

Utensili integrali rotanti

2026



SANDVIK
Coromant

La vostra guida per utilizzare al meglio il nostro catalogo digitale

Il nostro catalogo non è solo un semplice elenco di prodotti, ma una guida per scelte più intelligenti e decisioni più rapide. Al suo interno, troverete una selezione dei nostri utensili e concetti a più alte prestazioni, pensati per aiutarvi a raggiungere i vostri obiettivi di lavorazione. Qualora voleste ricevere maggiori informazioni, tramite link diretti potrete connettervi al nostro assortimento completo online, per analisi più approfondite e ulteriore ispirazione.

Come navigare su una pagina del catalogo

Ogni pagina del catalogo è pensata per fornirvi le informazioni che vi occorrono in modo rapido, chiaro e pratico. In cima, troverete il nome del prodotto, la sua applicazione principale e una panoramica visiva delle misure e delle caratteristiche più importanti. La tabella dettagliata presenta le versioni dell'utensile, inclusi i codici di ordinazione, le specifiche dimensionali e altre misure essenziali.

Drilling tools | CoroDrill® Dura 462



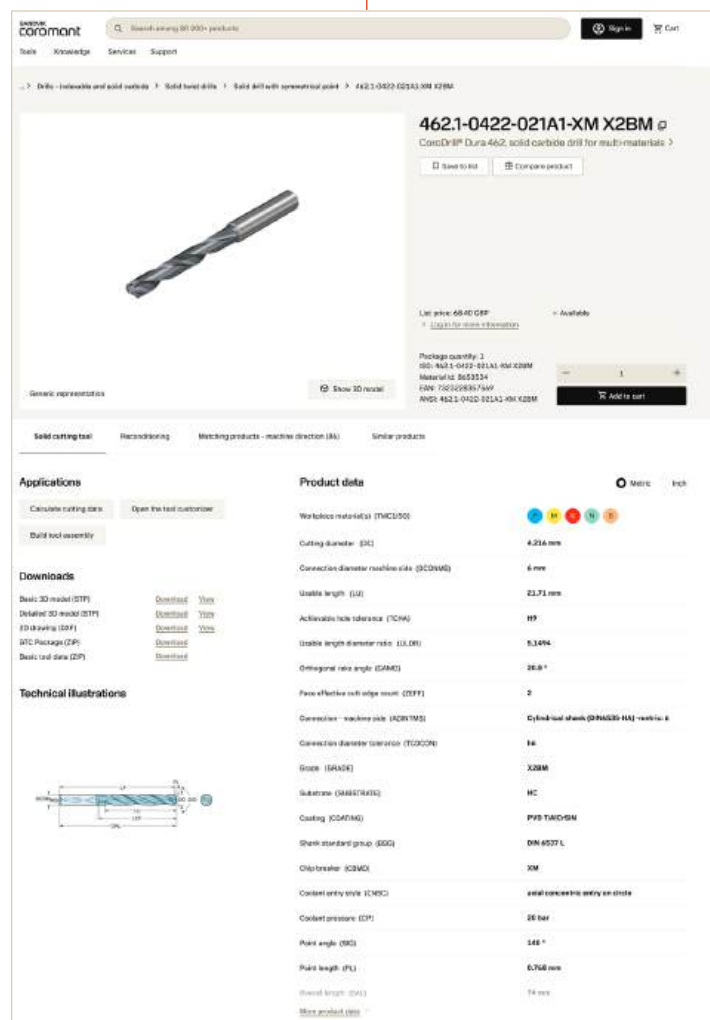
Più informazioni dietro ogni codice di ordinazione

Basta un clic su un codice di ordinazione per accedere a un mondo di informazioni. Verrete indirizzati direttamente sul nostro sito web, dove potrete consultare informazioni sul prodotto, controllarne la disponibilità e trovare ulteriore ispirazione per il vostro attrezzamento.



Informazioni precise, in ogni dettaglio

Una volta aperta una pagina di informazioni sul prodotto del nostro sito web, troverete tutto ciò che vi occorre sapere per fare la scelta giusta, dalle specifiche tecniche e dagli inserti compatibili ai modelli 2D e 3D pronti da scaricare. Potrete persino verificare le parti di ricambio, calcolare i dati di taglio e iniziare a costruire il vostro assieme utensile, tutto da un unico posto.



C'è ancora di più da scoprire! Esplorate l'assortimento completo sul nostro catalogo online: sandvik.coromant.com/tools



Come trovare e ordinare i nostri utensili e le nostre soluzioni

Un'assistenza qualificata e a portata di mano

I nostri specialisti e distributori di fiducia sono pronti a guidarvi nella scelta degli utensili e delle soluzioni giuste per ottimizzare i vostri processi di lavorazione. Scegliete il canale di assistenza più adatto a voi: che si tratti di telefono, chat o e-mail, il supporto è a portata di mano.

[sandvik.coromant.com/
support](https://sandvik.coromant.com/support)



Portate l'efficienza al massimo livello con il nostro catalogo online

Esplorate il nostro ampio catalogo online, per una ricerca più semplice di utensili e soluzioni. Potrete accedere ai dettagli dei prodotti, procedere direttamente all'acquisto e scaricare disegni e modelli 3D precisi, tutto da un'unica fonte. Inoltre, potrete approfittare del nostro servizio di riciclo degli utensili in metallo duro, per una soluzione sostenibile.

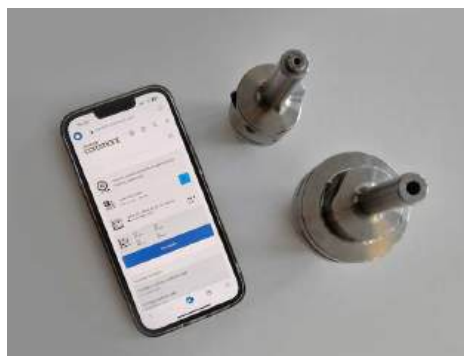
[sandvik.coromant.com/
tools](https://sandvik.coromant.com/tools)



Aumentate la produttività con CoroPlus® Tool Guide

Trovate rapidamente gli utensili e i dati di taglio ottimali per il vostro processo di lavorazione con CoroPlus® Tool Guide. Sfruttando la nostra esperienza, questa soluzione intelligente vi aiuta a ridurre i tempi di configurazione e a migliorare la precisione, integrandosi perfettamente nel vostro flusso di lavoro per aumentare l'efficienza e l'affidabilità.

[sandvik.coromant.com/
toolguide](https://sandvik.coromant.com/toolguide)



Ordinate gli utensili direttamente con CoroPlus® Tool Library

Incorporate con facilità gli utensili giusti nel vostro flusso di lavoro. CoroPlus® Tool Library consente di creare assieme utensile e di acquistarli direttamente dal software. Con il pulsante "Acquista utensili" che appare quando viene creato o selezionato un assieme, l'acquisto diventa rapido e semplice e vi consente di concentrarvi sulle operazioni di lavorazione.

[sandvik.coromant.com/
coroplus-tool-library](https://sandvik.coromant.com/coroplus-tool-library)



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Il nostro portafoglio prodotti

Il supporto del flusso di lavoro, dell'efficienza e della produttività dovrebbe essere sempre al centro dell'attenzione. L'esperienza dimostra che applicazioni diverse richiedono soluzioni diverse in momenti diversi. Per questo motivo, l'offerta di utensili integrali rotanti è suddivisa in tre categorie.



Soluzioni versatili

Una gamma completa di utensili ad alte prestazioni che offrono elevata flessibilità ed efficienza dei costi.



Soluzioni ottimizzate

Una gamma esclusiva di utensili perfezionati, progettati per esigenze specifiche, che offre efficienza, affidabilità e durata eccezionali.



Soluzioni personalizzate

Utensili Tailor Made® e Advanced engineered, progettati per migliorare la produttività e ridurre il tempo ciclo per componenti complessi e ad alto volume.

Come trovare il prodotto giusto

1. Selezionare il tipo di applicazione (foratura, fresatura, maschiatura ecc.)
2. Selezionare Versatile, Ottimizzata o Personalizzata, a seconda delle esigenze

Un utensile:

- Per molti materiali
- Per diverse applicazioni
- Ideale per la produzione di piccoli lotti e varia

Scegli Versatile

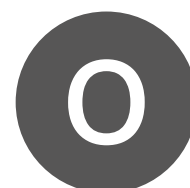


Versatile

Un utensile:

- Dedicata a un materiale specifico
- Perfezionata per un'applicazione specifica
- Ideale per la produzione di lotti di dimensioni medie o grandi

Scegli ottimizzato

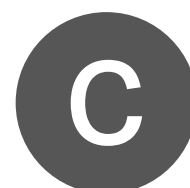


Ottimizzato

Un utensile:

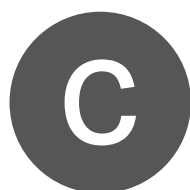
- Personalizzato per il materiale e l'applicazione
- Non disponibile nell'offerta standard

Scegli Personalizzato



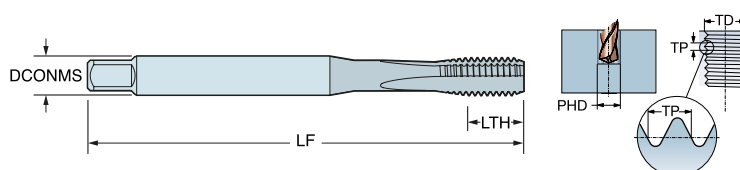
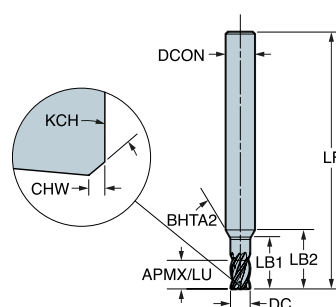
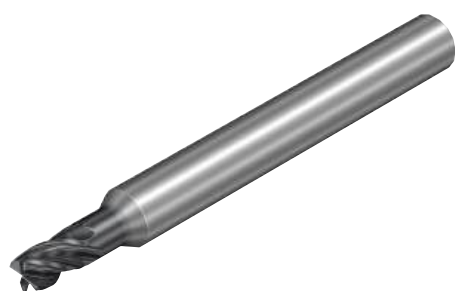
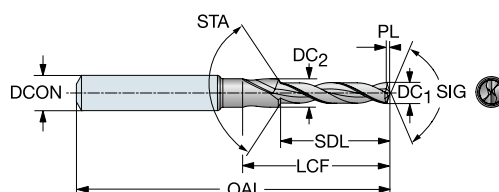
Personalizzato

Soluzioni personalizzate



Personalizzato

Se l'utensile richiesto non rientra nell'assortimento standard, utilizzate l'offerta di soluzioni personalizzate per sviluppare, progettare e realizzare individualmente un prodotto che soddisfi le esigenze specifiche della vostra applicazione. Scegliete tra Tailor Made® o Advanced Engineered, a seconda della complessità della vostra applicazione e delle caratteristiche del componente.



Tailor Made®

Tailor Made® offre la flessibilità di personalizzare l'assortimento standard se avete bisogno di un diametro, una lunghezza, uno stelo o un'altra caratteristica specifica alternativa. Utilizzate Tailor Made® Web per progettare e configurare autonomamente un utensile personalizzato.



[sandvik.coromant.com/
tools/customized-tools](https://sandvik.coromant.com/tools/customized-tools)



Progettazione avanzata

Quando la complessità dell'applicazione o caratteristiche specifiche dei componenti vanno oltre l'offerta Tailor Made®, è disponibile un supporto aggiuntivo. Sandvik Coromant collabora con voi per sviluppare, progettare e realizzare una soluzione personalizzata per le vostre specifiche esigenze applicative.

[sandvik.coromant.com/
customized-solutions](https://sandvik.coromant.com/customized-solutions)





Fresatura



CoroMill® Plura

- Geometrie ottimizzate per garantire precisione e durata dell'utensile
- Elevata produttività in applicazioni dedicate
- Qualità dedicate per materiali specifici del pezzo



CoroMill® Dura

- Prestazioni versatili su diversi materiali
- Elevata stabilità per una lavorazione sicura, resistente alle vibrazioni
- Ideale quando è necessario un utensile di fresatura polivalente, affidabile e flessibile



CoroMill® 316

- Testine modulari per cambi rapidi e flessibili tra operazioni
- La solida interfaccia tra testa di taglio e stelo garantisce elevata resistenza e rigidità
- Ideale per applicazioni con lunghe sporgenze



Simboli di funzionamento

Fresatura di spalla



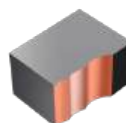
Fresatura di tasche



Fresatura di cave



Fresatura a tuffo



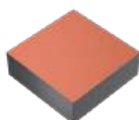
Rampa



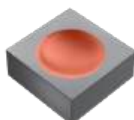
Bordo



Fresatura frontale



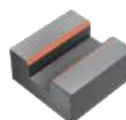
Contornatura



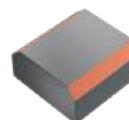
Interpolazione elicoidale



Smussatura interna



Smussatura esterna



Tornitura-fresatura





CoroMill® Dura

Fresatura a candela efficiente e versatile

Frese a candela versatili in metallo duro integrale, progettate per operazioni dalla sgrossatura alla finitura con diversi impegni su un'ampia gamma di applicazioni e materiali.

Applicazione

- Ingegneria generale in tutti i segmenti industriali
- Un unico concetto di utensile versatile per tutte le applicazioni e tutti i materiali
- Sviluppata per operazioni che vanno dalla sgrossatura alla finitura con diversi impegni in condizioni multimateriali
- Ideale per produzioni miste e per piccoli lotti

Caratteristiche e vantaggi

- Geometrie robuste e dal taglio leggero, studiate per adattarsi a numerose applicazioni e materiali
- Qualità GC1730 affidabile e altamente resistente all'usura o H10F non rivestita per alluminio
- Utensili facili da usare e da scegliere, con funzionalità plug-and-play – indicazioni chiare e semplici su come scegliere le diverse varianti

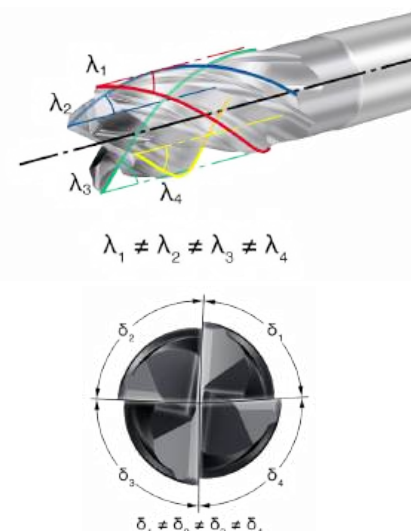


Campi di applicazione ISO

Tecnologia WhisperKut™

WhisperKut™ è il nostro concetto avanzato di elica diseguale, che rende la fresatura semplice e fluida. Le scanalature sono distanziate l'una dall'altra in modo non uniforme a ogni livello del tagliente e sono orientate a diversi angoli d'elica.

Questo design rompe efficacemente le armoniche dannose, tipicamente prodotte dalle frese a candela convenzionali, eliminando le vibrazioni e garantendo una stabilità eccezionale. Il risultato? Fresatura silenziosa, sicura ed efficiente.



CoroMill® Dura

Panoramica

2 scanalature



- Variante del prodotto: 1K212, 1K232
- APMX: 1xD, 2xD
- Intervallo di diametri: 1–20 mm
- Stile dell'angolo: Smusso
- Stelo: Cilindrico, Weldon

3 scanalature



- Variante del prodotto: 1K313, 1K333, 1K273, 1K283
- APMX: 1xD, 2xD, fino a 4xD, fino a 5xD
- Gamma di diametri: 1–20 mm
- Tipo di angolo: Smusso
- Stelo: Cilindrico, Weldon
- tecnologia WhisperKut™

4 scanalature



- Variante del prodotto: 1K324, 1K334, 1K344, 1K354, 1K374
- APMX: 1,5xD, 2xD, 3xD, 4xD
- Gamma di diametri: 2–25 mm
- Stile dell'angolo: Smusso e raggio
- Stelo: Cilindrico, Weldon
- WhisperKut™ tecnologia

5 scanalature



- Variante del prodotto: 1K325, 1K335, 1K365
- APMX: 1,5xD, 2xD, 3,5xD
- Gamma di diametri: 3–20 mm
- Stile dell'angolo: Smusso e raggio
- Stelo: Cilindrico, Weldon
- Tecnologia WhisperKut™

7 scanalature



- Variante del prodotto: 1K337, 1K357, 1K377
- APMX: 2xD, 3xD, 4xD
- Intervallo di diametri: 6–25 mm
- Stile dell'angolo: Smusso e raggio
- Stelo: Weldon
- tecnologia WhisperKut™

Per alluminio



- Variante del prodotto: 1K223, 1K233, 1K253
- APMX: 1,5xD, 2xD, 3xD
- Gamma di diametri: 2–25 mm
- Stile dell'angolo: smusso e raggio
- Stelo: Cilindrico, Weldon
- tecnologia WhisperKut™

Profilatura



- Variante del prodotto: 1B230, 1B231, 1B232, 1B240
- Gamma di diametri: 1–20 mm, 1/16"–3/4"
- Numero di scanalature: 2, 4

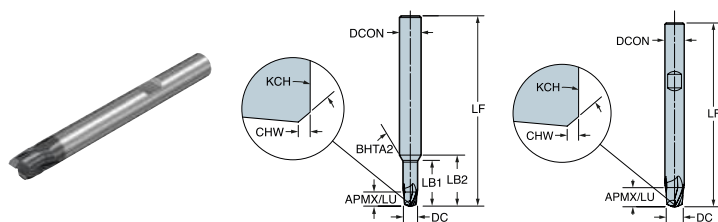
Smussatura



- 1C050 - Smusso
- Angolo di smusso: 45° o 60°
- 1U000 - Raggio
- Raggio del profilo: 0,5–6 mm

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	28.00	e8

Metrico (mm)

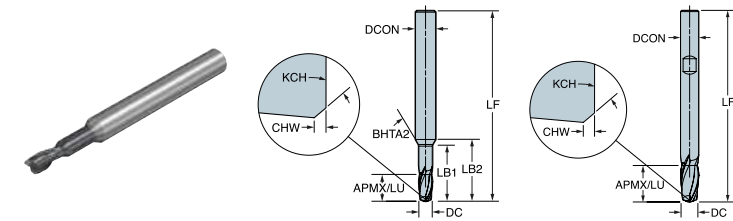
	P	M	K	N	S											
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K212-0200-XA	●	●	●	●	●	2.00	2.0			2.00	6.00	50.00	2.0	8.5	12.0	h6
1K212-0300-XA	●	●	●	●	●	3.00	3.0	0.1	45.0	3.00	6.00	50.00	3.0	10.0	12.6	h6
1K212-0380-XA	●	●	●	●	●	3.80	3.8	0.1	45.0	3.80	6.00	54.00	3.8	12.7	14.6	h6
1K212-0400-XA	●	●	●	●	●	4.00	4.0	0.1	45.0	4.00	6.00	54.00	4.0	12.5	14.2	h6
1K212-0480-XA	●	●	●	●	●	4.80	4.8	0.1	45.0	4.80	6.00	54.00	4.8	15.0	16.0	h6
1K212-0500-XA	●	●	●	●	●	5.00	5.0	0.1	45.0	5.00	6.00	54.00	5.0	14.0	14.9	h6
1K212-0575-XA	●	●	●	●	●	5.75	5.8	0.1	45.0	5.75	6.00	57.00	5.8	16.1	16.3	h6
1K212-0580-XA	●	●	●	●	●	5.80	5.8	0.1	45.0	5.80	6.00	57.00	5.8	16.3	16.5	h6
1K212-0600-XB	●	●	●	●	●	6.00	6.0	0.1	45.0	6.00	6.00	57.00				h6
1K212-0700-XB	●	●	●	●	●	7.00	7.0	0.1	45.0	7.00	8.00	63.00	7.0	18.9	19.8	h6
1K212-0775-XB	●	●	●	●	●	7.75	7.8	0.1	45.0	7.75	8.00	63.00	7.8	20.9	21.1	h6
1K212-0780-XB	●	●	●	●	●	7.80	7.8	0.1	45.0	7.80	8.00	63.00	7.8	21.1	21.3	h6
1K212-0800-XB	●	●	●	●	●	8.00	8.0	0.2	45.0	8.00	8.00	63.00				h6
1K212-0900-XB	●	●	●	●	●	9.00	9.0	0.2	45.0	9.00	10.00	72.00	9.0	24.3	25.2	h6
1K212-0970-XB	●	●	●	●	●	9.70	9.7	0.2	45.0	9.70	10.00	72.00	9.7	26.2	26.5	h6
1K212-1000-XB	●	●	●	●	●	10.00	10.0	0.2	45.0	10.00	10.00	72.00				h6
1K212-1170-XB	●	●	●	●	●	11.70	11.7	0.2	45.0	11.70	12.00	83.00	11.7	30.5	30.8	h6
1K212-1200-XB	●	●	●	●	●	12.00	12.0	0.2	45.0	12.00	12.00	83.00				h6
1K212-1370-XB	●	●	●	●	●	13.70	13.7	0.2	45.0	13.70	14.00	83.00	13.7	34.3	34.5	h6
1K212-1400-XB	●	●	●	●	●	14.00	14.0	0.2	45.0	14.00	14.00	83.00				h6
1K212-1570-XB	●	●	●	●	●	15.70	15.7	0.2	45.0	15.70	16.00	92.00	15.7	39.3	39.5	h6
1K212-1600-XB	●	●	●	●	●	16.00	16.0	0.2	45.0	16.00	16.00	92.00				h6
1K212-1770-XB	●	●	●	●	●	17.70	17.7	0.2	45.0	17.70	18.00	92.00	17.7	42.5	42.7	h6
1K212-1800-XB	●	●	●	●	●	18.00	18.0	0.2	45.0	18.00	18.00	92.00				h6
1K212-1970-XB	●	●	●	●	●	19.70	19.7	0.3	45.0	19.70	20.00	92.00	19.7	41.5	41.8	h6
1K212-2000-XB	●	●	●	●	●	20.00	20.0	0.3	45.0	20.00	20.00	92.00				h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	28.00	e8

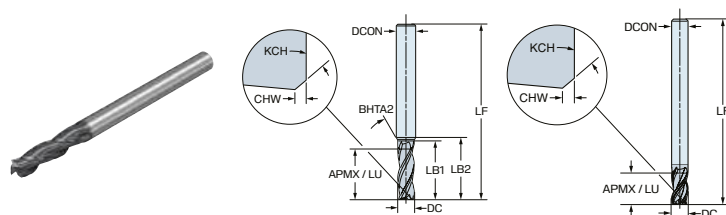
Metrico (mm)

	P	M	K	N	S
Codice di ordinazione	1730	1730	1730	1730	1730
DC [mm]	1.00	2.00	3.00	4.00	5.00
APMX [mm]	2.0	4.0	6.0	8.0	10.0
CHW [mm]			0.1	0.1	0.1
KCH [deg]			45.0	45.0	45.0
LU [mm]	2.00	4.00	6.00	8.00	10.00
DCON _{MS} [mm]	6.00	6.00	6.00	6.00	6.00
LF [mm]	50.00	57.00	57.00	57.00	57.00
BD ₁ [mm]	1.0	2.0	3.0	4.0	5.0
LB ₁ [mm]	6.0	10.5	13.0	16.5	19.0
LB ₂ [mm]	10.3	14.0	15.6	18.2	19.9
TCDCON	h6	h6	h6	h6	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	30.00	h10

Metrico (mm)

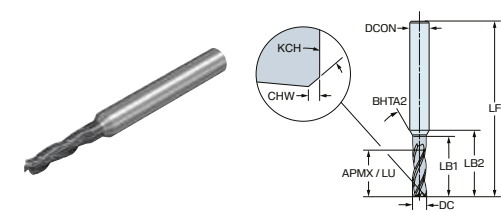
	P	M	K	N	S									
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K273-0100-XG	●	●	●	●	●	1.00	4.0	4.00	3.00	38.00	1.0	5.3	7.0	h6
1K273-0150-XG	●	●	●	●	●	1.50	6.0	6.00	3.00	38.00	1.5	8.7	8.7	h6
1K273-0200-XG	●	●	●	●	●	2.00	8.0	8.00	3.00	38.00	2.0	9.6	10.0	h6
1K273-0300-XG	●	●	●	●	●	3.00	12.0	12.00	3.00	38.00				h6
1K273-0400-XG	●	●	●	●	●	4.00	14.0	14.00	4.00	50.00				h6
1K273-0500-XA	●	●	●	●	●	5.00	16.0	16.00	6.00	57.00	5.0	19.1	19.1	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	FHA [deg]
3	30.00

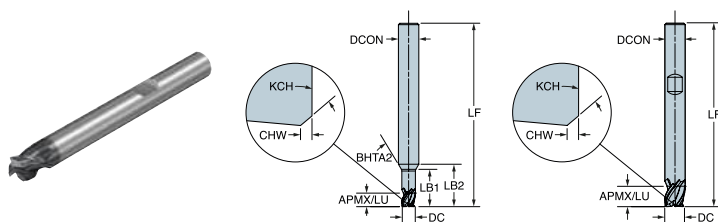
Metrico (mm)

	P	M	K	N	S											
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K283-0200-XA	●	●	●	●	●	2.00	8.5			8.50	6.00	57.00	2.0	11.7	15.2	h6
1K283-0250-XA	●	●	●	●	●	2.50	12.5	0.1	45.0	12.50	6.00	57.00	2.5	15.2	18.2	h6
1K283-0300-XA	●	●	●	●	●	3.00	12.5	0.1	45.0	12.50	6.00	57.00	3.0	15.6	18.2	h6
1K283-0400-XA	●	●	●	●	●	4.00	14.5	0.1	45.0	14.50	6.00	57.00	4.0	19.5	20.5	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	FHA [deg]
3	38.00

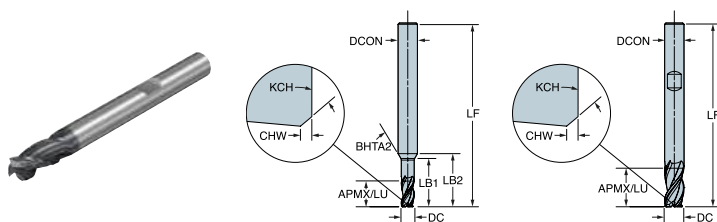
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON	TCDC
1K313-0200-XA	●	●	●	●	●	2.00	2.0			2.00	6.00	50.00	2.0	6.0	9.5	h6	d8
1K313-0300-XA	●	●	●	●	●	3.00	3.0	0.1	45.0	3.00	6.00	50.00	3.0	8.5	11.1	h6	d8
1K313-0350-XA	●	●	●	●	●	3.50	3.5	0.1	45.0	3.50	6.00	50.00	3.5	9.9	12.1	h6	d8
1K313-0380-XA	●	●	●	●	●	3.80	3.8	0.1	45.0	3.80	6.00	54.00	3.8	10.8	12.7	h6	d8
1K313-0400-XA	●	●	●	●	●	4.00	4.0	0.1	45.0	4.00	6.00	54.00	4.0	10.5	12.2	h6	d8
1K313-0450-XA	●	●	●	●	●	4.50	4.5	0.1	45.0	4.50	6.00	54.00	4.5	11.8	13.1	h6	d8
1K313-0480-XA	●	●	●	●	●	4.80	4.8	0.1	45.0	4.80	6.00	54.00	4.8	12.6	13.6	h6	d8
1K313-0500-XA	●	●	●	●	●	5.00	5.0	0.1	45.0	5.00	6.00	54.00	5.0	12.0	12.9	h6	d8
1K313-0575-XA	●	●	●	●	●	5.75	5.8	0.1	45.0	5.75	6.00	54.00	5.8	13.8	14.0	h6	e8
1K313-0580-XA	●	●	●	●	●	5.80	5.8	0.1	45.0	5.80	6.00	54.00	5.8	13.9	14.1	h6	d8
1K313-0600-XB	●	●	●	●	●	6.00	6.0	0.1	45.0	6.00	6.00	54.00				h6	d8
1K313-0780-XB	●	●	●	●	●	7.80	7.8	0.1	45.0	7.80	8.00	58.00	7.8	17.9	18.1	h6	d8
1K313-0800-XB	●	●	●	●	●	8.00	8.0	0.2	45.0	8.00	8.00	58.00				h6	d8
1K313-0970-XB	●	●	●	●	●	9.70	9.7	0.2	45.0	9.70	10.00	66.00	9.7	22.3	22.6	h6	d8
1K313-1000-XB	●	●	●	●	●	10.00	10.0	0.2	45.0	10.00	10.00	66.00				h6	d8
1K313-1170-XB	●	●	●	●	●	11.70	11.7	0.2	45.0	11.70	12.00	73.00	11.7	25.7	26.0	h6	d8
1K313-1200-XB	●	●	●	●	●	12.00	12.0	0.2	45.0	12.00	12.00	73.00				h6	d8
1K313-1370-XB	●	●	●	●	●	13.70	13.7	0.2	45.0	13.70	14.00	75.00	13.7	29.5	29.8	h6	e8
1K313-1400-XB	●	●	●	●	●	14.00	14.0	0.2	45.0	14.00	14.00	75.00				h6	e8
1K313-1600-XB	●	●	●	●	●	16.00	16.0	0.2	45.0	16.00	16.00	82.00				h6	d8
1K313-1770-XB	●	●	●	●	●	17.70	17.7	0.2	45.0	17.70	18.00	84.00	17.7	35.4	35.7	h6	e8
1K313-1800-XB	●	●	●	●	●	18.00	18.0	0.2	45.0	18.00	18.00	84.00				h6	e8
1K313-1970-XB	●	●	●	●	●	19.70	19.7	0.3	45.0	19.70	20.00	92.00	19.7	39.4	39.7	h6	e8
1K313-2000-XB	●	●	●	●	●	20.00	20.0	0.3	45.0	20.00	20.00	92.00				h6	d8

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



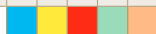
Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	38.00	d8

Metrico (mm)



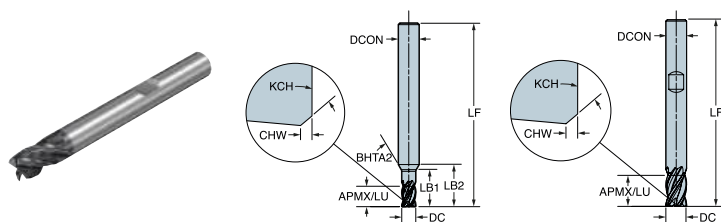
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K333-0100-XA	●	●	●	●	●	1.00	2.0			2.00	6.00	50.00	1.0	5.0	9.3	h6
1K333-0150-XA	●	●	●	●	●	1.50	3.0			3.00	6.00	50.00	1.5	7.5	11.4	h6
1K333-0180-XA	●	●	●	●	●	1.80	3.6			3.60	6.00	50.00	1.8	9.0	12.6	h6
1K333-0200-XA	●	●	●	●	●	2.00	4.0			4.00	6.00	50.00	2.0	8.0	11.5	h6
1K333-0250-XA	●	●	●	●	●	2.50	5.0	0.1	45.0	5.00	6.00	50.00	2.5	10.0	13.0	h6
1K333-0280-XA	●	●	●	●	●	2.80	5.6	0.1	45.0	5.60	6.00	57.00	2.8	11.2	14.0	h6
1K333-0300-XA	●	●	●	●	●	3.00	6.0	0.1	45.0	6.00	6.00	57.00	3.0	11.5	14.1	h6
1K333-0350-XA	●	●	●	●	●	3.50	7.0	0.1	45.0	7.00	6.00	57.00	3.5	13.4	15.6	h6
1K333-0400-XA	●	●	●	●	●	4.00	8.0	0.1	45.0	8.00	6.00	57.00	4.0	14.5	16.2	h6
1K333-0450-XA	●	●	●	●	●	4.50	9.0	0.1	45.0	9.00	6.00	57.00	4.5	16.3	17.6	h6
1K333-0480-XA	●	●	●	●	●	4.80	9.6	0.1	45.0	9.60	6.00	57.00	4.8	17.4	18.4	h6
1K333-0500-XA	●	●	●	●	●	5.00	10.0	0.1	45.0	10.00	6.00	57.00	5.0	17.0	17.9	h6
1K333-0550-XA	●	●	●	●	●	5.50	11.0	0.1	45.0	11.00	6.00	57.00	5.5	18.7	19.1	h6
1K333-0600-XB	●	●	●	●	●	6.00	12.0	0.1	45.0	12.00	6.00	57.00				h6
1K333-0650-XB	●	●	●	●	●	6.50	13.0	0.1	45.0	13.00	8.00	63.00	6.5	21.5	22.8	h6
1K333-0800-XB	●	●	●	●	●	8.00	16.0	0.2	45.0	16.00	8.00	63.00				h6
1K333-1000-XB	●	●	●	●	●	10.00	20.0	0.2	45.0	20.00	10.00	72.00				h6
1K333-1200-XB	●	●	●	●	●	12.00	24.0	0.2	45.0	24.00	12.00	83.00				h6
1K333-1600-XB	●	●	●	●	●	16.00	32.0	0.2	45.0	32.00	16.00	100.00				h6
1K333-2000-XB	●	●	●	●	●	20.00	40.0	0.3	45.0	40.00	20.00	114.00				h6



● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	TCDC
4	e8

Metrico (mm)

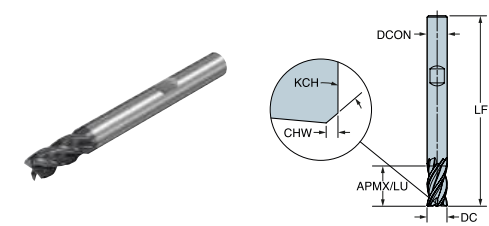
	P	M	K	N	S												
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	FHA [deg]	DCON _{MS} [mm]	LF [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K324-0200-XA	●	●	●	●	●	2.00	3.0			3.00	36.50	6.00	50.00	2.0	9.0	12.5	h6
1K324-0300-XA	●	●	●	●	●	3.00	4.5	0.1	45.0	4.50	36.50	6.00	50.00	3.0	8.1	10.7	h6
1K324-0380-XA	●	●	●	●	●	3.80	5.7	0.1	45.0	5.70	35.50	6.00	54.00	3.8	10.3	12.2	h6
1K324-0400-XA	●	●	●	●	●	4.00	6.0	0.1	45.0	6.00	35.50	6.00	54.00	4.0	10.4	11.1	h6
1K324-0480-XA	●	●	●	●	●	4.80	7.2	0.1	45.0	7.20	35.50	6.00	54.00	4.8	12.5	13.5	h6
1K324-0500-XA	●	●	●	●	●	5.00	7.5	0.1	45.0	7.50	35.50	6.00	54.00	5.0	13.0	13.9	h6
1K324-0575-XA	●	●	●	●	●	5.75	8.6	0.1	45.0	8.63	35.50	6.00	54.00	5.8	14.9	15.2	h6
1K324-0600-XB	●	●	●	●	●	6.00	9.0	0.1	45.0	9.00	35.50	6.00	54.00				h6
1K324-0675-XB	●	●	●	●	●	6.75	10.1	0.1	45.0	10.13	35.50	8.00	58.00	6.8	16.9	18.0	h6
1K324-0775-XB	●	●	●	●	●	7.75	11.6	0.1	45.0	11.63	35.50	8.00	58.00	7.8	19.4	19.6	h6
1K324-0800-XB	●	●	●	●	●	8.00	12.0	0.2	45.0	12.00	35.50	8.00	58.00				h6
1K324-0970-XB	●	●	●	●	●	9.70	14.6	0.2	45.0	14.55	35.50	10.00	66.00	9.7	24.3	24.6	h6
1K324-1000-XB	●	●	●	●	●	10.00	15.0	0.2	45.0	15.00	35.50	10.00	66.00				h6
1K324-1170-XB	●	●	●	●	●	11.70	17.5	0.2	45.0	17.55	35.50	12.00	73.00	11.7	27.8	28.0	h6
1K324-1200-XB	●	●	●	●	●	12.00	18.0	0.2	45.0	18.00	35.50	12.00	73.00				h6
1K324-1370-XB	●	●	●	●	●	13.70	20.5	0.2	45.0	20.55	35.50	14.00	83.00	13.7	33.6	33.9	h6
1K324-1400-XB	●	●	●	●	●	14.00	21.0	0.2	45.0	21.00	35.50	14.00	83.00				h6
1K324-1570-XB	●	●	●	●	●	15.70	23.5	0.2	45.0	23.55	35.50	16.00	92.00	15.7	38.5	38.8	h6
1K324-1600-XB	●	●	●	●	●	16.00	24.0	0.2	45.0	24.00	35.50	16.00	92.00				h6
1K324-1770-XB	●	●	●	●	●	17.70	26.5	0.2	45.0	26.55	35.50	18.00	92.00	17.7	42.5	42.8	h6
1K324-1800-XB	●	●	●	●	●	18.00	27.0	0.2	45.0	27.00	35.50	18.00	92.00				h6
1K324-1970-XB	●	●	●	●	●	19.70	29.5	0.3	45.0	29.55	35.50	20.00	104.00	19.7	47.3	47.6	h6
1K324-2000-XB	●	●	●	●	●	20.00	30.0	0.3	45.0	30.00	35.50	20.00	104.00				h6
1K324-2500-XB	●	●	●	●	●	25.00	37.5	0.3	45.0	37.50	35.50	25.00	114.00				h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	4	35.50	h10

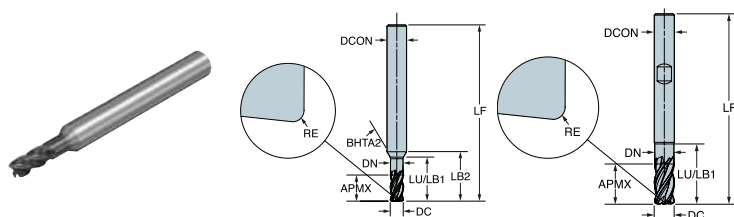
Metrico (mm)

	P	M	K	N	S							
	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	TCDCON
Codice di ordinazione												
1K334-0600-XB	●	●	●	●	●	6.00	13.0	0.1	13.00	6.00	57.00	h6
1K334-0800-XB	●	●	●	●	●	8.00	19.0	0.2	19.00	8.00	63.00	h6
1K334-1000-XB	●	●	●	●	●	10.00	22.0	0.2	22.00	10.00	72.00	h6
1K334-1200-XB	●	●	●	●	●	12.00	26.0	0.2	26.00	12.00	83.00	h6
1K334-1600-XB	●	●	●	●	●	16.00	32.0	0.2	32.00	16.00	100.00	h6
1K334-2000-XB	●	●	●	●	●	20.00	40.0	0.3	40.00	20.00	114.00	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	TCDC
4	h10

Metrico (mm)

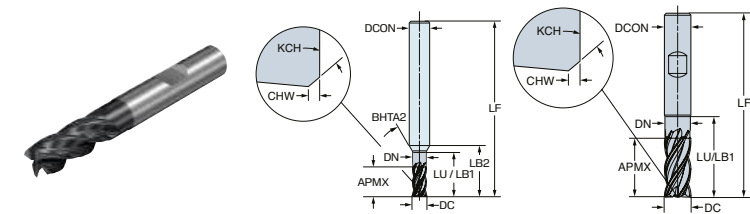
	P	M	K	N	S												
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	FHA [deg]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K334-0200-020-XC	●	●	●	●	●	2.00	4.0	0.2	10.00	36.50	6.00	50.00	1.9	1.9	10.0	13.5	h6
1K334-0200-050-XC	●	●	●	●	●	2.00	4.0	0.5	10.00	36.50	6.00	50.00	1.9	1.9	10.0	13.5	h6
1K334-0300-020-XC	●	●	●	●	●	3.00	6.0	0.2	10.00	36.50	6.00	50.00	2.9	2.9	10.0	12.7	h6
1K334-0300-050-XC	●	●	●	●	●	3.00	6.0	0.5	10.00	36.50	6.00	50.00	2.9	2.9	10.0	12.7	h6
1K334-0400-050-XC	●	●	●	●	●	4.00	8.0	0.5	13.00	35.50	6.00	54.00	3.8	3.8	13.0	14.9	h6
1K334-0400-100-XC	●	●	●	●	●	4.00	8.0	1.0	13.00	35.50	6.00	54.00	3.8	3.8	13.0	14.9	h6
1K334-0500-050-XC	●	●	●	●	●	5.00	10.0	0.5	16.00	35.50	6.00	54.00	4.8	4.8	16.0	17.0	h6
1K334-0500-100-XC	●	●	●	●	●	5.00	10.0	1.0	16.00	35.50	6.00	54.00	4.8	4.8	16.0	17.0	h6
1K334-0600-050-XD	●	●	●	●	●	6.00	13.0	0.5	19.00	35.50	6.00	57.00	5.8	5.8	19.0	19.2	h6
1K334-0600-100-XD	●	●	●	●	●	6.00	13.0	1.0	19.00	35.50	6.00	57.00	5.8	5.8	19.0	19.2	h6
1K334-0800-050-XD	●	●	●	●	●	8.00	19.0	0.5	26.50	35.50	8.00	63.00	7.7	7.7	26.5	26.8	h6
1K334-0800-100-XD	●	●	●	●	●	8.00	19.0	1.0	26.50	35.50	8.00	63.00	7.7	7.7	26.5	26.8	h6
1K334-0800-200-XD	●	●	●	●	●	8.00	19.0	2.0	26.50	35.50	8.00	63.00	7.7	7.7	26.5	26.8	h6
1K334-1000-050-XD	●	●	●	●	●	10.00	22.0	0.5	31.00	35.50	10.00	72.00	9.6	9.6	31.0	31.4	h6
1K334-1000-100-XD	●	●	●	●	●	10.00	22.0	1.0	31.00	35.50	10.00	72.00	9.6	9.6	31.0	31.4	h6
1K334-1000-200-XD	●	●	●	●	●	10.00	22.0	2.0	31.00	35.50	10.00	72.00	9.6	9.6	31.0	31.4	h6
1K334-1000-300-XD	●	●	●	●	●	10.00	22.0	3.0	31.00	35.50	10.00	72.00	9.6	9.6	31.0	31.4	h6
1K334-1200-050-XD	●	●	●	●	●	12.00	26.0	0.5	36.00	35.50	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K334-1200-100-XD	●	●	●	●	●	12.00	26.0	1.0	36.00	35.50	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K334-1200-200-XD	●	●	●	●	●	12.00	26.0	2.0	36.00	35.50	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K334-1200-400-XD	●	●	●	●	●	12.00	26.0	4.0	36.00	35.50	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K334-1600-050-XD	●	●	●	●	●	16.00	32.0	0.5	48.00	35.50	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K334-1600-100-XD	●	●	●	●	●	16.00	32.0	1.0	48.00	35.50	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K334-1600-200-XD	●	●	●	●	●	16.00	32.0	2.0	48.00	35.50	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K334-1600-400-XD	●	●	●	●	●	16.00	32.0	4.0	48.00	35.50	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K334-2000-050-XD	●	●	●	●	●	20.00	40.0	0.5	60.00	35.50	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K334-2000-100-XD	●	●	●	●	●	20.00	40.0	1.0	60.00	35.50	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K334-2000-200-XD	●	●	●	●	●	20.00	40.0	2.0	60.00	35.50	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K334-2000-300-XD	●	●	●	●	●	20.00	40.0	3.0	60.00	35.50	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K334-2000-400-XD	●	●	●	●	●	20.00	40.0	4.0	60.00	35.50	20.00	114.00	19.2	19.2	60.0	60.7	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	4	35.50	e8

Metrico (mm)



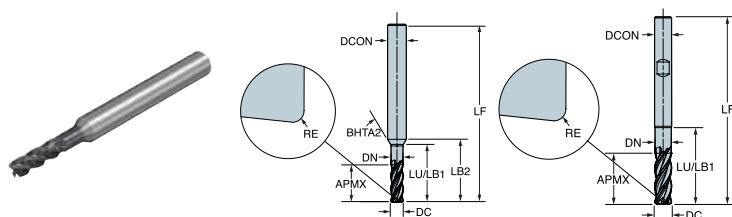
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K344-0200-XC	●	●	●	●	●	2.00	4.5		9.00	6.00	50.00	1.9	1.9	9.0	12.5	h6
1K344-0300-XC	●	●	●	●	●	3.00	7.0	0.1	11.00	6.00	50.00	2.9	2.9	11.0	13.7	h6
1K344-0400-XC	●	●	●	●	●	4.00	9.0	0.1	13.50	6.00	54.00	3.8	3.8	13.5	15.4	h6
1K344-0450-XC	●	●	●	●	●	4.50	10.0	0.1	15.00	6.00	54.00	4.3	4.3	15.0	16.5	h6
1K344-0500-XC	●	●	●	●	●	5.00	11.0	0.1	16.50	6.00	54.00	4.8	4.8	16.5	17.5	h6
1K344-0550-XC	●	●	●	●	●	5.50	12.0	0.1	18.50	6.00	57.00	5.3	5.3	18.5	19.1	h6
1K344-0600-XD	●	●	●	●	○	6.00	15.0	0.1	20.50	6.00	57.00	5.8	5.8	20.5		h6
1K344-0650-XD	●	●	●	●	○	6.50	15.0	0.1	22.00	8.00	63.00	6.2	6.2	22.0	23.5	h6
1K344-0700-XD	●	●	●	●	○	7.00	15.0	0.1	22.00	8.00	63.00	6.7	6.7	22.0	23.1	h6
1K344-0800-XD	●	●	●	●	○	8.00	19.5	0.2	26.70	8.00	63.00	7.7	7.7	26.7		h6
1K344-0900-XD	●	●	●	●	○	9.00	19.5	0.2	29.00	10.00	72.00	8.6	8.6	29.0	30.2	h6
1K344-1000-XD	●	●	●	●	○	10.00	23.0	0.2	31.50	10.00	72.00	9.6	9.6	31.5		h6
1K344-1100-XD	●	●	●	●	○	11.00	23.0	0.2	34.00	12.00	83.00	10.6	10.6	34.0	35.2	h6
1K344-1200-XD	●	●	●	●	○	12.00	27.0	0.2	37.50	12.00	83.00	11.5	11.5	37.5		h6
1K344-1300-XD	●	●	●	●	○	13.00	28.0	0.2	41.00	14.00	92.00	12.5	12.5	41.0	42.3	h6
1K344-1400-XD	●	●	●	●	○	14.00	30.0	0.2	42.00	14.00	92.00	13.4	13.4	42.0	42.5	h6
1K344-1500-XD	●	●	●	●	○	15.00	32.0	0.2	47.00	16.00	100.00	14.4	14.4	47.0	48.4	h6
1K344-1600-XD	●	●	●	●	○	16.00	36.0	0.2	48.80	16.00	100.00	15.4	15.4	48.8		h6
1K344-1800-XD	●	●	●	●	○	18.00	38.0	0.2	54.00	18.00	104.00	17.3	17.3	54.0	54.6	h6
1K344-2000-XD	●	●	●	●	○	20.00	41.0	0.3	56.00	20.00	111.00	19.2	19.2	56.0		h6
1K344-2500-XD	●	●	●	●	○	25.00	52.0	0.3	75.00	25.00	135.00	24.0	24.0	75.0	75.9	h6



● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	TCDC
4	h10

Metrico (mm)

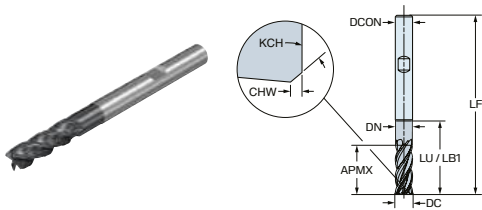
	P	M	K	N	S												
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	FHA [deg]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K354-0200-020-XC	●	●	●	●	●	2.00	6.0	0.2	12.00	36.50	6.00	57.00	1.9	1.9	12.0	15.5	h6
1K354-0200-050-XC	●	●	●	●	●	2.00	6.0	0.5	12.00	36.50	6.00	57.00	1.9	1.9	12.0	15.5	h6
1K354-0300-020-XC	●	●	●	●	●	3.00	9.0	0.2	13.50	36.50	6.00	57.00	2.9	2.9	13.5	16.2	h6
1K354-0300-050-XC	●	●	●	●	●	3.00	9.0	0.5	13.50	36.50	6.00	57.00	2.9	2.9	13.5	16.2	h6
1K354-0350-020-XC	●	●	●	●	●	3.50	9.0	0.2	15.75	35.50	6.00	57.00	3.4	3.4	15.8	18.0	h6
1K354-0400-020-XC	●	●	●	●	●	4.00	12.0	0.2	18.00	35.50	6.00	57.00	3.8	3.8	18.0	19.9	h6
1K354-0400-050-XC	●	●	●	●	●	4.00	12.0	0.5	18.00	35.50	6.00	57.00	3.8	3.8	18.0	19.9	h6
1K354-0500-050-XC	●	●	●	●	●	5.00	15.0	0.5	22.50	35.50	6.00	66.00	4.8	4.8	22.5	23.5	h6
1K354-0500-100-XC	●	●	●	●	●	5.00	15.0	1.0	22.50	35.50	6.00	66.00	4.8	4.8	22.5	23.5	h6
1K354-0600-050-XD	●	●	●	●	●	6.00	18.0	0.5	27.00	35.50	6.00	66.00	5.8	5.8	27.0	27.2	h6
1K354-0600-100-XD	●	●	●	●	●	6.00	18.0	1.0	27.00	35.50	6.00	66.00	5.8	5.8	27.0	27.2	h6
1K354-0800-050-XD	●	●	●	●	●	8.00	24.0	0.5	36.00	35.50	8.00	73.00	7.7	7.7	36.0	36.3	h6
1K354-0800-100-XD	●	●	●	●	●	8.00	24.0	1.0	36.00	35.50	8.00	73.00	7.7	7.7	36.0	36.3	h6
1K354-0800-200-XD	●	●	●	●	●	8.00	24.0	2.0	36.00	35.50	8.00	73.00	7.7	7.7	36.0	36.3	h6
1K354-1000-050-XD	●	●	●	●	●	10.00	30.0	0.5	45.00	35.50	10.00	87.00	9.6	9.6	45.0	45.3	h6
1K354-1000-100-XD	●	●	●	●	●	10.00	30.0	1.0	45.00	35.50	10.00	87.00	9.6	9.6	45.0	45.3	h6
1K354-1000-200-XD	●	●	●	●	●	10.00	30.0	2.0	45.00	35.50	10.00	87.00	9.6	9.6	45.0	45.3	h6
1K354-1200-100-XD	●	●	●	●	●	12.00	36.0	1.0	54.00	35.50	12.00	104.00	11.5	11.5	54.0	54.4	h6
1K354-1200-200-XD	●	●	●	●	●	12.00	36.0	2.0	54.00	35.50	12.00	104.00	11.5	11.5	54.0	54.4	h6
1K354-1200-300-XD	●	●	●	●	●	12.00	36.0	3.0	54.00	35.50	12.00	104.00	11.5	11.5	54.0	54.4	h6
1K354-1600-100-XD	●	●	●	●	●	16.00	48.0	1.0	72.00	35.50	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K354-1600-200-XD	●	●	●	●	●	16.00	48.0	2.0	72.00	35.50	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K354-1600-300-XD	●	●	●	●	●	16.00	48.0	3.0	72.00	35.50	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K354-2000-250-XD	●	●	●	●	●	20.00	60.0	2.5	90.00	35.50	20.00	142.00	19.2	19.2	90.0	90.7	h6
1K354-2000-300-XD	●	●	●	●	●	20.00	60.0	3.0	90.00	35.50	20.00	142.00	19.2	19.2	90.0	90.7	h6
1K354-2000-400-XD	●	●	●	●	●	20.00	60.0	4.0	90.00	35.50	20.00	142.00	19.2	19.2	90.0	90.7	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



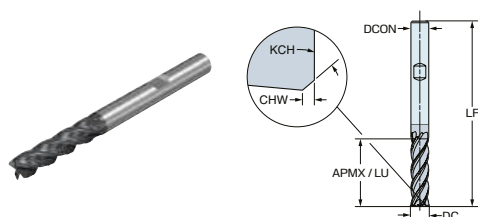
Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	4	35.50	h10

	P	M	K	N	S											
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K354-0600-XD	●	●	●	●	●	6.00	18.0	0.1	27.00	6.00	66.00	5.8	5.8	27.0	27.2	h6
1K354-0700-XD	●	●	●	●	●	7.00	21.0	0.1	28.00	8.00	73.00	6.7	6.7	28.0	29.1	h6
1K354-0800-XD	●	●	●	●	●	8.00	24.0	0.2	36.00	8.00	73.00	7.7	7.7	36.0	36.3	h6
1K354-1000-XD	●	●	●	●	●	10.00	30.0	0.2	45.00	10.00	87.00	9.6	9.6	45.0	45.3	h6
1K354-1200-XD	●	●	●	●	●	12.00	36.0	0.2	54.00	12.00	104.00	11.5	11.5	54.0	54.4	h6
1K354-1400-XD	●	●	●	●	●	14.00	42.0	0.2	55.30	14.00	106.00	13.4	13.4	55.3	55.8	h6
1K354-1600-XD	●	●	●	●	●	16.00	48.0	0.2	72.00	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K354-2000-XD	●	●	●	●	●	20.00	60.0	0.3	90.00	20.00	142.00	19.2	19.2	90.0	90.7	h6

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	4	36.00	h10

Metrico (mm)

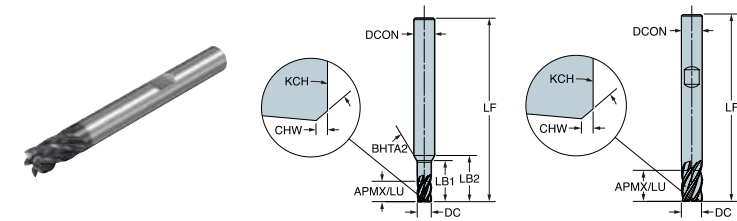
	P	M	K	N	S								
	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	LB ₁ [mm]	TCDCON
1K374-0600-XB	●	●	●	●	●	6.00	24.0	0.1	24.00	6.00	66.00	24.0	h6
1K374-0800-XB	●	●	●	●	●	8.00	32.0	0.2	32.00	8.00	77.00	32.0	h6
1K374-1000-XB	●	●	●	●	●	10.00	40.0	0.2	40.00	10.00	91.00	40.0	h6
1K374-1200-XB	●	●	●	●	●	12.00	48.0	0.2	48.00	12.00	104.00	48.0	h6
1K374-1600-XB	●	●	●	●	●	16.00	64.0	0.2	64.00	16.00	126.00	64.0	h6
1K374-2000-XB	●	●	●	●	●	20.00	80.0	0.3	80.00	20.00	149.00	80.0	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

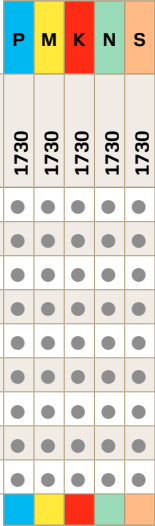
Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	TCDC
45.0	5	h10

Metrico (mm)

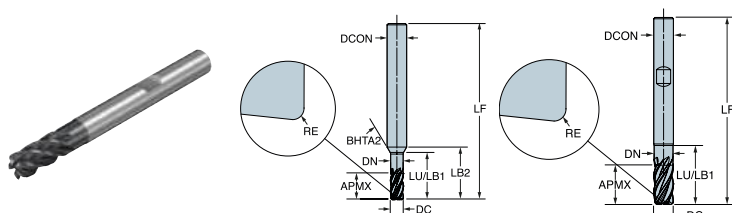


Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	FHA [deg]	DCON _{MS} [mm]	LF [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K325-0300-XA	●	●	●	●	●	3.00	4.5	0.1	4.50	36.00	6.00	50.00	3.0	8.7	11.3	h6
1K325-0400-XA	●	●	●	●	●	4.00	6.0	0.1	6.00	36.50	6.00	54.00	4.0	11.6	13.3	h6
1K325-0500-XA	●	●	●	●	●	5.00	7.5	0.1	7.50	36.50	6.00	54.00	5.0	14.5	15.4	h6
1K325-0600-XB	●	●	●	●	●	6.00	9.0	0.1	9.00	36.50	6.00	54.00				h6
1K325-0800-XB	●	●	●	●	●	8.00	12.0	0.2	12.00	36.50	8.00	58.00				h6
1K325-1000-XB	●	●	●	●	●	10.00	15.0	0.2	15.00	36.50	10.00	66.00				h6
1K325-1200-XB	●	●	●	●	●	12.00	18.0	0.2	18.00	36.50	12.00	73.00				h6
1K325-1600-XB	●	●	●	●	●	16.00	24.0	0.2	24.00	36.50	16.00	82.00				h6
1K325-2000-XB	●	●	●	●	●	20.00	30.0	0.3	30.00	36.00	20.00	92.00				h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	TCDC
5	h10

Metrico (mm)



Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	FHA [deg]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K335-0300-020-XC	●	●	●	●	●	3.00	6.0	0.2	10.50	36.00	6.00	50.00	2.9	2.9	10.5	13.2	h6
1K335-0300-050-XC	●	●	●	●	●	3.00	6.0	0.5	10.50	36.50	6.00	50.00	2.9	2.9	10.5	13.2	h6
1K335-0400-020-XC	●	●	●	●	●	4.00	8.0	0.2	14.00	36.50	6.00	54.00	3.8	3.8	14.0	15.9	h6
1K335-0400-050-XC	●	●	●	●	●	4.00	8.0	0.5	14.00	36.50	6.00	54.00	3.8	3.8	14.0	15.9	h6
1K335-0500-050-XC	●	●	●	●	●	5.00	10.0	0.5	17.50	36.50	6.00	57.00	4.8	4.8	17.5	18.5	h6
1K335-0500-100-XC	●	●	●	●	●	5.00	10.0	1.0	17.50	36.50	6.00	57.00	4.8	4.8	17.5	18.5	h6
1K335-0600-050-XD	●	●	●	●	●	6.00	12.0	0.5	18.00	36.50	6.00	57.00	5.8	5.8	18.0	18.2	h6
1K335-0600-100-XD	●	●	●	●	●	6.00	12.0	1.0	18.00	36.50	6.00	57.00	5.8	5.8	18.0	18.2	h6
1K335-0800-050-XD	●	●	●	●	●	8.00	16.0	0.5	24.00	36.50	8.00	63.00	7.7	7.7	24.0	24.3	h6
1K335-0800-100-XD	●	●	●	●	●	8.00	16.0	1.0	24.00	36.50	8.00	63.00	7.7	7.7	24.0	24.3	h6
1K335-0800-200-XD	●	●	●	●	●	8.00	16.0	2.0	24.00	36.50	8.00	63.00	7.7	7.7	24.0	24.3	h6
1K335-1000-050-XD	●	●	●	●	●	10.00	20.0	0.5	30.00	36.50	10.00	72.00	9.6	9.6	30.0	30.4	h6
1K335-1000-100-XD	●	●	●	●	●	10.00	20.0	1.0	30.00	36.50	10.00	72.00	9.6	9.6	30.0	30.4	h6
1K335-1000-200-XD	●	●	●	●	●	10.00	20.0	2.0	30.00	36.50	10.00	72.00	9.6	9.6	30.0	30.4	h6
1K335-1200-050-XD	●	●	●	●	●	12.00	24.0	0.5	36.00	36.50	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K335-1200-100-XD	●	●	●	●	●	12.00	24.0	1.0	36.00	36.50	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K335-1200-200-XD	●	●	●	●	●	12.00	24.0	2.0	36.00	36.50	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K335-1200-300-XD	●	●	●	●	●	12.00	24.0	3.0	36.00	36.50	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K335-1600-050-XD	●	●	●	●	●	16.00	32.0	0.5	48.00	36.50	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K335-1600-100-XD	●	●	●	●	●	16.00	32.0	1.0	48.00	36.50	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K335-1600-200-XD	●	●	●	●	●	16.00	32.0	2.0	48.00	36.50	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K335-1600-300-XD	●	●	●	●	●	16.00	32.0	3.0	48.00	36.50	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K335-2000-050-XD	●	●	●	●	●	20.00	40.0	0.5	60.00	36.50	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K335-2000-100-XD	●	●	●	●	●	20.00	40.0	1.0	60.00	36.50	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K335-2000-200-XD	●	●	●	●	●	20.00	40.0	2.0	60.00	36.50	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K335-2000-300-XD	●	●	●	●	●	20.00	40.0	3.0	60.00	36.50	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K335-2000-400-XD	●	●	●	●	●	20.00	40.0	4.0	60.00	36.50	20.00	114.00	19.2	19.2	60.0	60.7	h6

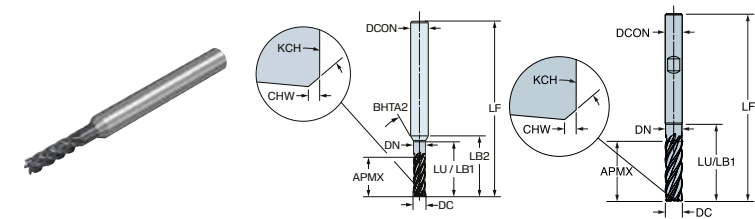


● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	5	36.50	h10

Metrico (mm)

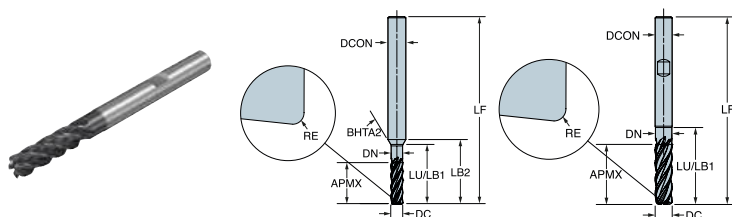
P	M	K	N	S
●	●	●	●	●

Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K365-0300-XC	●	●	●	●	●	3.00	10.5	0.1	14.70	6.00	57.00	2.9	2.9	14.7	17.3	h6
1K365-0400-XC	●	●	●	●	●	4.00	14.0	0.1	19.60	6.00	63.00	3.8	3.8	19.6	21.3	h6
1K365-0500-XC	●	●	●	●	●	5.00	17.5	0.1	24.50	6.00	66.00	4.8	4.8	24.5	25.4	h6
1K365-0600-XD	●	●	●	●	●	6.00	21.0	0.1	27.00	6.00	66.00	5.8	5.8	27.0	27.2	h6
1K365-0800-XD	●	●	●	●	●	8.00	28.0	0.2	36.00	8.00	73.00	7.7	7.7	36.0	36.3	h6
1K365-1000-XD	●	●	●	●	●	10.00	35.0	0.2	45.00	10.00	87.00	9.6	9.6	45.0	45.3	h6
1K365-1200-XD	●	●	●	●	●	12.00	42.0	0.2	54.00	12.00	104.00	11.5	11.5	54.0	54.4	h6
1K365-1600-XD	●	●	●	●	●	16.00	56.0	0.2	72.00	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K365-2000-XD	●	●	●	●	●	20.00	70.0	0.3	90.00	20.00	142.00	19.2	19.2	90.0	90.7	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	TCDC
5	h10

Metrico (mm)

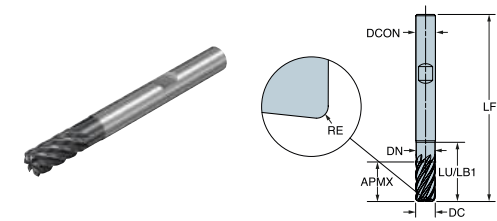
	P	M	K	N	S												
Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	FHA [deg]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K365-0300-020-XC	●	●	●	●	●	3.00	10.5	0.2	14.70	36.00	6.00	57.00	2.9	2.9	14.7	17.4	h6
1K365-0300-050-XC	●	●	●	●	●	3.00	10.5	0.5	14.70	36.00	6.00	57.00	2.9	2.9	14.7	17.4	h6
1K365-0400-020-XC	●	●	●	●	●	4.00	14.0	0.2	19.60	36.50	6.00	63.00	3.8	3.8	19.6	21.5	h6
1K365-0400-050-XC	●	●	●	●	●	4.00	14.0	0.5	19.60	36.50	6.00	63.00	3.8	3.8	19.6	21.5	h6
1K365-0500-050-XC	●	●	●	●	●	5.00	17.5	0.5	24.50	36.50	6.00	66.00	4.8	4.8	24.5	25.5	h6
1K365-0500-100-XC	●	●	●	●	●	5.00	17.5	1.0	24.50	36.50	6.00	66.00	4.8	4.8	24.5	25.5	h6
1K365-0600-050-XD	●	●	●	●	●	6.00	21.0	0.5	27.00	36.50	6.00	66.00	5.8	5.8	27.0	27.2	h6
1K365-0600-100-XD	●	●	●	●	●	6.00	21.0	1.0	27.00	36.50	6.00	66.00	5.8	5.8	27.0	27.2	h6
1K365-0800-050-XD	●	●	●	●	●	8.00	28.0	0.5	36.00	36.50	8.00	73.00	7.7	7.7	36.0	36.3	h6
1K365-0800-100-XD	●	●	●	●	●	8.00	28.0	1.0	36.00	36.50	8.00	73.00	7.7	7.7	36.0	36.3	h6
1K365-0800-200-XD	●	●	●	●	●	8.00	28.0	2.0	36.00	36.50	8.00	73.00	7.7	7.7	36.0	36.3	h6
1K365-1000-050-XD	●	●	●	●	●	10.00	35.0	0.5	45.00	36.50	10.00	87.00	9.6	9.6	45.0	45.3	h6
1K365-1000-100-XD	●	●	●	●	●	10.00	35.0	1.0	45.00	36.50	10.00	87.00	9.6	9.6	45.0	45.3	h6
1K365-1000-200-XD	●	●	●	●	●	10.00	35.0	2.0	45.00	36.50	10.00	87.00	9.6	9.6	45.0	45.3	h6
1K365-1200-100-XD	●	●	●	●	●	12.00	42.0	1.0	54.00	36.50	12.00	104.00	11.5	11.5	54.0	54.4	h6
1K365-1200-200-XD	●	●	●	●	●	12.00	42.0	2.0	54.00	36.50	12.00	104.00	11.5	11.5	54.0	54.4	h6
1K365-1200-300-XD	●	●	●	●	●	12.00	42.0	3.0	54.00	36.50	12.00	104.00	11.5	11.5	54.0	54.4	h6
1K365-1600-100-XD	●	●	●	●	●	16.00	56.0	1.0	72.00	36.50	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K365-1600-200-XD	●	●	●	●	●	16.00	56.0	2.0	72.00	36.50	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K365-1600-300-XD	●	●	●	●	●	16.00	56.0	3.0	72.00	36.50	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K365-1600-400-XD	●	●	●	●	●	16.00	56.0	4.0	72.00	36.50	16.00	126.00	15.4	15.4	72.0	72.6	h6
1K365-2000-100-XD	●	●	●	●	●	20.00	70.0	1.0	90.00	36.50	20.00	142.00	19.2	19.2	90.0	90.7	h6
1K365-2000-200-XD	●	●	●	●	●	20.00	70.0	2.0	90.00	36.50	20.00	142.00	19.2	19.2	90.0	90.7	h6
1K365-2000-300-XD	●	●	●	●	●	20.00	70.0	3.0	90.00	36.50	20.00	142.00	19.2	19.2	90.0	90.7	h6
1K365-2000-400-XD	●	●	●	●	●	20.00	70.0	4.0	90.00	36.50	20.00	142.00	19.2	19.2	90.0	90.7	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
7	37.00	h10

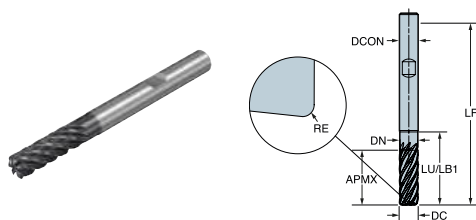
Metrico (mm)

	P	M	K	N	S											
	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K337-0600-050-XD	●	●	●	●	●	6.00	12.0	0.5	18.00	6.00	57.00	5.8	5.8	18.0	18.2	h6
1K337-0600-100-XD	●	●	●	●	●	6.00	12.0	1.0	18.00	6.00	57.00	5.8	5.8	18.0	18.2	h6
1K337-0800-050-XD	●	●	●	●	●	8.00	16.0	0.5	24.00	8.00	63.00	7.7	7.7	24.0	24.3	h6
1K337-0800-100-XD	●	●	●	●	●	8.00	16.0	1.0	24.00	8.00	63.00	7.7	7.7	24.0	24.3	h6
1K337-0800-200-XD	●	●	●	●	●	8.00	16.0	2.0	24.00	8.00	63.00	7.7	7.7	24.0	24.3	h6
1K337-1000-050-XD	●	●	●	●	●	10.00	20.0	0.5	30.00	10.00	72.00	9.6	9.6	30.0	30.4	h6
1K337-1000-100-XD	●	●	●	●	●	10.00	20.0	1.0	30.00	10.00	72.00	9.6	9.6	30.0	30.4	h6
1K337-1000-200-XD	●	●	●	●	●	10.00	20.0	2.0	30.00	10.00	72.00	9.6	9.6	30.0	30.4	h6
1K337-1200-050-XD	●	●	●	●	●	12.00	24.0	0.5	36.00	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K337-1200-100-XD	●	●	●	●	●	12.00	24.0	1.0	36.00	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K337-1200-200-XD	●	●	●	●	●	12.00	24.0	2.0	36.00	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K337-1200-300-XD	●	●	●	●	●	12.00	24.0	3.0	36.00	12.00	83.00	11.5	11.5	36.0	36.4	h6
1K337-1600-050-XD	●	●	●	●	●	16.00	32.0	0.5	48.00	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K337-1600-100-XD	●	●	●	●	●	16.00	32.0	1.0	48.00	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K337-1600-200-XD	●	●	●	●	●	16.00	32.0	2.0	48.00	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K337-1600-300-XD	●	●	●	●	●	16.00	32.0	3.0	48.00	16.00	100.00	15.4	15.4	48.0	48.5	h6
1K337-2000-050-XD	●	●	●	●	●	20.00	40.0	0.5	60.00	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K337-2000-100-XD	●	●	●	●	●	20.00	40.0	1.0	60.00	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K337-2000-200-XD	●	●	●	●	●	20.00	40.0	2.0	60.00	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K337-2000-300-XD	●	●	●	●	●	20.00	40.0	3.0	60.00	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K337-2000-400-XD	●	●	●	●	●	20.00	40.0	4.0	60.00	20.00	114.00	19.2	19.2	60.0	60.7	h6
1K337-2500-100-XD	●	●	●	●	●	25.00	50.0	1.0	75.00	25.00	135.00	24.0	24.0	75.0	75.9	h6
1K337-2500-200-XD	●	●	●	●	●	25.00	50.0	2.0	75.00	25.00	135.00	24.0	24.0	75.0	75.9	h6
1K337-2500-300-XD	●	●	●	●	●	25.00	50.0	3.0	75.00	25.00	135.00	24.0	24.0	75.0	75.9	h6
1K337-2500-400-XD	●	●	●	●	●	25.00	50.0	4.0	75.00	25.00	135.00	24.0	24.0	75.0	75.9	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



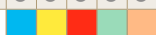
Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
7	37.00	h10

Metrico (mm)



Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K357-0600-050-XD	●	●	●	●	●	6.00	18.0	0.5	24.00	6.00	63.00	5.8	5.8	24.0	24.2	h6
1K357-0600-100-XD	●	●	●	●	●	6.00	18.0	1.0	24.00	6.00	63.00	5.8	5.8	24.0	24.2	h6
1K357-0800-050-XD	●	●	●	●	●	8.00	24.0	0.5	32.00	8.00	73.00	7.7	7.7	32.0	32.3	h6
1K357-0800-100-XD	●	●	●	●	●	8.00	24.0	1.0	32.00	8.00	73.00	7.7	7.7	32.0	32.3	h6
1K357-0800-200-XD	●	●	●	●	●	8.00	24.0	2.0	32.00	8.00	73.00	7.7	7.7	32.0	32.3	h6
1K357-1000-050-XD	●	●	●	●	●	10.00	30.0	0.5	40.00	10.00	82.00	9.6	9.6	40.0	40.3	h6
1K357-1000-100-XD	●	●	●	●	●	10.00	30.0	1.0	40.00	10.00	82.00	9.6	9.6	40.0	40.3	h6
1K357-1000-200-XD	●	●	●	●	●	10.00	30.0	2.0	40.00	10.00	82.00	9.6	9.6	40.0	40.3	h6
1K357-1200-100-XD	●	●	●	●	●	12.00	36.0	1.0	48.00	12.00	97.00	11.5	11.5	48.0	48.4	h6
1K357-1200-200-XD	●	●	●	●	●	12.00	36.0	2.0	48.00	12.00	97.00	11.5	11.5	48.0	48.4	h6
1K357-1200-300-XD	●	●	●	●	●	12.00	36.0	3.0	48.00	12.00	97.00	11.5	11.5	48.0	48.4	h6
1K357-1600-150-XD	●	●	●	●	●	16.00	48.0	1.5	64.00	16.00	115.00	15.4	15.4	64.0	64.6	h6
1K357-1600-200-XD	●	●	●	●	●	16.00	48.0	2.0	64.00	16.00	115.00	15.4	15.4	64.0	64.6	h6
1K357-1600-300-XD	●	●	●	●	●	16.00	48.0	3.0	64.00	16.00	115.00	15.4	15.4	64.0	64.6	h6
1K357-2000-250-XD	●	●	●	●	●	20.00	60.0	2.5	80.00	20.00	135.00	19.2	19.2	80.0	80.7	h6
1K357-2000-300-XD	●	●	●	●	●	20.00	60.0	3.0	80.00	20.00	135.00	19.2	19.2	80.0	80.7	h6
1K357-2000-400-XD	●	●	●	●	●	20.00	60.0	4.0	80.00	20.00	135.00	19.2	19.2	80.0	80.7	h6
1K357-2500-200-XD	●	●	●	●	●	25.00	75.0	2.0	100.00	25.00	162.00	24.0	24.0	100.0	100.9	h6
1K357-2500-400-XD	●	●	●	●	●	25.00	75.0	4.0	100.00	25.00	162.00	24.0	24.0	100.0	100.9	h6
1K357-2500-600-XD	●	●	●	●	●	25.00	75.0	6.0	100.00	25.00	162.00	24.0	24.0	100.0	100.9	h6

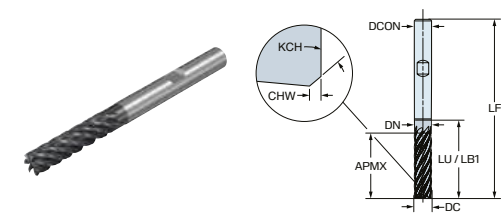


● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	7	37.00	h10

Metrico (mm)

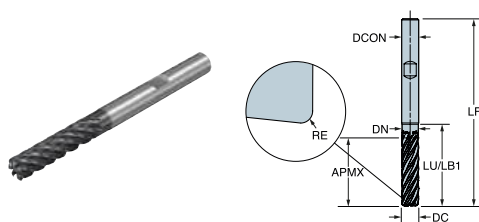
P	M	K	N	S
1730	1730	1730	1730	1730

Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K377-0600-XD	●	●	●	●	●	6.00	24.0	0.1	28.80	6.00	66.00	5.8	5.8	28.8	28.8	h6
1K377-0800-XD	●	●	●	●	●	8.00	32.0	0.2	38.40	8.00	77.00	7.7	7.7	38.4	38.4	h6
1K377-1000-XD	●	●	●	●	●	10.00	40.0	0.2	48.00	10.00	91.00	9.6	9.6	48.0	48.0	h6
1K377-1200-XD	●	●	●	●	●	12.00	48.0	0.2	57.60	12.00	104.00	11.5	11.5	57.6	57.6	h6
1K377-1600-XD	●	●	●	●	●	16.00	64.0	0.2	76.80	16.00	126.00	15.4	15.4	76.8	76.8	h6
1K377-2000-XD	●	●	●	●	●	20.00	80.0	0.3	96.00	20.00	149.00	19.2	19.2	96.0	96.0	h6
1K377-2500-XD	●	●	●	●	●	25.00	100.0	0.3	120.00	25.00	180.00	24.0	24.0	120.0	120.0	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



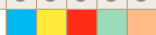
Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
7	37.00	h10

Metrico (mm)



Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K377-0600-050-XD	●	●	●	●	●	6.00	24.0	0.5	28.80	6.00	66.00	5.8	5.8	28.8	29.0	h6
1K377-0600-100-XD	●	●	●	●	●	6.00	24.0	1.0	28.80	6.00	66.00	5.8	5.8	28.8	29.0	h6
1K377-0800-050-XD	●	●	●	●	●	8.00	32.0	0.5	38.40	8.00	77.00	7.7	7.7	38.4	38.7	h6
1K377-0800-100-XD	●	●	●	●	●	8.00	32.0	1.0	38.40	8.00	77.00	7.7	7.7	38.4	38.7	h6
1K377-0800-200-XD	●	●	●	●	●	8.00	32.0	2.0	38.40	8.00	77.00	7.7	7.7	38.4	38.7	h6
1K377-1000-100-XD	●	●	●	●	●	10.00	40.0	1.0	48.00	10.00	91.00	9.6	9.6	48.0	48.3	h6
1K377-1000-200-XD	●	●	●	●	●	10.00	40.0	2.0	48.00	10.00	91.00	9.6	9.6	48.0	48.3	h6
1K377-1000-300-XD	●	●	●	●	●	10.00	40.0	3.0	48.00	10.00	91.00	9.6	9.6	48.0	48.3	h6
1K377-1200-100-XD	●	●	●	●	●	12.00	48.0	1.0	57.60	12.00	104.00	11.5	11.5	57.6	58.0	h6
1K377-1200-250-XD	●	●	●	●	●	12.00	48.0	2.5	57.60	12.00	104.00	11.5	11.5	57.6	58.0	h6
1K377-1200-400-XD	●	●	●	●	●	12.00	48.0	4.0	57.60	12.00	104.00	11.5	11.5	57.6	58.0	h6
1K377-1600-200-XD	●	●	●	●	●	16.00	64.0	2.0	76.80	16.00	126.00	15.4	15.4	76.8	77.3	h6
1K377-1600-300-XD	●	●	●	●	●	16.00	64.0	3.0	76.80	16.00	126.00	15.4	15.4	76.8	77.3	h6
1K377-1600-400-XD	●	●	●	●	●	16.00	64.0	4.0	76.80	16.00	126.00	15.4	15.4	76.8	77.3	h6
1K377-2000-300-XD	●	●	●	●	●	20.00	80.0	3.0	96.00	20.00	149.00	19.2	19.2	96.0	96.7	h6
1K377-2000-400-XD	●	●	●	●	●	20.00	80.0	4.0	96.00	20.00	149.00	19.2	19.2	96.0	96.7	h6
1K377-2000-600-XD	●	●	●	●	●	20.00	80.0	6.0	96.00	20.00	149.00	19.2	19.2	96.0	96.7	h6
1K377-2500-300-XD	●	●	●	●	●	25.00	100.0	3.0	120.00	25.00	180.00	24.0	24.0	120.0	120.9	h6
1K377-2500-400-XD	●	●	●	●	●	25.00	100.0	4.0	120.00	25.00	180.00	24.0	24.0	120.0	120.9	h6
1K377-2500-600-XD	●	●	●	●	●	25.00	100.0	6.0	120.00	25.00	180.00	24.0	24.0	120.0	120.9	h6

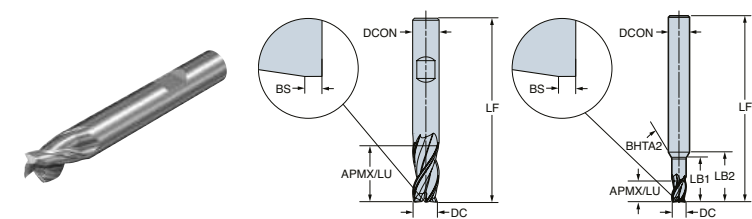


● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Ottimizzato per materiali non ferrosi, ISO N



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	35.00	h10

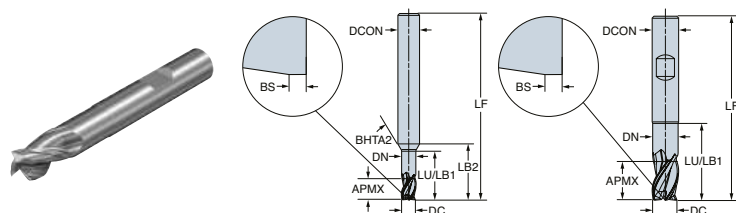
Metrico (mm)

N											
Codice di ordinazione	H10F	DC [mm]	APMX [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BS [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K223-0200-NA	●	2.00	3.0	3.00	6.00	50.00	0.0	2.0	7.0	10.5	h6
1K223-0300-NA	●	3.00	4.5	4.50	6.00	50.00	0.0	3.0	9.6	12.2	h6
1K223-0400-NA	●	4.00	6.0	6.00	6.00	54.00	0.2	4.0	12.4	14.1	h6
1K223-0500-NA	●	5.00	7.5	7.50	6.00	54.00	0.3	5.0	14.5	15.4	h6
1K223-0600-NB	●	6.00	9.0	9.00	6.00	54.00	0.3				h6
1K223-0800-NB	●	8.00	12.0	12.00	8.00	58.00	0.3				h6
1K223-1000-NB	●	10.00	15.0	15.00	10.00	72.00	0.3				h6
1K223-1200-NB	●	12.00	18.0	18.00	12.00	83.00	0.4				h6
1K223-1600-NB	●	16.00	24.0	24.00	16.00	92.00	0.6				h6
1K223-2000-NB	●	20.00	30.0	30.00	20.00	104.00	0.7				h6
1K223-2500-NB	●	25.00	37.5	37.50	25.00	121.00	0.9				h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Ottimizzato per materiali non ferrosi, ISO N



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	35.00	h10

Metrico (mm)

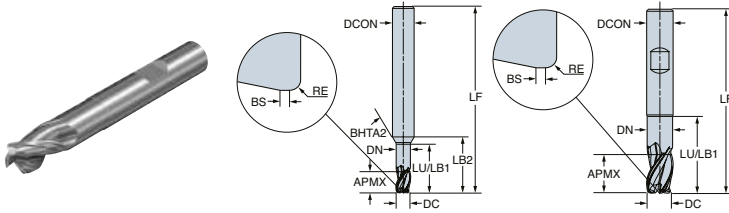
Codice di ordinazione	H10F	N										
		DC [mm]	APMX [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BS [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K223-0200-NG	●	2.00	3.0	7.00	6.00	50.00	0.0	1.9	1.9	7.0	10.5	h6
1K223-0300-NG	●	3.00	4.5	10.50	6.00	50.00	0.0	2.9	2.9	10.5	13.2	h6
1K223-0400-NG	●	4.00	6.0	14.00	6.00	54.00	0.2	3.8	3.8	14.0	15.9	h6
1K223-0500-NG	●	5.00	7.5	15.00	6.00	54.00	0.3	4.8	4.8	15.0	16.0	h6
1K223-0600-NH	●	6.00	9.0	18.00	6.00	57.00	0.3	5.8	5.8	18.0	18.2	h6
1K223-0800-NH	●	8.00	12.0	24.00	8.00	63.00	0.3	7.7	7.7	24.0	24.3	h6
1K223-1000-NH	●	10.00	15.0	30.00	10.00	72.00	0.3	9.6	9.6	30.0	30.4	h6
1K223-1200-NH	●	12.00	18.0	36.00	12.00	83.00	0.4	11.5	11.5	36.0	36.4	h6
1K223-1600-NH	●	16.00	24.0	48.00	16.00	98.00	0.6	15.4	15.4	48.0	48.5	h6
1K223-2000-NH	●	20.00	30.0	60.00	20.00	111.00	0.7	19.2	19.2	60.0	60.7	h6
1K223-2500-NH	●	25.00	37.5	75.00	25.00	135.00	0.9	24.0	24.0	75.0	75.9	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Ottimizzato per materiali non ferrosi, ISO N



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	35.00	h10

Metrico (mm)

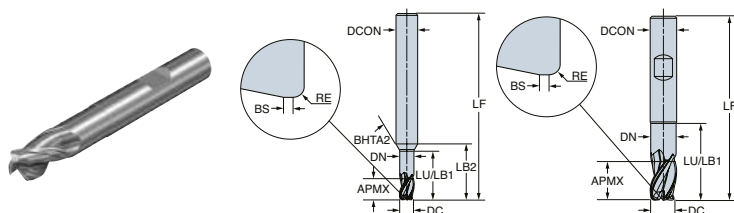
N

Codice di ordinazione	H10F	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BS [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K223-0200-020-NG	●	2.00	3.0	0.2	7.00	6.00	50.00	0.0	1.9	1.9	7.0	10.5	h8
1K223-0200-050-NG	●	2.00	3.0	0.5	7.00	6.00	50.00	0.0	1.9	1.9	7.0	10.5	h8
1K223-0300-020-NG	●	3.00	4.5	0.2	10.50	6.00	50.00	0.0	2.9	2.9	10.5	13.2	h8
1K223-0300-050-NG	●	3.00	4.5	0.5	10.50	6.00	50.00	0.0	2.9	2.9	10.5	13.2	h8
1K223-0400-050-NG	●	4.00	6.0	0.5	14.00	6.00	54.00	0.2	3.8	3.8	14.0	15.9	h8
1K223-0400-100-NG	●	4.00	6.0	1.0	14.00	6.00	54.00	0.2	3.8	3.8	14.0	15.9	h8
1K223-0500-050-NG	●	5.00	7.5	0.5	15.00	6.00	54.00	0.3	4.8	4.8	15.0	16.0	h8
1K223-0500-100-NG	●	5.00	7.5	1.0	15.00	6.00	54.00	0.3	4.8	4.8	15.0	16.0	h8
1K223-0600-050-NH	●	6.00	9.0	0.5	18.00	6.00	57.00	0.3	5.8	5.8	18.0	18.2	h6
1K223-0600-100-NH	●	6.00	9.0	1.0	18.00	6.00	57.00	0.3	5.8	5.8	18.0	18.2	h6
1K223-0800-050-NH	●	8.00	12.0	0.5	24.00	8.00	63.00	0.3	7.7	7.7	24.0	24.3	h6
1K223-0800-100-NH	●	8.00	12.0	1.0	24.00	8.00	63.00	0.3	7.7	7.7	24.0	24.3	h6
1K223-0800-200-NH	●	8.00	12.0	2.0	24.00	8.00	63.00	0.3	7.7	7.7	24.0	24.3	h6
1K223-1000-050-NH	●	10.00	15.0	0.5	30.00	10.00	72.00	0.3	9.6	9.6	30.0	30.4	h6
1K223-1000-100-NH	●	10.00	15.0	1.0	30.00	10.00	72.00	0.3	9.6	9.6	30.0	30.4	h6
1K223-1000-200-NH	●	10.00	15.0	2.0	30.00	10.00	72.00	0.3	9.6	9.6	30.0	30.4	h6
1K223-1000-300-NH	●	10.00	15.0	3.0	30.00	10.00	72.00	0.3	9.6	9.6	30.0	30.4	h6
1K223-1200-050-NH	●	12.00	18.0	0.5	36.00	12.00	83.00	0.4	11.5	11.5	36.0	36.4	h6
1K223-1200-100-NH	●	12.00	18.0	1.0	36.00	12.00	83.00	0.4	11.5	11.5	36.0	36.4	h6
1K223-1200-200-NH	●	12.00	18.0	2.0	36.00	12.00	83.00	0.4	11.5	11.5	36.0	36.4	h6
1K223-1200-300-NH	●	12.00	18.0	3.0	36.00	12.00	83.00	0.4	11.5	11.5	36.0	36.4	h6
1K223-1600-050-NH	●	16.00	24.0	0.5	48.00	16.00	98.00	0.6	15.4	15.4	48.0	48.5	h6
1K223-1600-100-NH	●	16.00	24.0	1.0	48.00	16.00	98.00	0.6	15.4	15.4	48.0	48.5	h6
1K223-1600-200-NH	●	16.00	24.0	2.0	48.00	16.00	98.00	0.6	15.4	15.4	48.0	48.5	h6
1K223-1600-300-NH	●	16.00	24.0	3.0	48.00	16.00	98.00	0.6	15.4	15.4	48.0	48.5	h6
1K223-1600-400-NH	●	16.00	24.0	4.0	48.00	16.00	98.00	0.6	15.4	15.4	48.0	48.5	h6
1K223-2000-050-NH	●	20.00	30.0	0.5	60.00	20.00	111.00	0.7	19.2	19.2	60.0	60.7	h6
1K223-2000-100-NH	●	20.00	30.0	1.0	60.00	20.00	111.00	0.7	19.2	19.2	60.0	60.7	h6
1K223-2000-200-NH	●	20.00	30.0	2.0	60.00	20.00	111.00	0.7	19.2	19.2	60.0	60.7	h6
1K223-2000-300-NH	●	20.00	30.0	3.0	60.00	20.00	111.00	0.7	19.2	19.2	60.0	60.7	h6

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CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Ottimizzato per materiali non ferrosi, ISO N



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	35.00	h10

Metrico (mm)

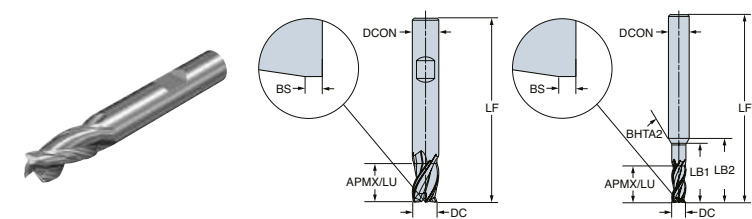
	N												
Codice di ordinazione	H10F	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BS [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K223-2000-400-NH	●	20.00	30.0	4.0	60.00	20.00	111.00	0.7	19.2	19.2	60.0	60.7	h6
1K223-2500-050-NH	●	25.00	37.5	0.5	75.00	25.00	135.00	0.9	24.0	24.0	75.0	75.9	h6
1K223-2500-100-NH	●	25.00	37.5	1.0	75.00	25.00	135.00	0.9	24.0	24.0	75.0	75.9	h6
1K223-2500-200-NH	●	25.00	37.5	2.0	75.00	25.00	135.00	0.9	24.0	24.0	75.0	75.9	h6
1K223-2500-300-NH	●	25.00	37.5	3.0	75.00	25.00	135.00	0.9	24.0	24.0	75.0	75.9	h6
1K223-2500-400-NH	●	25.00	37.5	4.0	75.00	25.00	135.00	0.9	24.0	24.0	75.0	75.9	h6
	N												

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Ottimizzato per materiali non ferrosi, ISO N



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	35.00	h10

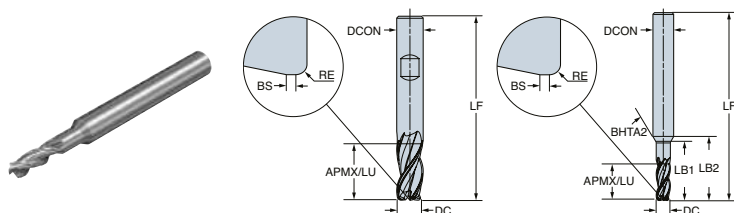
Metrico (mm)

N											
Codice di ordinazione	H10F	DC [mm]	APMX [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BS [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K233-0200-NA	●	2.00	6.0	6.00	6.00	50.00	0.0	2.0	10.0	13.5	h6
1K233-0300-NA	●	3.00	8.0	8.00	6.00	54.00	0.0	3.0	13.1	15.7	h6
1K233-0400-NA	●	4.00	11.0	11.00	6.00	57.00	0.2	4.0	17.4	19.1	h6
1K233-0500-NA	●	5.00	13.0	13.00	6.00	57.00	0.3	5.0	20.0	20.9	h6
1K233-0600-NB	●	6.00	13.0	13.00	6.00	57.00	0.3				h6
1K233-0800-NB	●	8.00	19.0	19.00	8.00	63.00	0.3				h6
1K233-1000-NB	●	10.00	22.0	22.00	10.00	72.00	0.3				h6
1K233-1200-NB	●	12.00	26.0	26.00	12.00	83.00	0.4				h6
1K233-1600-NB	●	16.00	32.0	32.00	16.00	98.00	0.6				h6
1K233-2000-NB	●	20.00	40.0	40.00	20.00	111.00	0.7				h6
1K233-2500-NB	●	25.00	50.0	50.00	25.00	130.00	0.9				h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Ottimizzato per materiali non ferrosi, ISO N



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	35.00	h10

Metrico (mm)

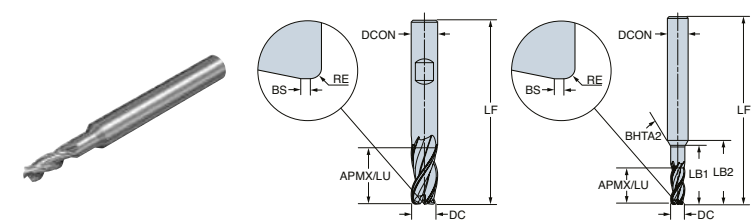
Codice di ordinazione	H10F	N										
		DC [mm]	APMX [mm]	RE [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BS [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K233-0200-020-NA	●	2.00	6.0	0.2	6.00	6.00	50.00	0.0	2.0	10.0	13.5	h6
1K233-0200-050-NA	●	2.00	6.0	0.5	6.00	6.00	50.00	0.0	2.0	10.0	13.5	h6
1K233-0300-020-NA	●	3.00	8.0	0.2	8.00	6.00	54.00	0.0	3.0	13.1	15.7	h6
1K233-0300-050-NA	●	3.00	8.0	0.5	8.00	6.00	54.00	0.0	3.0	13.1	15.7	h6
1K233-0400-050-NA	●	4.00	11.0	0.5	11.00	6.00	57.00	0.2	4.0	17.4	19.1	h6
1K233-0400-100-NA	●	4.00	11.0	1.0	11.00	6.00	57.00	0.2	4.0	17.4	19.1	h6
1K233-0500-050-NA	●	5.00	13.0	0.5	13.00	6.00	57.00	0.3	5.0	20.0	20.9	h6
1K233-0500-100-NA	●	5.00	13.0	1.0	13.00	6.00	57.00	0.3	5.0	20.0	20.9	h6
1K233-0600-050-NB	●	6.00	13.0	0.5	13.00	6.00	57.00	0.3				h6
1K233-0600-100-NB	●	6.00	13.0	1.0	13.00	6.00	57.00	0.3				h6
1K233-0800-050-NB	●	8.00	19.0	0.5	19.00	8.00	63.00	0.3				h6
1K233-0800-100-NB	●	8.00	19.0	1.0	19.00	8.00	63.00	0.3				h6
1K233-0800-200-NB	●	8.00	19.0	2.0	19.00	8.00	63.00	0.3				h6
1K233-1000-050-NB	●	10.00	22.0	0.5	22.00	10.00	72.00	0.3				h6
1K233-1000-100-NB	●	10.00	22.0	1.0	22.00	10.00	72.00	0.3				h6
1K233-1000-200-NB	●	10.00	22.0	2.0	22.00	10.00	72.00	0.3				h6
1K233-1000-300-NB	●	10.00	22.0	3.0	22.00	10.00	72.00	0.3				h6
1K233-1200-050-NB	●	12.00	26.0	0.5	26.00	12.00	83.00	0.4				h6
1K233-1200-100-NB	●	12.00	26.0	1.0	26.00	12.00	83.00	0.4				h6
1K233-1200-200-NB	●	12.00	26.0	2.0	26.00	12.00	83.00	0.4				h6
1K233-1200-300-NB	●	12.00	26.0	3.0	26.00	12.00	83.00	0.4				h6
1K233-1600-050-NB	●	16.00	32.0	0.5	32.00	16.00	98.00	0.6				h6
1K233-1600-100-NB	●	16.00	32.0	1.0	32.00	16.00	98.00	0.6				h6
1K233-1600-200-NB	●	16.00	32.0	2.0	32.00	16.00	98.00	0.6				h6
1K233-1600-300-NB	●	16.00	32.0	3.0	32.00	16.00	98.00	0.6				h6
1K233-1600-400-NB	●	16.00	32.0	4.0	32.00	16.00	98.00	0.6				h6
1K233-2000-050-NB	●	20.00	40.0	0.5	40.00	20.00	111.00	0.7				h6
1K233-2000-100-NB	●	20.00	40.0	1.0	40.00	20.00	111.00	0.7				h6
1K233-2000-200-NB	●	20.00	40.0	2.0	40.00	20.00	111.00	0.7				h6
1K233-2000-300-NB	●	20.00	40.0	3.0	40.00	20.00	111.00	0.7				h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Ottimizzato per materiali non ferrosi, ISO N



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	35.00	h10

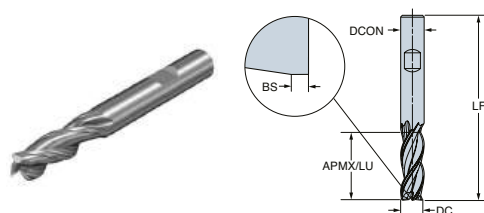
Metrico (mm)

N												
Codice di ordinazione	H10F	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BS [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
1K233-2000-400-NB	●	20.00	40.0	4.0	40.00	20.00	111.00	0.7				h6
1K233-2500-050-NB	●	25.00	50.0	0.5	50.00	25.00	130.00	0.9				h6
1K233-2500-100-NB	●	25.00	50.0	1.0	50.00	25.00	130.00	0.9				h6
1K233-2500-200-NB	●	25.00	50.0	2.0	50.00	25.00	130.00	0.9				h6
1K233-2500-300-NB	●	25.00	50.0	3.0	50.00	25.00	130.00	0.9				h6
1K233-2500-400-NB	●	25.00	50.0	4.0	50.00	25.00	130.00	0.9				h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Ottimizzato per materiali non ferrosi, ISO N



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	35.00	h10

Metrico (mm)

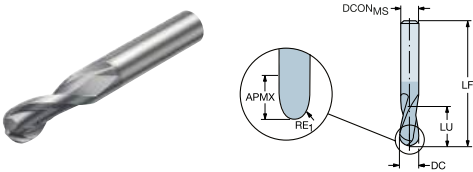
Codice di ordinazione	H10F	N						
		DC [mm]	APMX [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	BS [mm]	TCDCON
1K253-0600-NB	●	6.00	18.0	18.00	6.00	63.00	0.3	h6
1K253-0800-NB	●	8.00	24.0	24.00	8.00	73.00	0.3	h6
1K253-1000-NB	●	10.00	30.0	30.00	10.00	82.00	0.3	h6
1K253-1200-NB	●	12.00	36.0	36.00	12.00	97.00	0.4	h6
1K253-1600-NB	●	16.00	48.0	48.00	16.00	115.00	0.6	h6
1K253-2000-NB	●	20.00	60.0	60.00	20.00	135.00	0.7	h6
1K253-2500-NB	●	25.00	75.0	75.00	25.00	153.00	0.9	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]
2	30.000

Metrico (mm)



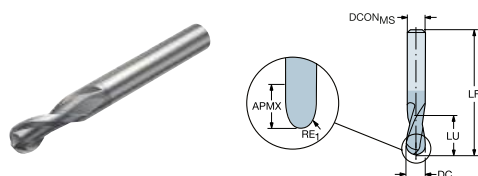
Codice di ordinazione	1630	1630	1630	1630	DC [inch]	APMX [inch]	RE [inch]	LU [inch]	DCON _{MS} [inch]	LF [inch]	BD ₁ [inch]	LB ₁ [inch]	TCDCON	TCDC
1B230-0100-XA	●	●	●	●	0.039	0.118	0.020	0.118	0.118	1.496			h6	h7
1B230-0150-XA	●	●	●	●	0.059	0.118	0.030	0.118	0.118	1.496			h6	h7
1B230-0200-XA	●	●	●	●	0.079	0.236	0.039	0.236	0.118	1.496			h6	h7
1B230-0250-XA	●	●	●	●	0.098	0.276	0.049	0.276	0.118	1.496			h6	h7
1B230-0300-XA	●	●	●	●	0.118	0.276	0.059	0.276	0.118	1.496			h6	h7
1B230-0400-XA	●	●	●	●	0.157	0.315	0.079	0.315	0.236	2.244	0.236	0.669	h6	h9
1B230-0500-XA	●	●	●	●	0.197	0.394	0.098	0.394	0.236	2.244	0.236	0.669	h6	h9
1B230-0600-XA	●	●	●	●	0.236	0.394	0.118	0.394	0.236	2.244			h6	h9
1B230-0700-XA	●	●	●	●	0.276	0.512	0.138	0.512	0.315	2.480			h6	h7
1B230-0800-XA	●	●	●	●	0.315	0.630	0.157	0.630	0.315	2.480			h6	h7
1B230-0900-XA	●	●	●	●	0.354	0.630	0.177	0.630	0.394	2.835			h6	h7
1B230-1000-XA	●	●	●	●	0.394	0.748	0.197	0.748	0.394	2.835			h6	h7
1B230-1200-XA	●	●	●	●	0.472	0.866	0.236	0.866	0.472	3.268			h6	h7
1B230-1400-XA	●	●	●	●	0.551	0.866	0.276	0.866	0.551	3.268			h6	h7
1B230-1600-XA	●	●	●	●	0.630	1.024	0.315	1.024	0.630	3.622			h6	h7
1B230-1800-XA	●	●	●	●	0.709	1.024	0.354	1.024	0.709	3.622			h6	h7
1B230-2000-XA	●	●	●	●	0.787	1.260	0.394	1.260	0.787	4.094			h6	h7



● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	30.000	h9

Imperiale (pollici)

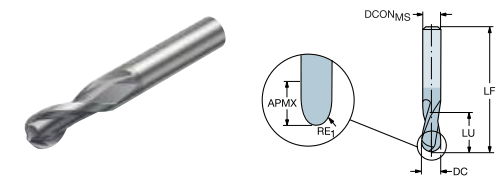
	P	M	K	S								
Codice di ordinazione	1620	1620	1620	1620	DC [inch]	APMX [inch]	RE [inch]	LU [inch]	DCON _{MS} [inch]	LF [inch]	LB ₁ [inch]	TCDCON
1B231-0159-XA	●	●	●	●	0.063	0.125	0.031	0.125	0.250	3.000	0.413	h6
1B231-0238-XA	●	●	●	●	0.094	0.188	0.047	0.188	0.250	3.000	0.510	h6
1B231-0318-XA	●	●	●	●	0.125	0.250	0.063	0.250	0.250	3.000	0.610	h6
1B231-0397-XA	●	●	●	●	0.156	0.313	0.078	0.313	0.250	3.000	0.707	h6
1B231-0476-XA	●	●	●	●	0.187	0.375	0.094	0.375	0.250	3.000	0.803	h6
1B231-0635-XA	●	●	●	●	0.250	0.500	0.125	0.500	0.250	3.000		h6
1B231-0794-XA	●	●	●	●	0.313	0.625	0.156	0.625	0.375	3.500	1.272	h6
1B231-0953-XA	●	●	●	●	0.375	0.750	0.188	0.750	0.375	3.500		h6
1B231-1270-XA	●	●	●	●	0.500	1.000	0.250	1.000	0.500	4.000		h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	30.000	h9

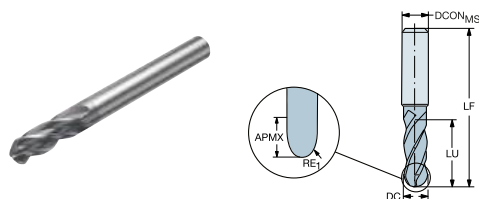
Imperiale (pollici)

	P	M	K	S								
Codice di ordinazione	1620	1620	1620	1620	DC [inch]	APMX [inch]	RE [inch]	LU [inch]	DCON _{MS} [inch]	LF [inch]	LB ₁ [inch]	TCDCON
1B232-0159-XA	●	●	●	●	0.063	0.125	0.031	0.125	0.250	2.000	0.413	h6
1B232-0238-XA	●	●	●	●	0.094	0.188	0.047	0.188	0.250	2.000	0.512	h6
1B232-0318-XA	●	●	●	●	0.125	0.250	0.063	0.250	0.250	2.000	0.482	h6
1B232-0397-XA	●	●	●	●	0.156	0.313	0.078	0.313	0.250	2.000	0.579	h6
1B232-0476-XA	●	●	●	●	0.187	0.375	0.094	0.375	0.250	2.000	0.551	h6
1B232-0635-XA	●	●	●	●	0.250	0.500	0.125	0.500	0.250	2.000		h6
1B232-0794-XA	●	●	●	●	0.313	0.625	0.156	0.625	0.375	2.500	0.803	h6
1B232-0953-XA	●	●	●	●	0.375	0.750	0.188	0.750	0.375	2.500		h6
1B232-1270-XA	●	●	●	●	0.500	1.000	0.250	1.000	0.500	3.000		h6
1B232-1588-XA	●	●	●	●	0.625	1.250	0.313	1.250	0.625	3.500		h6
1B232-1905-XA	●	●	●	●	0.750	1.500	0.375	1.500	0.750	4.000		h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
4	30.00	h8

Metrico (mm)

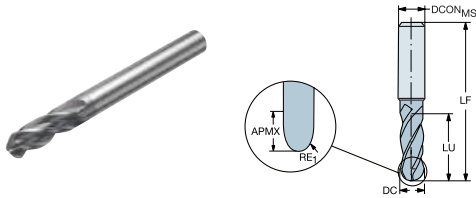
	P	M	K	S							
	1630	1630	1630	1630	DC [mm]	APMX [mm]	RE [mm]	LU [mm]	DCON _{MS} [mm]	LF [mm]	TCDCON
1B240-0300-XA	●	●	●	●	3.00	8.0	1.5	8.00	6.00	80.00	h6
1B240-0400-XA	●	●	●	●	4.00	11.0	2.0	11.00	6.00	80.00	h6
1B240-0500-XA	●	●	●	●	5.00	13.0	2.5	13.00	6.00	80.00	h6
1B240-0600-XA	●	●	●	●	6.00	13.0	3.0	13.00	6.00	80.00	h6
1B240-0700-XA	●	●	●	●	7.00	16.0	3.5	16.00	8.00	100.00	h6
1B240-0800-XA	●	●	●	●	8.00	19.0	4.0	19.00	8.00	100.00	h6
1B240-1000-XA	●	●	●	●	10.00	22.0	5.0	22.00	10.00	100.00	h6
1B240-1200-XA	●	●	●	●	12.00	26.0	6.0	26.00	12.00	100.00	h6
1B240-1600-XA	●	●	●	●	16.00	32.0	8.0	32.00	16.00	100.00	h6
1B240-2000-XA	●	●	●	●	20.00	38.0	10.0	38.00	20.00	125.00	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
4	30.000	h9

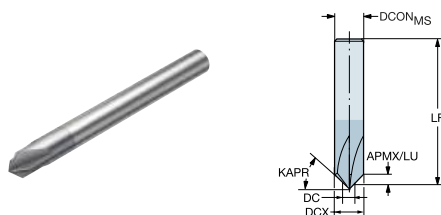
Imperiale (pollici)

	P	M	K	S								
Codice di ordinazione	1630	1630	1630	1630	DC [inch]	APMX [inch]	RE [inch]	LU [inch]	DCON _{MS} [inch]	LF [inch]	LB ₁ [inch]	TCDCON
1B240-0159-XA	●	●	●	●	0.063	0.125	0.031	0.125	0.250	3.000	0.413	h6
1B240-0238-XA	●	●	●	●	0.094	0.188	0.047	0.188	0.250	3.000	0.510	h6
1B240-0318-XA	●	●	●	●	0.125	0.250	0.063	0.250	0.250	3.000	0.610	h6
1B240-0397-XA	●	●	●	●	0.156	0.313	0.078	0.313	0.250	3.000	0.707	h6
1B240-0476-XA	●	●	●	●	0.187	0.375	0.094	0.375	0.250	3.000	0.803	h6
1B240-0635-XA	●	●	●	●	0.250	0.500	0.125	0.500	0.250	3.000		h6
1B240-0794-XA	●	●	●	●	0.313	0.625	0.156	0.625	0.375	3.500	1.272	h6
1B240-0953-XA	●	●	●	●	0.375	0.750	0.188	0.750	0.375	3.500		h6
1B240-1270-XA	●	●	●	●	0.500	1.000	0.250	1.000	0.500	4.000		h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per fresatura di smussi

Per multimateriale con durezza ≤ 48 HRc



Metrico (mm)

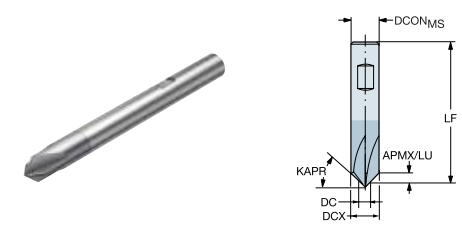
	P	M	K	S	H							
	1620	1620	1620	1620	1620	DC [mm]	DCX [mm]	APMX [mm]	ZEFP	DCON _{MS} [mm]	LF [mm]	TCDCON
1C050-0100-045-XA	●	●	●	●	●	1.00	6.00	2.5	4	6.00	56.50	h6
1C050-0150-045-XA	●	●	●	●	●	1.50	10.00	4.3	4	10.00	99.20	h6
1C050-0150-060-XA	●	●	●	●	●	1.50	10.00	7.3	4	10.00	98.70	h6
1C050-0200-045-XA	●	●	●	●	●	2.00	8.00	3.0	5	8.00	79.00	h6
1C050-0300-045-XA	●	●	●	●	●	3.00	12.00	4.5	6	12.00	81.50	h6
	P	M	K	S	H							

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Dura, fresa a candela in metallo duro integrale per fresatura di smussi

Per multimateriale con durezza ≤ 48 HRc



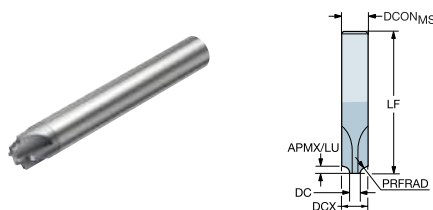
Metrico (mm)

	P	M	K	S	H							
	1620	1620	1620	1620	1620	DC [mm]	DCX [mm]	APMX [mm]	ZEFP	DCON _{MS} [mm]	LF [mm]	TCDCON
Codice di ordinazione												
1C050-0150-045-XB	●	●	●	●	●	1.50	10.00	4.3	4	10.00	99.20	h6
1C050-0150-060-XB	●	●	●	●	●	1.50	10.00	7.3	4	10.00	98.70	h6
1C050-0300-045-XB	●	●	●	●	●	3.00	12.00	4.5	6	12.00	81.50	h6
	P	M	K	S	H							

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per fresatura di smussi

Per multimateriale con durezza ≤ 48 HRc



Metrico (mm)

	P	M	K	S	H						
	1620	1620	1620	1620	1620	DC [mm]	DCX [mm]	ZEFP	DCON _{MS} [mm]	LF [mm]	TCDCON
1U000-0400-050-XA	●	●	●	●	●	4.00	6.00	3	6.00	57.00	h6
1U000-0400-075-XA	●	●	●	●	●	4.00	6.00	3	6.00	57.00	h6
1U000-0400-100-XA	●	●	●	●	●	4.00	8.00	4	8.00	63.00	h6
1U000-0400-150-XA	●	●	●	●	●	4.00	8.00	4	8.00	63.00	h6
1U000-0500-200-XA	●	●	●	●	●	5.00	10.00	4	10.00	72.00	h6
1U000-0500-250-XA	●	●	●	●	●	5.00	10.00	4	10.00	72.00	h6
1U000-0500-300-XA	●	●	●	●	●	5.00	12.00	4	12.00	83.00	h6
1U000-0600-400-XA	●	●	●	●	●	6.00	14.00	4	14.00	83.00	h6
1U000-0600-500-XA	●	●	●	●	●	6.00	16.00	4	16.00	92.00	h6
1U000-0800-600-XA	●	●	●	●	●	8.00	20.00	4	20.00	104.00	h6

● = Scelta prioritaria ○ = Buona scelta

Imperiale (pollici)

	P	M	K	S	H						
	1620	1620	1620	1620	1620	DC [inch]	DCX [inch]	ZEFP	DCON _{MS} [inch]	LF [inch]	TCDCON
1U000-0119-079-XA	●	●	●	●	●	0.047	0.125	2	0.125	1.500	h6
1U000-0160-158-XA	●	●	●	●	●	0.063	0.250	3	0.250	2.000	h6
1U000-0160-238-XA	●	●	●	●	●	0.063	0.313	3	0.375	2.500	h6
1U000-0630-318-XA	●	●	●	●	●	0.248	0.500	4	0.500	3.000	h6
1U000-0630-476-XA	●	●	●	●	●	0.248	0.625	4	0.625	3.500	h6

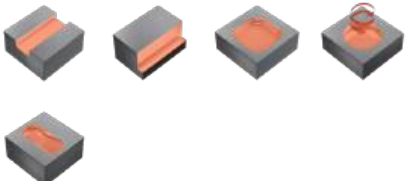
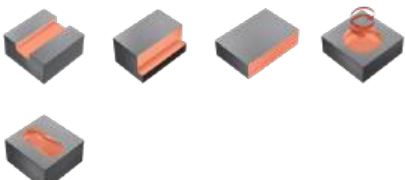
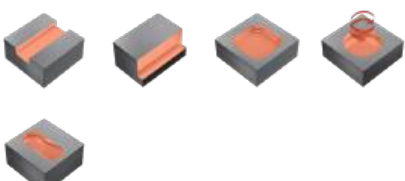
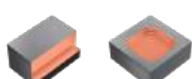
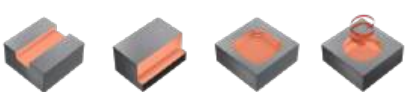
● = Scelta prioritaria ○ = Buona scelta

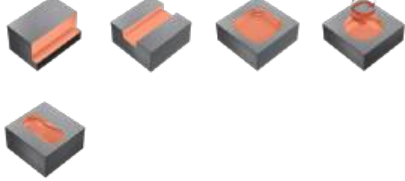
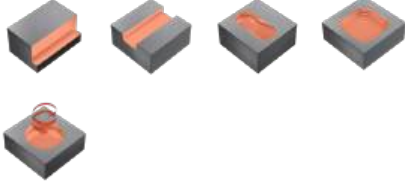
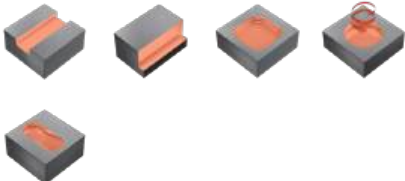
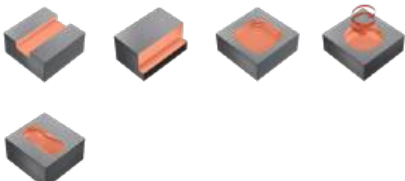


CoroMill® Plura

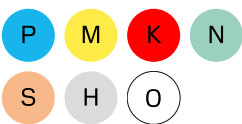
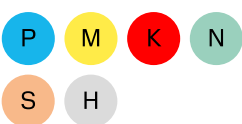
Panoramica

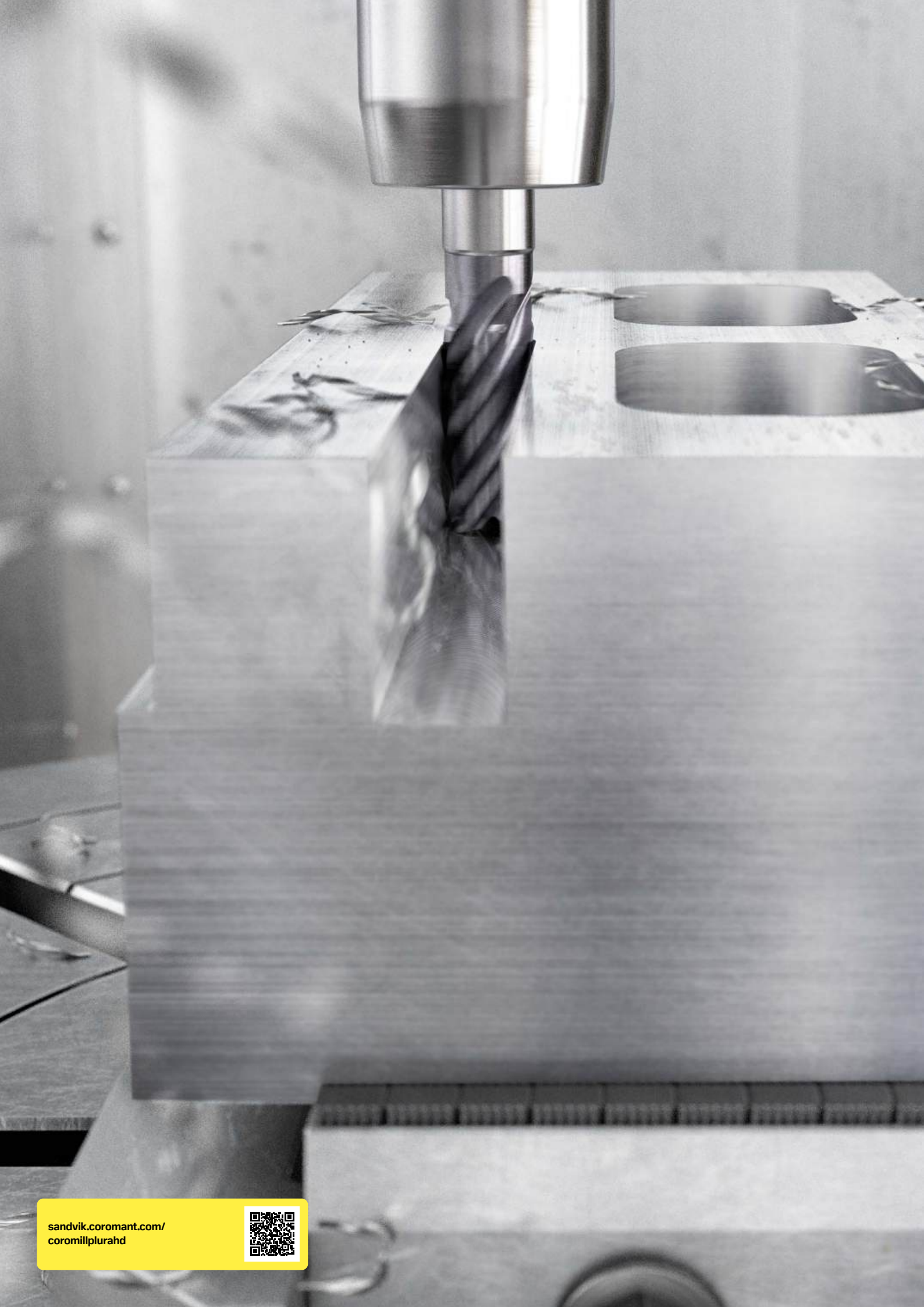
Frese a candela per spallamenti a 90°

Strumento	Materiale	Tipi di applicazione
HD (Fresatura pesante) 	P M K S	
HFS (Fresatura laterale ad avanzamento elevato) 	P M K S	
Composito (applicazioni di contornatura) 	O	
Fresatura stabile per operazioni multiple 	P M K S H	
Fresa a candela per finitura 	P M K S H	
Elevata asportazione dei trucioli 	N O	

Strumento	Materiale	Tipi di applicazione
Fresatura frontale ad alto avanzamento 	P M K S H	
Sula (lavorazione a tuffo in HRSA) 	S	
Fresa a candela per sgrossatura con rompitrucciolo 	P M K S H	
Fresa a candela per la fresatura dura di pezzi 	P H	
Fresa a candela per tornitura-fresatura 	P M K S	
Fresa a candela per microfresatura 	P M K N S H	
Fresatura frontale con ceramica 	S	
Fresa a candela in ceramica per sgrossatura ad alta velocità 	S	

Frese a candela per profilatura

Strumento	Materiale	Tipi di applicazione
Testa sferica ISO S 		Ottimizzato per la contornatura 3D generale, la semifinitura e la finitura di contorni complessi.
Lecca-lecca ISO S 		Progettata per la lavorazione di sottosquadri e aree difficili da raggiungere, garantisce un accesso agevole alle caratteristiche nascoste in componenti complessi.
Testa sferica conica ISO S 		Ottimizzata per la fresatura laterale e la fresatura di punta, offre eccellente portata e precisione per profili impegnativi.
Barrel ISO S 		Progettato per la spianatura ad alta efficienza di grandi forme 3D, riducendo il tempo ciclo e migliorando la finitura superficiale nelle operazioni di semifinitura e finitura.
Fresa a candela a testa sferica 		Progettato per operazioni di profilatura in diverse forme.
Fresa a candela con testa sferica per microfresatura 		Dedicata alla profilatura nella lavorazione di piccoli componenti.



CoroMill® Plura HD

Frese integrali a candela per fresatura pesante

CoroMill® Plura HD è la prima scelta per le applicazioni di sgrossatura pesante. La geometria delle gole è ottimizzata per un'efficace evacuazione dei trucioli e, grazie alla capacità di eseguire scanalature piene fino a 2xD e alle eccellenti prestazioni in lavorazioni in rampa, questa gamma di prodotti garantisce tassi di asportazione del materiale eccezionali per esigenze di elevata produttività.

Caratteristiche e vantaggi

- Il passo differenziato e la preparazione del tagliente garantiscono una fresatura stabile con basse vibrazioni
- La geometria ottimizzata delle scanalature e le qualità resistenti consentono elevati tassi di asportazione del materiale con sicurezza del processo
- qualità ottimizzata per il materiale del pezzo, con tecnologia di rivestimento Zertivo® 2.0, garantendo una durata dell'utensile superiore in acciaio e in acciaio inossidabile
- Le opzioni Tailor Made® e gli utensili speciali avanzati offrono numerose opportunità di ottimizzazione dell'attrezzamento



ISO P



Variante del prodotto: 2P342, 2S342, 2F342, 2N342

- Numero di scanalature: 4, 5
- Gamma di diametri: 2–25 mm, 1/8"–3/4"
- APMX: Fino a 2xD
- Qualità: P2BM
- Refrigerante: Esterno
- Stile dell'angolo: Smusso e raggio

ISO M



Variante del prodotto: 2P342, 2S342

- Numero di scanalature: 4
- Gamma di diametri: 6–25 mm, 1/4"–3/4"
- APMX: Fino a 2xD
- Qualità: M2CM
- Refrigerante: esterno e radiale
- Stile dell'angolo: Smusso e raggio

Titanio



Variante del prodotto: 2S344, 2F345

- Numero di scanalature: 4, 5
- Gamma di diametri: 6–25 mm, 1/4"–1"
- APMX: Fino a 2xD
- Qualità: 1745
- Refrigerante: Esterno e radiale
- Stile dell'angolo: Raggio

HRSA



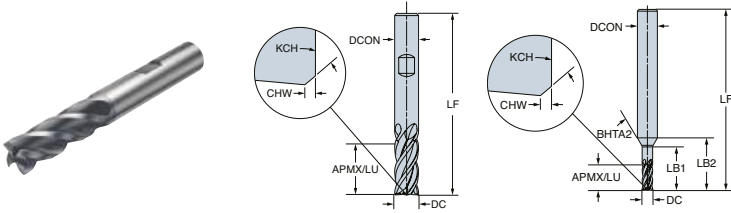
Variante del prodotto: 2F440, 2S440

- Numero di scanalature: 3, 4
- Intervallo di diametri: 2–20 mm, 1/4"–3/4"
- APMX: Fino a 2xD
- Qualità: 1725
- Refrigerante: Esterno e assiale
- Stile dell'angolo: Smusso e raggio



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-P - 4 scanalature



Valori comuni dei dati

ZEFP	KCH [deg]	TCDCON	TCDC
4	45.0	h6	h10

Metrico (mm)

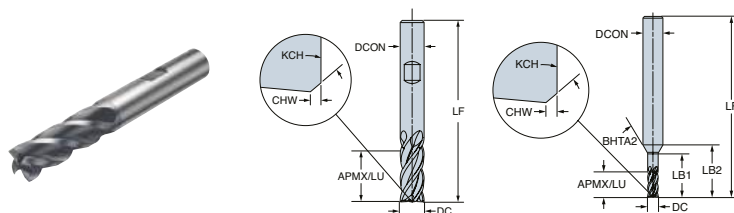


Codice di ordinazione	P2BM	P2BM	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	FHA [deg]
2P342-0200-PA	●	●	2.00	5.0	0.1	5.00	57.00	6.00	2.0	10.5	14.0	38.00
2P342-0300-PA	●	●	3.00	7.0	0.1	7.00	57.00	6.00	3.0	13.6	16.2	38.00
2P342-0400-PA	●	●	4.00	9.0	0.1	9.00	57.00	6.00	4.1	15.0	16.7	38.00
2P342-0500-PA	●	●	5.00	11.0	0.1	11.00	57.00	6.00	5.1	17.0	16.9	38.00
2P342-0600-PB	●	●	6.00	13.0	0.1	13.00	57.00	6.00				38.00
2P342-0800-PB	●	●	8.00	18.0	0.1	18.00	63.00	8.00				38.00
2P342-1000-PB	●	●	10.00	22.0	0.2	22.00	72.00	10.00				42.00
2P342-1200-PB	●	●	12.00	26.0	0.2	26.00	83.00	12.00				42.00
2P342-1400-PB	●	●	14.00	30.0	0.2	30.00	90.00	14.00				42.00
2P342-1600-PB	●	●	16.00	34.0	0.3	34.00	97.00	16.00				42.00
2P342-2000-PB	●	●	20.00	42.0	0.3	42.00	109.60	20.00				42.00
2P342-2500-PB	●	●	25.00	52.0	0.3	52.00	129.50	25.00				42.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-P - 4 scanalature



Valori comuni dei dati

ZEFP	KCH [deg]	TCDCON	TCDC
4	45.0	h6	h10

Imperiale (pollici)



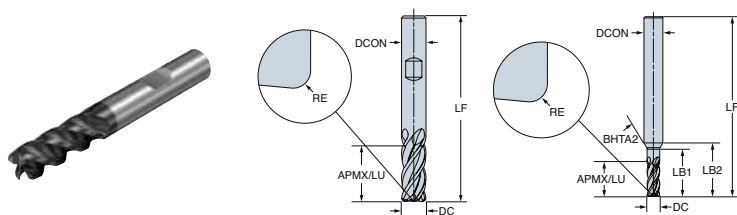
Codice di ordinazione	P2BM	K2BM	DC [inch]	APMX [inch]	CHW [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]	FHA [deg]
2P342-0318-PA	●	●	0.125	0.313	0.004	0.313	2.500	0.250	0.127	0.590	0.698	38.000
2P342-0476-PA	●	●	0.187	0.438	0.004	0.438	2.500	0.250	0.189	0.625	0.679	38.000
2P342-0635-PB	●	●	0.250	0.625	0.004	0.625	2.500	0.250				38.000
2P342-0794-PB	●	●	0.313	0.750	0.004	0.750	2.500	0.313				38.000
2P342-0953-PB	●	●	0.375	0.875	0.006	0.875	3.000	0.375				42.000
2P342-1111-PB	●	●	0.438	1.000	0.006	1.000	3.500	0.438				42.000
2P342-1270-PB	●	●	0.500	1.125	0.006	1.125	3.500	0.500				42.000
2P342-1588-PB	●	●	0.625	1.315	0.010	1.315	3.780	0.625				42.000
2P342-1905-PB	●	●	0.750	1.625	0.010	1.625	4.315	0.750				42.000



● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-P - 4 scanalature



Valori comuni dei dati

ZEFP	TCDCON	TCDC
4	h6	h10

Metrico (mm)

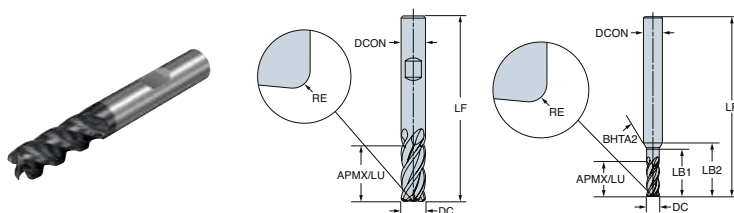


Codice di ordinazione	P2BM	P2BM	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	FHA [deg]
2S342-0300-020-PA	●	●	3.00	0.2	7.0	7.00	57.00	6.00	3.0	13.6	16.2	38.00
2S342-0300-050-PA	●	●	3.00	0.5	7.0	7.00	57.00	6.00	3.0	13.6	16.2	38.00
2S342-0400-020-PA	●	●	4.00	0.2	9.0	9.00	57.00	6.00	4.1	15.0	16.7	38.00
2S342-0400-050-PA	●	●	4.00	0.5	9.0	9.00	57.00	6.00	4.1	15.0	16.7	38.00
2S342-0500-050-PA	●	●	5.00	0.5	11.0	11.00	57.00	6.00	5.1	17.0	17.9	38.00
2S342-0500-100-PA	●	●	5.00	1.0	11.0	11.00	57.00	6.00	5.1	17.0	17.9	38.00
2S342-0600-050-PB	●	●	6.00	0.5	13.0	13.00	57.00	6.00				38.00
2S342-0600-100-PB	●	●	6.00	1.0	13.0	13.00	57.00	6.00				38.00
2S342-0800-050-PB	●	●	8.00	0.5	18.0	18.00	63.00	8.00				38.00
2S342-0800-100-PB	●	●	8.00	1.0	18.0	18.00	63.00	8.00				38.00
2S342-0800-200-PB	●	●	8.00	2.0	18.0	18.00	63.00	8.00				38.00
2S342-1000-050-PB	●	●	10.00	0.5	22.0	22.00	72.00	10.00				42.00
2S342-1000-100-PB	●	●	10.00	1.0	22.0	22.00	72.00	10.00				42.00
2S342-1000-200-PB	●	●	10.00	2.0	22.0	22.00	72.00	10.00				42.00
2S342-1200-050-PB	●	●	12.00	0.5	26.0	26.00	83.00	12.00				42.00
2S342-1200-100-PB	●	●	12.00	1.0	26.0	26.00	83.00	12.00				42.00
2S342-1200-200-PB	●	●	12.00	2.0	26.0	26.00	83.00	12.00				42.00
2S342-1600-050-PB	●	●	16.00	0.5	34.0	34.00	97.00	16.00				42.00
2S342-1600-100-PB	●	●	16.00	1.0	34.0	34.00	97.00	16.00				42.00
2S342-1600-200-PB	●	●	16.00	2.0	34.0	34.00	97.00	16.00				42.00
2S342-2000-100-PB	●	●	20.00	1.0	42.0	42.00	109.60	20.00				42.00
2S342-2000-200-PB	●	●	20.00	2.0	42.0	42.00	109.60	20.00				42.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-P - 4 scanalature



Valori comuni dei dati

ZEFP	TCDCN	TCDC
4	h6	h10

Imperiale (pollici)



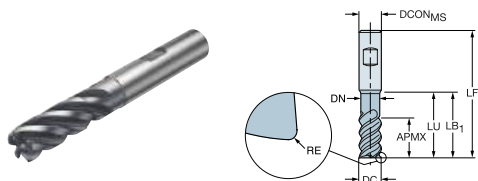
Codice di ordinazione	P2BM	P2BM	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCN _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]	FHA [deg]
2S342-0318-038-PA	●	●	0.125	0.015	0.313	0.313	2.500	0.250	0.127	0.590	0.698	38.000
2S342-0476-038-PA	●	●	0.187	0.015	0.438	0.438	2.500	0.250	0.189	0.625	0.679	38.000
2S342-0635-038-PB	●	●	0.250	0.015	0.625	0.625	2.500	0.250				38.000
2S342-0635-076-PB	●	●	0.250	0.030	0.625	0.625	2.500	0.250				38.000
2S342-0794-038-PB	●	●	0.313	0.015	0.750	0.750	2.500	0.313				38.000
2S342-0794-076-PB	●	●	0.313	0.030	0.750	0.750	2.500	0.313				38.000
2S342-0953-038-PB	●	●	0.375	0.015	0.875	0.875	3.000	0.375				42.000
2S342-0953-076-PB	●	●	0.375	0.030	0.875	0.875	3.000	0.375				42.000
2S342-1111-038-PB	●	●	0.438	0.015	1.000	1.000	3.500	0.438				42.000
2S342-1111-076-PB	●	●	0.438	0.030	1.000	1.000	3.500	0.438				42.000
2S342-1270-038-PB	●	●	0.500	0.015	1.125	1.125	3.500	0.500				42.000
2S342-1270-076-PB	●	●	0.500	0.030	1.125	1.125	3.500	0.500				42.000
2S342-1270-152-PB	●	●	0.500	0.060	1.125	1.125	3.500	0.500				42.000
2S342-1588-076-PB	●	●	0.625	0.030	1.315	1.315	3.780	0.625				42.000
2S342-1588-152-PB	●	●	0.625	0.060	1.315	1.315	3.780	0.625				42.000
2S342-1905-076-PB	●	●	0.750	0.030	1.625	1.625	4.315	0.750				42.000
2S342-1905-152-PB	●	●	0.750	0.060	1.625	1.625	4.315	0.750				42.000



● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-P - 5 scanalature



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
5	45.0	38.00	h6	h10

Metrico (mm)

P	K
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Codice di ordinazione	P2BM	P2BM	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2N342-0600-PD	●	●	6.00	13.0	0.1	20.00	57.00	6.00	5.7	5.7	20.0	20.3
2N342-0800-PD	●	●	8.00	18.0	0.1	25.00	63.00	8.00	7.6	7.6	25.0	25.4
2N342-1000-PD	●	●	10.00	22.0	0.2	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2N342-1200-PD	●	●	12.00	26.0	0.2	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2N342-1400-PD	●	●	14.00	30.0	0.2	38.00	83.00	14.00	13.3	13.3	38.0	38.6
2N342-1600-PD	●	●	16.00	34.0	0.3	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2N342-2000-PD	●	●	20.00	42.0	0.3	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2N342-2500-PD	●	●	25.00	52.0	0.3	63.00	121.00	25.00	24.0	24.0	63.0	63.9

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
5	45.0	38.000	h6	h10

Imperiale (pollici)

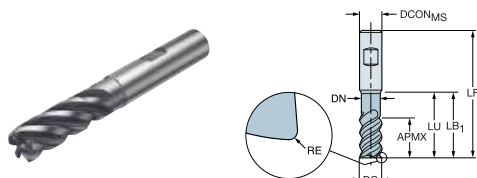
P	K
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Codice di ordinazione	P2BM	P2BM	DC [inch]	APMX [inch]	CHW [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2N342-0635-PD	●	●	0.250	0.626	0.004	0.937	2.500	0.250	0.237	0.237	0.937	0.949
2N342-0794-PD	●	●	0.313	0.750	0.004	1.063	2.500	0.313	0.297	0.297	1.063	1.076
2N342-0953-PD	●	●	0.375	0.878	0.006	1.250	3.000	0.375	0.356	0.356	1.250	1.267
2N342-1111-PD	●	●	0.438	1.000	0.006	1.438	3.500	0.438	0.416	0.416	1.438	1.456
2N342-1270-PD	●	●	0.500	1.126	0.006	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2N342-1588-PD	●	●	0.625	1.315	0.010	1.625	3.780	0.625	0.594	0.594	1.625	1.651
2N342-1905-PD	●	●	0.750	1.626	0.010	1.937	4.000	0.750	0.713	0.713	1.937	1.969

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-P - 5 scanalature



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	38.00	h6	h10

Metrico (mm)

P	K
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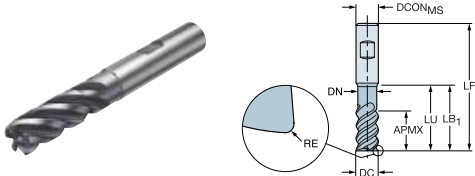
Codice di ordinazione	P2BM	P2BM	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2F342-0600-050-PD	●	●	6.00	0.5	13.0	20.00	57.00	6.00	5.7	5.7	20.0	20.3
2F342-0600-100-PD	●	●	6.00	1.0	13.0	20.00	57.00	6.00	5.7	5.7	20.0	20.3
2F342-0800-050-PD	●	●	8.00	0.5	18.0	25.00	63.00	8.00	7.6	7.6	25.0	25.4
2F342-0800-100-PD	●	●	8.00	1.0	18.0	25.00	63.00	8.00	7.6	7.6	25.0	25.4
2F342-0800-200-PD	●	●	8.00	2.0	18.0	25.00	63.00	8.00	7.6	7.6	25.0	25.4
2F342-1000-050-PD	●	●	10.00	0.5	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F342-1000-100-PD	●	●	10.00	1.0	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F342-1000-200-PD	●	●	10.00	2.0	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F342-1200-050-PD	●	●	12.00	0.5	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F342-1200-100-PD	●	●	12.00	1.0	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F342-1200-200-PD	●	●	12.00	2.0	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F342-1600-050-PD	●	●	16.00	0.5	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F342-1600-100-PD	●	●	16.00	1.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F342-1600-200-PD	●	●	16.00	2.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F342-2000-100-PD	●	●	20.00	1.0	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F342-2000-200-PD	●	●	20.00	2.0	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-P - 5 scanalature



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	38.000	h6	h10

Imperiale (pollici)

P

K

Codice di ordinazione	P2BM	P2BM	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2F342-0635-038-PD	●	●	0.250	0.015	0.626	0.937	2.500	0.250	0.237	0.237	0.937	0.949
2F342-0635-076-PD	●	●	0.250	0.030	0.626	0.937	2.500	0.250	0.237	0.237	0.937	0.949
2F342-0794-038-PD	●	●	0.313	0.015	0.750	1.063	2.500	0.313	0.297	0.297	1.063	1.076
2F342-0794-076-PD	●	●	0.313	0.030	0.750	1.063	2.500	0.313	0.297	0.297	1.063	1.076
2F342-0953-038-PD	●	●	0.375	0.015	0.878	1.250	3.000	0.375	0.356	0.356	1.250	1.267
2F342-0953-076-PD	●	●	0.375	0.030	0.878	1.250	3.000	0.375	0.356	0.356	1.250	1.267
2F342-1111-038-PD	●	●	0.438	0.015	1.000	1.438	3.500	0.438	0.416	0.416	1.438	1.456
2F342-1111-076-PD	●	●	0.438	0.030	1.000	1.438	3.500	0.438	0.416	0.416	1.438	1.456
2F342-1270-038-PD	●	●	0.500	0.015	1.126	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F342-1270-076-PD	●	●	0.500	0.030	1.126	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F342-1270-152-PD	●	●	0.500	0.060	1.126	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F342-1588-076-PD	●	●	0.625	0.030	1.315	1.625	3.780	0.625	0.594	0.594	1.625	1.651
2F342-1588-152-PD	●	●	0.625	0.060	1.315	1.625	3.780	0.625	0.594	0.594	1.625	1.651
2F342-1905-076-PD	●	●	0.750	0.030	1.626	1.937	4.000	0.750	0.713	0.713	1.937	1.969
2F342-1905-152-PD	●	●	0.750	0.060	1.626	1.937	4.000	0.750	0.713	0.713	1.937	1.969

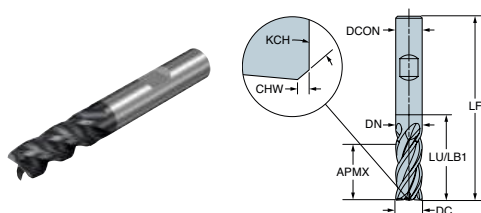
P

K

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-M - 4 scanalature



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	45.0	38.00	h6	h10

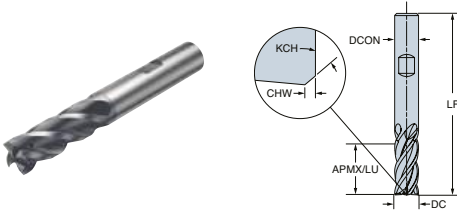
Metrico (mm)

Codice di ordinazione	M S		DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
	M2CM	S2CM						
2P342-0600-MB	●	○	6.00	13.0	0.1	13.00	57.00	6.00
2P342-0800-MB	●	○	8.00	18.0	0.1	18.00	63.00	8.00
2P342-1000-MB	●	○	10.00	22.0	0.2	22.00	72.00	10.00
2P342-1200-MB	●	○	12.00	26.0	0.2	26.00	83.00	12.00
2P342-1600-MB	●	○	16.00	34.0	0.3	42.00	97.00	16.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-M - 4 scanalature



Valori comuni dei dati

ZEFP	KCH [deg]	CNSC	FHA [deg]	TCDCON	TCDC
4	45.0	1	38.00	h6	h10

Metrico (mm)

	M	S						
Codice di ordinazione	M2CM	M2CM	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P342-0600-CMB	●	○	6.00	13.0	0.1	13.00	57.00	6.00
2P342-0800-CMB	●	○	8.00	18.0	0.1	18.00	63.00	8.00
2P342-1000-CMB	●	○	10.00	22.0	0.2	22.00	72.00	10.00
2P342-1200-CMB	●	○	12.00	26.0	0.2	26.00	83.00	12.00
2P342-1600-CMB	●	○	16.00	34.0	0.3	34.00	97.00	16.00
2P342-2000-CMB	●	○	20.00	42.0	0.3	42.00	109.60	20.00
2P342-2500-CMB	●	○	25.00	52.0	0.3	52.00	129.50	25.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	KCH [deg]	CNSC	FHA [deg]	TCDCON	TCDC
4	45.0	1	38.000	h6	h10

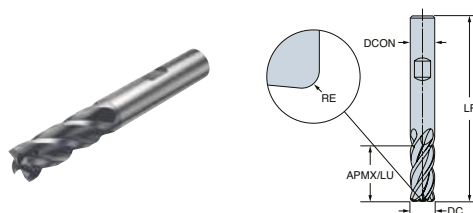
Imperiale (pollici)

	M	S						
Codice di ordinazione	M2CM	M2CM	DC [inch]	APMX [inch]	CHW [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]
2P342-0635-CMB	●	○	0.250	0.625	0.004	0.625	2.500	0.250
2P342-0794-CMB	●	○	0.313	0.750	0.004	0.750	2.500	0.313
2P342-0953-CMB	●	○	0.375	0.875	0.006	0.875	3.000	0.375
2P342-1270-CMB	●	○	0.500	1.125	0.006	1.125	3.500	0.500
2P342-1588-CMB	●	○	0.625	1.315	0.010	1.315	3.780	0.625
2P342-1905-CMB	●	○	0.750	1.625	0.010	1.625	4.315	0.750

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-M - 4 scanalature



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	38.00	h6	h10

Metrico (mm)

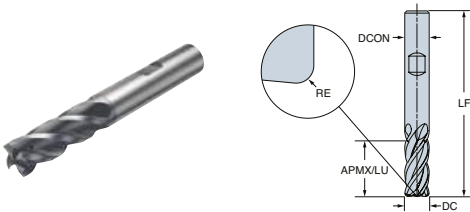
Codice di ordinazione	M S		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
	M2CM	M2CM						
2S342-0600-050CMB	●	○	6.00	0.5	13.0	13.00	57.00	6.00
2S342-0600-100CMB	●	○	6.00	1.0	13.0	13.00	57.00	6.00
2S342-0800-050CMB	●	○	8.00	0.5	18.0	18.00	63.00	8.00
2S342-0800-100CMB	●	○	8.00	1.0	18.0	18.00	63.00	8.00
2S342-0800-150CMB	●	○	8.00	1.5	18.0	18.00	63.00	8.00
2S342-0800-200CMB	●	○	8.00	2.0	18.0	18.00	63.00	8.00
2S342-1000-050CMB	●	○	10.00	0.5	22.0	22.00	72.00	10.00
2S342-1000-100CMB	●	○	10.00	1.0	22.0	22.00	72.00	10.00
2S342-1000-150CMB	●	○	10.00	1.5	22.0	22.00	72.00	10.00
2S342-1000-200CMB	●	○	10.00	2.0	22.0	22.00	72.00	10.00
2S342-1000-300CMB	●	○	10.00	3.0	22.0	22.00	72.00	10.00
2S342-1200-050CMB	●	○	12.00	0.5	26.0	26.00	83.00	12.00
2S342-1200-100CMB	●	○	12.00	1.0	26.0	26.00	83.00	12.00
2S342-1200-150CMB	●	○	12.00	1.5	26.0	26.00	83.00	12.00
2S342-1200-200CMB	●	○	12.00	2.0	26.0	26.00	83.00	12.00
2S342-1200-300CMB	●	○	12.00	3.0	26.0	26.00	83.00	12.00
2S342-1600-050CMB	●	○	16.00	0.5	34.0	34.00	97.00	16.00
2S342-1600-100CMB	●	○	16.00	1.0	34.0	34.00	97.00	16.00
2S342-1600-200CMB	●	○	16.00	2.0	34.0	34.00	97.00	16.00
2S342-1600-300CMB	●	○	16.00	3.0	34.0	34.00	97.00	16.00
2S342-1600-400CMB	●	○	16.00	4.0	34.0	34.00	97.00	16.00
2S342-1600-500CMB	●	○	16.00	5.0	34.0	34.00	97.00	16.00
2S342-2000-100CMB	●	○	20.00	1.0	42.0	42.00	109.60	20.00
2S342-2000-200CMB	●	○	20.00	2.0	42.0	42.00	109.60	20.00
2S342-2000-300CMB	●	○	20.00	3.0	42.0	42.00	109.60	20.00
2S342-2000-400CMB	●	○	20.00	4.0	42.0	42.00	109.60	20.00
2S342-2000-500CMB	●	○	20.00	5.0	42.0	42.00	109.60	20.00
2S342-2000-635CMB	●	○	20.00	6.3	42.0	42.00	109.60	20.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

ISO-M - 4 scanalature



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	38.000	h6	h10

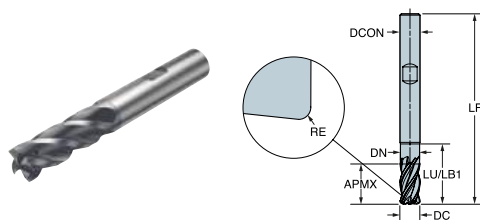
Imperiale (pollici)

Codice di ordinazione	M S		DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]
	M2CM	S2CM						
2S342-0635-038CMB	●	○	0.250	0.015	0.625	0.625	2.500	0.250
2S342-0635-076CMB	●	○	0.250	0.030	0.625	0.625	2.500	0.250
2S342-0794-038CMB	●	○	0.313	0.015	0.750	0.750	2.500	0.313
2S342-0953-038CMB	●	○	0.375	0.015	0.875	0.875	3.000	0.375
2S342-0953-076CMB	●	○	0.375	0.030	0.875	0.875	3.000	0.375
2S342-0953-152CMB	●	○	0.375	0.060	0.875	0.875	3.000	0.375
2S342-1270-038CMB	●	○	0.500	0.015	1.125	1.125	3.500	0.500
2S342-1270-076CMB	●	○	0.500	0.030	1.125	1.125	3.500	0.500
2S342-1270-152CMB	●	○	0.500	0.060	1.125	1.125	3.500	0.500
2S342-1270-229CMB	●	○	0.500	0.090	1.125	1.125	3.500	0.500
2S342-1270-305CMB	●	○	0.500	0.120	1.125	1.125	3.500	0.500
2S342-1588-076CMB	●	○	0.625	0.030	1.315	1.315	3.780	0.625
2S342-1588-152CMB	●	○	0.625	0.060	1.315	1.315	3.780	0.625
2S342-1588-229CMB	●	○	0.625	0.090	1.315	1.315	3.780	0.625
2S342-1588-305CMB	●	○	0.625	0.120	1.315	1.315	3.780	0.625
2S342-1905-076CMB	●	○	0.750	0.030	1.625	1.625	4.315	0.750
2S342-1905-152CMB	●	○	0.750	0.060	1.625	1.625	4.315	0.750
2S342-1905-229CMB	●	○	0.750	0.090	1.625	1.625	4.315	0.750
2S342-1905-305CMB	●	○	0.750	0.120	1.625	1.625	4.315	0.750
2S342-1905-483CMB	●	○	0.750	0.190	1.625	1.625	4.315	0.750

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.00	h6	h10

Metrico (mm)

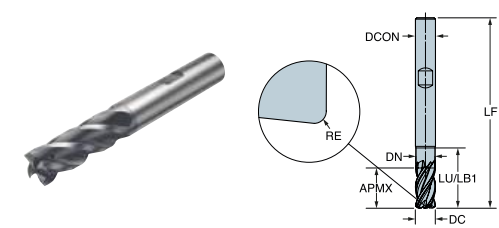
Codice di ordinazione	M S		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
	1745	1745							
2S344-0600-050CTD	○	●	6.00	0.5	13.0	20.00	57.00	6.00	5.7
2S344-0600-100CTD	○	●	6.00	1.0	13.0	20.00	57.00	6.00	5.7
2S344-0800-050CTD	○	●	8.00	0.5	18.0	26.00	63.00	8.00	7.6
2S344-0800-100CTD	○	●	8.00	1.0	18.0	26.00	63.00	8.00	7.6
2S344-0800-200CTD	○	●	8.00	2.0	18.0	26.00	63.00	8.00	7.6
2S344-1000-050CTD	○	●	10.00	0.5	22.0	30.50	72.00	10.00	9.5
2S344-1000-100CTD	○	●	10.00	1.0	22.0	30.50	72.00	10.00	9.5
2S344-1000-200CTD	○	●	10.00	2.0	22.0	30.50	72.00	10.00	9.5
2S344-1200-050CTD	○	●	12.00	0.5	26.0	36.00	83.00	12.00	11.4
2S344-1200-100CTD	○	●	12.00	1.0	26.0	36.00	83.00	12.00	11.4
2S344-1200-200CTD	○	●	12.00	2.0	26.0	36.00	83.00	12.00	11.4
2S344-1200-250CTD	○	●	12.00	2.5	26.0	36.00	83.00	12.00	11.4
2S344-1200-300CTD	○	●	12.00	3.0	26.0	36.00	83.00	12.00	11.4
2S344-1600-050CTD	○	●	16.00	0.5	34.0	47.00	97.00	16.00	15.2
2S344-1600-100CTD	○	●	16.00	1.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-200CTD	○	●	16.00	2.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-250CTD	○	●	16.00	2.5	34.0	47.00	97.00	16.00	15.2
2S344-1600-300CTD	○	●	16.00	3.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-400CTD	○	●	16.00	4.0	34.0	47.00	97.00	16.00	15.2
2S344-2000-050CTD	○	●	20.00	0.5	42.0	56.00	109.60	20.00	19.0
2S344-2000-100CTD	○	●	20.00	1.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-200CTD	○	●	20.00	2.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-250CTD	○	●	20.00	2.5	42.0	56.00	109.60	20.00	19.0
2S344-2000-300CTD	○	●	20.00	3.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-400CTD	○	●	20.00	4.0	42.0	56.00	109.60	20.00	19.0
2S344-2500-050CTD	○	●	25.00	0.5	52.0	70.50	129.50	25.00	23.8
2S344-2500-100CTD	○	●	25.00	1.0	52.0	70.50	129.50	25.00	23.8
2S344-2500-200CTD	○	●	25.00	2.0	52.0	70.50	129.50	25.00	23.8
2S344-2500-250CTD	○	●	25.00	2.5	52.0	70.50	129.50	25.00	23.8
2S344-2500-300CTD	○	●	25.00	3.0	52.0	70.50	129.50	25.00	23.8

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.00	h6	h10

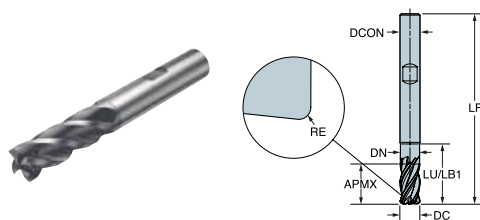
Metrico (mm)

		M	S						
Codice di ordinazione	1745	1745	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2S344-2500-400CTD	○	●	25.00	4.0	52.0	70.50	129.50	25.00	23.8

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.000	h6	h10

Imperiale (pollici)

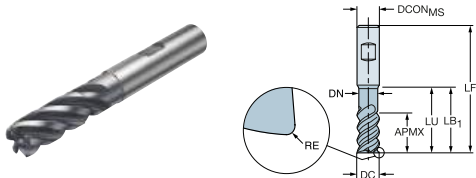
Codice di ordinazione	M S		DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
	1745	1745							
2S344-0635-038CTD	○	●	0.250	0.015	0.625	1.000	2.500	0.250	0.237
2S344-0635-076CTD	○	●	0.250	0.030	0.625	1.000	2.500	0.250	0.237
2S344-0635-152CTD	○	●	0.250	0.060	0.625	1.000	2.500	0.250	0.237
2S344-0952-038CTD	○	●	0.375	0.015	0.875	1.230	2.820	0.375	0.356
2S344-0952-076CTD	○	●	0.375	0.030	0.875	1.230	2.820	0.375	0.356
2S344-0952-152CTD	○	●	0.375	0.060	0.875	1.230	2.820	0.375	0.356
2S344-0952-229CTD	○	●	0.375	0.090	0.875	1.230	2.820	0.375	0.356
2S344-1270-076CTD	○	●	0.500	0.030	1.125	1.600	3.410	0.500	0.475
2S344-1270-152CTD	○	●	0.500	0.060	1.125	1.600	3.410	0.500	0.475
2S344-1270-229CTD	○	●	0.500	0.090	1.125	1.600	3.410	0.500	0.475
2S344-1588-076CTD	○	●	0.625	0.030	1.315	1.830	3.780	0.625	0.594
2S344-1588-152CTD	○	●	0.625	0.060	1.315	1.830	3.780	0.625	0.594
2S344-1588-229CTD	○	●	0.625	0.090	1.315	1.830	3.780	0.625	0.594
2S344-1588-305CTD	○	●	0.625	0.120	1.315	1.830	3.780	0.625	0.594
2S344-1588-483CTD	○	●	0.625	0.190	1.315	1.830	3.780	0.625	0.594
2S344-1905-076CTD	○	●	0.750	0.030	1.625	2.230	4.320	0.750	0.712
2S344-1905-152CTD	○	●	0.750	0.060	1.625	2.230	4.320	0.750	0.712
2S344-1905-229CTD	○	●	0.750	0.090	1.625	2.230	4.320	0.750	0.712
2S344-1905-305CTD	○	●	0.750	0.120	1.625	2.230	4.320	0.750	0.712
2S344-1905-483CTD	○	●	0.750	0.190	1.625	2.230	4.320	0.750	0.712
2S344-2540-076CTD	○	●	1.000	0.030	2.125	2.880	5.220	1.000	0.950
2S344-2540-152CTD	○	●	1.000	0.060	2.125	2.880	5.220	1.000	0.950
2S344-2540-229CTD	○	●	1.000	0.090	2.125	2.880	5.220	1.000	0.950
2S344-2540-305CTD	○	●	1.000	0.120	2.125	2.880	5.220	1.000	0.950
2S344-2540-483CTD	○	●	1.000	0.190	2.125	2.880	5.220	1.000	0.950
2S344-2540-635CTD	○	●	1.000	0.250	2.125	2.880	5.220	1.000	0.950

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.00	h6	h10

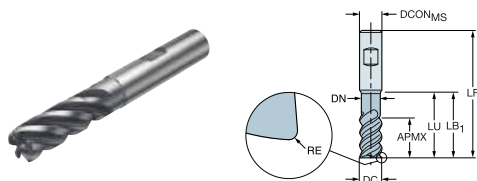
Metrico (mm)

Codice di ordinazione	M S		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
	1745	1745							
2F345-0600-050-TD	○	●	6.00	0.5	13.0	20.00	57.00	6.00	5.7
2F345-0600-100-TD	○	●	6.00	1.0	13.0	20.00	57.00	6.00	5.7
2F345-0800-050-TD	○	●	8.00	0.5	18.0	25.00	63.00	8.00	7.6
2F345-0800-100-TD	○	●	8.00	1.0	18.0	25.00	63.00	8.00	7.6
2F345-0800-200-TD	○	●	8.00	2.0	18.0	25.00	63.00	8.00	7.6
2F345-1000-050-TD	○	●	10.00	0.5	22.0	30.00	72.00	10.00	9.5
2F345-1000-100-TD	○	●	10.00	1.0	22.0	30.00	72.00	10.00	9.5
2F345-1000-200-TD	○	●	10.00	2.0	22.0	30.00	72.00	10.00	9.5
2F345-1200-050-TD	○	●	12.00	0.5	26.0	36.00	83.00	12.00	11.4
2F345-1200-100-TD	○	●	12.00	1.0	26.0	36.00	83.00	12.00	11.4
2F345-1200-200-TD	○	●	12.00	2.0	26.0	36.00	83.00	12.00	11.4
2F345-1200-250-TD	○	●	12.00	2.5	26.0	36.00	83.00	12.00	11.4
2F345-1200-300-TD	○	●	12.00	3.0	26.0	36.00	83.00	12.00	11.4
2F345-1600-050-TD	○	●	16.00	0.5	34.0	42.00	92.00	16.00	15.2
2F345-1600-100-TD	○	●	16.00	1.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-200-TD	○	●	16.00	2.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-250-TD	○	●	16.00	2.5	34.0	42.00	92.00	16.00	15.2
2F345-1600-300-TD	○	●	16.00	3.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-400-TD	○	●	16.00	4.0	34.0	42.00	92.00	16.00	15.2
2F345-2000-050-TD	○	●	20.00	0.5	42.0	52.00	104.00	20.00	19.0
2F345-2000-100-TD	○	●	20.00	1.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-200-TD	○	●	20.00	2.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-250-TD	○	●	20.00	2.5	42.0	52.00	104.00	20.00	19.0
2F345-2000-300-TD	○	●	20.00	3.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-400-TD	○	●	20.00	4.0	42.0	52.00	104.00	20.00	19.0
2F345-2500-050-TD	○	●	25.00	0.5	52.0	63.00	121.00	25.00	24.0
2F345-2500-100-TD	○	●	25.00	1.0	52.0	63.00	121.00	25.00	24.0
2F345-2500-200-TD	○	●	25.00	2.0	52.0	63.00	121.00	25.00	24.0
2F345-2500-250-TD	○	●	25.00	2.5	52.0	63.00	121.00	25.00	24.0
2F345-2500-300-TD	○	●	25.00	3.0	52.0	63.00	121.00	25.00	24.0

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.00	h6	h10

Metrico (mm)

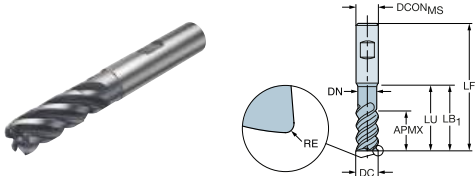
	M	S							
Codice di ordinazione	1745	1745	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2F345-2500-400-TD	○	●	25.00	4.0	52.0	63.00	121.00	25.00	24.0

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.000	h6	h10

Imperiale (pollici)

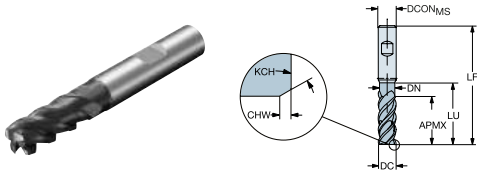
Codice di ordinazione	M S		DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
	1745	1745							
2F345-0635-038-TD	○	●	0.250	0.015	0.625	0.937	2.500	0.250	0.237
2F345-0635-076-TD	○	●	0.250	0.030	0.625	0.937	2.500	0.250	0.237
2F345-0635-152-TD	○	●	0.250	0.060	0.625	0.937	2.500	0.250	0.237
2F345-0952-038-TD	○	●	0.375	0.015	0.875	1.250	3.000	0.375	0.356
2F345-0952-076-TD	○	●	0.375	0.030	0.875	1.250	3.000	0.375	0.356
2F345-0952-152-TD	○	●	0.375	0.060	0.875	1.250	3.000	0.375	0.356
2F345-0952-229-TD	○	●	0.375	0.090	0.875	1.250	3.000	0.375	0.356
2F345-1270-076-TD	○	●	0.500	0.030	1.125	1.438	3.500	0.500	0.475
2F345-1270-152-TD	○	●	0.500	0.060	1.125	1.438	3.500	0.500	0.475
2F345-1270-229-TD	○	●	0.500	0.090	1.125	1.438	3.500	0.500	0.475
2F345-1588-076-TD	○	●	0.625	0.030	1.315	1.625	3.780	0.625	0.594
2F345-1588-152-TD	○	●	0.625	0.060	1.315	1.625	3.780	0.625	0.594
2F345-1588-229-TD	○	●	0.625	0.090	1.315	1.625	3.780	0.625	0.594
2F345-1588-305-TD	○	●	0.625	0.120	1.315	1.625	3.780	0.625	0.594
2F345-1588-483-TD	○	●	0.625	0.190	1.315	1.625	3.780	0.625	0.594
2F345-1905-076-TD	○	●	0.750	0.030	1.625	1.938	4.000	0.750	0.712
2F345-1905-152-TD	○	●	0.750	0.060	1.625	1.938	4.000	0.750	0.712
2F345-1905-229-TD	○	●	0.750	0.090	1.625	1.938	4.000	0.750	0.712
2F345-1905-305-TD	○	●	0.750	0.120	1.625	1.938	4.000	0.750	0.712
2F345-1905-483-TD	○	●	0.750	0.190	1.625	1.938	4.000	0.750	0.712
2F345-2540-076-TD	○	●	1.000	0.030	2.125	2.880	5.220	1.000	0.950
2F345-2540-152-TD	○	●	1.000	0.060	2.125	2.880	5.220	1.000	0.950
2F345-2540-229-TD	○	●	1.000	0.090	2.125	2.880	5.220	1.000	0.950
2F345-2540-305-TD	○	●	1.000	0.120	2.125	2.880	5.220	1.000	0.950
2F345-2540-483-TD	○	●	1.000	0.190	2.125	2.880	5.220	1.000	0.950
2F345-2540-635-TD	○	●	1.000	0.250	2.125	2.880	5.220	1.000	0.950

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	45.0	48.00	h6	h9

Metrico (mm)

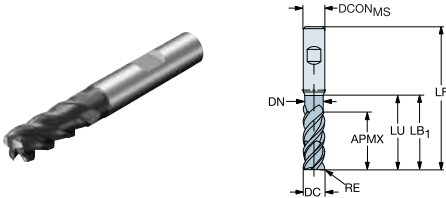
S								
Codice di ordinazione	1725	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2P440-0600-SD	●	6.00	13.0	0.1	19.00	57.00	6.00	5.7
2P440-0800-SD	●	8.00	19.0	0.1	25.00	63.00	8.00	7.6
2P440-1000-SD	●	10.00	22.0	0.1	30.00	72.00	10.00	9.5
2P440-1200-SD	●	12.00	26.0	0.1	36.00	83.00	12.00	11.4
2P440-1600-SD	●	16.00	32.0	0.2	42.00	92.00	16.00	15.2
2P440-2000-SD	●	20.00	38.0	0.2	52.00	104.00	20.00	19.0

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
48.00	h6	h9

Metrico (mm)

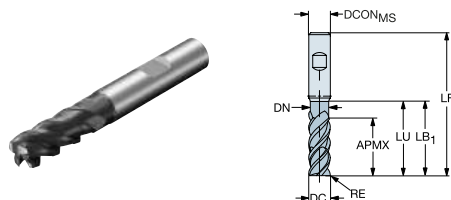
S

Codice di ordinazione	1725	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2S440-0200-020-SD	●	2.00	0.2	3	7.0	9.50	57.00	6.00	1.9
2S440-0300-030-SD	●	3.00	0.3	3	8.0	10.00	57.00	6.00	2.9
2S440-0400-050-SD	●	4.00	0.5	3	11.0	15.00	57.00	6.00	3.8
2S440-0500-050-SD	●	5.00	0.5	3	13.0	16.00	57.00	6.00	4.8
2S440-0600-050-SD	●	6.00	0.5	4	13.0	19.00	57.00	6.00	5.7
2S440-0600-100-SD	●	6.00	1.0	4	13.0	19.00	57.00	6.00	5.7
2S440-0800-050-SD	●	8.00	0.5	4	19.0	25.00	63.00	8.00	7.6
2S440-0800-100-SD	●	8.00	1.0	4	19.0	25.00	63.00	8.00	7.6
2S440-1000-050-SD	●	10.00	0.5	4	22.0	30.00	72.00	10.00	9.5
2S440-1000-100-SD	●	10.00	1.0	4	22.0	30.00	72.00	10.00	9.5
2S440-1000-200-SD	●	10.00	2.0	4	22.0	30.00	72.00	10.00	9.5
2S440-1200-050-SD	●	12.00	0.5	4	26.0	36.00	83.00	12.00	11.4
2S440-1200-100-SD	●	12.00	1.0	4	26.0	36.00	83.00	12.00	11.4
2S440-1200-200-SD	●	12.00	2.0	4	26.0	36.00	83.00	12.00	11.4
2S440-1600-200-SD	●	16.00	2.0	4	32.0	42.00	92.00	16.00	15.2
2S440-1600-300-SD	●	16.00	3.0	4	32.0	42.00	92.00	16.00	15.2
2S440-1600-400-SD	●	16.00	4.0	4	32.0	42.00	92.00	16.00	15.2
2S440-2000-300-SD	●	20.00	3.0	4	38.0	52.00	104.00	20.00	19.0
2S440-2000-400-SD	●	20.00	4.0	4	38.0	52.00	104.00	20.00	19.0
2S440-2000-635-SD	●	20.00	6.3	4	38.0	52.00	104.00	20.00	19.0

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
4	48.000	h6	h9

Imperiale (pollici)

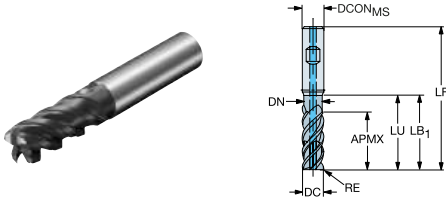
Codice di ordinazione	1725	S						
		DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
2S440-0635-076-SD	●	0.250	0.030	0.625	0.875	2.500	0.250	0.237
2S440-0635-152-SD	●	0.250	0.060	0.625	0.875	2.500	0.250	0.237
2S440-0953-076-SD	●	0.375	0.030	0.781	1.156	3.000	0.375	0.356
2S440-0953-152-SD	●	0.375	0.060	0.781	1.156	3.000	0.375	0.356
2S440-0953-228-SD	●	0.375	0.090	0.781	1.156	3.000	0.375	0.356
2S440-1270-076-SD	●	0.500	0.030	1.125	1.438	3.500	0.500	0.475
2S440-1270-152-SD	●	0.500	0.060	1.125	1.438	3.500	0.500	0.475
2S440-1270-228-SD	●	0.500	0.090	1.125	1.438	3.500	0.500	0.475
2S440-1270-304-SD	●	0.500	0.120	1.125	1.438	3.500	0.500	0.475
2S440-1588-076-SD	●	0.625	0.030	1.313	1.563	3.750	0.625	0.594
2S440-1588-152-SD	●	0.625	0.060	1.313	1.563	3.750	0.625	0.594
2S440-1588-228-SD	●	0.625	0.090	1.313	1.563	3.750	0.625	0.594
2S440-1588-304-SD	●	0.625	0.120	1.313	1.563	3.750	0.625	0.594
2S440-1905-076-SD	●	0.750	0.030	1.625	1.937	4.250	0.750	0.713
2S440-1905-152-SD	●	0.750	0.060	1.625	1.937	4.250	0.750	0.713
2S440-1905-228-SD	●	0.750	0.090	1.625	1.937	4.250	0.750	0.713
2S440-1905-304-SD	●	0.750	0.120	1.625	1.937	4.250	0.750	0.713

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	48.00	h6	h9

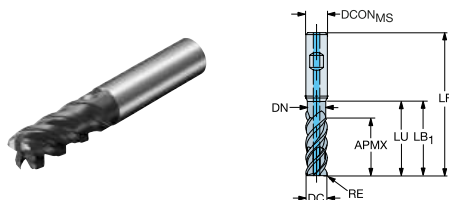
Metrico (mm)

S								
Codice di ordinazione	1725	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2F440-0600-050ASD	●	6.00	0.5	13.0	19.00	57.00	6.00	5.7
2F440-0600-100ASD	●	6.00	1.0	13.0	19.00	57.00	6.00	5.7
2F440-0800-050ASD	●	8.00	0.5	19.0	25.00	63.00	8.00	7.6
2F440-0800-100ASD	●	8.00	1.0	19.0	25.00	63.00	8.00	7.6
2F440-1000-050ASD	●	10.00	0.5	22.0	30.00	72.00	10.00	9.5
2F440-1000-100ASD	●	10.00	1.0	22.0	30.00	72.00	10.00	9.5
2F440-1000-200ASD	●	10.00	2.0	22.0	30.00	72.00	10.00	9.5
2F440-1200-050ASD	●	12.00	0.5	26.0	36.00	83.00	12.00	11.4
2F440-1200-100ASD	●	12.00	1.0	26.0	36.00	83.00	12.00	11.4
2F440-1200-200ASD	●	12.00	2.0	26.0	36.00	83.00	12.00	11.4
2F440-1600-200ASD	●	16.00	2.0	32.0	42.00	92.00	16.00	15.2
2F440-1600-300ASD	●	16.00	3.0	32.0	42.00	92.00	16.00	15.2
2F440-1600-400ASD	●	16.00	4.0	32.0	42.00	92.00	16.00	15.2
2F440-2000-300ASD	●	20.00	3.0	38.0	52.00	104.00	20.00	19.0
2F440-2000-400ASD	●	20.00	4.0	38.0	52.00	104.00	20.00	19.0
2F440-2000-635ASD	●	20.00	6.3	38.0	52.00	104.00	20.00	19.0

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	48.000	h6	h9

Imperiale (pollici)

Codice di ordinazione	1725	S						
		DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
2F440-0635-076ASD	●	0.250	0.030	0.625	0.875	2.500	0.250	0.237
2F440-0635-152ASD	●	0.250	0.060	0.625	0.875	2.500	0.250	0.237
2F440-0953-076ASD	●	0.375	0.030	0.781	1.156	3.000	0.375	0.356
2F440-0953-152ASD	●	0.375	0.060	0.781	1.156	3.000	0.375	0.356
2F440-0953-228ASD	●	0.375	0.090	0.781	1.156	3.000	0.375	0.356
2F440-1270-076ASD	●	0.500	0.030	1.125	1.438	3.500	0.500	0.475
2F440-1270-152ASD	●	0.500	0.060	1.125	1.438	3.500	0.500	0.475
2F440-1270-228ASD	●	0.500	0.090	1.125	1.438	3.500	0.500	0.475
2F440-1270-304ASD	●	0.500	0.120	1.125	1.438	3.500	0.500	0.475
2F440-1588-076ASD	●	0.625	0.030	1.313	1.563	3.750	0.625	0.594
2F440-1588-152ASD	●	0.625	0.060	1.313	1.563	3.750	0.625	0.594
2F440-1588-228ASD	●	0.625	0.090	1.313	1.563	3.750	0.625	0.594
2F440-1588-304ASD	●	0.625	0.120	1.313	1.563	3.750	0.625	0.594
2F440-1905-076ASD	●	0.750	0.030	1.625	1.937	4.250	0.750	0.713
2F440-1905-152ASD	●	0.750	0.060	1.625	1.937	4.250	0.750	0.713
2F440-1905-228ASD	●	0.750	0.090	1.625	1.937	4.250	0.750	0.713
2F440-1905-304ASD	●	0.750	0.120	1.625	1.937	4.250	0.750	0.713

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura HFS

Fresa a candela integrale in metallo duro per fresatura laterale ad avanzamenti elevati

CoroMill® Plura HFS è la prima scelta per strategie di fresatura dinamica ad alta velocità di avanzamento, che consentono un'elevata produttività. CoroMill® Plura HFS garantisce fresature stabili con basse vibrazioni e una buona finitura superficiale nelle applicazioni di sgrossatura.

Caratteristiche e vantaggi

- Numero di scanalature ottimizzato per ciascun materiale ISO per garantire produttività e stabilità
- Ottimizzazione del design come angolo di spoglia, scarichi e preparazione ad alta precisione del tagliente e degli angoli
- Qualità dedicate per prestazioni ottimali
- Ampio assortimento di raggi e lunghezza di taglio (da 2 a 5×DC)



ISO P



Variante del prodotto: 2P340, 2P360, 2P370

- Numero di scanalature: 4
- Intervallo di diametri: 2–25 mm, 1/4"–1"
- APMX: 2xD, 3xD e 4xD
- Qualità: 1630 e 1740
- Refrigerante: Esterno
- Stile dell'angolo: Raggio

ISO M



Variante del prodotto: 2P341, 2S340, 2P370

- Numero di scanalature: 4
- Gamma di diametri: 2–25 mm, 1/4"–1"
- APMX: 2xD e 4xD
- Qualità: 1640 e 1740
- Refrigerante: Esterno
- Stile dell'angolo: smusso e raggio

Titanio



Variante del prodotto: 2F340, 2F365, 2F366, 2F380

- Numero di scanalature: 4, 5, 6
- Gamma di diametri: 4–32 mm, 3/16"–1 1/4"
- APMX: 2xD, 3xD e 5xD
- Qualità: 1745
- Refrigerante: Integrale e radiale
- Stile dell'angolo: Raggio

HRSA



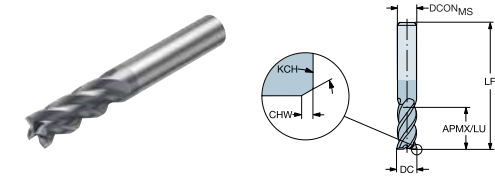
Variante del prodotto: 2F341

- Numero di scanalature: 4, 5
- Intervallo di diametri: 4–25 mm
- APMX: 2xD
- Qualità: 1710
- Refrigerante: Esterno
- Stile dell'angolo: Raggio



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Per acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	45.0	37.00	h6	h10

Metrico (mm)



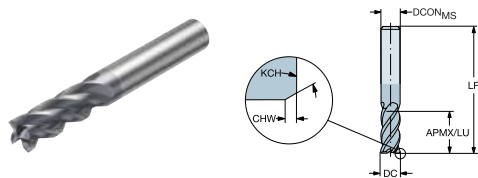
Codice di ordinazione	1630	1630	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P340-0200-PA	●	○	2.00	7.0	0.2	7.00	57.00	6.00
2P340-0200-PB	●	○	2.00	7.0	0.2	7.00	57.00	6.00
2P340-0250-PA	●	○	2.50	8.0	0.2	8.00	57.00	6.00
2P340-0250-PB	●	○	2.50	8.0	0.2	8.00	57.00	6.00
2P340-0300-PA	●	○	3.00	8.0	0.2	8.00	57.00	6.00
2P340-0300-PB	●	○	3.00	8.0	0.2	8.00	57.00	6.00
2P340-0350-PA	●	○	3.50	10.0	0.1	10.00	57.00	6.00
2P340-0350-PB	●	○	3.50	10.0	0.1	10.00	57.00	6.00
2P340-0400-PA	●	○	4.00	11.0	0.1	11.00	57.00	6.00
2P340-0400-PB	●	○	4.00	11.0	0.1	11.00	57.00	6.00
2P340-0500-PA	●	○	5.00	13.0	0.1	13.00	57.00	6.00
2P340-0500-PB	●	○	5.00	13.0	0.1	13.00	57.00	6.00
2P340-0600-PA	●	○	6.00	13.0	0.2	13.00	57.00	6.00
2P340-0600-PB	●	○	6.00	13.0	0.2	13.00	57.00	6.00
2P340-0700-PA	●	○	7.00	16.0	0.2	16.00	63.00	8.00
2P340-0700-PB	●	○	7.00	16.0	0.2	16.00	63.00	8.00
2P340-0800-PA	●	○	8.00	19.0	0.2	19.00	63.00	8.00
2P340-0800-PB	●	○	8.00	19.0	0.2	19.00	63.00	8.00
2P340-0900-PA	●	○	9.00	19.0	0.2	19.00	72.00	10.00
2P340-1000-PA	●	○	10.00	22.0	0.2	22.00	72.00	10.00
2P340-1000-PB	●	○	10.00	22.0	0.2	22.00	72.00	10.00
2P340-1200-PA	●	○	12.00	26.0	0.2	26.00	83.00	12.00
2P340-1200-PB	●	○	12.00	26.0	0.2	26.00	83.00	12.00
2P340-1400-PA	●	○	14.00	26.0	0.2	26.00	83.00	14.00
2P340-1400-PB	●	○	14.00	26.0	0.2	26.00	83.00	14.00
2P340-1600-PA	●	○	16.00	32.0	0.2	32.00	92.00	16.00
2P340-1600-PB	●	○	16.00	32.0	0.2	32.00	92.00	16.00
2P340-1800-PA	●	○	18.00	32.0	0.2	32.00	92.00	18.00
2P340-1800-PB	●	○	18.00	32.0	0.2	32.00	92.00	18.00
2P340-2000-PA	●	○	20.00	38.0	0.2	38.00	104.00	20.00



● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Per acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	45.0	37.00	h6	h10

Metrico (mm)

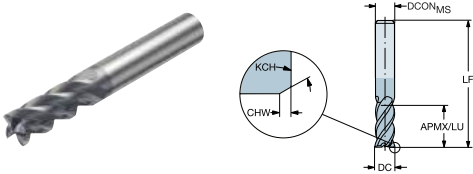
Codice di ordinazione	P K		DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
	1630	1630						
2P340-2000-PB	●	○	20.00	38.0	0.2	38.00	104.00	20.00
2P340-2500-PA	●	○	25.00	45.0	0.2	45.00	121.00	25.00
2P340-2500-PB	●	○	25.00	45.0	0.2	45.00	121.00	25.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Per acciaio inossidabile



Valori comuni dei dati

ZEFP	CHW [mm]	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	0.2	45.0	41.00	h6	h10

Metrico (mm)

	M	S					
Codice di ordinazione	1640	1640	DC [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P341-0200-MA	●	○	2.00	7.0	7.00	57.00	6.00
2P341-0300-MA	●	○	3.00	8.0	8.00	57.00	6.00
2P341-0400-MA	●	○	4.00	11.0	11.00	57.00	6.00
2P341-0500-MA	●	○	5.00	13.0	13.00	57.00	6.00
2P341-0600-MA	●	○	6.00	13.0	13.00	57.00	6.00
2P341-0800-MA	●	○	8.00	19.0	19.00	63.00	8.00
2P341-1000-MA	●	○	10.00	22.0	22.00	72.00	10.00
2P341-1200-MA	●	○	12.00	26.0	26.00	83.00	12.00
2P341-1400-MA	●	○	14.00	26.0	26.00	83.00	14.00
2P341-1600-MA	●	○	16.00	32.0	32.00	92.00	16.00
2P341-2000-MA	●	○	20.00	38.0	38.00	104.00	20.00
2P341-2500-MA	●	○	25.00	45.0	45.00	121.00	25.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Per acciaio inossidabile



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
4	41.00	h6	h10

Metrico (mm)

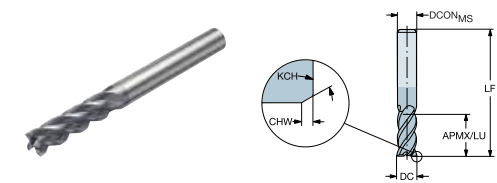
	M	S						
Codice di ordinazione	1640	1640	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2S340-0400-050-MA	●	○	4.00	0.5	11.0	11.00	57.00	6.00
2S340-0400-100-MA	●	○	4.00	1.0	11.0	11.00	57.00	6.00
2S340-0500-050-MA	●	○	5.00	0.5	13.0	13.00	57.00	6.00
2S340-0500-100-MA	●	○	5.00	1.0	13.0	13.00	57.00	6.00
2S340-0600-050-MA	●	○	6.00	0.5	13.0	13.00	57.00	6.00
2S340-0600-100-MA	●	○	6.00	1.0	13.0	13.00	57.00	6.00
2S340-0800-050-MA	●	○	8.00	0.5	19.0	19.00	63.00	8.00
2S340-0800-100-MA	●	○	8.00	1.0	19.0	19.00	63.00	8.00
2S340-0800-150-MA	●	○	8.00	1.5	19.0	19.00	63.00	8.00
2S340-0800-200-MA	●	○	8.00	2.0	19.0	19.00	63.00	8.00
2S340-1000-050-MA	●	○	10.00	0.5	22.0	22.00	72.00	10.00
2S340-1000-100-MA	●	○	10.00	1.0	22.0	22.00	72.00	10.00
2S340-1000-150-MA	●	○	10.00	1.5	22.0	22.00	72.00	10.00
2S340-1000-200-MA	●	○	10.00	2.0	22.0	22.00	72.00	10.00
2S340-1200-100-MA	●	○	12.00	1.0	26.0	26.00	83.00	12.00
2S340-1200-150-MA	●	○	12.00	1.5	26.0	26.00	83.00	12.00
2S340-1200-200-MA	●	○	12.00	2.0	26.0	26.00	83.00	12.00
2S340-1200-300-MA	●	○	12.00	3.0	26.0	26.00	83.00	12.00
2S340-1600-150-MA	●	○	16.00	1.5	32.0	32.00	92.00	16.00
2S340-1600-200-MA	●	○	16.00	2.0	32.0	32.00	92.00	16.00
2S340-1600-300-MA	●	○	16.00	3.0	32.0	32.00	92.00	16.00
2S340-1600-400-MA	●	○	16.00	4.0	32.0	32.00	92.00	16.00
2S340-2000-150-MA	●	○	20.00	1.5	38.0	38.00	104.00	20.00
2S340-2000-200-MA	●	○	20.00	2.0	38.0	38.00	104.00	20.00
2S340-2000-300-MA	●	○	20.00	3.0	38.0	38.00	104.00	20.00
2S340-2000-400-MA	●	○	20.00	4.0	38.0	38.00	104.00	20.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	CHW [mm]	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	0.2	45.0	37.00	h6	h10

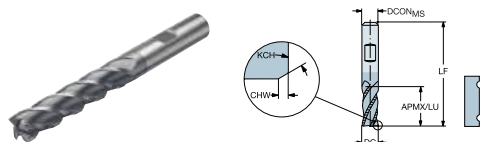
Metrico (mm)

	P	M	K	S					
	1630	1630	1630	1630	DC [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
Codice di ordinazione									
2P360-0600-PA	●	●	○	○	6.00	22.0	22.00	65.00	6.00
2P360-0800-PA	●	●	○	○	8.00	28.0	28.00	80.00	8.00
2P360-1000-PA	●	●	○	○	10.00	32.0	32.00	100.00	10.00
2P360-1200-PA	●	●	○	○	12.00	40.0	40.00	100.00	12.00
2P360-1400-PA	●	●	○	○	14.00	50.0	50.00	104.00	14.00
2P360-1600-PA	●	●	○	○	16.00	60.0	60.00	124.00	16.00
2P360-2000-PA	●	●	○	○	20.00	70.0	70.00	155.00	20.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Per acciaio inossidabile ed acciaio con durezza ≤ 30 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	45.0	37.00	h6	h10

Metrico (mm)

	P	M	K	S						
	1740	1740	1740	1740	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
Codice di ordinazione										
2P370-0600-PB	●	●	○	○	6.00	24.0	0.1	24.00	66.00	6.00
2P370-0800-PB	●	●	○	○	8.00	32.0	0.1	32.00	74.00	8.00
2P370-1000-PB	●	●	○	○	10.00	40.0	0.2	40.00	87.00	10.00
2P370-1200-PB	●	●	○	○	12.00	48.0	0.2	48.00	103.00	12.00
2P370-1600-PB	●	●	○	○	16.00	64.0	0.2	64.00	124.00	16.00
2P370-2000-PB	●	●	○	○	20.00	80.0	0.3	80.00	145.00	20.00
2P370-2500-PB	●	●	○	○	25.00	100.0	0.3	100.00	178.00	25.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	45.0	37.000	h6	h10

Imperiale (pollici)

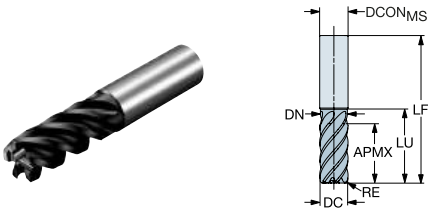
	P	M	K	S						
	1740	1740	1740	1740	DC [inch]	APMX [inch]	CHW [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]
Codice di ordinazione										
2P370-0635-PB	●	●	○	○	0.250	1.000	0.004	1.000	2.688	0.250
2P370-0794-PB	●	●	○	○	0.313	1.250	0.004	1.250	2.938	0.313
2P370-0953-PB	●	●	○	○	0.375	1.500	0.006	1.500	3.375	0.375
2P370-1270-PB	●	●	○	○	0.500	2.000	0.006	2.000	4.188	0.500
2P370-1588-PB	●	●	○	○	0.625	2.500	0.008	2.500	4.875	0.625
2P370-1905-PB	●	●	○	○	0.750	3.000	0.010	3.000	5.625	0.750
2P370-2540-PB	●	●	○	○	1.000	4.000	0.010	4.000	7.125	1.000

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.00	h6	h10

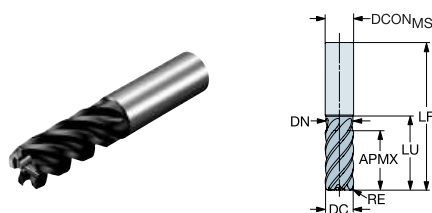
Metrico (mm)

S												
Codice di ordinazione	1745	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2F340-0400-050-SC	●	4.00	0.5	4	9.0	14.50	57.00	6.00	3.8	3.8	14.5	16.4
2F340-0500-050-SC	●	5.00	0.5	4	11.0	16.50	57.00	6.00	4.8	4.8	16.5	17.6
2F340-0600-050-SC	●	6.00	0.5	5	13.0	20.00	57.00	6.00	5.7	5.7	20.0	20.3
2F340-0600-100-SC	●	6.00	1.0	5	13.0	20.00	57.00	6.00	5.7	5.7	20.0	20.3
2F340-0800-050-SC	●	8.00	0.5	5	18.0	25.00	63.00	8.00	7.6	7.6	25.0	25.4
2F340-0800-100-SC	●	8.00	1.0	5	18.0	25.00	63.00	8.00	7.6	7.6	25.0	25.4
2F340-1000-050-SC	●	10.00	0.5	6	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F340-1000-100-SC	●	10.00	1.0	6	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F340-1000-200-SC	●	10.00	2.0	6	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F340-1200-100-SC	●	12.00	1.0	6	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F340-1200-200-SC	●	12.00	2.0	6	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F340-1200-250-SC	●	12.00	2.5	6	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F340-1200-300-SC	●	12.00	3.0	6	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F340-1600-200-SC	●	16.00	2.0	6	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-1600-250-SC	●	16.00	2.5	6	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-1600-300-SC	●	16.00	3.0	6	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-1600-400-SC	●	16.00	4.0	6	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-2000-300-SC	●	20.00	3.0	6	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F340-2000-400-SC	●	20.00	4.0	6	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F340-2000-635-SC	●	20.00	6.3	6	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F340-2500-300-SC	●	25.00	3.0	6	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1
2F340-2500-400-SC	●	25.00	4.0	6	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1
2F340-2500-635-SC	●	25.00	6.3	6	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1
2F340-3200-400-SC	●	32.00	4.0	6	66.0	82.00	150.00	32.00	30.4	30.4	82.0	83.4

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.000	h6	h10

Imperiale (pollici)

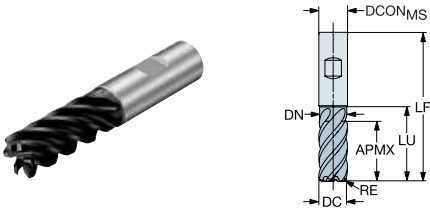
Codice di ordinazione	1745	S										
		DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2F340-0476-076-SC	●	0.188	0.030	4	0.438	0.625	2.000	0.188	0.178	0.178	0.625	0.633
2F340-0635-076-SC	●	0.250	0.030	5	0.625	0.875	2.500	0.250	0.237	0.237	0.875	0.886
2F340-0635-152-SC	●	0.250	0.060	5	0.625	0.875	2.500	0.250	0.237	0.237	0.875	0.886
2F340-0953-076-SC	●	0.375	0.030	6	0.781	1.156	2.750	0.375	0.356	0.356	1.156	1.173
2F340-0953-152-SC	●	0.375	0.060	6	0.781	1.156	2.750	0.375	0.356	0.356	1.156	1.173
2F340-0953-228-SC	●	0.375	0.090	6	0.781	1.156	2.750	0.375	0.356	0.356	1.156	1.173
2F340-1270-076-SC	●	0.500	0.030	6	1.125	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F340-1270-152-SC	●	0.500	0.060	6	1.125	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F340-1270-228-SC	●	0.500	0.090	6	1.125	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F340-1270-304-SC	●	0.500	0.120	6	1.125	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F340-1588-076-SC	●	0.625	0.030	6	1.313	1.563	3.500	0.625	0.594	0.594	1.563	1.578
2F340-1588-152-SC	●	0.625	0.060	6	1.313	1.563	3.500	0.625	0.594	0.594	1.563	1.578
2F340-1588-228-SC	●	0.625	0.090	6	1.313	1.563	3.500	0.625	0.594	0.594	1.563	1.578
2F340-1588-304-SC	●	0.625	0.120	6	1.313	1.563	3.500	0.625	0.594	0.594	1.563	1.578
2F340-1905-076-SC	●	0.750	0.030	6	1.625	1.937	4.000	0.750	0.713	0.713	1.937	1.969
2F340-1905-152-SC	●	0.750	0.060	6	1.625	1.937	4.000	0.750	0.713	0.713	1.937	1.969
2F340-1905-228-SC	●	0.750	0.090	6	1.625	1.937	4.000	0.750	0.713	0.713	1.937	1.969
2F340-1905-304-SC	●	0.750	0.120	6	1.625	1.937	4.000	0.750	0.713	0.713	1.937	1.969
2F340-2540-076-SC	●	1.000	0.030	6	2.125	2.656	5.000	1.000	0.951	0.951	2.656	2.699
2F340-2540-152-SC	●	1.000	0.060	6	2.125	2.656	5.000	1.000	0.951	0.951	2.656	2.699
2F340-2540-228-SC	●	1.000	0.090	6	2.125	2.656	5.000	1.000	0.951	0.951	2.656	2.699
2F340-2540-304-SC	●	1.000	0.120	6	2.125	2.656	5.000	1.000	0.951	0.951	2.656	2.699
2F340-3175-076-SC	●	1.250	0.030	6	2.625	3.250	6.000	1.250	1.187	1.187	3.250	3.305
2F340-3175-152-SC	●	1.250	0.060	6	2.625	3.250	6.000	1.250	1.187	1.187	3.250	3.305
2F340-3175-228-SC	●	1.250	0.090	6	2.625	3.250	6.000	1.250	1.187	1.187	3.250	3.305
2F340-3175-304-SC	●	1.250	0.120	6	2.625	3.250	6.000	1.250	1.187	1.187	3.250	3.305

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Per leghe di titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
6	42.00	h6	h10

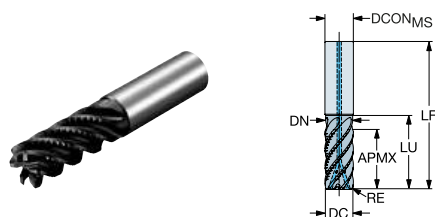
Metrico (mm)

Codice di ordinazione	M S		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
	1745	1745										
2F340-1600-200-SD	●	●	16.00	2.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-1600-300-SD	●	●	16.00	3.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-2000-300-SD	●	●	20.00	3.0	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F340-2000-400-SD	●	●	20.00	4.0	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F340-2500-400-SD	●	●	25.00	4.0	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
6	1	42.00	h6	h10

Metrico (mm)

	M	S										
Codice di ordinazione	1745	1745	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2F340-1000-100CSC	●	●	10.00	1.0	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F340-1000-200CSC	●	●	10.00	2.0	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F340-1200-100CSC	●	●	12.00	1.0	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F340-1200-200CSC	●	●	12.00	2.0	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F340-1600-200CSC	●	●	16.00	2.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-1600-300CSC	●	●	16.00	3.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-2000-300CSC	●	●	20.00	3.0	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F340-2500-400CSC	●	●	25.00	4.0	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1
2F340-3200-400CSC	●	●	32.00	4.0	66.0	82.00	150.00	32.00	30.4	30.4	82.0	83.4

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
6	1	42.000	h6	h10

Imperiale (pollici)

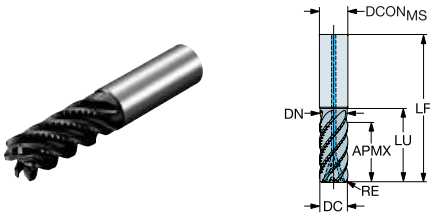
	M	S										
Codice di ordinazione	1745	1745	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2F340-0953-076CSC	●	●	0.375	0.030	0.781	1.156	2.750	0.375	0.356	0.356	1.156	1.173
2F340-0953-152CSC	●	●	0.375	0.060	0.781	1.156	2.750	0.375	0.356	0.356	1.156	1.173
2F340-1270-152CSC	●	●	0.500	0.060	1.125	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F340-1270-228CSC	●	●	0.500	0.090	1.125	1.438	3.500	0.500	0.475	0.475	1.438	1.459
2F340-1588-152CSC	●	●	0.625	0.060	1.125	1.563	3.500	0.625	0.594	0.594	1.563	1.578
2F340-1588-228CSC	●	●	0.625	0.090	1.313	1.563	3.500	0.625	0.594	0.594	1.563	1.578
2F340-1905-228CSC	●	●	0.750	0.090	1.625	1.937	4.000	0.750	0.713	0.713	1.937	1.969

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
6	1	42.000	h6	h10

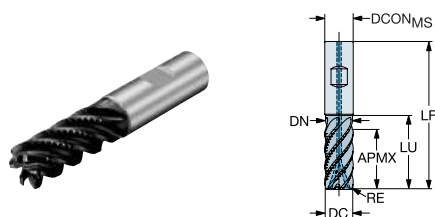
Imperiale (pollici)

		M	S									
Codice di ordinazione	1745	1745	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
	●	●										
2F340-1905-304CSC	●	●	0.750	0.120	1.625	1.937	4.000	0.750	0.713	0.713	1.937	1.969
2F340-2540-304CSC	●	●	1.000	0.120	2.125	2.656	5.000	1.000	0.951	0.951	2.656	2.699
2F340-3175-304CSC	●	●	1.250	0.120	2.625	3.250	6.000	1.250	1.187	1.187	3.250	3.305

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
6	1	42.00	h6	h10

Metrico (mm)

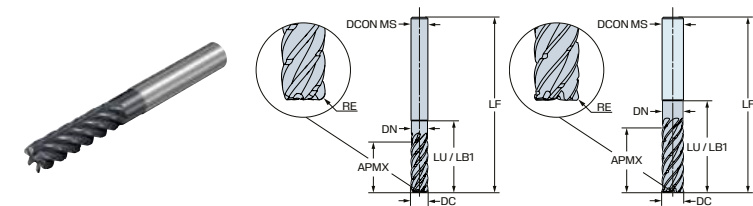
	M	S										
Codice di ordinazione	1745	1745	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2F340-1600-200CSD	●	●	16.00	2.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-1600-300CSD	●	●	16.00	3.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F340-2000-300CSD	●	●	20.00	3.0	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F340-2500-400CSD	●	●	25.00	4.0	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela in metallo duro integrale CoroMill® Plura, per la fresatura laterale ad avanzamenti

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.00	h6	h10

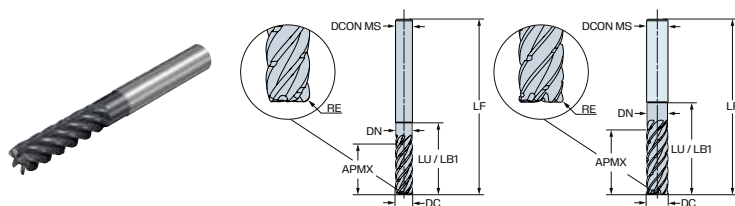
Metrico (mm)

Codice di ordinazione	M S		DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
	1745	1745											
2F365-0600-050-TD	●	●	6.00	0.5	5	19.0	27.00	66.00	6.00	5.7	5.7	27.0	27.3
2F365-0600-100-TD	●	●	6.00	1.0	5	19.0	27.00	66.00	6.00	5.7	5.7	27.0	27.3
2F365-0800-050-TD	●	●	8.00	0.5	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3
2F365-0800-100-TD	●	●	8.00	1.0	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3
2F365-0800-200-TD	●	●	8.00	2.0	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3
2F366-1000-050-TD	●	●	10.00	0.5	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4
2F366-1000-100-TD	●	●	10.00	1.0	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4
2F366-1000-200-TD	●	●	10.00	2.0	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4
2F366-1200-050-TD	●	●	12.00	0.5	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1200-100-TD	●	●	12.00	1.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1200-200-TD	●	●	12.00	2.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1200-250-TD	●	●	12.00	2.5	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1200-300-TD	●	●	12.00	3.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1600-050-TD	●	●	16.00	0.5	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-100-TD	●	●	16.00	1.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-200-TD	●	●	16.00	2.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-250-TD	●	●	16.00	2.5	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-300-TD	●	●	16.00	3.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-400-TD	●	●	16.00	4.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-2000-050-TD	●	●	20.00	0.5	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-100-TD	●	●	20.00	1.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-200-TD	●	●	20.00	2.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-250-TD	●	●	20.00	2.5	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-300-TD	●	●	20.00	3.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-400-TD	●	●	20.00	4.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2500-050-TD	●	●	25.00	0.5	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1
2F366-2500-100-TD	●	●	25.00	1.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1
2F366-2500-200-TD	●	●	25.00	2.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1
2F366-2500-250-TD	●	●	25.00	2.5	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1
2F366-2500-300-TD	●	●	25.00	3.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura, per la fresatura laterale ad avanzamenti

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.00	h6	h10

Metrico (mm)

Codice di ordinazione	M S		DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
	1745	1745											
2F366-2500-400-TD	●	●	25.00	4.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.000	h6	h10

Imperiale (pollici)

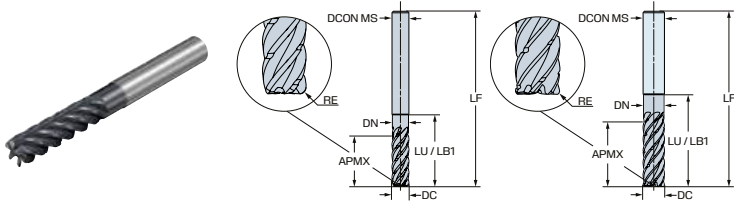
Codice di ordinazione	M S		DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
	1745	1745											
2F365-0635-038-TD	●	●	0.250	0.015	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
2F365-0635-076-TD	●	●	0.250	0.030	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
2F365-0635-152-TD	●	●	0.250	0.060	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
2F366-0953-038-TD	●	●	0.375	0.015	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
2F366-0953-076-TD	●	●	0.375	0.030	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
2F366-0953-152-TD	●	●	0.375	0.060	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
2F366-0953-229-TD	●	●	0.375	0.090	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
2F366-1270-076-TD	●	●	0.500	0.030	6	1.579	1.894	4.000	0.500	0.475	0.475	1.894	1.916
2F366-1270-152-TD	●	●	0.500	0.060	6	1.579	1.894	4.000	0.500	0.475	0.475	1.894	1.916
2F366-1270-229-TD	●	●	0.500	0.090	6	1.579	1.894	4.000	0.500	0.475	0.594	1.894	1.813
2F366-1588-076-TD	●	●	0.625	0.030	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
2F366-1588-152-TD	●	●	0.625	0.060	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
2F366-1588-229-TD	●	●	0.625	0.090	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
2F366-1588-305-TD	●	●	0.625	0.120	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
2F366-1588-483-TD	●	●	0.625	0.190	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela in metallo duro integrale CoroMill® Plura, per la fresatura laterale ad avanzamenti

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.000	h6	h10

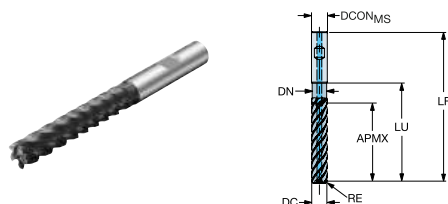
Imperiale (pollici)

Codice di ordinazione	M S		DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
	1745	1745											
2F366-1905-076-TD	●	●	0.750	0.030	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
2F366-1905-152-TD	●	●	0.750	0.060	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
2F366-1905-229-TD	●	●	0.750	0.090	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
2F366-1905-305-TD	●	●	0.750	0.120	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
2F366-1905-483-TD	●	●	0.750	0.190	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.832
2F366-2540-076-TD	●	●	1.000	0.030	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-152-TD	●	●	1.000	0.060	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-229-TD	●	●	1.000	0.090	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-305-TD	●	●	1.000	0.120	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-483-TD	●	●	1.000	0.190	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-635-TD	●	●	1.000	0.250	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	TCDCON	TCDC
5	1	h6	h10

Metrico (mm)

S

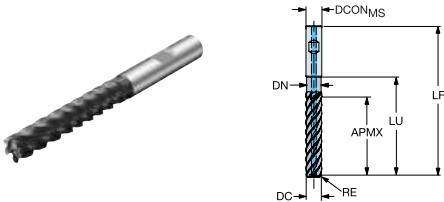
Codice di ordinazione	1745	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	FHA [deg]
2F380-0600-050ASD	●	6.00	0.5	30.0	34.00	72.00	6.00	5.7	45.00
2F380-0600-100ASD	●	6.00	1.0	30.0	34.00	72.00	6.00	5.7	45.00
2F380-0800-050ASD	●	8.00	0.5	40.0	45.00	82.00	8.00	7.6	42.00
2F380-0800-100ASD	●	8.00	1.0	40.0	45.00	82.00	8.00	7.6	42.00
2F380-1000-050ASD	●	10.00	0.5	50.0	56.00	97.00	10.00	9.5	42.00
2F380-1000-100ASD	●	10.00	1.0	50.0	56.00	97.00	10.00	9.5	42.00
2F380-1000-200ASD	●	10.00	2.0	50.0	56.00	97.00	10.00	9.5	42.00
2F380-1200-100ASD	●	12.00	1.0	60.0	67.00	115.00	12.00	11.4	42.00
2F380-1200-200ASD	●	12.00	2.0	60.0	67.00	115.00	12.00	11.4	42.00
2F380-1200-250ASD	●	12.00	2.5	60.0	67.00	115.00	12.00	11.4	42.00
2F380-1200-300ASD	●	12.00	3.0	60.0	67.00	115.00	12.00	11.4	42.00
2F380-1600-200ASD	●	16.00	2.0	80.0	89.00	140.00	16.00	15.2	38.00
2F380-1600-250ASD	●	16.00	2.5	80.0	89.00	140.00	16.00	15.2	38.00
2F380-1600-300ASD	●	16.00	3.0	80.0	89.00	140.00	16.00	15.2	38.00
2F380-1600-400ASD	●	16.00	4.0	80.0	89.00	140.00	16.00	15.2	38.00
2F380-2000-300ASD	●	20.00	3.0	100.0	111.00	165.00	20.00	19.0	38.00
2F380-2000-400ASD	●	20.00	4.0	100.0	111.00	165.00	20.00	19.0	38.00
2F380-2000-635ASD	●	20.00	6.3	100.0	111.00	165.00	20.00	19.0	38.00
2F380-2500-300ASD	●	25.00	3.0	125.0	138.50	203.00	25.00	23.8	38.00
2F380-2500-400ASD	●	25.00	4.0	125.0	138.50	203.00	25.00	23.8	38.00
2F380-2500-635ASD	●	25.00	6.3	125.0	138.50	203.00	25.00	23.8	38.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	TCDCON	TCDC
5	1	h6	h10

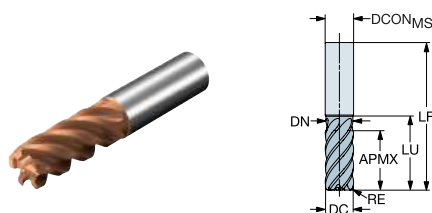
Imperiale (pollici)

S									
Codice di ordinazione	1745	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	FHA [deg]
2F380-0635-076ASD	●	0.250	0.030	1.250	1.406	2.938	0.250	0.237	45.000
2F380-0635-152ASD	●	0.250	0.060	1.250	1.406	2.938	0.250	0.237	45.000
2F380-0953-076ASD	●	0.375	0.030	1.875	2.094	3.750	0.375	0.356	42.000
2F380-0953-152ASD	●	0.375	0.060	1.875	2.094	3.750	0.375	0.356	42.000
2F380-0953-228ASD	●	0.375	0.090	1.875	2.094	3.750	0.375	0.356	42.000
2F380-1270-076ASD	●	0.500	0.030	2.500	2.781	4.688	0.500	0.475	42.000
2F380-1270-152ASD	●	0.500	0.060	2.500	2.781	4.688	0.500	0.475	42.000
2F380-1270-228ASD	●	0.500	0.090	2.500	2.781	4.688	0.500	0.475	42.000
2F380-1270-304ASD	●	0.500	0.120	2.500	2.781	4.688	0.500	0.475	42.000
2F380-1588-076ASD	●	0.625	0.030	3.125	3.469	5.500	0.625	0.594	42.000
2F380-1588-152ASD	●	0.625	0.060	3.125	3.469	5.500	0.625	0.594	42.000
2F380-1588-228ASD	●	0.625	0.090	3.125	3.469	5.500	0.625	0.594	42.000
2F380-1588-304ASD	●	0.625	0.120	3.125	3.469	5.500	0.625	0.594	42.000
2F380-1905-076ASD	●	0.750	0.030	3.781	4.156	6.375	0.750	0.713	38.000
2F380-1905-152ASD	●	0.750	0.060	3.781	4.156	6.375	0.750	0.713	38.000
2F380-1905-228ASD	●	0.750	0.090	3.781	4.156	6.375	0.750	0.713	38.000
2F380-1905-304ASD	●	0.750	0.120	3.781	4.156	6.375	0.750	0.713	38.000
2F380-2540-076ASD	●	1.000	0.030	5.031	5.531	8.125	1.000	0.950	38.000
2F380-2540-152ASD	●	1.000	0.060	5.031	5.531	8.125	1.000	0.950	38.000
2F380-2540-228ASD	●	1.000	0.090	5.031	5.531	8.125	1.000	0.950	38.000
2F380-2540-304ASD	●	1.000	0.120	5.031	5.531	8.125	1.000	0.950	38.000

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.00	h6	h10

Metrico (mm)

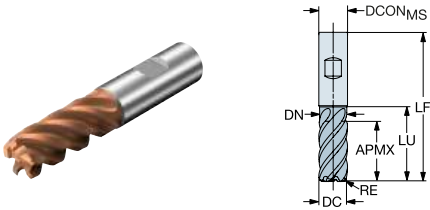
Codice di ordinazione	1710	S										
		DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2F341-0400-050-SC	●	4.00	0.5	4	9.0	14.50	57.00	6.00	3.8	3.8	14.5	16.4
2F341-0500-050-SC	●	5.00	0.5	4	11.0	16.50	57.00	6.00	4.8	4.8	16.5	17.6
2F341-0600-050-SC	●	6.00	0.5	5	13.0	20.00	57.00	6.00	5.7	5.7	20.0	20.3
2F341-0600-100-SC	●	6.00	1.0	5	13.0	20.00	57.00	6.00	5.7	5.7	20.0	20.3
2F341-0800-050-SC	●	8.00	0.5	5	18.0	25.00	63.00	8.00	7.6	7.6	25.0	25.4
2F341-0800-100-SC	●	8.00	1.0	5	18.0	25.00	63.00	8.00	7.6	7.6	25.0	25.4
2F341-1000-050-SC	●	10.00	0.5	5	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F341-1000-100-SC	●	10.00	1.0	5	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F341-1000-200-SC	●	10.00	2.0	5	22.0	30.00	72.00	10.00	9.5	9.5	30.0	30.4
2F341-1200-100-SC	●	12.00	1.0	5	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F341-1200-200-SC	●	12.00	2.0	5	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F341-1200-250-SC	●	12.00	2.5	5	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F341-1200-300-SC	●	12.00	3.0	5	26.0	36.00	83.00	12.00	11.4	11.4	36.0	36.5
2F341-1600-200-SC	●	16.00	2.0	5	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F341-1600-250-SC	●	16.00	2.5	5	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F341-1600-300-SC	●	16.00	3.0	5	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F341-1600-400-SC	●	16.00	4.0	5	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F341-2000-300-SC	●	20.00	3.0	5	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F341-2000-400-SC	●	20.00	4.0	5	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F341-2000-635-SC	●	20.00	6.3	5	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F341-2500-400-SC	●	25.00	4.0	5	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1
2F341-2500-635-SC	●	25.00	6.3	5	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura laterale ad avanzamenti

Ottimizzato per superleghe resistenti al calore (HRSA)



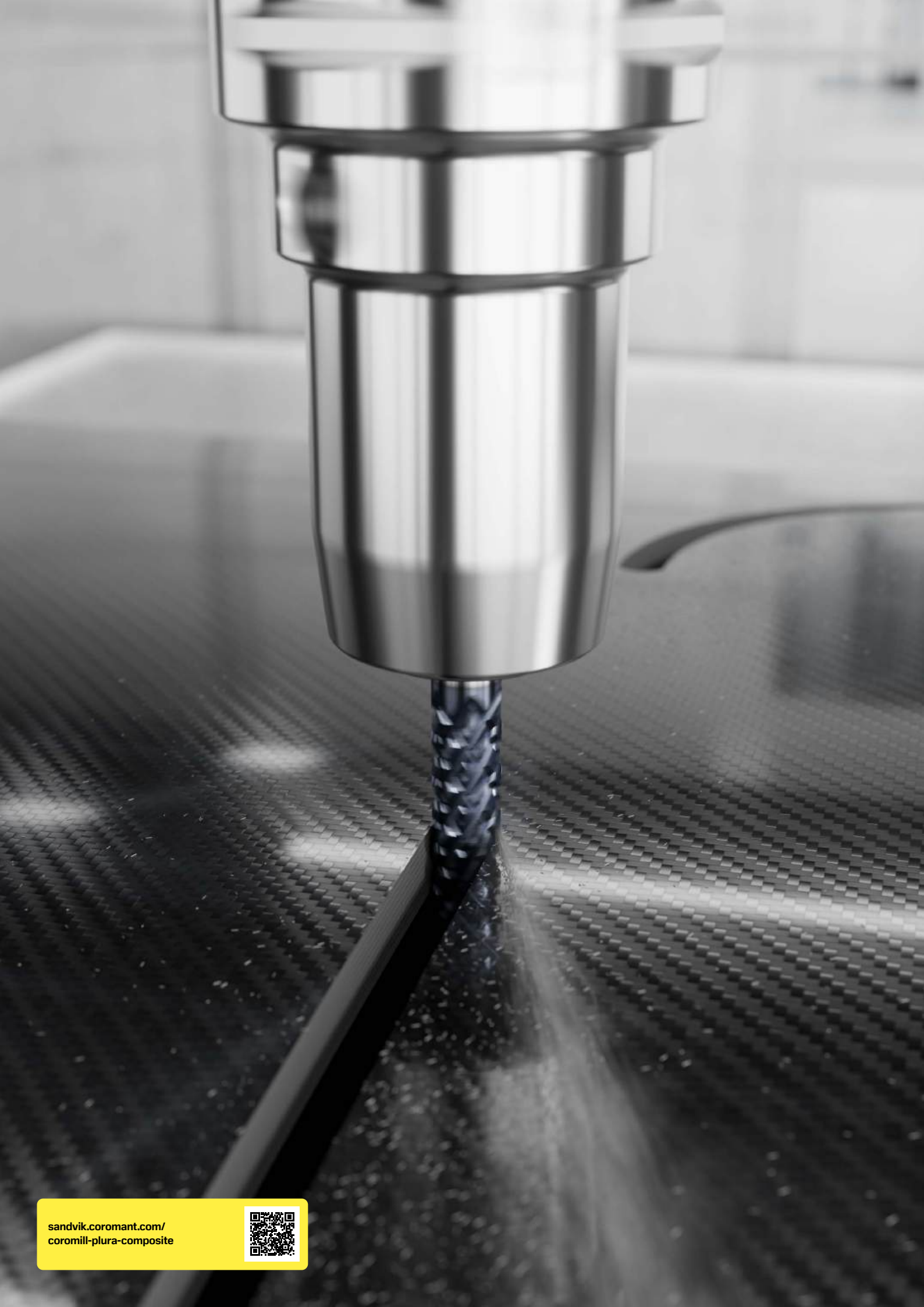
Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.00	h6	h10

Metrico (mm)

S											
Codice di ordinazione	1710	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2F341-1600-300-SD	●	16.00	3.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F341-1600-400-SD	●	16.00	4.0	34.0	42.00	92.00	16.00	15.2	15.2	42.0	42.7
2F341-2000-300-SD	●	20.00	3.0	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F341-2000-400-SD	●	20.00	4.0	42.0	52.00	104.00	20.00	19.0	19.0	52.0	52.9
2F341-2500-400-SD	●	25.00	4.0	52.0	63.00	121.00	25.00	23.8	23.8	63.0	64.1

● = Scelta prioritaria ○ = Buona scelta



[sandvik.coromant.com/
coromill-plura-composite](https://sandvik.coromant.com/coromill-plura-composite)



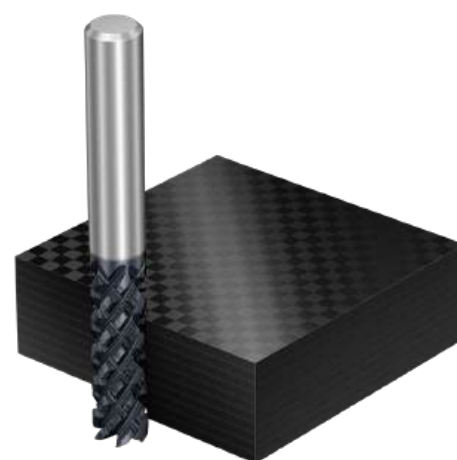
CoroMill® Plura per compositi

Realizzate l'impossibile

La gamma CoroMill® Plura per compositi è stata progettata per ottenere bordi puliti e ridurre la delaminazione nei materiali compositi di difficile lavorazione.

Applicazione

- Per varie operazioni come l'esecuzione di cave, la lavorazione in rampa e la bordatura
- I componenti tipici sono: fusoliere, ali e stabilizzatori, correntini e longheroni, centine alari e telai, travi del pavimento, montanti, paratie di pressurizzazione e sottostrutture



Campi di applicazione ISO

2P350

Fresa a taglienti seghettati



- Ideale quando è necessario un volume elevato di asportazione del metallo
- La geometria brevettata svolge una doppia azione di taglio che riduce i fenomeni di delaminazione, le vibrazioni e la rumorosità
- Progettata come una soluzione per lavorazioni a singola passata per varie operazioni come l'esecuzione di cave, la lavorazione in rampa e la bordatura

2P460

Fresa a compressione



- Ideale per componenti con strati in fibra di vetro su entrambi i lati
- Ideale per i materiali più spessi, poiché la sovrapposizione tra le scanalature compresse consente di ridurre le vibrazioni
- Le variazioni di spessore del materiale possono porre limiti durante la lavorazione per via dell'area di lavoro di sovrapposizione delle scanalature ottimale

2P050/051

Fresa a bassa elica



- Ideale per passate di finitura agevoli e senza bave su materiali compositi e CFRP
- Le opzioni di angolo d'elica destro/sinistro (2P050/2P051) offrono flessibilità nelle applicazioni dove la stabilità della fixture è un elemento critico
- Il numero elevato di scanalature consente tagli ad avanzamenti elevati



CoroMill® Plura, fresa a candela in metallo duro integrale per applicazioni di contornatura

Per materiali in CFRP



Valori comuni dei dati

FHA [deg]	TCDCON
40.00	h6

Metrico (mm)

0								
Codice di ordinazione	02AD	012M	DC [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P350-0600-OA	●	●	6.00	5	18.0	18.00	60.00	6.00
2P350-0800-OA	●	●	8.00	6	20.0	20.00	70.00	8.00
2P350-1000-OA	●	●	10.00	6	30.0	30.00	80.00	10.00
2P350-1200-OA	●	●	12.00	6	31.8	31.80	82.50	12.00
2P350-1600-OA	●	●	16.00	8	48.0	48.00	108.00	16.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

FHA [deg]	TCDCON
40.000	h6

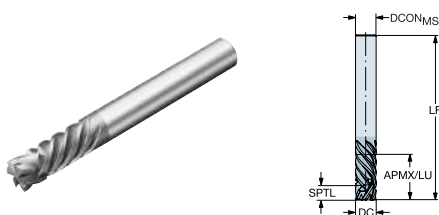
Imperiale (pollici)

0								
Codice di ordinazione	02AD	012M	DC [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]
2P350-0635-OA	●	●	0.250	5	0.752	0.752	2.500	0.250
2P350-0794-OA	●	●	0.313	6	0.752	0.752	2.500	0.313
2P350-0953-OA	●	●	0.375	6	1.122	1.122	3.000	0.375
2P350-1270-OA	●	●	0.500	6	1.252	1.252	3.248	0.500

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per applicazioni di contornatura

Per materiali in CFRP



Valori comuni dei dati

ZEFP	TCDCON
6	h6

Metrico (mm)

Codice di ordinazione	o		DC [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	SPTL [mm]	FHA [deg]	TCDC
	1630	010M								
2P460-0600-NA	●		6.00	26.0	26.00	76.00	6.00	6.0	30.00	h10
2P460-0600-OA		●	6.00	18.0	18.00	60.00	6.00	5.0	40.00	
2P460-0800-NA	●		8.00	26.0	26.00	76.00	8.00	8.0	30.00	h10
2P460-0800-OA		●	8.00	20.0	20.00	70.00	8.00	5.0	40.00	
2P460-1000-NA	●		10.00	30.0	30.00	76.00	10.00	10.0	30.00	h10
2P460-1000-OA		●	10.00	30.0	30.00	80.00	10.00	5.0	40.00	
2P460-1200-NA	●		12.00	38.0	38.00	100.00	12.00	12.0	30.00	h10
2P460-1200-OA		●	12.00	31.8	31.80	82.50	12.00	10.0	40.00	
2P460-1600-NA	●		16.00	38.0	38.00	100.00	16.00	16.0	30.00	h10
2P460-1600-OA		●	16.00	38.1	38.10	100.00	16.00	10.0	40.00	

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	TCDCON
6	h6

Imperiale (pollici)

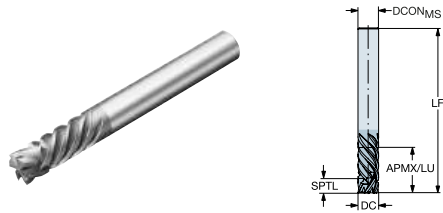
Codice di ordinazione	o		DC [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	SPTL [inch]	FHA [deg]	TCDC
	1630	010M								
2P460-0635-NA	●		0.250	1.000	1.000	3.000	0.250	0.250	30.000	h10
2P460-0635-OA		●	0.250	0.752	0.752	2.500	0.250	0.197	40.000	
2P460-0794-NA	●		0.313	1.000	1.000	3.000	0.313	0.313	30.000	h10
2P460-0794-OA		●	0.313	0.752	0.752	2.500	0.313	0.197	40.000	
2P460-0952-NA	●		0.375	1.250	1.250	3.000	0.375	0.375	30.000	h10
2P460-0953-OA		●	0.375	1.122	1.122	3.000	0.375	0.197	40.000	

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per applicazioni di contornatura

Per materiali in CFRP



Valori comuni dei dati

ZEFP	TCDCON
6	h6

Imperiale (pollici)

	0									
Codice di ordinazione	1630	010M	DC [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	SPTL [inch]	FHA [deg]	TCDC
2P460-1270-NA	●		0.500	1.500	1.500	4.000	0.500	0.500	30.000	h10
2P460-1270-OA		●	0.500	1.252	1.252	3.248	0.500	0.394	40.000	
2P460-1588-NA	●		0.625	1.500	1.500	4.000	0.625	0.625	30.000	h10
2P460-1588-OA		●	0.625	1.500	1.500	4.000	0.625	0.394	40.000	

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per applicazioni di contornatura

Per materiali in CFRP



Valori comuni dei dati

FHA [deg]	TCDCON
4.00	h6

Metrico (mm)

Codice di ordinazione	O10A	DC [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P050-0400-OA	●	4.00	5	12.0	12.00	40.00	4.00
2P050-0600-OA	●	6.00	7	18.0	18.00	60.00	6.00
2P050-0800-OA	●	8.00	9	20.0	20.00	70.00	8.00
2P050-1000-OA	●	10.00	9	30.0	30.00	80.00	10.00
2P050-1200-OA	●	12.00	11	31.8	31.80	82.50	12.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

FHA [deg]	TCDCON
4.000	h6

Imperiale (pollici)

Codice di ordinazione	O10A	DC [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]
2P050-0635-OA	●	0.250	7	0.752	0.752	2.500	0.250
2P050-0794-OA	●	0.313	7	0.752	0.752	2.500	0.313
2P050-0953-OA	●	0.375	9	1.122	1.122	3.000	0.375
2P050-1270-OA	●	0.500	11	1.252	1.252	3.248	0.500

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per applicazioni di contornatura

Per materiali in CFRP



Valori comuni dei dati

FHA [deg]	TCDCON
-4.00	h6

Metrico (mm)

0							
Codice di ordinazione	O10A DC [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	
2P051-0400-OA	● 4.00	5	12.0	12.00	40.00	4.00	
2P051-0600-OA	● 6.00	7	18.0	18.00	60.00	6.00	
2P051-0800-OA	● 8.00	9	20.0	20.00	70.00	8.00	
2P051-1000-OA	● 10.00	9	30.0	30.00	80.00	10.00	
2P051-1200-OA	● 12.00	11	31.8	31.80	82.50	12.00	

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

FHA [deg]	TCDCON
-4.000	h6

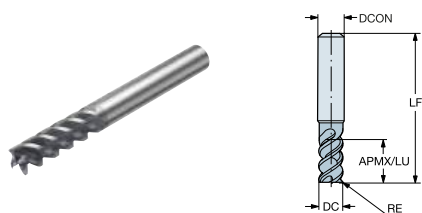
Imperiale (pollici)

0							
Codice di ordinazione	O10A DC [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	
2P051-0635-OA	● 0.250	7	0.752	0.752	2.500	0.250	
2P051-0794-OA	● 0.313	7	0.752	0.752	2.500	0.313	
2P051-0953-OA	● 0.375	9	1.122	1.122	3.000	0.375	
2P051-1270-OA	● 0.500	11	1.252	1.252	3.248	0.500	

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

TCDCON	TCDC
h6	h9

Metrico (mm)

	P		M		K		S									
Codice di ordinazione	1620	1630	1620	1630	1620	1630	1620	1630	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	D CON _{MS} [mm]	F HA [deg]
R216.23-04050CAK11P	○	●	●	○	○	●	●	○	4.00	1.0	3	11.0	11.00	57.00	6.00	48.29
R216.23-05050CAK13P	○	●	●	○	○	●	●	○	5.00	1.0	3	13.0	13.00	57.00	6.00	48.29
R216.24-06050CAK13P	○	●	●	○	○	●	●	○	6.00	1.0	4	13.0	13.00	65.00	6.00	49.67
R216.24-08050EAK19P	○	●	●	○	○	●	●	○	8.00	2.0	4	19.0	19.00	80.00	8.00	48.29
R216.24-10050EAK22P	○	●	●	○	○	●	●	○	10.00	2.0	4	22.0	22.00	100.00	10.00	48.29
R216.24-12050GAK26P	○	●	●	○	○	●	●	○	12.00	3.0	4	26.0	26.00	100.00	12.00	46.72
R216.24-14050GAK26P	○	●	●	○	○	●	●	○	14.00	3.0	4	26.0	26.00	104.00	14.00	47.72
R216.24-16050IAK32P	○	●	●	○	○	●	●	○	16.00	4.0	4	32.0	32.00	115.00	16.00	48.16
R216.24-20050IAK38P	○	●	●	○	○	●	●	○	20.00	4.0	4	38.0	38.00	125.00	20.00	48.29

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

TCDCON	TCDC
h6	h9

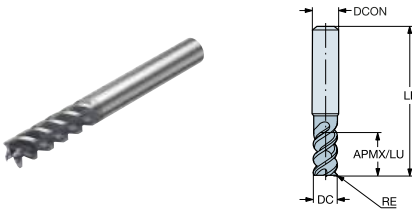
Imperiale (pollici)

	P		M		K		S									
Codice di ordinazione	1620	1630	1620	1630	1620	1630	1620	1630	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	FHA [deg]
RA216.23-1250AAK06P		●		●		○		○	0.187	0.016	3	0.375	0.375	3.000	0.250	46.887
RA216.23-1250AAK09P	●		●		○		○		0.187	0.016	3	0.562	0.562	3.000	0.250	46.887
RA216.23-1250BAK09P	●		●		○		○		0.187	0.031	3	0.562	0.562	3.000	0.250	46.887
RA216.24-1650AAK08P		●		●		○		○	0.250	0.016	4	0.500	0.500	3.000	0.250	47.490
RA216.24-1650AAK12P	●		●		○		○		0.250	0.016	4	0.750	0.750	3.000	0.250	47.940
RA216.24-1650BAK12P	●		●		○		○		0.250	0.031	4	0.750	0.750	3.000	0.250	47.490
RA216.24-2050AAK10P		●		●		○		○	0.313	0.016	4	0.625	0.625	3.500	0.375	48.076

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

TCDCON	TCDC
h6	h9

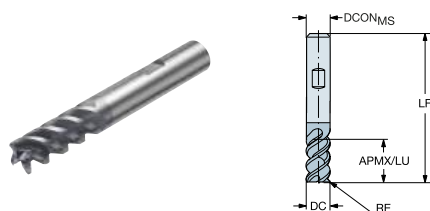
Imperiale (pollici)

	P		M		K		S									
Codice di ordinazione	1620	1630	1620	1630	1620	1630	1620	1630	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	FHA [deg]
RA216.24-2050AAK15P	●		●		○		○		0.313	0.016	4	1.000	1.000	3.500	0.375	48.076
RA216.24-2050BAK15P	●		●		○		○		0.313	0.031	4	1.000	1.000	3.500	0.375	48.076
RA216.24-2450AAK12P		●		●		○		○	0.375	0.016	4	0.750	0.750	3.500	0.375	46.902
RA216.24-2450AAK18P	●		●		○		○		0.375	0.016	4	1.125	1.125	3.500	0.375	46.902
RA216.24-2450BAK18P	●		●		○		○		0.375	0.031	4	1.125	1.125	3.500	0.375	46.902
RA216.24-3250BAK16P		●		●		○		○	0.500	0.031	4	1.000	1.000	4.000	0.500	48.338
RA216.24-3250BAK24P	●		●		○		○		0.500	0.031	4	1.500	1.500	4.000	0.500	48.338
RA216.24-3250DAK24P	●		●		○		○		0.500	0.063	4	1.500	1.500	4.000	0.500	48.338
RA216.24-4050BAK20P		●		●		○		○	0.625	0.031	4	1.250	1.250	4.500	0.625	47.949
RA216.24-4050DAK30P	●		●		○		○		0.625	0.063	4	1.875	1.875	4.500	0.625	47.949
RA216.24-4850BAK24P		●		●		○		○	0.750	0.031	4	1.500	1.500	5.000	0.750	46.902
RA216.24-4850DAK36P	●		●		○		○		0.750	0.063	4	2.250	2.250	5.000	0.750	46.902

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	TCDCON	TCDC
4	h6	h9

Metrico (mm)

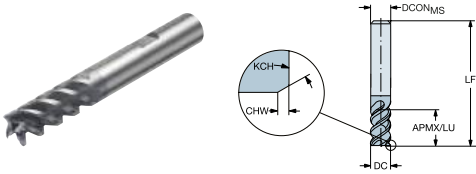
	P M K S														
Codice di ordinazione	1620	1630	1620	1630	1620	1630	1620	1630	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	FHA [deg]
R216.24-06050CBC13P	○	●	●	○	○	●	●	○	6.00	1.0	13.0	13.00	57.00	6.00	49.67
R216.24-08050EBC19P	○	●	●	○	○	●	●	○	8.00	2.0	19.0	19.00	63.00	8.00	48.29
R216.24-10050EBC22P	○	●	●	○	○	●	●	○	10.00	2.0	22.0	22.00	72.00	10.00	48.29
R216.24-12050GBC26P	○	●	●	○	○	●	●	○	12.00	3.0	26.0	26.00	83.00	12.00	46.72
R216.24-14050GBC26P		●		○		●		○	14.00	3.0	26.0	26.00	83.00	14.00	47.72
R216.24-16050IBC32P	○	●	●	○	○	●	●	○	16.00	4.0	32.0	32.00	92.00	16.00	48.16
R216.24-20050IBC38P	○	●	●	○	○	●	●	○	20.00	4.0	38.0	38.00	104.00	20.00	48.29

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	TCDCON	TCDC
4	45.0	h6	h10

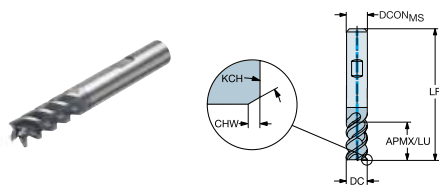
Metrico (mm)

	P			M			K			S									
Codice di ordinazione	1620	1630	1640	1620	1630	1640	1620	1630	1640	1620	1630	1640	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	FHA [deg]
R216.34-06050-BC13P	●	●	○	●	●	●	○	○	○	○	○	○	6.00	13.0	0.1	13.00	57.00	6.00	49.67
R216.34-08050-BC19P	●	●	○	●	●	●	○	○	○	○	○	○	8.00	19.0	0.1	19.00	63.00	8.00	48.29
R216.34-10050-BC22P	●	●	○	●	●	●	○	○	○	○	○	○	10.00	22.0	0.1	22.00	72.00	10.00	48.29
R216.34-12050-BC26P	●	●	○	●	●	●	○	○	○	○	○	○	12.00	26.0	0.1	26.00	83.00	12.00	46.72
R216.34-14050-BC26P	●	●	○	●	●	●	○	○	○	○	○	○	14.00	26.0	0.2	26.00	83.00	14.00	47.72
R216.34-16050-BC32P	●	●	○	●	●	●	○	○	○	○	○	○	16.00	32.0	0.2	32.00	92.00	16.00	48.16
R216.34-20050-BC38P	●	●	○	●	●	●	○	○	○	○	○	○	20.00	38.0	0.2	38.00	104.00	20.00	48.29
	P			M			K			S									

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	CNSC	FHA [deg]	TCDCON	TCDC
4	45.0	1	50.00	h6	h10

Metrico (mm)

	P	M	K	S						
Codice di ordinazione	1640	1640	1640	1640	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R215.34C06050-BC13P	○	●	○	●	6.00	13.0	0.1	13.00	57.00	6.00
R215.34C08050-BC19P	○	●	○	●	8.00	19.0	0.1	19.00	63.00	8.00
R215.34C10050-BC22P	○	●	○	●	10.00	22.0	0.1	22.00	72.00	10.00
R215.34C12050-BC26P	○	●	○	●	12.00	26.0	0.1	26.00	83.00	12.00
R215.34C16050-BC32P	○	●	○	●	16.00	32.0	0.2	32.00	92.00	16.00
R215.34C20050-BC38P	○	●	○	●	20.00	38.0	0.2	38.00	104.00	20.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



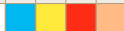
Valori comuni dei dati

TCDCON	TCDC
h6	h9

Metrico (mm)



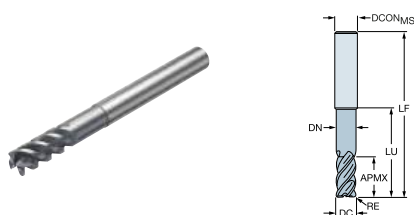
Codice di ordinazione	1620	1620	1620	1620	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	FHA [deg]
R216.24-10050CCK22P	●	●	○	○	10.00	1.0	4	22.0	42.00	100.00	10.00	9.5	48.29
R216.24-10050DCK22P	●	●	○	○	10.00	1.5	4	22.0	42.00	100.00	10.00	9.5	48.29
R216.24-10050ECK22P	●	●	○	○	10.00	2.0	4	22.0	42.00	100.00	10.00	9.5	48.29
R216.24-10050FCK22P	●	●	○	○	10.00	2.5	4	22.0	42.00	100.00	10.00	9.5	48.29
R216.24-10050GCK22P	●	●	○	○	10.00	3.0	4	22.0	42.00	100.00	10.00	9.5	48.29
R216.24-12050CCK26P	●	●	○	○	12.00	1.0	4	26.0	53.00	100.00	12.00	11.4	46.72
R216.24-12050DCK26P	●	●	○	○	12.00	1.5	4	26.0	53.00	100.00	12.00	11.4	46.72
R216.24-12050ECK26P	●	●	○	○	12.00	2.0	4	26.0	53.00	100.00	12.00	11.4	46.72
R216.24-12050FCK26P	●	●	○	○	12.00	2.5	4	26.0	53.00	100.00	12.00	11.4	46.72
R216.24-12050GCK26P	●	●	○	○	12.00	3.0	4	26.0	53.00	100.00	12.00	11.4	46.72
R216.24-12050GCL26P	●	●	○	○	12.00	3.0	4	26.0	60.00	105.00	12.00	11.4	46.72
R216.24-12050ICK26P	●	●	○	○	12.00	4.0	4	26.0	53.00	100.00	12.00	11.4	46.72
R216.24-16050CCK36P	●	●	○	○	16.00	1.0	4	36.0	65.00	115.00	16.00	15.2	48.16
R216.24-16050DCK36P	●	●	○	○	16.00	1.5	4	36.0	65.00	115.00	16.00	15.2	48.16
R216.24-16050ECK36P	●	●	○	○	16.00	2.0	4	36.0	65.00	115.00	16.00	15.2	48.16
R216.24-16050FCK36P	●	●	○	○	16.00	2.5	4	36.0	65.00	115.00	16.00	15.2	48.16
R216.24-16050GCK36P	●	●	○	○	16.00	3.0	4	36.0	65.00	115.00	16.00	15.2	48.16
R216.24-16050GCL36P	●	●	○	○	16.00	3.0	4	36.0	80.00	128.00	16.00	15.2	48.16
R216.24-16050ICK36P	●	●	○	○	16.00	4.0	4	36.0	65.00	115.00	16.00	15.2	48.16
R216.24-16050OCK36P	●	●	○	○	16.00	6.3	4	36.0	67.00	115.00	16.00	15.2	48.16
R216.24-16050OCL36P	●	●	○	○	16.00	6.3	4	36.0	80.00	128.00	16.00	15.2	48.16
R216.24-20050FCK44P	●	●	○	○	20.00	2.5	4	44.0	80.00	145.00	20.00	19.0	48.29
R216.24-20050GCK44P	●	●	○	○	20.00	3.0	4	44.0	80.00	145.00	20.00	19.0	48.29
R216.24-20050GCL44P	●	●	○	○	20.00	3.0	4	44.0	100.00	150.00	20.00	19.0	48.29
R216.24-20050ICK44P	●	●	○	○	20.00	4.0	4	44.0	80.00	145.00	20.00	19.0	48.29
R216.24-20050OCK44P	●	●	○	○	20.00	6.3	4	44.0	80.00	145.00	20.00	19.0	48.29
R216.25-25050GCK54P	●	●	○	○	25.00	3.0	5	54.0	98.00	155.00	25.00	24.0	47.89
R216.25-25050GCL54P	●	●	○	○	25.00	3.0	5	54.0	125.00	181.00	25.00	23.8	47.89
R216.25-25050ICK54P	●	●	○	○	25.00	4.0	5	54.0	99.00	156.00	25.00	24.0	47.89
R216.25-25050OCK54P	●	●	○	○	25.00	6.3	5	54.0	99.00	156.00	25.00	24.0	47.89



● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

TCDCON	TCDC
h6	h9

Metrico (mm)

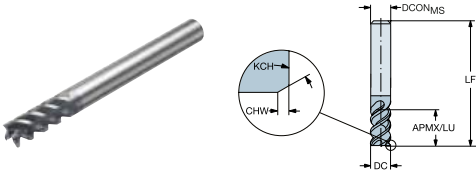
	P	M	K	S									
Codice di ordinazione	1620	1620	1620	1620	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	FHA [deg]
R216.25-250500CL54P	●	●	○	○	25.00	6.3	5	54.0	125.00	181.00	25.00	24.0	47.89

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

KCH [deg]	TCDCON	TCDC
45.0	h6	h10

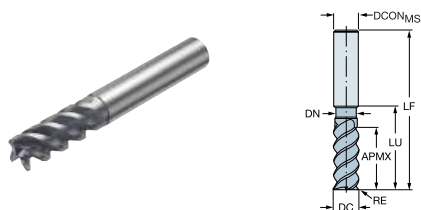
Metrico (mm)

	P M K S															
Codice di ordinazione	1620	1630	1620	1630	1620	1630	1620	1630	DC [mm]	ZEFP	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	FHA [deg]
R216.33-04050-AK11P	●	●	●	●	○	○	○	○	4.00	3	11.0	0.1	11.00	57.00	6.00	48.29
R216.33-05050-AK13P	●	●	●	●	○	○	○	○	5.00	3	13.0	0.1	13.00	57.00	6.00	48.29
R216.34-06050-AK13P	●	●	●	●	○	○	○	○	6.00	4	13.0	0.1	13.00	65.00	6.00	49.67
R216.34-08050-AK19P	●	●	●	●	○	○	○	○	8.00	4	19.0	0.1	19.00	80.00	8.00	48.29
R216.34-10050-AK22P	●	●	●	●	○	○	○	○	10.00	4	22.0	0.1	22.00	100.00	10.00	48.29
R216.34-12050-AK26P	●	●	●	●	○	○	○	○	12.00	4	26.0	0.1	26.00	100.00	12.00	46.72
R216.34-14050-AK26P	●	●	●	●	○	○	○	○	14.00	4	26.0	0.2	26.00	104.00	14.00	47.72
R216.34-16050-AK32P	●	●	●	●	○	○	○	○	16.00	4	32.0	0.2	32.00	115.00	16.00	48.16
R216.34-20050-AK38P	●	●	●	●	○	○	○	○	20.00	4	38.0	0.2	38.00	125.00	20.00	48.29

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

TCDCON	TCDC
h6	h9

Mettrico (mm)

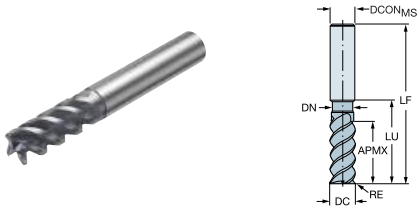
	P	M	K	S									
Codice di ordinazione	1620	1620	1620	1620	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	FHA [deg]
R216.23-02050ACC07P	●	●	○	○	2.00	0.2	3	7.0	9.50	57.00	6.00	1.9	48.29
R216.23-03050ACC08P	●	●	○	○	3.00	0.3	3	8.0	10.00	57.00	6.00	2.9	49.67
R216.23-04050BCC11P	●	●	○	○	4.00	0.5	3	11.0	15.00	57.00	6.00	3.8	48.29
R216.23-05050BCC13P	●	●	○	○	5.00	0.5	3	13.0	16.00	57.00	6.00	4.8	48.29
R216.24-06050BCC13P	●	●	○	○	6.00	0.5	4	13.0	19.00	57.00	6.00	5.7	49.67
R216.24-06050CCC13P	●	●	○	○	6.00	1.0	4	13.0	19.00	57.00	6.00	5.7	49.67
R216.24-08050BCC19P	●	●	○	○	8.00	0.5	4	19.0	25.00	63.00	8.00	7.6	48.29
R216.24-08050CCC19P	●	●	○	○	8.00	1.0	4	19.0	25.00	63.00	8.00	7.6	48.29
R216.24-08050DCC19P	●	●	○	○	8.00	1.5	4	19.0	25.00	63.00	8.00	7.6	48.29
R216.24-08050ECC19P	●	●	○	○	8.00	2.0	4	19.0	25.00	63.00	8.00	7.6	48.29
R216.24-10050BCC22P	●	●	○	○	10.00	0.5	4	22.0	30.00	72.00	10.00	9.5	48.29
R216.24-10050CCC22P	●	●	○	○	10.00	1.0	4	22.0	30.00	72.00	10.00	9.5	48.29
R216.24-10050DCC22P	●	●	○	○	10.00	1.5	4	22.0	30.00	72.00	10.00	9.5	48.29
R216.24-10050ECC22P	●	●	○	○	10.00	2.0	4	22.0	30.00	72.00	10.00	9.5	48.29
R216.24-12050BCC26P	●	●	○	○	12.00	0.5	4	26.0	36.00	83.00	12.00	11.4	46.72
R216.24-12050CCC26P	●	●	○	○	12.00	1.0	4	26.0	36.00	83.00	12.00	11.4	46.72
R216.24-12050DCC26P	●	●	○	○	12.00	1.5	4	26.0	36.00	83.00	12.00	11.4	46.72
R216.24-12050ECC26P	●	●	○	○	12.00	2.0	4	26.0	36.00	83.00	12.00	11.4	46.72
R216.24-12050FCC26P	●	●	○	○	12.00	2.5	4	26.0	36.00	83.00	12.00	11.4	46.72
R216.24-12050GCC26P	●	●	○	○	12.00	3.0	4	26.0	36.00	83.00	12.00	11.4	46.72
R216.24-16050BCC32P	●	●	○	○	16.00	0.5	4	32.0	42.00	92.00	16.00	15.2	48.16
R216.24-16050CCC32P	●	●	○	○	16.00	1.0	4	32.0	42.00	92.00	16.00	15.2	48.16
R216.24-16050ECC32P	●	●	○	○	16.00	2.0	4	32.0	42.00	92.00	16.00	15.2	48.16
R216.24-16050FCC32P	●	●	○	○	16.00	2.5	4	32.0	42.00	92.00	16.00	15.2	48.16
R216.24-16050ICC32P	●	●	○	○	16.00	4.0	4	32.0	42.00	92.00	16.00	15.2	48.16
R216.24-20050CCC38P	●	●	○	○	20.00	1.0	4	38.0	52.00	104.00	20.00	19.0	48.29
R216.24-20050ECC38P	●	●	○	○	20.00	2.0	4	38.0	52.00	104.00	20.00	19.0	48.29
R216.24-20050FCC38P	●	●	○	○	20.00	2.5	4	38.0	52.00	104.00	20.00	19.0	48.29
R216.24-20050FCC44P	●	●	○	○	20.00	2.5	4	44.0	80.00	130.00	20.00	19.0	48.29
R216.24-20050GCC38P	●	●	○	○	20.00	3.0	4	38.0	52.00	104.00	20.00	19.0	48.29

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

TCDCON	TCDC
h6	h9

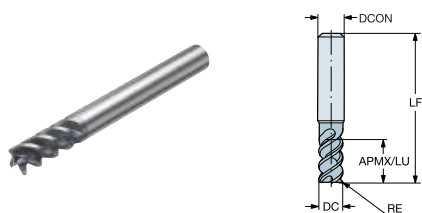
Metrico (mm)

	P	M	K	S									
Codice di ordinazione	1620	1620	1620	1620	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	FHA [deg]
R216.24-20050GCC44P	●	●	○	○	20.00	3.0	4	44.0	80.00	130.00	20.00	19.0	48.29
R216.24-20050ICC38P	●	●	○	○	20.00	4.0	4	38.0	52.00	104.00	20.00	19.0	48.29
R216.24-20050ICC44P	●	●	○	○	20.00	4.0	4	44.0	80.00	130.00	20.00	19.0	48.29
R216.24-20050OCC44P	●	●	○	○	20.00	6.3	4	44.0	52.00	104.00	20.00	19.0	48.29
	P	M	K	S									

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

TCDCON	TCDC
h6	h9

Metrico (mm)

	P	H								
Codice di ordinazione	1620	1620	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	FHA [deg]
R216.23-02050BAK70H	○	●	2.00	0.5	3	7.0	7.00	57.00	6.00	48.29
R216.23-03050BAK08H	○	●	3.00	0.5	3	8.0	8.00	57.00	6.00	49.67
R216.23-04050CAK11H	○	●	4.00	1.0	3	11.0	11.00	57.00	6.00	48.29
R216.23-05050CAK13H	○	●	5.00	1.0	3	13.0	13.00	57.00	6.00	48.29
R216.24-06050CAK13H	○	●	6.00	1.0	4	13.0	13.00	65.00	6.00	49.67
R216.24-08050EAK19H	○	●	8.00	2.0	4	19.0	19.00	80.00	8.00	48.29
R216.24-10050EAK22H	○	●	10.00	2.0	4	22.0	22.00	100.00	10.00	48.29
R216.24-12050GAK26H	○	●	12.00	3.0	4	26.0	26.00	100.00	12.00	46.72
R216.24-14050GAK26H	○	●	14.00	3.0	4	26.0	26.00	104.00	14.00	47.72
R216.24-16050IAK32H	○	●	16.00	4.0	4	32.0	32.00	115.00	16.00	48.16
R216.24-20050IAK38H	○	●	20.00	4.0	4	38.0	38.00	125.00	20.00	48.29

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

TCDCON	TCDC
h6	h9

Imperiale (pollici)

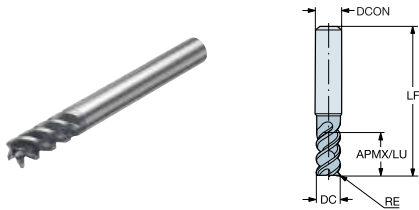
	P	H								
Codice di ordinazione	1620	1620	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	FHA [deg]
RA216.23-1250AAK06H	○	●	0.187	0.016	3	0.375	0.375	3.000	0.250	46.887
RA216.23-1250BAK06H	○	●	0.187	0.031	3	0.375	0.375	3.000	0.250	46.887
RA216.24-1650AAK08H	○	●	0.250	0.016	4	0.500	0.500	3.000	0.250	47.490
RA216.24-1650BAK08H	○	●	0.250	0.031	4	0.500	0.500	3.000	0.250	47.940
RA216.24-2050AAK10H	○	●	0.313	0.016	4	0.625	0.625	3.500	0.375	48.076

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

TCDCON	TCDC
h6	h9

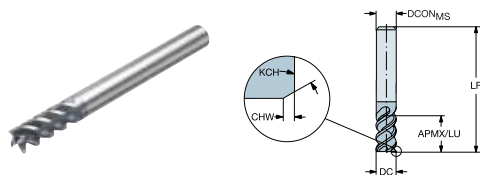
Imperiale (pollici)

Codice di ordinazione	P H		DC [inch]	RE [inch]	ZFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	FHA [deg]
	1620	1620								
RA216.24-2050BAK10H	○	●	0.313	0.031	4	0.625	0.625	3.500	0.375	48.076
RA216.24-2450AAK12H	○	●	0.375	0.016	4	0.750	0.750	3.500	0.375	46.902
RA216.24-2450BAK12H	○	●	0.375	0.031	4	0.750	0.750	3.500	0.375	46.902
RA216.24-3250BAK16H	○	●	0.500	0.031	4	1.000	1.000	4.000	0.500	48.338
RA216.24-3250DAK16H	○	●	0.500	0.063	4	1.000	1.000	4.000	0.500	48.338
RA216.24-4050DAK20H	○	●	0.625	0.063	4	1.250	1.250	4.500	0.625	47.949
RA216.24-4850DAK24H	○	●	0.750	0.063	4	1.500	1.500	5.000	0.750	46.902

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura multioperazione stabile

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

KCH [deg]	TCDCON	TCDC
45.0	h6	h10

Metrico (mm)

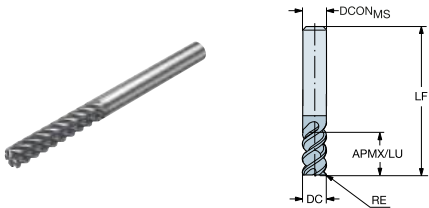
Codice di ordinazione	P H		DC [mm]	ZEFP	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	FHA [deg]
	1620	1620								
R216.33-02050-AK70H	○	●	2.00	3	7.0	0.1	7.00	57.00	6.00	48.29
R216.33-03050-AK08H	○	●	3.00	3	8.0	0.1	8.00	57.00	6.00	49.67
R216.33-04050-AK11H	○	●	4.00	3	11.0	0.1	11.00	57.00	6.00	48.29
R216.33-05050-AK13H	○	●	5.00	3	13.0	0.1	13.00	57.00	6.00	48.29
R216.34-06050-AK13H	○	●	6.00	4	13.0	0.1	13.00	65.00	6.00	49.67
R216.34-08050-AK19H	○	●	8.00	4	19.0	0.1	19.00	80.00	8.00	48.29
R216.34-10050-AK22H	○	●	10.00	4	22.0	0.1	22.00	100.00	10.00	48.29
R216.34-12050-AK26H	○	●	12.00	4	26.0	0.1	26.00	100.00	12.00	46.72
R216.34-14050-AK26H	○	●	14.00	4	26.0	0.2	26.00	104.00	14.00	47.72
R216.34-16050-AK32H	○	●	16.00	4	32.0	0.2	32.00	115.00	16.00	48.16
R216.34-20050-AK38H	○	●	20.00	4	38.0	0.2	38.00	125.00	20.00	48.29

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per finitura

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
50.000	h6	h9

Imperiale (pollici)



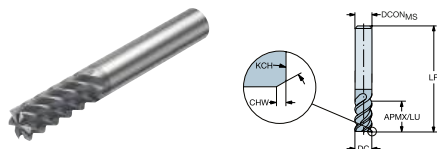
Codice di ordinazione	1620	1620	1620	1620	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]
RA215.24-0450AAK13L	●	●	○	○	0.063	0.016	4	0.188	0.188	3.000	0.250
RA215.24-0650AAK18L	●	●	○	○	0.094	0.016	4	0.281	0.281	3.000	0.250
RA215.24-0650BAK18L	●	●	○	○	0.094	0.031	4	0.281	0.281	3.000	0.250
RA215.24-0850AAK06L	●	●	○	○	0.125	0.016	4	0.375	0.375	3.000	0.250
RA215.24-0850BAK06L	●	●	○	○	0.125	0.031	4	0.375	0.375	3.000	0.250
RA215.24-1050AAK08L	●	●	○	○	0.156	0.016	4	0.500	0.500	3.000	0.250
RA215.24-1050BAK08L	●	●	○	○	0.156	0.031	4	0.500	0.500	3.000	0.250
RA215.26-1250AAK09L	●	●	○	○	0.188	0.016	6	0.571	0.563	3.000	0.250
RA215.26-1250BAK09L	●	●	○	○	0.188	0.031	6	0.571	0.563	3.000	0.250
RA215.26-1650AAK12L	●	●	○	○	0.250	0.016	6	0.750	0.750	3.000	0.250
RA215.26-1650BAK12L	●	●	○	○	0.250	0.031	6	0.750	0.750	3.000	0.250
RA215.26-1650BAL18L	●	●	○	○	0.250	0.031	6	1.125	1.125	4.000	0.250
RA215.26-2050AAK15L	●	●	○	○	0.313	0.016	6	1.000	1.000	3.500	0.375
RA215.26-2050BAK15L	●	●	○	○	0.313	0.031	6	1.000	1.000	3.500	0.375
RA215.26-2050BAL23L	●	●	○	○	0.313	0.031	6	1.400	1.406	4.500	0.375
RA215.26-2450BAK18L	●	●	○	○	0.375	0.031	6	1.125	1.125	3.500	0.375
RA215.26-2450DAK18L	●	●	○	○	0.375	0.063	6	1.125	1.125	3.500	0.375
RA215.26-2450DAL27L	●	●	○	○	0.375	0.063	6	1.666	1.688	4.500	0.375
RA215.26-3250BAK24L	●	●	○	○	0.500	0.031	6	1.500	1.500	4.000	0.500
RA215.26-3250DAK24L	●	●	○	○	0.500	0.063	6	1.500	1.500	4.000	0.500
RA215.26-3250DAL36L	●	●	○	○	0.500	0.063	6	2.250	2.250	5.000	0.500
RA215.26-4050DAK30L	●	●	○	○	0.625	0.063	6	1.875	1.875	4.500	0.625
RA215.26-4050HAL45L	●	●	○	○	0.625	0.125	6	2.813	2.813	5.500	0.625
RA215.28-4850DAK36L	●	●	○	○	0.750	0.063	8	2.250	2.250	5.000	0.750
RA215.28-4850HAL54L	●	●	○	○	0.750	0.125	8	3.375	3.375	6.000	0.750



● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per finitura

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

KCH [deg]	FHA [deg]	TCDCON	TCDC
45.0	50.00	h6	h10

Metrico (mm)

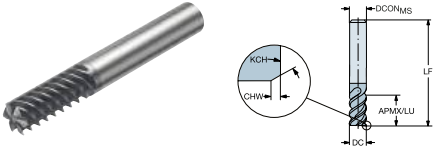
	P	M	K	S							
	1620	1620	1620	1620	DC [mm]	ZEFP	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R215.34-03050-AC08L	●	●	○	○	3.00	4	8.0	0.1	8.00	57.00	6.00
R215.34-04050-AC11L	●	●	○	○	4.00	4	11.0	0.1	11.00	57.00	6.00
R215.35-05050-AC13L	●	●	○	○	5.00	5	13.0	0.1	13.00	57.00	6.00
R215.36-06050-AC13L	●	●	○	○	6.00	6	13.0	0.1	13.00	57.00	6.00
R215.36-08050-AC19L	●	●	○	○	8.00	6	19.0	0.1	19.00	63.00	8.00
R215.36-10050-AC22L	●	●	○	○	10.00	6	22.0	0.1	22.00	72.00	10.00
R215.36-12050-AC26L	●	●	○	○	12.00	6	26.0	0.1	26.00	83.00	12.00
R215.36-16050-AC32L	●	●	○	○	16.00	6	32.0	0.2	32.00	92.00	16.00
R215.38-20050-AC38L	●	●	○	○	20.00	8	38.0	0.2	38.00	104.00	20.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per finitura

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
6	45.0	60.00	h6	h10

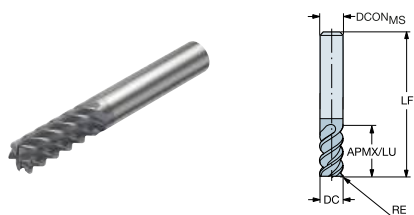
Metrico (mm)

	P	M	K	S						
Codice di ordinazione	1620	1620	1620	1620	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R215.36-06060-AC13L	●	●	○	○	6.00	13.0	0.1	13.00	57.00	6.00
R215.36-08060-AC19L	●	●	○	○	8.00	19.0	0.1	19.00	63.00	8.00
R215.36-10060-AC22L	●	●	○	○	10.00	22.0	0.1	22.00	72.00	10.00
R215.36-12060-AC26L	●	●	○	○	12.00	26.0	0.1	26.00	83.00	12.00
R215.36-14060-AC26L	●	●	○	○	14.00	26.0	0.2	26.00	83.00	14.00
R215.36-16060-AC32L	●	●	○	○	16.00	32.0	0.2	32.00	92.00	16.00
R215.36-18060-AC32L	●	●	○	○	18.00	32.0	0.2	32.00	92.00	18.00
R215.36-20060-AC38L	●	●	○	○	20.00	38.0	0.2	38.00	104.00	20.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per finitura

Per acciaio temprato con durezza $43 \leq \text{HRc} \leq 63$



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
50.00	h5	h9

Metrico (mm)

	P	H							
Codice di ordinazione	1610	1610	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R215.24-03050BAC08H	○	●	3.00	0.5	4	8.0	8.00	57.00	6.00
R215.24-04050BAC11H	○	●	4.00	0.5	4	11.0	11.00	57.00	6.00
R215.26-06050BAC13H	○	●	6.00	0.5	6	13.0	13.00	57.00	6.00
R215.26-08050BAC19H	○	●	8.00	0.5	6	19.0	19.00	63.00	8.00
R215.26-10050CAC22H	○	●	10.00	1.0	6	22.0	22.00	72.00	10.00
R215.26-10050DAC22H	○	●	10.00	1.5	6	22.0	22.00	72.00	10.00
R215.26-10050EAC22H	○	●	10.00	2.0	6	22.0	22.00	72.00	10.00
R215.26-12050CAC26H	○	●	12.00	1.0	6	26.0	26.00	83.00	12.00
R215.26-16050DAC32H	○	●	16.00	1.5	6	32.0	32.00	92.00	16.00
R215.28-20050DAC38H	○	●	20.00	1.5	8	38.0	38.00	104.00	20.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per finitura

Per acciaio temprato con durezza 43 ≤ HRc ≤ 63



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.00	h6	h10

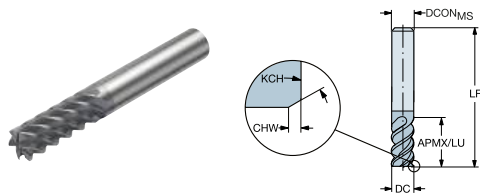
Metrico (mm)

Codice di ordinazione	P H		DC [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]
	1610	1610								
R215.36-05030-AC13H	○	●	5.00	6	13.0	13.00	57.00	6.00	5.0	17.0
R215.36-06030-AC13H	○	●	6.00	6	13.0	13.00	57.00	6.00		
R215.38-08030-AC19H	○	●	8.00	8	19.0	19.00	63.00	8.00		
R215.3A-10030-AC22H	○	●	10.00	10	22.0	22.00	72.00	10.00		
R215.3C-12030-AC26H	○	●	12.00	12	26.0	26.00	83.00	12.00		
R215.3E-14030-AC26H	○	●	14.00	14	26.0	26.00	83.00	14.00		
R215.3G-16030-AC32H	○	●	16.00	16	32.0	32.00	92.00	16.00		
R215.3G-20030-AC38H	○	●	20.00	16	38.0	38.00	104.00	20.00		

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per finitura

Per acciaio temprato con durezza $43 \leq \text{HRC} \leq 63$



Valori comuni dei dati

KCH [deg]	FHA [deg]	TCDCON	TCDC
45.0	50.00	h6	h10

Metrico (mm)

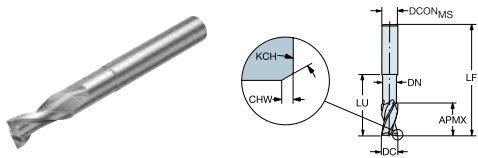
Codice di ordinazione	P H		DC [mm]	ZEFP	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]
	1610	1610									
R215.34-03050-AC08H	○	●	3.00	4	8.0	0.1	8.00	57.00	6.00	3.0	13.0
R215.34-04050-AC11H	○	●	4.00	4	11.0	0.1	11.00	57.00	6.00	4.0	17.0
R215.36-06050-AC13H	○	●	6.00	6	13.0	0.1	13.00	57.00	6.00		
R215.36-08050-AC19H	○	●	8.00	6	19.0	0.1	19.00	63.00	8.00		
R215.36-10050-AC22H	○	●	10.00	6	22.0	0.1	22.00	72.00	10.00		
R215.36-12050-AC26H	○	●	12.00	6	26.0	0.1	26.00	83.00	12.00		
R215.36-16050-AC32H	○	●	16.00	6	32.0	0.2	32.00	92.00	16.00		
R215.38-20050-AC38H	○	●	20.00	8	38.0	0.2	38.00	104.00	20.00		

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	25.00	h10

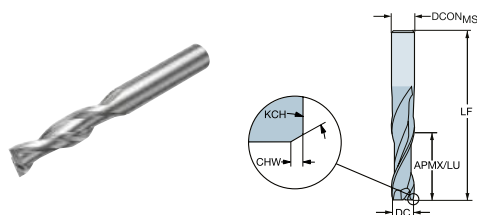
Metrico (mm)

N										
Codice di ordinazione	H10F	DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	TCDCON
2P120-0200-NC	●	2.00	3.0			9.00	38.00	3.00	1.9	h6
2P120-0300-NC	●	3.00	4.0			12.00	38.00	3.00	2.9	h6
2P120-0400-NC	●	4.00	6.0			14.00	50.00	4.00	3.8	h6
2P120-0500-NC	●	5.00	8.0			16.00	57.00	6.00	4.8	h5
2P120-0600-NC	●	6.00	10.0			28.00	65.00	6.00	5.7	h5
2P120-0800-NC	●	8.00	12.0			35.00	80.00	8.00	7.6	h5
2P120-1000-NC	●	10.00	14.0	0.1	45.0	45.00	90.00	10.00	9.5	h5
2P120-1200-NC	●	12.00	16.0	0.1	45.0	50.00	100.00	12.00	11.4	h6
2P120-1600-NC	●	16.00	20.0	0.2	45.0	63.00	115.00	16.00	15.2	h6
2P120-2000-NC	●	20.00	20.0	0.2	45.0	70.00	125.00	20.00	19.0	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	25.00	h6	h10

Metrico (mm)

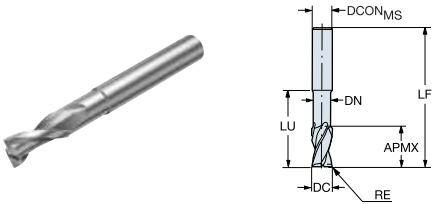
Codice di ordinazione	H10F	N						
		DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P160-0200-NA	●	2.00	8.0			8.00	38.00	3.00
2P160-0300-NA	●	3.00	12.0			12.00	38.00	3.00
2P160-0400-NA	●	4.00	14.0			14.00	50.00	4.00
2P160-0500-NA	●	5.00	16.0			16.00	57.00	6.00
2P160-0600-NA	●	6.00	22.0			22.00	65.00	6.00
2P160-0800-NA	●	8.00	28.0			28.00	80.00	8.00
2P160-1000-NA	●	10.00	32.0	0.1	45.0	32.00	90.00	10.00
2P160-1200-NA	●	12.00	38.0	0.1	45.0	38.00	100.00	12.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	25.00	h6	h10

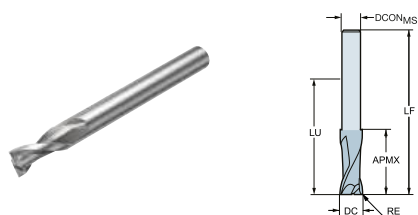
Metrico (mm)

N								
Codice di ordinazione	H10F	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2P121-0200-NC	●	2.00	0.2	3.0	5.00	38.00	3.00	1.8
2P122-0200-NC	●	2.00	0.2	3.0	8.00	50.00	3.00	1.8
2P121-0300-NC	●	3.00	0.2	4.5	9.00	38.00	3.00	2.7
2P122-0300-NC	●	3.00	0.2	4.5	12.00	50.00	3.00	2.7
2P121-0400-NC	●	4.00	0.2	6.0	12.00	50.00	4.00	3.7
2P122-0400-NC	●	4.00	0.2	6.0	16.00	60.00	4.00	3.7
2P121-0500-NC	●	5.00	0.2	7.5	15.00	50.00	5.00	4.7
2P122-0500-NC	●	5.00	0.2	7.5	20.00	60.00	5.00	4.6
2P121-0600-NC	●	6.00	0.2	9.0	18.00	57.00	6.00	5.7
2P122-0600-NC	●	6.00	0.2	9.0	24.00	65.00	6.00	5.5
2P121-0800-NC	●	8.00	0.2	12.0	24.00	63.00	8.00	7.7
2P122-0800-NC	●	8.00	0.2	12.0	32.00	80.00	8.00	7.4
2P121-1000-NC	●	10.00	0.2	15.0	30.00	72.00	10.00	9.7
2P122-1000-NC	●	10.00	0.2	15.0	40.00	89.00	10.00	9.2
2P121-1200-NC	●	12.00	0.2	18.0	36.00	83.00	12.00	11.7
2P122-1200-NC	●	12.00	0.2	18.0	48.00	100.00	12.00	11.0
2P121-1400-NC	●	14.00	0.2	21.0	42.00	83.00	14.00	13.7
2P121-1600-NC	●	16.00	0.2	24.0	48.00	92.00	16.00	15.7
2P122-1600-NC	●	16.00	0.2	24.0	64.00	120.00	16.00	15.0
2P121-2000-NC	●	20.00	0.2	30.0	60.00	104.00	20.00	19.7
2P122-2000-NC	●	20.00	0.2	30.0	80.00	150.00	20.00	19.0

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CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	25.00	h6	h10

Metrico (mm)

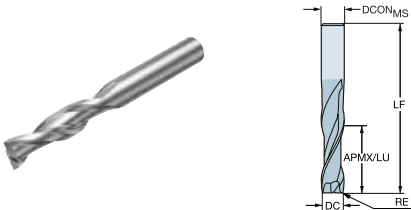
N							
Codice di ordinazione	H10F	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P123-0300-NG	●	3.00	0.2	4.0	32.00	60.00	2.90
2P123-0400-NG	●	4.00	0.2	5.0	32.00	60.00	3.80
2P123-0500-NG	●	5.00	0.2	8.0	42.00	70.00	4.80
2P123-0600-NG	●	6.00	0.2	9.0	64.00	100.00	5.80
2P123-0800-NG	●	8.00	0.2	11.0	64.00	100.00	7.80
2P123-1000-NG	●	10.00	0.2	15.0	60.00	100.00	9.70
2P123-1200-NG	●	12.00	0.2	17.0	80.00	125.00	11.70
2P123-1600-NG	●	16.00	0.2	23.0	77.00	125.00	15.70
2P123-2000-NG	●	20.00	0.2	26.0	100.00	150.00	19.70

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	25.00	h6	h10

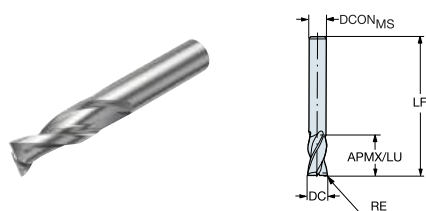
Metrico (mm)

N							
Codice di ordinazione	H10F	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P170-0200-NA	●	2.00	0.2	8.0	8.00	50.00	3.00
2P170-0300-NA	●	3.00	0.2	12.0	12.00	50.00	3.00
2P170-0400-NA	●	4.00	0.2	16.0	16.00	60.00	4.00
2P170-0500-NA	●	5.00	0.2	20.0	20.00	60.00	5.00
2P170-0600-NA	●	6.00	0.2	24.0	24.00	65.00	6.00
2P170-0700-NA	●	7.00	0.2	28.0	28.00	79.00	7.00
2P170-0800-NA	●	8.00	0.2	32.0	32.00	79.00	8.00
2P170-0900-NA	●	9.00	0.2	36.0	36.00	88.00	9.00
2P170-1000-NA	●	10.00	0.2	40.0	40.00	88.00	10.00
2P170-1200-NA	●	12.00	0.2	48.0	48.00	99.00	12.00
2P170-1400-NA	●	14.00	0.2	56.0	56.00	105.00	14.00
2P170-1600-NA	●	16.00	0.2	64.0	64.00	120.00	16.00
2P170-2000-NA	●	20.00	0.2	80.0	80.00	150.00	20.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h10

Metrico (mm)

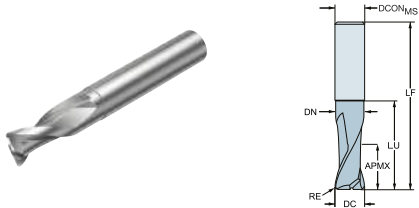
Codice di ordinazione	H10F	N					
		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P232-0200-NA	●	2.00	0.2	4.0	4.00	38.00	3.00
2P232-0300-NA	●	3.00	0.2	5.0	5.00	38.00	3.00
2P232-0400-NA	●	4.00	0.2	7.0	7.00	50.00	4.00
2P232-0500-NA	●	5.00	0.2	9.0	9.00	50.00	5.00
2P232-0600-NA	●	6.00	0.2	18.0	18.00	57.00	6.00
2P232-0700-NA	●	7.00	0.2	18.0	18.00	60.00	7.00
2P232-0800-NA	●	8.00	0.2	18.0	18.00	63.00	8.00
2P232-0900-NA	●	9.00	0.2	20.0	20.00	67.00	9.00
2P232-1000-NA	●	10.00	0.2	22.0	22.00	72.00	10.00
2P232-1200-NA	●	12.00	0.2	22.0	22.00	83.00	12.00
2P232-1400-NA	●	14.00	0.2	25.0	25.00	83.00	14.00
2P232-1600-NA	●	16.00	0.2	29.0	29.00	92.00	16.00
2P232-1800-NA	●	18.00	0.2	33.0	33.00	92.00	18.00
2P232-2000-NA	●	20.00	0.2	36.0	36.00	104.00	20.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h10

Metrico (mm)

N								
Codice di ordinazione	H10F	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2S220-0300-020-NC	●	3.00	0.2	4.5	8.00	38.00	3.00	2.7
2S220-0400-030-NC	●	4.00	0.3	6.0	11.00	50.00	4.00	3.7
2S220-0500-050-NC	●	5.00	0.5	7.5	14.00	50.00	5.00	4.7
2S220-0600-100-NC	●	6.00	1.0	9.0	17.00	57.00	6.00	5.7
2S220-0800-100-NC	●	8.00	1.0	12.0	23.00	63.00	8.00	7.7
2S220-1000-150-NC	●	10.00	1.5	15.0	29.00	72.00	10.00	9.7
2S220-1200-150-NC	●	12.00	1.5	18.0	35.00	83.00	12.00	11.7
2S220-1600-200-NC	●	16.00	2.0	24.0	47.00	92.00	16.00	15.7

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h10

Metrico (mm)

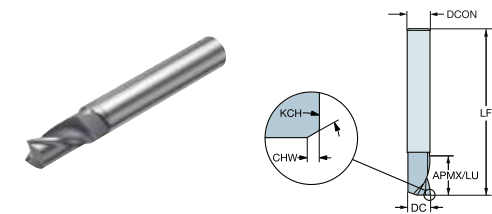
Codice di ordinazione	H10F	N					
		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2S221-0300-020-NG	●	3.00	0.2	4.0	32.00	60.00	2.90
2S221-0400-030-NG	●	4.00	0.3	5.0	32.00	60.00	3.80
2S221-0500-050-NG	●	5.00	0.5	8.0	42.00	70.00	4.80
2S221-0600-100-NG	●	6.00	1.0	9.0	64.00	100.00	5.80
2S221-0800-100-NG	●	8.00	1.0	13.0	64.00	100.00	7.80
2S221-1000-150-NG	●	10.00	1.5	15.0	60.00	100.00	9.70
2S221-1200-150-NG	●	12.00	1.5	17.0	80.00	125.00	11.70
2S221-1600-200-NG	●	16.00	2.0	23.0	77.00	125.00	15.70
2S221-2000-250-NG	●	20.00	2.5	26.0	100.00	150.00	19.70

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
1	30.00	h6	h10

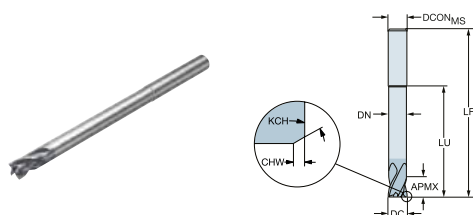
Metrico (mm)

N									
Codice di ordinazione	1630	H10F	DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2P230-0300-NA		●	3.00	7.0			7.00	57.00	6.00
2P231-0300-NA	●		3.00	7.0			7.00	57.00	6.00
2P230-0400-NA		●	4.00	8.0			8.00	57.00	6.00
2P231-0400-NA	●		4.00	8.0			8.00	57.00	6.00
2P230-0500-NA		●	5.00	10.0			10.00	57.00	6.00
2P231-0500-NA	●		5.00	10.0			10.00	57.00	6.00
2P230-0600-NA		●	6.00	10.0			10.00	57.00	6.00
2P231-0600-NA	●		6.00	10.0			10.00	57.00	6.00
2P230-0800-NA		●	8.00	16.0			16.00	63.00	8.00
2P231-0800-NA	●		8.00	16.0			16.00	63.00	8.00
2P230-1000-NA		●	10.00	19.0	0.1	45.0	19.00	72.00	10.00
2P231-1000-NA	●		10.00	19.0	0.1	45.0	19.00	72.00	10.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per grande capacità di asportazione dei

Per materiali non ferrosi con tenore di silicio 9%



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.00	h6	h10

Metrico (mm)

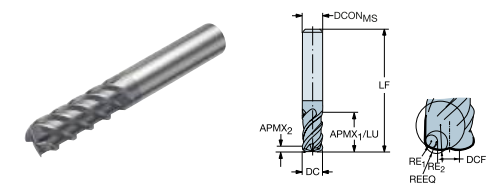
	N	O												
Codice di ordinazione	N20C	N20C	DC [mm]	ZEFP	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2P210-0100-NC	●	○	1.00	2	1.0			2.00	50.00	3.00		1.0	10.0	15.7
2P210-0150-NC	●	○	1.50	2	1.5			1.50	50.00	3.00		1.5	15.0	19.3
2P210-0200-NC	●	○	2.00	2	2.0			2.00	50.00	3.00		2.0	20.0	22.8
2P210-0300-NC	●	○	3.00	2	3.0			3.00	80.00	6.00		3.0	30.0	38.5
2P210-0400-NC	●	○	4.00	2	4.0			4.00	100.00	6.00	3.8	3.8	40.0	41.7
2P210-0500-NC	●	○	5.00	2	5.0			5.00	100.00	6.00	4.8	4.8	50.0	50.9
2P210-0600-NC	●	○	6.00	4	6.0			6.00	100.00	6.00	5.7	5.7	60.0	60.2
2P210-0800-NC	●	○	8.00	4	8.0			8.00	120.00	8.00	7.6			
2P210-1000-NC	●	○	10.00	4	10.0	0.1	45.0	100.00	150.00	10.00	9.5			
2P210-1200-NC	●	○	12.00	4	12.0	0.1	45.0	100.00	150.00	12.00	11.4			
2P210-1600-NC	●	○	16.00	4	16.0	0.2	45.0	100.00	150.00	16.00	15.2			

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per spianatura ad avanzamenti elevati

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
4	50.00	h6

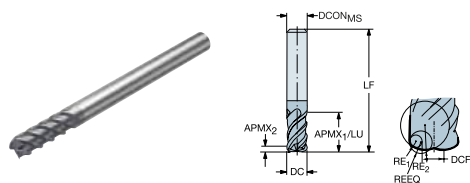
Metrico (mm)

	P	M	K	S								
Codice di ordinazione	1620	1620	1620	1620	DC [mm]	RE ₁ [mm]	RE ₂ [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	REEQ [mm]	RMPX [deg]
R215.H4-04050BAC02P	●	●	○	○	4.00	0.5	2.0	11.00	57.00	6.00	0.7	5.00
R215.H4-06050BAC03P	●	●	○	○	6.00	0.5	3.0	15.00	57.00	6.00	0.8	5.00
R215.H4-08050CAC05P	●	●	○	○	8.00	1.0	4.0	20.00	63.00	8.00	1.4	5.00
R215.H4-10050DAC07P	●	●	○	○	10.00	1.5	5.0	26.00	72.00	10.00	2.0	5.00
R215.H4-12050DAC08P	●	●	○	○	12.00	1.5	6.0	30.00	83.00	12.00	2.1	5.00
R215.H4-16050EAC10P	●	●	○	○	16.00	2.0	8.0	36.00	92.00	16.00	2.8	5.00
R215.H4-20050EAC13P	●	●	○	○	20.00	2.0	10.0	45.00	104.00	20.00	3.1	5.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per spianatura ad avanzamenti elevati

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]
4	50.00

Metrico (mm)

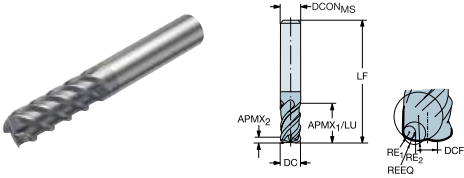
	P	M	K	S									
Codice di ordinazione	1620	1620	1620	1620	DC [mm]	RE ₁ [mm]	RE ₂ [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	REEQ [mm]	TCDCON	RMPX [deg]
R215.H4-06050BAK02P	●	●	○	○	6.00	0.5	3.0	15.00	100.00	6.00	0.8	h6	5.00
R215.H4-08050CAK02P	●	●	○	○	8.00	1.0	4.0	20.00	120.00	8.00	1.4	h6	5.00
R215.H4-10050DAK03P	●	●	○	○	10.00	1.5	5.0	26.00	150.00	10.00	2.0	h6	5.00
R215.H4-12050DAK08P	●	●	○	○	12.00	1.5	6.0	12.00	93.00	12.00	2.1	h8	5.00
R215.H4-16050EAK10P	●	●	○	○	16.00	2.0	8.0	16.00	112.00	16.00	2.8	h8	5.00
R215.H4-20050EAK13P	●	●	○	○	20.00	2.0	10.0	20.00	130.00	20.00	3.1	h8	5.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per spianatura ad avanzamenti elevati

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
4	50.00	h8

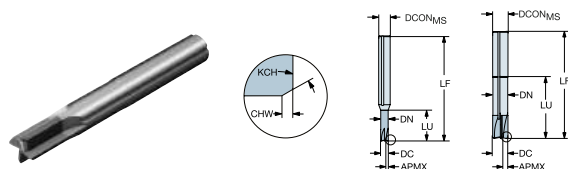
Metrico (mm)

	P	H								
Codice di ordinazione	1610	1610	DC [mm]	RE ₁ [mm]	RE ₂ [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	REEQ [mm]	RMPX [deg]
R215.H4-04050BAC01H	○	●	4.00	0.5	4.0	15.00	57.00	6.00	0.6	3.00
R215.H4-06050BAC02H	○	●	6.00	0.5	9.0	15.00	57.00	6.00	0.7	3.00
R215.H4-08050CAC02H	○	●	8.00	1.0	12.0	20.00	63.00	8.00	1.2	3.00
R215.H4-10050DAC03H	○	●	10.00	1.5	15.0	26.00	72.00	10.00	1.8	3.00
R215.H4-12050DAC04H	○	●	12.00	1.5	18.0	30.00	83.00	12.00	1.9	3.00
R215.H4-16050EAC05H	○	●	16.00	2.0	24.0	36.00	92.00	16.00	2.5	3.00
R215.H4-20050EAC06H	○	●	20.00	2.0	30.0	45.00	104.00	20.00	2.6	3.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per foratura a tuffo

Per materiali ISO S



Valori comuni dei dati

ZEFP	KCH [deg]	CNSC	TCDCON
4	10.0	8	h5

Metrico (mm)

Codice di ordinazione	1610	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2P070-0400-PB	●	4.00	1.3	0.5	16.00	54.90	6.00	3.9
2P070-0600-PB	●	6.00	2.0	0.7	24.00	60.30	6.00	5.8
2P070-0800-PB	●	8.00	2.6	1.0	32.00	68.40	8.00	7.8
2P070-1000-PB	●	10.00	3.3	1.2	40.00	80.40	10.00	9.7
2P070-1200-PB	●	12.00	4.0	1.4	48.00	92.50	12.00	11.6
2P070-1600-PB	●	16.00	5.3	1.9	64.00	111.70	16.00	15.5

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	KCH [deg]	CNSC	TCDCON
4	10.0	8	h5

Imperiale (pollici)

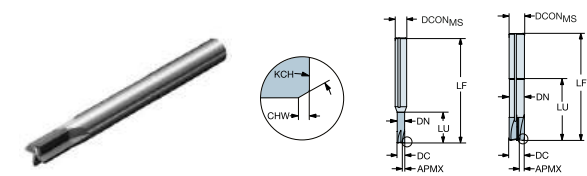
Codice di ordinazione	1610	DC [inch]	APMX [inch]	CHW [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
2P070-0476-PB	●	0.187	0.062	0.022	0.748	2.264	0.250	0.182
2P070-0635-PB	●	0.250	0.083	0.030	1.000	2.429	0.250	0.243
2P070-0953-PB	●	0.375	0.124	0.045	1.500	3.091	0.375	0.364
2P070-1270-PB	●	0.500	0.165	0.060	2.000	3.756	0.500	0.485
2P070-1588-PB	●	0.625	0.206	0.075	2.500	4.378	0.625	0.606

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per foratura a tuffo

Per materiali ISO S



Valori comuni dei dati

ZEFP	KCH [deg]	CNSC	TCDCON
4	10.0	8	h5

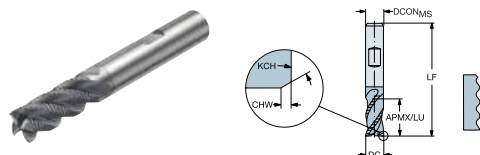
Metrico (mm)

S								
Codice di ordinazione	1610	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2P090-0400-PB	●	4.00	1.3	0.5	24.00	62.90	6.00	3.9
2P090-0600-PB	●	6.00	2.0	0.7	36.00	72.30	6.00	5.8
2P090-0800-PB	●	8.00	2.6	1.0	48.00	84.40	8.00	7.8
2P090-1000-PB	●	10.00	3.3	1.2	60.00	100.40	10.00	9.7
2P090-1200-PB	●	12.00	4.0	1.4	72.00	116.50	12.00	11.6
2P090-1600-PB	●	16.00	5.3	1.9	96.00	143.70	16.00	15.5

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	55.0	37.00	h6	h12

Metrico (mm)

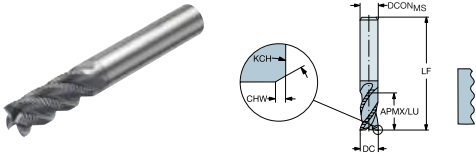
	P	M	K	S						
	1640	1640	1640	1640	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
Codice di ordinazione										
1P340-0600-XB	●	●	●	●	6.00	13.0	0.5	13.00	57.00	6.00
1P340-0800-XB	●	●	●	●	8.00	19.0	0.6	19.00	63.00	8.00
1P340-1000-XB	●	●	●	●	10.00	22.0	0.7	22.00	72.00	10.00
1P340-1200-XB	●	●	●	●	12.00	26.0	0.7	26.00	83.00	12.00
1P340-1400-XB	●	●	●	●	14.00	26.0	0.7	26.00	83.00	14.00
1P340-1600-XB	●	●	●	●	16.00	32.0	0.8	32.00	92.00	16.00
1P340-1800-XB	●	●	●	●	18.00	32.0	0.7	32.00	92.00	18.00
1P340-2000-XB	●	●	●	●	20.00	38.0	0.9	38.00	104.00	20.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDCON	TCDC
4	55.0	37.000	h6	h12

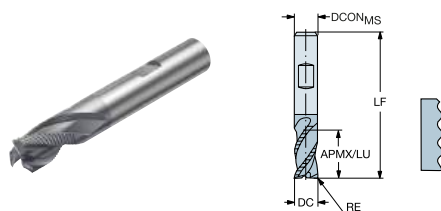
Imperiale (pollici)

	P	M	K	S						
Codice di ordinazione	1640	1640	1640	1640	DC [inch]	APMX [inch]	CHW [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]
1P340-0635-XA	●	●	●	●	0.250	0.531	0.020	0.531	2.500	0.250
1P340-0953-XA	●	●	●	●	0.375	0.844	0.026	0.844	3.000	0.375
1P340-1270-XA	●	●	●	●	0.500	1.094	0.028	1.094	3.500	0.500
1P340-1588-XA	●	●	●	●	0.625	1.313	0.028	1.313	4.000	0.625
1P340-1905-XA	●	●	●	●	0.750	1.563	0.031	1.563	4.000	0.750
1P340-2540-XA	●	●	●	●	1.000	2.094	0.044	2.094	5.000	1.000

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
3	30.00	h6	h12

Metrico (mm)

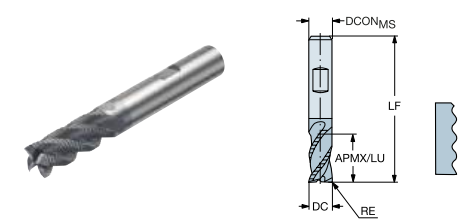
	P	M	K						
Codice di ordinazione	1640	1640	1640	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R216.33-06030-BS07K	●	○	●	6.00	0.3	7.0	7.00	54.00	6.00
R216.33-08030-BS09K	●	○	●	8.00	0.4	9.0	9.00	58.00	8.00
R216.33-10030-BS11K	●	○	●	10.00	0.4	11.0	11.00	66.00	10.00
R216.33-12030-BS12K	●	○	●	12.00	0.4	12.0	12.00	73.00	12.00
R216.33-14030-BS14K	●	○	●	14.00	0.4	14.0	14.00	75.00	14.00
R216.33-16030-BS16K	●	○	●	16.00	0.4	16.0	16.00	82.00	16.00
R216.33-20030-BS20K	●	○	●	20.00	0.4	20.0	20.00	92.00	20.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
4	40.00	h6	h12

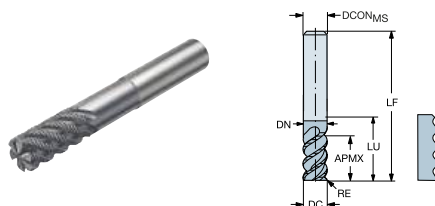
Metrico (mm)

	P	M	K						
Codice di ordinazione	1640	1640	1640	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R216.34-06040-BC13K	●	○	●	6.00	0.3	13.0	13.00	57.00	6.00
R216.34-08040-BC19K	●	○	●	8.00	0.3	19.0	19.00	63.00	8.00
R216.34-10040-BC22K	●	○	●	10.00	0.4	22.0	22.00	72.00	10.00
R216.34-12040-BC26K	●	○	●	12.00	0.4	26.0	26.00	83.00	12.00
R216.34-14040-BC26K	●	○	●	14.00	0.4	26.0	26.00	83.00	14.00
R216.34-16040-BC32K	●	○	●	16.00	0.4	32.0	32.00	92.00	16.00
R216.34-18040-BC32K	●	○	●	18.00	0.4	32.0	32.00	92.00	18.00
R216.34-20040-BC38K	●	○	●	20.00	0.4	38.0	38.00	104.00	20.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
45.00	h6	h12

Metrico (mm)

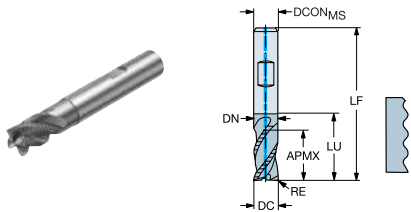
	P	M	K	S								
Codice di ordinazione	1640	1640	1640	1640	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
R216.36-16045ICC32K	●	○	○	○	16.00	4.0	6	32.0	44.00	92.00	16.00	15.2
R216.36-16045ICK32K	●	○	○	○	16.00	4.0	6	32.0	64.00	112.00	16.00	15.2
R216.36-20045ICC38K	●	○	○	○	20.00	4.0	6	38.0	54.00	104.00	20.00	19.0
R216.36-20045ICK38K	●	○	○	○	20.00	4.0	6	38.0	80.00	130.00	20.00	19.0
R216.38-25045ICC45K	●	○	○	○	25.00	4.0	8	45.0	65.00	121.00	25.00	23.8
R216.38-25045ICK45K	●	○	○	○	25.00	4.0	8	45.0	100.00	156.00	25.00	23.8

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per acciaio e acciaio inossidabile



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	40.00	h6	h12

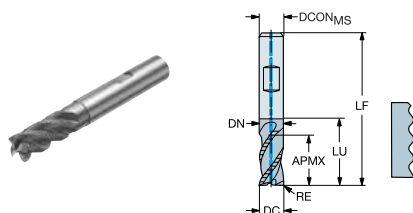
Metrico (mm)

	P	M	K	S							
Codice di ordinazione	1640	1640	1640	1640	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
R215.34C06040-DS07K	●	●	○	○	6.00	0.3	7.0	16.00	54.00	6.00	5.5
R215.34C08040-DS09K	●	●	○	○	8.00	0.4	9.0	20.00	58.00	8.00	7.5
R215.34C10040-DS11K	●	●	○	○	10.00	0.4	11.0	24.00	66.00	10.00	9.5
R215.34C12040-DS12K	●	●	○	○	12.00	0.4	12.0	26.00	73.00	12.00	11.4
R215.34C16040-DS16K	●	●	○	○	16.00	0.4	16.0	32.00	82.00	16.00	15.2
R215.34C20040-DS20K	●	●	○	○	20.00	0.4	20.0	40.00	92.00	20.00	19.0

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per acciaio e acciaio inossidabile



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	40.00	h6	h12

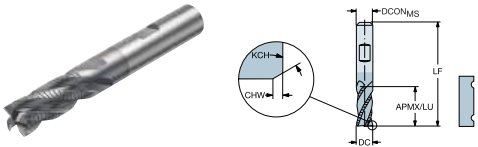
Metrico (mm)

	P	M	K	S							
Codice di ordinazione	1640	1640	1640	1640	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
R215.34C06040-DC13K	●	●	○	○	6.00	0.3	13.0	19.00	57.00	6.00	5.5
R215.34C08040-DC19K	●	●	○	○	8.00	0.4	19.0	25.00	63.00	8.00	7.5
R215.34C10040-DC22K	●	●	○	○	10.00	0.4	22.0	30.00	72.00	10.00	9.5
R215.34C12040-DC26K	●	●	○	○	12.00	0.4	26.0	36.00	83.00	12.00	11.4
R215.34C16040-DC32K	●	●	○	○	16.00	0.4	32.0	42.00	92.00	16.00	15.2
R215.34C20040-DC38K	●	●	○	○	20.00	0.4	38.0	52.00	104.00	20.00	19.0

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per materiali ISO S



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.00	h6	h10

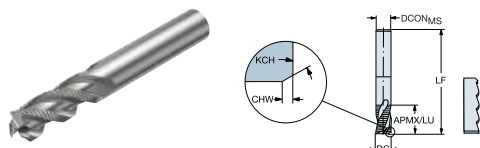
Metrico (mm)

Codice di ordinazione	M S		DC [mm]	ZEFP	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	LF [mm]	DCON _{MS} [mm]
	1620	1620								
R216.34-06030-BC13B	○	●	6.00	4	13.0			13.00	57.00	6.00
R216.34-08030-BC19B	○	●	8.00	4	19.0			19.00	63.00	8.00
R216.34-10030-BC22B	○	●	10.00	4	22.0	0.1	45.0	22.00	72.00	10.00
R216.34-12030-BC26B	○	●	12.00	4	26.0	0.1	45.0	26.00	83.00	12.00
R216.34-16030-BC32B	○	●	16.00	4	32.0	0.2	45.0	32.00	92.00	16.00
R216.34-18030-BC32B	○	●	18.00	4	32.0	0.2	45.0	32.00	92.00	18.00
R216.34-20030-BC38B	○	●	20.00	4	38.0	0.2	45.0	38.00	104.00	20.00
R216.35-25030-BC45B	○	●	25.00	5	45.0	0.2	45.0	45.00	121.00	25.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDC
3	55.0	40.00	h12

Metrico (mm)

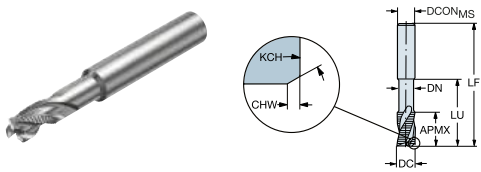
Codice di ordinazione	H10F	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	TCDCON
R216.33-06040-AC13U	●	6.00	13.0	0.6	13.00	57.00	6.00	h5
R216.33-08040-AC19U	●	8.00	19.0	0.6	19.00	63.00	8.00	h5
R216.33-10040-AC22U	●	10.00	22.0	0.8	22.00	72.00	10.00	h5
R216.33-12040-AC26U	●	12.00	26.0	0.8	26.00	83.00	12.00	h6
R216.33-14040-AC26U	●	14.00	26.0	1.0	26.00	83.00	14.00	h6
R216.33-16040-AC32U	●	16.00	32.0	1.0	32.00	92.00	16.00	h6
R216.33-20040-AC38U	●	20.00	38.0	1.0	38.00	104.00	20.00	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per sgrossatura con rompitruciolo

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDC
3	55.0	40.00	h12

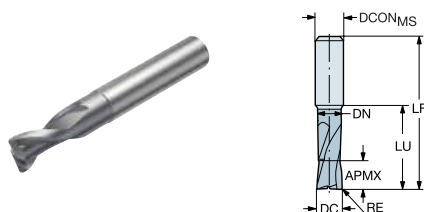
Metrico (mm)

N									
Codice di ordinazione	H10F	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	TCDCON
R216.33-06040-AJ10U	●	6.00	10.0	0.6	24.00	63.00	8.00	5.5	h5
R216.33-08040-AJ12U	●	8.00	12.0	0.6	29.00	72.00	10.00	7.5	h5
R216.33-10040-AJ14U	●	10.00	14.0	0.8	35.00	83.00	12.00	9.5	h6
R216.33-12040-AJ16U	●	12.00	16.0	0.8	50.00	100.00	12.00	11.4	h6
R216.33-16040-AJ20U	●	16.00	20.0	1.0	63.00	115.00	16.00	15.2	h6
R216.33-20040-AJ20U	●	20.00	20.0	1.0	70.00	125.00	20.00	19.0	h6
R216.33-25040-AJ25U	●	25.00	25.0	1.3	75.00	135.00	25.00	23.8	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per la fresatura di pezzi temprati

Per acciaio temprato con durezza $43 \leq \text{HRC} \leq 63$



Valori comuni dei dati

FHA
[deg]
30.00

Metrico (mm)

	P	H											
Codice di ordinazione	1610	1610	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
R216.22-02030AAI20G	○	●	2.00	0.2	2	2.0	2.00	57.00	6.00		2.0	18.3	18.8
R216.22-02030AAJ20G	○	●	2.00	0.2	2	2.0	20.00	75.00	6.00	1.9	1.9	20.0	23.5
R216.22-03030AAJ03G	○	●	3.00	0.3	2	3.0	20.00	72.00	6.00	2.9	2.9	20.0	20.9
R216.22-03030BAI03G	○	●	3.00	0.5	2	3.0	3.00	57.00	6.00				
R216.22-04030BAI04G	○	●	4.00	0.5	2	4.0	4.00	57.00	6.00				
R216.24-04030AAJ04G	○	●	4.00	0.4	4	4.0	20.00	72.00	6.00	3.8	3.8	20.6	
R216.22-05030BAI05G	○	●	5.00	0.5	2	5.0	20.00	57.00	6.00	4.9			
R216.24-05030BAJ05G	○	●	5.00	0.5	4	5.0	20.00	72.00	6.00	4.8	4.8	21.2	
R216.22-06030CAI06G	○	●	6.00	1.0	2	6.0	21.00	63.00	6.00	5.7			
R216.24-06030BAJ06G	○	●	6.00	0.5	4	6.0	24.00	75.00	6.00	5.7			
R216.24-06030CAI06G	○	●	6.00	1.0	4	6.0	21.00	57.00	6.00	5.7			
R216.22-08030CAI08G	○	●	8.00	1.0	2	8.0	27.00	72.00	8.00	7.7			
R216.24-08030BAJ08G	○	●	8.00	0.5	4	8.0	29.00	80.00	8.00	7.8			
R216.24-08030CAI08G	○	●	8.00	1.0	4	8.0	27.00	63.00	8.00	7.7			
R216.24-08030CAJ08G	○	●	8.00	1.0	4	8.0	29.00	80.00	8.00	7.8			
R216.24-08030DAJ08G	○	●	8.00	1.5	4	8.0	29.00	80.00	8.00	7.8			
R216.22-10030DAI10G	○	●	10.00	1.5	2	10.0	32.00	72.00	10.00	9.7			
R216.24-10030BAJ10G	○	●	10.00	0.5	4	10.0	35.00	100.00	10.00	9.9			
R216.24-10030CAJ10G	○	●	10.00	1.0	4	10.0	35.00	100.00	10.00	9.9			
R216.24-10030DAI10G	○	●	10.00	1.5	4	10.0	32.00	72.00	10.00	9.7			
R216.22-12030DAI12G	○	●	12.00	1.5	2	12.0	36.00	83.00	12.00	11.8			
R216.24-12030BAJ12G	○	●	12.00	0.5	4	12.0	36.00	100.00	12.00	11.8			
R216.24-12030CAJ12G	○	●	12.00	1.0	4	12.0	36.00	100.00	12.00	11.8			
R216.24-12030DAI12G	○	●	12.00	1.5	4	12.0	36.00	83.00	12.00	11.8			
R216.24-12030EAJ12G	○	●	12.00	2.0	4	12.0	36.00	100.00	12.00	11.8			
R216.24-16030EAI16G	○	●	16.00	2.0	4	16.0	42.00	92.00	16.00	15.8			

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per la fresatura di pezzi temprati

Per acciaio temprato con durezza $43 \leq \text{HRc} \leq 63$



Valori comuni dei dati

FHA
[deg]

30.000

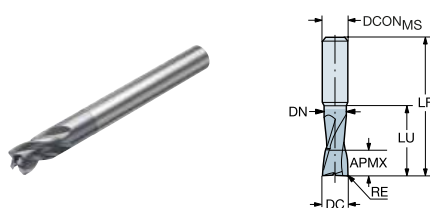
Metrico (mm)

	P	H											
Codice di ordinazione	1610	1610	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]	TCDCON
R216.22-03030BAP03G	○	●	0.118	0.020	2	0.118	0.157	3.150	0.236				h5
R216.22-04030BAP04G	○	●	0.157	0.020	2	0.157	0.197	3.543	0.236				h5
R216.22-06030BAP06G	○	●	0.236	0.020	2	0.236	0.276	3.937	0.315				h5
R216.24-06030CAP06G	○	●	0.236	0.039	4	0.236	0.276	3.937	0.315	0.236	2.063	2.075	h6
R216.24-08030CAP08G	○	●	0.315	0.039	4	0.315	0.394	3.937	0.394	0.315	2.067	2.083	h6
R216.24-10030CAP10G	○	●	0.394	0.039	4	0.394	0.591	4.921	0.472	0.394	2.638		h6
R216.24-10030GAP10G	○	●	0.394	0.118	4	0.394	0.472	4.921	0.472	0.394	2.638		h6
R216.24-12030CAP12G	○	●	0.472	0.039	4	0.472	0.551	5.512	0.551	0.472	2.795		h6
R216.24-16030CAP16G	○	●	0.630	0.039	4	0.630	0.630	5.906	0.630				h6
R216.24-16030GAP16G	○	●	0.630	0.118	4	0.630	0.630	5.906	0.630				h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per la fresatura di pezzi temprati

Per acciaio temprato con durezza $43 \leq \text{HRC} \leq 63$



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
4	30.00	h6	h9

Imperiale (pollici)

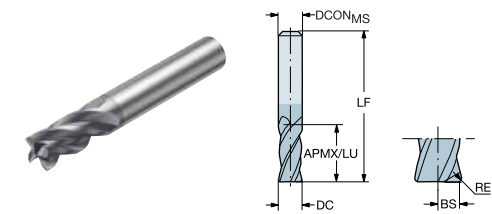
	P	H									
Codice di ordinazione	1610	1610	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]
RA216.24-0830BAK02G	○	●	3.17	0.8	3.2	19.05	76.20	6.35	3.1	3.1	21.9
RA216.24-1030BAK02G	○	●	3.97	0.8	4.0	19.05	76.20	6.35	3.5	3.5	19.9
RA216.24-1230DAK03G		●	4.76	1.6	4.8	19.05	76.20	6.35	4.7	4.7	19.5
RA216.24-1630DAK04G		●	6.35	1.6	6.3	25.40	76.20	6.35	6.3		
RA216.24-2430DAK06G	○	●	9.52	1.6	9.5	31.75	88.90	9.52	9.4		

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per torni-fresatura

Per acciaio e acciaio inossidabile



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
4	30.00	h6	h10

Metrico (mm)

P	M	K	S
1620	1620	1620	1620

Codice di ordinazione	1620	1620	1620	1620	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BS [mm]
R216.T4-06030BAS10N	●	●	●	●	6.00	0.5	10.0	10.00	54.00	6.00	2.5
R216.T4-08030BAS12N	●	●	●	●	8.00	0.5	12.0	12.00	58.00	8.00	3.5
R216.T4-10030CAS14N	●	●	●	●	10.00	1.0	14.0	14.00	66.00	10.00	4.0
R216.T4-12030CAS16N	●	●	●	●	12.00	1.0	16.0	16.00	73.00	12.00	5.0

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per microfresatura

Per multimateriale con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

Metrico (mm)

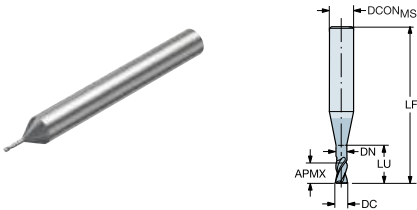
	P	M	K	N	S	H									
Codice di ordinazione	1620	1620	1620	1620	1620	1620	DC [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2P211-0040-PC	●	●	●	●	●	●	0.40	0.4	1.30	38.00	3.00	0.4	0.4	1.3	3.5
2P211-0050-PC	●	●	●	●	●	●	0.50	0.5	1.50	38.00	3.00	0.5	0.5	1.5	3.8
2P212-0050-PC	●	●	●	●	●	●	0.50	0.5	2.50	60.00	3.00	0.5	0.5	2.5	4.7
2P211-0060-PC	●	●	●	●	●	●	0.60	0.6	1.80	38.00	3.00	0.6	0.6	1.8	3.9
2P212-0060-PC	●	●	●	●	●	●	0.60	0.6	3.00	60.00	3.00	0.6	0.6	3.0	5.1
2P211-0080-PC	●	●	●	●	●	●	0.80	0.8	2.00	38.00	3.00	0.8	0.8	2.0	3.9
2P212-0080-PC	●	●	●	●	●	●	0.80	0.8	4.00	60.00	3.00	0.8	0.8	4.0	5.9
2P211-0100-PC	●	●	●	●	●	●	1.00	1.0	2.50	38.00	3.00	1.0	1.0	2.7	8.3
2P212-0100-PC	●	●	●	●	●	●	1.00	1.0	5.00	60.00	3.00	1.0	1.0	2.7	8.3

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per microfresatura

Per multimateriale con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

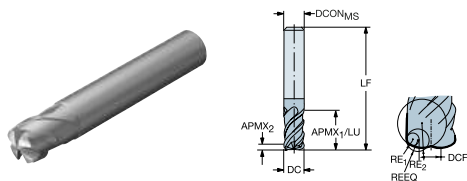
Metrico (mm)

	P	M	K	N	S	H									
Codice di ordinazione	1620	1620	1620	1620	1620	1620	DC [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
R216.32-00430-AE04G	●	●	●	●	●	●	0.40	0.4	1.00	54.00	6.00	0.4	0.4	1.2	8.5
R216.32-00530-AE05G	●	●	●	●	●	●	0.50	0.5	1.20	54.00	6.00	0.5	0.5	1.4	8.4
R216.32-00530-AI05G	●	●	●	●	●	●	0.50	0.5	2.50	57.00	6.00	0.5	0.5	2.7	7.5
R216.32-00530-AJ05G	●	●	●	●	●	●	0.50	0.5	5.00	57.00	6.00	0.5	0.5	5.2	10.0
R216.32-00630-AE06G	●	●	●	●	●	●	0.60	0.6	1.50	54.00	6.00	0.6	0.6	1.7	8.4
R216.32-00630-AI06G	●	●	●	●	●	●	0.60	0.6	3.00	57.00	6.00	0.6	0.6	3.2	7.9
R216.32-00630-AJ06G	●	●	●	●	●	●	0.60	0.6	6.00	57.00	6.00	0.6	0.6	5.2	10.0
R216.32-00830-AE08G	●	●	●	●	●	●	0.80	0.8	2.00	54.00	6.00	0.8	0.8	2.2	10.9
R216.32-00830-AI08G	●	●	●	●	●	●	0.80	0.8	4.00	57.00	6.00	0.8	0.8	4.2	8.7
R216.32-00830-AJ08G	●	●	●	●	●	●	0.80	0.8	8.00	57.00	6.00	0.8	0.8	8.2	12.7
R216.32-01030-AE10G	●	●	●	●	●	●	1.00	1.0	2.50	54.00	6.00	1.0	1.0	2.7	8.3
R216.32-01030-AI10G	●	●	●	●	●	●	1.00	1.0	5.00	57.00	6.00	1.0	1.0	5.2	9.5
R216.32-01030-AJ10G	●	●	●	●	●	●	1.00	1.0	10.00	57.00	6.00	1.0	1.0	10.2	14.5
	P	M	K	N	S	H									

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa per spianatura in ceramica integrale

Per leghe di nichel



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
4	38.00	h6

Metrico (mm)

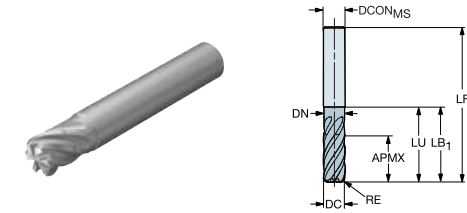
Codice di ordinazione	6060	S								
		DC [mm]	RE ₁ [mm]	RE ₂ [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	REEQ [mm]	RMPX [deg]
2H310-1000-150-SC	●	10.00	1.5	5.0	15.00	60.00	10.00	9.5	2.0	3.00
2H310-1200-150-SC	●	12.00	1.5	6.0	18.00	65.00	12.00	11.4	2.1	3.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in ceramica integrale per sgrossatura ad alta velocità

Per leghe di nichel



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
6	35.00	h6	h9

Metrico (mm)

	S										
Codice di ordinazione	6060	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2F210-1000-200-SC	●	10.00	2.0	7.5	15.00	60.00	10.00	9.5	9.5	15.0	15.4
2F210-1200-200-SC	●	12.00	2.0	9.0	18.00	65.00	12.00	11.4	11.4	18.0	18.5

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura a testa sferica

Profilatura di alto livello in ISO S

CoroMill® Plura a testa sferica è la prima scelta per le operazioni di profilatura su titanio e HRSA, offrendo una finitura superficiale eccellente e una durata utensile senza pari.

Applicazione

- Ottimizzato per la profilatura dei blisks e delle lame
- Da semifinitura a finitura
- L'area di applicazione principale del pezzo è ISO S (titanio e HRSA)
- I campi di applicazione secondari sono ISO M (acciaio inossidabile) e ISO H (acciaio temprato)

Caratteristiche e vantaggi

- L'elevato numero di taglienti consente velocità di avanzamento più elevate mantenendo la qualità superficiale
- Resistenza all'usura superiore per una maggiore durata dell'utensile e la sicurezza del processo
- Le prestazioni stabili riducono al minimo il rischio di rottura dell'utensile e di interruzioni della produzione
- La precisione costante garantisce risultati di alta qualità in molteplici applicazioni



Campi di applicazione ISO

Caratteristiche dell'utensile

Geometria frontale di nuova concezione per evitare condizioni di taglio sfavorevoli al centro

Passo irregolare dei denti per una migliore stabilità dinamica evitando vibrazioni

Preparazione specifica del tagliente per la massima durata dell'utensile e la massima affidabilità

Gambo cilindrico

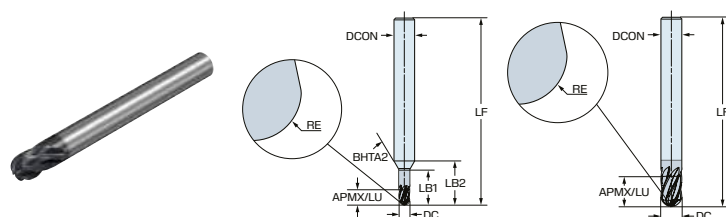
Geometria dell'utensile altamente ottimizzata con sei scanalature per leghe di titanio o HRSA

Qualità specifica T2CH per leghe di titanio e R2AH per HRSA con rivestimento Zertivo® 2.0



Fresa a candela integrale in metallo duro CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.000	h6	h10

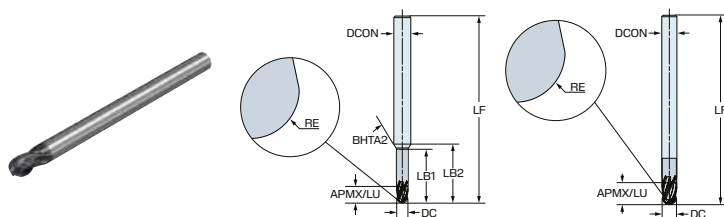
Imperiale (pollici)

	P M S												
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B255-0318-TA	○	○	●	0.125	0.063	5	0.188	0.188	2.250	0.250	0.127	0.438	0.555
2B256-0476-TA	○	○	●	0.188	0.094	6	0.281	0.281	2.250	0.250	0.189	0.625	0.688
2B256-0635-TA	○	○	●	0.250	0.125	6	0.375	0.375	2.250	0.250			
2B256-0794-TA	○	○	●	0.313	0.156	6	0.469	0.469	2.500	0.313			
2B256-0953-TA	○	○	●	0.375	0.188	6	0.563	0.563	3.000	0.375			
2B256-1270-TA	○	○	●	0.500	0.250	6	0.750	0.750	3.500	0.500			
2B256-1588-TA	○	○	●	0.625	0.313	6	0.938	0.938	3.500	0.625			
2B256-1905-TA	○	○	●	0.750	0.375	6	1.125	1.125	4.000	0.750			

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
4	30.000	h6	h10

Imperiale (pollici)

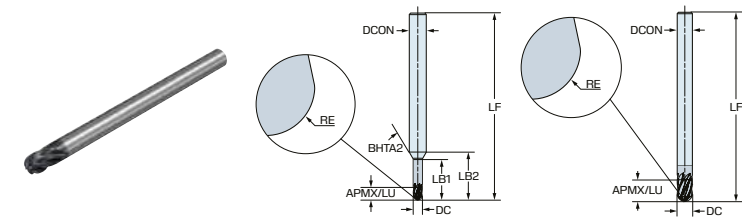
	P M S											
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B284-0318-TA	○	○	●	0.125	0.063	0.188	0.188	3.000	0.250	0.127	0.625	0.742
2B284-0476-TA	○	○	●	0.188	0.094	0.281	0.281	3.000	0.250	0.189	1.000	1.063
2B284-0635-TA	○	○	●	0.250	0.125	0.375	0.375	3.000	0.250			
2B284-0794-TA	○	○	●	0.313	0.156	0.469	0.469	3.500	0.313			
2B284-0953-TA	○	○	●	0.375	0.188	0.563	0.563	4.000	0.375			
2B284-1270-TA	○	○	●	0.500	0.250	0.750	0.750	4.500	0.500			
2B284-1588-TA	○	○	●	0.625	0.313	0.938	0.938	5.000	0.625			
2B284-1905-TA	○	○	●	0.750	0.375	1.125	1.125	5.500	0.750			

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela integrale in metallo duro CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.00	h6	h10

Metrico (mm)

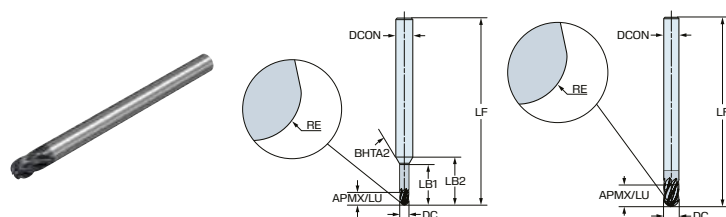


Codice di ordinazione	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2B285-0300-TA	○	○	●	3.00	1.5	5	4.5	4.50	70.00	6.00	3.0	15.0	17.8
2B286-0400-TA	○	○	●	4.00	2.0	6	6.0	6.00	70.00	6.00	4.1	20.0	22.0
2B286-0500-TA	○	○	●	5.00	2.5	6	7.5	7.50	80.00	6.00	5.1	25.0	26.1
2B286-0600-TA	○	○	●	6.00	3.0	6	9.0	9.00	80.00	6.00			
2B286-0800-TA	○	○	●	8.00	4.0	6	12.0	12.00	80.00	8.00			
2B286-1000-TA	○	○	●	10.00	5.0	6	15.0	15.00	100.00	10.00			
2B286-1200-TA	○	○	●	12.00	6.0	6	18.0	18.00	105.00	12.00			
2B286-1600-TA	○	○	●	16.00	8.0	6	24.0	24.00	125.00	16.00			
2B286-2000-TA	○	○	●	20.00	10.0	6	30.0	30.00	150.00	20.00			

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.000	h6	h10

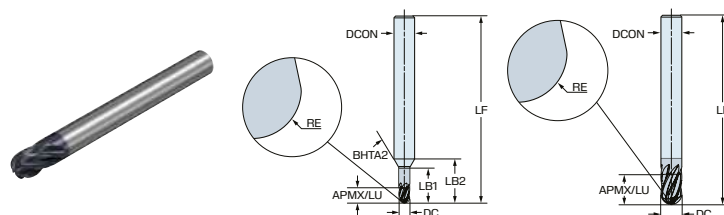
Imperiale (pollici)

	P	M	S										
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B285-0318-TA	○	○	●	0.125	0.063	5	0.188	0.188	3.000	0.250	0.127	0.625	0.742
2B286-0476-TA	○	○	●	0.188	0.094	6	0.281	0.281	3.000	0.250	0.189	1.000	1.063
2B286-0635-TA	○	○	●	0.250	0.125	6	0.375	0.375	3.000	0.250			
2B286-0794-TA	○	○	●	0.313	0.156	6	0.469	0.469	3.500	0.313			
2B286-0953-TA	○	○	●	0.375	0.188	6	0.563	0.563	4.000	0.375			
2B286-1270-TA	○	○	●	0.500	0.250	6	0.750	0.750	4.500	0.500			
2B286-1588-TA	○	○	●	0.625	0.313	6	0.938	0.938	5.000	0.625			
2B286-1905-TA	○	○	●	0.750	0.375	6	1.125	1.125	5.500	0.750			

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.000	h6	h10

Imperiale (pollici)

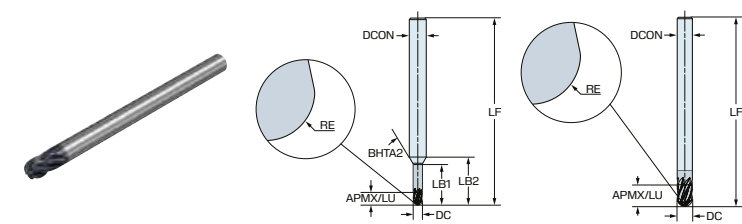
	K S H												
Codice di ordinazione	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B255-0318-RA	○	●	○	0.125	0.063	5	0.188	0.188	2.250	0.250	0.127	0.438	0.555
2B256-0476-RA	○	●	○	0.188	0.094	6	0.281	0.281	2.250	0.250	0.189	0.625	0.688
2B256-0635-RA	○	●	○	0.250	0.125	6	0.375	0.375	2.250	0.250			
2B256-0794-RA	○	●	○	0.313	0.156	6	0.469	0.469	2.500	0.313			
2B256-0953-RA	○	●	○	0.375	0.188	6	0.563	0.563	3.000	0.375			
2B256-1270-RA	○	●	○	0.500	0.250	6	0.750	0.750	3.500	0.500			
2B256-1588-RA	○	●	○	0.625	0.313	6	0.938	0.938	3.500	0.625			
2B256-1905-RA	○	●	○	0.750	0.375	6	1.125	1.125	4.000	0.750			

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela integrale in metallo duro CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.00	h6	h10

Metrico (mm)

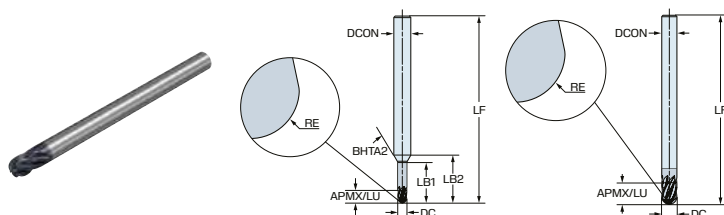
K	S	H

Codice di ordinazione	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2B285-0300-RA	○	●	○	3.00	1.5	5	4.5	4.50	70.00	6.00	3.0	15.0	17.8
2B286-0400-RA	○	●	○	4.00	2.0	6	6.0	6.00	70.00	6.00	4.1	20.0	22.0
2B286-0500-RA	○	●	○	5.00	2.5	6	7.5	7.50	80.00	6.00	5.1	25.0	26.1
2B286-0600-RA	○	●	○	6.00	3.0	6	9.0	9.00	80.00	6.00			
2B286-0800-RA	○	●	○	8.00	4.0	6	12.0	12.00	80.00	8.00			
2B286-1000-RA	○	●	○	10.00	5.0	6	15.0	15.00	100.00	10.00			
2B286-1200-RA	○	●	○	12.00	6.0	6	18.0	18.00	105.00	12.00			
2B286-1600-RA	○	●	○	16.00	8.0	6	24.0	24.00	125.00	16.00			
2B286-2000-RA	○	●	○	20.00	10.0	6	30.0	30.00	150.00	20.00			

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.000	h6	h10

Imperiale (pollici)

	K S H												
Codice di ordinazione	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B285-0318-RA	○	●	○	0.125	0.063	5	0.188	0.188	3.000	0.250	0.127	0.625	0.742
2B286-0476-RA	○	●	○	0.188	0.094	6	0.281	0.281	3.000	0.250	0.189	1.000	1.063
2B286-0635-RA	○	●	○	0.250	0.125	6	0.375	0.375	3.000	0.250			
2B286-0794-RA	○	●	○	0.313	0.156	6	0.469	0.469	3.500	0.313			
2B286-0953-RA	○	●	○	0.375	0.188	6	0.563	0.563	4.000	0.375			
2B286-1270-RA	○	●	○	0.500	0.250	6	0.750	0.750	4.500	0.500			
2B286-1588-RA	○	●	○	0.625	0.313	6	0.938	0.938	5.000	0.625			
2B286-1905-RA	○	●	○	0.750	0.375	6	1.125	1.125	5.500	0.750			

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura lecca-lecca

Crea contorni uniformi con facilità

Grazie alla capacità di ottenere tolleranze strette, il CoroMill® Plura lollipop è indispensabile per il taglio di raccordi, cavità e sottosquadri in componenti di alta qualità.

Applicazione

- Ottimizzato per la profilatura di caratteristiche difficili da raggiungere, per le caratteristiche in sottosquadro e per la sbavatura di forme complesse
- Applicazioni da semifinitura a finitura
- L'area principale di applicazione del pezzo è ISO S (titanio e HRSA)
- I campi di applicazione secondari sono ISO M (acciaio inossidabile) e ISO H (acciaio temprato)

Caratteristiche e vantaggi

- Angolo di taglio sferico di 250° progettato per lavorare forme complesse
- Prestazioni di taglio accurate e costanti, con risultati di alta qualità in molteplici applicazioni
- Un elevato numero di scanalature consente avanzamenti elevati garantendo una qualità superficiale ottimale



Campi di applicazione ISO

Caratteristiche dell'utensile

Passo irregolare dei denti per la migliore stabilità dinamica, evitando le vibrazioni.

Geometria della faccia per evitare condizioni di taglio sfavorevoli al centro.



Preparazione specifica del tagliente per la massima durata dell'utensile e la massima affidabilità.

Macrogeometria altamente ottimizzata per un taglio efficiente e la migliore evacuazione dei trucioli.



Stelo cilindrico (standard) e stelo Weldon (Tailor Made®).

Le configurazioni dell'assortimento standard e Tailor Made® consentono di soddisfare una varietà di requisiti di portata.

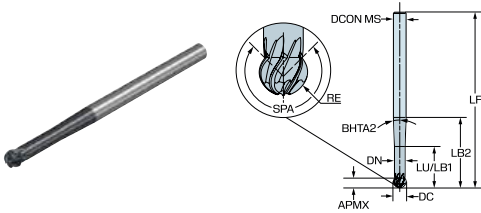
Qualità dedicate T2CH per leghe di titanio e R2AH per HRSA, rivestite con Zertivo® 2.0.

250° tagliente sferico (SPA).



Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

Codice di ordinazione	P M S			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
	T2CH	T2CH	T2CH										
2L444-0200-TA0600	○	○	●	2.00	1.0	4	1.6	7.00	70.00	6.00	1.6	7.0	14.0
2L445-0300-TA0600	○	○	●	3.00	1.5	5	2.4	10.50	80.00	6.00	2.5	10.5	18.0
2L446-0400-TA0600	○	○	●	4.00	2.0	6	3.2	14.00	80.00	6.00	3.3	14.0	24.0
2L446-0500-TA0600	○	○	●	5.00	2.5	6	3.9	17.50	80.00	6.00	4.1	17.5	30.0
2L446-0600-TA0600	○	○	●	6.00	3.0	6	4.7	21.00	90.00	6.00	4.9	21.0	36.0
2L446-0800-TA0800	○	○	●	8.00	4.0	6	6.3	28.00	100.00	8.00	6.6	28.0	48.0
2L446-1000-TA1000	○	○	●	10.00	5.0	6	7.9	35.00	100.00	10.00	8.2	35.0	60.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

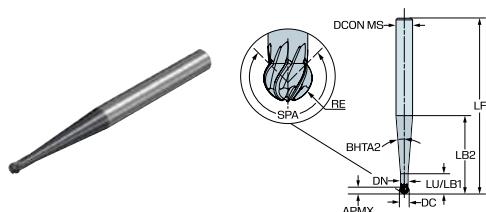
Imperiale (pollici)

Codice di ordinazione	P M S			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
	T2CH	T2CH	T2CH										
2L445-0318-TA0635	○	○	●	0.125	0.063	5	0.098	0.437	3.000	0.250	0.102	0.438	0.750
2L446-0476-TA0635	○	○	●	0.188	0.094	6	0.148	0.625	3.000	0.250	0.154	0.625	1.125
2L446-0635-TA0635	○	○	●	0.250	0.125	6	0.197	0.875	3.500	0.250	0.205	0.875	1.500
2L446-0794-TA0794	○	○	●	0.313	0.156	6	0.246	1.125	3.750	0.313	0.256	1.125	1.875
2L446-0953-TA0953	○	○	●	0.375	0.188	6	0.295	1.375	4.000	0.375	0.307	1.375	2.250

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

	P	M	S										
Codice di ordinazione	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L464-0200-TA0600	○	○	●	2.00	1.0	4	1.6	5.00	85.00	6.00	1.6	5.0	20.0
2L465-0300-TA0800	○	○	●	3.00	1.5	5	2.4	7.50	90.00	8.00	2.5	7.5	30.0
2L466-0400-TA0800	○	○	●	4.00	2.0	6	3.2	10.00	90.00	8.00	3.3	10.0	40.0
2L466-0500-TA1000	○	○	●	5.00	2.5	6	3.9	12.50	90.00	10.00	4.1	12.5	50.0
2L466-0600-TA1000	○	○	●	6.00	3.0	6	4.7	15.00	100.00	10.00	4.9	15.0	55.0
2L466-0800-TA1200	○	○	●	8.00	4.0	6	6.3	20.00	110.00	12.00	6.6	20.0	65.0
2L466-1000-TA1600	○	○	●	10.00	5.0	6	7.9	25.00	130.00	16.00	8.2	25.0	80.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperiale (pollici)

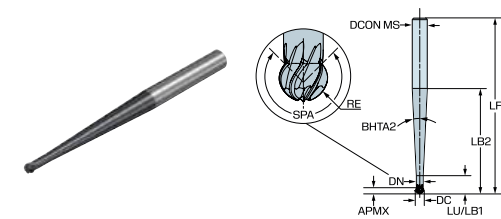
	P	M	S										
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L465-0318-TA0794	○	○	●	0.125	0.063	5	0.098	0.313	3.500	0.313	0.102	0.313	1.250
2L466-0476-TA0953	○	○	●	0.188	0.094	6	0.148	0.437	3.500	0.375	0.154	0.438	1.875
2L466-0635-TA0953	○	○	●	0.250	0.125	6	0.197	0.625	4.000	0.375	0.205	0.625	2.000
2L466-0794-TA1270	○	○	●	0.313	0.156	6	0.246	0.750	4.375	0.500	0.256	0.750	2.500
2L466-0953-TA1588	○	○	●	0.375	0.188	6	0.295	1.000	5.000	0.625	0.307	1.000	3.000

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

Codice di ordinazione	P M S			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
	T2CH	T2CH	T2CH										
2L484-0200-Ti0600	○	○	●	2.00	1.0	4	1.6	5.00	95.00	6.00	1.6	5.0	30.0
2L485-0300-Ti0800	○	○	●	3.00	1.5	5	2.4	7.50	100.00	8.00	2.5	7.5	45.0
2L486-0400-Ti0800	○	○	●	4.00	2.0	6	3.2	10.00	100.00	8.00	3.3	10.0	60.0
2L486-0500-Ti1000	○	○	●	5.00	2.5	6	3.9	12.50	105.00	10.00	4.1	12.5	65.0
2L486-0600-Ti1000	○	○	●	6.00	3.0	6	4.7	15.00	110.00	10.00	4.9	15.0	70.0
2L486-0800-Ti1200	○	○	●	8.00	4.0	6	6.3	20.00	125.00	12.00	6.6	20.0	80.0
2L486-1000-Ti1600	○	○	●	10.00	5.0	6	7.9	25.00	160.00	16.00	8.2	25.0	110.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

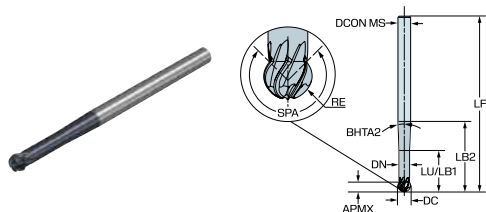
Imperiale (pollici)

Codice di ordinazione	P M S			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
	T2CH	T2CH	T2CH										
2L485-0318-Ti0794	○	○	●	0.125	0.063	5	0.098	0.313	4.000	0.313	0.102	0.313	1.875
2L486-0476-Ti0953	○	○	●	0.188	0.094	6	0.148	0.437	4.250	0.375	0.154	0.438	2.500
2L486-0635-Ti0953	○	○	●	0.250	0.125	6	0.197	0.625	4.500	0.375	0.205	0.625	2.750
2L486-0794-Ti1270	○	○	●	0.313	0.156	6	0.246	0.750	5.000	0.500	0.256	0.750	3.125
2L486-0953-Ti1588	○	○	●	0.375	0.188	6	0.295	1.000	6.250	0.625	0.307	1.000	4.250

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

	K S H												
Codice di ordinazione	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L444-0200-RA0600	○	●	○	2.00	1.0	4	1.6	7.00	70.00	6.00	1.6	7.0	14.0
2L445-0300-RA0600	○	●	○	3.00	1.5	5	2.4	10.50	80.00	6.00	2.5	10.5	18.0
2L446-0400-RA0600	○	●	○	4.00	2.0	6	3.2	14.00	80.00	6.00	3.3	14.0	24.0
2L446-0500-RA0600	○	●	○	5.00	2.5	6	3.9	17.50	80.00	6.00	4.1	17.5	30.0
2L446-0600-RA0600	○	●	○	6.00	3.0	6	4.7	21.00	90.00	6.00	4.9	21.0	36.0
2L446-0800-RA0800	○	●	○	8.00	4.0	6	6.3	28.00	100.00	8.00	6.6	28.0	48.0
2L446-1000-RA1000	○	●	○	10.00	5.0	6	7.9	35.00	100.00	10.00	8.2	35.0	60.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperiale (pollici)

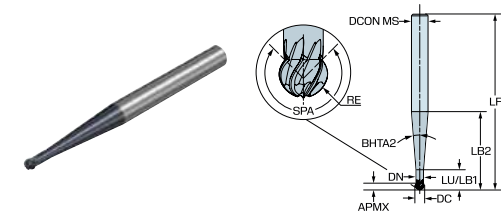
	K S H												
Codice di ordinazione	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L445-0318-RA0635	○	●	○	0.125	0.063	5	0.098	0.437	3.000	0.250	0.102	0.438	0.750
2L446-0476-RA0635	○	●	○	0.188	0.094	6	0.148	0.625	3.000	0.250	0.154	0.625	1.125
2L446-0635-RA0635	○	●	○	0.250	0.125	6	0.197	0.875	3.500	0.250	0.205	0.875	1.500
2L446-0794-RA0794	○	●	○	0.313	0.156	6	0.246	1.125	3.750	0.313	0.256	1.125	1.875
2L446-0953-RA0953	○	●	○	0.375	0.188	6	0.295	1.375	4.000	0.375	0.307	1.375	2.250

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

Codice di ordinazione	K S H			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
	R2AH	R2AH	R2AH										
2L464-0200-RA0600	○	●	○	2.00	1.0	4	1.6	5.00	85.00	6.00	1.6	5.0	20.0
2L465-0300-RA0800	○	●	○	3.00	1.5	5	2.4	7.50	90.00	8.00	2.5	7.5	30.0
2L466-0400-RA0800	○	●	○	4.00	2.0	6	3.2	10.00	90.00	8.00	3.3	10.0	40.0
2L466-0500-RA1000	○	●	○	5.00	2.5	6	3.9	12.50	90.00	10.00	4.1	12.5	50.0
2L466-0600-RA1000	○	●	○	6.00	3.0	6	4.7	15.00	100.00	10.00	4.9	15.0	55.0
2L466-0800-RA1200	○	●	○	8.00	4.0	6	6.3	20.00	110.00	12.00	6.6	20.0	65.0
2L466-1000-RA1600	○	●	○	10.00	5.0	6	7.9	25.00	130.00	16.00	8.2	25.0	80.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

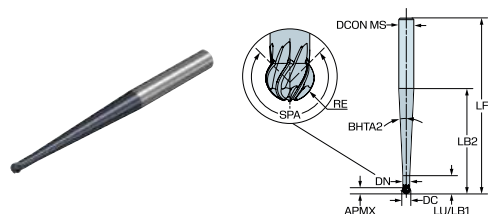
Imperiale (pollici)

Codice di ordinazione	K S H			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
	R2AH	R2AH	R2AH										
2L465-0318-RA0794	○	●	○	0.125	0.063	5	0.098	0.313	3.500	0.313	0.102	0.313	1.250
2L466-0476-RA0953	○	●	○	0.188	0.094	6	0.148	0.437	3.500	0.375	0.154	0.438	1.875
2L466-0635-RA0953	○	●	○	0.250	0.125	6	0.197	0.625	4.000	0.375	0.205	0.625	2.000
2L466-0794-RA1270	○	●	○	0.313	0.156	6	0.246	0.750	4.375	0.500	0.256	0.750	2.500
2L466-0953-RA1588	○	●	○	0.375	0.188	6	0.295	1.000	5.000	0.625	0.307	1.000	3.000

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

	K S H												
Codice di ordinazione	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L484-0200-RI0600	○	●	○	2.00	1.0	4	1.6	5.00	95.00	6.00	1.6	5.0	30.0
2L485-0300-RI0800	○	●	○	3.00	1.5	5	2.4	7.50	100.00	8.00	2.5	7.5	45.0
2L486-0400-RI0800	○	●	○	4.00	2.0	6	3.2	10.00	100.00	8.00	3.3	10.0	60.0
2L486-0500-RI1000	○	●	○	5.00	2.5	6	3.9	12.50	105.00	10.00	4.1	12.5	65.0
2L486-0600-RI1000	○	●	○	6.00	3.0	6	4.7	15.00	110.00	10.00	4.9	15.0	70.0
2L486-0800-RI1200	○	●	○	8.00	4.0	6	6.3	20.00	125.00	12.00	6.6	20.0	80.0
2L486-1000-RI1600	○	●	○	10.00	5.0	6	7.9	25.00	160.00	16.00	8.2	25.0	110.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperiale (pollici)

	K S H												
Codice di ordinazione	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L485-0318-RI0794	○	●	○	0.125	0.063	5	0.098	0.313	4.000	0.313	0.102	0.313	1.875
2L486-0476-RI0953	○	●	○	0.188	0.094	6	0.148	0.437	4.250	0.375	0.154	0.438	2.500
2L486-0635-RI0953	○	●	○	0.250	0.125	6	0.197	0.625	4.500	0.375	0.205	0.625	2.750
2L486-0794-RI1270	○	●	○	0.313	0.156	6	0.246	0.750	5.000	0.500	0.256	0.750	3.125
2L486-0953-RI1588	○	●	○	0.375	0.188	6	0.295	1.000	6.250	0.625	0.307	1.000	4.250

● = Scelta prioritaria ○ = Buona scelta



sandvik.coromant.com/coromill-plura-conical-for-iso-s-profiling



CoroMill® Plura conical ball nose

Navigando con precisione in punti difficili di profilatura

CoroMill® Plura conical ball nose combina un profilo affusolato con una punta sferica. Questa combinazione consente di raggiungere i punti più difficili con precisione e qualità senza pari.

Applicazione

- Operazioni di fresatura sul fianco o di fresatura punto a punto con difficile accessibilità, ad es. raggi di raccordo delle pale o fresatura sul fianco delle pale della girante
- Operazioni dalla semifinitura alla finitura
- L'area principale del pezzo è ISO S (titanio e HRSA)
- Le aree secondarie del pezzo sono ISO M (acciaio inossidabile), ISO P (acciaio) e ISO H (acciaio temprato)

Caratteristiche e vantaggi

- Le scanalature multiple consentono velocità di avanzamento più elevate e una maggiore produttività
- Il design conico offre un contatto del tagliente più ampio per una migliore qualità superficiale
- Le qualità ad alte prestazioni garantiscono la sicurezza del processo e riducono il costo per pezzo



Campi di applicazione ISO

Caratteristiche dell'utensile



Qualità dedicate T2CH per leghe di titanio e R2AH per HRSA, con applicazione del rivestimento Zertivo® 2.0.

Varianti standard del prodotto con APMX corto e lungo.

Passo irregolare dei denti per la migliore stabilità dinamica evitando vibrazioni.



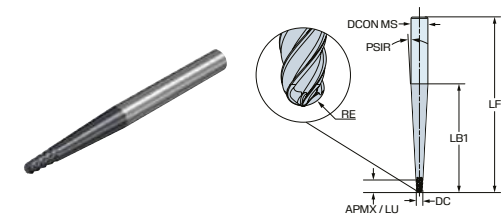
Preparazione specifica del tagliente per la massima durata dell'utensile e l'affidabilità.

Geometria dell'utensile altamente ottimizzata con 5 o 6 scanalature di serie (a seconda del diametro) e da 2 a 6 disponibili tramite Tailor Made®.



Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

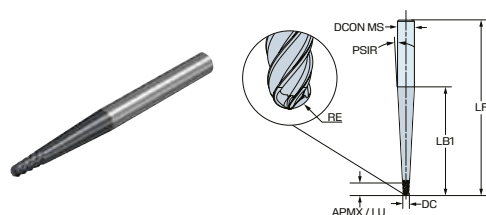
Metrico (mm)

Codice di ordinazione	P M S			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
	T2CH	T2CH	T2CH								
2T345-0300-TA0600	○	○	●	3.00	1.5	5	7.5	7.50	70.00	6.00	30.1
2T345-0300-TA0800	○	○	●	3.00	1.5	5	8.0	8.00	90.00	8.00	49.2
2T345-0300-TA1000	○	○	●	3.00	1.5	5	10.0	10.00	110.00	10.00	68.2
2T346-0400-TA0600	○	○	●	4.00	2.0	6	10.0	10.00	70.00	6.00	21.0
2T346-0400-TA0800	○	○	●	4.00	2.0	6	10.0	10.00	90.00	8.00	40.1
2T346-0400-TA1000	○	○	●	4.00	2.0	6	10.0	10.00	110.00	10.00	59.2
2T346-0400-TA1200	○	○	●	4.00	2.0	6	12.0	12.00	125.00	12.00	78.3
2T346-0500-TA0800	○	○	●	5.00	2.5	6	12.5	12.50	90.00	8.00	31.1
2T346-0500-TA1000	○	○	●	5.00	2.5	6	12.5	12.50	110.00	10.00	50.1
2T346-0500-TA1200	○	○	●	5.00	2.5	6	12.5	12.50	125.00	12.00	69.2
2T346-0600-TA1000	○	○	●	6.00	3.0	6	15.0	15.00	110.00	10.00	41.1
2T346-0600-TA1200	○	○	●	6.00	3.0	6	15.0	15.00	125.00	12.00	60.2
2T346-0800-TA1200	○	○	●	8.00	4.0	6	20.0	20.00	125.00	12.00	42.1
2T346-1000-TA1200	○	○	●	10.00	5.0	6	22.0	22.00	125.00	12.00	24.0

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

Imperiale (pollici)

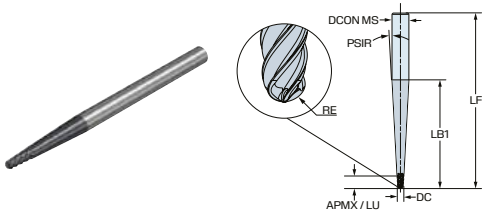
	P M S										
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
2T345-0318-TA0635	○	○	●	0.125	0.063	5	0.313	0.313	3.000	0.250	1.253
2T345-0318-TA0953	○	○	●	0.125	0.063	5	0.375	0.375	4.250	0.375	2.446
2T346-0476-TA0953	○	○	●	0.188	0.094	6	0.469	0.469	4.250	0.375	1.880
2T346-0476-TA1270	○	○	●	0.188	0.094	6	0.500	0.500	5.000	0.500	3.073
2T346-0635-TA0953	○	○	●	0.250	0.125	6	0.625	0.625	4.250	0.375	1.314
2T346-0635-TA1270	○	○	●	0.250	0.125	6	0.625	0.625	5.000	0.500	2.507
2T346-0794-TA1270	○	○	●	0.313	0.156	6	0.781	0.781	5.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

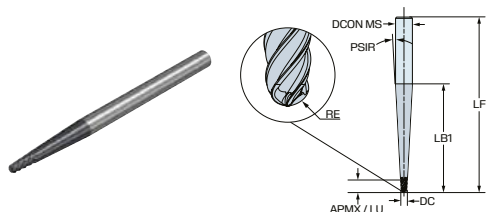
Metrico (mm)

	P	M	S								
Codice di ordinazione	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
2T345-0300-TE0600	○	○	●	3.00	1.5	5	7.5	7.50	100.00	6.00	30.1
2T345-0300-TE0800	○	○	●	3.00	1.5	5	8.0	8.00	120.00	8.00	49.2
2T345-0300-TE1000	○	○	●	3.00	1.5	5	10.0	10.00	140.00	10.00	68.2
2T346-0400-TE0600	○	○	●	4.00	2.0	6	10.0	10.00	100.00	6.00	21.0
2T346-0400-TE0800	○	○	●	4.00	2.0	6	10.0	10.00	120.00	8.00	40.1
2T346-0400-TE1000	○	○	●	4.00	2.0	6	10.0	10.00	140.00	10.00	59.2
2T346-0400-TE1200	○	○	●	4.00	2.0	6	12.0	12.00	155.00	12.00	78.3
2T346-0500-TE0800	○	○	●	5.00	2.5	6	12.5	12.50	120.00	8.00	31.1
2T346-0500-TE1000	○	○	●	5.00	2.5	6	12.5	12.50	140.00	10.00	50.1
2T346-0500-TE1200	○	○	●	5.00	2.5	6	12.5	12.50	155.00	12.00	69.2
2T346-0600-TE1000	○	○	●	6.00	3.0	6	15.0	15.00	140.00	10.00	41.1
2T346-0600-TE1200	○	○	●	6.00	3.0	6	15.0	15.00	155.00	12.00	60.2
2T346-0800-TE1200	○	○	●	8.00	4.0	6	20.0	20.00	155.00	12.00	42.1
2T346-1000-TE1200	○	○	●	10.00	5.0	6	22.0	22.00	155.00	12.00	24.0

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

Imperiale (pollici)

	P M S										
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
2T345-0318-TE0635	○	○	●	0.125	0.063	5	0.313	0.313	4.000	0.250	1.253
2T345-0318-TE0953	○	○	●	0.125	0.063	5	0.375	0.375	5.500	0.375	2.446
2T346-0476-TE0953	○	○	●	0.188	0.094	6	0.469	0.469	5.500	0.375	1.880
2T346-0476-TE1270	○	○	●	0.188	0.094	6	0.500	0.500	6.000	0.500	3.073
2T346-0635-TE0953	○	○	●	0.250	0.125	6	0.625	0.625	5.500	0.375	1.314
2T346-0635-TE1270	○	○	●	0.250	0.125	6	0.625	0.625	6.000	0.500	2.507
2T346-0794-TE1270	○	○	●	0.313	0.156	6	0.781	0.781	6.000	0.500	1.941

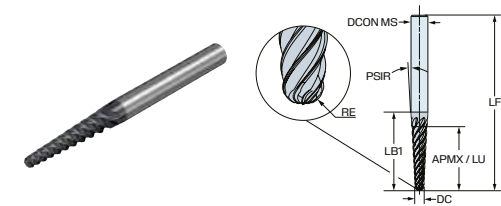
● = Scelta prioritaria ○ = Buona scelta



Fresa a candela conica in metallo duro integrale

CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

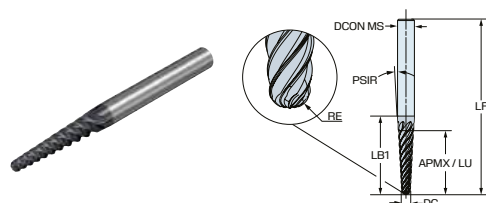
Metrico (mm)

Codice di ordinazione	P M S			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
	T2CH	T2CH	T2CH								
2T385-0300-TA0600	○	○	●	3.00	1.5	5	18.0	18.00	70.00	6.00	30.1
2T385-0300-TA0800	○	○	●	3.00	1.5	5	24.0	24.00	90.00	8.00	49.2
2T385-0300-TA1000	○	○	●	3.00	1.5	5	30.0	30.00	110.00	10.00	68.2
2T386-0400-TA0600	○	○	●	4.00	2.0	6	18.0	18.00	70.00	6.00	21.0
2T386-0400-TA0800	○	○	●	4.00	2.0	6	24.0	24.00	90.00	8.00	40.1
2T386-0400-TA1000	○	○	●	4.00	2.0	6	30.0	30.00	110.00	10.00	59.2
2T386-0400-TA1200	○	○	●	4.00	2.0	6	36.0	36.00	125.00	12.00	78.3
2T386-0500-TA0800	○	○	●	5.00	2.5	6	30.0	30.00	90.00	8.00	31.1
2T386-0500-TA1000	○	○	●	5.00	2.5	6	40.0	40.00	110.00	10.00	50.1
2T386-0500-TA1200	○	○	●	5.00	2.5	6	48.0	48.00	125.00	12.00	69.2
2T386-0600-TA1000	○	○	●	6.00	3.0	6	40.0	40.00	110.00	10.00	41.1
2T386-0600-TA1200	○	○	●	6.00	3.0	6	48.0	48.00	125.00	12.00	60.2
2T386-0800-TA1200	○	○	●	8.00	4.0	6	42.0	42.00	125.00	12.00	42.1

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

Imperiale (pollici)

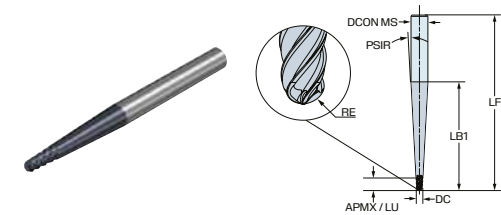
	P M S										
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
2T385-0318-TA0635	○	○	●	0.125	0.063	5	0.750	0.750	3.000	0.250	1.253
2T385-0318-TA0953	○	○	●	0.125	0.063	5	1.125	1.125	4.250	0.375	2.446
2T386-0476-TA0953	○	○	●	0.188	0.094	6	1.500	1.500	4.250	0.375	1.880
2T386-0476-TA1270	○	○	●	0.188	0.094	6	2.000	2.000	5.000	0.500	3.073
2T386-0635-TA0953	○	○	●	0.250	0.125	6	1.250	1.250	4.250	0.375	1.314
2T386-0635-TA1270	○	○	●	0.250	0.125	6	2.000	2.000	5.000	0.500	2.507
2T386-0794-TA1270	○	○	●	0.313	0.156	6	1.875	1.875	5.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

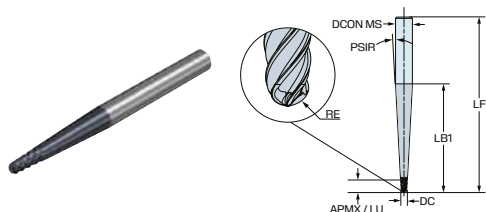
Metrico (mm)

Codice di ordinazione	K S H			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
	R2AH	R2AH	R2AH								
2T345-0300-RA0600	○	●	○	3.00	1.5	5	7.5	7.50	70.00	6.00	30.1
2T345-0300-RA0800	○	●	○	3.00	1.5	5	8.0	8.00	90.00	8.00	49.2
2T345-0300-RA1000	○	●	○	3.00	1.5	5	10.0	10.00	110.00	10.00	68.2
2T346-0400-RA0600	○	●	○	4.00	2.0	6	10.0	10.00	70.00	6.00	21.0
2T346-0400-RA0800	○	●	○	4.00	2.0	6	10.0	10.00	90.00	8.00	40.1
2T346-0400-RA1000	○	●	○	4.00	2.0	6	10.0	10.00	110.00	10.00	59.2
2T346-0400-RA1200	○	●	○	4.00	2.0	6	12.0	12.00	125.00	12.00	78.3
2T346-0500-RA0800	○	●	○	5.00	2.5	6	12.5	12.50	90.00	8.00	31.1
2T346-0500-RA1000	○	●	○	5.00	2.5	6	12.5	12.50	110.00	10.00	50.1
2T346-0500-RA1200	○	●	○	5.00	2.5	6	12.5	12.50	125.00	12.00	69.2
2T346-0600-RA1000	○	●	○	6.00	3.0	6	15.0	15.00	110.00	10.00	41.1
2T346-0600-RA1200	○	●	○	6.00	3.0	6	15.0	15.00	125.00	12.00	60.2
2T346-0800-RA1200	○	●	○	8.00	4.0	6	20.0	20.00	125.00	12.00	42.1
2T346-1000-RA1200	○	●	○	10.00	5.0	6	22.0	22.00	125.00	12.00	24.0

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

Imperiale (pollici)

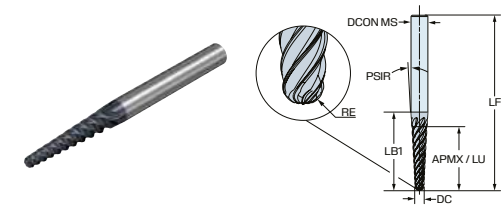
	K S H										
Codice di ordinazione	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
2T345-0318-RA0635	○	●	○	0.125	0.063	5	0.313	0.313	3.000	0.250	1.253
2T345-0318-RA0953	○	●	○	0.125	0.063	5	0.375	0.375	4.250	0.375	2.446
2T346-0476-RA0953	○	●	○	0.188	0.094	6	0.469	0.469	4.250	0.375	1.880
2T346-0476-RA1270	○	●	○	0.188	0.094	6	0.500	0.500	5.000	0.500	3.073
2T346-0635-RA0953	○	●	○	0.250	0.125	6	0.625	0.625	4.250	0.375	1.314
2T346-0635-RA1270	○	●	○	0.250	0.125	6	0.625	0.625	5.000	0.500	2.507
2T346-0794-RA1270	○	●	○	0.313	0.156	6	0.781	0.781	5.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta



Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

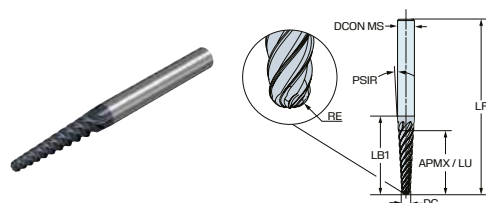
Metrico (mm)

Codice di ordinazione	K S H			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
	R2AH	R2AH	R2AH								
2T385-0300-RA0600	○	●	○	3.00	1.5	5	18.0	18.00	70.00	6.00	30.1
2T385-0300-RA0800	○	●	○	3.00	1.5	5	24.0	24.00	90.00	8.00	49.2
2T385-0300-RA1000	○	●	○	3.00	1.5	5	30.0	30.00	110.00	10.00	68.2
2T386-0400-RA0600	○	●	○	4.00	2.0	6	18.0	18.00	70.00	6.00	21.0
2T386-0400-RA0800	○	●	○	4.00	2.0	6	24.0	24.00	90.00	8.00	40.1
2T386-0400-RA1000	○	●	○	4.00	2.0	6	30.0	30.00	110.00	10.00	59.2
2T386-0400-RA1200	○	●	○	4.00	2.0	6	36.0	36.00	125.00	12.00	78.3
2T386-0500-RA0800	○	●	○	5.00	2.5	6	30.0	30.00	90.00	8.00	31.1
2T386-0500-RA1000	○	●	○	5.00	2.5	6	40.0	40.00	110.00	10.00	50.1
2T386-0500-RA1200	○	●	○	5.00	2.5	6	48.0	48.00	125.00	12.00	69.2
2T386-0600-RA1000	○	●	○	6.00	3.0	6	40.0	40.00	110.00	10.00	41.1
2T386-0600-RA1200	○	●	○	6.00	3.0	6	48.0	48.00	125.00	12.00	60.2
2T386-0800-RA1200	○	●	○	8.00	4.0	6	42.0	42.00	125.00	12.00	42.1

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

Imperiale (pollici)

Codice di ordinazione	K S H			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
	R2AH	R2AH	R2AH								
2T385-0318-RA0635	○	●	○	0.125	0.063	5	0.750	0.750	3.000	0.250	1.253
2T385-0318-RA0953	○	●	○	0.125	0.063	5	1.125	1.125	4.250	0.375	2.446
2T386-0476-RA0953	○	●	○	0.188	0.094	6	1.500	1.500	4.250	0.375	1.880
2T386-0476-RA1270	○	●	○	0.188	0.094	6	2.000	2.000	5.000	0.500	3.073
2T386-0635-RA0953	○	●	○	0.250	0.125	6	1.250	1.250	4.250	0.375	1.314
2T386-0635-RA1270	○	●	○	0.250	0.125	6	2.000	2.000	5.000	0.500	2.507
2T386-0794-RA1270	○	●	○	0.313	0.156	6	1.875	1.875	5.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta



[sandvik.coromant.com/
coromillplurabarrel](https://sandvik.coromant.com/coromillplurabarrel)



CoroMill® Plura barrel

Massimizzare le prestazioni di profilatura

CoroMill® Plura barrel soddisfa le richieste più esigenti, garantendo prestazioni ottimali e profilatura di alta qualità nei materiali ISO S.

Applicazione

- Ottimizzata per la lavorazione di superfici ad alta produttività, come la fresatura delle pale
- Da semifinitura a finitura
- L'area principale del pezzo è ISO S (titanio e HRSA)
- Le aree secondarie del pezzo sono ISO M (acciaio inossidabile), ISO P (acciaio) e ISO H (acciaio temprato)

Caratteristiche e vantaggi

- Aumento dei tassi di sovrapposizione delle passate, con importanti guadagni in termini di produttività e riduzioni dei tempi di ciclo
- La maggiore area di contatto del tagliente determina una minore altezza della cuspid, migliorando la qualità superficiale (Rz e Ra)
- La preparazione ottimizzata del tagliente contribuisce a garantire una maggiore durata dell'utensile e una maggiore affidabilità



Campi di applicazione ISO

Caratteristiche dell'utensile



Forma a botte con raggio singolo.

Preparazione specifica del tagliente per la massima durata e affidabilità dell'utensile.

Qualità dedicate T2CH per leghe di titanio e qualità dedicate R2AH per HRSA, con rivestimento Zertivo® 2.0.

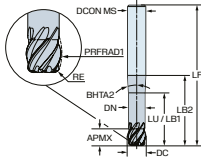
Passo irregolare dei denti per la migliore stabilità dinamica evitando vibrazioni.



Geometria dell'utensile altamente ottimizzata con 6 scanalature standard e 4 o 6 disponibili tramite Tailor Made®.
Nota: la geometria a cinque denti è brevettata.

Fresa a candela integrale in metallo duro CoroMill® Plura, a barilotto per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
6	42.00	h6

Metrico (mm)

	P M S												
Codice di ordinazione	T2CH	T2CH	T2CH	DC [mm]	RE ₂ [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PRFRAD [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2A146-0600A012-TCMH	○	○	●	6.00	1.0	5.7	18.00	90.00	10.00	12.00	5.4	18.0	50.0
2A146-0600A030-TCMH	○	○	●	6.00	1.0	9.0	18.00	90.00	10.00	30.00	5.4	18.0	50.0
2A146-0800A016-TCMH	○	○	●	8.00	1.0	7.6	24.00	100.00	10.00	16.00	7.2	24.0	60.0
2A146-0800A040-TCMH	○	○	●	8.00	1.0	12.0	24.00	100.00	10.00	40.00	7.2	24.0	60.0
2A146-1000A020-TCMI	○	○	●	10.00	2.0	9.4	30.00	110.00	12.00	20.00	9.0	30.0	65.0
2A146-1000A050-TCMI	○	○	●	10.00	2.0	15.1	30.00	110.00	12.00	50.00	9.0	30.0	65.0
2A146-1200A024-TCMK	○	○	●	12.00	3.0	11.3	36.00	120.00	16.00	24.00	10.8	36.0	72.0
2A146-1200A060-TCMK	○	○	●	12.00	3.0	18.1	36.00	120.00	16.00	60.00	10.8	36.0	72.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
6	42.000	h6

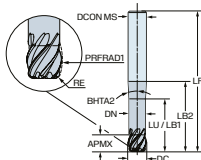
Imperiale (pollici)

	P M S												
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE ₂ [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	PRFRAD [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2A146-0635A013-TCIE	○	○	●	0.250	0.040	0.236	0.750	3.750	0.375	0.500	0.225	0.750	2.187
2A146-0635A032-TCIE	○	○	●	0.250	0.040	0.376	0.750	3.750	0.375	1.250	0.225	0.750	2.187
2A146-0953A019-TCIG	○	○	●	0.375	0.080	0.354	1.125	4.250	0.500	0.750	0.338	1.125	2.467
2A146-0953A048-TCIG	○	○	●	0.375	0.080	0.564	1.125	4.250	0.500	1.875	0.338	1.125	2.467
2A146-1270A025-TCII	○	○	●	0.500	0.120	0.472	1.500	5.000	0.625	1.000	0.450	1.500	3.094
2A146-1270A064-TCII	○	○	●	0.500	0.120	0.753	1.500	5.000	0.625	2.500	0.450	1.500	3.094

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura, a barilotto per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
6	42.00	h6

Metrico (mm)

	P M S												
Codice di ordinazione	T2CH	T2CH	T2CH	DC [mm]	RE ₂ [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PRFRAD [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2A146-0600A012-TCMD	○	○	●	6.00	1.0	5.7	18.00	60.00	6.00	12.00	5.4	18.0	24.0
2A146-0600A030-TCMD	○	○	●	6.00	1.0	9.0	18.00	60.00	6.00	30.00	5.4	18.0	24.0
2A146-0800A016-TCMF	○	○	●	8.00	1.0	7.6	24.00	70.00	8.00	16.00	7.2	24.0	34.0
2A146-0800A040-TCMF	○	○	●	8.00	1.0	12.0	24.00	70.00	8.00	40.00	7.2	24.0	34.0
2A146-1000A020-TCMH	○	○	●	10.00	2.0	9.4	30.00	80.00	10.00	20.00	9.0	30.0	40.0
2A146-1000A050-TCMH	○	○	●	10.00	2.0	15.1	30.00	80.00	10.00	50.00	9.0	30.0	40.0
2A146-1200A024-TCMI	○	○	●	12.00	3.0	11.3	36.00	90.00	12.00	24.00	10.8	36.0	45.0
2A146-1200A060-TCMI	○	○	●	12.00	3.0	18.1	36.00	90.00	12.00	60.00	10.8	36.0	45.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
6	42.000	h6

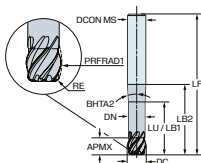
Imperiale (pollici)

	P M S												
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE ₂ [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	PRFRAD [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2A146-0635A013-TCIC	○	○	●	0.250	0.040	0.236	0.750	2.500	0.250	0.500	0.225	0.750	1.083
2A146-0635A032-TCIC	○	○	●	0.250	0.040	0.376	0.750	2.500	0.250	1.250	0.225	0.750	1.083
2A146-0953A019-TCIE	○	○	●	0.375	0.080	0.354	1.125	3.000	0.375	0.750	0.338	1.125	1.437
2A146-0953A048-TCIE	○	○	●	0.375	0.080	0.564	1.125	3.000	0.375	1.875	0.338	1.125	1.437
2A146-1270A025-TCIG	○	○	●	0.500	0.120	0.472	1.500	3.750	0.500	1.000	0.450	1.500	1.967
2A146-1270A064-TCIG	○	○	●	0.500	0.120	0.753	1.500	3.750	0.500	2.500	0.450	1.500	1.967

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura, a barilotto per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

ZEFP	TCDCON
6	h6

Metrico (mm)

	K	S	H											
Codice di ordinazione	R2AH	R2AH	R2AH	DC [mm]	RE ₂ [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PRFRAD [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]	FHA [deg]
2A146-0600A012-RCMH	○	●	○	6.00	1.0	5.7	18.00	90.00	10.00	12.00	5.4	18.0	50.0	38.00
2A146-0600A030-RCMH	○	●	○	6.00	1.0	9.0	18.00	90.00	10.00	30.00	5.4	18.0	50.0	42.00
2A146-0800A016-RCMH	○	●	○	8.00	1.0	7.6	24.00	100.00	10.00	16.00	7.2	24.0	60.0	38.00
2A146-0800A040-RCMH	○	●	○	8.00	1.0	12.0	24.00	100.00	10.00	40.00	7.2	24.0	60.0	42.00
2A146-1000A020-RCMI	○	●	○	10.00	2.0	9.4	30.00	110.00	12.00	20.00	9.0	30.0	65.0	38.00
2A146-1000A050-RCMI	○	●	○	10.00	2.0	15.1	30.00	110.00	12.00	50.00	9.0	30.0	65.0	42.00
2A146-1200A024-RCMK	○	●	○	12.00	3.0	11.3	36.00	120.00	16.00	24.00	10.8	36.0	72.0	38.00
2A146-1200A060-RCMK	○	●	○	12.00	3.0	18.1	36.00	120.00	16.00	60.00	10.8	36.0	72.0	42.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	TCDCON
6	h6

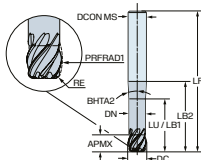
Imperiale (pollici)

	K	S	H											
Codice di ordinazione	R2AH	R2AH	R2AH	DC [inch]	RE ₂ [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	PRFRAD [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]	FHA [deg]
2A146-0635A013-RCIE	○	●	○	0.250	0.040	0.236	0.750	3.750	0.375	0.500	0.225	0.750	2.187	38.000
2A146-0635A032-RCIE	○	●	○	0.250	0.040	0.376	0.750	3.750	0.375	1.250	0.225	0.750	2.187	42.000
2A146-0953A019-RCIG	○	●	○	0.375	0.080	0.354	1.125	4.250	0.500	0.750	0.338	1.125	2.467	38.000
2A146-0953A048-RCIG	○	●	○	0.375	0.080	0.564	1.125	4.250	0.500	1.875	0.338	1.125	2.467	42.000
2A146-1270A025-RCII	○	●	○	0.500	0.120	0.472	1.500	5.000	0.625	1.000	0.450	1.500	3.094	38.000
2A146-1270A064-RCII	○	●	○	0.500	0.120	0.753	1.500	5.000	0.625	2.500	0.450	1.500	3.094	42.000

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura, a barilotto per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

ZEFP	TCDCON
6	h6

Metrico (mm)

	K S H													
Codice di ordinazione	R2AH	R2AH	R2AH	DC [mm]	RE ₂ [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PRFRAD [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]	FHA [deg]
2A146-0600A012-RCMD	○	●	○	6.00	1.0	5.7	18.00	60.00	6.00	12.00	5.4	18.0	24.0	38.00
2A146-0600A030-RCMD	○	●	○	6.00	1.0	9.0	18.00	60.00	6.00	30.00	5.4	18.0	24.0	42.00
2A146-0800A016-RCMF	○	●	○	8.00	1.0	7.6	24.00	70.00	8.00	16.00	7.2	24.0	34.0	38.00
2A146-0800A040-RCMF	○	●	○	8.00	1.0	12.0	24.00	70.00	8.00	40.00	7.2	24.0	34.0	42.00
2A146-1000A020-RCMH	○	●	○	10.00	2.0	9.4	30.00	80.00	10.00	20.00	9.0	30.0	40.0	38.00
2A146-1000A050-RCMH	○	●	○	10.00	2.0	15.1	30.00	80.00	10.00	50.00	9.0	30.0	40.0	42.00
2A146-1200A024-RCMI	○	●	○	12.00	3.0	11.3	36.00	90.00	12.00	24.00	10.8	36.0	45.0	38.00
2A146-1200A060-RCMI	○	●	○	12.00	3.0	18.1	36.00	90.00	12.00	60.00	10.8	36.0	45.0	42.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	TCDCON
6	h6

Imperiale (pollici)

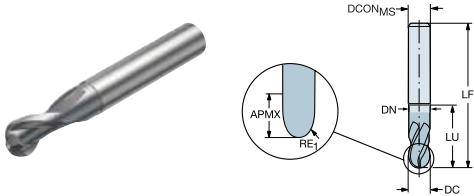
	K S H													
Codice di ordinazione	R2AH	R2AH	R2AH	DC [inch]	RE ₂ [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	PRFRAD [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]	FHA [deg]
2A146-0635A013-RCIC	○	●	○	0.250	0.040	0.236	0.750	2.500	0.250	0.500	0.225	0.750	1.083	38.000
2A146-0635A032-RCIC	○	●	○	0.250	0.040	0.376	0.750	2.500	0.250	1.250	0.225	0.750	1.083	42.000
2A146-0953A019-RCIE	○	●	○	0.375	0.080	0.354	1.125	3.000	0.375	0.750	0.338	1.125	1.437	38.000
2A146-0953A048-RCIE	○	●	○	0.375	0.080	0.564	1.125	3.000	0.375	1.875	0.338	1.125	1.437	42.000
2A146-1270A025-RCIG	○	●	○	0.500	0.120	0.472	1.500	3.750	0.500	1.000	0.450	1.500	1.967	38.000
2A146-1270A064-RCIG	○	●	○	0.500	0.120	0.753	1.500	3.750	0.500	2.500	0.450	1.500	1.967	42.000

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]
2	30.00

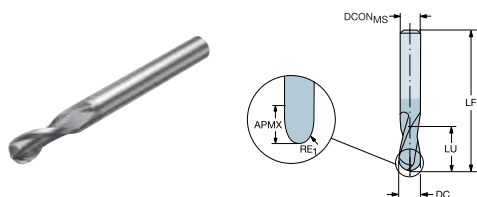
Metrico (mm)

	P M K S H															
Codice di ordinazione	1610	1620	1620	1620	1620	1610	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
R216.42-01030-AI10G	○	●	●	○	○	●	1.00	0.5	1.0	1.00	57.00	6.00		1.0	17.5	20.7
R216.42-01530-AI15G	○					●	1.50	0.8	1.5	2.00	57.00	6.00		1.5	17.9	20.0
R216.42-02030-AI20G	○	●	●	○	○	●	2.00	1.0	2.0	2.00	57.00	6.00		2.0	18.3	20.5
R216.42-02530-AI25G	○					●	2.50	1.3	2.5	2.50	57.00	6.00		2.5	18.8	20.0
R216.42-03030-AI03G	○	●	●	○	○	●	3.00	1.5	3.0	3.00	57.00	6.00		3.0	19.1	20.5
R216.42-04030-AI04G	○	●	●	○	○	●	4.00	2.0	4.0	4.00	57.00	6.00		2.5	20.0	22.3
R216.42-05030-AI05G	○	●	●	○	○	●	5.00	2.5	5.0	20.00	57.00	6.00	4.9	4.9	20.0	21.1
R216.42-06030-AI06G	○	●	●	○	○	●	6.00	3.0	6.0	21.00	57.00	6.00	5.7			
R216.42-08030-AI08G	○	●	●	○	○	●	8.00	4.0	8.0	27.00	63.00	8.00	7.7			
R216.42-10030-AI10G	○	●	●	○	○	●	10.00	5.0	10.0	32.00	72.00	10.00	9.7			
R216.42-12030-AI12G	○	●	●	○	○	●	12.00	6.0	12.0	36.00	83.00	12.00	11.4			

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

Metrico (mm)

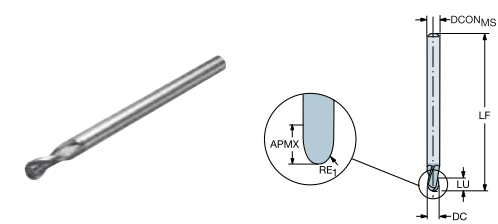
	P M K S H											
Codice di ordinazione	1610	1620	1620	1620	1620	1610	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R216.42-01030-AK15G	●	●	●	○	○	●	1.00	0.5	1.5	1.50	57.00	6.00
R216.42-01530-AK20G	●	●	●	○	○	●	1.50	0.8	2.0	2.00	57.00	6.00
R216.42-02030-AK30G	●	●	●	○	○	●	2.00	1.0	3.0	3.00	57.00	6.00
R216.42-02530-AK30G	●	●	●	○	○	●	2.50	1.3	3.0	3.00	57.00	6.00
R216.42-03030-AK04G	●	●	●	○	○	●	3.00	1.5	4.0	4.00	57.00	6.00
R216.42-04030-AK05G	●	●	●	○	○	●	4.00	2.0	5.0	5.00	80.00	6.00
R216.42-05030-AK06G	●	●	●	○	○	●	5.00	2.5	6.0	6.00	80.00	6.00
R216.42-06030-AK10G	●	●	●	○	○	●	6.00	3.0	10.0	10.00	80.00	6.00
R216.42-08030-AK16G	●	●	●	○	○	●	8.00	4.0	16.0	16.00	100.00	8.00
R216.42-10030-AK19G	●	●	●	○	○	●	10.00	5.0	19.0	19.00	100.00	10.00
R216.42-12030-AK22G	●	●	●	○	○	●	12.00	6.0	22.0	22.00	100.00	12.00
R216.42-16030-AK32G	●	●	●	○	○	●	16.00	8.0	32.0	32.00	125.00	16.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h8

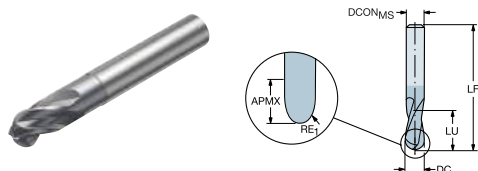
Metrico (mm)

	P	M	K	S	H						
	P10	P10	P10	P10	P10	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R216.42-03030-AQ05G	●	○	○	○	●	3.00	1.5	5.0	5.00	100.00	3.00
R216.42-04030-AQ06G	●	○	○	○	●	4.00	2.0	6.0	6.00	100.00	4.00
R216.42-06030-AQ09G	●	○	○	○	●	6.00	3.0	9.0	9.00	125.00	6.00
R216.42-08030-AQ12G	●	○	○	○	●	8.00	4.0	12.0	12.00	150.00	8.00
R216.42-10030-AQ15G	●	○	○	○	●	10.00	5.0	15.0	15.00	150.00	10.00
R216.42-12030-AQ18G	●	○	○	○	●	12.00	6.0	18.0	18.00	150.00	12.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio temprato con durezza $43 \leq \text{HRC} \leq 63$



Valori comuni dei dati

FHA
[deg]
30.00

Metrico (mm)

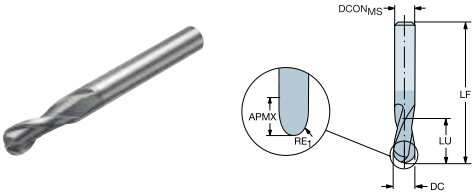
	P	H											
Codice di ordinazione	1610	1610	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
R216.42-01030-AC15G	○	●	1.00	0.5	2	1.5	1.50	57.00	6.00		1.0	10.0	12.0
R216.42-02030-AC30G	○	●	2.00	1.0	2	3.0	3.00	57.00	6.00				
R216.42-03030-AC04G	○	●	3.00	1.5	2	4.0	4.00	21.00	6.00				
R216.42-04030-AC05G	○	●	4.00	2.0	2	5.0	5.00	57.00	6.00				
R216.42-05030-AC06G	○	●	5.00	2.5	2	6.0	6.00	57.00	6.00				
R216.42-06030-AC10G	○	●	6.00	3.0	2	10.0	10.00	57.00	6.00				
R216.44-06030-AI06G	○	●	6.00	3.0	4	6.0	21.00	57.00	6.00	5.7			
R216.42-08030-AC16G	○	●	8.00	4.0	2	16.0	16.00	63.00	8.00				
R216.44-08030-AI08G	○	●	8.00	4.0	4	8.0	27.00	63.00	8.00	7.7			
R216.42-10030-AC19G	○	●	10.00	5.0	2	19.0	19.00	72.00	10.00				
R216.44-10030-AI10G	○	●	10.00	5.0	4	10.0	32.00	72.00	10.00	9.7			
R216.42-12030-AC22G	○	●	12.00	6.0	2	22.0	22.00	83.00	12.00				
R216.44-12030-AI12G	○	●	12.00	6.0	4	12.0	36.00	83.00	12.00	11.4			
R216.44-16030-AI16G	○	●	16.00	8.0	4	16.0	42.00	92.00	16.00	15.2			

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio temprato con durezza 43 ≤ HRc ≤ 63



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.000	h6	h9

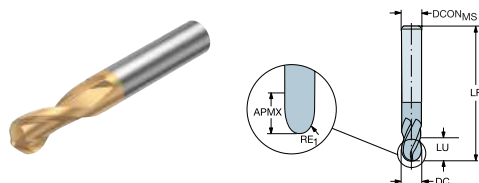
Imperiale (pollici)

	P	H								
Codice di ordinazione	1610	1610	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]
RA216.42-0430-AK08G	○	●	0.063	0.031	0.125	0.125	3.000	0.250	0.063	0.413
RA216.42-0630-AK12G	○	●	0.094	0.047	0.188	0.188	3.000	0.250	0.094	0.510
RA216.42-0830-AK04G	○	●	0.125	0.063	0.250	0.250	3.000	0.250	0.125	0.610
RA216.42-1230-AK06G	○	●	0.187	0.094	0.375	0.375	3.000	0.250	0.187	0.803
RA216.42-1630-AK08G	○	●	0.250	0.125	0.500	0.500	3.000	0.250		
RA216.42-2030-AK10G	○	●	0.313	0.156	0.625	0.625	3.500	0.375	0.313	1.272
RA216.42-2430-AK12G	○	●	0.375	0.188	0.750	0.750	3.500	0.375		
RA216.42-3230-AK16G	○	●	0.500	0.250	1.000	1.000	4.000	0.500		

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio temprato con durezza $43 \leq \text{HRC} \leq 63$



Valori comuni dei dati

ZEFP	FHA [deg]
2	30.00

Metrico (mm)

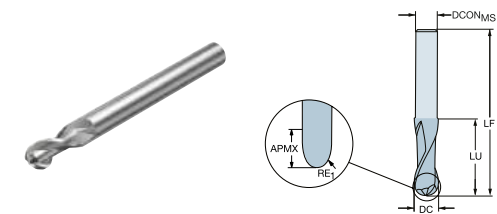
Codice di ordinazione	H	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]	TCDCON	TCDC
	1700									
R216.42-03030-AL04G	●	3.00	1.5	4.5	5.00	70.00	6.00	5.5	h6	h8
R216.42-03030-AS04G	●	3.00	1.5	4.5	5.00	57.00	6.00	5.5	h5	h8
R216.42-04030-AC06G	●	4.00	2.0	6.0	6.00	70.00	6.00	7.0	h5	
R216.42-04030-AS06G	●	4.00	2.0	6.0	6.00	57.00	6.00	7.0	h5	
R216.42-05030-AC07G	●	5.00	2.5	7.5	8.00	80.00	6.00	8.5	h5	
R216.42-05030-AS07G	●	5.00	2.5	7.5	8.00	57.00	6.00	8.5	h5	
R216.42-06030-AC09G	●	6.00	3.0	9.0	9.00	90.00	6.00		h5	
R216.42-06030-AS09G	●	6.00	3.0	9.0	9.00	57.00	6.00		h5	
R216.42-08030-AC12G	●	8.00	4.0	12.0	12.00	100.00	8.00		h5	
R216.42-08030-AS12G	●	8.00	4.0	12.0	12.00	63.00	8.00		h5	
R216.42-10030-AC15G	●	10.00	5.0	15.0	15.00	100.00	10.00		h5	
R216.42-10030-AS15G	●	10.00	5.0	15.0	15.00	72.00	10.00		h5	
R216.42-12030-AS18G	●	12.00	6.0	18.0	18.00	83.00	12.00		h5	

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	40.00	h6	h10

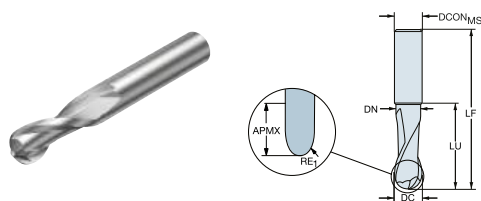
Metrico (mm)

N							
Codice di ordinazione	H10F	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
2B320-0300-NG	●	3.00	1.5	4.0	32.00	60.00	2.90
2B320-0400-NG	●	4.00	2.0	5.0	32.00	60.00	3.80
2B320-0500-NG	●	5.00	2.5	8.0	42.00	70.00	4.80
2B320-0600-NG	●	6.00	3.0	9.0	64.00	100.00	5.80
2B320-0800-NG	●	8.00	4.0	13.0	64.00	100.00	7.80
2B320-1000-NG	●	10.00	5.0	15.0	60.00	100.00	9.70
2B320-1200-NG	●	12.00	6.0	17.0	80.00	125.00	11.70
2B320-1600-NG	●	16.00	8.0	23.0	77.00	125.00	15.70

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	40.00	h10

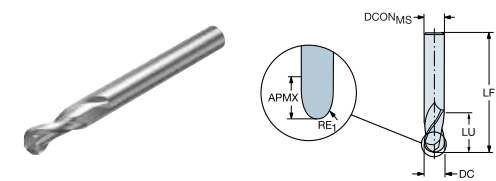
Metrico (mm)

Codice di ordinazione	H10F	N										
		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
2B330-0300-NC	●	3.00	1.5	5.0	8.80	38.00	3.00	2.7	2.7	8.8		h8
2B330-0400-NC	●	4.00	2.0	7.0	11.80	50.00	4.00	3.7	3.7	11.8		h8
2B330-0500-NC	●	5.00	2.5	10.0	14.80	50.00	5.00	4.7	4.7	14.8	15.0	h6
2B330-0600-NC	●	6.00	3.0	11.0	17.80	57.00	6.00	5.7	5.7	17.8	18.0	h6
2B330-0800-NC	●	8.00	4.0	14.0	23.80	63.00	8.00	7.7	7.7	23.8	24.0	h6
2B330-1000-NC	●	10.00	5.0	18.0	29.80	73.00	10.00	9.7	9.7	29.8	30.0	h6
2B330-1200-NC	●	12.00	6.0	22.0	35.80	83.00	12.00	11.7	11.7	35.8	36.0	h6
2B330-1600-NC	●	16.00	8.0	29.0	47.80	92.00	16.00	15.7	15.7	47.8	48.0	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

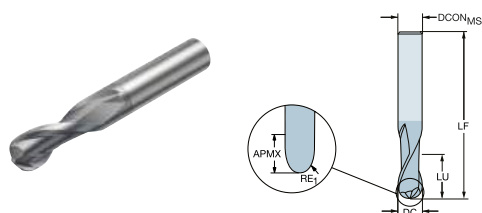
Metrico (mm)

N							
Codice di ordinazione	H10F	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]
R216.42-02030-AK60A	●	2.00	1.0	6.0	6.00	57.00	6.00
R216.42-03030-AK07A	●	3.00	1.5	7.0	7.00	80.00	6.00
R216.42-04030-AK08A	●	4.00	2.0	8.0	8.00	80.00	6.00
R216.42-05030-AK10A	●	5.00	2.5	10.0	10.00	80.00	6.00
R216.42-06030-AK10A	●	6.00	3.0	10.0	10.00	80.00	6.00
R216.42-08030-AK16A	●	8.00	4.0	16.0	16.00	100.00	8.00
R216.42-10030-AK19A	●	10.00	5.0	19.0	19.00	100.00	10.00
R216.42-12030-AK22A	●	12.00	6.0	22.0	22.00	100.00	12.00
R216.42-16030-AK26A	●	16.00	8.0	26.0	26.00	100.00	16.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per materiali non ferrosi con tenore di silicio 9%



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	30.00	h8

Metrico (mm)

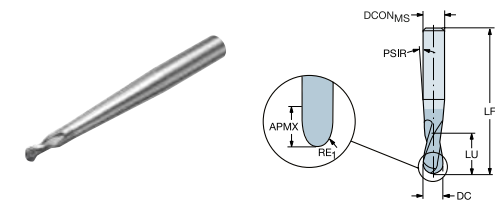
Codice di ordinazione	N O		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]	TCDCON
	N20C	O20C								
2B230-0100-NA	●	○	1.00	0.5	3.0	3.00	38.00	3.00	7.0	h8
2B230-0150-NA	●	○	1.50	0.8	3.0	3.00	38.00	3.00	7.0	h8
2B230-0200-NA	●	○	2.00	1.0	6.0	6.00	38.00	3.00	10.5	h8
2B230-0300-NA	●	○	3.00	1.5	7.0	7.00	38.00	3.00		h6
2B230-0400-NA	●	○	4.00	2.0	8.0	8.00	57.00	6.00		h5
2B230-0600-NA	●	○	6.00	3.0	10.0	10.00	57.00	6.00		h5
2B230-0800-NA	●	○	8.00	4.0	16.0	16.00	63.00	8.00		h6
2B230-1000-NA	●	○	10.00	5.0	19.0	19.00	72.00	10.00		h6
2B230-1200-NA	●	○	12.00	6.0	22.0	22.00	83.00	12.00		h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio e acciaio temprato con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]
2	30.00

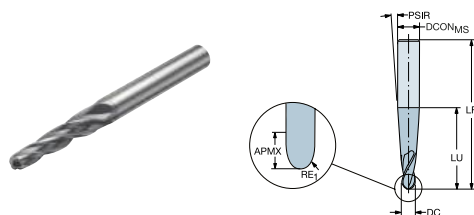
Metrico (mm)

	P M K S H															
Codice di ordinazione	1610	1620	1620	1620	1620	1610	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]	TCDCON
R216.42-01030-AP10G	●	●	●	○	○	●	1.00	0.5	1.0	1.00	80.00	6.00	1.0	36.4	42.1	h5
R216.42-02030-AP20G	●	●	●	○	○	●	2.00	1.0	2.0	2.00	80.00	6.00	2.0	39.8	42.0	h5
R216.42-03030-AP03G	●	●	●	○	○	●	3.00	1.5	3.0	3.00	80.00	6.00				h5
R216.42-04030-AP04G	●	●	●	○	○	●	4.00	2.0	4.0	4.00	90.00	8.00				h6
R216.42-05030-AP05G	●	●	●	○	○	●	5.00	2.5	5.0	5.00	100.00	8.00				h6
R216.42-06030-AP06G	●	●	●	○	○	●	6.00	3.0	6.0	6.00	100.00	10.00				h6
R216.42-08030-AP08G	●	●	●	○	○	●	8.00	4.0	8.0	8.00	100.00	12.00				h6
R216.42-10030-AP10G	●	●	●	○	○	●	10.00	5.0	10.0	10.00	125.00	14.00				h6
R216.42-12030-AP12G	●	●	●	○	○	●	12.00	6.0	12.0	12.00	140.00	16.00				h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

FHA [deg]	TCDCON	PSIR [deg]
40.00	h6	3.00

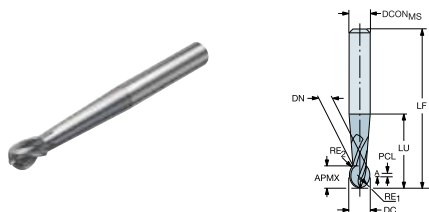
Metrico (mm)

	P		M		K		N		S		H									
Codice di ordinazione	1620	1630	1620	1630	1620	1630	1620	1630	1620	1630	1620	1630	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
R216.52-04040RAL10G		●		○		●		○		○		○	3.99	2.0	2	10.0	10.00	80.00	8.00	42.9
R216.53-04040RAL40G	○		●		○		○		●		○		3.99	2.0	3	40.0	40.00	80.00	8.00	44.0
R216.52-06040RAL12G		●		○		●		○		○		○	5.99	3.0	2	12.0	12.00	100.00	10.00	43.9
R216.54-06040RAL40G	○		●		○		○		●		○		5.99	3.0	4	40.0	40.00	100.00	10.00	40.5
R216.53-08040RAL15G		●		○		●		○		○		○	7.99	4.0	3	15.0	15.00	100.00	12.00	44.9
R216.54-08040RAL40G	○		●		○		○		●		○		7.99	4.0	4	40.0	40.00	100.00	12.00	40.5
R216.54-10040RAL40G	○		●		○		○		●		○		9.99	5.0	4	40.0	40.00	115.00	14.00	42.5
R216.54-12040RAL42G	○		●		○		○		●		○		11.98	6.0	4	42.0	42.00	115.00	16.00	43.5
R216.54-16040RAL45G	○		●		○		○		●		○		15.98	8.0	4	45.0	45.00	125.00	20.00	46.0

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per profilatura

Per acciaio temprato con durezza $43 \leq \text{HRC} \leq 63$



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
30.00	h5	h7

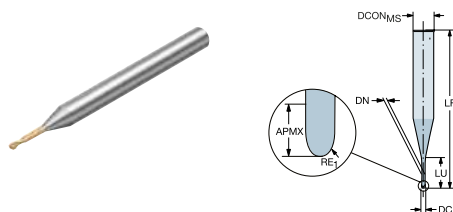
Metrico (mm)

	P	H									
Codice di ordinazione	1610	1610	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PCL [mm]	DN [mm]
R216.62-01030-A020G	○	●	1.00	0.5	2	2.0	4.00	75.00	6.00	1.5	1.0
R216.62-02030-A030G	○	●	2.00	1.0	2	3.0	11.04	75.00	6.00	1.5	1.7
R216.62-03030-A004G	○	●	3.00	1.5	2	4.0	16.11	80.00	6.00	1.7	2.5
R216.62-04030-A005G	○	●	4.00	2.0	2	5.0	21.15	80.00	6.00	1.9	3.3
R216.62-05030-A007G	○	●	5.00	2.5	2	7.0	43.00	80.00	6.00	3.1	4.1
R216.64-05030-A007G	○	●	5.00	2.5	4	7.0	43.00	80.00	6.00	3.1	4.1
R216.62-06030-A007G	○	●	6.00	3.0	2	7.0	30.00	100.00	6.00	2.1	4.7
R216.64-06030-A007G	○	●	6.00	3.0	4	7.0	30.00	100.00	6.00	2.1	4.7
R216.62-08030-A009G	○	●	8.00	4.0	2	9.0	36.00	100.00	8.00	2.7	6.5
R216.64-08030-A009G	○	●	8.00	4.0	4	9.0	36.00	100.00	8.00	2.7	6.5
R216.62-10030-A011G	○	●	10.00	5.0	2	11.0	43.00	100.00	10.00	3.1	8.2
R216.64-10030-A011G	○	●	10.00	5.0	4	11.0	43.00	100.00	10.00	3.1	8.2
R216.62-12030-A013G	○	●	12.00	6.0	2	13.0	52.00	100.00	12.00	3.5	9.8
R216.64-12030-A013G	○	●	12.00	6.0	4	13.0	52.00	100.00	12.00	3.5	9.8
R216.62-16030-A015G	○	●	16.00	8.0	2	15.0	61.00	150.00	16.00	2.6	13.4
R216.64-16030-A015G	○	●	16.00	8.0	4	15.0	61.00	150.00	16.00	2.6	13.4

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per microfresatura

Per acciaio temprato con durezza $43 \leq \text{HRC} \leq 63$



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	30.00	h8

Metrico (mm)

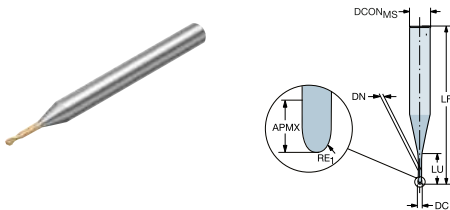
Codice di ordinazione	H										
	1700	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	TCDCON
R216.42-00230-EC02G	●	0.20	0.1	0.2	0.30	45.00	4.00	0.2	0.2	0.3	h5
R216.42-00230-IC02G	●	0.20	0.1	0.2	2.00	45.00	4.00	0.2	0.2	2.0	h5
R216.42-00330-EC03G	●	0.30	0.2	0.3	0.45	45.00	4.00	0.3	0.3	0.4	h5
R216.42-00330-FC03G	●	0.30	0.2	0.3	0.90	45.00	4.00	0.3	0.3	0.9	h5
R216.42-00330-GC03G	●	0.30	0.2	0.3	1.50	45.00	4.00	0.3	0.3	1.5	h5
R216.42-00330-HC03G	●	0.30	0.2	0.3	2.00	45.00	4.00	0.3	0.3	2.0	h5
R216.42-00330-JC03G	●	0.30	0.2	0.3	3.00	45.00	4.00	0.3	0.3	3.0	h5
R216.42-00430-EC04G	●	0.40	0.2	0.3	0.60	45.00	4.00	0.4	0.4	0.6	h5
R216.42-00430-FC04G	●	0.40	0.2	0.3	1.20	45.00	4.00	0.4	0.4	1.2	h5
R216.42-00430-GC04G	●	0.40	0.2	0.3	2.00	45.00	4.00	0.4	0.4	2.0	h5
R216.42-00430-JC04G	●	0.40	0.2	0.3	4.00	45.00	4.00	0.4	0.4	4.0	h5
R216.42-00530-EC05G	●	0.50	0.3	0.3	0.75	45.00	4.00	0.5	0.5	0.8	h5
R216.42-00530-FC05G	●	0.50	0.3	0.3	1.50	45.00	4.00	0.5	0.5	1.5	h5
R216.42-00530-HC05G	●	0.50	0.3	0.3	3.00	45.00	4.00	0.5	0.5	3.0	h5
R216.42-00530-JC05G	●	0.50	0.3	0.3	5.00	45.00	4.00	0.5	0.5	5.0	h5
R216.42-00830-EC08G	●	0.80	0.4	0.5	1.20	45.00	4.00	0.8	0.8	1.2	h5
R216.42-00830-FC08G	●	0.80	0.4	0.5	2.40	45.00	4.00	0.8	0.8	2.4	h5
R216.42-01030-EC10G	●	1.00	0.5	0.8	1.50	45.00	6.00	1.0	1.0	1.5	h5
R216.42-01030-FC10G	●	1.00	0.5	0.8	3.00	45.00	6.00	1.0	1.0	3.0	h5
R216.42-01030-HC10G	●	1.00	0.5	0.8	6.00	45.00	6.00	1.0	1.0	6.0	h5
R216.42-01030-JC10G	●	1.00	0.5	0.8	10.00	50.00	6.00	1.0	1.0	10.0	h5
R216.42-01230-FC12G	●	1.20	0.6	1.1	3.60	45.00	6.00	1.1	1.1	3.6	h5
R216.42-01530-EC15G	●	1.50	0.8	1.4	2.25	45.00	6.00	1.4	1.4	2.3	h5
R216.42-01530-FC15G	●	1.50	0.8	1.4	4.50	45.00	6.00	1.4	1.4	4.5	h5
R216.42-01530-GC15G	●	1.50	0.8	1.4	8.00	45.00	6.00	1.4	1.4	8.0	h5
R216.42-01530-IC15G	●	1.50	0.8	1.4	12.00	50.00	6.00	1.4	1.4	12.0	h5
R216.42-02030-EC20G	●	2.00	1.0	1.7	3.00	45.00	6.00	1.9	1.9	3.0	h5
R216.42-02030-FC20G	●	2.00	1.0	1.7	6.00	45.00	6.00	1.9	1.9	6.0	h5
R216.42-02030-GC20G	●	2.00	1.0	1.7	8.00	45.00	6.00	1.9	1.9	8.0	h5
R216.42-02030-HC20G	●	2.00	1.0	1.7	12.00	50.00	6.00	1.9	1.9	12.0	h6

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per microfresatura

Per acciaio temprato con durezza 43 ≤ HRc ≤ 63



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	30.00	h8

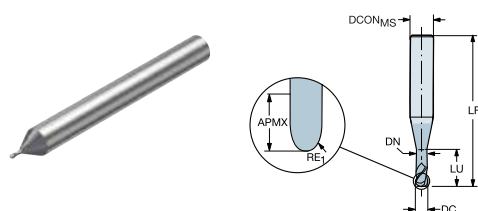
Metrico (mm)

H											
Codice di ordinazione	1700	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	TCDCON
R216.42-02030-IC20G	●	2.00	1.0	1.7	16.00	50.00	6.00	1.9	1.9	16.0	h5
R216.42-02030-JC20G	●	2.00	1.0	1.7	20.00	55.00	6.00	1.9	1.9	20.0	h5
R216.42-02530-HC25G	●	2.50	1.3	2.0	15.00	50.00	6.00	2.4	2.4	15.0	h5
R216.42-02530-IC25G	●	2.50	1.3	2.0	20.00	55.00	6.00	2.4	2.4	20.0	h5

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per microfresatura

Per multimateriale con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

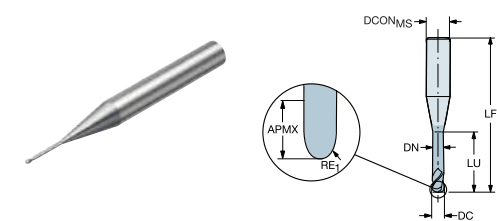
Metrico (mm)

	P	M	K	N	S	H										
Codice di ordinazione	1620	1620	1620	1620	1620	1620	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
R216.42-00430-AE04G	●	●	●	●	●	●	0.40	0.2	0.4	1.00	54.00	6.00	0.4	0.4	1.2	8.5
R216.42-00530-AE05G	●	●	●	●	●	●	0.50	0.3	0.5	1.20	54.00	6.00	0.5	0.5	1.4	8.4
R216.42-00630-AE06G	●	●	●	●	●	●	0.60	0.3	0.6	1.50	54.00	6.00	0.6	0.6	1.7	8.4
R216.42-00830-AE08G	●	●	●	●	●	●	0.80	0.4	0.8	2.00	54.00	6.00	0.8	0.8	2.2	8.3
R216.42-01030-AE10G	●	●	●	●	●	●	1.00	0.5	1.0	2.50	54.00	6.00	1.0	1.0	2.7	8.3

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per microfresatura

Per multimateriale con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

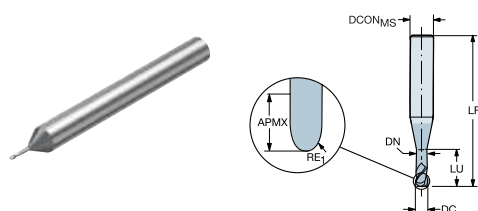
Metrico (mm)

	P	M	K	N	S	H										
Codice di ordinazione	1620	1620	1620	1620	1620	1620	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
R216.42-00530-AJ05G	●	●	●	●	●	●	0.50	0.3	0.5	5.00	57.00	6.00	0.5	0.5	5.2	10.0
R216.42-00630-AJ06G	●	●	●	●	●	●	0.60	0.3	0.6	6.00	57.00	6.00	0.6	0.6	6.2	10.9
R216.42-00830-AJ08G	●	●	●	●	●	●	0.80	0.4	0.8	8.00	57.00	6.00	0.8	0.8	8.2	12.7
R216.42-01030-AJ10G	●	●	●	●	●	●	1.00	0.5	1.0	10.00	57.00	6.00	1.0	1.0	10.2	14.5
	P	M	K	N	S	H										

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela con testa sferica in metallo duro integrale per microfresatura

Per multimateriale con durezza ≤ 63 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
2	30.00	h6	h9

Metrico (mm)

	P	M	K	N	S	H										
Codice di ordinazione	1620	1620	1620	1620	1620	1620	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
R216.42-00530-A005G	●	●	●	●	●	●	0.50	0.3	0.5	2.50	57.00	6.00	0.5	0.5	2.7	7.5
R216.42-00630-A006G	●	●	●	●	●	●	0.60	0.3	0.6	3.00	57.00	6.00	0.6	0.6	3.2	7.9
R216.42-00830-A008G	●	●	●	●	●	●	0.80	0.4	0.8	4.00	57.00	6.00	0.8	0.8	4.2	8.7
R216.42-01030-A010G	●	●	●	●	●	●	1.00	0.5	1.0	5.00	57.00	6.00	1.0	1.0	5.2	9.5

● = Scelta prioritaria ○ = Buona scelta



sandvik.coromant.com/coromill316



CoroMill® 316

Testine intercambiabili in metallo duro integrale

CoroMill® 316 è un sistema di fresatura versatile a testine intercambiabili che unisce elevata precisione e flessibilità per una lavorazione efficiente in un'ampia gamma di materiali e applicazioni.

Applicazione

- Soluzione flessibile per un'ampia gamma di operazioni di fresatura
- Ideale per la lavorazione in spazi ristretti o quando è necessario regolare la lunghezza dell'utensile
- Adatto per operazioni dalla sgrossatura alla finitura su tutti i materiali
- Perfetto per la produzione di piccoli lotti, variazioni dei componenti e frequenti cambi di utensile

Caratteristiche e vantaggi

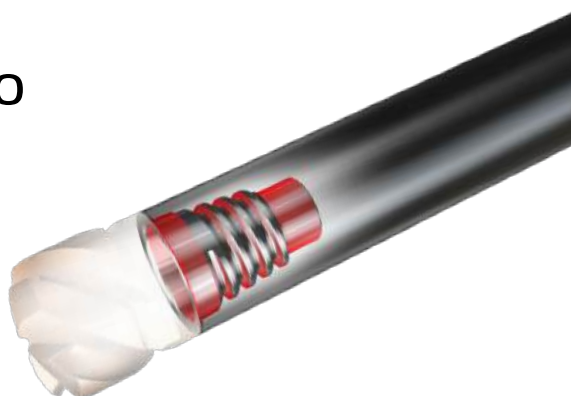
- Elevata capacità di avanzamento per sgrossatura e finitura efficienti in diverse applicazioni
- La geometria del rompitrucoli garantisce un controllo affidabile dei trucioli e prestazioni di taglio uniformi
- Il refrigerante interno migliora la gestione della temperatura e prolunga la durata dell'utensile
- Ampio assortimento di steli e di adattatori integrati per una facile integrazione nella macchina



Aree di applicazione ISO

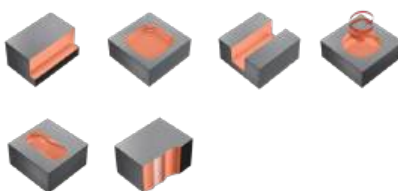
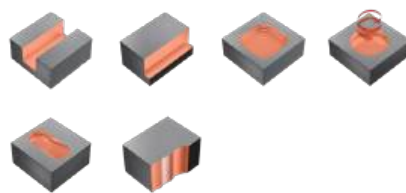
Coromant® EH accoppiamento

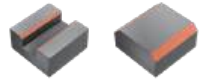
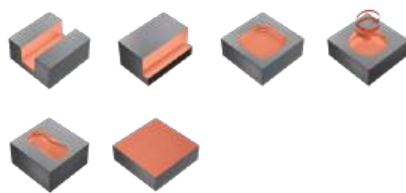
L'accoppiamento Coromant® EH garantisce affidabilità e precisione tra la testina e lo stelo. È facile da maneggiare, e si può cambiare la testina in pochi secondi.



CoroMill® 316

Panoramica

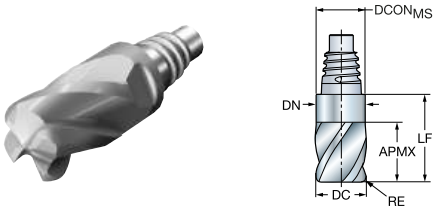
Utensile	Materiale	Tipi di applicazione
Fresatura pesante 	P M K S	
Fresatura stabile per operazioni multiple 	P M K S	
Fresatura laterale ad avanzamento elevato 	S	
Finitura 	P M K S	
Spianatura ad elevato avanzamento 	P M K S	
Fresatura ad alto carico di trucioli 	P M K S	

Utensile	Materiale	Tipi di applicazione
Ampia asportazione dei trucioli 	N	
Sgrossatura con profilo rompitruccioli 	P M K S	
Profilatura 	P M K S	
Fresatura di smussi 	P M K S	
Fresatura di smussi con profilo a quarto di cerchio 	P M K S	
Ceramica brasata per sgrossatura ad alta velocità 	S	



CoroMill® 316, testina in metallo duro integrale per fresatura pesante

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRC



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
4	42.00	h10

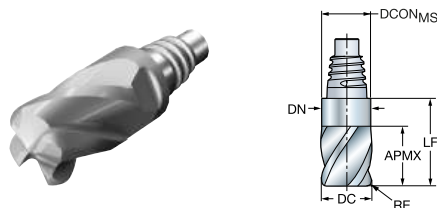
Metrico (mm)

	P	M	K	S						
	1730	1730	1730	1730	DC [mm]	RE [mm]	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
Codice di ordinazione										
316-10SL442-10005P	●	○	○	○	10.00	0.5	12.0	18.50	9.70	9.7
316-10SL442-10010P	●	○	○	○	10.00	1.0	12.0	18.50	9.70	9.7
316-10SL442-10015P	●	○	○	○	10.00	1.5	12.0	18.50	9.70	9.7
316-10SL442-10020P	●	○	○	○	10.00	2.0	12.0	18.50	9.70	9.7
316-10SL442-10030P	●	○	○	○	10.00	3.0	12.0	18.50	9.70	9.7
316-12SL442-12005P	●	○	○	○	12.00	0.5	14.4	22.00	11.70	11.7
316-12SL442-12010P	●	○	○	○	12.00	1.0	14.4	22.00	11.70	11.7
316-12SL442-12015P	●	○	○	○	12.00	1.5	14.4	22.00	11.70	11.7
316-12SL442-12020P	●	○	○	○	12.00	2.0	14.4	22.00	11.70	11.7
316-12SL442-12030P	●	○	○	○	12.00	3.0	14.4	22.00	11.70	11.7
316-12SL442-12040P	●	○	○	○	12.00	4.0	14.4	22.00	11.70	11.7
316-16SL442-16005P	●	○	○	○	16.00	0.5	19.2	29.10	15.50	15.5
316-16SL442-16010P	●	○	○	○	16.00	1.0	19.2	29.10	15.50	15.5
316-16SL442-16015P	●	○	○	○	16.00	1.5	19.2	29.10	15.50	15.5
316-16SL442-16020P	●	○	○	○	16.00	2.0	19.2	29.10	15.50	15.5
316-16SL442-16030P	●	○	○	○	16.00	3.0	19.2	29.10	15.50	15.5
316-16SL442-16040P	●	○	○	○	16.00	4.0	19.2	29.10	15.50	15.5
316-20SL442-20005P	●	○	○	○	20.00	0.5	24.0	34.20	19.30	19.3
316-20SL442-20010P	●	○	○	○	20.00	1.0	24.0	34.20	19.30	19.3
316-20SL442-20020P	●	○	○	○	20.00	2.0	24.0	34.20	19.30	19.3
316-20SL442-20030P	●	○	○	○	20.00	3.0	24.0	34.20	19.30	19.3
316-20SL442-20040P	●	○	○	○	20.00	4.0	24.0	34.20	19.30	19.3
316-25SL442-25005P	●	○	○	○	25.00	0.5	30.0	41.90	24.20	24.2
316-25SL442-25010P	●	○	○	○	25.00	1.0	30.0	41.90	24.20	24.2
316-25SL442-25015P	●	○	○	○	25.00	1.5	30.0	41.90	24.20	24.2
316-25SL442-25020P	●	○	○	○	25.00	2.0	30.0	41.90	24.20	24.2
316-25SL442-25030P	●	○	○	○	25.00	3.0	30.0	41.90	24.20	24.2
316-25SL442-25040P	●	○	○	○	25.00	4.0	30.0	41.90	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale per fresatura pesante

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
4	42.000	h10

Imperiale (pollici)

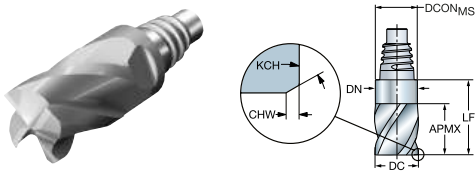
	P	M	K	S						
	1730	1730	1730	1730	DC [inch]	RE [inch]	APMX [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
A316-10SL442-03704P	●	●	○	○	0.375	0.015	0.453	0.713	0.364	0.364
A316-10SL442-03708P	●	●	○	○	0.375	0.030	0.453	0.713	0.364	0.364
A316-10SL442-03715P	●	●	○	○	0.375	0.060	0.453	0.713	0.364	0.364
A316-12SL442-05004P	●	●	○	○	0.500	0.015	0.602	0.898	0.484	0.484
A316-12SL442-05008P	●	●	○	○	0.500	0.030	0.602	0.898	0.484	0.484
A316-12SL442-05015P	●	●	○	○	0.500	0.060	0.602	0.898	0.484	0.484
A316-12SL442-05023P	●	●	○	○	0.500	0.090	0.602	0.898	0.484	0.484
A316-12SL442-05031P	●	●	○	○	0.500	0.120	0.602	0.898	0.484	0.484
A316-16SL442-06204P	●	●	○	○	0.625	0.015	0.752	1.146	0.610	0.610
A316-16SL442-06208P	●	●	○	○	0.625	0.030	0.752	1.146	0.610	0.610
A316-16SL442-06215P	●	●	○	○	0.625	0.060	0.752	1.146	0.610	0.610
A316-16SL442-06223P	●	●	○	○	0.625	0.090	0.752	1.146	0.610	0.610
A316-16SL442-06231P	●	●	○	○	0.625	0.120	0.752	1.146	0.610	0.610
A316-20SL442-07504P	●	●	○	○	0.750	0.015	0.902	1.291	0.728	0.728
A316-20SL442-07508P	●	●	○	○	0.750	0.030	0.902	1.291	0.728	0.728
A316-20SL442-07515P	●	●	○	○	0.750	0.060	0.902	1.291	0.728	0.728
A316-20SL442-07523P	●	●	○	○	0.750	0.090	0.902	1.291	0.728	0.728
A316-20SL442-07531P	●	●	○	○	0.750	0.120	0.902	1.291	0.728	0.728
A316-20SL442-07548P	●	●	○	○	0.750	0.190	0.902	1.291	0.728	0.728
A316-20SL442-07563P	●	●	○	○	0.750	0.250	0.902	1.291	0.728	0.728
A316-25SL442-10008P	●	●	○	○	1.000	0.030	1.201	1.665	0.965	0.965
A316-25SL442-10015P	●	●	○	○	1.000	0.060	1.201	1.665	0.965	0.965
A316-25SL442-10031P	●	●	○	○	1.000	0.120	1.201	1.665	0.965	0.965
A316-25SL442-10048P	●	●	○	○	1.000	0.190	1.201	1.665	0.965	0.965
A316-25SL442-10063P	●	●	○	○	1.000	0.250	1.201	1.665	0.965	0.965

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per fresatura pesante

Per acciaio inossidabile e acciaio con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDC
4	45.0	42.00	h10

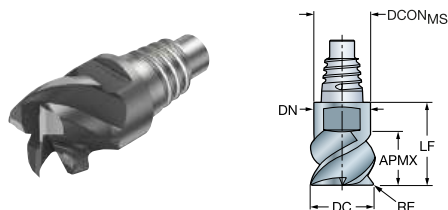
Metrico (mm)

	P	M	K	S						
	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10SL442-10000P	●	●	○	○	10.00	12.0	0.2	18.50	9.70	9.7
316-12SL442-12000P	●	●	○	○	12.00	14.4	0.2	22.00	11.70	11.7
316-16SL442-16000P	●	●	○	○	16.00	19.2	0.3	29.10	15.50	15.5
316-20SL442-20000P	●	●	○	○	20.00	24.0	0.3	34.20	19.30	19.3
316-25SL442-25000P	●	●	○	○	25.00	30.0	0.3	41.90	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina integrale in metallo duro per fresatura multioperazione stabile

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

FHA [deg]	TCDC
50.00	h9

Metrico (mm)

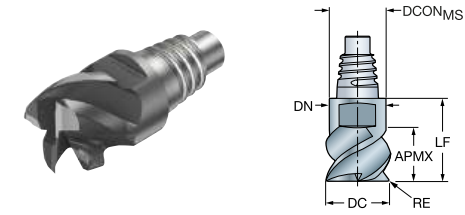
	P	M	K	S							
	1730	1730	1730	1730	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10SM350-10005P	●	●	○	○	10.00	0.5	3	5.5	12.40	9.70	9.7
316-10SM350-10010P	●	●	○	○	10.00	1.0	3	5.5	12.40	9.70	9.7
316-10SM450-10005P	●	●	○	○	10.00	0.5	4	5.5	12.40	9.70	9.7
316-10SM450-10010P	●	●	○	○	10.00	1.0	4	5.5	12.40	9.70	9.7
316-10SM450-10015P	●	●	○	○	10.00	1.5	4	5.5	12.40	9.70	9.7
316-10SM450-10020P	●	●	○	○	10.00	2.0	4	5.5	12.40	9.70	9.7
316-10SM450-10030P	●	●	○	○	10.00	3.0	4	5.5	12.40	9.70	9.7
316-12SM350-12005P	●	●	○	○	12.00	0.5	3	6.5	14.50	11.70	11.7
316-12SM350-12010P	●	●	○	○	12.00	1.0	3	6.5	14.50	11.70	11.7
316-12SM450-12005P	●	●	○	○	12.00	0.5	4	6.5	14.50	11.70	11.7
316-12SM450-12010P	●	●	○	○	12.00	1.0	4	6.5	14.50	11.70	11.7
316-12SM450-12015P	●	●	○	○	12.00	1.5	4	6.5	14.50	11.70	11.7
316-12SM450-12020P	●	●	○	○	12.00	2.0	4	6.5	14.50	11.70	11.7
316-12SM450-12030P	●	●	○	○	12.00	3.0	4	6.5	14.50	11.70	11.7
316-12SM450-12040P	●	●	○	○	12.00	4.0	4	6.5	14.50	11.70	11.7
316-16SM350-16005P	●	●	○	○	16.00	0.5	3	8.5	18.70	15.50	15.5
316-16SM350-16010P	●	●	○	○	16.00	1.0	3	8.5	18.70	15.50	15.5
316-16SM450-16005P	●	●	○	○	16.00	0.5	4	8.5	18.70	15.50	15.5
316-16SM450-16010P	●	●	○	○	16.00	1.0	4	8.5	18.70	15.50	15.5
316-16SM450-16015P	●	●	○	○	16.00	1.5	4	8.5	18.70	15.50	15.5
316-16SM450-16020P	●	●	○	○	16.00	2.0	4	8.5	18.70	15.50	15.5
316-16SM450-16030P	●	●	○	○	16.00	3.0	4	8.5	18.70	15.50	15.5
316-16SM450-16040P	●	●	○	○	16.00	4.0	4	8.5	18.70	15.50	15.5
316-20SM350-20005P	●	●	○	○	20.00	0.5	3	11.0	21.30	19.30	19.3
316-20SM350-20010P	●	●	○	○	20.00	1.0	3	11.0	21.30	19.30	19.3
316-20SM450-20005P	●	●	○	○	20.00	0.5	4	11.0	21.30	19.30	19.3
316-20SM450-20010P	●	●	○	○	20.00	1.0	4	11.0	21.30	19.30	19.3
316-20SM450-20015P	●	●	○	○	20.00	1.5	4	11.0	21.30	19.30	19.3
316-20SM450-20020P	●	●	○	○	20.00	2.0	4	11.0	21.30	19.30	19.3
316-20SM450-20030P	●	●	○	○	20.00	3.0	4	11.0	21.30	19.30	19.3

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina integrale in metallo duro per fresatura multioperazione stabile

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

FHA [deg]	TCDC
50.00	h9

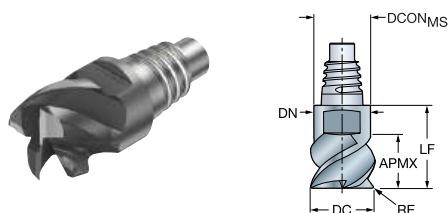
Metrico (mm)

	P	M	K	S							
	1730	1730	1730	1730	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
Codice di ordinazione											
316-20SM450-20040P	●	●	○	○	20.00	4.0	4	11.0	21.30	19.30	19.3
316-25SM550-25010P	●	●	○	○	25.00	1.0	5	13.5	25.60	24.20	24.2
316-25SM550-25015P	●	●	○	○	25.00	1.5	5	13.5	25.60	24.20	24.2
316-25SM550-25020P	●	●	○	○	25.00	2.0	5	13.5	25.60	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina integrale in metallo duro per fresatura multioperazione stabile

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

FHA [deg]	TCDC
50.000	h9

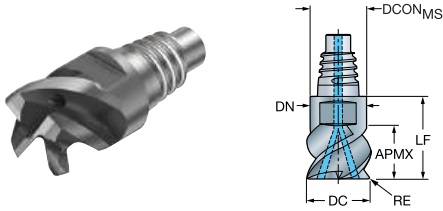
Imperiale (pollici)

	P	M	K	S							
	1730	1730	1730	1730	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
A316-10SM350-03704P	●	●	○	○	0.375	0.015	3	0.209	0.488	0.364	0.364
A316-10SM350-03708P	●	●	○	○	0.375	0.031	3	0.209	0.488	0.364	0.364
A316-10SM350-03715P	●	●	○	○	0.375	0.062	3	0.209	0.488	0.364	0.364
A316-10SM450-03704P	●	●	○	○	0.375	0.015	4	0.209	0.488	0.364	0.364
A316-10SM450-03708P	●	●	○	○	0.375	0.031	4	0.209	0.488	0.364	0.364
A316-10SM450-03715P	●	●	○	○	0.375	0.062	4	0.209	0.488	0.364	0.364
A316-12SM350-05004P	●	●	○	○	0.500	0.015	3	0.276	0.575	0.484	0.484
A316-12SM350-05008P	●	●	○	○	0.500	0.031	3	0.276	0.575	0.484	0.484
A316-12SM350-05015P	●	●	○	○	0.500	0.062	3	0.276	0.575	0.484	0.484
A316-12SM450-05004P	●	●	○	○	0.500	0.015	4	0.276	0.575	0.484	0.484
A316-12SM450-05008P	●	●	○	○	0.500	0.031	4	0.276	0.575	0.484	0.484
A316-16SM350-06204P	●	●	○	○	0.625	0.015	3	0.335	0.736	0.610	0.610
A316-16SM450-06208P	●	●	○	○	0.625	0.031	4	0.335	0.736	0.610	0.610
A316-20SM350-07508P	●	●	○	○	0.750	0.031	3	0.413	0.839	0.728	0.728
A316-20SM450-07508P	●	●	○	○	0.750	0.031	4	0.413	0.839	0.728	0.728
A316-20SM450-07532P	●	●	○	○	0.750	0.125	4	0.413	0.839	0.728	0.728
A316-20SM450-07563P	●	●	○	○	0.750	0.250	4	0.413	0.839	0.728	0.728
A316-25SM550-10015P	●	●	○	○	1.000	0.062	5	0.551	1.008	0.965	0.965
A316-25SM550-10032P	●	●	○	○	1.000	0.125	5	0.551	1.008	0.965	0.965
A316-25SM550-10047P	●	●	○	○	1.000	0.188	5	0.551	1.008	0.965	0.965
A316-25SM550-10063P	●	●	○	○	1.000	0.250	5	0.551	1.008	0.965	0.965

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina integrale in metallo duro per fresatura multioperazione stabile

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

CNSC	FHA [deg]	TCDC
1	50.00	h9

Metrico (mm)



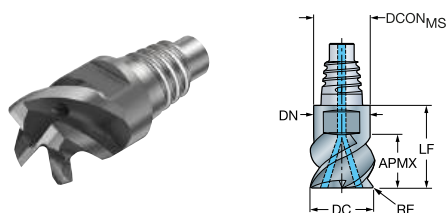
Codice di ordinazione	1730	1730	1730	1730	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10SM450C10005P	●	●	○	○	10.00	0.5	4	6.0	12.40	9.70	9.7
316-10SM450C10010P	●	●	○	○	10.00	1.0	4	6.0	12.40	9.70	9.7
316-10SM450C10015P	●	●	○	○	10.00	1.5	4	6.0	12.40	9.70	9.7
316-10SM450C10020P	●	●	○	○	10.00	2.0	4	6.0	12.40	9.70	9.7
316-10SM450C10030P	●	●	○	○	10.00	3.0	4	6.0	12.40	9.70	9.7
316-12SM450C12005P	●	●	○	○	12.00	0.5	4	7.5	14.50	11.70	11.7
316-12SM450C12010P	●	●	○	○	12.00	1.0	4	7.5	14.50	11.70	11.7
316-12SM450C12020P	●	●	○	○	12.00	2.0	4	7.5	14.50	11.70	11.7
316-12SM450C12030P	●	●	○	○	12.00	3.0	4	7.5	14.50	11.70	11.7
316-12SM450C12040P	●	●	○	○	12.00	4.0	4	7.5	14.50	11.70	11.7
316-16SM450C16005P	●	●	○	○	16.00	0.5	4	10.0	18.70	15.50	15.5
316-16SM450C16010P	●	●	○	○	16.00	1.0	4	10.0	18.70	15.50	15.5
316-16SM450C16015P	●	●	○	○	16.00	1.5	4	10.0	18.70	15.50	15.5
316-16SM450C16020P	●	●	○	○	16.00	2.0	4	10.0	18.70	15.50	15.5
316-16SM450C16030P	●	●	○	○	16.00	3.0	4	10.0	18.70	15.50	15.5
316-16SM450C16040P	●	●	○	○	16.00	4.0	4	10.0	18.70	15.50	15.5
316-20SM450C20005P	●	●	○	○	20.00	0.5	4	12.0	21.30	19.30	19.3
316-20SM450C20010P	●	●	○	○	20.00	1.0	4	12.0	21.30	19.30	19.3
316-20SM450C20015P	●	●	○	○	20.00	1.5	4	12.0	21.30	19.30	19.3
316-20SM450C20020P	●	●	○	○	20.00	2.0	4	12.0	21.30	19.30	19.3
316-20SM450C20030P	●	●	○	○	20.00	3.0	4	12.0	21.30	19.30	19.3
316-20SM450C20040P	●	●	○	○	20.00	4.0	4	12.0	21.30	19.30	19.3
316-25SM550C25010P	●	●	○	○	25.00	1.0	5	15.0	25.60	24.20	24.2
316-25SM550C25015P	●	●	○	○	25.00	1.5	5	15.0	25.60	24.20	24.2
316-25SM550C25020P	●	●	○	○	25.00	2.0	5	15.0	25.60	24.20	24.2



● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina integrale in metallo duro per fresatura multioperazione stabile

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

CNSC	FHA [deg]	TCDC
1	50.000	h9

Imperiale (pollici)

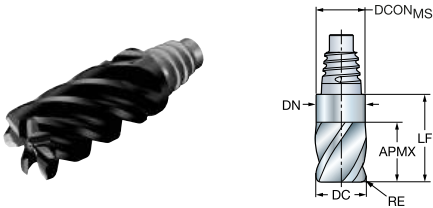
	P M K S										
Codice di ordinazione	1730	1730	1730	1730	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
A316-10SM450C03704P	●	●	○	○	0.375	0.015	4	0.236	0.488	0.364	0.364
A316-10SM450C03708P	●	●	○	○	0.375	0.031	4	0.236	0.488	0.364	0.364
A316-12SM450C05004P	●	●	○	○	0.500	0.015	4	0.315	0.571	0.484	0.484
A316-12SM450C05008P	●	●	○	○	0.500	0.031	4	0.315	0.571	0.484	0.484
A316-12SM450C05015P	●	●	○	○	0.500	0.062	4	0.315	0.571	0.484	0.484
A316-16SM450C06208P	●	●	○	○	0.625	0.031	4	0.394	0.736	0.610	0.610
A316-16SM450C06215P	●	●	○	○	0.625	0.062	4	0.394	0.736	0.610	0.610
A316-20SM450C07508P	●	●	○	○	0.750	0.031	4	0.453	0.839	0.728	0.728
A316-20SM450C07515P	●	●	○	○	0.750	0.062	4	0.453	0.839	0.728	0.728
A316-20SM450C07532P	●	●	○	○	0.750	0.125	4	0.453	0.839	0.728	0.728
A316-20SM450C07563P	●	●	○	○	0.750	0.250	4	0.453	0.839	0.728	0.728
A316-25SM550C10032P	●	●	○	○	1.000	0.125	5	0.610	1.008	0.965	0.965
A316-25SM550C10047P	●	●	○	○	1.000	0.188	5	0.610	1.008	0.965	0.965
A316-25SM550C10063P	●	●	○	○	1.000	0.250	5	0.610	1.008	0.965	0.965

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per fresatura laterale ad avanzamenti elevati

Per leghe di titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
6	42.00	h10

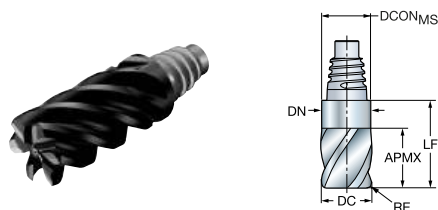
Metrico (mm)

	S						
Codice di ordinazione	1745	DC [mm]	RE [mm]	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10FL642-10005L	●	10.00	0.5	15.0	23.30	9.70	9.7
316-10FL642-10010L	●	10.00	1.0	15.0	23.30	9.70	9.7
316-10FL642-10020L	●	10.00	2.0	15.0	23.30	9.70	9.7
316-12FL642-12005L	●	12.00	0.5	18.0	27.40	11.70	11.7
316-12FL642-12010L	●	12.00	1.0	18.0	27.40	11.70	11.7
316-12FL642-12020L	●	12.00	2.0	18.0	27.40	11.70	11.7
316-12FL642-12030L	●	12.00	3.0	18.0	27.40	11.70	11.7
316-16FL642-16005L	●	16.00	0.5	24.0	35.60	15.50	15.5
316-16FL642-16010L	●	16.00	1.0	24.0	35.60	15.50	15.5
316-16FL642-16020L	●	16.00	2.0	24.0	35.60	15.50	15.5
316-16FL642-16030L	●	16.00	3.0	24.0	35.60	15.50	15.5
316-16FL642-16040L	●	16.00	4.0	24.0	35.60	15.50	15.5
316-20FL642-20010L	●	20.00	1.0	30.0	41.70	19.30	19.3
316-20FL642-20020L	●	20.00	2.0	30.0	41.70	19.30	19.3
316-20FL642-20030L	●	20.00	3.0	30.0	41.70	19.30	19.3
316-20FL642-20040L	●	20.00	4.0	30.0	41.70	19.30	19.3
316-25FL642-25010L	●	25.00	1.0	37.5	51.00	24.20	24.2
316-25FL642-25020L	●	25.00	2.0	37.5	51.00	24.20	24.2
316-25FL642-25030L	●	25.00	3.0	37.5	51.00	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale per fresatura laterale ad avanzamenti elevati

Per leghe di titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
6	42.000	h10

Imperiale (pollici)

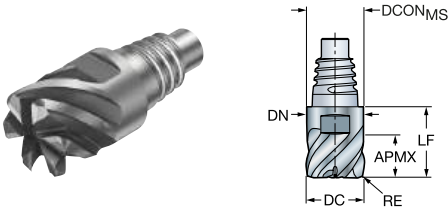
Codice di ordinazione	1745	S					
		DC [inch]	RE [inch]	APMX [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
A316-10FL642-03708L	●	0.375	0.030	0.563	0.890	0.364	0.362
A316-10FL642-03715L	●	0.375	0.060	0.563	0.890	0.364	0.362
A316-12FL642-05008L	●	0.500	0.030	0.750	1.122	0.484	0.500
A316-12FL642-05015L	●	0.500	0.060	0.750	1.122	0.484	0.500
A316-12FL642-05023L	●	0.500	0.090	0.750	1.122	0.484	0.500
A316-12FL642-05031L	●	0.500	0.120	0.750	1.122	0.484	0.500
A316-16FL642-06208L	●	0.625	0.030	0.937	1.402	0.610	0.610
A316-16FL642-06215L	●	0.625	0.060	0.937	1.402	0.610	0.610
A316-16FL642-06223L	●	0.625	0.090	0.937	1.402	0.610	0.610
A316-16FL642-06231L	●	0.625	0.120	0.937	1.402	0.610	0.610
A316-20FL642-07508L	●	0.750	0.030	1.125	1.587	0.728	0.728
A316-20FL642-07515L	●	0.750	0.060	1.125	1.587	0.728	0.728
A316-20FL642-07523L	●	0.750	0.090	1.125	1.587	0.728	0.728
A316-20FL642-07531L	●	0.750	0.120	1.125	1.587	0.728	0.728
A316-25FL642-10008L	●	1.000	0.030	1.500	2.031	0.965	0.965
A316-25FL642-10015L	●	1.000	0.060	1.500	2.031	0.965	0.965
A316-25FL642-10023L	●	1.000	0.090	1.500	2.031	0.965	0.965
A316-25FL642-10031L	●	1.000	0.120	1.500	2.031	0.965	0.965

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per finitura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

FHA [deg]	TCDC
50.00	h9

Metrico (mm)

P	M	K	S
1730	1730	1730	1730

Codice di ordinazione	1730	1730	1730	1730	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10FM650-10010L	●	●	○	○	10.00	1.0	6	5.5	12.40	9.70	9.7
316-12FM650-12010L	●	●	○	○	12.00	1.0	6	6.5	14.50	11.70	11.7
316-16FM650-16015L	●	●	○	○	16.00	1.5	6	8.5	18.70	15.50	15.5
316-20FM850-20015L	●	●	○	○	20.00	1.5	8	11.0	21.30	19.30	19.3
316-25FM850-25010L	●	●	○	○	25.00	1.0	8	13.5	25.60	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

FHA [deg]	TCDC
50.000	h10

Imperiale (pollici)

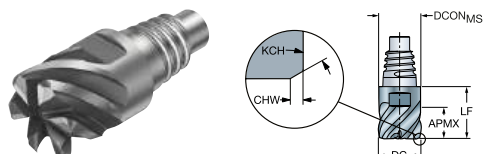
P	M	K	S
1730	1730	1730	1730

Codice di ordinazione	1730	1730	1730	1730	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
A316-10FM650-03704L	●	●	○	○	0.375	0.015	6	0.209	0.488	0.364	0.364
A316-10FM650-03708L	●	●	○	○	0.375	0.031	6	0.209	0.488	0.364	0.364
A316-10FM650-03715L	●	●	○	○	0.375	0.062	6	0.209	0.488	0.364	0.364
A316-12FM650-05004L	●	●	○	○	0.500	0.015	6	0.276	0.575	0.484	0.484
A316-12FM650-05015L	●	●	○	○	0.500	0.062	6	0.276	0.575	0.484	0.484
A316-16FM650-06208L	●	●	○	○	0.625	0.031	6	0.335	0.736	0.610	0.610
A316-16FM850-06208L	●	●	○	○	0.625	0.031	8	0.335	0.736	0.610	0.610
A316-20FM850-07508L	●	●	○	○	0.750	0.031	8	0.413	0.839	0.728	0.728
A316-20FMA50-07508L	●	●	○	○	0.750	0.031	10	0.413	0.839	0.728	0.728
A316-25FMA50-10015L	●	●	○	○	1.000	0.062	10	0.551	1.008	0.965	0.965
A316-25FMC50-10015L	●	●	○	○	1.000	0.062	12	0.551	1.008	0.965	0.965

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale per finitura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

KCH [deg]	FHA [deg]	TCDC
45.0	50.00	h10

Metrico (mm)

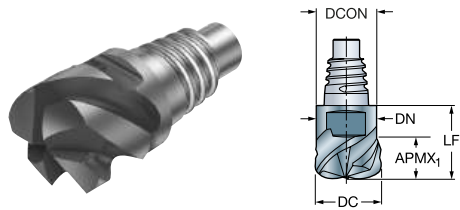
	P	M	K	S							
Codice di ordinazione	1730	1730	1730	1730	DC [mm]	ZEFP	APMX [mm]	CHW [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10FM650-10000L	●	●	○	○	10.00	6	5.5	0.1	12.40	9.70	9.7
316-12FM650-12000L	●	●	○	○	12.00	6	6.5	0.1	14.50	11.70	11.7
316-16FM650-16000L	●	●	○	○	16.00	6	8.5	0.2	18.70	15.50	15.5
316-20FM850-20000L	●	●	○	○	20.00	8	11.0	0.2	21.30	19.30	19.3

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per spianatura ad avanzamenti elevati

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

FHA
[deg]

50.00

Metrico (mm)

	P	M	K	S										
	1730	1730	1730	1730	DC [mm]	RE ₁ [mm]	RE ₂ [mm]	ZEFP	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	REEQ [mm]	RMPX [deg]
316-10HM350-10015P	●	●	○	○	10.00	1.5	5.0	3	12.40	12.40	9.70	9.7	2.0	5.00
316-10HM450-10015P	●	●	○	○	10.00	1.5	5.0	4	12.40	12.40	9.70	9.7	2.0	5.00
316-12HM350-12015P	●	●	○	○	12.00	1.5	6.0	3	14.50	14.50	11.70	11.7	2.1	5.00
316-12HM450-12015P	●	●	○	○	12.00	1.5	6.0	4	14.50	14.50	11.70	11.7	2.1	5.00
316-16HM350-16020P	●	●	○	○	16.00	2.0	8.0	3	18.70	18.70	15.50	15.5	2.8	5.00
316-16HM450-16020P	●	●	○	○	16.00	2.0	8.0	4	18.70	18.70	15.50	15.5	2.8	5.00
316-20HM450-20020P	●	●	○	○	20.00	2.0	10.0	4	21.30	21.30	19.30	19.3	3.1	5.00
316-25HM450-25030P	●	●	○	○	25.00	3.0	12.0	4	25.60	25.60	24.20	24.2	4.2	5.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP
FHA
[deg]

4
50.000

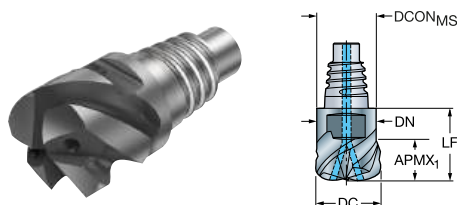
Imperiale (pollici)

	P	M	K	S									
Codice di ordinazione	1730	1730	1730	1730	DC [inch]	RE ₁ [inch]	RE ₂ [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	REEQ [inch]	RMPX [deg]
A316-10HM450-03715P	●	●	○	○	0.375	0.060	0.181	0.488	0.488	0.364	0.364	0.076	5.00
A316-12HM450-05015P	●	●	○	○	0.500	0.060	0.236	0.575	0.575	0.484	0.484	0.086	5.00
A316-16HM450-06220P	●	●	○	○	0.625	0.080	0.315	0.736	0.736	0.610	0.610	0.110	5.00
A316-20HM450-07520P	●	●	○	○	0.750	0.080	0.354	0.839	0.839	0.728	0.728	0.117	5.00
	P	M	K	S									

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale per spianatura ad avanzamenti elevati

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

CNSC	FHA [deg]
1	50.00

Metrico (mm)

	P	M	K	S										
Codice di ordinazione	1730	1730	1730	1730	DC [mm]	RE ₁ [mm]	RE ₂ [mm]	ZEFP	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	REEQ [mm]	RMPX [deg]
316-10HM450C10015P	●	●	○	○	10.00	1.5	5.0	4	12.40	12.40	9.70	9.7	2.0	5.00
316-12HM450C12015P	●	●	○	○	12.00	1.5	6.0	4	14.50	14.50	11.70	11.7	2.1	5.00
316-16HM450C16020P	●	●	○	○	16.00	2.0	8.0	4	18.70	18.70	15.50	15.5	2.8	5.00
316-20HM450C20020P	●	●	○	○	20.00	2.0	10.0	4	21.30	21.30	19.30	19.3	3.1	5.00
316-25HM550C25030P	●	●	○	○	25.00	3.0	12.0	5	25.60	25.60	24.20	24.2	4.2	5.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	CNSC	FHA [deg]
4	1	50.000

Imperiale (pollici)

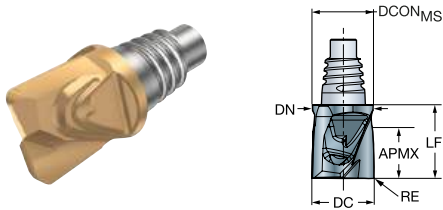
	P	M	K	S									
Codice di ordinazione	1730	1730	1730	1730	DC [inch]	RE ₁ [inch]	RE ₂ [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	REEQ [inch]	RMPX [deg]
A316-10HM450C03715P	●	●	○	○	0.375	0.060	0.181	0.488	0.488	0.364	0.364	0.076	5.00
A316-12HM450C05015P	●	●	○	○	0.500	0.060	0.236	0.571	0.571	0.484	0.484	0.086	5.00
A316-16HM450C06220P	●	●	○	○	0.625	0.080	0.315	0.736	0.736	0.610	0.610	0.110	5.00
A316-20HM450C07520P	●	●	○	○	0.750	0.080	0.354	0.839	0.839	0.728	0.728	0.117	5.00
	P	M	K	S									

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per fresatura ad elevato carico di trucioli

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	10.00	h10

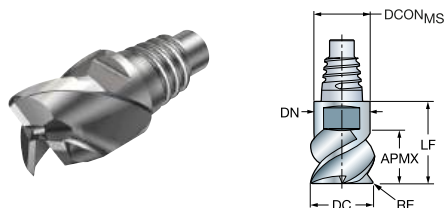
Metrico (mm)

	P	M	K	S						
	1730	1730	1730	1730	DC [mm]	RE [mm]	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10SM210-10005P	●	●	○	○	10.00	0.5	8.0	11.80	9.70	9.7
316-10SM210-10008P	●	●	○	○	10.00	0.8	8.0	11.80	9.70	9.7
316-10SM210-10010P	●	●	○	○	10.00	1.0	8.0	11.80	9.70	9.7
316-12SM210-12005P	●	●	○	○	12.00	0.5	10.0	14.00	11.70	11.7
316-12SM210-12008P	●	●	○	○	12.00	0.8	10.0	14.00	11.70	11.7
316-16SM210-16005P	●	●	○	○	16.00	0.5	13.0	18.10	15.50	15.5
316-16SM210-16008P	●	●	○	○	16.00	0.8	13.0	18.10	15.50	15.5
316-16SM210-16010P	●	●	○	○	16.00	1.0	13.0	18.10	15.50	15.5
316-16SM210-16030P	●	●	○	○	16.00	3.0	13.0	18.10	15.50	15.5

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale per grande asportazione di truciolo

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	45.00	h9

Metrico (mm)

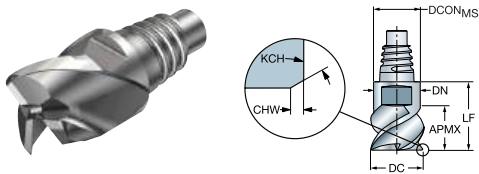
Codice di ordinazione	H10F	N					
		DC [mm]	RE [mm]	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10SM345-10010A	●	10.00	1.0	5.5	12.40	9.70	9.7
316-10SM345-10025A	●	10.00	2.5	5.5	12.40	9.70	9.7
316-12SM345-12010A	●	12.00	1.0	6.5	14.50	11.70	11.7
316-12SM345-12025A	●	12.00	2.5	6.5	14.50	11.70	11.7
316-12SM345-12040A	●	12.00	4.0	6.5	14.50	11.70	11.7
316-16SM345-16015A	●	16.00	1.5	8.5	18.70	15.50	15.5
316-16SM345-16025A	●	16.00	2.5	8.5	18.70	15.50	15.5
316-16SM345-16040A	●	16.00	4.0	8.5	18.70	15.50	15.5
316-20SM345-20025A	●	20.00	2.5	11.0	21.30	19.30	19.3
316-20SM345-20040A	●	20.00	4.0	11.0	21.30	19.30	19.3
316-25SM345-25040A	●	25.00	4.0	13.5	25.60	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per grande asportazione di truciolo

Per materiali non ferrosi



Valori comuni dei dati

ZEFP	KCH [deg]	FHA [deg]	TCDC
3	45.0	45.00	h9

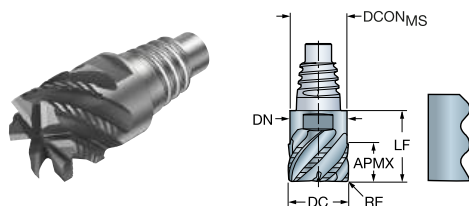
Metrico (mm)

N							
Codice di ordinazione	H10F	DC [mm]	APMX [mm]	CHW [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10SM345-10000A	●	10.00	5.5	0.1	12.40	9.70	9.7
316-12SM345-12000A	●	12.00	6.5	0.1	14.50	11.70	11.7
316-16SM345-16000A	●	16.00	8.5	0.2	18.70	15.50	15.5
316-20SM345-20000A	●	20.00	11.0	0.2	21.30	19.30	19.3
316-25SM345-25000A	●	25.00	13.5	0.2	25.60	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale per sgrossatura con rompitruccioli

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

TCDC

h12

Metrico (mm)

	P	M	K	S								
	1730	1730	1730	1730	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	FHA [deg]
316-10SM440-10004K	●	●	○	○	10.00	0.4	4	5.5	12.40	9.70	9.7	40.00
316-10SM545-10004K	●	●	○	○	10.00	0.4	5	5.5	12.40	9.70	9.7	45.00
316-12SM440-12004K	●	●	○	○	12.00	0.4	4	6.5	14.50	11.70	11.7	40.00
316-12SM545-12004K	●	●	○	○	12.00	0.4	5	6.5	14.50	11.70	11.7	45.00
316-16SM440-16004K	●	●	○	○	16.00	0.4	4	8.5	18.70	15.50	15.5	40.00
316-16SM645-16004K	●	●	○	○	16.00	0.4	6	8.5	18.70	15.50	15.5	45.00
316-20SM645-20004K	●	●	○	○	20.00	0.4	6	11.0	21.30	19.30	19.3	45.00
316-25SM845-25004K	●	●	○	○	25.00	0.4	8	13.5	25.60	24.20	24.2	45.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

TCDC

h12

Imperiale (pollici)

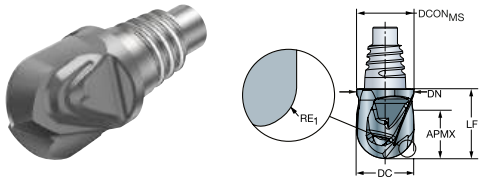
	P	M	K	S								
	1730	1730	1730	1730	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	FHA [deg]
A316-10SM440-03704K	●	●	○	○	0.375	0.016	4	0.209	0.488	0.364	0.364	40.000
A316-12SM440-05004K	●	●	○	○	0.500	0.016	4	0.276	0.575	0.484	0.484	40.000
A316-12SM440-05015K	●	●	○	○	0.500	0.062	4	0.276	0.575	0.484	0.484	40.000
A316-16SM440-06215K	●	●	○	○	0.625	0.062	4	0.335	0.736	0.610	0.610	40.000
A316-20SM440-07504K	●	●	○	○	0.750	0.015	4	0.413	0.839	0.728	0.728	40.000
A316-20SM645-07504K	●	●	○	○	0.750	0.016	6	0.413	0.839	0.728	0.728	45.000
A316-25SM845-10004K	●	●	○	○	1.000	0.016	8	0.551	1.008	0.965	0.965	45.000

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per profilatura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	10.00	h9

Metrico (mm)

	P	M	K	S							
Codice di ordinazione	1730	1730	1730	1730	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10BM210-10050G	●	●	○	○	10.00	5.0	8.0	11.80	11.80	9.70	9.7
316-12BM210-12060G	●	●	○	○	12.00	6.0	10.0	14.00	14.00	11.70	11.7
316-16BM210-16080G	●	●	○	○	16.00	8.0	13.0	18.10	18.10	15.50	15.5

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
2	10.000	h9

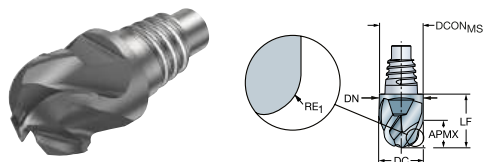
Imperiale (pollici)

	P	M	K	S							
Codice di ordinazione	1730	1730	1730	1730	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
A316-10BM210-03750G	●	●	○	○	0.375	0.188	0.315	0.465	0.465	0.364	0.382
A316-12BM210-05060G	●	●	○	○	0.500	0.250	0.413	0.551	0.551	0.484	0.461
A316-16BM210-06280G	●	●	○	○	0.625	0.313	0.512	0.713	0.713	0.610	0.610

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale per profilatura

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

FHA [deg]	TCDC
40.00	h9

Metrico (mm)

	P	M	K	S								
	1730	1730	1730	1730	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
Codice di ordinazione												
316-10BM440-10050G	●	●	○	○	10.00	5.0	4	5.5	12.40	12.40	9.70	9.7
316-12BM440-12060G	●	●	○	○	12.00	6.0	4	6.5	14.50	14.50	11.70	11.7
316-16BM440-16080G	●	●	○	○	16.00	8.0	4	8.5	18.70	18.70	15.50	15.5
316-20BM240-200AG	●	●	○	○	20.00	10.0	2	11.0	21.30	21.30	19.30	19.3
316-20BM440-200AG	●	●	○	○	20.00	10.0	4	11.0	21.30	21.30	19.30	19.3
316-25BM440-250DG	●	●	○	○	25.00	12.5	4	13.5	25.60	25.60	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
4	40.000	h9

Imperiale (pollici)

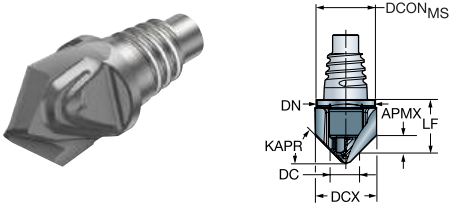
	P	M	K	S								
	1730	1730	1730	1730	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	
Codice di ordinazione												
A316-10BM440-03750G	●	●	○	○	0.375	0.188	0.209	0.488	0.488	0.364	0.364	
A316-12BM440-05060G	●	●	○	○	0.500	0.250	0.276	0.575	0.575	0.484	0.484	
A316-16BM440-06280G	●	●	○	○	0.625	0.313	0.335	0.736	0.736	0.610	0.610	
A316-20BM440-075AG	●	●	○	○	0.750	0.375	0.413	0.839	0.839	0.728	0.728	
A316-25BM440-100CG	●	●	○	○	1.000	0.500	0.551	1.008	1.008	0.965	0.965	

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per fresatura di smussi

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati
ZEFP

Metrico (mm)

2

	P	M	K	S						
	1730	1730	1730	1730	DC [mm]	DCX [mm]	APMX [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
Codice di ordinazione										
316-10CM210-10045G	●	●	○	○	1.50	10.00	4.2	11.53	9.70	9.7
316-10CM210-10060G	●	●	○	○	1.50	10.00	7.5	11.53	9.70	9.7
316-12CM210-12015G	●	●	○	○	1.50	12.00	1.3	13.70	11.70	11.7
316-12CM210-12030G	●	●	○	○	1.50	12.00	3.0	13.73	11.70	11.7
316-12CM210-12045G	●	●	○	○	1.50	12.00	5.2	13.27	11.70	11.7
316-12CM210-12060G	●	●	○	○	1.50	12.00	9.1	13.73	11.70	11.7
316-16CM210-16045G	●	●	○	○	1.50	16.00	7.2	17.83	15.50	15.5

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati
ZEFP

Imperiale (pollici)

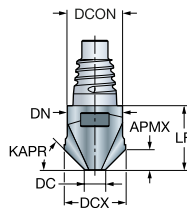
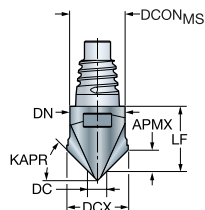
2

	P	M	K	S						
	1730	1730	1730	1730	DC [inch]	DCX [inch]	APMX [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
Codice di ordinazione										
A316-10CM210-03745G	●	●	○	○	0.059	0.375	0.169	0.454	0.364	0.364
A316-12CM210-05045G	●	●	○	○	0.059	0.500	0.230	0.543	0.484	0.484
A316-16CM210-06245G	●	●	○	○	0.059	0.625	0.293	0.702	0.610	0.610

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale per fresatura di smussi

Per multimateriale con durezza ≤ 48 HRc



Metrico (mm)

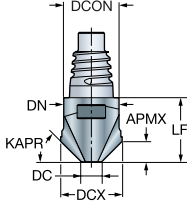
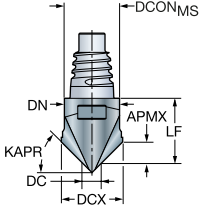
	P	M	K	S							
	1730	1730	1730	1730	DC	DCX	ZEFP	APMX	LF	DCON _{MS}	DN
Codice di ordinazione					[mm]	[mm]		[mm]	[mm]	[mm]	[mm]
316-10CM400-10045G	●	●	○	○	1.50	10.00	4	4.3	11.66	9.70	9.7
316-12CM600-12015G	●	●	○	○	3.00	12.00	6	1.2	14.50	11.70	11.7
316-12CM600-12030G	●	●	○	○	3.00	12.00	6	2.6	13.60	11.70	11.7
316-12CM600-12045G	●	●	○	○	3.00	12.00	6	4.5	13.00	11.70	11.7
316-10CM400-10060G	●	●	○	○	3.50	10.00	4	5.6	12.40	9.70	9.7
316-16CM800-16045G	●	●	○	○	4.00	16.00	8	6.0	16.70	15.50	15.5
316-12CM600-12060G	●	●	○	○	4.50	12.00	6	6.5	14.50	11.70	11.7

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testina in metallo duro integrale per fresatura di smussi

Per multimateriale con durezza ≤ 48 HRc



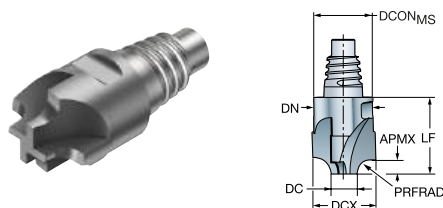
Imperiale (pollici)

	P	M	K	S							
	1730	1730	1730	1730	DC [inch]	DCX [inch]	ZEFP	APMX [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
A316-10CM400-03730G	●	●	○	○	0.118	0.375	4	0.073	0.454	0.364	0.364
A316-10CM400-03745G	●	●	○	○	0.118	0.375	4	0.128	0.429	0.364	0.364
A316-10CM400-03760G	●	●	○	○	0.118	0.375	4	0.222	0.488	0.364	0.364
A316-12CM600-05030G	●	●	○	○	0.118	0.500	6	0.110	0.541	0.484	0.484
A316-12CM600-05045G	●	●	○	○	0.118	0.500	6	0.191	0.516	0.484	0.484
A316-12CM600-05049G	●	●	○	○	0.118	0.500	6	0.220	0.575	0.484	0.484
A316-16CM800-06230G	●	●	○	○	0.118	0.625	8	0.146	0.702	0.610	0.610
A316-16CM800-06249G	●	●	○	○	0.118	0.625	8	0.291	0.736	0.610	0.610
A316-12CM600-05060G	●	●	○	○	0.177	0.500	6	0.280	0.575	0.484	0.484
A316-16CM800-06245G	●	●	○	○	0.256	0.625	8	0.256	0.736	0.610	0.610
A316-16CM800-06260G	●	●	○	○	0.276	0.625	8	0.303	0.736	0.610	0.610

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 316, testina in metallo duro integrale con profilo a quarto di cerchio

Per multimateriale con durezza ≤ 48 HRc



Valori comuni dei dati

ZEFP

4

Metrico (mm)

	P	M	K	S						
	1730	1730	1730	1730	DC	DCX	LF	DCON _{MS}	PRFRAD	DN
Codice di ordinazione	1730	1730	1730	1730	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
316-10UM400-10030G	●	●	○	○	4.00	10.00	12.40	9.70	3.00	9.7
316-12UM400-12040G	●	●	○	○	4.00	12.00	14.50	11.70	4.00	11.7
316-10UM400-10015G	●	●	○	○	5.00	10.00	12.40	9.70	1.50	9.7
316-12UM400-12030G	●	●	○	○	5.00	12.00	14.50	11.70	3.00	11.7
316-16UM400-16040G	●	●	○	○	6.00	16.00	18.70	15.50	4.00	15.5
316-16UM400-16050G	●	●	○	○	6.00	16.00	18.70	15.50	5.00	15.5
316-20UM400-20060G	●	●	○	○	8.00	20.00	21.30	19.30	6.00	19.3
316-25UM400-25080G	●	●	○	○	8.00	25.00	25.60	24.20	8.00	24.2

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP

4

Imperiale (pollici)

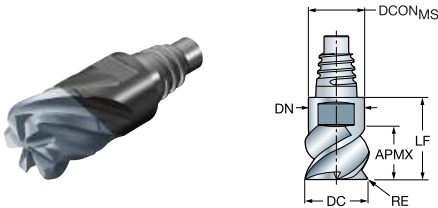
	P	M	K	S						
	1730	1730	1730	1730	DC	DCX	LF	DCON _{MS}	PRFRAD	DN
Codice di ordinazione	1730	1730	1730	1730	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]
A316-10UM400-03732G	●	●	○	○	0.118	0.375	0.488	0.364	0.125	0.364
A316-10UM400-03715G	●	●	○	○	0.236	0.375	0.488	0.364	0.062	0.364
A316-16UM400-06247G	●	●	○	○	0.236	0.625	0.736	0.610	0.188	0.610
A316-20UM400-07563G	●	●	○	○	0.236	0.750	0.839	0.728	0.250	0.728

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 316, testa in ceramica brasata per sgrossatura ad alta velocità

Per leghe di nichel



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
6	35.00	h9

Metrico (mm)

S									
Codice di ordinazione	6060	S1KU	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
316-10FM635-10020D	●	●	10.00	2.0	7.0	7.00	15.90	9.70	9.7
316-12FM635-12020D	●	●	12.00	2.0	7.0	7.00	18.50	11.70	11.7
316-16FM635-16020D		●	16.00	2.0	9.0	9.00	25.70	15.50	15.5
316-20FM635-20020D		●	20.00	2.0	9.0	9.00	28.30	19.30	19.3
316-25FM635-25020D		●	25.00	2.0	9.0	9.00	32.30	24.20	24.2

● = Scelta prioritaria ○ = Buona scelta

Foratura



CoroDrill® Dura 462

- Punta per fori corti e micropunte per applicazioni multimateriali
- Vasto assortimento di micropunte e punte per fori corti tipo 1 e tipo 2
- Gamma di diametri 0.03–20 mm (0.001–0.79 pollici) e profondità di foratura 3–8×DC



CoroDrill® 862

- Micropunte ad alte prestazioni
- Profondità di foratura a diametro singolo da 3–80×DC
- Punta pilota tipo 2×DC per punte 12 e 16×DC
- Intervallo di diametri 0,3–3 mm (0,012–0,12 pollici)



CoroDrill® 860

- Punta ad alte prestazioni per fori corti per la massima produttività
- Ottimizzato per ISO P, M, N, S e per materiali multipli (geometria -GM)
- Intervallo di diametri 3–16 mm (0.12–0.63 pollici) e profondità di foratura 3–8×DC
- Disponibilità di punta tipo 1 a diametro singolo e di punta tipo 2 per smussi





[sandvik.coromant.com/
corodrilldura462](https://sandvik.coromant.com/corodrilldura462)



CoroDrill® Dura 462

Foratura a tutto tondo senza sforzo

CoroDrill® Dura 462 è il vostro alleato versatile per realizzare fori senza fatica in applicazioni multimateriali. Questa punta per fori corti offre un'elevata sicurezza di processo e una durata utensile superiore in tutti i materiali, consentendovi di aumentare, rilassarvi e risparmiare notevolmente.

Applicazione

- Gamma di diametri 0,030–20,00 mm (0,0012–0,79 pollici)
- Profondità di foratura fino a 8×DC
- Micropunte con profondità di foratura fino a 6×DC
- Microutensili rivestiti e non rivestiti disponibili
- Principali segmenti industriali:
 - Medica, elettronica, ingegneria generale, orologeria, automotive, petrolio e gas, aerospaziale
- Componenti tipici:
 - Flange, fusioni, valvola idraulica, cassa di orologio, dispositivi medici e strumenti chirurgici



P M K N S H

Ambiti di applicazione ISO

Caratteristiche e vantaggi

- Presenta una geometria studiata per garantire un'eccellente stabilità di lavorazione e sicurezza del processo
- Massima produttività grazie alla qualità X2BM
- Punte completamente rivestite assicurano un'elevata resistenza all'usura
- Un design robusto garantisce un buon centraggio e la rettilineità del foro, assicurando le migliori condizioni possibili del preforo per operazioni successive come la maschiatura o l'alesatura
- Le opzioni Tailor Made® e gli utensili ingegnerizzati avanzati offrono ampie opportunità per ottimizzare il vostro attrezzaggio

Qualità esclusiva X2BM

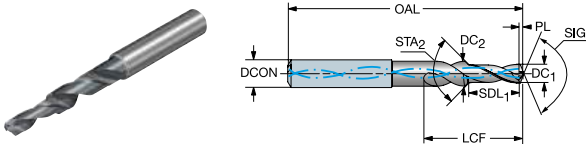
- Geometria versatile per applicazioni di foratura multimateriale
- Presenta un substrato in metallo duro a grana fine con una microstruttura molto ben controllata per garantire le massime prestazioni in un'ampia gamma di applicazioni
- Versatile rivestimento PVD multistrato prodotto con tecnologia Zertivo® 2.0
- Tutte le punte sono completamente rivestite
- Post-trattamento su misura per una maggiore levigatezza della superficie





CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

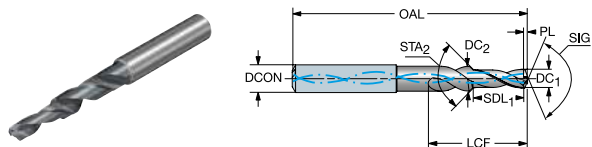
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	TCDCON	TCHA
462.2-0330-010A1-XM	●	●	●	●	●	●	3.30	4.46	10.84	22.00	66.00	6.00	140.00	66.00	0.60	h6	H9
462.2-0335-011A1-XM	●	●	●	●	●	●	3.35	4.52	11.01	22.00	66.00	6.00	140.00	66.00	0.61	h6	H9
462.2-0340-011A1-XM	●	●	●	●	●	●	3.40	4.59	11.17	22.00	66.00	6.00	140.00	66.00	0.62	h6	H9
462.2-0350-011A1-XM	●	●	●	●	●	●	3.50	4.73	11.50	22.00	66.00	6.00	140.00	65.00	0.64	h6	H9
462.2-0370-012A1-XM	●	●	●	●	●	●	3.70	5.00	12.16	24.00	66.00	6.00	140.00	65.00	0.67	h6	H9
462.2-0375-012A1-XM	●	●	●	●	●	●	3.75	5.06	12.32	24.00	66.00	6.00	140.00	65.00	0.68	h6	H9
462.2-0380-012A1-XM	●	●	●	●	●	●	3.80	5.13	12.48	24.00	66.00	6.00	140.00	65.00	0.69	h6	H9
462.2-0385-012A1-XM	●	●	●	●	●	●	3.85	5.20	12.65	24.00	66.00	6.00	140.00	65.00	0.70	h6	H9
462.2-0420-013A1-XM	●	●	●	●	●	●	4.20	5.67	13.80	26.00	66.00	6.00	140.00	65.00	0.76	h6	H9
462.2-0425-013A1-XM	●	●	●	●	●	●	4.25	5.74	13.97	26.00	66.00	6.00	140.00	65.00	0.77	h6	H9
462.2-0430-014A1-XM	●	●	●	●	●	●	4.30	5.81	14.13	26.00	66.00	6.00	140.00	65.00	0.78	h6	H9
462.2-0465-015A1-XM	●	●	●	●	●	●	4.65	6.28	15.28	28.00	79.00	8.00	140.00	78.00	0.85	h6	H9
462.2-0480-015A1-XM	●	●	●	●	●	●	4.80	6.48	15.77	30.00	79.00	8.00	140.00	78.00	0.87	h6	H9
462.2-0500-016A1-XM	●	●	●	●	●	●	5.00	6.75	16.43	30.00	79.00	8.00	140.00	78.00	0.91	h6	H9
462.2-0510-016A1-XM	●	●	●	●	●	●	5.10	6.89	16.76	32.00	79.00	8.00	140.00	78.00	0.93	h6	H9
462.2-0525-017A1-XM	●	●	●	●	●	●	5.25	7.09	17.25	32.00	79.00	8.00	140.00	78.00	0.96	h6	H9
462.2-0530-017A1-XM	●	●	●	●	●	●	5.30	7.16	17.42	32.00	79.00	8.00	140.00	78.00	0.96	h6	H9
462.2-0550-018A1-XM	●	●	●	●	●	●	5.50	7.43	18.07	34.00	79.00	8.00	140.00	78.00	1.00	h6	H9
462.2-0555-018A1-XM	●	●	●	●	●	●	5.55	7.49	18.23	34.00	79.00	8.00	140.00	78.00	1.01	h6	H9
462.2-0556-018A1-XM	●	●	●	●	●	●	5.56	7.51	18.27	34.00	79.00	8.00	140.00	78.00	1.01	h6	H9
462.2-0565-018A1-XM	●	●	●	●	●	●	5.65	7.63	18.57	34.00	79.00	8.00	140.00	78.00	1.03	h6	H9
462.2-0575-018A1-XM	●	●	●	●	●	●	5.75	7.76	18.89	34.00	79.00	8.00	140.00	78.00	1.05	h6	H9
462.2-0620-020A1-XM	●	●	●	●	●	●	6.20	8.37	20.37	38.00	89.00	10.00	140.00	88.00	1.13	h6	H9
462.2-0625-020A1-XM	●	●	●	●	●	●	6.25	8.44	20.54	38.00	89.00	10.00	140.00	88.00	1.14	h6	H9
462.2-0655-021A1-XM	●	●	●	●	●	●	6.55	8.84	21.52	40.00	89.00	10.00	140.00	88.00	1.19	h6	H9
462.2-0660-021A1-XM	●	●	●	●	●	●	6.60	8.91	21.68	40.00	89.00	10.00	140.00	88.00	1.20	h6	H9
462.2-0665-021A1-XM	●	●	●	●	●	●	6.65	8.98	21.85	40.00	89.00	10.00	140.00	88.00	1.21	h6	H9
462.2-0675-022A1-XM	●	●	●	●	●	●	6.75	9.11	22.18	40.00	89.00	10.00	140.00	88.00	1.23	h6	H9
462.2-0680-022A1-XM	●	●	●	●	●	●	6.80	9.18	22.34	40.00	89.00	10.00	140.00	88.00	1.24	h6	H9
462.2-0685-022A1-XM	●	●	●	●	●	●	6.85	9.25	22.51	40.00	89.00	10.00	140.00	88.00	1.25	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

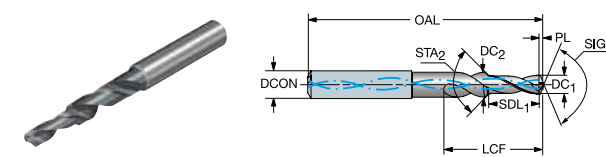
	P	M	K	N	S	H													
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	TCDCON	TCHA		
462.2-0690-022A1-XM	●	●	●	●	●	●	6.90	9.32	22.67	40.00	89.00	10.00	140.00	88.00	1.26	h6	H9		
462.2-0700-022A1-XM	●	●	●	●	●	●	7.00	9.45	23.00	42.00	89.00	10.00	140.00	88.00	1.27	h6	H9		
462.2-0725-023A1-XM	●	●	●	●	●	●	7.25	9.79	23.82	42.00	89.00	10.00	140.00	88.00	1.32	h6	H9		
462.2-0730-023A1-XM	●	●	●	●	●	●	7.30	9.86	23.99	42.00	89.00	10.00	140.00	88.00	1.33	h6	H9		
462.2-0740-024A1-XM	●	●	●	●	●	●	7.40	9.99	24.31	42.00	89.00	10.00	140.00	88.00	1.35	h6	H9		
462.2-0800-026A1-XM	●	●	●	●	●	●	8.00	10.80	26.28	44.00	102.00	12.00	140.00	101.00	1.46	h6	H9		
462.2-0825-027A1-XM	●	●	●	●	●	●	8.25	11.14	27.11	46.00	102.00	12.00	140.00	101.00	1.50	h6	H9		
462.2-0840-027A1-XM	●	●	●	●	●	●	8.40	11.34	27.60	46.00	102.00	12.00	140.00	101.00	1.53	h6	H9		
462.2-0850-027A1-XM	●	●	●	●	●	●	8.50	11.48	27.93	48.00	102.00	12.00	140.00	101.00	1.55	h6	H9		
462.2-0855-028A1-XM	●	●	●	●	●	●	8.55	11.54	28.09	48.00	102.00	12.00	140.00	101.00	1.56	h6	H9		
462.2-0860-028A1-XM	●	●	●	●	●	●	8.60	11.61	28.26	48.00	102.00	12.00	140.00	101.00	1.57	h6	H9		
462.2-0865-028A1-XM	●	●	●	●	●	●	8.65	11.68	28.42	48.00	102.00	12.00	140.00	101.00	1.57	h6	H9		
462.2-0870-028A1-XM	●	●	●	●	●	●	8.70	11.75	28.59	48.00	102.00	12.00	140.00	101.00	1.58	h6	H9		
462.2-0880-028A1-XM	●	●	●	●	●	●	8.80	11.88	28.91	50.00	102.00	12.00	140.00	101.00	1.60	h6	H9		
462.2-0885-029A1-XM	●	●	●	●	●	●	8.85	11.95	29.08	50.00	102.00	12.00	140.00	101.00	1.61	h6	H9		
462.2-0900-029A1-XM	●	●	●	●	●	●	9.00	12.00	29.57	50.00	107.00	12.00	140.00	106.00	1.64	h6	H9		
462.2-0925-030A1-XM	●	●	●	●	●	●	9.25	12.49	30.39	52.00	107.00	14.00	140.00	106.00	1.68	h6	H9		
462.2-0930-030A1-XM	●	●	●	●	●	●	9.30	12.56	30.56	52.00	107.00	14.00	140.00	106.00	1.69	h6	H9		
462.2-0940-030A1-XM	●	●	●	●	●	●	9.40	12.69	30.89	52.00	107.00	14.00	140.00	106.00	1.71	h6	H9		
462.2-0950-031A1-XM	●	●	●	●	●	●	9.50	12.83	31.22	52.00	107.00	14.00	140.00	106.00	1.73	h6	H9		
462.2-0955-031A1-XM	●	●	●	●	●	●	9.55	12.89	31.38	54.00	107.00	14.00	140.00	106.00	1.74	h6	H9		
462.2-0965-031A1-XM	●	●	●	●	●	●	9.65	13.03	31.71	54.00	107.00	14.00	140.00	106.00	1.76	h6	H9		
462.2-0980-032A1-XM	●	●	●	●	●	●	9.80	13.23	32.20	54.00	107.00	14.00	140.00	106.00	1.78	h6	H9		
462.2-1000-032A1-XM	●	●	●	●	●	●	10.00	13.50	32.86	56.00	107.00	14.00	140.00	106.00	1.82	h6	H9		
462.2-1020-033A1-XM	●	●	●	●	●	●	10.20	13.77	33.51	56.00	107.00	14.00	140.00	106.00	1.86	h6	H9		
462.2-1025-033A1-XM	●	●	●	●	●	●	10.25	13.84	33.68	56.00	107.00	14.00	140.00	106.00	1.87	h6	H9		
462.2-1030-033A1-XM	●	●	●	●	●	●	10.30	13.91	33.84	58.00	107.00	14.00	140.00	106.00	1.87	h6	H9		
462.2-1100-036A1-XM	●	●	●	●	●	●	11.00	14.85	36.14	60.00	115.00	16.00	140.00	113.00	2.00	h6	H9		
462.2-1120-036A1-XM	●	●	●	●	●	●	11.20	15.12	36.80	62.00	115.00	16.00	140.00	113.00	2.04	h6	H9		
462.2-1130-037A1-XM	●	●	●	●	●	●	11.30	15.26	37.13	62.00	115.00	16.00	140.00	113.00	2.06	h6	H9		

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

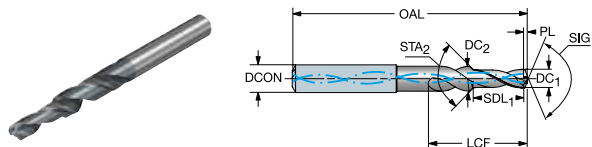
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	TCDCON	TCHA
462.2-1140-037A1-XM	●	●	●	●	●	●	11.40	15.39	37.46	62.00	115.00	16.00	140.00	113.00	2.07	h6	H9
462.2-1150-037A1-XM	●	●	●	●	●	●	11.50	15.53	37.79	64.00	115.00	16.00	140.00	113.00	2.09	h6	H9
462.2-1155-037A1-XM	●	●	●	●	●	●	11.55	15.59	37.95	64.00	115.00	16.00	140.00	113.00	2.10	h6	H9
462.2-1180-038A1-XM	●	●	●	●	●	●	11.80	15.93	38.77	64.00	115.00	16.00	140.00	113.00	2.15	h6	H9
462.2-1217-039A1-XM	●	●	●	●	●	●	12.17	16.00	39.81	66.00	123.00	16.00	140.00	121.00	2.21	h6	H9
462.2-1220-040A1-XM	●	●	●	●	●	●	12.20	16.47	40.08	68.00	123.00	18.00	140.00	121.00	2.22	h6	H9
462.2-1225-040A1-XM	●	●	●	●	●	●	12.25	16.54	40.25	68.00	123.00	18.00	140.00	121.00	2.23	h6	H9
462.2-1250-041A1-XM	●	●	●	●	●	●	12.50	16.88	41.07	68.00	123.00	18.00	140.00	121.00	2.27	h6	H9
462.2-1275-041A1-XM	●	●	●	●	●	●	12.75	17.21	41.89	70.00	123.00	18.00	140.00	121.00	2.32	h6	H9
462.2-1290-042A1-XM	●	●	●	●	●	●	12.90	17.42	42.39	70.00	123.00	18.00	140.00	121.00	2.35	h6	H9
462.2-1300-042A1-XM	●	●	●	●	●	●	13.00	17.55	42.71	72.00	123.00	18.00	140.00	121.00	2.37	h6	H9
462.2-1310-043A1-XM	●	●	●	●	●	●	13.10	17.69	43.04	72.00	123.00	18.00	140.00	121.00	2.38	h6	H9
462.2-1330-043A1-XM	●	●	●	●	●	●	13.30	17.96	43.70	72.00	123.00	18.00	140.00	121.00	2.42	h6	H9
462.2-1400-045A1-XM	●	●	●	●	●	●	14.00	18.90	46.00	76.00	142.00	20.00	140.00	140.00	2.55	h6	H9
462.2-1410-046A1-XM	●	●	●	●	●	●	14.10	19.04	46.33	78.00	142.00	20.00	140.00	140.00	2.57	h6	H9
462.2-1420-046A1-XM	●	●	●	●	●	●	14.20	19.17	46.65	78.00	142.00	20.00	140.00	140.00	2.58	h6	H9
462.2-1425-046A1-XM	●	●	●	●	●	●	14.25	19.24	46.82	78.00	142.00	20.00	140.00	140.00	2.59	h6	H9
462.2-1430-046A1-XM	●	●	●	●	●	●	14.30	19.31	46.99	78.00	142.00	20.00	140.00	140.00	2.60	h6	H9
462.2-1446-047A1-XM	●	●	●	●	●	●	14.46	19.52	47.51	80.00	142.00	20.00	140.00	140.00	2.63	h6	H9
462.2-1450-047A1-XM	●	●	●	●	●	●	14.50	19.58	47.64	80.00	142.00	20.00	140.00	140.00	2.64	h6	H9
462.2-1455-047A1-XM	●	●	●	●	●	●	14.55	19.64	47.80	80.00	142.00	20.00	140.00	140.00	2.65	h6	H9
462.2-1480-048A1-XM	●	●	●	●	●	●	14.80	19.98	48.63	82.00	142.00	20.00	140.00	140.00	2.69	h6	H9
	P	M	K	N	S	H											

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CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

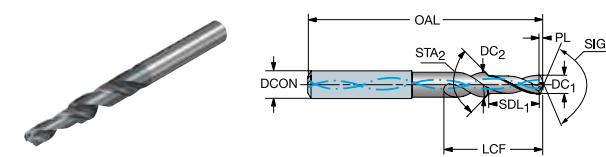
	P	M	K	N	S	H													
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	TCDCON	TCHA		
462.2-0450-014A1-XM	●	●	●	●	●	●	4.50	6.00	14.76	28.00	66.00	6.00	140.00	65.00	0.82	h6	H9		
462.2-0595-019A1-XM	●	●	●	●	●	●	5.95	8.00	19.54	36.00	79.00	8.00	140.00	78.00	1.08	h6	H9		
462.2-0600-019A1-XM	●	●	●	●	●	●	6.00	8.00	19.67	36.00	79.00	8.00	140.00	78.00	1.09	h6	H9		
462.2-0745-024A1-XM	●	●	●	●	●	●	7.45	10.00	24.45	42.00	89.00	10.00	140.00	88.00	1.36	h6	H9		
462.2-0755-024A1-XM	●	●	●	●	●	●	7.55	10.00	24.73	42.00	89.00	10.00	140.00	88.00	1.37	h6	H9		
462.2-0765-025A1-XM	●	●	●	●	●	●	7.65	10.00	25.00	42.00	89.00	10.00	140.00	88.00	1.39	h6	H9		
462.2-0775-025A1-XM	●	●	●	●	●	●	7.75	10.00	25.28	42.00	89.00	10.00	140.00	88.00	1.41	h6	H9		
462.2-0905-029A1-XM	●	●	●	●	●	●	9.05	12.00	29.65	50.00	107.00	12.00	140.00	106.00	1.65	h6	H9		
462.2-1040-034A1-XM	●	●	●	●	●	●	10.40	14.00	34.15	58.00	107.00	14.00	140.00	105.00	1.89	h6	H9		
462.2-1050-034A1-XM	●	●	●	●	●	●	10.50	14.00	34.43	58.00	107.00	14.00	140.00	105.00	1.91	h6	H9		
462.2-1055-034A1-XM	●	●	●	●	●	●	10.55	14.00	34.57	58.00	107.00	14.00	140.00	105.00	1.92	h6	H9		
462.2-1065-034A1-XM	●	●	●	●	●	●	10.65	14.00	34.84	58.00	107.00	14.00	140.00	105.00	1.94	h6	H9		
462.2-1075-035A1-XM	●	●	●	●	●	●	10.75	14.00	35.12	58.00	107.00	14.00	140.00	105.00	1.96	h6	H9		
462.2-1080-035A1-XM	●	●	●	●	●	●	10.80	14.00	35.25	58.00	107.00	14.00	140.00	105.00	1.97	h6	H9		
462.2-1200-039A1-XM	●	●	●	●	●	●	12.00	16.00	39.35	64.00	115.00	16.00	140.00	113.00	2.18	h6	H9		
462.2-1210-039A1-XM	●	●	●	●	●	●	12.10	16.00	39.76	66.00	123.00	16.00	140.00	121.00	2.20	h6	H9		
462.2-1340-043A1-XM	●	●	●	●	●	●	13.40	18.00	43.99	72.00	123.00	18.00	140.00	121.00	2.44	h6	H9		
462.2-1350-044A1-XM	●	●	●	●	●	●	13.50	18.00	44.26	72.00	123.00	18.00	140.00	121.00	2.46	h6	H9		
462.2-1355-044A1-XM	●	●	●	●	●	●	13.55	18.00	44.40	72.00	123.00	18.00	140.00	121.00	2.47	h6	H9		
462.2-1365-044A1-XM	●	●	●	●	●	●	13.65	18.00	44.68	72.00	123.00	18.00	140.00	121.00	2.48	h6	H9		
462.2-1500-049A1-XM	●	●	●	●	●	●	15.00	20.00	49.18	82.00	142.00	20.00	140.00	140.00	2.73	h6	H9		
462.2-1510-049A1-XM	●	●	●	●	●	●	15.10	20.00	49.46	82.00	142.00	20.00	140.00	140.00	2.75	h6	H9		
462.2-1525-049A1-XM	●	●	●	●	●	●	15.25	20.00	49.87	82.00	142.00	20.00	140.00	140.00	2.78	h6	H9		
462.2-1530-050A1-XM	●	●	●	●	●	●	15.30	20.00	50.01	82.00	142.00	20.00	140.00	140.00	2.78	h6	H9		
462.2-1550-050A1-XM	●	●	●	●	●	●	15.50	20.00	50.56	84.00	142.00	20.00	140.00	140.00	2.82	h6	H9		
462.2-1555-050A1-XM	●	●	●	●	●	●	15.55	20.00	50.69	84.00	142.00	20.00	140.00	140.00	2.83	h6	H9		
462.2-1560-050A1-XM	●	●	●	●	●	●	15.60	20.00	50.83	84.00	142.00	20.00	140.00	140.00	2.84	h6	H9		
462.2-1570-051A1-XM	●	●	●	●	●	●	15.70	20.00	51.11	84.00	142.00	20.00	140.00	140.00	2.86	h6	H9		
462.2-1600-051A1-XM	●	●	●	●	●	●	16.00	20.00	51.93	84.00	142.00	20.00	140.00	140.00	2.91	h6	H9		
462.2-1650-053A1-XM	●	●	●	●	●	●	16.50	20.00	53.30	86.00	142.00	20.00	140.00	140.00	3.00	h6	H9		

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	TCDCON	TCHA
462.2-1651-053A1-XM	●	●	●	●	●	●	16.51	20.00	53.33	86.00	142.00	20.00	140.00	140.00	3.00	h6	H9
462.2-1700-054A1-XM	●	●	●	●	●	●	17.00	20.00	54.67	86.00	142.00	20.00	140.00	140.00	3.09	h6	H9
462.2-1746-055A1-XM	●	●	●	●	●	●	17.46	20.00	55.94	88.00	142.00	20.00	140.00	139.00	3.18	h6	H9
462.2-1750-056A1-XM	●	●	●	●	●	●	17.50	20.00	56.05	88.00	142.00	20.00	140.00	139.00	3.18	h6	H9
462.2-1800-057A1-XM	●	●	●	●	●	●	18.00	20.00	57.42	90.00	142.00	20.00	140.00	139.00	3.28	h6	H9
	P	M	K	N	S	H											

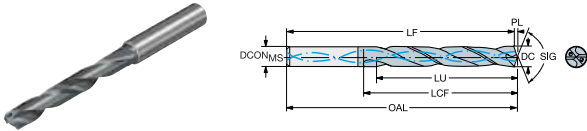
● = Scelta prioritaria ○ = Buona scelta





CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

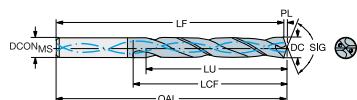
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0300-009A1-XM	●	●	●	●	●	●	3.00	9.44	20.00	62.00	6.00	140.00	61.56	0.55	3.15	20	h6	H9
462.1-0305-009A1-XM	●	●	●	●	●	●	3.05	9.59	20.00	62.00	6.00	140.00	61.56	0.56	3.15	20	h6	H9
462.1-0310-009A1-XM	●	●	●	●	●	●	3.10	9.75	20.00	62.00	6.00	140.00	61.55	0.56	3.15	20	h6	H9
462.1-0315-009A1-XM	●	●	●	●	●	●	3.15	9.91	20.00	62.00	6.00	140.00	61.54	0.57	3.15	20	h6	H9
462.1-0318-010A1-XM	●	●	●	●	●	●	3.17	10.00	20.00	62.00	6.00	140.00	61.54	0.58	3.15	20	h6	H9
462.1-0320-010A1-XM	●	●	●	●	●	●	3.20	10.07	20.00	62.00	6.00	140.00	61.53	0.58	3.15	20	h6	H9
462.1-0326-010A1-XM	●	●	●	●	●	●	3.26	10.25	20.00	62.00	6.00	140.00	61.53	0.59	3.14	20	h6	H9
462.1-0330-010A1-XM	●	●	●	●	●	●	3.30	10.38	20.00	62.00	6.00	140.00	61.52	0.60	3.15	20	h6	H9
462.1-0335-010A1-XM	●	●	●	●	●	●	3.35	10.54	20.00	62.00	6.00	140.00	61.51	0.61	3.15	20	h6	H9
462.1-0338-010A1-XM	●	●	●	●	●	●	3.38	10.63	20.00	62.00	6.00	140.00	61.51	0.62	3.14	20	h6	H9
462.1-0340-010A1-XM	●	●	●	●	●	●	3.40	10.69	20.00	62.00	6.00	140.00	61.51	0.62	3.14	20	h6	H9
462.1-0345-010A1-XM	●	●	●	●	●	●	3.45	10.85	20.00	62.00	6.00	140.00	61.50	0.63	3.14	20	h6	H9
462.1-0350-011A1-XM	●	●	●	●	●	●	3.50	11.01	20.00	62.00	6.00	140.00	61.49	0.64	3.15	20	h6	H9
462.1-0357-011A1-XM	●	●	●	●	●	●	3.57	11.23	20.00	62.00	6.00	140.00	61.48	0.65	3.14	20	h6	H9
462.1-0360-011A1-XM	●	●	●	●	●	●	3.60	11.32	20.00	62.00	6.00	140.00	61.48	0.66	3.14	20	h6	H9
462.1-0366-011A1-XM	●	●	●	●	●	●	3.66	11.51	20.00	62.00	6.00	140.00	61.47	0.67	3.15	20	h6	H9
462.1-0370-011A1-XM	●	●	●	●	●	●	3.70	11.64	20.00	62.00	6.00	140.00	61.46	0.67	3.15	20	h6	H9
462.1-0373-011A1-XM	●	●	●	●	●	●	3.73	11.73	20.00	62.00	6.00	140.00	61.46	0.68	3.14	20	h6	H9
462.1-0380-011A1-XM	●	●	●	●	●	●	3.80	11.95	24.00	66.00	6.00	140.00	65.45	0.69	3.14	20	h6	H9
462.1-0386-011A1-XM	●	●	●	●	●	●	3.86	12.14	24.00	66.00	6.00	140.00	65.44	0.70	3.14	20	h6	H9
462.1-0390-012A1-XM	●	●	●	●	●	●	3.90	12.27	24.00	66.00	6.00	140.00	65.43	0.71	3.15	20	h6	H9
462.1-0391-012A1-XM	●	●	●	●	●	●	3.91	12.30	24.00	66.00	6.00	140.00	65.43	0.71	3.14	20	h6	H9
462.1-0397-012A1-XM	●	●	●	●	●	●	3.97	12.49	24.00	66.00	6.00	140.00	65.42	0.72	3.15	20	h6	H9
462.1-0399-012A1-XM	●	●	●	●	●	●	3.99	12.55	24.00	66.00	6.00	140.00	65.42	0.73	3.15	20	h6	H9
462.1-0400-012A1-XM	●	●	●	●	●	●	4.00	12.58	24.00	66.00	6.00	140.00	65.42	0.73	3.14	20	h6	H9
462.1-0404-012A1-XM	●	●	●	●	●	●	4.04	12.71	24.00	66.00	6.00	140.00	65.41	0.74	3.15	20	h6	H9
462.1-0405-012A1-XM	●	●	●	●	●	●	4.05	12.74	24.00	66.00	6.00	140.00	65.41	0.74	3.15	20	h6	H9
462.1-0409-012A1-XM	●	●	●	●	●	●	4.09	12.87	24.00	66.00	6.00	140.00	65.40	0.74	3.15	20	h6	H9
462.1-0410-012A1-XM	●	●	●	●	●	●	4.10	12.90	24.00	66.00	6.00	140.00	65.40	0.75	3.15	20	h6	H9
462.1-0415-012A1-XM	●	●	●	●	●	●	4.15	13.05	24.00	66.00	6.00	140.00	65.40	0.76	3.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

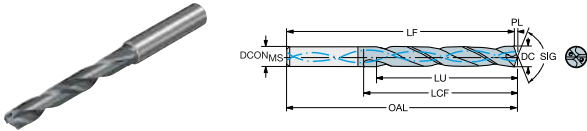
	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0420-013A1-XM	●	●	●	●	●	●	4.20	13.21	24.00	66.00	6.00	140.00	65.39	0.76	3.15	20	h6	H9
462.1-0422-013A1-XM	●	●	●	●	●	●	4.22	13.27	24.00	66.00	6.00	140.00	65.39	0.77	3.15	20	h6	H9
462.1-0425-013A1-XM	●	●	●	●	●	●	4.25	13.37	24.00	66.00	6.00	140.00	65.38	0.77	3.15	20	h6	H9
462.1-0430-013A1-XM	●	●	●	●	●	●	4.30	13.53	24.00	66.00	6.00	140.00	65.37	0.78	3.15	20	h6	H9
462.1-0431-013A1-XM	●	●	●	●	●	●	4.30	13.56	24.00	66.00	6.00	140.00	65.37	0.78	3.15	20	h6	H9
462.1-0435-013A1-XM	●	●	●	●	●	●	4.35	13.68	24.00	66.00	6.00	140.00	65.37	0.79	3.14	20	h6	H9
462.1-0437-013A1-XM	●	●	●	●	●	●	4.37	13.75	24.00	66.00	6.00	140.00	65.36	0.79	3.15	20	h6	H9
462.1-0439-013A1-XM	●	●	●	●	●	●	4.39	13.81	24.00	66.00	6.00	140.00	65.36	0.80	3.14	20	h6	H9
462.1-0440-013A1-XM	●	●	●	●	●	●	4.40	13.84	24.00	66.00	6.00	140.00	65.36	0.80	3.15	20	h6	H9
462.1-0445-013A1-XM	●	●	●	●	●	●	4.45	14.00	24.00	66.00	6.00	140.00	65.35	0.81	3.15	20	h6	H9
462.1-0450-014A1-XM	●	●	●	●	●	●	4.50	14.16	24.00	66.00	6.00	140.00	65.35	0.82	3.15	20	h6	H9
462.1-0457-014A1-XM	●	●	●	●	●	●	4.57	14.38	24.00	66.00	6.00	140.00	65.33	0.83	3.15	20	h6	H9
462.1-0460-014A1-XM	●	●	●	●	●	●	4.60	14.47	24.00	66.00	6.00	140.00	65.33	0.84	3.15	20	h6	H9
462.1-0462-014A1-XM	●	●	●	●	●	●	4.62	14.53	24.00	66.00	6.00	140.00	65.33	0.84	3.14	20	h6	H9
462.1-0470-014A1-XM	●	●	●	●	●	●	4.70	14.78	24.00	66.00	6.00	140.00	65.32	0.86	3.14	20	h6	H9
462.1-0476-014A1-XM	●	●	●	●	●	●	4.76	14.97	28.00	66.00	6.00	140.00	65.31	0.87	3.14	20	h6	H9
462.1-0480-014A1-XM	●	●	●	●	●	●	4.80	15.10	28.00	66.00	6.00	140.00	65.30	0.87	3.15	20	h6	H9
462.1-0485-014A1-XM	●	●	●	●	●	●	4.85	15.26	28.00	66.00	6.00	140.00	65.29	0.88	3.15	20	h6	H9
462.1-0490-015A1-XM	●	●	●	●	●	●	4.90	15.41	28.00	66.00	6.00	140.00	65.29	0.89	3.14	20	h6	H9
462.1-0492-015A1-XM	●	●	●	●	●	●	4.91	15.48	28.00	66.00	6.00	140.00	65.28	0.90	3.15	20	h6	H9
462.1-0498-015A1-XM	●	●	●	●	●	●	4.98	15.67	28.00	66.00	6.00	140.00	65.28	0.91	3.15	20	h6	H9
462.1-0500-015A1-XM	●	●	●	●	●	●	5.00	15.73	28.00	66.00	6.00	140.00	65.27	0.91	3.15	20	h6	H9
462.1-0505-015A1-XM	●	●	●	●	●	●	5.05	15.89	28.00	66.00	6.00	140.00	65.26	0.92	3.15	20	h6	H9
462.1-0506-015A1-XM	●	●	●	●	●	●	5.05	15.92	28.00	66.00	6.00	140.00	65.26	0.92	3.15	20	h6	H9
462.1-0510-015A1-XM	●	●	●	●	●	●	5.10	16.04	28.00	66.00	6.00	140.00	65.26	0.93	3.15	20	h6	H9
462.1-0511-015A1-XM	●	●	●	●	●	●	5.11	16.07	28.00	66.00	6.00	140.00	65.26	0.93	3.15	20	h6	H9
462.1-0516-016A1-XM	●	●	●	●	●	●	5.16	16.23	28.00	66.00	6.00	140.00	65.25	0.94	3.15	20	h6	H9
462.1-0518-016A1-XM	●	●	●	●	●	●	5.18	16.29	28.00	66.00	6.00	140.00	65.25	0.94	3.14	20	h6	H9
462.1-0520-016A1-XM	●	●	●	●	●	●	5.20	16.36	28.00	66.00	6.00	140.00	65.24	0.95	3.15	20	h6	H9
462.1-0522-016A1-XM	●	●	●	●	●	●	5.22	16.42	28.00	66.00	6.00	140.00	65.24	0.95	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

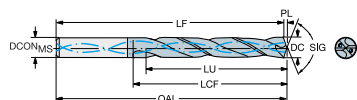
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0525-016A1-XM	●	●	●	●	●	●	5.25	16.51	28.00	66.00	6.00	140.00	65.24	0.96	3.14	20	h6	H9
462.1-0530-016A1-XM	●	●	●	●	●	●	5.30	16.67	28.00	66.00	6.00	140.00	65.23	0.96	3.15	20	h6	H9
462.1-0540-016A1-XM	●	●	●	●	●	●	5.40	16.99	28.00	66.00	6.00	140.00	65.21	0.98	3.15	20	h6	H9
462.1-0550-017A1-XM	●	●	●	●	●	●	5.50	17.30	28.00	66.00	6.00	140.00	65.20	1.00	3.15	20	h6	H9
462.1-0556-017A1-XM	●	●	●	●	●	●	5.56	17.49	28.00	66.00	6.00	140.00	65.19	1.01	3.15	20	h6	H9
462.1-0560-017A1-XM	●	●	●	●	●	●	5.60	17.62	28.00	66.00	6.00	140.00	65.18	1.02	3.15	20	h6	H9
462.1-0561-017A1-XM	●	●	●	●	●	●	5.61	17.65	28.00	66.00	6.00	140.00	65.18	1.02	3.14	20	h6	H9
462.1-0565-017A1-XM	●	●	●	●	●	●	5.65	17.77	28.00	66.00	6.00	140.00	65.18	1.03	3.15	20	h6	H9
462.1-0570-017A1-XM	●	●	●	●	●	●	5.70	17.93	28.00	66.00	6.00	140.00	65.17	1.04	3.15	20	h6	H9
462.1-0575-017A1-XM	●	●	●	●	●	●	5.75	18.09	28.00	66.00	6.00	140.00	65.16	1.05	3.15	20	h6	H9
462.1-0579-017A1-XM	●	●	●	●	●	●	5.79	18.21	28.00	66.00	6.00	140.00	65.16	1.05	3.14	20	h6	H9
462.1-0580-017A1-XM	●	●	●	●	●	●	5.80	18.24	28.00	66.00	6.00	140.00	65.16	1.06	3.14	20	h6	H9
462.1-0590-017A1-XM	●	●	●	●	●	●	5.90	18.56	28.00	66.00	6.00	140.00	65.14	1.07	3.15	20	h6	H9
462.1-0594-017A1-XM	●	●	●	●	●	●	5.94	18.68	28.00	66.00	6.00	140.00	65.14	1.08	3.14	20	h6	H9
462.1-0595-018A1-XM	●	●	●	●	●	●	5.95	18.72	28.00	66.00	6.00	140.00	65.13	1.08	3.14	20	h6	H9
462.1-0605-018A1-XM	●	●	●	●	●	●	6.05	19.03	34.00	79.00	8.00	140.00	78.12	1.10	3.15	20	h6	H9
462.1-0610-018A1-XM	●	●	●	●	●	●	6.10	19.19	34.00	79.00	8.00	140.00	78.11	1.11	3.15	20	h6	H9
462.1-0615-018A1-XM	●	●	●	●	●	●	6.15	19.35	34.00	79.00	8.00	140.00	78.11	1.12	3.15	20	h6	H9
462.1-0620-019A1-XM	●	●	●	●	●	●	6.20	19.50	34.00	79.00	8.00	140.00	78.10	1.13	3.15	20	h6	H9
462.1-0625-019A1-XM	●	●	●	●	●	●	6.25	19.66	34.00	79.00	8.00	140.00	78.09	1.14	3.15	20	h6	H9
462.1-0630-019A1-XM	●	●	●	●	●	●	6.30	19.82	34.00	79.00	8.00	140.00	78.08	1.15	3.15	20	h6	H9
462.1-0635-019A1-XM	●	●	●	●	●	●	6.35	19.97	34.00	79.00	8.00	140.00	78.08	1.16	3.14	20	h6	H9
462.1-0640-019A1-XM	●	●	●	●	●	●	6.40	20.13	34.00	79.00	8.00	140.00	78.07	1.16	3.15	20	h6	H9
462.1-0650-020A1-XM	●	●	●	●	●	●	6.50	20.45	34.00	79.00	8.00	140.00	78.05	1.18	3.15	20	h6	H9
462.1-0653-020A1-XM	●	●	●	●	●	●	6.53	20.54	34.00	79.00	8.00	140.00	78.05	1.19	3.15	20	h6	H9
462.1-0660-020A1-XM	●	●	●	●	●	●	6.60	20.76	34.00	79.00	8.00	140.00	78.04	1.20	3.15	20	h6	H9
462.1-0663-020A1-XM	●	●	●	●	●	●	6.63	20.86	34.00	79.00	8.00	140.00	78.04	1.21	3.15	20	h6	H9
462.1-0670-020A1-XM	●	●	●	●	●	●	6.70	21.08	34.00	79.00	8.00	140.00	78.03	1.22	3.15	20	h6	H9
462.1-0675-020A1-XM	●	●	●	●	●	●	6.75	21.23	34.00	79.00	8.00	140.00	78.02	1.23	3.15	20	h6	H9
462.1-0676-020A1-XM	●	●	●	●	●	●	6.76	21.26	34.00	79.00	8.00	140.00	78.02	1.23	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

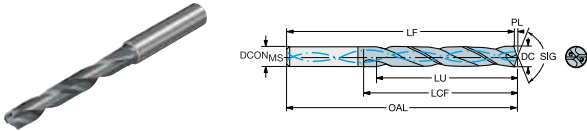
	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0680-020A1-XM	●	●	●	●	●	●	6.80	21.39	34.00	79.00	8.00	140.00	78.01	1.24	3.15	20	h6	H9
462.1-0685-020A1-XM	●	●	●	●	●	●	6.85	21.55	34.00	79.00	8.00	140.00	78.00	1.25	3.15	20	h6	H9
462.1-0690-021A1-XM	●	●	●	●	●	●	6.90	21.70	34.00	79.00	8.00	140.00	78.00	1.26	3.14	20	h6	H9
462.1-0691-021A1-XM	●	●	●	●	●	●	6.91	21.74	34.00	79.00	8.00	140.00	77.99	1.26	3.15	20	h6	H9
462.1-0700-021A1-XM	●	●	●	●	●	●	7.00	22.02	34.00	79.00	8.00	140.00	77.98	1.27	3.15	20	h6	H9
462.1-0704-021A1-XM	●	●	●	●	●	●	7.04	22.14	41.00	79.00	8.00	140.00	77.97	1.28	3.15	20	h6	H9
462.1-0710-021A1-XM	●	●	●	●	●	●	7.10	22.33	41.00	79.00	8.00	140.00	77.97	1.29	3.15	20	h6	H9
462.1-0714-021A1-XM	●	●	●	●	●	●	7.14	22.46	41.00	79.00	8.00	140.00	77.96	1.30	3.14	20	h6	H9
462.1-0720-021A1-XM	●	●	●	●	●	●	7.20	22.65	41.00	79.00	8.00	140.00	77.95	1.31	3.15	20	h6	H9
462.1-0725-021A1-XM	●	●	●	●	●	●	7.25	22.81	41.00	79.00	8.00	140.00	77.94	1.32	3.15	20	h6	H9
462.1-0730-022A1-XM	●	●	●	●	●	●	7.30	22.96	41.00	79.00	8.00	140.00	77.94	1.33	3.15	20	h6	H9
462.1-0737-022A1-XM	●	●	●	●	●	●	7.37	23.18	41.00	79.00	8.00	140.00	77.93	1.34	3.15	20	h6	H9
462.1-0740-022A1-XM	●	●	●	●	●	●	7.40	23.28	41.00	79.00	8.00	140.00	77.92	1.35	3.15	20	h6	H9
462.1-0745-022A1-XM	●	●	●	●	●	●	7.45	23.43	41.00	79.00	8.00	140.00	77.92	1.36	3.14	20	h6	H9
462.1-0749-022A1-XM	●	●	●	●	●	●	7.49	23.56	41.00	79.00	8.00	140.00	77.91	1.36	3.14	20	h6	H9
462.1-0750-023A1-XM	●	●	●	●	●	●	7.50	23.59	41.00	79.00	8.00	140.00	77.91	1.36	3.15	20	h6	H9
462.1-0754-023A1-XM	●	●	●	●	●	●	7.54	23.72	41.00	79.00	8.00	140.00	77.90	1.37	3.15	20	h6	H9
462.1-0760-023A1-XM	●	●	●	●	●	●	7.60	23.91	41.00	79.00	8.00	140.00	77.89	1.38	3.15	20	h6	H9
462.1-0767-023A1-XM	●	●	●	●	●	●	7.67	24.13	41.00	79.00	8.00	140.00	77.88	1.40	3.15	20	h6	H9
462.1-0770-023A1-XM	●	●	●	●	●	●	7.70	24.22	41.00	79.00	8.00	140.00	77.88	1.40	3.15	20	h6	H9
462.1-0780-023A1-XM	●	●	●	●	●	●	7.80	24.54	41.00	79.00	8.00	140.00	77.86	1.42	3.15	20	h6	H9
462.1-0790-024A1-XM	●	●	●	●	●	●	7.90	24.85	41.00	79.00	8.00	140.00	77.85	1.44	3.15	20	h6	H9
462.1-0794-024A1-XM	●	●	●	●	●	●	7.94	24.98	41.00	79.00	8.00	140.00	77.84	1.44	3.15	20	h6	H9
462.1-0803-024A1-XM	●	●	●	●	●	●	8.03	25.26	47.00	89.00	10.00	140.00	87.83	1.46	3.15	20	h6	H9
462.1-0805-024A1-XM	●	●	●	●	●	●	8.05	25.32	47.00	89.00	10.00	140.00	87.83	1.46	3.15	20	h6	H9
462.1-0810-024A1-XM	●	●	●	●	●	●	8.10	25.48	47.00	89.00	10.00	140.00	87.82	1.47	3.15	20	h6	H9
462.1-0815-024A1-XM	●	●	●	●	●	●	8.15	25.64	47.00	89.00	10.00	140.00	87.81	1.48	3.15	20	h6	H9
462.1-0820-025A1-XM	●	●	●	●	●	●	8.20	25.79	47.00	89.00	10.00	140.00	87.81	1.49	3.15	20	h6	H9
462.1-0825-025A1-XM	●	●	●	●	●	●	8.25	25.95	47.00	89.00	10.00	140.00	87.80	1.50	3.15	20	h6	H9
462.1-0830-025A1-XM	●	●	●	●	●	●	8.30	26.11	47.00	89.00	10.00	140.00	87.79	1.51	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

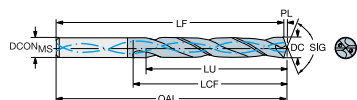
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0833-025A1-XM	●	●	●	●	●	●	8.33	26.20	47.00	89.00	10.00	140.00	87.79	1.52	3.14	20	h6	H9
462.1-0840-025A1-XM	●	●	●	●	●	●	8.40	26.42	47.00	89.00	10.00	140.00	87.78	1.53	3.15	20	h6	H9
462.1-0843-025A1-XM	●	●	●	●	●	●	8.43	26.52	47.00	89.00	10.00	140.00	87.77	1.53	3.14	20	h6	H9
462.1-0850-026A1-XM	●	●	●	●	●	●	8.50	26.74	47.00	89.00	10.00	140.00	87.76	1.55	3.15	20	h6	H9
462.1-0855-026A1-XM	●	●	●	●	●	●	8.55	26.89	47.00	89.00	10.00	140.00	87.75	1.56	3.15	20	h6	H9
462.1-0860-026A1-XM	●	●	●	●	●	●	8.60	27.05	47.00	89.00	10.00	140.00	87.75	1.57	3.15	20	h6	H9
462.1-0861-026A1-XM	●	●	●	●	●	●	8.61	27.08	47.00	89.00	10.00	140.00	87.75	1.57	3.14	20	h6	H9
462.1-0865-026A1-XM	●	●	●	●	●	●	8.65	27.21	47.00	89.00	10.00	140.00	87.74	1.57	3.15	20	h6	H9
462.1-0870-026A1-XM	●	●	●	●	●	●	8.70	27.37	47.00	89.00	10.00	140.00	87.73	1.58	3.15	20	h6	H9
462.1-0873-026A1-XM	●	●	●	●	●	●	8.73	27.46	47.00	89.00	10.00	140.00	87.73	1.59	3.15	20	h6	H9
462.1-0880-026A1-XM	●	●	●	●	●	●	8.80	27.68	47.00	89.00	10.00	140.00	87.72	1.60	3.15	20	h6	H9
462.1-0884-026A1-XM	●	●	●	●	●	●	8.84	27.81	47.00	89.00	10.00	140.00	87.71	1.61	3.15	20	h6	H9
462.1-0890-027A1-XM	●	●	●	●	●	●	8.90	28.00	47.00	89.00	10.00	140.00	87.70	1.62	3.15	20	h6	H9
462.1-0900-027A1-XM	●	●	●	●	●	●	9.00	28.31	47.00	89.00	10.00	140.00	87.69	1.64	3.15	20	h6	H9
462.1-0905-027A1-XM	●	●	●	●	●	●	9.05	28.47	47.00	89.00	10.00	140.00	87.68	1.65	3.15	20	h6	H9
462.1-0909-027A1-XM	●	●	●	●	●	●	9.09	28.59	47.00	89.00	10.00	140.00	87.68	1.65	3.14	20	h6	H9
462.1-0910-027A1-XM	●	●	●	●	●	●	9.10	28.62	47.00	89.00	10.00	140.00	87.68	1.66	3.15	20	h6	H9
462.1-0913-027A1-XM	●	●	●	●	●	●	9.13	28.72	47.00	89.00	10.00	140.00	87.67	1.66	3.15	20	h6	H9
462.1-0920-027A1-XM	●	●	●	●	●	●	9.20	28.94	47.00	89.00	10.00	140.00	87.66	1.67	3.15	20	h6	H9
462.1-0925-027A1-XM	●	●	●	●	●	●	9.25	29.10	47.00	89.00	10.00	140.00	87.65	1.68	3.15	20	h6	H9
462.1-0930-028A1-XM	●	●	●	●	●	●	9.30	29.25	47.00	89.00	10.00	140.00	87.65	1.69	3.15	20	h6	H9
462.1-0935-028A1-XM	●	●	●	●	●	●	9.35	29.41	47.00	89.00	10.00	140.00	87.64	1.70	3.15	20	h6	H9
462.1-0940-028A1-XM	●	●	●	●	●	●	9.40	29.57	47.00	89.00	10.00	140.00	87.63	1.71	3.15	20	h6	H9
462.1-0950-029A1-XM	●	●	●	●	●	●	9.50	29.88	47.00	89.00	10.00	140.00	87.62	1.73	3.15	20	h6	H9
462.1-0953-029A1-XM	●	●	●	●	●	●	9.52	29.98	47.00	89.00	10.00	140.00	87.61	1.73	3.15	20	h6	H9
462.1-0958-029A1-XM	●	●	●	●	●	●	9.58	30.13	47.00	89.00	10.00	140.00	87.61	1.74	3.15	20	h6	H9
462.1-0960-029A1-XM	●	●	●	●	●	●	9.60	30.20	47.00	89.00	10.00	140.00	87.60	1.75	3.15	20	h6	H9
462.1-0965-029A1-XM	●	●	●	●	●	●	9.65	30.35	47.00	89.00	10.00	140.00	87.60	1.76	3.15	20	h6	H9
462.1-0970-029A1-XM	●	●	●	●	●	●	9.70	30.51	47.00	89.00	10.00	140.00	87.59	1.77	3.15	20	h6	H9
462.1-0980-029A1-XM	●	●	●	●	●	●	9.80	30.83	47.00	89.00	10.00	140.00	87.57	1.78	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

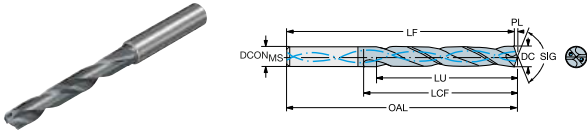
	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0990-030A1-XM	●	●	●	●	●	●	9.90	31.14	47.00	89.00	10.00	140.00	87.56	1.80	3.15	20	h6	H9
462.1-0992-030A1-XM	●	●	●	●	●	●	9.92	31.20	47.00	89.00	10.00	140.00	87.56	1.81	3.14	20	h6	H9
462.1-1005-030A1-XM	●	●	●	●	●	●	10.05	31.61	55.00	102.00	12.00	140.00	100.54	1.83	3.15	20	h6	H9
462.1-1008-030A1-XM	●	●	●	●	●	●	10.08	31.71	55.00	102.00	12.00	140.00	100.53	1.83	3.14	20	h6	H9
462.1-1010-030A1-XM	●	●	●	●	●	●	10.10	31.77	55.00	102.00	12.00	140.00	100.53	1.84	3.15	20	h6	H9
462.1-1020-031A1-XM	●	●	●	●	●	●	10.20	32.08	55.00	102.00	12.00	140.00	100.51	1.86	3.15	20	h6	H9
462.1-1026-031A1-XM	●	●	●	●	●	●	10.26	32.27	55.00	102.00	12.00	140.00	100.51	1.87	3.14	20	h6	H9
462.1-1030-031A1-XM	●	●	●	●	●	●	10.30	32.40	55.00	102.00	12.00	140.00	100.50	1.87	3.15	20	h6	H9
462.1-1032-031A1-XM	●	●	●	●	●	●	10.32	32.46	55.00	102.00	12.00	140.00	100.50	1.88	3.15	20	h6	H9
462.1-1040-031A1-XM	●	●	●	●	●	●	10.40	32.71	55.00	102.00	12.00	140.00	100.49	1.89	3.15	20	h6	H9
462.1-1045-031A1-XM	●	●	●	●	●	●	10.45	32.87	55.00	102.00	12.00	140.00	100.48	1.90	3.15	20	h6	H9
462.1-1049-031A1-XM	●	●	●	●	●	●	10.49	33.00	55.00	102.00	12.00	140.00	100.47	1.91	3.15	20	h6	H9
462.1-1050-032A1-XM	●	●	●	●	●	●	10.50	33.03	55.00	102.00	12.00	140.00	100.47	1.91	3.15	20	h6	H9
462.1-1055-032A1-XM	●	●	●	●	●	●	10.55	33.19	55.00	102.00	12.00	140.00	100.46	1.92	3.15	20	h6	H9
462.1-1060-032A1-XM	●	●	●	●	●	●	10.60	33.34	55.00	102.00	12.00	140.00	100.46	1.93	3.15	20	h6	H9
462.1-1065-032A1-XM	●	●	●	●	●	●	10.65	33.50	55.00	102.00	12.00	140.00	100.45	1.94	3.15	20	h6	H9
462.1-1070-032A1-XM	●	●	●	●	●	●	10.70	33.66	55.00	102.00	12.00	140.00	100.44	1.95	3.15	20	h6	H9
462.1-1072-032A1-XM	●	●	●	●	●	●	10.72	33.72	55.00	102.00	12.00	140.00	100.44	1.95	3.15	20	h6	H9
462.1-1075-032A1-XM	●	●	●	●	●	●	10.75	33.82	55.00	102.00	12.00	140.00	100.43	1.96	3.15	20	h6	H9
462.1-1080-032A1-XM	●	●	●	●	●	●	10.80	33.97	55.00	102.00	12.00	140.00	100.43	1.97	3.15	20	h6	H9
462.1-1090-032A1-XM	●	●	●	●	●	●	10.90	34.29	55.00	102.00	12.00	140.00	100.41	1.98	3.15	20	h6	H9
462.1-1100-033A1-XM	●	●	●	●	●	●	11.00	34.60	55.00	102.00	12.00	140.00	100.40	2.00	3.15	20	h6	H9
462.1-1111-033A1-XM	●	●	●	●	●	●	11.11	34.95	55.00	102.00	12.00	140.00	100.38	2.02	3.14	20	h6	H9
462.1-1120-034A1-XM	●	●	●	●	●	●	11.20	35.23	55.00	102.00	12.00	140.00	100.37	2.04	3.15	20	h6	H9
462.1-1130-034A1-XM	●	●	●	●	●	●	11.30	35.55	55.00	102.00	12.00	140.00	100.36	2.06	3.15	20	h6	H9
462.1-1140-034A1-XM	●	●	●	●	●	●	11.40	35.86	55.00	102.00	12.00	140.00	100.34	2.07	3.15	20	h6	H9
462.1-1150-035A1-XM	●	●	●	●	●	●	11.50	36.17	55.00	102.00	12.00	140.00	100.33	2.09	3.15	20	h6	H9
462.1-1151-035A1-XM	●	●	●	●	●	●	11.51	36.21	55.00	102.00	12.00	140.00	100.32	2.09	3.15	20	h6	H9
462.1-1155-035A1-XM	●	●	●	●	●	●	11.55	36.33	55.00	102.00	12.00	140.00	100.32	2.10	3.15	20	h6	H9
462.1-1160-035A1-XM	●	●	●	●	●	●	11.60	36.49	55.00	102.00	12.00	140.00	100.31	2.11	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

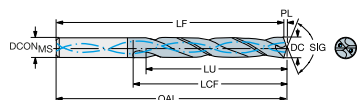
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1170-035A1-XM	●	●	●	●	●	●	11.70	36.80	55.00	102.00	12.00	140.00	100.30	2.13	3.15	20	h6	H9
462.1-1180-035A1-XM	●	●	●	●	●	●	11.80	37.12	55.00	102.00	12.00	140.00	100.28	2.15	3.15	20	h6	H9
462.1-1191-036A1-XM	●	●	●	●	●	●	11.91	37.46	55.00	102.00	12.00	140.00	100.27	2.17	3.15	20	h6	H9
462.1-1205-036A1-XM	●	●	●	●	●	●	12.05	37.90	60.00	107.00	14.00	140.00	105.25	2.19	3.15	20	h6	H9
462.1-1210-036A1-XM	●	●	●	●	●	●	12.10	38.06	60.00	107.00	14.00	140.00	105.24	2.20	3.15	20	h6	H9
462.1-1220-037A1-XM	●	●	●	●	●	●	12.20	38.38	60.00	107.00	14.00	140.00	105.22	2.22	3.15	20	h6	H9
462.1-1225-037A1-XM	●	●	●	●	●	●	12.25	38.53	60.00	107.00	14.00	140.00	105.22	2.23	3.15	20	h6	H9
462.1-1230-037A1-XM	●	●	●	●	●	●	12.30	38.69	60.00	107.00	14.00	140.00	105.21	2.24	3.14	20	h6	H9
462.1-1240-037A1-XM	●	●	●	●	●	●	12.40	39.01	60.00	107.00	14.00	140.00	105.19	2.26	3.15	20	h6	H9
462.1-1250-038A1-XM	●	●	●	●	●	●	12.50	39.32	60.00	107.00	14.00	140.00	105.18	2.27	3.15	20	h6	H9
462.1-1260-038A1-XM	●	●	●	●	●	●	12.60	39.63	60.00	107.00	14.00	140.00	105.17	2.29	3.15	20	h6	H9
462.1-1270-038A1-XM	●	●	●	●	●	●	12.70	39.95	60.00	107.00	14.00	140.00	105.15	2.31	3.15	20	h6	H9
462.1-1275-038A1-XM	●	●	●	●	●	●	12.75	40.11	60.00	107.00	14.00	140.00	105.14	2.32	3.15	20	h6	H9
462.1-1280-038A1-XM	●	●	●	●	●	●	12.80	40.26	60.00	107.00	14.00	140.00	105.14	2.33	3.15	20	h6	H9
462.1-1290-038A1-XM	●	●	●	●	●	●	12.90	40.58	60.00	107.00	14.00	140.00	105.12	2.35	3.15	20	h6	H9
462.1-1300-039A1-XM	●	●	●	●	●	●	13.00	40.89	60.00	107.00	14.00	140.00	105.11	2.37	3.15	20	h6	H9
462.1-1310-039A1-XM	●	●	●	●	●	●	13.10	41.21	60.00	107.00	14.00	140.00	105.09	2.38	3.15	20	h6	H9
462.1-1325-039A1-XM	●	●	●	●	●	●	13.25	41.68	60.00	107.00	14.00	140.00	105.07	2.41	3.15	20	h6	H9
462.1-1330-039A1-XM	●	●	●	●	●	●	13.30	41.84	60.00	107.00	14.00	140.00	105.06	2.42	3.15	20	h6	H9
462.1-1340-039A1-XM	●	●	●	●	●	●	13.40	42.15	60.00	107.00	14.00	140.00	105.05	2.44	3.15	20	h6	H9
462.1-1349-041A1-XM	●	●	●	●	●	●	13.49	42.43	60.00	107.00	14.00	140.00	105.04	2.46	3.14	20	h6	H9
462.1-1350-041A1-XM	●	●	●	●	●	●	13.50	42.47	60.00	107.00	14.00	140.00	105.04	2.46	3.15	20	h6	H9
462.1-1355-041A1-XM	●	●	●	●	●	●	13.55	42.62	60.00	107.00	14.00	140.00	105.03	2.47	3.15	20	h6	H9
462.1-1365-041A1-XM	●	●	●	●	●	●	13.65	42.94	60.00	107.00	14.00	140.00	105.01	2.48	3.15	20	h6	H9
462.1-1370-041A1-XM	●	●	●	●	●	●	13.70	43.09	60.00	107.00	14.00	140.00	105.00	2.49	3.15	20	h6	H9
462.1-1375-041A1-XM	●	●	●	●	●	●	13.75	43.25	60.00	107.00	14.00	140.00	105.00	2.50	3.15	20	h6	H9
462.1-1380-041A1-XM	●	●	●	●	●	●	13.80	43.41	60.00	107.00	14.00	140.00	104.99	2.51	3.15	20	h6	H9
462.1-1389-042A1-XM	●	●	●	●	●	●	13.89	43.69	60.00	107.00	14.00	140.00	104.98	2.53	3.15	20	h6	H9
462.1-1410-042A1-XM	●	●	●	●	●	●	14.10	44.35	65.00	115.00	16.00	140.00	112.95	2.57	3.15	20	h6	H9
462.1-1420-042A1-XM	●	●	●	●	●	●	14.20	44.67	65.00	115.00	16.00	140.00	112.93	2.58	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

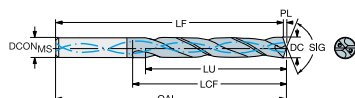
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1425-043A1-XM	●	●	●	●	●	●	14.25	44.82	65.00	115.00	16.00	140.00	112.93	2.59	3.15	20	h6	H9
462.1-1429-043A1-XM	●	●	●	●	●	●	14.29	44.95	65.00	115.00	16.00	140.00	112.92	2.60	3.15	20	h6	H9
462.1-1430-043A1-XM	●	●	●	●	●	●	14.30	44.98	65.00	115.00	16.00	140.00	112.92	2.60	3.15	20	h6	H9
462.1-1450-044A1-XM	●	●	●	●	●	●	14.50	45.61	65.00	115.00	16.00	140.00	112.89	2.64	3.15	20	h6	H9
462.1-1455-044A1-XM	●	●	●	●	●	●	14.55	45.77	65.00	115.00	16.00	140.00	112.88	2.65	3.15	20	h6	H9
462.1-1460-044A1-XM	●	●	●	●	●	●	14.60	45.93	65.00	115.00	16.00	140.00	112.87	2.66	3.15	20	h6	H9
462.1-1468-044A1-XM	●	●	●	●	●	●	14.68	46.18	65.00	115.00	16.00	140.00	112.86	2.67	3.14	20	h6	H9
462.1-1470-044A1-XM	●	●	●	●	●	●	14.70	46.24	65.00	115.00	16.00	140.00	112.86	2.67	3.15	20	h6	H9
462.1-1475-044A1-XM	●	●	●	●	●	●	14.75	46.40	65.00	115.00	16.00	140.00	112.85	2.68	3.15	20	h6	H9
462.1-1480-044A1-XM	●	●	●	●	●	●	14.80	46.55	65.00	115.00	16.00	140.00	112.85	2.69	3.15	20	h6	H9
462.1-1500-045A1-XM	●	●	●	●	●	●	15.00	47.18	65.00	115.00	16.00	140.00	112.82	2.73	3.15	20	h6	H9
462.1-1508-045A1-XM	●	●	●	●	●	●	15.08	47.44	65.00	115.00	16.00	140.00	112.81	2.74	3.15	20	h6	H9
462.1-1510-045A1-XM	●	●	●	●	●	●	15.10	47.50	65.00	115.00	16.00	140.00	112.80	2.75	3.15	20	h6	H9
462.1-1525-045A1-XM	●	●	●	●	●	●	15.25	47.90	65.00	115.00	16.00	140.00	112.78	2.78	3.14	20	h6	H9
462.1-1530-045A1-XM	●	●	●	●	●	●	15.30	47.80	65.00	115.00	16.00	140.00	112.77	2.78	3.12	20	h6	H9
462.1-1548-046A1-XM	●	●	●	●	●	●	15.48	47.60	65.00	115.00	16.00	140.00	112.75	2.82	3.08	20	h6	H9
462.1-1550-047A1-XM	●	●	●	●	●	●	15.50	47.60	65.00	115.00	16.00	140.00	112.74	2.82	3.07	20	h6	H9
462.1-1555-047A1-XM	●	●	●	●	●	●	15.55	47.60	65.00	115.00	16.00	140.00	112.74	2.83	3.06	20	h6	H9
462.1-1560-047A1-XM	●	●	●	●	●	●	15.60	47.50	65.00	115.00	16.00	140.00	112.73	2.84	3.04	20	h6	H9
462.1-1570-047A1-XM	●	●	●	●	●	●	15.70	47.50	65.00	115.00	16.00	140.00	112.71	2.86	3.03	20	h6	H9
462.1-1580-047A1-XM	●	●	●	●	●	●	15.80	47.40	65.00	115.00	16.00	140.00	112.70	2.88	3.00	20	h6	H9
462.1-1588-048A1-XM	●	●	●	●	●	●	15.88	47.30	65.00	115.00	16.00	140.00	112.69	2.89	2.98	20	h6	H9
462.1-1608-048A1-XM	●	●	●	●	●	●	16.08	50.58	73.00	123.00	18.00	140.00	120.66	2.93	3.15	20	h6	H9
462.1-1610-048A1-XM	●	●	●	●	●	●	16.10	50.64	73.00	123.00	18.00	140.00	120.66	2.93	3.15	20	h6	H9
462.1-1627-049A1-XM	●	●	●	●	●	●	16.27	51.18	73.00	123.00	18.00	140.00	120.63	2.96	3.15	20	h6	H9
462.1-1630-050A1-XM	●	●	●	●	●	●	16.30	51.27	73.00	123.00	18.00	140.00	120.63	2.97	3.15	20	h6	H9
462.1-1650-050A1-XM	●	●	●	●	●	●	16.50	51.90	73.00	123.00	18.00	140.00	120.60	3.00	3.15	20	h6	H9
462.1-1655-050A1-XM	●	●	●	●	●	●	16.55	52.06	73.00	123.00	18.00	140.00	120.59	3.01	3.15	20	h6	H9
462.1-1667-050A1-XM	●	●	●	●	●	●	16.67	52.44	73.00	123.00	18.00	140.00	120.57	3.03	3.15	20	h6	H9
462.1-1675-050A1-XM	●	●	●	●	●	●	16.75	52.69	73.00	123.00	18.00	140.00	120.56	3.05	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

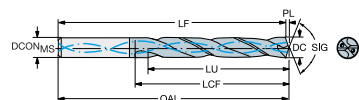
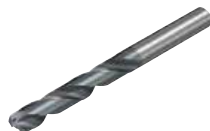
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1680-050A1-XM	●	●	●	●	●	●	16.80	52.70	73.00	123.00	18.00	140.00	120.55	3.06	3.14	20	h6	H9
462.1-1690-050A1-XM	●	●	●	●	●	●	16.90	52.50	73.00	123.00	18.00	140.00	120.54	3.08	3.11	20	h6	H9
462.1-1700-051A1-XM	●	●	●	●	●	●	17.00	52.40	73.00	123.00	18.00	140.00	120.53	3.09	3.08	20	h6	H9
462.1-1707-051A1-XM	●	●	●	●	●	●	17.07	52.30	73.00	123.00	18.00	140.00	120.51	3.11	3.06	20	h6	H9
462.1-1710-051A1-XM	●	●	●	●	●	●	17.10	52.30	73.00	123.00	18.00	140.00	120.51	3.11	3.06	20	h6	H9
462.1-1730-051A1-XM	●	●	●	●	●	●	17.30	52.00	73.00	123.00	18.00	140.00	120.48	3.15	3.01	20	h6	H9
462.1-1746-052A1-XM	●	●	●	●	●	●	17.46	51.70	73.00	123.00	18.00	140.00	120.46	3.18	2.96	20	h6	H9
462.1-1750-053A1-XM	●	●	●	●	●	●	17.50	51.70	73.00	123.00	18.00	140.00	120.45	3.18	2.95	20	h6	H9
462.1-1755-053A1-XM	●	●	●	●	●	●	17.55	51.60	73.00	123.00	18.00	140.00	120.44	3.19	2.94	20	h6	H9
462.1-1780-053A1-XM	●	●	●	●	●	●	17.80	51.20	73.00	123.00	18.00	140.00	120.41	3.24	2.88	20	h6	H9
462.1-1786-054A1-XM	●	●	●	●	●	●	17.86	51.10	73.00	123.00	18.00	140.00	120.40	3.25	2.86	20	h6	H9
462.1-1790-054A1-XM	●	●	●	●	●	●	17.90	51.10	73.00	123.00	18.00	140.00	120.39	3.26	2.85	20	h6	H9
462.1-1826-055A1-XM	●	●	●	●	●	●	18.26	57.10	79.00	131.00	20.00	140.00	128.34	3.32	3.13	20	h6	H9
462.1-1835-055A1-XM	●	●	●	●	●	●	18.35	57.00	79.00	131.00	20.00	140.00	128.33	3.34	3.11	20	h6	H9
462.1-1850-056A1-XM	●	●	●	●	●	●	18.50	57.00	79.00	131.00	20.00	140.00	128.31	3.37	3.08	20	h6	H9
462.1-1865-056A1-XM	●	●	●	●	●	●	18.65	56.90	79.00	131.00	20.00	140.00	128.29	3.39	3.05	20	h6	H9
462.1-1880-056A1-XM	●	●	●	●	●	●	18.80	56.80	79.00	131.00	20.00	140.00	128.26	3.42	3.02	20	h6	H9
462.1-1890-056A1-XM	●	●	●	●	●	●	18.90	56.80	79.00	131.00	20.00	140.00	128.25	3.44	3.01	20	h6	H9
462.1-1900-057A1-XM	●	●	●	●	●	●	19.00	56.70	79.00	131.00	20.00	140.00	128.23	3.46	2.98	20	h6	H9
462.1-1905-057A1-XM	●	●	●	●	●	●	19.05	56.70	79.00	131.00	20.00	140.00	128.23	3.47	2.98	20	h6	H9
462.1-1925-057A1-XM	●	●	●	●	●	●	19.25	56.60	79.00	131.00	20.00	140.00	128.20	3.50	2.94	20	h6	H9
462.1-1930-057A1-XM	●	●	●	●	●	●	19.30	56.60	79.00	131.00	20.00	140.00	128.19	3.51	2.93	20	h6	H9
462.1-1950-059A1-XM	●	●	●	●	●	●	19.50	56.50	79.00	131.00	20.00	140.00	128.16	3.54	2.90	20	h6	H9
462.1-1955-059A1-XM	●	●	●	●	●	●	19.55	56.40	79.00	131.00	20.00	140.00	128.15	3.56	2.88	20	h6	H9
462.1-1980-059A1-XM	●	●	●	●	●	●	19.80	56.30	79.00	131.00	20.00	140.00	128.12	3.60	2.84	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

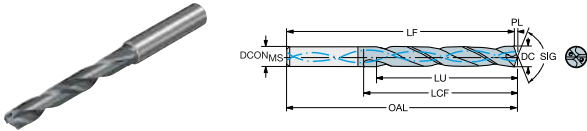
	P	M	K	N	S	H												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0600-018A1-XM	●	●	●	●	●	●	6.00	18.87	28.00	66.00	6.00	140.00	65.13	1.09	3.14	20	h6	H9
462.1-0800-024A1-XM	●	●	●	●	●	●	8.00	25.16	41.00	79.00	8.00	140.00	77.83	1.46	3.14	20	h6	H9
462.1-1000-030A1-XM	●	●	●	●	●	●	10.00	31.46	47.00	89.00	10.00	140.00	87.54	1.82	3.15	20	h6	H9
462.1-1200-036A1-XM	●	●	●	●	●	●	12.00	37.75	55.00	102.00	12.00	140.00	100.25	2.18	3.15	20	h6	H9
462.1-1400-042A1-XM	●	●	●	●	●	●	14.00	43.60	60.00	107.00	14.00	140.00	104.96	2.55	3.11	20	h6	H9
462.1-1600-048A1-XM	●	●	●	●	●	●	16.00	47.20	65.00	115.00	16.00	140.00	112.67	2.91	2.95	20	h6	H9
462.1-1800-054A1-XM	●	●	●	●	●	●	18.00	50.90	73.00	123.00	18.00	140.00	120.38	3.28	2.83	20	h6	H9
462.1-2000-060A1-XM	●	●	●	●	●	●	20.00	56.20	79.00	131.00	20.00	140.00	128.09	3.64	2.81	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

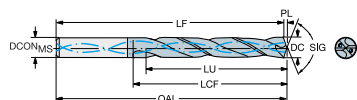
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0300-015A1-XM	●	●	●	●	●	3.00	15.44	28.00	66.00	6.00	140.00	65.56	0.55	5.15	20	h6	H9
462.1-0305-015A1-XM	●	●	●	●	●	3.05	15.69	28.00	66.00	6.00	140.00	65.56	0.56	5.15	20	h6	H9
462.1-0310-016A1-XM	●	●	●	●	●	3.10	15.95	28.00	66.00	6.00	140.00	65.55	0.56	5.15	20	h6	H9
462.1-0315-016A1-XM	●	●	●	●	●	3.15	16.21	28.00	66.00	6.00	140.00	65.54	0.57	5.15	20	h6	H9
462.1-0318-016A1-XM	●	●	●	●	●	3.17	16.36	28.00	66.00	6.00	140.00	65.54	0.58	5.15	20	h6	H9
462.1-0320-016A1-XM	●	●	●	●	●	3.20	16.47	28.00	66.00	6.00	140.00	65.53	0.58	5.15	20	h6	H9
462.1-0326-016A1-XM	●	●	●	●	●	3.26	16.77	28.00	66.00	6.00	140.00	65.53	0.59	5.14	20	h6	H9
462.1-0330-017A1-XM	●	●	●	●	●	3.30	16.98	28.00	66.00	6.00	140.00	65.52	0.60	5.15	20	h6	H9
462.1-0335-017A1-XM	●	●	●	●	●	3.35	17.24	28.00	66.00	6.00	140.00	65.51	0.61	5.15	20	h6	H9
462.1-0338-017A1-XM	●	●	●	●	●	3.38	17.39	28.00	66.00	6.00	140.00	65.51	0.62	5.14	20	h6	H9
462.1-0340-017A1-XM	●	●	●	●	●	3.40	17.49	28.00	66.00	6.00	140.00	65.50	0.62	5.14	20	h6	H9
462.1-0345-017A1-XM	●	●	●	●	●	3.45	17.75	28.00	66.00	6.00	140.00	65.50	0.63	5.14	20	h6	H9
462.1-0350-018A1-XM	●	●	●	●	●	3.50	18.01	28.00	66.00	6.00	140.00	65.49	0.64	5.15	20	h6	H9
462.1-0357-018A1-XM	●	●	●	●	●	3.57	18.37	28.00	66.00	6.00	140.00	65.48	0.65	5.14	20	h6	H9
462.1-0360-018A1-XM	●	●	●	●	●	3.60	18.52	28.00	66.00	6.00	140.00	65.48	0.66	5.14	20	h6	H9
462.1-0366-018A1-XM	●	●	●	●	●	3.66	18.83	28.00	66.00	6.00	140.00	65.47	0.67	5.15	20	h6	H9
462.1-0370-019A1-XM	●	●	●	●	●	3.70	19.04	28.00	66.00	6.00	140.00	65.46	0.67	5.15	20	h6	H9
462.1-0373-019A1-XM	●	●	●	●	●	3.73	19.19	28.00	66.00	6.00	140.00	65.46	0.68	5.14	20	h6	H9
462.1-0380-019A1-XM	●	●	●	●	●	3.80	19.55	36.00	74.00	6.00	140.00	73.45	0.69	5.14	20	h6	H9
462.1-0386-019A1-XM	●	●	●	●	●	3.86	19.86	36.00	74.00	6.00	140.00	73.44	0.70	5.14	20	h6	H9
462.1-0390-020A1-XM	●	●	●	●	●	3.90	20.07	36.00	74.00	6.00	140.00	73.43	0.71	5.15	20	h6	H9
462.1-0391-020A1-XM	●	●	●	●	●	3.91	20.12	36.00	74.00	6.00	140.00	73.43	0.71	5.14	20	h6	H9
462.1-0397-020A1-XM	●	●	●	●	●	3.97	20.43	36.00	74.00	6.00	140.00	73.42	0.72	5.15	20	h6	H9
462.1-0399-020A1-XM	●	●	●	●	●	3.99	20.53	36.00	74.00	6.00	140.00	73.42	0.73	5.15	20	h6	H9
462.1-0400-020A1-XM	●	●	●	●	●	4.00	20.58	36.00	74.00	6.00	140.00	73.42	0.73	5.14	20	h6	H9
462.1-0404-020A1-XM	●	●	●	●	●	4.04	20.79	36.00	74.00	6.00	140.00	73.41	0.74	5.15	20	h6	H9
462.1-0405-020A1-XM	●	●	●	●	●	4.05	20.84	36.00	74.00	6.00	140.00	73.41	0.74	5.15	20	h6	H9
462.1-0409-020A1-XM	●	●	●	●	●	4.09	21.05	36.00	74.00	6.00	140.00	73.40	0.74	5.15	20	h6	H9
462.1-0410-021A1-XM	●	●	●	●	●	4.10	21.10	36.00	74.00	6.00	140.00	73.40	0.75	5.15	20	h6	H9
462.1-0415-021A1-XM	●	●	●	●	●	4.15	21.35	36.00	74.00	6.00	140.00	73.40	0.76	5.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

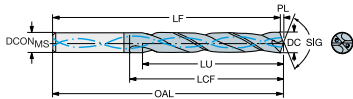
	P M K N S																
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0420-021A1-XM	●	●	●	●	●	4.20	21.61	36.00	74.00	6.00	140.00	73.39	0.76	5.15	20	h6	H9
462.1-0422-021A1-XM	●	●	●	●	●	4.22	21.71	36.00	74.00	6.00	140.00	73.39	0.77	5.15	20	h6	H9
462.1-0425-021A1-XM	●	●	●	●	●	4.25	21.87	36.00	74.00	6.00	140.00	73.38	0.77	5.15	20	h6	H9
462.1-0430-022A1-XM	●	●	●	●	●	4.30	22.13	36.00	74.00	6.00	140.00	73.37	0.78	5.15	20	h6	H9
462.1-0431-022A1-XM	●	●	●	●	●	4.30	22.18	36.00	74.00	6.00	140.00	73.37	0.78	5.15	20	h6	H9
462.1-0435-022A1-XM	●	●	●	●	●	4.35	22.38	36.00	74.00	6.00	140.00	73.37	0.79	5.14	20	h6	H9
462.1-0437-022A1-XM	●	●	●	●	●	4.37	22.49	36.00	74.00	6.00	140.00	73.36	0.79	5.15	20	h6	H9
462.1-0439-022A1-XM	●	●	●	●	●	4.39	22.59	36.00	74.00	6.00	140.00	73.36	0.80	5.14	20	h6	H9
462.1-0440-022A1-XM	●	●	●	●	●	4.40	22.64	36.00	74.00	6.00	140.00	73.36	0.80	5.15	20	h6	H9
462.1-0445-022A1-XM	●	●	●	●	●	4.45	22.90	36.00	74.00	6.00	140.00	73.35	0.81	5.15	20	h6	H9
462.1-0450-023A1-XM	●	●	●	●	●	4.50	23.16	36.00	74.00	6.00	140.00	73.35	0.82	5.15	20	h6	H9
462.1-0457-023A1-XM	●	●	●	●	●	4.57	23.52	36.00	74.00	6.00	140.00	73.33	0.83	5.14	20	h6	H9
462.1-0460-023A1-XM	●	●	●	●	●	4.60	23.67	36.00	74.00	6.00	140.00	73.33	0.84	5.15	20	h6	H9
462.1-0462-023A1-XM	●	●	●	●	●	4.62	23.77	36.00	74.00	6.00	140.00	73.33	0.84	5.14	20	h6	H9
462.1-0470-024A1-XM	●	●	●	●	●	4.70	24.18	36.00	74.00	6.00	140.00	73.32	0.86	5.14	20	h6	H9
462.1-0476-024A1-XM	●	●	●	●	●	4.76	24.49	44.00	82.00	6.00	140.00	81.31	0.87	5.14	20	h6	H9
462.1-0480-024A1-XM	●	●	●	●	●	4.80	24.70	44.00	82.00	6.00	140.00	81.30	0.87	5.15	20	h6	H9
462.1-0485-024A1-XM	●	●	●	●	●	4.85	24.96	44.00	82.00	6.00	140.00	81.29	0.88	5.15	20	h6	H9
462.1-0490-025A1-XM	●	●	●	●	●	4.90	25.21	44.00	82.00	6.00	140.00	81.29	0.89	5.14	20	h6	H9
462.1-0492-025A1-XM	●	●	●	●	●	4.91	25.32	44.00	82.00	6.00	140.00	81.28	0.90	5.15	20	h6	H9
462.1-0498-025A1-XM	●	●	●	●	●	4.98	25.63	44.00	82.00	6.00	140.00	81.28	0.91	5.15	20	h6	H9
462.1-0500-025A1-XM	●	●	●	●	●	5.00	25.73	44.00	82.00	6.00	140.00	81.27	0.91	5.15	20	h6	H9
462.1-0505-025A1-XM	●	●	●	●	●	5.05	25.99	44.00	82.00	6.00	140.00	81.26	0.92	5.15	20	h6	H9
462.1-0506-025A1-XM	●	●	●	●	●	5.05	26.04	44.00	82.00	6.00	140.00	81.26	0.92	5.15	20	h6	H9
462.1-0510-026A1-XM	●	●	●	●	●	5.10	26.24	44.00	82.00	6.00	140.00	81.26	0.93	5.15	20	h6	H9
462.1-0511-026A1-XM	●	●	●	●	●	5.11	26.29	44.00	82.00	6.00	140.00	81.26	0.93	5.15	20	h6	H9
462.1-0516-026A1-XM	●	●	●	●	●	5.16	26.55	44.00	82.00	6.00	140.00	81.25	0.94	5.15	20	h6	H9
462.1-0518-026A1-XM	●	●	●	●	●	5.18	26.65	44.00	82.00	6.00	140.00	81.25	0.94	5.14	20	h6	H9
462.1-0520-026A1-XM	●	●	●	●	●	5.20	26.76	44.00	82.00	6.00	140.00	81.24	0.95	5.15	20	h6	H9
462.1-0522-026A1-XM	●	●	●	●	●	5.22	26.86	44.00	82.00	6.00	140.00	81.24	0.95	5.15	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

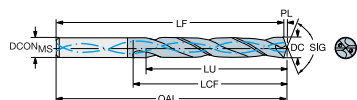
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0525-026A1-XM	●	●	●	●	●	5.25	27.01	44.00	82.00	6.00	140.00	81.24	0.96	5.14	20	h6	H9
462.1-0530-027A1-XM	●	●	●	●	●	5.30	27.27	44.00	82.00	6.00	140.00	81.23	0.96	5.15	20	h6	H9
462.1-0540-027A1-XM	●	●	●	●	●	5.40	27.79	44.00	82.00	6.00	140.00	81.21	0.98	5.15	20	h6	H9
462.1-0550-028A1-XM	●	●	●	●	●	5.50	28.30	44.00	82.00	6.00	140.00	81.20	1.00	5.15	20	h6	H9
462.1-0556-028A1-XM	●	●	●	●	●	5.56	28.61	44.00	82.00	6.00	140.00	81.19	1.01	5.15	20	h6	H9
462.1-0560-028A1-XM	●	●	●	●	●	5.60	28.82	44.00	82.00	6.00	140.00	81.18	1.02	5.15	20	h6	H9
462.1-0561-028A1-XM	●	●	●	●	●	5.61	28.87	44.00	82.00	6.00	140.00	81.18	1.02	5.14	20	h6	H9
462.1-0565-028A1-XM	●	●	●	●	●	5.65	29.07	44.00	82.00	6.00	140.00	81.18	1.03	5.15	20	h6	H9
462.1-0570-029A1-XM	●	●	●	●	●	5.70	29.33	44.00	82.00	6.00	140.00	81.17	1.04	5.15	20	h6	H9
462.1-0575-029A1-XM	●	●	●	●	●	5.75	29.59	44.00	82.00	6.00	140.00	81.16	1.05	5.15	20	h6	H9
462.1-0579-029A1-XM	●	●	●	●	●	5.79	29.79	44.00	82.00	6.00	140.00	81.16	1.05	5.14	20	h6	H9
462.1-0580-029A1-XM	●	●	●	●	●	5.80	29.84	44.00	82.00	6.00	140.00	81.16	1.06	5.14	20	h6	H9
462.1-0590-030A1-XM	●	●	●	●	●	5.90	30.36	44.00	82.00	6.00	140.00	81.14	1.07	5.15	20	h6	H9
462.1-0594-030A1-XM	●	●	●	●	●	5.94	30.56	44.00	82.00	6.00	140.00	81.14	1.08	5.14	20	h6	H9
462.1-0595-030A1-XM	●	●	●	●	●	5.95	30.62	44.00	82.00	6.00	140.00	81.13	1.08	5.14	20	h6	H9
462.1-0605-030A1-XM	●	●	●	●	●	6.05	31.13	53.00	91.00	8.00	140.00	90.12	1.10	5.15	20	h6	H9
462.1-0610-031A1-XM	●	●	●	●	●	6.10	31.39	53.00	91.00	8.00	140.00	90.11	1.11	5.15	20	h6	H9
462.1-0615-031A1-XM	●	●	●	●	●	6.15	31.65	53.00	91.00	8.00	140.00	90.11	1.12	5.15	20	h6	H9
462.1-0620-031A1-XM	●	●	●	●	●	6.20	31.90	53.00	91.00	8.00	140.00	90.10	1.13	5.15	20	h6	H9
462.1-0625-031A1-XM	●	●	●	●	●	6.25	32.16	53.00	91.00	8.00	140.00	90.09	1.14	5.15	20	h6	H9
462.1-0630-032A1-XM	●	●	●	●	●	6.30	32.42	53.00	91.00	8.00	140.00	90.08	1.15	5.15	20	h6	H9
462.1-0635-032A1-XM	●	●	●	●	●	6.35	32.67	53.00	91.00	8.00	140.00	90.08	1.16	5.14	20	h6	H9
462.1-0640-032A1-XM	●	●	●	●	●	6.40	32.93	53.00	91.00	8.00	140.00	90.07	1.16	5.15	20	h6	H9
462.1-0650-033A1-XM	●	●	●	●	●	6.50	33.45	53.00	91.00	8.00	140.00	90.05	1.18	5.15	20	h6	H9
462.1-0653-033A1-XM	●	●	●	●	●	6.53	33.60	53.00	91.00	8.00	140.00	90.05	1.19	5.15	20	h6	H9
462.1-0660-033A1-XM	●	●	●	●	●	6.60	33.96	53.00	91.00	8.00	140.00	90.04	1.20	5.15	20	h6	H9
462.1-0663-033A1-XM	●	●	●	●	●	6.63	34.12	53.00	91.00	8.00	140.00	90.04	1.21	5.15	20	h6	H9
462.1-0670-034A1-XM	●	●	●	●	●	6.70	34.48	53.00	91.00	8.00	140.00	90.03	1.22	5.15	20	h6	H9
462.1-0675-034A1-XM	●	●	●	●	●	6.75	34.73	53.00	91.00	8.00	140.00	90.02	1.23	5.15	20	h6	H9
462.1-0676-034A1-XM	●	●	●	●	●	6.76	34.78	53.00	91.00	8.00	140.00	90.02	1.23	5.15	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

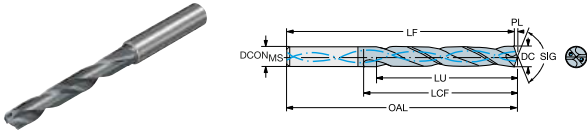
	P	M	K	N	S												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0680-034A1-XM	●	●	●	●	●	6.80	34.99	53.00	91.00	8.00	140.00	90.01	1.24	5.15	20	h6	H9
462.1-0685-034A1-XM	●	●	●	●	●	6.85	35.25	53.00	91.00	8.00	140.00	90.00	1.25	5.15	20	h6	H9
462.1-0690-035A1-XM	●	●	●	●	●	6.90	35.50	53.00	91.00	8.00	140.00	90.00	1.26	5.14	20	h6	H9
462.1-0691-035A1-XM	●	●	●	●	●	6.91	35.56	53.00	91.00	8.00	140.00	89.99	1.26	5.15	20	h6	H9
462.1-0700-035A1-XM	●	●	●	●	●	7.00	36.02	53.00	91.00	8.00	140.00	89.98	1.27	5.15	20	h6	H9
462.1-0704-035A1-XM	●	●	●	●	●	7.04	36.22	53.00	91.00	8.00	140.00	89.97	1.28	5.15	20	h6	H9
462.1-0710-036A1-XM	●	●	●	●	●	7.10	36.53	53.00	91.00	8.00	140.00	89.97	1.29	5.15	20	h6	H9
462.1-0714-036A1-XM	●	●	●	●	●	7.14	36.74	53.00	91.00	8.00	140.00	89.96	1.30	5.14	20	h6	H9
462.1-0720-036A1-XM	●	●	●	●	●	7.20	37.05	53.00	91.00	8.00	140.00	89.95	1.31	5.15	20	h6	H9
462.1-0725-036A1-XM	●	●	●	●	●	7.25	37.31	53.00	91.00	8.00	140.00	89.94	1.32	5.15	20	h6	H9
462.1-0730-037A1-XM	●	●	●	●	●	7.30	37.56	53.00	91.00	8.00	140.00	89.94	1.33	5.15	20	h6	H9
462.1-0737-037A1-XM	●	●	●	●	●	7.37	37.92	53.00	91.00	8.00	140.00	89.93	1.34	5.15	20	h6	H9
462.1-0740-037A1-XM	●	●	●	●	●	7.40	38.08	53.00	91.00	8.00	140.00	89.92	1.35	5.15	20	h6	H9
462.1-0745-037A1-XM	●	●	●	●	●	7.45	38.33	53.00	91.00	8.00	140.00	89.92	1.36	5.14	20	h6	H9
462.1-0749-037A1-XM	●	●	●	●	●	7.49	38.54	53.00	91.00	8.00	140.00	89.91	1.36	5.14	20	h6	H9
462.1-0750-038A1-XM	●	●	●	●	●	7.50	38.59	53.00	91.00	8.00	140.00	89.91	1.36	5.15	20	h6	H9
462.1-0754-038A1-XM	●	●	●	●	●	7.54	38.80	53.00	91.00	8.00	140.00	89.90	1.37	5.15	20	h6	H9
462.1-0760-038A1-XM	●	●	●	●	●	7.60	39.11	53.00	91.00	8.00	140.00	89.89	1.38	5.15	20	h6	H9
462.1-0767-038A1-XM	●	●	●	●	●	7.67	39.47	53.00	91.00	8.00	140.00	89.88	1.40	5.15	20	h6	H9
462.1-0770-039A1-XM	●	●	●	●	●	7.70	39.62	53.00	91.00	8.00	140.00	89.88	1.40	5.15	20	h6	H9
462.1-0780-039A1-XM	●	●	●	●	●	7.80	40.14	53.00	91.00	8.00	140.00	89.86	1.42	5.15	20	h6	H9
462.1-0790-040A1-XM	●	●	●	●	●	7.90	40.65	53.00	91.00	8.00	140.00	89.85	1.44	5.15	20	h6	H9
462.1-0794-040A1-XM	●	●	●	●	●	7.94	40.86	53.00	91.00	8.00	140.00	89.84	1.44	5.15	20	h6	H9
462.1-0803-040A1-XM	●	●	●	●	●	8.03	41.32	61.00	103.00	10.00	140.00	101.83	1.46	5.15	20	h6	H9
462.1-0805-040A1-XM	●	●	●	●	●	8.05	41.42	61.00	103.00	10.00	140.00	101.83	1.46	5.15	20	h6	H9
462.1-0810-041A1-XM	●	●	●	●	●	8.10	41.68	61.00	103.00	10.00	140.00	101.82	1.47	5.15	20	h6	H9
462.1-0815-041A1-XM	●	●	●	●	●	8.15	41.94	61.00	103.00	10.00	140.00	101.81	1.48	5.15	20	h6	H9
462.1-0820-041A1-XM	●	●	●	●	●	8.20	42.19	61.00	103.00	10.00	140.00	101.81	1.49	5.15	20	h6	H9
462.1-0825-041A1-XM	●	●	●	●	●	8.25	42.45	61.00	103.00	10.00	140.00	101.80	1.50	5.15	20	h6	H9
462.1-0830-042A1-XM	●	●	●	●	●	8.30	42.71	61.00	103.00	10.00	140.00	101.79	1.51	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

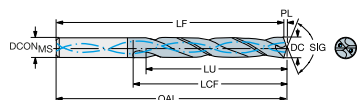
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0833-042A1-XM	●	●	●	●	●	8.33	42.86	61.00	103.00	10.00	140.00	101.79	1.52	5.14	20	h6	H9
462.1-0840-042A1-XM	●	●	●	●	●	8.40	43.22	61.00	103.00	10.00	140.00	101.78	1.53	5.15	20	h6	H9
462.1-0843-042A1-XM	●	●	●	●	●	8.43	43.38	61.00	103.00	10.00	140.00	101.77	1.53	5.14	20	h6	H9
462.1-0850-043A1-XM	●	●	●	●	●	8.50	43.74	61.00	103.00	10.00	140.00	101.76	1.55	5.15	20	h6	H9
462.1-0855-043A1-XM	●	●	●	●	●	8.55	43.99	61.00	103.00	10.00	140.00	101.75	1.56	5.15	20	h6	H9
462.1-0860-043A1-XM	●	●	●	●	●	8.60	44.25	61.00	103.00	10.00	140.00	101.75	1.57	5.15	20	h6	H9
462.1-0861-043A1-XM	●	●	●	●	●	8.61	44.30	61.00	103.00	10.00	140.00	101.75	1.57	5.14	20	h6	H9
462.1-0865-043A1-XM	●	●	●	●	●	8.65	44.51	61.00	103.00	10.00	140.00	101.74	1.57	5.15	20	h6	H9
462.1-0870-044A1-XM	●	●	●	●	●	8.70	44.77	61.00	103.00	10.00	140.00	101.73	1.58	5.15	20	h6	H9
462.1-0873-044A1-XM	●	●	●	●	●	8.73	44.92	61.00	103.00	10.00	140.00	101.73	1.59	5.14	20	h6	H9
462.1-0880-044A1-XM	●	●	●	●	●	8.80	45.28	61.00	103.00	10.00	140.00	101.72	1.60	5.15	20	h6	H9
462.1-0884-044A1-XM	●	●	●	●	●	8.84	45.49	61.00	103.00	10.00	140.00	101.71	1.61	5.15	20	h6	H9
462.1-0890-045A1-XM	●	●	●	●	●	8.90	45.80	61.00	103.00	10.00	140.00	101.70	1.62	5.15	20	h6	H9
462.1-0900-045A1-XM	●	●	●	●	●	9.00	46.31	61.00	103.00	10.00	140.00	101.69	1.64	5.15	20	h6	H9
462.1-0905-045A1-XM	●	●	●	●	●	9.05	46.57	61.00	103.00	10.00	140.00	101.68	1.65	5.15	20	h6	H9
462.1-0909-045A1-XM	●	●	●	●	●	9.09	46.77	61.00	103.00	10.00	140.00	101.68	1.65	5.14	20	h6	H9
462.1-0910-046A1-XM	●	●	●	●	●	9.10	46.82	61.00	103.00	10.00	140.00	101.68	1.66	5.15	20	h6	H9
462.1-0913-046A1-XM	●	●	●	●	●	9.13	46.98	61.00	103.00	10.00	140.00	101.67	1.66	5.15	20	h6	H9
462.1-0920-046A1-XM	●	●	●	●	●	9.20	47.34	61.00	103.00	10.00	140.00	101.66	1.67	5.15	20	h6	H9
462.1-0925-046A1-XM	●	●	●	●	●	9.25	47.60	61.00	103.00	10.00	140.00	101.65	1.68	5.15	20	h6	H9
462.1-0930-047A1-XM	●	●	●	●	●	9.30	47.85	61.00	103.00	10.00	140.00	101.65	1.69	5.15	20	h6	H9
462.1-0935-047A1-XM	●	●	●	●	●	9.35	48.11	61.00	103.00	10.00	140.00	101.64	1.70	5.15	20	h6	H9
462.1-0940-047A1-XM	●	●	●	●	●	9.40	48.37	61.00	103.00	10.00	140.00	101.63	1.71	5.15	20	h6	H9
462.1-0950-048A1-XM	●	●	●	●	●	9.50	48.88	61.00	103.00	10.00	140.00	101.62	1.73	5.15	20	h6	H9
462.1-0953-048A1-XM	●	●	●	●	●	9.52	49.04	61.00	103.00	10.00	140.00	101.61	1.73	5.15	20	h6	H9
462.1-0958-048A1-XM	●	●	●	●	●	9.58	49.29	61.00	103.00	10.00	140.00	101.61	1.74	5.15	20	h6	H9
462.1-0960-048A1-XM	●	●	●	●	●	9.60	49.40	61.00	103.00	10.00	140.00	101.60	1.75	5.15	20	h6	H9
462.1-0965-048A1-XM	●	●	●	●	●	9.65	49.65	61.00	103.00	10.00	140.00	101.60	1.76	5.15	20	h6	H9
462.1-0970-049A1-XM	●	●	●	●	●	9.70	49.91	61.00	103.00	10.00	140.00	101.59	1.77	5.15	20	h6	H9
462.1-0980-049A1-XM	●	●	●	●	●	9.80	50.30	61.00	103.00	10.00	140.00	101.57	1.78	5.13	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

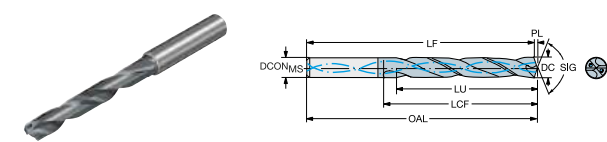
	P	M	K	N	S												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0990-050A1-XM	●	●	●	●	●	9.90	50.20	61.00	103.00	10.00	140.00	101.56	1.80	5.07	20	h6	H9
462.1-0992-050A1-XM	●	●	●	●	●	9.92	50.20	61.00	103.00	10.00	140.00	101.56	1.81	5.06	20	h6	H9
462.1-1005-050A1-XM	●	●	●	●	●	10.05	51.71	71.00	118.00	12.00	140.00	116.54	1.83	5.15	20	h6	H9
462.1-1008-050A1-XM	●	●	●	●	●	10.08	51.87	71.00	118.00	12.00	140.00	116.53	1.83	5.14	20	h6	H9
462.1-1010-051A1-XM	●	●	●	●	●	10.10	51.97	71.00	118.00	12.00	140.00	116.53	1.84	5.15	20	h6	H9
462.1-1020-051A1-XM	●	●	●	●	●	10.20	52.48	71.00	118.00	12.00	140.00	116.51	1.86	5.15	20	h6	H9
462.1-1026-051A1-XM	●	●	●	●	●	10.26	52.79	71.00	118.00	12.00	140.00	116.51	1.87	5.14	20	h6	H9
462.1-1030-052A1-XM	●	●	●	●	●	10.30	53.00	71.00	118.00	12.00	140.00	116.50	1.87	5.15	20	h6	H9
462.1-1032-052A1-XM	●	●	●	●	●	10.32	53.10	71.00	118.00	12.00	140.00	116.50	1.88	5.15	20	h6	H9
462.1-1040-052A1-XM	●	●	●	●	●	10.40	53.51	71.00	118.00	12.00	140.00	116.49	1.89	5.15	20	h6	H9
462.1-1045-052A1-XM	●	●	●	●	●	10.45	53.77	71.00	118.00	12.00	140.00	116.48	1.90	5.15	20	h6	H9
462.1-1049-052A1-XM	●	●	●	●	●	10.49	53.98	71.00	118.00	12.00	140.00	116.47	1.91	5.15	20	h6	H9
462.1-1050-053A1-XM	●	●	●	●	●	10.50	54.03	71.00	118.00	12.00	140.00	116.47	1.91	5.15	20	h6	H9
462.1-1055-053A1-XM	●	●	●	●	●	10.55	54.29	71.00	118.00	12.00	140.00	116.46	1.92	5.15	20	h6	H9
462.1-1060-053A1-XM	●	●	●	●	●	10.60	54.54	71.00	118.00	12.00	140.00	116.46	1.93	5.15	20	h6	H9
462.1-1065-053A1-XM	●	●	●	●	●	10.65	54.80	71.00	118.00	12.00	140.00	116.45	1.94	5.15	20	h6	H9
462.1-1070-054A1-XM	●	●	●	●	●	10.70	55.06	71.00	118.00	12.00	140.00	116.44	1.95	5.15	20	h6	H9
462.1-1072-054A1-XM	●	●	●	●	●	10.72	55.16	71.00	118.00	12.00	140.00	116.44	1.95	5.15	20	h6	H9
462.1-1075-054A1-XM	●	●	●	●	●	10.75	55.32	71.00	118.00	12.00	140.00	116.43	1.96	5.15	20	h6	H9
462.1-1080-054A1-XM	●	●	●	●	●	10.80	55.57	71.00	118.00	12.00	140.00	116.43	1.97	5.15	20	h6	H9
462.1-1090-055A1-XM	●	●	●	●	●	10.90	56.09	71.00	118.00	12.00	140.00	116.41	1.98	5.15	20	h6	H9
462.1-1100-055A1-XM	●	●	●	●	●	11.00	56.60	71.00	118.00	12.00	140.00	116.40	2.00	5.15	20	h6	H9
462.1-1111-056A1-XM	●	●	●	●	●	11.11	57.17	71.00	118.00	12.00	140.00	116.38	2.02	5.14	20	h6	H9
462.1-1120-056A1-XM	●	●	●	●	●	11.20	57.63	71.00	118.00	12.00	140.00	116.37	2.04	5.15	20	h6	H9
462.1-1130-057A1-XM	●	●	●	●	●	11.30	58.15	71.00	118.00	12.00	140.00	116.36	2.06	5.15	20	h6	H9
462.1-1140-057A1-XM	●	●	●	●	●	11.40	58.60	71.00	118.00	12.00	140.00	116.34	2.07	5.14	20	h6	H9
462.1-1150-058A1-XM	●	●	●	●	●	11.50	58.50	71.00	118.00	12.00	140.00	116.33	2.09	5.09	20	h6	H9
462.1-1151-058A1-XM	●	●	●	●	●	11.51	58.50	71.00	118.00	12.00	140.00	116.32	2.09	5.08	20	h6	H9
462.1-1155-058A1-XM	●	●	●	●	●	11.55	58.40	71.00	118.00	12.00	140.00	116.32	2.10	5.06	20	h6	H9
462.1-1160-058A1-XM	●	●	●	●	●	11.60	58.40	71.00	118.00	12.00	140.00	116.31	2.11	5.03	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

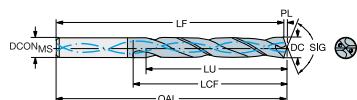
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1170-059A1-XM	●	●	●	●	●	11.70	58.30	71.00	118.00	12.00	140.00	116.30	2.13	4.98	20	h6	H9
462.1-1180-059A1-XM	●	●	●	●	●	11.80	58.20	71.00	118.00	12.00	140.00	116.28	2.15	4.93	20	h6	H9
462.1-1191-060A1-XM	●	●	●	●	●	11.91	58.10	71.00	118.00	12.00	140.00	116.27	2.17	4.88	20	h6	H9
462.1-1205-060A1-XM	●	●	●	●	●	12.05	62.00	77.00	124.00	14.00	140.00	122.25	2.19	5.15	20	h6	H9
462.1-1210-060A1-XM	●	●	●	●	●	12.10	62.26	77.00	124.00	14.00	140.00	122.24	2.20	5.15	20	h6	H9
462.1-1220-061A1-XM	●	●	●	●	●	12.20	62.78	77.00	124.00	14.00	140.00	122.22	2.22	5.15	20	h6	H9
462.1-1225-061A1-XM	●	●	●	●	●	12.25	62.70	77.00	124.00	14.00	140.00	122.22	2.23	5.12	20	h6	H9
462.1-1230-062A1-XM	●	●	●	●	●	12.30	62.70	77.00	124.00	14.00	140.00	122.21	2.24	5.10	20	h6	H9
462.1-1240-062A1-XM	●	●	●	●	●	12.40	62.60	77.00	124.00	14.00	140.00	122.19	2.26	5.05	20	h6	H9
462.1-1250-063A1-XM	●	●	●	●	●	12.50	62.40	77.00	124.00	14.00	140.00	122.18	2.27	4.99	20	h6	H9
462.1-1260-063A1-XM	●	●	●	●	●	12.60	62.30	77.00	124.00	14.00	140.00	122.17	2.29	4.94	20	h6	H9
462.1-1270-064A1-XM	●	●	●	●	●	12.70	62.20	77.00	124.00	14.00	140.00	122.15	2.31	4.90	20	h6	H9
462.1-1275-064A1-XM	●	●	●	●	●	12.75	62.10	77.00	124.00	14.00	140.00	122.14	2.32	4.87	20	h6	H9
462.1-1280-064A1-XM	●	●	●	●	●	12.80	62.10	77.00	124.00	14.00	140.00	122.14	2.33	4.85	20	h6	H9
462.1-1290-065A1-XM	●	●	●	●	●	12.90	62.00	77.00	124.00	14.00	140.00	122.12	2.35	4.81	20	h6	H9
462.1-1300-065A1-XM	●	●	●	●	●	13.00	61.80	77.00	124.00	14.00	140.00	122.11	2.37	4.75	20	h6	H9
462.1-1310-066A1-XM	●	●	●	●	●	13.10	61.70	77.00	124.00	14.00	140.00	122.09	2.38	4.71	20	h6	H9
462.1-1325-066A1-XM	●	●	●	●	●	13.25	61.50	77.00	124.00	14.00	140.00	122.07	2.41	4.64	20	h6	H9
462.1-1330-067A1-XM	●	●	●	●	●	13.30	61.50	77.00	124.00	14.00	140.00	122.06	2.42	4.62	20	h6	H9
462.1-1340-067A1-XM	●	●	●	●	●	13.40	61.30	77.00	124.00	14.00	140.00	122.05	2.44	4.57	20	h6	H9
462.1-1349-061A1-XM	●	●	●	●	●	13.49	61.20	77.00	124.00	14.00	140.00	122.04	2.46	4.54	20	h6	H9
462.1-1350-061A1-XM	●	●	●	●	●	13.50	61.20	77.00	124.00	14.00	140.00	122.04	2.46	4.53	20	h6	H9
462.1-1355-061A1-XM	●	●	●	●	●	13.55	61.20	77.00	124.00	14.00	140.00	122.03	2.47	4.52	20	h6	H9
462.1-1365-061A1-XM	●	●	●	●	●	13.65	61.00	77.00	124.00	14.00	140.00	122.01	2.48	4.47	20	h6	H9
462.1-1370-061A1-XM	●	●	●	●	●	13.70	61.00	77.00	124.00	14.00	140.00	122.00	2.49	4.45	20	h6	H9
462.1-1375-062A1-XM	●	●	●	●	●	13.75	60.90	77.00	124.00	14.00	140.00	122.00	2.50	4.43	20	h6	H9
462.1-1380-062A1-XM	●	●	●	●	●	13.80	60.90	77.00	124.00	14.00	140.00	121.99	2.51	4.41	20	h6	H9
462.1-1389-063A1-XM	●	●	●	●	●	13.89	60.80	77.00	124.00	14.00	140.00	121.98	2.53	4.38	20	h6	H9
462.1-1410-063A1-XM	●	●	●	●	●	14.10	66.90	83.00	133.00	16.00	140.00	130.95	2.57	4.74	20	h6	H9
462.1-1420-063A1-XM	●	●	●	●	●	14.20	66.80	83.00	133.00	16.00	140.00	130.93	2.58	4.70	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

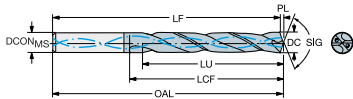
	P	M	K	N	S												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1425-071A1-XM	●	●	●	●	●	14.25	66.80	83.00	133.00	16.00	140.00	130.93	2.59	4.69	20	h6	H9
462.1-1429-072A1-XM	●	●	●	●	●	14.29	66.70	83.00	133.00	16.00	140.00	130.92	2.60	4.67	20	h6	H9
462.1-1430-072A1-XM	●	●	●	●	●	14.30	66.70	83.00	133.00	16.00	140.00	130.92	2.60	4.66	20	h6	H9
462.1-1450-073A1-XM	●	●	●	●	●	14.50	66.50	83.00	133.00	16.00	140.00	130.89	2.64	4.59	20	h6	H9
462.1-1455-073A1-XM	●	●	●	●	●	14.55	66.50	83.00	133.00	16.00	140.00	130.88	2.65	4.57	20	h6	H9
462.1-1460-073A1-XM	●	●	●	●	●	14.60	66.40	83.00	133.00	16.00	140.00	130.87	2.66	4.55	20	h6	H9
462.1-1468-073A1-XM	●	●	●	●	●	14.68	66.40	83.00	133.00	16.00	140.00	130.86	2.67	4.52	20	h6	H9
462.1-1470-073A1-XM	●	●	●	●	●	14.70	66.40	83.00	133.00	16.00	140.00	130.86	2.67	4.52	20	h6	H9
462.1-1475-066A1-XM	●	●	●	●	●	14.75	66.30	83.00	133.00	16.00	140.00	130.85	2.68	4.49	20	h6	H9
462.1-1480-067A1-XM	●	●	●	●	●	14.80	66.30	83.00	133.00	16.00	140.00	130.85	2.69	4.48	20	h6	H9
462.1-1500-068A1-XM	●	●	●	●	●	15.00	66.10	83.00	133.00	16.00	140.00	130.82	2.73	4.41	20	h6	H9
462.1-1508-068A1-XM	●	●	●	●	●	15.08	66.00	83.00	133.00	16.00	140.00	130.80	2.74	4.38	20	h6	H9
462.1-1510-068A1-XM	●	●	●	●	●	15.10	66.00	83.00	133.00	16.00	140.00	130.80	2.75	4.37	20	h6	H9
462.1-1525-069A1-XM	●	●	●	●	●	15.25	65.90	83.00	133.00	16.00	140.00	130.78	2.78	4.32	20	h6	H9
462.1-1530-069A1-XM	●	●	●	●	●	15.30	65.80	83.00	133.00	16.00	140.00	130.77	2.78	4.30	20	h6	H9
462.1-1548-070A1-XM	●	●	●	●	●	15.48	65.60	83.00	133.00	16.00	140.00	130.75	2.82	4.24	20	h6	H9
462.1-1550-070A1-XM	●	●	●	●	●	15.50	65.60	83.00	133.00	16.00	140.00	130.74	2.82	4.23	20	h6	H9
462.1-1555-070A1-XM	●	●	●	●	●	15.55	65.60	83.00	133.00	16.00	140.00	130.74	2.83	4.22	20	h6	H9
462.1-1560-070A1-XM	●	●	●	●	●	15.60	65.50	83.00	133.00	16.00	140.00	130.73	2.84	4.20	20	h6	H9
462.1-1570-070A1-XM	●	●	●	●	●	15.70	65.50	83.00	133.00	16.00	140.00	130.71	2.86	4.17	20	h6	H9
462.1-1580-071A1-XM	●	●	●	●	●	15.80	65.40	83.00	133.00	16.00	140.00	130.70	2.88	4.14	20	h6	H9
462.1-1588-071A1-XM	●	●	●	●	●	15.88	65.30	83.00	133.00	16.00	140.00	130.69	2.89	4.11	20	h6	H9
462.1-1608-072A1-XM	●	●	●	●	●	16.08	73.70	93.00	143.00	18.00	140.00	140.66	2.93	4.58	20	h6	H9
462.1-1610-072A1-XM	●	●	●	●	●	16.10	73.70	93.00	143.00	18.00	140.00	140.66	2.93	4.58	20	h6	H9
462.1-1627-081A1-XM	●	●	●	●	●	16.27	73.50	93.00	143.00	18.00	140.00	140.63	2.96	4.52	20	h6	H9
462.1-1630-073A1-XM	●	●	●	●	●	16.30	73.40	93.00	143.00	18.00	140.00	140.63	2.97	4.50	20	h6	H9
462.1-1650-074A1-XM	●	●	●	●	●	16.50	73.10	93.00	143.00	18.00	140.00	140.60	3.00	4.43	20	h6	H9
462.1-1655-074A1-XM	●	●	●	●	●	16.55	73.10	93.00	143.00	18.00	140.00	140.59	3.01	4.42	20	h6	H9
462.1-1667-075A1-XM	●	●	●	●	●	16.67	72.90	93.00	143.00	18.00	140.00	140.57	3.03	4.37	20	h6	H9
462.1-1675-075A1-XM	●	●	●	●	●	16.75	72.80	93.00	143.00	18.00	140.00	140.56	3.05	4.35	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

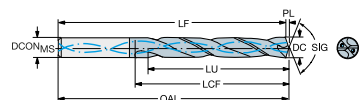
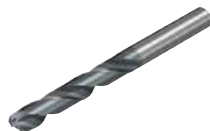
Metrico (mm)

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Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM
462.1-1680-076A1-XM	●	●	●	●	●
462.1-1690-076A1-XM	●	●	●	●	●
462.1-1700-077A1-XM	●	●	●	●	●
462.1-1707-077A1-XM	●	●	●	●	●
462.1-1710-077A1-XM	●	●	●	●	●
462.1-1730-078A1-XM	●	●	●	●	●
462.1-1746-079A1-XM	●	●	●	●	●
462.1-1750-079A1-XM	●	●	●	●	●
462.1-1755-079A1-XM	●	●	●	●	●
462.1-1780-080A1-XM	●	●	●	●	●
462.1-1786-080A1-XM	●	●	●	●	●
462.1-1790-081A1-XM	●	●	●	●	●
462.1-1826-082A1-XM	●	●	●	●	●
462.1-1835-083A1-XM	●	●	●	●	●
462.1-1850-083A1-XM	●	●	●	●	●
462.1-1865-084A1-XM	●	●	●	●	●
462.1-1880-084A1-XM	●	●	●	●	●
462.1-1890-085A1-XM	●	●	●	●	●
462.1-1900-086A1-XM	●	●	●	●	●
462.1-1905-086A1-XM	●	●	●	●	●
462.1-1925-087A1-XM	●	●	●	●	●
462.1-1930-087A1-XM	●	●	●	●	●
462.1-1950-088A1-XM	●	●	●	●	●
462.1-1955-088A1-XM	●	●	●	●	●
462.1-1980-089A1-XM	●	●	●	●	●

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

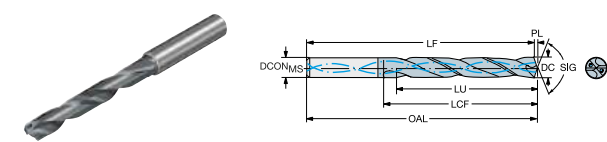
	P	M	K	N	S												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0600-030A1-XM	●	●	●	●	●	6.00	30.87	44.00	82.00	6.00	140.00	81.13	1.09	5.14	20	h6	H9
462.1-0800-040A1-XM	●	●	●	●	●	8.00	41.16	53.00	91.00	8.00	140.00	89.83	1.46	5.14	20	h6	H9
462.1-1000-050A1-XM	●	●	●	●	●	10.00	50.10	61.00	103.00	10.00	140.00	101.54	1.82	5.01	20	h6	H9
462.1-1200-060A1-XM	●	●	●	●	●	12.00	58.10	71.00	118.00	12.00	140.00	116.25	2.18	4.84	20	h6	H9
462.1-1400-063A1-XM	●	●	●	●	●	14.00	60.60	77.00	124.00	14.00	140.00	121.96	2.55	4.33	20	h6	H9
462.1-1600-072A1-XM	●	●	●	●	●	16.00	65.20	83.00	133.00	16.00	140.00	130.67	2.91	4.07	20	h6	H9
462.1-1800-081A1-XM	●	●	●	●	●	18.00	70.90	93.00	143.00	18.00	140.00	140.38	3.28	3.94	20	h6	H9
462.1-2000-090A1-XM	●	●	●	●	●	20.00	78.20	101.00	153.00	20.00	140.00	150.09	3.64	3.91	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

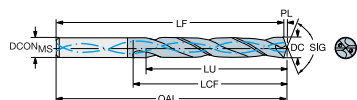
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0300-023A1-XM	●	●	●	●	3.00	24.44	37.00	79.00	6.00	140.00	78.56	0.55	8.15	20	h6	H9
462.1-0305-023A1-XM	●	●	●	●	3.05	24.84	37.00	79.00	6.00	140.00	78.56	0.56	8.15	20	h6	H9
462.1-0310-023A1-XM	●	●	●	●	3.10	25.25	37.00	79.00	6.00	140.00	78.55	0.56	8.15	20	h6	H9
462.1-0315-023A1-XM	●	●	●	●	3.15	25.66	37.00	79.00	6.00	140.00	78.54	0.57	8.15	20	h6	H9
462.1-0318-024A1-XM	●	●	●	●	3.17	25.90	37.00	79.00	6.00	140.00	78.54	0.58	8.16	20	h6	H9
462.1-0320-024A1-XM	●	●	●	●	3.20	26.07	37.00	79.00	6.00	140.00	78.53	0.58	8.15	20	h6	H9
462.1-0326-024A1-XM	●	●	●	●	3.26	26.55	37.00	79.00	6.00	140.00	78.53	0.59	8.13	20	h6	H9
462.1-0330-025A1-XM	●	●	●	●	3.30	26.88	37.00	79.00	6.00	140.00	78.52	0.60	8.15	20	h6	H9
462.1-0335-025A1-XM	●	●	●	●	3.35	27.29	37.00	79.00	6.00	140.00	78.51	0.61	8.15	20	h6	H9
462.1-0338-025A1-XM	●	●	●	●	3.38	27.53	37.00	79.00	6.00	140.00	78.51	0.62	8.14	20	h6	H9
462.1-0340-026A1-XM	●	●	●	●	3.40	27.69	37.00	79.00	6.00	140.00	78.50	0.62	8.14	20	h6	H9
462.1-0345-026A1-XM	●	●	●	●	3.45	28.10	37.00	79.00	6.00	140.00	78.50	0.63	8.14	20	h6	H9
462.1-0350-026A1-XM	●	●	●	●	3.50	28.51	37.00	79.00	6.00	140.00	78.49	0.64	8.15	20	h6	H9
462.1-0357-027A1-XM	●	●	●	●	3.57	29.08	37.00	79.00	6.00	140.00	78.48	0.65	8.14	20	h6	H9
462.1-0360-027A1-XM	●	●	●	●	3.60	29.32	37.00	79.00	6.00	140.00	78.48	0.66	8.14	20	h6	H9
462.1-0366-027A1-XM	●	●	●	●	3.66	29.81	37.00	79.00	6.00	140.00	78.47	0.67	8.15	20	h6	H9
462.1-0370-028A1-XM	●	●	●	●	3.70	30.14	37.00	79.00	6.00	140.00	78.46	0.67	8.15	20	h6	H9
462.1-0373-028A1-XM	●	●	●	●	3.73	30.38	37.00	79.00	6.00	140.00	78.46	0.68	8.14	20	h6	H9
462.1-0380-029A1-XM	●	●	●	●	3.80	30.95	48.00	90.00	6.00	140.00	89.45	0.69	8.14	20	h6	H9
462.1-0386-029A1-XM	●	●	●	●	3.86	31.44	48.00	90.00	6.00	140.00	89.44	0.70	8.14	20	h6	H9
462.1-0390-029A1-XM	●	●	●	●	3.90	31.77	48.00	90.00	6.00	140.00	89.43	0.71	8.15	20	h6	H9
462.1-0391-029A1-XM	●	●	●	●	3.91	31.85	48.00	90.00	6.00	140.00	89.43	0.71	8.14	20	h6	H9
462.1-0397-030A1-XM	●	●	●	●	3.97	32.34	48.00	90.00	6.00	140.00	89.42	0.72	8.15	20	h6	H9
462.1-0399-030A1-XM	●	●	●	●	3.99	32.50	48.00	90.00	6.00	140.00	89.42	0.73	8.15	20	h6	H9
462.1-0400-030A1-XM	●	●	●	●	4.00	32.58	48.00	90.00	6.00	140.00	89.42	0.73	8.15	20	h6	H9
462.1-0404-030A1-XM	●	●	●	●	4.04	32.91	48.00	90.00	6.00	140.00	89.41	0.74	8.15	20	h6	H9
462.1-0405-030A1-XM	●	●	●	●	4.05	32.99	48.00	90.00	6.00	140.00	89.41	0.74	8.15	20	h6	H9
462.1-0409-030A1-XM	●	●	●	●	4.09	33.32	48.00	90.00	6.00	140.00	89.40	0.74	8.15	20	h6	H9
462.1-0410-031A1-XM	●	●	●	●	4.10	33.40	48.00	90.00	6.00	140.00	89.40	0.75	8.15	20	h6	H9
462.1-0415-031A1-XM	●	●	●	●	4.15	33.80	48.00	90.00	6.00	140.00	89.40	0.76	8.14	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metri (mm)

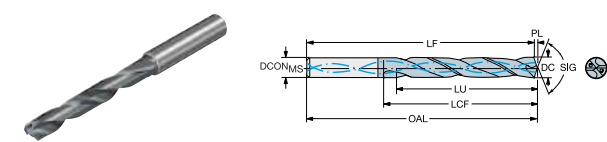
	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0420-032A1-XM	●	●	●	●	4.20	34.21	48.00	90.00	6.00	140.00	89.39	0.76	8.15	20	h6	H9
462.1-0422-032A1-XM	●	●	●	●	4.22	34.37	48.00	90.00	6.00	140.00	89.39	0.77	8.15	20	h6	H9
462.1-0425-032A1-XM	●	●	●	●	4.25	34.62	48.00	90.00	6.00	140.00	89.38	0.77	8.15	20	h6	H9
462.1-0430-032A1-XM	●	●	●	●	4.30	35.03	48.00	90.00	6.00	140.00	89.37	0.78	8.15	20	h6	H9
462.1-0431-032A1-XM	●	●	●	●	4.30	35.11	48.00	90.00	6.00	140.00	89.37	0.78	8.16	20	h6	H9
462.1-0435-032A1-XM	●	●	●	●	4.35	35.43	48.00	90.00	6.00	140.00	89.37	0.79	8.14	20	h6	H9
462.1-0437-033A1-XM	●	●	●	●	4.37	35.60	48.00	90.00	6.00	140.00	89.36	0.79	8.15	20	h6	H9
462.1-0439-033A1-XM	●	●	●	●	4.39	35.76	48.00	90.00	6.00	140.00	89.36	0.80	8.14	20	h6	H9
462.1-0440-033A1-XM	●	●	●	●	4.40	35.84	48.00	90.00	6.00	140.00	89.36	0.80	8.15	20	h6	H9
462.1-0445-033A1-XM	●	●	●	●	4.45	36.25	48.00	90.00	6.00	140.00	89.35	0.81	8.15	20	h6	H9
462.1-0450-034A1-XM	●	●	●	●	4.50	36.66	48.00	90.00	6.00	140.00	89.35	0.82	8.15	20	h6	H9
462.1-0457-034A1-XM	●	●	●	●	4.57	37.23	48.00	90.00	6.00	140.00	89.33	0.83	8.14	20	h6	H9
462.1-0460-035A1-XM	●	●	●	●	4.60	37.47	48.00	90.00	6.00	140.00	89.33	0.84	8.15	20	h6	H9
462.1-0462-035A1-XM	●	●	●	●	4.62	37.63	48.00	90.00	6.00	140.00	89.33	0.84	8.14	20	h6	H9
462.1-0470-035A1-XM	●	●	●	●	4.70	38.28	48.00	90.00	6.00	140.00	89.32	0.86	8.14	20	h6	H9
462.1-0476-036A1-XM	●	●	●	●	4.76	38.77	62.00	104.00	6.00	140.00	103.31	0.87	8.14	20	h6	H9
462.1-0480-036A1-XM	●	●	●	●	4.80	39.10	62.00	104.00	6.00	140.00	103.30	0.87	8.15	20	h6	H9
462.1-0485-036A1-XM	●	●	●	●	4.85	39.51	62.00	104.00	6.00	140.00	103.29	0.88	8.14	20	h6	H9
462.1-0490-036A1-XM	●	●	●	●	4.90	39.91	62.00	104.00	6.00	140.00	103.29	0.89	8.14	20	h6	H9
462.1-0492-036A1-XM	●	●	●	●	4.91	40.08	62.00	104.00	6.00	140.00	103.28	0.90	8.15	20	h6	H9
462.1-0498-036A1-XM	●	●	●	●	4.98	40.57	62.00	104.00	6.00	140.00	103.28	0.91	8.15	20	h6	H9
462.1-0500-038A1-XM	●	●	●	●	5.00	40.73	62.00	104.00	6.00	140.00	103.27	0.91	8.15	20	h6	H9
462.1-0505-038A1-XM	●	●	●	●	5.05	41.14	62.00	104.00	6.00	140.00	103.26	0.92	8.15	20	h6	H9
462.1-0506-038A1-XM	●	●	●	●	5.05	41.22	62.00	104.00	6.00	140.00	103.26	0.92	8.15	20	h6	H9
462.1-0510-038A1-XM	●	●	●	●	5.10	41.54	62.00	104.00	6.00	140.00	103.26	0.93	8.15	20	h6	H9
462.1-0511-038A1-XM	●	●	●	●	5.11	41.62	62.00	104.00	6.00	140.00	103.26	0.93	8.15	20	h6	H9
462.1-0516-039A1-XM	●	●	●	●	5.16	42.03	62.00	104.00	6.00	140.00	103.25	0.94	8.15	20	h6	H9
462.1-0518-039A1-XM	●	●	●	●	5.18	42.19	62.00	104.00	6.00	140.00	103.25	0.94	8.14	20	h6	H9
462.1-0520-039A1-XM	●	●	●	●	5.20	42.36	62.00	104.00	6.00	140.00	103.24	0.95	8.15	20	h6	H9
462.1-0522-039A1-XM	●	●	●	●	5.22	42.52	62.00	104.00	6.00	140.00	103.24	0.95	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

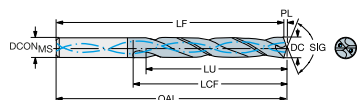
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0525-039A1-XM	●	●	●	●	5.25	42.76	62.00	104.00	6.00	140.00	103.24	0.96	8.14	20	h6	H9
462.1-0530-039A1-XM	●	●	●	●	5.30	43.17	62.00	104.00	6.00	140.00	103.23	0.96	8.15	20	h6	H9
462.1-0540-039A1-XM	●	●	●	●	5.40	43.99	62.00	104.00	6.00	140.00	103.21	0.98	8.15	20	h6	H9
462.1-0550-041A1-XM	●	●	●	●	5.50	44.80	62.00	104.00	6.00	140.00	103.20	1.00	8.15	20	h6	H9
462.1-0556-042A1-XM	●	●	●	●	5.56	45.29	62.00	104.00	6.00	140.00	103.19	1.01	8.15	20	h6	H9
462.1-0560-042A1-XM	●	●	●	●	5.60	45.62	62.00	104.00	6.00	140.00	103.18	1.02	8.15	20	h6	H9
462.1-0561-042A1-XM	●	●	●	●	5.61	45.70	62.00	104.00	6.00	140.00	103.18	1.02	8.14	20	h6	H9
462.1-0565-042A1-XM	●	●	●	●	5.65	46.02	62.00	104.00	6.00	140.00	103.18	1.03	8.15	20	h6	H9
462.1-0570-043A1-XM	●	●	●	●	5.70	46.43	62.00	104.00	6.00	140.00	103.17	1.04	8.15	20	h6	H9
462.1-0575-043A1-XM	●	●	●	●	5.75	46.84	62.00	104.00	6.00	140.00	103.16	1.05	8.15	20	h6	H9
462.1-0579-043A1-XM	●	●	●	●	5.79	47.16	62.00	104.00	6.00	140.00	103.16	1.05	8.14	20	h6	H9
462.1-0580-044A1-XM	●	●	●	●	5.80	47.24	62.00	104.00	6.00	140.00	103.16	1.06	8.14	20	h6	H9
462.1-0590-044A1-XM	●	●	●	●	5.90	48.06	62.00	104.00	6.00	140.00	103.14	1.07	8.15	20	h6	H9
462.1-0594-044A1-XM	●	●	●	●	5.94	48.38	62.00	104.00	6.00	140.00	103.14	1.08	8.14	20	h6	H9
462.1-0595-045A1-XM	●	●	●	●	5.95	48.47	62.00	104.00	6.00	140.00	103.13	1.08	8.14	20	h6	H9
462.1-0605-045A1-XM	●	●	●	●	6.05	49.28	84.00	126.00	8.00	140.00	125.12	1.10	8.15	20	h6	H9
462.1-0610-046A1-XM	●	●	●	●	6.10	49.69	84.00	126.00	8.00	140.00	125.11	1.11	8.15	20	h6	H9
462.1-0615-046A1-XM	●	●	●	●	6.15	50.10	84.00	126.00	8.00	140.00	125.11	1.12	8.15	20	h6	H9
462.1-0620-047A1-XM	●	●	●	●	6.20	50.50	84.00	126.00	8.00	140.00	125.10	1.13	8.15	20	h6	H9
462.1-0625-047A1-XM	●	●	●	●	6.25	50.91	84.00	126.00	8.00	140.00	125.09	1.14	8.15	20	h6	H9
462.1-0630-047A1-XM	●	●	●	●	6.30	51.32	84.00	126.00	8.00	140.00	125.08	1.15	8.15	20	h6	H9
462.1-0635-048A1-XM	●	●	●	●	6.35	51.72	84.00	126.00	8.00	140.00	125.08	1.16	8.14	20	h6	H9
462.1-0640-048A1-XM	●	●	●	●	6.40	52.13	84.00	126.00	8.00	140.00	125.07	1.16	8.15	20	h6	H9
462.1-0650-049A1-XM	●	●	●	●	6.50	52.95	84.00	126.00	8.00	140.00	125.05	1.18	8.15	20	h6	H9
462.1-0653-049A1-XM	●	●	●	●	6.53	53.19	84.00	126.00	8.00	140.00	125.05	1.19	8.15	20	h6	H9
462.1-0660-050A1-XM	●	●	●	●	6.60	53.76	84.00	126.00	8.00	140.00	125.04	1.20	8.15	20	h6	H9
462.1-0663-050A1-XM	●	●	●	●	6.63	54.01	84.00	126.00	8.00	140.00	125.04	1.21	8.15	20	h6	H9
462.1-0670-050A1-XM	●	●	●	●	6.70	54.58	84.00	126.00	8.00	140.00	125.03	1.22	8.15	20	h6	H9
462.1-0675-051A1-XM	●	●	●	●	6.75	54.98	84.00	126.00	8.00	140.00	125.02	1.23	8.15	20	h6	H9
462.1-0676-051A1-XM	●	●	●	●	6.76	55.06	84.00	126.00	8.00	140.00	125.02	1.23	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

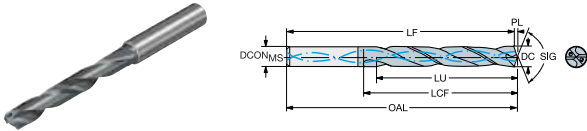
	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0680-051A1-XM	●	●	●	●	6.80	55.39	84.00	126.00	8.00	140.00	125.01	1.24	8.15	20	h6	H9
462.1-0685-051A1-XM	●	●	●	●	6.85	55.80	84.00	126.00	8.00	140.00	125.00	1.25	8.15	20	h6	H9
462.1-0690-052A1-XM	●	●	●	●	6.90	56.20	84.00	126.00	8.00	140.00	125.00	1.26	8.14	20	h6	H9
462.1-0691-052A1-XM	●	●	●	●	6.91	56.29	84.00	126.00	8.00	140.00	124.99	1.26	8.15	20	h6	H9
462.1-0700-053A1-XM	●	●	●	●	7.00	57.02	84.00	126.00	8.00	140.00	124.98	1.27	8.15	20	h6	H9
462.1-0704-053A1-XM	●	●	●	●	7.04	57.34	84.00	126.00	8.00	140.00	124.97	1.28	8.15	20	h6	H9
462.1-0710-053A1-XM	●	●	●	●	7.10	57.83	84.00	126.00	8.00	140.00	124.97	1.29	8.15	20	h6	H9
462.1-0714-054A1-XM	●	●	●	●	7.14	58.16	84.00	126.00	8.00	140.00	124.96	1.30	8.14	20	h6	H9
462.1-0720-054A1-XM	●	●	●	●	7.20	58.65	84.00	126.00	8.00	140.00	124.95	1.31	8.15	20	h6	H9
462.1-0725-054A1-XM	●	●	●	●	7.25	59.06	84.00	126.00	8.00	140.00	124.94	1.32	8.15	20	h6	H9
462.1-0730-054A1-XM	●	●	●	●	7.30	59.46	84.00	126.00	8.00	140.00	124.94	1.33	8.15	20	h6	H9
462.1-0737-054A1-XM	●	●	●	●	7.37	60.03	84.00	126.00	8.00	140.00	124.93	1.34	8.15	20	h6	H9
462.1-0740-056A1-XM	●	●	●	●	7.40	60.28	84.00	126.00	8.00	140.00	124.92	1.35	8.15	20	h6	H9
462.1-0745-056A1-XM	●	●	●	●	7.45	60.68	84.00	126.00	8.00	140.00	124.92	1.36	8.14	20	h6	H9
462.1-0749-056A1-XM	●	●	●	●	7.49	61.01	84.00	126.00	8.00	140.00	124.91	1.36	8.14	20	h6	H9
462.1-0750-056A1-XM	●	●	●	●	7.50	61.09	84.00	126.00	8.00	140.00	124.91	1.36	8.15	20	h6	H9
462.1-0754-057A1-XM	●	●	●	●	7.54	61.42	84.00	126.00	8.00	140.00	124.90	1.37	8.14	20	h6	H9
462.1-0760-057A1-XM	●	●	●	●	7.60	61.91	84.00	126.00	8.00	140.00	124.89	1.38	8.15	20	h6	H9
462.1-0767-057A1-XM	●	●	●	●	7.67	62.48	84.00	126.00	8.00	140.00	124.88	1.40	8.14	20	h6	H9
462.1-0770-058A1-XM	●	●	●	●	7.70	62.72	84.00	126.00	8.00	140.00	124.88	1.40	8.15	20	h6	H9
462.1-0780-059A1-XM	●	●	●	●	7.80	63.54	84.00	126.00	8.00	140.00	124.86	1.42	8.15	20	h6	H9
462.1-0790-059A1-XM	●	●	●	●	7.90	64.35	84.00	126.00	8.00	140.00	124.85	1.44	8.15	20	h6	H9
462.1-0794-060A1-XM	●	●	●	●	7.94	64.68	84.00	126.00	8.00	140.00	124.84	1.44	8.15	20	h6	H9
462.1-0803-060A1-XM	●	●	●	●	8.03	65.41	106.00	152.00	10.00	140.00	150.83	1.46	8.15	20	h6	H9
462.1-0805-060A1-XM	●	●	●	●	8.05	65.57	106.00	152.00	10.00	140.00	150.83	1.46	8.15	20	h6	H9
462.1-0810-061A1-XM	●	●	●	●	8.10	65.98	106.00	152.00	10.00	140.00	150.82	1.47	8.15	20	h6	H9
462.1-0815-061A1-XM	●	●	●	●	8.15	66.39	106.00	152.00	10.00	140.00	150.81	1.48	8.15	20	h6	H9
462.1-0820-062A1-XM	●	●	●	●	8.20	66.79	106.00	152.00	10.00	140.00	150.81	1.49	8.15	20	h6	H9
462.1-0825-062A1-XM	●	●	●	●	8.25	67.20	106.00	152.00	10.00	140.00	150.80	1.50	8.15	20	h6	H9
462.1-0830-062A1-XM	●	●	●	●	8.30	67.61	106.00	152.00	10.00	140.00	150.79	1.51	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

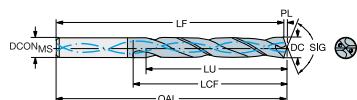
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0833-062A1-XM	●	●	●	●	8.33	67.85	106.00	152.00	10.00	140.00	150.79	1.52	8.14	20	h6	H9
462.1-0840-063A1-XM	●	●	●	●	8.40	68.42	106.00	152.00	10.00	140.00	150.78	1.53	8.15	20	h6	H9
462.1-0843-063A1-XM	●	●	●	●	8.43	68.67	106.00	152.00	10.00	140.00	150.77	1.53	8.14	20	h6	H9
462.1-0850-064A1-XM	●	●	●	●	8.50	69.24	106.00	152.00	10.00	140.00	150.76	1.55	8.15	20	h6	H9
462.1-0855-064A1-XM	●	●	●	●	8.55	69.64	106.00	152.00	10.00	140.00	150.76	1.56	8.15	20	h6	H9
462.1-0860-065A1-XM	●	●	●	●	8.60	70.05	106.00	152.00	10.00	140.00	150.75	1.57	8.15	20	h6	H9
462.1-0861-065A1-XM	●	●	●	●	8.61	70.13	106.00	152.00	10.00	140.00	150.75	1.57	8.14	20	h6	H9
462.1-0865-065A1-XM	●	●	●	●	8.65	70.46	106.00	152.00	10.00	140.00	150.74	1.57	8.15	20	h6	H9
462.1-0870-065A1-XM	●	●	●	●	8.70	70.87	106.00	152.00	10.00	140.00	150.73	1.58	8.15	20	h6	H9
462.1-0873-065A1-XM	●	●	●	●	8.73	71.11	106.00	152.00	10.00	140.00	150.73	1.59	8.14	20	h6	H9
462.1-0880-066A1-XM	●	●	●	●	8.80	71.68	106.00	152.00	10.00	140.00	150.72	1.60	8.15	20	h6	H9
462.1-0884-066A1-XM	●	●	●	●	8.84	72.01	106.00	152.00	10.00	140.00	150.71	1.61	8.15	20	h6	H9
462.1-0890-066A1-XM	●	●	●	●	8.90	72.50	106.00	152.00	10.00	140.00	150.70	1.62	8.15	20	h6	H9
462.1-0900-068A1-XM	●	●	●	●	9.00	73.31	106.00	152.00	10.00	140.00	150.69	1.64	8.15	20	h6	H9
462.1-0905-068A1-XM	●	●	●	●	9.05	73.72	106.00	152.00	10.00	140.00	150.68	1.65	8.15	20	h6	H9
462.1-0909-068A1-XM	●	●	●	●	9.09	74.04	106.00	152.00	10.00	140.00	150.68	1.65	8.14	20	h6	H9
462.1-0910-068A1-XM	●	●	●	●	9.10	74.12	106.00	152.00	10.00	140.00	150.68	1.66	8.15	20	h6	H9
462.1-0913-068A1-XM	●	●	●	●	9.13	74.37	106.00	152.00	10.00	140.00	150.67	1.66	8.15	20	h6	H9
462.1-0920-068A1-XM	●	●	●	●	9.20	74.94	106.00	152.00	10.00	140.00	150.66	1.67	8.15	20	h6	H9
462.1-0925-068A1-XM	●	●	●	●	9.25	75.35	106.00	152.00	10.00	140.00	150.65	1.68	8.15	20	h6	H9
462.1-0930-070A1-XM	●	●	●	●	9.30	75.75	106.00	152.00	10.00	140.00	150.65	1.69	8.15	20	h6	H9
462.1-0935-070A1-XM	●	●	●	●	9.35	76.16	106.00	152.00	10.00	140.00	150.64	1.70	8.15	20	h6	H9
462.1-0940-070A1-XM	●	●	●	●	9.40	76.57	106.00	152.00	10.00	140.00	150.63	1.71	8.15	20	h6	H9
462.1-0950-071A1-XM	●	●	●	●	9.50	77.38	106.00	152.00	10.00	140.00	150.62	1.73	8.15	20	h6	H9
462.1-0953-071A1-XM	●	●	●	●	9.52	77.63	106.00	152.00	10.00	140.00	150.61	1.73	8.15	20	h6	H9
462.1-0958-071A1-XM	●	●	●	●	9.58	78.03	106.00	152.00	10.00	140.00	150.60	1.74	8.15	20	h6	H9
462.1-0960-071A1-XM	●	●	●	●	9.60	78.20	106.00	152.00	10.00	140.00	150.60	1.75	8.15	20	h6	H9
462.1-0965-071A1-XM	●	●	●	●	9.65	78.60	106.00	152.00	10.00	140.00	150.60	1.76	8.15	20	h6	H9
462.1-0970-071A1-XM	●	●	●	●	9.70	79.01	106.00	152.00	10.00	140.00	150.59	1.77	8.15	20	h6	H9
462.1-0980-074A1-XM	●	●	●	●	9.80	79.83	106.00	152.00	10.00	140.00	150.57	1.78	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metri (mm)

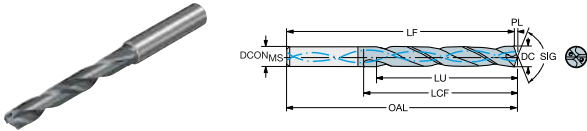
	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0990-074A1-XM	●	●	●	●	9.90	80.64	106.00	152.00	10.00	140.00	150.56	1.80	8.15	20	h6	H9
462.1-0992-074A1-XM	●	●	●	●	9.92	80.80	106.00	152.00	10.00	140.00	150.56	1.81	8.14	20	h6	H9
462.1-1005-075A1-XM	●	●	●	●	10.05	81.86	128.00	180.00	12.00	140.00	178.54	1.83	8.15	20	h6	H9
462.1-1008-075A1-XM	●	●	●	●	10.08	82.11	128.00	180.00	12.00	140.00	178.53	1.83	8.14	20	h6	H9
462.1-1010-075A1-XM	●	●	●	●	10.10	82.27	128.00	180.00	12.00	140.00	178.53	1.84	8.15	20	h6	H9
462.1-1020-077A1-XM	●	●	●	●	10.20	83.08	128.00	180.00	12.00	140.00	178.51	1.86	8.15	20	h6	H9
462.1-1026-077A1-XM	●	●	●	●	10.26	83.57	128.00	180.00	12.00	140.00	178.51	1.87	8.14	20	h6	H9
462.1-1030-077A1-XM	●	●	●	●	10.30	83.90	128.00	180.00	12.00	140.00	178.50	1.87	8.15	20	h6	H9
462.1-1032-077A1-XM	●	●	●	●	10.32	84.06	128.00	180.00	12.00	140.00	178.50	1.88	8.15	20	h6	H9
462.1-1040-078A1-XM	●	●	●	●	10.40	84.71	128.00	180.00	12.00	140.00	178.49	1.89	8.15	20	h6	H9
462.1-1045-078A1-XM	●	●	●	●	10.45	85.12	128.00	180.00	12.00	140.00	178.48	1.90	8.15	20	h6	H9
462.1-1049-078A1-XM	●	●	●	●	10.49	85.45	128.00	180.00	12.00	140.00	178.47	1.91	8.15	20	h6	H9
462.1-1050-079A1-XM	●	●	●	●	10.50	85.53	128.00	180.00	12.00	140.00	178.47	1.91	8.15	20	h6	H9
462.1-1055-079A1-XM	●	●	●	●	10.55	85.94	128.00	180.00	12.00	140.00	178.46	1.92	8.15	20	h6	H9
462.1-1060-079A1-XM	●	●	●	●	10.60	86.34	128.00	180.00	12.00	140.00	178.46	1.93	8.15	20	h6	H9
462.1-1065-079A1-XM	●	●	●	●	10.65	86.75	128.00	180.00	12.00	140.00	178.45	1.94	8.15	20	h6	H9
462.1-1070-079A1-XM	●	●	●	●	10.70	87.16	128.00	180.00	12.00	140.00	178.44	1.95	8.15	20	h6	H9
462.1-1072-080A1-XM	●	●	●	●	10.72	87.32	128.00	180.00	12.00	140.00	178.44	1.95	8.15	20	h6	H9
462.1-1075-080A1-XM	●	●	●	●	10.75	87.57	128.00	180.00	12.00	140.00	178.43	1.96	8.15	20	h6	H9
462.1-1080-080A1-XM	●	●	●	●	10.80	87.97	128.00	180.00	12.00	140.00	178.43	1.97	8.15	20	h6	H9
462.1-1090-080A1-XM	●	●	●	●	10.90	88.79	128.00	180.00	12.00	140.00	178.41	1.98	8.15	20	h6	H9
462.1-1100-083A1-XM	●	●	●	●	11.00	89.60	128.00	180.00	12.00	140.00	178.40	2.00	8.15	20	h6	H9
462.1-1111-083A1-XM	●	●	●	●	11.11	90.50	128.00	180.00	12.00	140.00	178.38	2.02	8.14	20	h6	H9
462.1-1120-084A1-XM	●	●	●	●	11.20	91.23	128.00	180.00	12.00	140.00	178.37	2.04	8.15	20	h6	H9
462.1-1130-084A1-XM	●	●	●	●	11.30	92.05	128.00	180.00	12.00	140.00	178.35	2.06	8.15	20	h6	H9
462.1-1140-084A1-XM	●	●	●	●	11.40	92.86	128.00	180.00	12.00	140.00	178.34	2.07	8.15	20	h6	H9
462.1-1150-086A1-XM	●	●	●	●	11.50	93.67	128.00	180.00	12.00	140.00	178.33	2.09	8.15	20	h6	H9
462.1-1151-086A1-XM	●	●	●	●	11.51	93.76	128.00	180.00	12.00	140.00	178.32	2.09	8.15	20	h6	H9
462.1-1155-086A1-XM	●	●	●	●	11.55	94.08	128.00	180.00	12.00	140.00	178.32	2.10	8.15	20	h6	H9
462.1-1160-086A1-XM	●	●	●	●	11.60	94.49	128.00	180.00	12.00	140.00	178.31	2.11	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

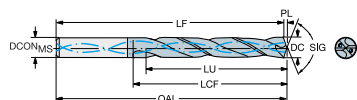
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1170-086A1-XM	●	●	●	●	11.70	95.30	128.00	180.00	12.00	140.00	178.30	2.13	8.15	20	h6	H9
462.1-1180-089A1-XM	●	●	●	●	11.80	96.12	128.00	180.00	12.00	140.00	178.28	2.15	8.15	20	h6	H9
462.1-1191-089A1-XM	●	●	●	●	11.91	97.01	128.00	180.00	12.00	140.00	178.27	2.17	8.15	20	h6	H9
462.1-1205-090A1-XM	●	●	●	●	12.05	98.15	151.00	202.00	14.00	140.00	200.25	2.19	8.15	20	h6	H9
462.1-1210-090A1-XM	●	●	●	●	12.10	98.56	151.00	202.00	14.00	140.00	200.24	2.20	8.15	20	h6	H9
462.1-1220-092A1-XM	●	●	●	●	12.20	99.38	151.00	202.00	14.00	140.00	200.22	2.22	8.15	20	h6	H9
462.1-1225-092A1-XM	●	●	●	●	12.25	99.78	151.00	202.00	14.00	140.00	200.22	2.23	8.15	20	h6	H9
462.1-1230-092A1-XM	●	●	●	●	12.30	100.19	151.00	202.00	14.00	140.00	200.21	2.24	8.14	20	h6	H9
462.1-1240-092A1-XM	●	●	●	●	12.40	101.01	151.00	202.00	14.00	140.00	200.20	2.26	8.15	20	h6	H9
462.1-1250-094A1-XM	●	●	●	●	12.50	101.82	151.00	202.00	14.00	140.00	200.18	2.27	8.15	20	h6	H9
462.1-1260-094A1-XM	●	●	●	●	12.60	102.63	151.00	202.00	14.00	140.00	200.17	2.29	8.15	20	h6	H9
462.1-1270-095A1-XM	●	●	●	●	12.70	103.45	151.00	202.00	14.00	140.00	200.15	2.31	8.15	20	h6	H9
462.1-1275-095A1-XM	●	●	●	●	12.75	103.86	151.00	202.00	14.00	140.00	200.14	2.32	8.15	20	h6	H9
462.1-1280-096A1-XM	●	●	●	●	12.80	104.26	151.00	202.00	14.00	140.00	200.14	2.33	8.15	20	h6	H9
462.1-1290-096A1-XM	●	●	●	●	12.90	105.08	151.00	202.00	14.00	140.00	200.12	2.35	8.15	20	h6	H9
462.1-1300-098A1-XM	●	●	●	●	13.00	105.89	151.00	202.00	14.00	140.00	200.11	2.37	8.15	20	h6	H9
462.1-1310-098A1-XM	●	●	●	●	13.10	106.71	151.00	202.00	14.00	140.00	200.09	2.38	8.15	20	h6	H9
462.1-1325-098A1-XM	●	●	●	●	13.25	107.93	151.00	202.00	14.00	140.00	200.07	2.41	8.15	20	h6	H9
462.1-1330-098A1-XM	●	●	●	●	13.30	108.34	151.00	202.00	14.00	140.00	200.06	2.42	8.15	20	h6	H9
462.1-1340-098A1-XM	●	●	●	●	13.40	109.15	151.00	202.00	14.00	140.00	200.05	2.44	8.15	20	h6	H9
462.1-1349-101A1-XM	●	●	●	●	13.49	109.88	151.00	202.00	14.00	140.00	200.04	2.46	8.14	20	h6	H9
462.1-1350-101A1-XM	●	●	●	●	13.50	109.97	151.00	202.00	14.00	140.00	200.04	2.46	8.15	20	h6	H9
462.1-1355-101A1-XM	●	●	●	●	13.55	110.37	151.00	202.00	14.00	140.00	200.03	2.47	8.15	20	h6	H9
462.1-1365-101A1-XM	●	●	●	●	13.65	111.19	151.00	202.00	14.00	140.00	200.01	2.48	8.15	20	h6	H9
462.1-1370-103A1-XM	●	●	●	●	13.70	111.59	151.00	202.00	14.00	140.00	200.01	2.49	8.15	20	h6	H9
462.1-1375-103A1-XM	●	●	●	●	13.75	112.00	151.00	202.00	14.00	140.00	200.00	2.50	8.15	20	h6	H9
462.1-1380-103A1-XM	●	●	●	●	13.80	112.41	151.00	202.00	14.00	140.00	199.99	2.51	8.15	20	h6	H9
462.1-1389-104A1-XM	●	●	●	●	13.89	113.14	151.00	202.00	14.00	140.00	199.98	2.53	8.14	20	h6	H9
462.1-1410-105A1-XM	●	●	●	●	14.10	114.85	172.00	227.00	16.00	140.00	224.95	2.57	8.15	20	h6	H9
462.1-1420-107A1-XM	●	●	●	●	14.20	115.67	172.00	227.00	16.00	140.00	224.93	2.58	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metri (mm)

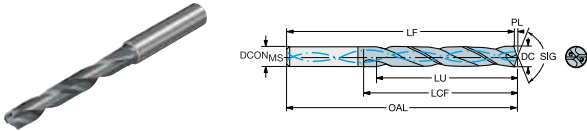
	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1425-107A1-XM	●	●	●	●	14.25	116.07	172.00	227.00	16.00	140.00	224.93	2.59	8.15	20	h6	H9
462.1-1429-107A1-XM	●	●	●	●	14.29	116.40	172.00	227.00	16.00	140.00	224.92	2.60	8.15	20	h6	H9
462.1-1430-107A1-XM	●	●	●	●	14.30	116.48	172.00	227.00	16.00	140.00	224.92	2.60	8.15	20	h6	H9
462.1-1450-109A1-XM	●	●	●	●	14.50	118.11	172.00	227.00	16.00	140.00	224.89	2.64	8.15	20	h6	H9
462.1-1455-109A1-XM	●	●	●	●	14.55	118.52	172.00	227.00	16.00	140.00	224.88	2.65	8.15	20	h6	H9
462.1-1460-109A1-XM	●	●	●	●	14.60	118.93	172.00	227.00	16.00	140.00	224.87	2.66	8.15	20	h6	H9
462.1-1468-110A1-XM	●	●	●	●	14.68	119.58	172.00	227.00	16.00	140.00	224.86	2.67	8.14	20	h6	H9
462.1-1470-110A1-XM	●	●	●	●	14.70	119.74	172.00	227.00	16.00	140.00	224.86	2.67	8.15	20	h6	H9
462.1-1475-110A1-XM	●	●	●	●	14.75	120.15	172.00	227.00	16.00	140.00	224.85	2.68	8.15	20	h6	H9
462.1-1480-110A1-XM	●	●	●	●	14.80	120.55	172.00	227.00	16.00	140.00	224.85	2.69	8.15	20	h6	H9
462.1-1500-113A1-XM	●	●	●	●	15.00	122.18	172.00	227.00	16.00	140.00	224.82	2.73	8.15	20	h6	H9
462.1-1508-113A1-XM	●	●	●	●	15.08	122.84	172.00	227.00	16.00	140.00	224.80	2.74	8.15	20	h6	H9
462.1-1510-113A1-XM	●	●	●	●	15.10	123.00	172.00	227.00	16.00	140.00	224.80	2.75	8.15	20	h6	H9
462.1-1525-113A1-XM	●	●	●	●	15.25	124.22	172.00	227.00	16.00	140.00	224.78	2.78	8.15	20	h6	H9
462.1-1530-113A1-XM	●	●	●	●	15.30	124.63	172.00	227.00	16.00	140.00	224.77	2.78	8.15	20	h6	H9
462.1-1548-116A1-XM	●	●	●	●	15.48	126.09	172.00	227.00	16.00	140.00	224.75	2.82	8.15	20	h6	H9
462.1-1550-116A1-XM	●	●	●	●	15.50	126.26	172.00	227.00	16.00	140.00	224.74	2.82	8.15	20	h6	H9
462.1-1555-116A1-XM	●	●	●	●	15.55	126.66	172.00	227.00	16.00	140.00	224.74	2.83	8.15	20	h6	H9
462.1-1560-116A1-XM	●	●	●	●	15.60	127.07	172.00	227.00	16.00	140.00	224.73	2.84	8.15	20	h6	H9
462.1-1570-118A1-XM	●	●	●	●	15.70	127.89	172.00	227.00	16.00	140.00	224.71	2.86	8.15	20	h6	H9
462.1-1580-118A1-XM	●	●	●	●	15.80	128.70	172.00	227.00	16.00	140.00	224.70	2.88	8.15	20	h6	H9
462.1-1588-119A1-XM	●	●	●	●	15.88	129.35	172.00	227.00	16.00	140.00	224.69	2.89	8.15	20	h6	H9
462.1-1608-120A1-XM	●	●	●	●	16.08	130.98	194.00	246.00	18.00	140.00	243.66	2.93	8.15	20	h6	H9
462.1-1610-120A1-XM	●	●	●	●	16.10	131.14	194.00	246.00	18.00	140.00	243.66	2.93	8.15	20	h6	H9
462.1-1627-120A1-XM	●	●	●	●	16.27	132.53	194.00	246.00	18.00	140.00	243.63	2.96	8.14	20	h6	H9
462.1-1630-120A1-XM	●	●	●	●	16.30	132.77	194.00	246.00	18.00	140.00	243.63	2.97	8.15	20	h6	H9
462.1-1650-120A1-XM	●	●	●	●	16.50	134.40	194.00	246.00	18.00	140.00	243.60	3.00	8.15	20	h6	H9
462.1-1655-120A1-XM	●	●	●	●	16.55	134.81	194.00	246.00	18.00	140.00	243.59	3.01	8.15	20	h6	H9
462.1-1667-120A1-XM	●	●	●	●	16.67	135.79	194.00	246.00	18.00	140.00	243.57	3.03	8.15	20	h6	H9
462.1-1675-120A1-XM	●	●	●	●	16.75	136.44	194.00	246.00	18.00	140.00	243.56	3.05	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

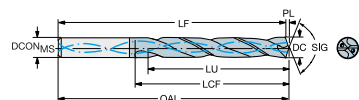
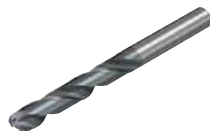
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1680-120A1-XM	●	●	●	●	16.80	136.85	194.00	246.00	18.00	140.00	243.55	3.06	8.15	20	h6	H9
462.1-1690-120A1-XM	●	●	●	●	16.90	137.66	194.00	246.00	18.00	140.00	243.54	3.08	8.15	20	h6	H9
462.1-1700-128A1-XM	●	●	●	●	17.00	138.47	194.00	246.00	18.00	140.00	243.52	3.09	8.15	20	h6	H9
462.1-1707-128A1-XM	●	●	●	●	17.07	139.05	194.00	246.00	18.00	140.00	243.51	3.11	8.15	20	h6	H9
462.1-1710-128A1-XM	●	●	●	●	17.10	139.29	194.00	246.00	18.00	140.00	243.51	3.11	8.15	20	h6	H9
462.1-1730-128A1-XM	●	●	●	●	17.30	140.92	194.00	246.00	18.00	140.00	243.48	3.15	8.15	20	h6	H9
462.1-1746-128A1-XM	●	●	●	●	17.46	142.22	194.00	246.00	18.00	140.00	243.46	3.18	8.14	20	h6	H9
462.1-1750-131A1-XM	●	●	●	●	17.50	142.55	194.00	246.00	18.00	140.00	243.45	3.18	8.15	20	h6	H9
462.1-1755-131A1-XM	●	●	●	●	17.55	142.96	194.00	246.00	18.00	140.00	243.45	3.19	8.15	20	h6	H9
462.1-1780-131A1-XM	●	●	●	●	17.80	144.99	194.00	246.00	18.00	140.00	243.41	3.24	8.15	20	h6	H9
462.1-1786-131A1-XM	●	●	●	●	17.86	145.48	194.00	246.00	18.00	140.00	243.40	3.25	8.15	20	h6	H9
462.1-1790-131A1-XM	●	●	●	●	17.90	145.81	194.00	246.00	18.00	140.00	243.39	3.26	8.15	20	h6	H9
462.1-1826-135A1-XM	●	●	●	●	18.26	148.74	215.00	269.00	20.00	140.00	266.34	3.32	8.15	20	h6	H9
462.1-1835-135A1-XM	●	●	●	●	18.35	149.47	215.00	269.00	20.00	140.00	266.33	3.34	8.15	20	h6	H9
462.1-1850-139A1-XM	●	●	●	●	18.50	150.69	215.00	269.00	20.00	140.00	266.31	3.37	8.15	20	h6	H9
462.1-1865-139A1-XM	●	●	●	●	18.65	151.92	215.00	269.00	20.00	140.00	266.29	3.39	8.14	20	h6	H9
462.1-1880-139A1-XM	●	●	●	●	18.80	153.14	215.00	269.00	20.00	140.00	266.26	3.42	8.15	20	h6	H9
462.1-1890-139A1-XM	●	●	●	●	18.90	153.95	215.00	269.00	20.00	140.00	266.25	3.44	8.15	20	h6	H9
462.1-1900-143A1-XM	●	●	●	●	19.00	154.77	215.00	269.00	20.00	140.00	266.23	3.46	8.15	20	h6	H9
462.1-1905-143A1-XM	●	●	●	●	19.05	155.17	215.00	269.00	20.00	140.00	266.23	3.47	8.15	20	h6	H9
462.1-1925-143A1-XM	●	●	●	●	19.25	156.80	215.00	269.00	20.00	140.00	266.20	3.50	8.15	20	h6	H9
462.1-1930-143A1-XM	●	●	●	●	19.30	157.21	215.00	269.00	20.00	140.00	266.19	3.51	8.15	20	h6	H9
462.1-1950-146A1-XM	●	●	●	●	19.50	158.84	215.00	269.00	20.00	140.00	266.16	3.54	8.15	20	h6	H9
462.1-1955-146A1-XM	●	●	●	●	19.55	159.25	215.00	269.00	20.00	140.00	266.15	3.56	8.15	20	h6	H9
462.1-1980-146A1-XM	●	●	●	●	19.80	161.28	215.00	269.00	20.00	140.00	266.12	3.60	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

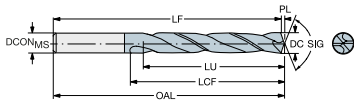
	P	M	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0600-045A1-XM	●	●	●	●	6.00	48.87	62.00	104.00	6.00	140.00	103.13	1.09	8.15	20	h6	H9
462.1-0800-060A1-XM	●	●	●	●	8.00	65.16	84.00	126.00	8.00	140.00	124.83	1.46	8.15	20	h6	H9
462.1-1000-075A1-XM	●	●	●	●	10.00	81.46	106.00	152.00	10.00	140.00	150.54	1.82	8.15	20	h6	H9
462.1-1200-090A1-XM	●	●	●	●	12.00	97.75	128.00	180.00	12.00	140.00	178.25	2.18	8.15	20	h6	H9
462.1-1400-105A1-XM	●	●	●	●	14.00	114.04	151.00	202.00	14.00	140.00	199.96	2.55	8.15	20	h6	H9
462.1-1600-120A1-XM	●	●	●	●	16.00	130.33	172.00	227.00	16.00	140.00	224.67	2.91	8.15	20	h6	H9
462.1-1800-135A1-XM	●	●	●	●	18.00	146.62	194.00	246.00	18.00	140.00	243.38	3.28	8.15	20	h6	H9
462.1-2000-150A1-XM	●	●	●	●	20.00	162.91	215.00	269.00	20.00	140.00	266.09	3.64	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

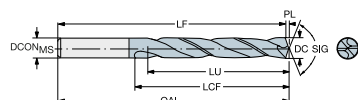
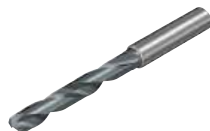
Metrico (mm)

	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0300-009A0-XM	●	●	●	3.00	9.44	20.00	62.00	6.00	140.00	61.56	0.55	3.15	20	h6	H9
462.1-0305-009A0-XM	●	●	●	3.05	9.59	20.00	62.00	6.00	140.00	61.56	0.56	3.15	20	h6	H9
462.1-0310-009A0-XM	●	●	●	3.10	9.75	20.00	62.00	6.00	140.00	61.55	0.56	3.15	20	h6	H9
462.1-0315-009A0-XM	●	●	●	3.15	9.91	20.00	62.00	6.00	140.00	61.54	0.57	3.15	20	h6	H9
462.1-0318-010A0-XM	●	●	●	3.17	10.00	20.00	62.00	6.00	140.00	61.54	0.58	3.15	20	h6	H9
462.1-0320-010A0-XM	●	●	●	3.20	10.07	20.00	62.00	6.00	140.00	61.53	0.58	3.15	20	h6	H9
462.1-0326-010A0-XM	●	●	●	3.26	10.25	20.00	62.00	6.00	140.00	61.53	0.59	3.14	20	h6	H9
462.1-0330-010A0-XM	●	●	●	3.30	10.38	20.00	62.00	6.00	140.00	61.52	0.60	3.15	20	h6	H9
462.1-0335-010A0-XM	●	●	●	3.35	10.54	20.00	62.00	6.00	140.00	61.51	0.61	3.15	20	h6	H9
462.1-0338-010A0-XM	●	●	●	3.38	10.63	20.00	62.00	6.00	140.00	61.51	0.62	3.14	20	h6	H9
462.1-0340-010A0-XM	●	●	●	3.40	10.69	20.00	62.00	6.00	140.00	61.51	0.62	3.14	20	h6	H9
462.1-0345-010A0-XM	●	●	●	3.45	10.85	20.00	62.00	6.00	140.00	61.50	0.63	3.14	20	h6	H9
462.1-0350-011A0-XM	●	●	●	3.50	11.01	20.00	62.00	6.00	140.00	61.49	0.64	3.15	20	h6	H9
462.1-0357-011A0-XM	●	●	●	3.57	11.23	20.00	62.00	6.00	140.00	61.48	0.65	3.14	20	h6	H9
462.1-0360-011A0-XM	●	●	●	3.60	11.32	20.00	62.00	6.00	140.00	61.48	0.66	3.14	20	h6	H9
462.1-0366-011A0-XM	●	●	●	3.66	11.51	20.00	62.00	6.00	140.00	61.47	0.67	3.15	20	h6	H9
462.1-0370-011A0-XM	●	●	●	3.70	11.64	20.00	62.00	6.00	140.00	61.46	0.67	3.15	20	h6	H9
462.1-0373-011A0-XM	●	●	●	3.73	11.73	20.00	62.00	6.00	140.00	61.46	0.68	3.14	20	h6	H9
462.1-0380-011A0-XM	●	●	●	3.80	11.95	24.00	66.00	6.00	140.00	65.45	0.69	3.14	20	h6	H9
462.1-0386-011A0-XM	●	●	●	3.86	12.14	24.00	66.00	6.00	140.00	65.44	0.70	3.14	20	h6	H9
462.1-0390-012A0-XM	●	●	●	3.90	12.27	24.00	66.00	6.00	140.00	65.43	0.71	3.15	20	h6	H9
462.1-0391-012A0-XM	●	●	●	3.91	12.30	24.00	66.00	6.00	140.00	65.43	0.71	3.14	20	h6	H9
462.1-0397-012A0-XM	●	●	●	3.97	12.49	24.00	66.00	6.00	140.00	65.42	0.72	3.15	20	h6	H9
462.1-0399-012A0-XM	●	●	●	3.99	12.55	24.00	66.00	6.00	140.00	65.42	0.73	3.15	20	h6	H9
462.1-0400-012A0-XM	●	●	●	4.00	12.58	24.00	66.00	6.00	140.00	65.42	0.73	3.14	20	h6	H9
462.1-0404-012A0-XM	●	●	●	4.04	12.71	24.00	66.00	6.00	140.00	65.41	0.74	3.15	20	h6	H9
462.1-0405-012A0-XM	●	●	●	4.05	12.74	24.00	66.00	6.00	140.00	65.41	0.74	3.15	20	h6	H9
462.1-0409-012A0-XM	●	●	●	4.09	12.87	24.00	66.00	6.00	140.00	65.40	0.74	3.15	20	h6	H9
462.1-0410-012A0-XM	●	●	●	4.10	12.90	24.00	66.00	6.00	140.00	65.40	0.75	3.15	20	h6	H9
462.1-0415-012A0-XM	●	●	●	4.15	13.05	24.00	66.00	6.00	140.00	65.40	0.76	3.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

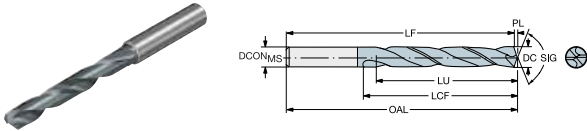
	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0420-013A0-XM	●	●	●	4.20	13.21	24.00	66.00	6.00	140.00	65.39	0.76	3.15	20	h6	H9
462.1-0422-013A0-XM	●	●	●	4.22	13.27	24.00	66.00	6.00	140.00	65.39	0.77	3.15	20	h6	H9
462.1-0425-013A0-XM	●	●	●	4.25	13.37	24.00	66.00	6.00	140.00	65.38	0.77	3.15	20	h6	H9
462.1-0430-013A0-XM	●	●	●	4.30	13.53	24.00	66.00	6.00	140.00	65.37	0.78	3.15	20	h6	H9
462.1-0431-013A0-XM	●	●	●	4.30	13.56	24.00	66.00	6.00	140.00	65.37	0.78	3.15	20	h6	H9
462.1-0435-013A0-XM	●	●	●	4.35	13.68	24.00	66.00	6.00	140.00	65.37	0.79	3.14	20	h6	H9
462.1-0437-013A0-XM	●	●	●	4.37	13.75	24.00	66.00	6.00	140.00	65.36	0.79	3.15	20	h6	H9
462.1-0439-013A0-XM	●	●	●	4.39	13.81	24.00	66.00	6.00	140.00	65.36	0.80	3.14	20	h6	H9
462.1-0440-013A0-XM	●	●	●	4.40	13.84	24.00	66.00	6.00	140.00	65.36	0.80	3.15	20	h6	H9
462.1-0445-013A0-XM	●	●	●	4.45	14.00	24.00	66.00	6.00	140.00	65.35	0.81	3.15	20	h6	H9
462.1-0450-014A0-XM	●	●	●	4.50	14.16	24.00	66.00	6.00	140.00	65.35	0.82	3.15	20	h6	H9
462.1-0457-014A0-XM	●	●	●	4.57	14.38	24.00	66.00	6.00	140.00	65.33	0.83	3.15	20	h6	H9
462.1-0460-014A0-XM	●	●	●	4.60	14.47	24.00	66.00	6.00	140.00	65.33	0.84	3.15	20	h6	H9
462.1-0462-014A0-XM	●	●	●	4.62	14.53	24.00	66.00	6.00	140.00	65.33	0.84	3.14	20	h6	H9
462.1-0470-014A0-XM	●	●	●	4.70	14.78	24.00	66.00	6.00	140.00	65.32	0.86	3.14	20	h6	H9
462.1-0476-014A0-XM	●	●	●	4.76	14.97	28.00	66.00	6.00	140.00	65.31	0.87	3.14	20	h6	H9
462.1-0480-014A0-XM	●	●	●	4.80	15.10	28.00	66.00	6.00	140.00	65.30	0.87	3.15	20	h6	H9
462.1-0485-014A0-XM	●	●	●	4.85	15.26	28.00	66.00	6.00	140.00	65.29	0.88	3.15	20	h6	H9
462.1-0490-015A0-XM	●	●	●	4.90	15.41	28.00	66.00	6.00	140.00	65.29	0.89	3.14	20	h6	H9
462.1-0492-015A0-XM	●	●	●	4.91	15.48	28.00	66.00	6.00	140.00	65.28	0.90	3.15	20	h6	H9
462.1-0498-015A0-XM	●	●	●	4.98	15.67	28.00	66.00	6.00	140.00	65.28	0.91	3.15	20	h6	H9
462.1-0500-015A0-XM	●	●	●	5.00	15.73	28.00	66.00	6.00	140.00	65.27	0.91	3.15	20	h6	H9
462.1-0505-015A0-XM	●	●	●	5.05	15.89	28.00	66.00	6.00	140.00	65.26	0.92	3.15	20	h6	H9
462.1-0506-015A0-XM	●	●	●	5.05	15.92	28.00	66.00	6.00	140.00	65.26	0.92	3.15	20	h6	H9
462.1-0510-015A0-XM	●	●	●	5.10	16.04	28.00	66.00	6.00	140.00	65.26	0.93	3.15	20	h6	H9
462.1-0511-015A0-XM	●	●	●	5.11	16.07	28.00	66.00	6.00	140.00	65.26	0.93	3.15	20	h6	H9
462.1-0516-016A0-XM	●	●	●	5.16	16.23	28.00	66.00	6.00	140.00	65.25	0.94	3.15	20	h6	H9
462.1-0518-016A0-XM	●	●	●	5.18	16.29	28.00	66.00	6.00	140.00	65.25	0.94	3.14	20	h6	H9
462.1-0520-016A0-XM	●	●	●	5.20	16.36	28.00	66.00	6.00	140.00	65.24	0.95	3.15	20	h6	H9
462.1-0522-016A0-XM	●	●	●	5.22	16.42	28.00	66.00	6.00	140.00	65.24	0.95	3.15	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

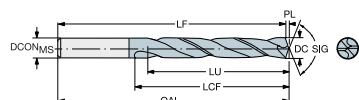
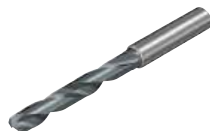
Metrico (mm)

	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0525-016A0-XM	●	●	●	5.25	16.51	28.00	66.00	6.00	140.00	65.24	0.96	3.14	20	h6	H9
462.1-0530-016A0-XM	●	●	●	5.30	16.67	28.00	66.00	6.00	140.00	65.23	0.96	3.15	20	h6	H9
462.1-0540-016A0-XM	●	●	●	5.40	16.99	28.00	66.00	6.00	140.00	65.21	0.98	3.15	20	h6	H9
462.1-0550-017A0-XM	●	●	●	5.50	17.30	28.00	66.00	6.00	140.00	65.20	1.00	3.15	20	h6	H9
462.1-0556-017A0-XM	●	●	●	5.56	17.49	28.00	66.00	6.00	140.00	65.19	1.01	3.15	20	h6	H9
462.1-0560-017A0-XM	●	●	●	5.60	17.62	28.00	66.00	6.00	140.00	65.18	1.02	3.15	20	h6	H9
462.1-0561-017A0-XM	●	●	●	5.61	17.65	28.00	66.00	6.00	140.00	65.18	1.02	3.14	20	h6	H9
462.1-0565-017A0-XM	●	●	●	5.65	17.77	28.00	66.00	6.00	140.00	65.18	1.03	3.15	20	h6	H9
462.1-0570-017A0-XM	●	●	●	5.70	17.93	28.00	66.00	6.00	140.00	65.17	1.04	3.15	20	h6	H9
462.1-0575-017A0-XM	●	●	●	5.75	18.09	28.00	66.00	6.00	140.00	65.16	1.05	3.15	20	h6	H9
462.1-0579-017A0-XM	●	●	●	5.79	18.21	28.00	66.00	6.00	140.00	65.16	1.05	3.14	20	h6	H9
462.1-0580-017A0-XM	●	●	●	5.80	18.24	28.00	66.00	6.00	140.00	65.16	1.06	3.14	20	h6	H9
462.1-0590-017A0-XM	●	●	●	5.90	18.56	28.00	66.00	6.00	140.00	65.14	1.07	3.15	20	h6	H9
462.1-0594-017A0-XM	●	●	●	5.94	18.68	28.00	66.00	6.00	140.00	65.14	1.08	3.14	20	h6	H9
462.1-0595-018A0-XM	●	●	●	5.95	18.72	28.00	66.00	6.00	140.00	65.13	1.08	3.14	20	h6	H9
462.1-0605-018A0-XM	●	●	●	6.05	19.03	34.00	79.00	8.00	140.00	78.12	1.10	3.15	20	h6	H9
462.1-0610-018A0-XM	●	●	●	6.10	19.19	34.00	79.00	8.00	140.00	78.11	1.11	3.15	20	h6	H9
462.1-0615-018A0-XM	●	●	●	6.15	19.35	34.00	79.00	8.00	140.00	78.11	1.12	3.15	20	h6	H9
462.1-0620-019A0-XM	●	●	●	6.20	19.50	34.00	79.00	8.00	140.00	78.10	1.13	3.15	20	h6	H9
462.1-0625-019A0-XM	●	●	●	6.25	19.66	34.00	79.00	8.00	140.00	78.09	1.14	3.15	20	h6	H9
462.1-0630-019A0-XM	●	●	●	6.30	19.82	34.00	79.00	8.00	140.00	78.08	1.15	3.15	20	h6	H9
462.1-0635-019A0-XM	●	●	●	6.35	19.97	34.00	79.00	8.00	140.00	78.08	1.16	3.14	20	h6	H9
462.1-0640-019A0-XM	●	●	●	6.40	20.13	34.00	79.00	8.00	140.00	78.07	1.16	3.15	20	h6	H9
462.1-0650-020A0-XM	●	●	●	6.50	20.45	34.00	79.00	8.00	140.00	78.05	1.18	3.15	20	h6	H9
462.1-0653-020A0-XM	●	●	●	6.53	20.54	34.00	79.00	8.00	140.00	78.05	1.19	3.15	20	h6	H9
462.1-0660-020A0-XM	●	●	●	6.60	20.76	34.00	79.00	8.00	140.00	78.04	1.20	3.15	20	h6	H9
462.1-0663-020A0-XM	●	●	●	6.63	20.86	34.00	79.00	8.00	140.00	78.04	1.21	3.15	20	h6	H9
462.1-0670-020A0-XM	●	●	●	6.70	21.08	34.00	79.00	8.00	140.00	78.03	1.22	3.15	20	h6	H9
462.1-0675-020A0-XM	●	●	●	6.75	21.23	34.00	79.00	8.00	140.00	78.02	1.23	3.15	20	h6	H9
462.1-0676-020A0-XM	●	●	●	6.76	21.26	34.00	79.00	8.00	140.00	78.02	1.23	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

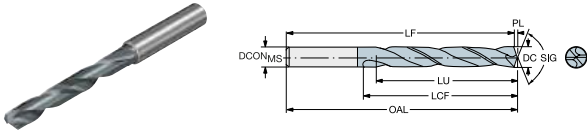
	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0680-020A0-XM	●	●	●	6.80	21.39	34.00	79.00	8.00	140.00	78.01	1.24	3.15	20	h6	H9
462.1-0685-020A0-XM	●	●	●	6.85	21.55	34.00	79.00	8.00	140.00	78.00	1.25	3.15	20	h6	H9
462.1-0690-021A0-XM	●	●	●	6.90	21.70	34.00	79.00	8.00	140.00	78.00	1.26	3.14	20	h6	H9
462.1-0691-021A0-XM	●	●	●	6.91	21.74	34.00	79.00	8.00	140.00	77.99	1.26	3.15	20	h6	H9
462.1-0700-021A0-XM	●	●	●	7.00	22.02	34.00	79.00	8.00	140.00	77.98	1.27	3.15	20	h6	H9
462.1-0704-021A0-XM	●	●	●	7.04	22.14	41.00	79.00	8.00	140.00	77.97	1.28	3.15	20	h6	H9
462.1-0710-021A0-XM	●	●	●	7.10	22.33	41.00	79.00	8.00	140.00	77.97	1.29	3.15	20	h6	H9
462.1-0714-021A0-XM	●	●	●	7.14	22.46	41.00	79.00	8.00	140.00	77.96	1.30	3.14	20	h6	H9
462.1-0720-021A0-XM	●	●	●	7.20	22.65	41.00	79.00	8.00	140.00	77.95	1.31	3.15	20	h6	H9
462.1-0725-021A0-XM	●	●	●	7.25	22.81	41.00	79.00	8.00	140.00	77.94	1.32	3.15	20	h6	H9
462.1-0730-022A0-XM	●	●	●	7.30	22.96	41.00	79.00	8.00	140.00	77.94	1.33	3.15	20	h6	H9
462.1-0737-022A0-XM	●	●	●	7.37	23.18	41.00	79.00	8.00	140.00	77.93	1.34	3.15	20	h6	H9
462.1-0740-022A0-XM	●	●	●	7.40	23.28	41.00	79.00	8.00	140.00	77.92	1.35	3.15	20	h6	H9
462.1-0745-022A0-XM	●	●	●	7.45	23.43	41.00	79.00	8.00	140.00	77.92	1.36	3.14	20	h6	H9
462.1-0749-022A0-XM	●	●	●	7.49	23.56	41.00	79.00	8.00	140.00	77.91	1.36	3.14	20	h6	H9
462.1-0750-023A0-XM	●	●	●	7.50	23.59	41.00	79.00	8.00	140.00	77.91	1.36	3.15	20	h6	H9
462.1-0754-023A0-XM	●	●	●	7.54	23.72	41.00	79.00	8.00	140.00	77.90	1.37	3.15	20	h6	H9
462.1-0760-023A0-XM	●	●	●	7.60	23.91	41.00	79.00	8.00	140.00	77.89	1.38	3.15	20	h6	H9
462.1-0767-023A0-XM	●	●	●	7.67	24.13	41.00	79.00	8.00	140.00	77.88	1.40	3.15	20	h6	H9
462.1-0770-023A0-XM	●	●	●	7.70	24.22	41.00	79.00	8.00	140.00	77.88	1.40	3.15	20	h6	H9
462.1-0780-023A0-XM	●	●	●	7.80	24.54	41.00	79.00	8.00	140.00	77.86	1.42	3.15	20	h6	H9
462.1-0790-024A0-XM	●	●	●	7.90	24.85	41.00	79.00	8.00	140.00	77.85	1.44	3.15	20	h6	H9
462.1-0794-024A0-XM	●	●	●	7.94	24.98	41.00	79.00	8.00	140.00	77.84	1.44	3.15	20	h6	H9
462.1-0803-024A0-XM	●	●	●	8.03	25.26	47.00	89.00	10.00	140.00	87.83	1.46	3.15	20	h6	H9
462.1-0805-024A0-XM	●	●	●	8.05	25.32	47.00	89.00	10.00	140.00	87.83	1.46	3.15	20	h6	H9
462.1-0810-024A0-XM	●	●	●	8.10	25.48	47.00	89.00	10.00	140.00	87.82	1.47	3.15	20	h6	H9
462.1-0815-024A0-XM	●	●	●	8.15	25.64	47.00	89.00	10.00	140.00	87.81	1.48	3.15	20	h6	H9
462.1-0820-025A0-XM	●	●	●	8.20	25.79	47.00	89.00	10.00	140.00	87.81	1.49	3.15	20	h6	H9
462.1-0825-025A0-XM	●	●	●	8.25	25.95	47.00	89.00	10.00	140.00	87.80	1.50	3.15	20	h6	H9
462.1-0830-025A0-XM	●	●	●	8.30	26.11	47.00	89.00	10.00	140.00	87.79	1.51	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

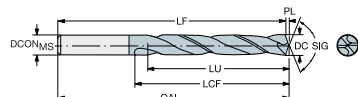
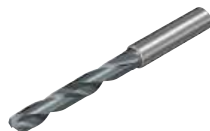
Metrico (mm)

	P	K	N													
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA	
462.1-0833-025A0-XM	●	●	●	8.33	26.20	47.00	89.00	10.00	140.00	87.79	1.52	3.14	20	h6	H9	
462.1-0840-025A0-XM	●	●	●	8.40	26.42	47.00	89.00	10.00	140.00	87.78	1.53	3.15	20	h6	H9	
462.1-0843-025A0-XM	●	●	●	8.43	26.52	47.00	89.00	10.00	140.00	87.77	1.53	3.14	20	h6	H9	
462.1-0850-026A0-XM	●	●	●	8.50	26.74	47.00	89.00	10.00	140.00	87.76	1.55	3.15	20	h6	H9	
462.1-0855-026A0-XM	●	●	●	8.55	26.89	47.00	89.00	10.00	140.00	87.75	1.56	3.15	20	h6	H9	
462.1-0860-026A0-XM	●	●	●	8.60	27.05	47.00	89.00	10.00	140.00	87.75	1.57	3.15	20	h6	H9	
462.1-0861-026A0-XM	●	●	●	8.61	27.08	47.00	89.00	10.00	140.00	87.75	1.57	3.14	20	h6	H9	
462.1-0865-026A0-XM	●	●	●	8.65	27.21	47.00	89.00	10.00	140.00	87.74	1.57	3.15	20	h6	H9	
462.1-0870-026A0-XM	●	●	●	8.70	27.37	47.00	89.00	10.00	140.00	87.73	1.58	3.15	20	h6	H9	
462.1-0873-026A0-XM	●	●	●	8.73	27.46	47.00	89.00	10.00	140.00	87.73	1.59	3.15	20	h6	H9	
462.1-0880-026A0-XM	●	●	●	8.80	27.68	47.00	89.00	10.00	140.00	87.72	1.60	3.15	20	h6	H9	
462.1-0884-026A0-XM	●	●	●	8.84	27.81	47.00	89.00	10.00	140.00	87.71	1.61	3.15	20	h6	H9	
462.1-0890-026A0-XM	●	●	●	8.90	28.00	47.00	89.00	10.00	140.00	87.70	1.62	3.15	20	h6	H9	
462.1-0900-027A0-XM	●	●	●	9.00	28.31	47.00	89.00	10.00	140.00	87.69	1.64	3.15	20	h6	H9	
462.1-0905-027A0-XM	●	●	●	9.05	28.47	47.00	89.00	10.00	140.00	87.68	1.65	3.15	20	h6	H9	
462.1-0909-027A0-XM	●	●	●	9.09	28.59	47.00	89.00	10.00	140.00	87.68	1.65	3.14	20	h6	H9	
462.1-0910-027A0-XM	●	●	●	9.10	28.62	47.00	89.00	10.00	140.00	87.68	1.66	3.15	20	h6	H9	
462.1-0913-027A0-XM	●	●	●	9.13	28.72	47.00	89.00	10.00	140.00	87.67	1.66	3.15	20	h6	H9	
462.1-0920-027A0-XM	●	●	●	9.20	28.94	47.00	89.00	10.00	140.00	87.66	1.67	3.15	20	h6	H9	
462.1-0925-027A0-XM	●	●	●	9.25	29.10	47.00	89.00	10.00	140.00	87.65	1.68	3.15	20	h6	H9	
462.1-0930-028A0-XM	●	●	●	9.30	29.25	47.00	89.00	10.00	140.00	87.65	1.69	3.15	20	h6	H9	
462.1-0935-028A0-XM	●	●	●	9.35	29.41	47.00	89.00	10.00	140.00	87.64	1.70	3.15	20	h6	H9	
462.1-0940-028A0-XM	●	●	●	9.40	29.57	47.00	89.00	10.00	140.00	87.63	1.71	3.15	20	h6	H9	
462.1-0950-029A0-XM	●	●	●	9.50	29.88	47.00	89.00	10.00	140.00	87.62	1.73	3.15	20	h6	H9	
462.1-0953-029A0-XM	●	●	●	9.52	29.98	47.00	89.00	10.00	140.00	87.61	1.73	3.15	20	h6	H9	
462.1-0958-029A0-XM	●	●	●	9.58	30.13	47.00	89.00	10.00	140.00	87.61	1.74	3.15	20	h6	H9	
462.1-0960-029A0-XM	●	●	●	9.60	30.20	47.00	89.00	10.00	140.00	87.60	1.75	3.15	20	h6	H9	
462.1-0965-029A0-XM	●	●	●	9.65	30.35	47.00	89.00	10.00	140.00	87.60	1.76	3.15	20	h6	H9	
462.1-0970-029A0-XM	●	●	●	9.70	30.51	47.00	89.00	10.00	140.00	87.59	1.77	3.15	20	h6	H9	
462.1-0980-029A0-XM	●	●	●	9.80	30.83	47.00	89.00	10.00	140.00	87.57	1.78	3.15	20	h6	H9	

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

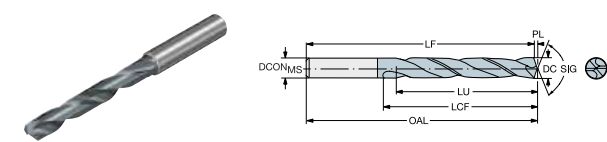
	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0990-030A0-XM	●	●	●	9.90	31.14	47.00	89.00	10.00	140.00	87.56	1.80	3.15	20	h6	H9
462.1-0992-030A0-XM	●	●	●	9.92	31.20	47.00	89.00	10.00	140.00	87.56	1.81	3.14	20	h6	H9
462.1-1005-030A0-XM	●	●	●	10.05	31.61	55.00	102.00	12.00	140.00	100.54	1.83	3.15	20	h6	H9
462.1-1008-030A0-XM	●	●	●	10.08	31.71	55.00	102.00	12.00	140.00	100.53	1.83	3.14	20	h6	H9
462.1-1010-030A0-XM	●	●	●	10.10	31.77	55.00	102.00	12.00	140.00	100.53	1.84	3.15	20	h6	H9
462.1-1020-031A0-XM	●	●	●	10.20	32.08	55.00	102.00	12.00	140.00	100.51	1.86	3.15	20	h6	H9
462.1-1026-031A0-XM	●	●	●	10.26	32.27	55.00	102.00	12.00	140.00	100.51	1.87	3.14	20	h6	H9
462.1-1030-031A0-XM	●	●	●	10.30	32.40	55.00	102.00	12.00	140.00	100.50	1.87	3.15	20	h6	H9
462.1-1032-031A0-XM	●	●	●	10.32	32.46	55.00	102.00	12.00	140.00	100.50	1.88	3.15	20	h6	H9
462.1-1040-031A0-XM	●	●	●	10.40	32.71	55.00	102.00	12.00	140.00	100.49	1.89	3.15	20	h6	H9
462.1-1045-031A0-XM	●	●	●	10.45	32.87	55.00	102.00	12.00	140.00	100.48	1.90	3.15	20	h6	H9
462.1-1049-031A0-XM	●	●	●	10.49	33.00	55.00	102.00	12.00	140.00	100.47	1.91	3.15	20	h6	H9
462.1-1050-032A0-XM	●	●	●	10.50	33.03	55.00	102.00	12.00	140.00	100.47	1.91	3.15	20	h6	H9
462.1-1055-032A0-XM	●	●	●	10.55	33.19	55.00	102.00	12.00	140.00	100.46	1.92	3.15	20	h6	H9
462.1-1060-032A0-XM	●	●	●	10.60	33.34	55.00	102.00	12.00	140.00	100.46	1.93	3.15	20	h6	H9
462.1-1065-032A0-XM	●	●	●	10.65	33.50	55.00	102.00	12.00	140.00	100.45	1.94	3.15	20	h6	H9
462.1-1070-032A0-XM	●	●	●	10.70	33.66	55.00	102.00	12.00	140.00	100.44	1.95	3.15	20	h6	H9
462.1-1072-032A0-XM	●	●	●	10.72	33.72	55.00	102.00	12.00	140.00	100.44	1.95	3.15	20	h6	H9
462.1-1075-032A0-XM	●	●	●	10.75	33.82	55.00	102.00	12.00	140.00	100.43	1.96	3.15	20	h6	H9
462.1-1080-032A0-XM	●	●	●	10.80	33.97	55.00	102.00	12.00	140.00	100.43	1.97	3.15	20	h6	H9
462.1-1090-032A0-XM	●	●	●	10.90	34.29	55.00	102.00	12.00	140.00	100.41	1.98	3.15	20	h6	H9
462.1-1100-033A0-XM	●	●	●	11.00	34.60	55.00	102.00	12.00	140.00	100.40	2.00	3.15	20	h6	H9
462.1-1111-033A0-XM	●	●	●	11.11	34.95	55.00	102.00	12.00	140.00	100.38	2.02	3.14	20	h6	H9
462.1-1120-034A0-XM	●	●	●	11.20	35.23	55.00	102.00	12.00	140.00	100.37	2.04	3.15	20	h6	H9
462.1-1130-034A0-XM	●	●	●	11.30	35.55	55.00	102.00	12.00	140.00	100.36	2.06	3.15	20	h6	H9
462.1-1140-034A0-XM	●	●	●	11.40	35.86	55.00	102.00	12.00	140.00	100.34	2.07	3.15	20	h6	H9
462.1-1150-035A0-XM	●	●	●	11.50	36.17	55.00	102.00	12.00	140.00	100.33	2.09	3.15	20	h6	H9
462.1-1151-035A0-XM	●	●	●	11.51	36.21	55.00	102.00	12.00	140.00	100.32	2.09	3.15	20	h6	H9
462.1-1155-035A0-XM	●	●	●	11.55	36.33	55.00	102.00	12.00	140.00	100.32	2.10	3.15	20	h6	H9
462.1-1160-035A0-XM	●	●	●	11.60	36.49	55.00	102.00	12.00	140.00	100.31	2.11	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

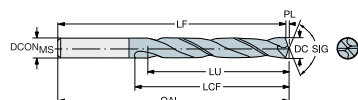
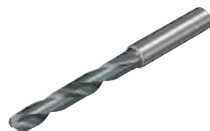
Metrico (mm)

	P	K	N													
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA	
462.1-1170-035A0-XM	●	●	●	11.70	36.80	55.00	102.00	12.00	140.00	100.30	2.13	3.15	20	h6	H9	
462.1-1180-035A0-XM	●	●	●	11.80	37.12	55.00	102.00	12.00	140.00	100.28	2.15	3.15	20	h6	H9	
462.1-1191-036A0-XM	●	●	●	11.91	37.46	55.00	102.00	12.00	140.00	100.27	2.17	3.15	20	h6	H9	
462.1-1205-036A0-XM	●	●	●	12.05	37.90	60.00	107.00	14.00	140.00	105.25	2.19	3.15	20	h6	H9	
462.1-1210-036A0-XM	●	●	●	12.10	38.06	60.00	107.00	14.00	140.00	105.24	2.20	3.15	20	h6	H9	
462.1-1220-037A0-XM	●	●	●	12.20	38.38	60.00	107.00	14.00	140.00	105.22	2.22	3.15	20	h6	H9	
462.1-1225-037A0-XM	●	●	●	12.25	38.53	60.00	107.00	14.00	140.00	105.22	2.23	3.15	20	h6	H9	
462.1-1230-037A0-XM	●	●	●	12.30	38.69	60.00	107.00	14.00	140.00	105.21	2.24	3.14	20	h6	H9	
462.1-1240-037A0-XM	●	●	●	12.40	39.01	60.00	107.00	14.00	140.00	105.19	2.26	3.15	20	h6	H9	
462.1-1250-038A0-XM	●	●	●	12.50	39.32	60.00	107.00	14.00	140.00	105.18	2.27	3.15	20	h6	H9	
462.1-1260-038A0-XM	●	●	●	12.60	39.63	60.00	107.00	14.00	140.00	105.17	2.29	3.15	20	h6	H9	
462.1-1270-038A0-XM	●	●	●	12.70	39.95	60.00	107.00	14.00	140.00	105.15	2.31	3.15	20	h6	H9	
462.1-1275-038A0-XM	●	●	●	12.75	40.11	60.00	107.00	14.00	140.00	105.14	2.32	3.15	20	h6	H9	
462.1-1280-038A0-XM	●	●	●	12.80	40.26	60.00	107.00	14.00	140.00	105.14	2.33	3.15	20	h6	H9	
462.1-1290-038A0-XM	●	●	●	12.90	40.58	60.00	107.00	14.00	140.00	105.12	2.35	3.15	20	h6	H9	
462.1-1300-039A0-XM	●	●	●	13.00	40.89	60.00	107.00	14.00	140.00	105.11	2.37	3.15	20	h6	H9	
462.1-1310-039A0-XM	●	●	●	13.10	41.21	60.00	107.00	14.00	140.00	105.09	2.38	3.15	20	h6	H9	
462.1-1325-039A0-XM	●	●	●	13.25	41.68	60.00	107.00	14.00	140.00	105.07	2.41	3.15	20	h6	H9	
462.1-1330-039A0-XM	●	●	●	13.30	41.84	60.00	107.00	14.00	140.00	105.06	2.42	3.15	20	h6	H9	
462.1-1340-039A0-XM	●	●	●	13.40	42.15	60.00	107.00	14.00	140.00	105.05	2.44	3.15	20	h6	H9	
462.1-1349-041A0-XM	●	●	●	13.49	42.43	60.00	107.00	14.00	140.00	105.04	2.46	3.14	20	h6	H9	
462.1-1350-041A0-XM	●	●	●	13.50	42.47	60.00	107.00	14.00	140.00	105.04	2.46	3.15	20	h6	H9	
462.1-1355-041A0-XM	●	●	●	13.55	42.62	60.00	107.00	14.00	140.00	105.03	2.47	3.15	20	h6	H9	
462.1-1365-041A0-XM	●	●	●	13.65	42.94	60.00	107.00	14.00	140.00	105.01	2.48	3.15	20	h6	H9	
462.1-1370-041A0-XM	●	●	●	13.70	43.09	60.00	107.00	14.00	140.00	105.00	2.49	3.15	20	h6	H9	
462.1-1375-041A0-XM	●	●	●	13.75	43.25	60.00	107.00	14.00	140.00	105.00	2.50	3.15	20	h6	H9	
462.1-1380-041A0-XM	●	●	●	13.80	43.41	60.00	107.00	14.00	140.00	104.99	2.51	3.15	20	h6	H9	
462.1-1389-042A0-XM	●	●	●	13.89	43.69	60.00	107.00	14.00	140.00	104.98	2.53	3.15	20	h6	H9	
462.1-1410-042A0-XM	●	●	●	14.10	44.35	65.00	115.00	16.00	140.00	112.95	2.57	3.15	20	h6	H9	
462.1-1420-042A0-XM	●	●	●	14.20	44.67	65.00	115.00	16.00	140.00	112.93	2.58	3.15	20	h6	H9	

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

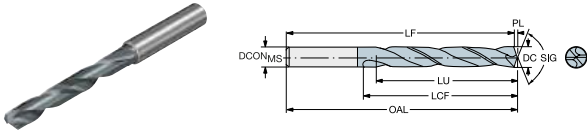
	P K N														
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1425-043A0-XM	●	●	●	14.25	44.82	65.00	115.00	16.00	140.00	112.93	2.59	3.15	20	h6	H9
462.1-1429-043A0-XM	●	●	●	14.29	44.95	65.00	115.00	16.00	140.00	112.92	2.60	3.15	20	h6	H9
462.1-1430-043A0-XM	●	●	●	14.30	44.98	65.00	115.00	16.00	140.00	112.92	2.60	3.15	20	h6	H9
462.1-1450-044A0-XM	●	●	●	14.50	45.61	65.00	115.00	16.00	140.00	112.89	2.64	3.15	20	h6	H9
462.1-1455-044A0-XM	●	●	●	14.55	45.77	65.00	115.00	16.00	140.00	112.88	2.65	3.15	20	h6	H9
462.1-1460-044A0-XM	●	●	●	14.60	45.93	65.00	115.00	16.00	140.00	112.87	2.66	3.15	20	h6	H9
462.1-1468-044A0-XM	●	●	●	14.68	46.18	65.00	115.00	16.00	140.00	112.86	2.67	3.14	20	h6	H9
462.1-1470-044A0-XM	●	●	●	14.70	46.24	65.00	115.00	16.00	140.00	112.86	2.67	3.15	20	h6	H9
462.1-1475-044A0-XM	●	●	●	14.75	46.40	65.00	115.00	16.00	140.00	112.85	2.68	3.15	20	h6	H9
462.1-1480-044A0-XM	●	●	●	14.80	46.55	65.00	115.00	16.00	140.00	112.85	2.69	3.15	20	h6	H9
462.1-1500-045A0-XM	●	●	●	15.00	47.18	65.00	115.00	16.00	140.00	112.82	2.73	3.15	20	h6	H9
462.1-1508-045A0-XM	●	●	●	15.08	47.44	65.00	115.00	16.00	140.00	112.81	2.74	3.15	20	h6	H9
462.1-1510-045A0-XM	●	●	●	15.10	47.50	65.00	115.00	16.00	140.00	112.80	2.75	3.15	20	h6	H9
462.1-1525-045A0-XM	●	●	●	15.25	47.90	65.00	115.00	16.00	140.00	112.78	2.78	3.14	20	h6	H9
462.1-1530-045A0-XM	●	●	●	15.30	47.80	65.00	115.00	16.00	140.00	112.77	2.78	3.12	20	h6	H9
462.1-1548-046A0-XM	●	●	●	15.48	47.60	65.00	115.00	16.00	140.00	112.75	2.82	3.08	20	h6	H9
462.1-1550-047A0-XM	●	●	●	15.50	47.60	65.00	115.00	16.00	140.00	112.74	2.82	3.07	20	h6	H9
462.1-1555-047A0-XM	●	●	●	15.55	47.60	65.00	115.00	16.00	140.00	112.74	2.83	3.06	20	h6	H9
462.1-1560-047A0-XM	●	●	●	15.60	47.50	65.00	115.00	16.00	140.00	112.73	2.84	3.04	20	h6	H9
462.1-1570-047A0-XM	●	●	●	15.70	47.50	65.00	115.00	16.00	140.00	112.71	2.86	3.03	20	h6	H9
462.1-1580-047A0-XM	●	●	●	15.80	47.40	65.00	115.00	16.00	140.00	112.70	2.88	3.00	20	h6	H9
462.1-1588-047A0-XM	●	●	●	15.88	47.30	65.00	115.00	16.00	140.00	112.69	2.89	2.98	20	h6	H9
462.1-1608-048A0-XM	●	●	●	16.08	50.58	73.00	123.00	18.00	140.00	120.66	2.93	3.15	20	h6	H9
462.1-1610-048A0-XM	●	●	●	16.10	50.64	73.00	123.00	18.00	140.00	120.66	2.93	3.15	20	h6	H9
462.1-1627-049A0-XM	●	●	●	16.27	51.18	73.00	123.00	18.00	140.00	120.63	2.96	3.15	20	h6	H9
462.1-1630-049A0-XM	●	●	●	16.30	51.27	73.00	123.00	18.00	140.00	120.63	2.97	3.15	20	h6	H9
462.1-1650-050A0-XM	●	●	●	16.50	51.90	73.00	123.00	18.00	140.00	120.60	3.00	3.15	20	h6	H9
462.1-1655-050A0-XM	●	●	●	16.55	52.06	73.00	123.00	18.00	140.00	120.59	3.01	3.15	20	h6	H9
462.1-1667-050A0-XM	●	●	●	16.67	52.44	73.00	123.00	18.00	140.00	120.57	3.03	3.15	20	h6	H9
462.1-1675-050A0-XM	●	●	●	16.75	52.69	73.00	123.00	18.00	140.00	120.56	3.05	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

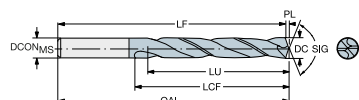
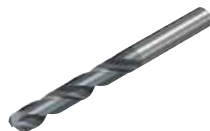
Metrico (mm)

	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1680-050A0-XM	●	●	●	16.80	52.70	73.00	123.00	18.00	140.00	120.55	3.06	3.14	20	h6	H9
462.1-1690-050A0-XM	●	●	●	16.90	52.50	73.00	123.00	18.00	140.00	120.54	3.08	3.11	20	h6	H9
462.1-1700-051A0-XM	●	●	●	17.00	52.40	73.00	123.00	18.00	140.00	120.53	3.09	3.08	20	h6	H9
462.1-1707-051A0-XM	●	●	●	17.07	52.30	73.00	123.00	18.00	140.00	120.51	3.11	3.06	20	h6	H9
462.1-1710-051A0-XM	●	●	●	17.10	52.30	73.00	123.00	18.00	140.00	120.51	3.11	3.06	20	h6	H9
462.1-1730-051A0-XM	●	●	●	17.30	52.00	73.00	123.00	18.00	140.00	120.48	3.15	3.01	20	h6	H9
462.1-1746-052A0-XM	●	●	●	17.46	51.70	73.00	123.00	18.00	140.00	120.46	3.18	2.96	20	h6	H9
462.1-1750-053A0-XM	●	●	●	17.50	51.70	73.00	123.00	18.00	140.00	120.45	3.18	2.95	20	h6	H9
462.1-1755-053A0-XM	●	●	●	17.55	51.60	73.00	123.00	18.00	140.00	120.44	3.19	2.94	20	h6	H9
462.1-1780-053A0-XM	●	●	●	17.80	51.20	73.00	123.00	18.00	140.00	120.41	3.24	2.88	20	h6	H9
462.1-1786-054A0-XM	●	●	●	17.86	51.10	73.00	123.00	18.00	140.00	120.40	3.25	2.86	20	h6	H9
462.1-1790-054A0-XM	●	●	●	17.90	51.10	73.00	123.00	18.00	140.00	120.39	3.26	2.85	20	h6	H9
462.1-1826-055A0-XM	●	●	●	18.26	57.10	79.00	131.00	20.00	140.00	128.34	3.32	3.13	20	h6	H9
462.1-1835-055A0-XM	●	●	●	18.35	57.00	79.00	131.00	20.00	140.00	128.33	3.34	3.11	20	h6	H9
462.1-1850-056A0-XM	●	●	●	18.50	57.00	79.00	131.00	20.00	140.00	128.31	3.37	3.08	20	h6	H9
462.1-1865-056A0-XM	●	●	●	18.65	56.90	79.00	131.00	20.00	140.00	128.29	3.39	3.05	20	h6	H9
462.1-1880-056A0-XM	●	●	●	18.80	56.80	79.00	131.00	20.00	140.00	128.26	3.42	3.02	20	h6	H9
462.1-1890-056A0-XM	●	●	●	18.90	56.80	79.00	131.00	20.00	140.00	128.25	3.44	3.01	20	h6	H9
462.1-1900-057A0-XM	●	●	●	19.00	56.70	79.00	131.00	20.00	140.00	128.23	3.46	2.98	20	h6	H9
462.1-1905-057A0-XM	●	●	●	19.05	56.70	79.00	131.00	20.00	140.00	128.23	3.47	2.98	20	h6	H9
462.1-1925-057A0-XM	●	●	●	19.25	56.60	79.00	131.00	20.00	140.00	128.20	3.50	2.94	20	h6	H9
462.1-1930-057A0-XM	●	●	●	19.30	56.60	79.00	131.00	20.00	140.00	128.19	3.51	2.93	20	h6	H9
462.1-1950-059A0-XM	●	●	●	19.50	56.50	79.00	131.00	20.00	140.00	128.16	3.54	2.90	20	h6	H9
462.1-1955-059A0-XM	●	●	●	19.55	56.40	79.00	131.00	20.00	140.00	128.15	3.56	2.88	20	h6	H9
462.1-1980-059A0-XM	●	●	●	19.80	56.30	79.00	131.00	20.00	140.00	128.12	3.60	2.84	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

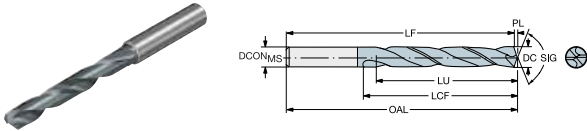
	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0600-018A0-XM	●	●	●	6.00	18.87	28.00	66.00	6.00	140.00	65.13	1.09	3.14	20	h6	H9
462.1-0800-024A0-XM	●	●	●	8.00	25.16	41.00	79.00	8.00	140.00	77.83	1.46	3.14	20	h6	H9
462.1-1000-030A0-XM	●	●	●	10.00	31.46	47.00	89.00	10.00	140.00	87.54	1.82	3.15	20	h6	H9
462.1-1200-036A0-XM	●	●	●	12.00	37.75	55.00	102.00	12.00	140.00	100.25	2.18	3.15	20	h6	H9
462.1-1400-042A0-XM	●	●	●	14.00	43.60	60.00	107.00	14.00	140.00	104.96	2.55	3.11	20	h6	H9
462.1-1600-048A0-XM	●	●	●	16.00	47.20	65.00	115.00	16.00	140.00	112.67	2.91	2.95	20	h6	H9
462.1-1800-054A0-XM	●	●	●	18.00	50.90	73.00	123.00	18.00	140.00	120.38	3.28	2.83	20	h6	H9
462.1-2000-060A0-XM	●	●	●	20.00	56.20	79.00	131.00	20.00	140.00	128.09	3.64	2.81	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

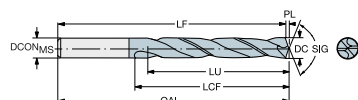
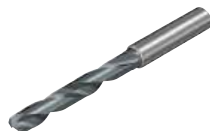
Metrico (mm)

	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0300-015A0-XM	●	●	●	3.00	15.44	28.00	66.00	6.00	140.00	65.56	0.55	5.15	20	h6	H9
462.1-0305-015A0-XM	●	●	●	3.05	15.69	28.00	66.00	6.00	140.00	65.56	0.56	5.15	20	h6	H9
462.1-0310-016A0-XM	●	●	●	3.10	15.95	28.00	66.00	6.00	140.00	65.55	0.56	5.15	20	h6	H9
462.1-0315-016A0-XM	●	●	●	3.15	16.21	28.00	66.00	6.00	140.00	65.54	0.57	5.15	20	h6	H9
462.1-0318-016A0-XM	●	●	●	3.17	16.36	28.00	66.00	6.00	140.00	65.54	0.58	5.15	20	h6	H9
462.1-0320-016A0-XM	●	●	●	3.20	16.47	28.00	66.00	6.00	140.00	65.53	0.58	5.15	20	h6	H9
462.1-0326-016A0-XM	●	●	●	3.26	16.77	28.00	66.00	6.00	140.00	65.53	0.59	5.14	20	h6	H9
462.1-0330-017A0-XM	●	●	●	3.30	16.98	28.00	66.00	6.00	140.00	65.52	0.60	5.15	20	h6	H9
462.1-0335-017A0-XM	●	●	●	3.35	17.24	28.00	66.00	6.00	140.00	65.51	0.61	5.15	20	h6	H9
462.1-0338-017A0-XM	●	●	●	3.38	17.39	28.00	66.00	6.00	140.00	65.51	0.62	5.14	20	h6	H9
462.1-0340-017A0-XM	●	●	●	3.40	17.49	28.00	66.00	6.00	140.00	65.50	0.62	5.14	20	h6	H9
462.1-0345-017A0-XM	●	●	●	3.45	17.75	28.00	66.00	6.00	140.00	65.50	0.63	5.14	20	h6	H9
462.1-0350-018A0-XM	●	●	●	3.50	18.01	28.00	66.00	6.00	140.00	65.49	0.64	5.15	20	h6	H9
462.1-0357-018A0-XM	●	●	●	3.57	18.37	28.00	66.00	6.00	140.00	65.48	0.65	5.14	20	h6	H9
462.1-0360-018A0-XM	●	●	●	3.60	18.52	28.00	66.00	6.00	140.00	65.48	0.66	5.14	20	h6	H9
462.1-0366-018A0-XM	●	●	●	3.66	18.83	28.00	66.00	6.00	140.00	65.47	0.67	5.15	20	h6	H9
462.1-0370-019A0-XM	●	●	●	3.70	19.04	28.00	66.00	6.00	140.00	65.46	0.67	5.15	20	h6	H9
462.1-0373-019A0-XM	●	●	●	3.73	19.19	28.00	66.00	6.00	140.00	65.46	0.68	5.14	20	h6	H9
462.1-0380-019A0-XM	●	●	●	3.80	19.55	36.00	74.00	6.00	140.00	73.45	0.69	5.14	20	h6	H9
462.1-0386-019A0-XM	●	●	●	3.86	19.86	36.00	74.00	6.00	140.00	73.44	0.70	5.14	20	h6	H9
462.1-0390-020A0-XM	●	●	●	3.90	20.07	36.00	74.00	6.00	140.00	73.43	0.71	5.15	20	h6	H9
462.1-0391-020A0-XM	●	●	●	3.91	20.12	36.00	74.00	6.00	140.00	73.43	0.71	5.14	20	h6	H9
462.1-0397-020A0-XM	●	●	●	3.97	20.43	36.00	74.00	6.00	140.00	73.42	0.72	5.15	20	h6	H9
462.1-0399-020A0-XM	●	●	●	3.99	20.53	36.00	74.00	6.00	140.00	73.42	0.73	5.15	20	h6	H9
462.1-0400-020A0-XM	●	●	●	4.00	20.58	36.00	74.00	6.00	140.00	73.42	0.73	5.14	20	h6	H9
462.1-0404-020A0-XM	●	●	●	4.04	20.79	36.00	74.00	6.00	140.00	73.41	0.74	5.15	20	h6	H9
462.1-0405-020A0-XM	●	●	●	4.05	20.84	36.00	74.00	6.00	140.00	73.41	0.74	5.15	20	h6	H9
462.1-0409-020A0-XM	●	●	●	4.09	21.05	36.00	74.00	6.00	140.00	73.40	0.74	5.15	20	h6	H9
462.1-0410-021A0-XM	●	●	●	4.10	21.10	36.00	74.00	6.00	140.00	73.40	0.75	5.15	20	h6	H9
462.1-0415-021A0-XM	●	●	●	4.15	21.35	36.00	74.00	6.00	140.00	73.40	0.76	5.14	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

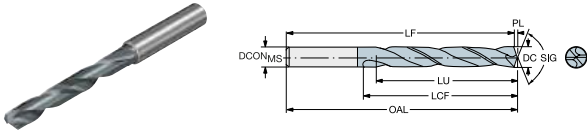
	P K N														
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0420-021A0-XM	●	●	●	4.20	21.61	36.00	74.00	6.00	140.00	73.39	0.76	5.15	20	h6	H9
462.1-0422-021A0-XM	●	●	●	4.22	21.71	36.00	74.00	6.00	140.00	73.39	0.77	5.15	20	h6	H9
462.1-0425-021A0-XM	●	●	●	4.25	21.87	36.00	74.00	6.00	140.00	73.38	0.77	5.15	20	h6	H9
462.1-0430-022A0-XM	●	●	●	4.30	22.13	36.00	74.00	6.00	140.00	73.37	0.78	5.15	20	h6	H9
462.1-0431-022A0-XM	●	●	●	4.30	22.18	36.00	74.00	6.00	140.00	73.37	0.78	5.15	20	h6	H9
462.1-0435-022A0-XM	●	●	●	4.35	22.38	36.00	74.00	6.00	140.00	73.37	0.79	5.14	20	h6	H9
462.1-0437-022A0-XM	●	●	●	4.37	22.49	36.00	74.00	6.00	140.00	73.36	0.79	5.15	20	h6	H9
462.1-0439-022A0-XM	●	●	●	4.39	22.59	36.00	74.00	6.00	140.00	73.36	0.80	5.14	20	h6	H9
462.1-0440-022A0-XM	●	●	●	4.40	22.64	36.00	74.00	6.00	140.00	73.36	0.80	5.15	20	h6	H9
462.1-0445-022A0-XM	●	●	●	4.45	22.90	36.00	74.00	6.00	140.00	73.35	0.81	5.15	20	h6	H9
462.1-0450-023A0-XM	●	●	●	4.50	23.16	36.00	74.00	6.00	140.00	73.35	0.82	5.15	20	h6	H9
462.1-0457-023A0-XM	●	●	●	4.57	23.52	36.00	74.00	6.00	140.00	73.33	0.83	5.14	20	h6	H9
462.1-0460-023A0-XM	●	●	●	4.60	23.67	36.00	74.00	6.00	140.00	73.33	0.84	5.15	20	h6	H9
462.1-0462-023A0-XM	●	●	●	4.62	23.77	36.00	74.00	6.00	140.00	73.33	0.84	5.14	20	h6	H9
462.1-0470-024A0-XM	●	●	●	4.70	24.18	36.00	74.00	6.00	140.00	73.32	0.86	5.14	20	h6	H9
462.1-0476-024A0-XM	●	●	●	4.76	24.49	44.00	82.00	6.00	140.00	81.31	0.87	5.14	20	h6	H9
462.1-0480-024A0-XM	●	●	●	4.80	24.70	44.00	82.00	6.00	140.00	81.30	0.87	5.15	20	h6	H9
462.1-0485-024A0-XM	●	●	●	4.85	24.96	44.00	82.00	6.00	140.00	81.29	0.88	5.15	20	h6	H9
462.1-0490-025A0-XM	●	●	●	4.90	25.21	44.00	82.00	6.00	140.00	81.29	0.89	5.14	20	h6	H9
462.1-0492-025A0-XM	●	●	●	4.91	25.32	44.00	82.00	6.00	140.00	81.28	0.90	5.15	20	h6	H9
462.1-0498-025A0-XM	●	●	●	4.98	25.63	44.00	82.00	6.00	140.00	81.28	0.91	5.15	20	h6	H9
462.1-0500-025A0-XM	●	●	●	5.00	25.73	44.00	82.00	6.00	140.00	81.27	0.91	5.15	20	h6	H9
462.1-0505-025A0-XM	●	●	●	5.05	25.99	44.00	82.00	6.00	140.00	81.26	0.92	5.15	20	h6	H9
462.1-0506-025A0-XM	●	●	●	5.05	26.04	44.00	82.00	6.00	140.00	81.26	0.92	5.15	20	h6	H9
462.1-0510-026A0-XM	●	●	●	5.10	26.24	44.00	82.00	6.00	140.00	81.26	0.93	5.15	20	h6	H9
462.1-0511-026A0-XM	●	●	●	5.11	26.29	44.00	82.00	6.00	140.00	81.26	0.93	5.15	20	h6	H9
462.1-0516-026A0-XM	●	●	●	5.16	26.55	44.00	82.00	6.00	140.00	81.25	0.94	5.15	20	h6	H9
462.1-0518-026A0-XM	●	●	●	5.18	26.65	44.00	82.00	6.00	140.00	81.25	0.94	5.14	20	h6	H9
462.1-0520-026A0-XM	●	●	●	5.20	26.76	44.00	82.00	6.00	140.00	81.24	0.95	5.15	20	h6	H9
462.1-0522-026A0-XM	●	●	●	5.22	26.86	44.00	82.00	6.00	140.00	81.24	0.95	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

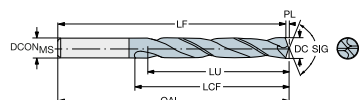
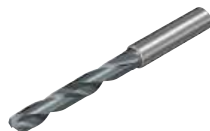
Metrico (mm)

	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0525-026A0-XM	●	●	●	5.25	27.01	44.00	82.00	6.00	140.00	81.24	0.96	5.14	20	h6	H9
462.1-0530-026A0-XM	●	●	●	5.30	27.27	44.00	82.00	6.00	140.00	81.23	0.96	5.15	20	h6	H9
462.1-0540-026A0-XM	●	●	●	5.40	27.79	44.00	82.00	6.00	140.00	81.21	0.98	5.15	20	h6	H9
462.1-0550-028A0-XM	●	●	●	5.50	28.30	44.00	82.00	6.00	140.00	81.20	1.00	5.15	20	h6	H9
462.1-0556-028A0-XM	●	●	●	5.56	28.61	44.00	82.00	6.00	140.00	81.19	1.01	5.15	20	h6	H9
462.1-0560-028A0-XM	●	●	●	5.60	28.82	44.00	82.00	6.00	140.00	81.18	1.02	5.15	20	h6	H9
462.1-0561-028A0-XM	●	●	●	5.61	28.87	44.00	82.00	6.00	140.00	81.18	1.02	5.14	20	h6	H9
462.1-0565-028A0-XM	●	●	●	5.65	29.07	44.00	82.00	6.00	140.00	81.18	1.03	5.15	20	h6	H9
462.1-0570-029A0-XM	●	●	●	5.70	29.33	44.00	82.00	6.00	140.00	81.17	1.04	5.15	20	h6	H9
462.1-0575-029A0-XM	●	●	●	5.75	29.59	44.00	82.00	6.00	140.00	81.16	1.05	5.15	20	h6	H9
462.1-0579-029A0-XM	●	●	●	5.79	29.79	44.00	82.00	6.00	140.00	81.16	1.05	5.14	20	h6	H9
462.1-0580-029A0-XM	●	●	●	5.80	29.84	44.00	82.00	6.00	140.00	81.16	1.06	5.14	20	h6	H9
462.1-0590-029A0-XM	●	●	●	5.90	30.36	44.00	82.00	6.00	140.00	81.14	1.07	5.15	20	h6	H9
462.1-0594-029A0-XM	●	●	●	5.94	30.56	44.00	82.00	6.00	140.00	81.14	1.08	5.14	20	h6	H9
462.1-0595-030A0-XM	●	●	●	5.95	30.62	44.00	82.00	6.00	140.00	81.13	1.08	5.14	20	h6	H9
462.1-0605-030A0-XM	●	●	●	6.05	31.13	53.00	91.00	8.00	140.00	90.12	1.10	5.15	20	h6	H9
462.1-0610-031A0-XM	●	●	●	6.10	31.39	53.00	91.00	8.00	140.00	90.11	1.11	5.15	20	h6	H9
462.1-0615-031A0-XM	●	●	●	6.15	31.65	53.00	91.00	8.00	140.00	90.11	1.12	5.15	20	h6	H9
462.1-0620-031A0-XM	●	●	●	6.20	31.90	53.00	91.00	8.00	140.00	90.10	1.13	5.15	20	h6	H9
462.1-0625-031A0-XM	●	●	●	6.25	32.16	53.00	91.00	8.00	140.00	90.09	1.14	5.15	20	h6	H9
462.1-0630-032A0-XM	●	●	●	6.30	32.42	53.00	91.00	8.00	140.00	90.08	1.15	5.15	20	h6	H9
462.1-0635-032A0-XM	●	●	●	6.35	32.67	53.00	91.00	8.00	140.00	90.08	1.16	5.14	20	h6	H9
462.1-0640-032A0-XM	●	●	●	6.40	32.93	53.00	91.00	8.00	140.00	90.07	1.16	5.15	20	h6	H9
462.1-0650-033A0-XM	●	●	●	6.50	33.45	53.00	91.00	8.00	140.00	90.05	1.18	5.15	20	h6	H9
462.1-0653-033A0-XM	●	●	●	6.53	33.60	53.00	91.00	8.00	140.00	90.05	1.19	5.15	20	h6	H9
462.1-0660-033A0-XM	●	●	●	6.60	33.96	53.00	91.00	8.00	140.00	90.04	1.20	5.15	20	h6	H9
462.1-0663-033A0-XM	●	●	●	6.63	34.12	53.00	91.00	8.00	140.00	90.04	1.21	5.15	20	h6	H9
462.1-0670-034A0-XM	●	●	●	6.70	34.48	53.00	91.00	8.00	140.00	90.03	1.22	5.15	20	h6	H9
462.1-0675-034A0-XM	●	●	●	6.75	34.73	53.00	91.00	8.00	140.00	90.02	1.23	5.15	20	h6	H9
462.1-0676-034A0-XM	●	●	●	6.76	34.78	53.00	91.00	8.00	140.00	90.02	1.23	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metri (mm)

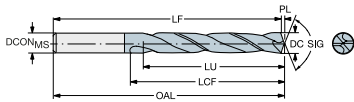
	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0680-034A0-XM	●	●	●	6.80	34.99	53.00	91.00	8.00	140.00	90.01	1.24	5.15	20	h6	H9
462.1-0685-034A0-XM	●	●	●	6.85	35.25	53.00	91.00	8.00	140.00	90.00	1.25	5.15	20	h6	H9
462.1-0690-035A0-XM	●	●	●	6.90	35.50	53.00	91.00	8.00	140.00	90.00	1.26	5.14	20	h6	H9
462.1-0691-035A0-XM	●	●	●	6.91	35.56	53.00	91.00	8.00	140.00	89.99	1.26	5.15	20	h6	H9
462.1-0700-035A0-XM	●	●	●	7.00	36.02	53.00	91.00	8.00	140.00	89.98	1.27	5.15	20	h6	H9
462.1-0704-035A0-XM	●	●	●	7.04	36.22	53.00	91.00	8.00	140.00	89.97	1.28	5.15	20	h6	H9
462.1-0710-036A0-XM	●	●	●	7.10	36.53	53.00	91.00	8.00	140.00	89.97	1.29	5.15	20	h6	H9
462.1-0714-036A0-XM	●	●	●	7.14	36.74	53.00	91.00	8.00	140.00	89.96	1.30	5.14	20	h6	H9
462.1-0720-036A0-XM	●	●	●	7.20	37.05	53.00	91.00	8.00	140.00	89.95	1.31	5.15	20	h6	H9
462.1-0725-036A0-XM	●	●	●	7.25	37.31	53.00	91.00	8.00	140.00	89.94	1.32	5.15	20	h6	H9
462.1-0730-037A0-XM	●	●	●	7.30	37.56	53.00	91.00	8.00	140.00	89.94	1.33	5.15	20	h6	H9
462.1-0737-037A0-XM	●	●	●	7.37	37.92	53.00	91.00	8.00	140.00	89.93	1.34	5.15	20	h6	H9
462.1-0740-037A0-XM	●	●	●	7.40	38.08	53.00	91.00	8.00	140.00	89.92	1.35	5.15	20	h6	H9
462.1-0745-037A0-XM	●	●	●	7.45	38.33	53.00	91.00	8.00	140.00	89.92	1.36	5.14	20	h6	H9
462.1-0749-037A0-XM	●	●	●	7.49	38.54	53.00	91.00	8.00	140.00	89.91	1.36	5.14	20	h6	H9
462.1-0750-038A0-XM	●	●	●	7.50	38.59	53.00	91.00	8.00	140.00	89.91	1.36	5.15	20	h6	H9
462.1-0754-038A0-XM	●	●	●	7.54	38.80	53.00	91.00	8.00	140.00	89.90	1.37	5.15	20	h6	H9
462.1-0760-038A0-XM	●	●	●	7.60	39.11	53.00	91.00	8.00	140.00	89.89	1.38	5.15	20	h6	H9
462.1-0767-038A0-XM	●	●	●	7.67	39.47	53.00	91.00	8.00	140.00	89.88	1.40	5.15	20	h6	H9
462.1-0770-039A0-XM	●	●	●	7.70	39.62	53.00	91.00	8.00	140.00	89.88	1.40	5.15	20	h6	H9
462.1-0780-039A0-XM	●	●	●	7.80	40.14	53.00	91.00	8.00	140.00	89.86	1.42	5.15	20	h6	H9
462.1-0790-040A0-XM	●	●	●	7.90	40.65	53.00	91.00	8.00	140.00	89.85	1.44	5.15	20	h6	H9
462.1-0794-040A0-XM	●	●	●	7.94	40.86	53.00	91.00	8.00	140.00	89.84	1.44	5.15	20	h6	H9
462.1-0803-040A0-XM	●	●	●	8.03	41.32	61.00	103.00	10.00	140.00	101.83	1.46	5.15	20	h6	H9
462.1-0805-040A0-XM	●	●	●	8.05	41.42	61.00	103.00	10.00	140.00	101.83	1.46	5.15	20	h6	H9
462.1-0810-041A0-XM	●	●	●	8.10	41.68	61.00	103.00	10.00	140.00	101.82	1.47	5.15	20	h6	H9
462.1-0815-041A0-XM	●	●	●	8.15	41.94	61.00	103.00	10.00	140.00	101.81	1.48	5.15	20	h6	H9
462.1-0820-041A0-XM	●	●	●	8.20	42.19	61.00	103.00	10.00	140.00	101.81	1.49	5.15	20	h6	H9
462.1-0825-041A0-XM	●	●	●	8.25	42.45	61.00	103.00	10.00	140.00	101.80	1.50	5.15	20	h6	H9
462.1-0830-041A0-XM	●	●	●	8.30	42.71	61.00	103.00	10.00	140.00	101.79	1.51	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

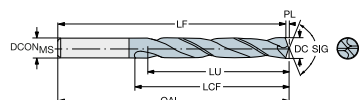
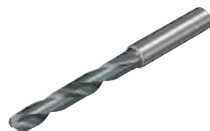
Metrico (mm)

	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0833-042A0-XM	●	●	●	8.33	42.86	61.00	103.00	10.00	140.00	101.79	1.52	5.14	20	h6	H9
462.1-0840-042A0-XM	●	●	●	8.40	43.22	61.00	103.00	10.00	140.00	101.78	1.53	5.15	20	h6	H9
462.1-0843-042A0-XM	●	●	●	8.43	43.38	61.00	103.00	10.00	140.00	101.77	1.53	5.14	20	h6	H9
462.1-0850-043A0-XM	●	●	●	8.50	43.74	61.00	103.00	10.00	140.00	101.76	1.55	5.15	20	h6	H9
462.1-0855-043A0-XM	●	●	●	8.55	43.99	61.00	103.00	10.00	140.00	101.75	1.56	5.15	20	h6	H9
462.1-0860-043A0-XM	●	●	●	8.60	44.25	61.00	103.00	10.00	140.00	101.75	1.57	5.15	20	h6	H9
462.1-0861-043A0-XM	●	●	●	8.61	44.30	61.00	103.00	10.00	140.00	101.75	1.57	5.14	20	h6	H9
462.1-0865-043A0-XM	●	●	●	8.65	44.51	61.00	103.00	10.00	140.00	101.74	1.57	5.15	20	h6	H9
462.1-0870-044A0-XM	●	●	●	8.70	44.77	61.00	103.00	10.00	140.00	101.73	1.58	5.15	20	h6	H9
462.1-0873-044A0-XM	●	●	●	8.73	44.92	61.00	103.00	10.00	140.00	101.73	1.59	5.14	20	h6	H9
462.1-0880-044A0-XM	●	●	●	8.80	45.28	61.00	103.00	10.00	140.00	101.72	1.60	5.15	20	h6	H9
462.1-0884-044A0-XM	●	●	●	8.84	45.49	61.00	103.00	10.00	140.00	101.71	1.61	5.15	20	h6	H9
462.1-0890-045A0-XM	●	●	●	8.90	45.80	61.00	103.00	10.00	140.00	101.70	1.62	5.15	20	h6	H9
462.1-0900-045A0-XM	●	●	●	9.00	46.31	61.00	103.00	10.00	140.00	101.69	1.64	5.15	20	h6	H9
462.1-0905-045A0-XM	●	●	●	9.05	46.57	61.00	103.00	10.00	140.00	101.68	1.65	5.15	20	h6	H9
462.1-0909-045A0-XM	●	●	●	9.09	46.77	61.00	103.00	10.00	140.00	101.68	1.65	5.14	20	h6	H9
462.1-0910-046A0-XM	●	●	●	9.10	46.82	61.00	103.00	10.00	140.00	101.68	1.66	5.15	20	h6	H9
462.1-0913-046A0-XM	●	●	●	9.13	46.98	61.00	103.00	10.00	140.00	101.67	1.66	5.15	20	h6	H9
462.1-0920-046A0-XM	●	●	●	9.20	47.34	61.00	103.00	10.00	140.00	101.66	1.67	5.15	20	h6	H9
462.1-0925-046A0-XM	●	●	●	9.25	47.60	61.00	103.00	10.00	140.00	101.65	1.68	5.15	20	h6	H9
462.1-0930-047A0-XM	●	●	●	9.30	47.85	61.00	103.00	10.00	140.00	101.65	1.69	5.15	20	h6	H9
462.1-0935-047A0-XM	●	●	●	9.35	48.11	61.00	103.00	10.00	140.00	101.64	1.70	5.15	20	h6	H9
462.1-0940-047A0-XM	●	●	●	9.40	48.37	61.00	103.00	10.00	140.00	101.63	1.71	5.15	20	h6	H9
462.1-0950-048A0-XM	●	●	●	9.50	48.88	61.00	103.00	10.00	140.00	101.62	1.73	5.15	20	h6	H9
462.1-0953-048A0-XM	●	●	●	9.52	49.04	61.00	103.00	10.00	140.00	101.61	1.73	5.15	20	h6	H9
462.1-0958-048A0-XM	●	●	●	9.58	49.29	61.00	103.00	10.00	140.00	101.61	1.74	5.15	20	h6	H9
462.1-0960-048A0-XM	●	●	●	9.60	49.40	61.00	103.00	10.00	140.00	101.60	1.75	5.15	20	h6	H9
462.1-0965-048A0-XM	●	●	●	9.65	49.65	61.00	103.00	10.00	140.00	101.60	1.76	5.15	20	h6	H9
462.1-0970-049A0-XM	●	●	●	9.70	49.91	61.00	103.00	10.00	140.00	101.59	1.77	5.15	20	h6	H9
462.1-0980-049A0-XM	●	●	●	9.80	50.30	61.00	103.00	10.00	140.00	101.57	1.78	5.13	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

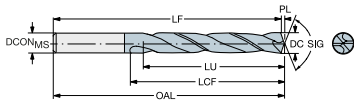
	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0990-050A0-XM	●	●	●	9.90	50.20	61.00	103.00	10.00	140.00	101.56	1.80	5.07	20	h6	H9
462.1-0992-050A0-XM	●	●	●	9.92	50.20	61.00	103.00	10.00	140.00	101.56	1.81	5.06	20	h6	H9
462.1-1005-050A0-XM	●	●	●	10.05	51.71	71.00	118.00	12.00	140.00	116.54	1.83	5.15	20	h6	H9
462.1-1008-050A0-XM	●	●	●	10.08	51.87	71.00	118.00	12.00	140.00	116.53	1.83	5.14	20	h6	H9
462.1-1010-051A0-XM	●	●	●	10.10	51.97	71.00	118.00	12.00	140.00	116.53	1.84	5.15	20	h6	H9
462.1-1020-051A0-XM	●	●	●	10.20	52.48	71.00	118.00	12.00	140.00	116.51	1.86	5.15	20	h6	H9
462.1-1026-051A0-XM	●	●	●	10.26	52.79	71.00	118.00	12.00	140.00	116.51	1.87	5.14	20	h6	H9
462.1-1030-052A0-XM	●	●	●	10.30	53.00	71.00	118.00	12.00	140.00	116.50	1.87	5.15	20	h6	H9
462.1-1032-052A0-XM	●	●	●	10.32	53.10	71.00	118.00	12.00	140.00	116.50	1.88	5.15	20	h6	H9
462.1-1040-052A0-XM	●	●	●	10.40	53.51	71.00	118.00	12.00	140.00	116.49	1.89	5.15	20	h6	H9
462.1-1045-052A0-XM	●	●	●	10.45	53.77	71.00	118.00	12.00	140.00	116.48	1.90	5.15	20	h6	H9
462.1-1049-052A0-XM	●	●	●	10.49	53.98	71.00	118.00	12.00	140.00	116.47	1.91	5.15	20	h6	H9
462.1-1050-053A0-XM	●	●	●	10.50	54.03	71.00	118.00	12.00	140.00	116.47	1.91	5.15	20	h6	H9
462.1-1055-053A0-XM	●	●	●	10.55	54.29	71.00	118.00	12.00	140.00	116.46	1.92	5.15	20	h6	H9
462.1-1060-053A0-XM	●	●	●	10.60	54.54	71.00	118.00	12.00	140.00	116.46	1.93	5.15	20	h6	H9
462.1-1065-053A0-XM	●	●	●	10.65	54.80	71.00	118.00	12.00	140.00	116.45	1.94	5.15	20	h6	H9
462.1-1070-053A0-XM	●	●	●	10.70	55.06	71.00	118.00	12.00	140.00	116.44	1.95	5.15	20	h6	H9
462.1-1072-054A0-XM	●	●	●	10.72	55.16	71.00	118.00	12.00	140.00	116.44	1.95	5.15	20	h6	H9
462.1-1075-054A0-XM	●	●	●	10.75	55.32	71.00	118.00	12.00	140.00	116.43	1.96	5.15	20	h6	H9
462.1-1080-054A0-XM	●	●	●	10.80	55.57	71.00	118.00	12.00	140.00	116.43	1.97	5.15	20	h6	H9
462.1-1090-054A0-XM	●	●	●	10.90	56.09	71.00	118.00	12.00	140.00	116.41	1.98	5.15	20	h6	H9
462.1-1100-055A0-XM	●	●	●	11.00	56.60	71.00	118.00	12.00	140.00	116.40	2.00	5.15	20	h6	H9
462.1-1111-056A0-XM	●	●	●	11.11	57.17	71.00	118.00	12.00	140.00	116.38	2.02	5.14	20	h6	H9
462.1-1120-056A0-XM	●	●	●	11.20	57.63	71.00	118.00	12.00	140.00	116.37	2.04	5.15	20	h6	H9
462.1-1130-056A0-XM	●	●	●	11.30	58.15	71.00	118.00	12.00	140.00	116.36	2.06	5.15	20	h6	H9
462.1-1140-057A0-XM	●	●	●	11.40	58.60	71.00	118.00	12.00	140.00	116.34	2.07	5.14	20	h6	H9
462.1-1150-058A0-XM	●	●	●	11.50	58.50	71.00	118.00	12.00	140.00	116.33	2.09	5.09	20	h6	H9
462.1-1151-058A0-XM	●	●	●	11.51	58.50	71.00	118.00	12.00	140.00	116.32	2.09	5.08	20	h6	H9
462.1-1155-058A0-XM	●	●	●	11.55	58.40	71.00	118.00	12.00	140.00	116.32	2.10	5.06	20	h6	H9
462.1-1160-058A0-XM	●	●	●	11.60	58.40	71.00	118.00	12.00	140.00	116.31	2.11	5.03	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

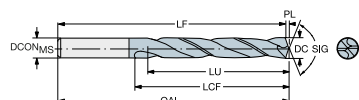
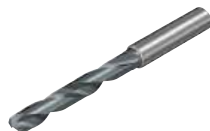
Metrico (mm)

	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1170-058A0-XM	●	●	●	11.70	58.30	71.00	118.00	12.00	140.00	116.30	2.13	4.98	20	h6	H9
462.1-1180-059A0-XM	●	●	●	11.80	58.20	71.00	118.00	12.00	140.00	116.28	2.15	4.93	20	h6	H9
462.1-1191-060A0-XM	●	●	●	11.91	58.10	71.00	118.00	12.00	140.00	116.27	2.17	4.88	20	h6	H9
462.1-1205-060A0-XM	●	●	●	12.05	62.00	77.00	124.00	14.00	140.00	122.25	2.19	5.15	20	h6	H9
462.1-1210-061A0-XM	●	●	●	12.10	62.26	77.00	124.00	14.00	140.00	122.24	2.20	5.15	20	h6	H9
462.1-1220-061A0-XM	●	●	●	12.20	62.78	77.00	124.00	14.00	140.00	122.22	2.22	5.15	20	h6	H9
462.1-1225-061A0-XM	●	●	●	12.25	62.70	77.00	124.00	14.00	140.00	122.22	2.23	5.12	20	h6	H9
462.1-1230-062A0-XM	●	●	●	12.30	62.70	77.00	124.00	14.00	140.00	122.21	2.24	5.10	20	h6	H9
462.1-1240-062A0-XM	●	●	●	12.40	62.60	77.00	124.00	14.00	140.00	122.19	2.26	5.05	20	h6	H9
462.1-1250-063A0-XM	●	●	●	12.50	62.40	77.00	124.00	14.00	140.00	122.18	2.27	4.99	20	h6	H9
462.1-1260-063A0-XM	●	●	●	12.60	62.30	77.00	124.00	14.00	140.00	122.17	2.29	4.94	20	h6	H9
462.1-1270-064A0-XM	●	●	●	12.70	62.20	77.00	124.00	14.00	140.00	122.15	2.31	4.90	20	h6	H9
462.1-1275-064A0-XM	●	●	●	12.75	62.10	77.00	124.00	14.00	140.00	122.14	2.32	4.87	20	h6	H9
462.1-1280-064A0-XM	●	●	●	12.80	62.10	77.00	124.00	14.00	140.00	122.14	2.33	4.85	20	h6	H9
462.1-1290-064A0-XM	●	●	●	12.90	62.00	77.00	124.00	14.00	140.00	122.12	2.35	4.81	20	h6	H9
462.1-1300-065A0-XM	●	●	●	13.00	61.80	77.00	124.00	14.00	140.00	122.11	2.37	4.75	20	h6	H9
462.1-1310-066A0-XM	●	●	●	13.10	61.70	77.00	124.00	14.00	140.00	122.09	2.38	4.71	20	h6	H9
462.1-1325-066A0-XM	●	●	●	13.25	61.50	77.00	124.00	14.00	140.00	122.07	2.41	4.64	20	h6	H9
462.1-1330-066A0-XM	●	●	●	13.30	61.50	77.00	124.00	14.00	140.00	122.06	2.42	4.62	20	h6	H9
462.1-1340-066A0-XM	●	●	●	13.40	61.30	77.00	124.00	14.00	140.00	122.05	2.44	4.57	20	h6	H9
462.1-1349-061A0-XM	●	●	●	13.49	61.20	77.00	124.00	14.00	140.00	122.04	2.46	4.54	20	h6	H9
462.1-1350-061A0-XM	●	●	●	13.50	61.20	77.00	124.00	14.00	140.00	122.04	2.46	4.53	20	h6	H9
462.1-1355-061A0-XM	●	●	●	13.55	61.20	77.00	124.00	14.00	140.00	122.03	2.47	4.52	20	h6	H9
462.1-1365-061A0-XM	●	●	●	13.65	61.00	77.00	124.00	14.00	140.00	122.01	2.48	4.47	20	h6	H9
462.1-1370-061A0-XM	●	●	●	13.70	61.00	77.00	124.00	14.00	140.00	122.00	2.49	4.45	20	h6	H9
462.1-1375-061A0-XM	●	●	●	13.75	60.90	77.00	124.00	14.00	140.00	122.00	2.50	4.43	20	h6	H9
462.1-1380-062A0-XM	●	●	●	13.80	60.90	77.00	124.00	14.00	140.00	121.99	2.51	4.41	20	h6	H9
462.1-1389-063A0-XM	●	●	●	13.89	60.80	77.00	124.00	14.00	140.00	121.98	2.53	4.38	20	h6	H9
462.1-1410-063A0-XM	●	●	●	14.10	66.90	83.00	133.00	16.00	140.00	130.95	2.57	4.74	20	h6	H9
462.1-1420-063A0-XM	●	●	●	14.20	66.80	83.00	133.00	16.00	140.00	130.93	2.58	4.70	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Mettrico (mm)

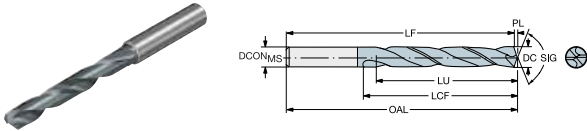
	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1425-071A0-XM	●	●	●	14.25	66.80	83.00	133.00	16.00	140.00	130.93	2.59	4.69	20	h6	H9
462.1-1429-072A0-XM	●	●	●	14.29	66.70	83.00	133.00	16.00	140.00	130.92	2.60	4.67	20	h6	H9
462.1-1430-072A0-XM	●	●	●	14.30	66.70	83.00	133.00	16.00	140.00	130.92	2.60	4.66	20	h6	H9
462.1-1450-073A0-XM	●	●	●	14.50	66.50	83.00	133.00	16.00	140.00	130.89	2.64	4.59	20	h6	H9
462.1-1455-073A0-XM	●	●	●	14.55	66.50	83.00	133.00	16.00	140.00	130.88	2.65	4.57	20	h6	H9
462.1-1460-073A0-XM	●	●	●	14.60	66.40	83.00	133.00	16.00	140.00	130.87	2.66	4.55	20	h6	H9
462.1-1468-073A0-XM	●	●	●	14.68	66.40	83.00	133.00	16.00	140.00	130.86	2.67	4.52	20	h6	H9
462.1-1470-073A0-XM	●	●	●	14.70	66.40	83.00	133.00	16.00	140.00	130.86	2.67	4.52	20	h6	H9
462.1-1475-073A0-XM	●	●	●	14.75	66.30	83.00	133.00	16.00	140.00	130.85	2.68	4.49	20	h6	H9
462.1-1480-067A0-XM	●	●	●	14.80	66.30	83.00	133.00	16.00	140.00	130.85	2.69	4.48	20	h6	H9
462.1-1500-068A0-XM	●	●	●	15.00	66.10	83.00	133.00	16.00	140.00	130.82	2.73	4.41	20	h6	H9
462.1-1508-068A0-XM	●	●	●	15.08	66.00	83.00	133.00	16.00	140.00	130.80	2.74	4.38	20	h6	H9
462.1-1510-068A0-XM	●	●	●	15.10	66.00	83.00	133.00	16.00	140.00	130.80	2.75	4.37	20	h6	H9
462.1-1525-068A0-XM	●	●	●	15.25	65.90	83.00	133.00	16.00	140.00	130.78	2.78	4.32	20	h6	H9
462.1-1530-068A0-XM	●	●	●	15.30	65.80	83.00	133.00	16.00	140.00	130.77	2.78	4.30	20	h6	H9
462.1-1548-070A0-XM	●	●	●	15.48	65.60	83.00	133.00	16.00	140.00	130.75	2.82	4.24	20	h6	H9
462.1-1550-070A0-XM	●	●	●	15.50	65.60	83.00	133.00	16.00	140.00	130.74	2.82	4.23	20	h6	H9
462.1-1555-070A0-XM	●	●	●	15.55	65.60	83.00	133.00	16.00	140.00	130.74	2.83	4.22	20	h6	H9
462.1-1560-070A0-XM	●	●	●	15.60	65.50	83.00	133.00	16.00	140.00	130.73	2.84	4.20	20	h6	H9
462.1-1570-070A0-XM	●	●	●	15.70	65.50	83.00	133.00	16.00	140.00	130.71	2.86	4.17	20	h6	H9
462.1-1580-071A0-XM	●	●	●	15.80	65.40	83.00	133.00	16.00	140.00	130.70	2.88	4.14	20	h6	H9
462.1-1588-071A0-XM	●	●	●	15.88	65.30	83.00	133.00	16.00	140.00	130.69	2.89	4.11	20	h6	H9
462.1-1608-072A0-XM	●	●	●	16.08	73.70	93.00	143.00	18.00	140.00	140.66	2.93	4.58	20	h6	H9
462.1-1610-072A0-XM	●	●	●	16.10	73.70	93.00	143.00	18.00	140.00	140.66	2.93	4.58	20	h6	H9
462.1-1627-081A0-XM	●	●	●	16.27	73.50	93.00	143.00	18.00	140.00	140.63	2.96	4.52	20	h6	H9
462.1-1630-081A0-XM	●	●	●	16.30	73.40	93.00	143.00	18.00	140.00	140.63	2.97	4.50	20	h6	H9
462.1-1650-074A0-XM	●	●	●	16.50	73.10	93.00	143.00	18.00	140.00	140.60	3.00	4.43	20	h6	H9
462.1-1655-074A0-XM	●	●	●	16.55	73.10	93.00	143.00	18.00	140.00	140.59	3.01	4.42	20	h6	H9
462.1-1667-075A0-XM	●	●	●	16.67	72.90	93.00	143.00	18.00	140.00	140.57	3.03	4.37	20	h6	H9
462.1-1675-075A0-XM	●	●	●	16.75	72.80	93.00	143.00	18.00	140.00	140.56	3.05	4.35	20	h6	H9

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CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

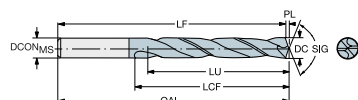
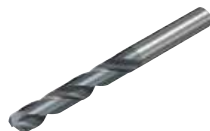
Metrico (mm)

	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-1680-075A0-XM	●	●	●	16.80	72.70	93.00	143.00	18.00	140.00	140.55	3.06	4.33	20	h6	H9
462.1-1690-075A0-XM	●	●	●	16.90	72.50	93.00	143.00	18.00	140.00	140.54	3.08	4.29	20	h6	H9
462.1-1700-077A0-XM	●	●	●	17.00	72.40	93.00	143.00	18.00	140.00	140.52	3.09	4.26	20	h6	H9
462.1-1707-077A0-XM	●	●	●	17.07	72.30	93.00	143.00	18.00	140.00	140.51	3.11	4.24	20	h6	H9
462.1-1710-077A0-XM	●	●	●	17.10	72.30	93.00	143.00	18.00	140.00	140.51	3.11	4.23	20	h6	H9
462.1-1730-077A0-XM	●	●	●	17.30	72.00	93.00	143.00	18.00	140.00	140.48	3.15	4.16	20	h6	H9
462.1-1746-079A0-XM	●	●	●	17.46	71.70	93.00	143.00	18.00	140.00	140.46	3.18	4.11	20	h6	H9
462.1-1750-079A0-XM	●	●	●	17.50	71.70	93.00	143.00	18.00	140.00	140.45	3.18	4.10	20	h6	H9
462.1-1755-079A0-XM	●	●	●	17.55	71.60	93.00	143.00	18.00	140.00	140.45	3.19	4.08	20	h6	H9
462.1-1780-080A0-XM	●	●	●	17.80	71.20	93.00	143.00	18.00	140.00	140.41	3.24	4.00	20	h6	H9
462.1-1786-080A0-XM	●	●	●	17.86	71.10	93.00	143.00	18.00	140.00	140.40	3.25	3.98	20	h6	H9
462.1-1790-080A0-XM	●	●	●	17.90	71.10	93.00	143.00	18.00	140.00	140.39	3.26	3.97	20	h6	H9
462.1-1826-082A0-XM	●	●	●	18.26	79.10	101.00	153.00	20.00	140.00	150.34	3.32	4.33	20	h6	H9
462.1-1835-082A0-XM	●	●	●	18.35	79.00	101.00	153.00	20.00	140.00	150.33	3.34	4.31	20	h6	H9
462.1-1850-083A0-XM	●	●	●	18.50	79.00	101.00	153.00	20.00	140.00	150.31	3.37	4.27	20	h6	H9
462.1-1865-084A0-XM	●	●	●	18.65	78.90	101.00	153.00	20.00	140.00	150.29	3.39	4.23	20	h6	H9
462.1-1880-084A0-XM	●	●	●	18.80	78.80	101.00	153.00	20.00	140.00	150.26	3.42	4.19	20	h6	H9
462.1-1890-084A0-XM	●	●	●	18.90	78.80	101.00	153.00	20.00	140.00	150.25	3.44	4.17	20	h6	H9
462.1-1900-086A0-XM	●	●	●	19.00	78.70	101.00	153.00	20.00	140.00	150.23	3.46	4.14	20	h6	H9
462.1-1905-086A0-XM	●	●	●	19.05	78.70	101.00	153.00	20.00	140.00	150.23	3.47	4.13	20	h6	H9
462.1-1925-086A0-XM	●	●	●	19.25	78.60	101.00	153.00	20.00	140.00	150.20	3.50	4.08	20	h6	H9
462.1-1930-086A0-XM	●	●	●	19.30	78.60	101.00	153.00	20.00	140.00	150.19	3.51	4.07	20	h6	H9
462.1-1950-088A0-XM	●	●	●	19.50	78.50	101.00	153.00	20.00	140.00	150.16	3.54	4.03	20	h6	H9
462.1-1955-088A0-XM	●	●	●	19.55	78.40	101.00	153.00	20.00	140.00	150.15	3.56	4.01	20	h6	H9
462.1-1980-089A0-XM	●	●	●	19.80	78.30	101.00	153.00	20.00	140.00	150.12	3.60	3.95	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

Metrico (mm)

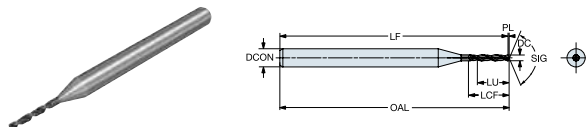
	P	K	N												
Codice di ordinazione	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0600-030A0-XM	●	●	●	6.00	30.87	44.00	82.00	6.00	140.00	81.13	1.09	5.14	20	h6	H9
462.1-0800-040A0-XM	●	●	●	8.00	41.16	53.00	91.00	8.00	140.00	89.83	1.46	5.14	20	h6	H9
462.1-1000-050A0-XM	●	●	●	10.00	50.10	61.00	103.00	10.00	140.00	101.54	1.82	5.01	20	h6	H9
462.1-1200-060A0-XM	●	●	●	12.00	58.10	71.00	118.00	12.00	140.00	116.25	2.18	4.84	20	h6	H9
462.1-1400-063A0-XM	●	●	●	14.00	60.60	77.00	124.00	14.00	140.00	121.96	2.55	4.33	20	h6	H9
462.1-1600-072A0-XM	●	●	●	16.00	65.20	83.00	133.00	16.00	140.00	130.67	2.91	4.07	20	h6	H9
462.1-1800-081A0-XM	●	●	●	18.00	70.90	93.00	143.00	18.00	140.00	140.38	3.28	3.94	20	h6	H9
462.1-2000-090A0-XM	●	●	●	20.00	78.20	101.00	153.00	20.00	140.00	150.09	3.64	3.91	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

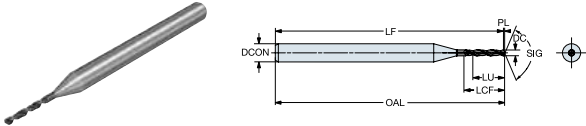
	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0020-001A0-XM	●	●	●	●	●	●	0.20	1.20	1.50	38.00	3.00	130.00	37.95	0.05	6.00	h6	JS7
462.1-0021-001A0-XM	●	●	●	●	●	●	0.21	1.18	1.50	38.00	3.00	130.00	37.95	0.05	5.64	h6	JS7
462.1-0022-001A0-XM	●	●	●	●	●	●	0.22	1.17	1.50	38.00	3.00	130.00	37.95	0.05	5.32	h6	JS7
462.1-0023-001A0-XM	●	●	●	●	●	●	0.23	1.15	1.50	38.00	3.00	130.00	37.95	0.05	5.02	h6	JS7
462.1-0024-001A0-XM	●	●	●	●	●	●	0.24	1.14	1.50	38.00	3.00	130.00	37.94	0.06	4.75	h6	JS7
462.1-0025-001A0-XM	●	●	●	●	●	●	0.25	1.52	1.90	38.00	3.00	130.00	37.94	0.06	6.10	h6	JS7
462.1-0026-001A0-XM	●	●	●	●	●	●	0.26	1.51	1.90	38.00	3.00	130.00	37.94	0.06	5.81	h6	JS7
462.1-0027-001A0-XM	●	●	●	●	●	●	0.27	1.50	1.90	38.00	3.00	130.00	37.94	0.06	5.54	h6	JS7
462.1-0028-001A0-XM	●	●	●	●	●	●	0.28	1.48	1.90	38.00	3.00	130.00	37.93	0.07	5.29	h6	JS7
462.1-0029-001A0-XM	●	●	●	●	●	●	0.29	1.47	1.90	38.00	3.00	130.00	37.93	0.07	5.05	h6	JS7
462.1-0030-001A0-XM	●	●	●	●	●	●	0.30	1.35	1.80	38.00	3.00	130.00	37.93	0.07	4.50	h6	JS7
462.1-0031-001A0-XM	●	●	●	●	●	●	0.31	1.34	1.80	38.00	3.00	130.00	37.93	0.07	4.31	h6	JS7
462.1-0032-001A0-XM	●	●	●	●	●	●	0.32	1.32	1.80	38.00	3.00	130.00	37.93	0.07	4.13	h6	JS7
462.1-0033-001A0-XM	●	●	●	●	●	●	0.33	1.30	1.80	38.00	3.00	130.00	37.92	0.08	3.95	h6	JS7
462.1-0034-001A0-XM	●	●	●	●	●	●	0.34	1.29	1.80	38.00	3.00	130.00	37.92	0.08	3.79	h6	JS7
462.1-0035-001A0-XM	●	●	●	●	●	●	0.35	1.67	2.20	38.00	3.00	130.00	37.92	0.08	4.79	h6	JS7
462.1-0036-001A0-XM	●	●	●	●	●	●	0.36	1.66	2.20	38.00	3.00	130.00	37.92	0.08	4.61	h6	JS7
462.1-0037-001A0-XM	●	●	●	●	●	●	0.37	1.64	2.20	38.00	3.00	130.00	37.91	0.09	4.45	h6	JS7
462.1-0038-001A0-XM	●	●	●	●	●	●	0.38	1.63	2.20	38.00	3.00	130.00	37.91	0.09	4.29	h6	JS7
462.1-0039-002A0-XM	●	●	●	●	●	●	0.39	2.12	2.70	38.00	3.00	130.00	37.91	0.09	5.42	h6	JS7
462.1-0040-002A0-XM	●	●	●	●	●	●	0.40	2.10	2.70	38.00	3.00	130.00	37.91	0.09	5.25	h6	JS7
462.1-0041-002A0-XM	●	●	●	●	●	●	0.41	2.09	2.70	38.00	3.00	130.00	37.90	0.10	5.09	h6	JS7
462.1-0042-002A0-XM	●	●	●	●	●	●	0.42	2.07	2.70	38.00	3.00	130.00	37.90	0.10	4.93	h6	JS7
462.1-0043-002A0-XM	●	●	●	●	●	●	0.43	2.06	2.70	38.00	3.00	130.00	37.90	0.10	4.78	h6	JS7
462.1-0044-002A0-XM	●	●	●	●	●	●	0.44	2.04	2.70	38.00	3.00	130.00	37.90	0.10	4.64	h6	JS7
462.1-0045-002A0-XM	●	●	●	●	●	●	0.45	2.03	2.70	38.00	3.00	130.00	37.90	0.10	4.50	h6	JS7
462.1-0046-002A0-XM	●	●	●	●	●	●	0.46	2.01	2.70	38.00	3.00	130.00	37.89	0.11	4.37	h6	JS7
462.1-0047-001A0-XM	●	●	●	●	●	●	0.47	2.00	2.70	38.00	3.00	130.00	37.89	0.11	4.24	h6	JS7
462.1-0048-001A0-XM	●	●	●	●	●	●	0.48	1.98	2.70	38.00	3.00	130.00	37.89	0.11	4.13	h6	JS7
462.1-0049-002A0-XM	●	●	●	●	●	●	0.49	2.46	3.20	38.00	3.00	130.00	37.89	0.11	5.03	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

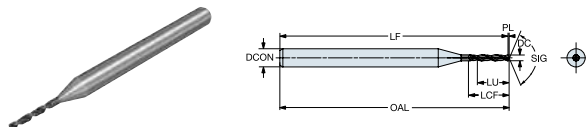
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0050-002A0-XM	●	●	●	●	●	●	0.50	2.45	3.20	38.00	3.00	130.00	37.88	0.12	4.90	h6	JS7
462.1-0051-002A0-XM	●	●	●	●	●	●	0.51	2.43	3.20	38.00	3.00	130.00	37.88	0.12	4.77	h6	JS7
462.1-0052-002A0-XM	●	●	●	●	●	●	0.52	2.42	3.20	38.00	3.00	130.00	37.88	0.12	4.65	h6	JS7
462.1-0053-002A0-XM	●	●	●	●	●	●	0.53	2.40	3.20	38.00	3.00	130.00	37.88	0.12	4.54	h6	JS7
462.1-0054-002A0-XM	●	●	●	●	●	●	0.54	2.79	3.60	38.00	3.00	130.00	37.87	0.13	5.17	h6	JS7
462.1-0055-002A0-XM	●	●	●	●	●	●	0.55	2.78	3.60	38.00	3.00	130.00	37.87	0.13	5.05	h6	JS7
462.1-0056-002A0-XM	●	●	●	●	●	●	0.56	2.76	3.60	38.00	3.00	130.00	37.87	0.13	4.93	h6	JS7
462.1-0057-002A0-XM	●	●	●	●	●	●	0.57	2.74	3.60	38.00	3.00	130.00	37.87	0.13	4.82	h6	JS7
462.1-0058-002A0-XM	●	●	●	●	●	●	0.58	2.73	3.60	38.00	3.00	130.00	37.86	0.14	4.71	h6	JS7
462.1-0059-002A0-XM	●	●	●	●	●	●	0.59	2.71	3.60	38.00	3.00	130.00	37.86	0.14	4.60	h6	JS7
462.1-0060-002A0-XM	●	●	●	●	●	●	0.60	2.70	3.60	38.00	3.00	130.00	37.86	0.14	4.50	h6	JS7
462.1-0061-002A0-XM	●	●	●	●	●	●	0.61	2.98	3.90	38.00	3.00	130.00	37.86	0.14	4.89	h6	JS7
462.1-0062-002A0-XM	●	●	●	●	●	●	0.62	2.97	3.90	38.00	3.00	130.00	37.86	0.14	4.79	h6	JS7
462.1-0063-002A0-XM	●	●	●	●	●	●	0.63	2.95	3.90	38.00	3.00	130.00	37.85	0.15	4.69	h6	JS7
462.1-0064-002A0-XM	●	●	●	●	●	●	0.64	2.94	3.90	38.00	3.00	130.00	37.85	0.15	4.59	h6	JS7
462.1-0065-002A0-XM	●	●	●	●	●	●	0.65	2.92	3.90	38.00	3.00	130.00	37.85	0.15	4.50	h6	JS7
462.1-0066-002A0-XM	●	●	●	●	●	●	0.66	2.91	3.90	38.00	3.00	130.00	37.85	0.15	4.41	h6	JS7
462.1-0067-002A0-XM	●	●	●	●	●	●	0.67	2.89	3.90	38.00	3.00	130.00	37.84	0.16	4.32	h6	JS7
462.1-0068-003A0-XM	●	●	●	●	●	●	0.68	3.48	4.50	38.00	3.00	130.00	37.84	0.16	5.12	h6	JS7
462.1-0069-003A0-XM	●	●	●	●	●	●	0.69	3.46	4.50	38.00	3.00	130.00	37.84	0.16	5.02	h6	JS7
462.1-0070-003A0-XM	●	●	●	●	●	●	0.70	3.45	4.50	38.00	3.00	130.00	37.84	0.16	4.93	h6	JS7
462.1-0071-003A0-XM	●	●	●	●	●	●	0.71	3.43	4.50	38.00	3.00	130.00	37.83	0.17	4.84	h6	JS7
462.1-0072-003A0-XM	●	●	●	●	●	●	0.72	3.42	4.50	38.00	3.00	130.00	37.83	0.17	4.75	h6	JS7
462.1-0073-003A0-XM	●	●	●	●	●	●	0.73	3.40	4.50	38.00	3.00	130.00	37.83	0.17	4.66	h6	JS7
462.1-0074-003A0-XM	●	●	●	●	●	●	0.74	3.39	4.50	38.00	3.00	130.00	37.83	0.17	4.58	h6	JS7
462.1-0075-003A0-XM	●	●	●	●	●	●	0.75	3.38	4.50	38.00	3.00	130.00	37.83	0.17	4.50	h6	JS7
462.1-0076-003A0-XM	●	●	●	●	●	●	0.76	3.86	5.00	38.00	3.00	130.00	37.82	0.18	5.08	h6	JS7
462.1-0077-003A0-XM	●	●	●	●	●	●	0.77	3.85	5.00	38.00	3.00	130.00	37.82	0.18	4.99	h6	JS7
462.1-0078-003A0-XM	●	●	●	●	●	●	0.78	3.83	5.00	38.00	3.00	130.00	37.82	0.18	4.91	h6	JS7
462.1-0079-003A0-XM	●	●	●	●	●	●	0.79	3.82	5.00	38.00	3.00	130.00	37.82	0.18	4.83	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

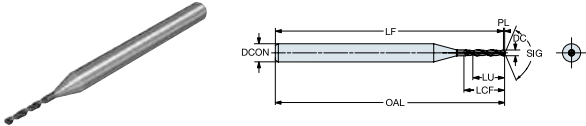
	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0080-003A0-XM	●	●	●	●	●	●	0.80	3.80	5.00	38.00	3.00	130.00	37.81	0.19	4.75	h6	JS7
462.1-0081-003A0-XM	●	●	●	●	●	●	0.81	3.79	5.00	38.00	3.00	130.00	37.81	0.19	4.67	h6	JS7
462.1-0082-003A0-XM	●	●	●	●	●	●	0.82	3.77	5.00	38.00	3.00	130.00	37.81	0.19	4.60	h6	JS7
462.1-0083-003A0-XM	●	●	●	●	●	●	0.83	3.76	5.00	38.00	3.00	130.00	37.81	0.19	4.52	h6	JS7
462.1-0084-003A0-XM	●	●	●	●	●	●	0.84	3.74	5.00	38.00	3.00	130.00	37.80	0.20	4.45	h6	JS7
462.1-0085-003A0-XM	●	●	●	●	●	●	0.85	3.72	5.00	38.00	3.00	130.00	37.80	0.20	4.38	h6	JS7
462.1-0086-004A0-XM	●	●	●	●	●	●	0.86	4.41	5.70	38.00	3.00	130.00	37.80	0.20	5.13	h6	JS7
462.1-0087-004A0-XM	●	●	●	●	●	●	0.87	4.39	5.70	38.00	3.00	130.00	37.80	0.20	5.05	h6	JS7
462.1-0088-004A0-XM	●	●	●	●	●	●	0.88	4.38	5.70	38.00	3.00	130.00	37.79	0.21	4.98	h6	JS7
462.1-0089-004A0-XM	●	●	●	●	●	●	0.89	4.36	5.70	38.00	3.00	130.00	37.79	0.21	4.90	h6	JS7
462.1-0090-004A0-XM	●	●	●	●	●	●	0.90	4.35	5.70	38.00	3.00	130.00	37.79	0.21	4.83	h6	JS7
462.1-0091-004A0-XM	●	●	●	●	●	●	0.91	4.34	5.70	38.00	3.00	130.00	37.79	0.21	4.76	h6	JS7
462.1-0092-004A0-XM	●	●	●	●	●	●	0.92	4.32	5.70	38.00	3.00	130.00	37.79	0.21	4.70	h6	JS7
462.1-0093-004A0-XM	●	●	●	●	●	●	0.93	4.30	5.70	38.00	3.00	130.00	37.78	0.22	4.63	h6	JS7
462.1-0094-004A0-XM	●	●	●	●	●	●	0.94	4.29	5.70	38.00	3.00	130.00	37.78	0.22	4.56	h6	JS7
462.1-0095-004A0-XM	●	●	●	●	●	●	0.95	4.28	5.70	38.00	3.00	130.00	37.78	0.22	4.50	h6	JS7
462.1-0096-005A0-XM	●	●	●	●	●	●	0.96	5.06	6.50	38.00	3.00	130.00	37.78	0.22	5.27	h6	JS7
462.1-0097-005A0-XM	●	●	●	●	●	●	0.97	5.05	6.50	38.00	3.00	130.00	37.77	0.23	5.20	h6	JS7
462.1-0098-005A0-XM	●	●	●	●	●	●	0.98	5.03	6.50	38.00	3.00	130.00	37.77	0.23	5.13	h6	JS7
462.1-0099-005A0-XM	●	●	●	●	●	●	0.99	5.01	6.50	38.00	3.00	130.00	37.77	0.23	5.07	h6	JS7
462.1-0100-005A0-XM	●	●	●	●	●	●	1.00	5.00	6.50	38.00	3.00	130.00	37.77	0.23	5.00	h6	JS7
462.1-0101-004A0-XM	●	●	●	●	●	●	1.01	4.99	6.50	38.00	3.00	130.00	37.76	0.24	4.94	h6	JS7
462.1-0102-004A0-XM	●	●	●	●	●	●	1.02	4.97	6.50	38.00	3.00	130.00	37.76	0.24	4.87	h6	JS7
462.1-0103-004A0-XM	●	●	●	●	●	●	1.03	4.95	6.50	38.00	3.00	130.00	37.76	0.24	4.81	h6	JS7
462.1-0104-004A0-XM	●	●	●	●	●	●	1.04	4.94	6.50	38.00	3.00	130.00	37.76	0.24	4.75	h6	JS7
462.1-0105-004A0-XM	●	●	●	●	●	●	1.05	4.93	6.50	38.00	3.00	130.00	37.76	0.24	4.69	h6	JS7
462.1-0106-005A0-XM	●	●	●	●	●	●	1.06	5.71	7.30	38.00	3.00	130.00	37.75	0.25	5.39	h6	JS7
462.1-0107-005A0-XM	●	●	●	●	●	●	1.07	5.70	7.30	38.00	3.00	130.00	37.75	0.25	5.32	h6	JS7
462.1-0108-005A0-XM	●	●	●	●	●	●	1.08	5.68	7.30	38.00	3.00	130.00	37.75	0.25	5.26	h6	JS7
462.1-0109-005A0-XM	●	●	●	●	●	●	1.09	5.66	7.30	38.00	3.00	130.00	37.75	0.25	5.20	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

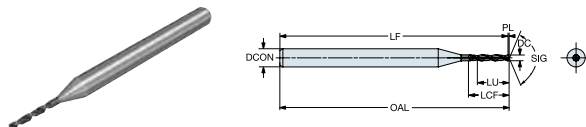
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0110-005A0-XM	●	●	●	●	●	●	1.10	5.65	7.30	38.00	3.00	130.00	37.74	0.26	5.14	h6	JS7
462.1-0111-005A0-XM	●	●	●	●	●	●	1.11	5.64	7.30	38.00	3.00	130.00	37.74	0.26	5.08	h6	JS7
462.1-0112-005A0-XM	●	●	●	●	●	●	1.12	5.62	7.30	38.00	3.00	130.00	37.74	0.26	5.02	h6	JS7
462.1-0113-005A0-XM	●	●	●	●	●	●	1.13	5.61	7.30	38.00	3.00	130.00	37.74	0.26	4.96	h6	JS7
462.1-0114-005A0-XM	●	●	●	●	●	●	1.14	5.59	7.30	38.00	3.00	130.00	37.73	0.27	4.90	h6	JS7
462.1-0115-005A0-XM	●	●	●	●	●	●	1.15	5.57	7.30	38.00	3.00	130.00	37.73	0.27	4.85	h6	JS7
462.1-0116-006A0-XM	●	●	●	●	●	●	1.16	6.46	8.20	38.00	3.00	130.00	37.73	0.27	5.57	h6	JS7
462.1-0117-006A0-XM	●	●	●	●	●	●	1.17	6.45	8.20	38.00	3.00	130.00	37.73	0.27	5.51	h6	JS7
462.1-0118-006A0-XM	●	●	●	●	●	●	1.18	6.43	8.20	38.00	3.00	130.00	37.72	0.28	5.45	h6	JS7
462.1-0119-006A0-XM	●	●	●	●	●	●	1.19	6.41	8.20	38.00	3.00	130.00	37.72	0.28	5.39	h6	JS7
462.1-0120-006A0-XM	●	●	●	●	●	●	1.20	6.40	8.20	38.00	3.00	130.00	37.72	0.28	5.33	h6	JS7
462.1-0121-006A0-XM	●	●	●	●	●	●	1.21	6.39	8.20	38.00	3.00	130.00	37.72	0.28	5.28	h6	JS7
462.1-0122-006A0-XM	●	●	●	●	●	●	1.22	6.37	8.20	38.00	3.00	130.00	37.72	0.28	5.22	h6	JS7
462.1-0123-006A0-XM	●	●	●	●	●	●	1.23	6.36	8.20	38.00	3.00	130.00	37.71	0.29	5.17	h6	JS7
462.1-0124-006A0-XM	●	●	●	●	●	●	1.24	6.34	8.20	38.00	3.00	130.00	37.71	0.29	5.11	h6	JS7
462.1-0125-006A0-XM	●	●	●	●	●	●	1.25	6.32	8.20	38.00	3.00	130.00	37.71	0.29	5.06	h6	JS7
462.1-0126-006A0-XM	●	●	●	●	●	●	1.26	6.31	8.20	38.00	3.00	130.00	37.71	0.29	5.01	h6	JS7
462.1-0127-006A0-XM	●	●	●	●	●	●	1.27	6.30	8.20	38.00	3.00	130.00	37.70	0.30	4.96	h6	JS7
462.1-0128-006A0-XM	●	●	●	●	●	●	1.28	6.28	8.20	38.00	3.00	130.00	37.70	0.30	4.91	h6	JS7
462.1-0129-006A0-XM	●	●	●	●	●	●	1.29	6.26	8.20	38.00	3.00	130.00	37.70	0.30	4.86	h6	JS7
462.1-0130-006A0-XM	●	●	●	●	●	●	1.30	6.25	8.20	38.00	3.00	130.00	37.70	0.30	4.81	h6	JS7
462.1-0131-007A0-XM	●	●	●	●	●	●	1.31	7.24	9.20	38.00	3.00	130.00	37.69	0.31	5.52	h6	JS7
462.1-0132-007A0-XM	●	●	●	●	●	●	1.32	7.22	9.20	38.00	3.00	130.00	37.69	0.31	5.47	h6	JS7
462.1-0133-007A0-XM	●	●	●	●	●	●	1.33	7.20	9.20	38.00	3.00	130.00	37.69	0.31	5.42	h6	JS7
462.1-0134-007A0-XM	●	●	●	●	●	●	1.34	7.19	9.20	38.00	3.00	130.00	37.69	0.31	5.37	h6	JS7
462.1-0135-007A0-XM	●	●	●	●	●	●	1.35	7.18	9.20	38.00	3.00	130.00	37.69	0.31	5.31	h6	JS7
462.1-0136-007A0-XM	●	●	●	●	●	●	1.36	7.16	9.20	38.00	3.00	130.00	37.68	0.32	5.26	h6	JS7
462.1-0137-007A0-XM	●	●	●	●	●	●	1.37	7.14	9.20	38.00	3.00	130.00	37.68	0.32	5.22	h6	JS7
462.1-0138-007A0-XM	●	●	●	●	●	●	1.38	7.13	9.20	38.00	3.00	130.00	37.68	0.32	5.17	h6	JS7
462.1-0139-007A0-XM	●	●	●	●	●	●	1.39	7.11	9.20	38.00	3.00	130.00	37.68	0.32	5.12	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



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COATING

PVD TiAlN

Metrico (mm)

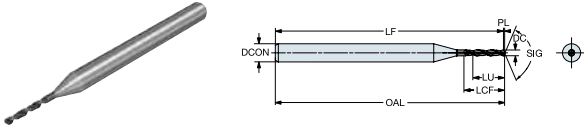
	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0140-007A0-XM	●	●	●	●	●	●	1.40	7.10	9.20	38.00	3.00	130.00	37.67	0.33	5.07	h6	JS7
462.1-0141-007A0-XM	●	●	●	●	●	●	1.41	7.09	9.20	38.00	3.00	130.00	37.67	0.33	5.02	h6	JS7
462.1-0142-007A0-XM	●	●	●	●	●	●	1.42	7.07	9.20	38.00	3.00	130.00	37.67	0.33	4.98	h6	JS7
462.1-0143-007A0-XM	●	●	●	●	●	●	1.43	7.05	9.20	38.00	3.00	130.00	37.67	0.33	4.93	h6	JS7
462.1-0144-007A0-XM	●	●	●	●	●	●	1.44	7.04	9.20	38.00	3.00	130.00	37.66	0.34	4.89	h6	JS7
462.1-0145-007A0-XM	●	●	●	●	●	●	1.45	7.03	9.20	38.00	3.00	130.00	37.66	0.34	4.84	h6	JS7
462.1-0146-007A0-XM	●	●	●	●	●	●	1.46	7.01	9.20	38.00	3.00	130.00	37.66	0.34	4.80	h6	JS7
462.1-0147-006A0-XM	●	●	●	●	●	●	1.47	6.99	9.20	38.00	3.00	130.00	37.66	0.34	4.76	h6	JS7
462.1-0148-006A0-XM	●	●	●	●	●	●	1.48	6.98	9.20	38.00	3.00	130.00	37.65	0.35	4.72	h6	JS7
462.1-0149-006A0-XM	●	●	●	●	●	●	1.49	6.97	9.20	38.00	3.00	130.00	37.65	0.35	4.67	h6	JS7
462.1-0150-006A0-XM	●	●	●	●	●	●	1.50	6.95	9.20	38.00	3.00	130.00	37.65	0.35	4.63	h6	JS7
462.1-0151-008A0-XM	●	●	●	●	●	●	1.51	8.94	11.20	38.00	3.00	130.00	37.65	0.35	5.92	h6	JS7
462.1-0152-008A0-XM	●	●	●	●	●	●	1.52	8.92	11.20	38.00	3.00	130.00	37.65	0.35	5.87	h6	JS7
462.1-0153-008A0-XM	●	●	●	●	●	●	1.53	8.90	11.20	38.00	3.00	130.00	37.64	0.36	5.82	h6	JS7
462.1-0154-008A0-XM	●	●	●	●	●	●	1.54	8.89	11.20	38.00	3.00	130.00	37.64	0.36	5.77	h6	JS7
462.1-0155-008A0-XM	●	●	●	●	●	●	1.55	8.88	11.20	38.00	3.00	130.00	37.64	0.36	5.73	h6	JS7
462.1-0156-008A0-XM	●	●	●	●	●	●	1.56	8.86	11.20	38.00	3.00	130.00	37.64	0.36	5.68	h6	JS7
462.1-0157-008A0-XM	●	●	●	●	●	●	1.57	8.85	11.20	38.00	3.00	130.00	37.63	0.37	5.63	h6	JS7
462.1-0158-008A0-XM	●	●	●	●	●	●	1.58	8.83	11.20	38.00	3.00	130.00	37.63	0.37	5.59	h6	JS7
462.1-0159-008A0-XM	●	●	●	●	●	●	1.59	8.81	11.20	38.00	3.00	130.00	37.63	0.37	5.54	h6	JS7
462.1-0160-008A0-XM	●	●	●	●	●	●	1.60	8.80	11.20	38.00	3.00	130.00	37.63	0.37	5.50	h6	JS7
462.1-0161-008A0-XM	●	●	●	●	●	●	1.61	8.78	11.20	38.00	3.00	130.00	37.62	0.38	5.46	h6	JS7
462.1-0162-008A0-XM	●	●	●	●	●	●	1.62	8.77	11.20	38.00	3.00	130.00	37.62	0.38	5.41	h6	JS7
462.1-0163-008A0-XM	●	●	●	●	●	●	1.63	8.76	11.20	38.00	3.00	130.00	37.62	0.38	5.37	h6	JS7
462.1-0164-008A0-XM	●	●	●	●	●	●	1.64	8.74	11.20	38.00	3.00	130.00	37.62	0.38	5.33	h6	JS7
462.1-0165-008A0-XM	●	●	●	●	●	●	1.65	8.73	11.20	38.00	3.00	130.00	37.62	0.38	5.29	h6	JS7
462.1-0166-008A0-XM	●	●	●	●	●	●	1.66	8.71	11.20	38.00	3.00	130.00	37.61	0.39	5.25	h6	JS7
462.1-0167-008A0-XM	●	●	●	●	●	●	1.67	8.69	11.20	38.00	3.00	130.00	37.61	0.39	5.21	h6	JS7
462.1-0168-008A0-XM	●	●	●	●	●	●	1.68	8.68	11.20	38.00	3.00	130.00	37.61	0.39	5.17	h6	JS7
462.1-0169-008A0-XM	●	●	●	●	●	●	1.69	8.66	11.20	38.00	3.00	130.00	37.61	0.39	5.13	h6	JS7

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Adduzione esterna di refrigerante



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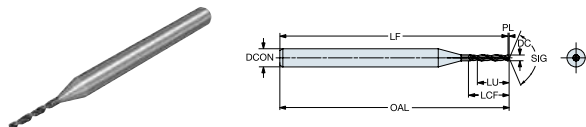
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0170-008A0-XM	●	●	●	●	●	●	1.70	8.65	11.20	38.00	3.00	130.00	37.60	0.40	5.09	h6	JS7
462.1-0171-008A0-XM	●	●	●	●	●	●	1.71	8.64	11.20	38.00	3.00	130.00	37.60	0.40	5.05	h6	JS7
462.1-0172-008A0-XM	●	●	●	●	●	●	1.72	8.62	11.20	38.00	3.00	130.00	37.60	0.40	5.01	h6	JS7
462.1-0173-008A0-XM	●	●	●	●	●	●	1.73	8.60	11.20	38.00	3.00	130.00	37.60	0.40	4.97	h6	JS7
462.1-0174-008A0-XM	●	●	●	●	●	●	1.74	8.59	11.20	38.00	3.00	130.00	37.59	0.41	4.94	h6	JS7
462.1-0175-008A0-XM	●	●	●	●	●	●	1.75	8.57	11.20	38.00	3.00	130.00	37.59	0.41	4.90	h6	JS7
462.1-0176-008A0-XM	●	●	●	●	●	●	1.76	8.56	11.20	38.00	3.00	130.00	37.59	0.41	4.86	h6	JS7
462.1-0177-008A0-XM	●	●	●	●	●	●	1.77	8.55	11.20	38.00	3.00	130.00	37.59	0.41	4.83	h6	JS7
462.1-0178-008A0-XM	●	●	●	●	●	●	1.78	8.53	11.20	38.00	3.00	130.00	37.58	0.42	4.79	h6	JS7
462.1-0179-008A0-XM	●	●	●	●	●	●	1.79	8.52	11.20	38.00	3.00	130.00	37.58	0.42	4.76	h6	JS7
462.1-0180-008A0-XM	●	●	●	●	●	●	1.80	8.50	11.20	38.00	3.00	130.00	37.58	0.42	4.72	h6	JS7
462.1-0181-008A0-XM	●	●	●	●	●	●	1.81	8.48	11.20	38.00	3.00	130.00	37.58	0.42	4.69	h6	JS7
462.1-0182-008A0-XM	●	●	●	●	●	●	1.82	8.47	11.20	38.00	3.00	130.00	37.58	0.42	4.65	h6	JS7
462.1-0183-008A0-XM	●	●	●	●	●	●	1.83	8.45	11.20	38.00	3.00	130.00	37.57	0.43	4.62	h6	JS7
462.1-0184-008A0-XM	●	●	●	●	●	●	1.84	8.44	11.20	38.00	3.00	130.00	37.57	0.43	4.59	h6	JS7
462.1-0185-008A0-XM	●	●	●	●	●	●	1.85	8.43	11.20	38.00	3.00	130.00	37.57	0.43	4.55	h6	JS7
462.1-0186-008A0-XM	●	●	●	●	●	●	1.86	8.41	11.20	38.00	3.00	130.00	37.57	0.43	4.52	h6	JS7
462.1-0187-008A0-XM	●	●	●	●	●	●	1.87	8.40	11.20	38.00	3.00	130.00	37.56	0.44	4.49	h6	JS7
462.1-0188-008A0-XM	●	●	●	●	●	●	1.88	8.38	11.20	38.00	3.00	130.00	37.56	0.44	4.46	h6	JS7
462.1-0189-008A0-XM	●	●	●	●	●	●	1.89	8.36	11.20	38.00	3.00	130.00	37.56	0.44	4.43	h6	JS7
462.1-0190-008A0-XM	●	●	●	●	●	●	1.90	8.35	11.20	38.00	3.00	130.00	37.56	0.44	4.39	h6	JS7
462.1-0191-008A0-XM	●	●	●	●	●	●	1.91	8.34	11.20	38.00	3.00	130.00	37.55	0.45	4.36	h6	JS7
462.1-0192-008A0-XM	●	●	●	●	●	●	1.92	8.32	11.20	38.00	3.00	130.00	37.55	0.45	4.33	h6	JS7
462.1-0193-008A0-XM	●	●	●	●	●	●	1.93	8.31	11.20	38.00	3.00	130.00	37.55	0.45	4.30	h6	JS7
462.1-0194-008A0-XM	●	●	●	●	●	●	1.94	8.29	11.20	38.00	3.00	130.00	37.55	0.45	4.27	h6	JS7
462.1-0195-008A0-XM	●	●	●	●	●	●	1.95	8.27	11.20	38.00	3.00	130.00	37.55	0.45	4.24	h6	JS7
462.1-0196-008A0-XM	●	●	●	●	●	●	1.96	8.26	11.20	38.00	3.00	130.00	37.54	0.46	4.21	h6	JS7
462.1-0197-008A0-XM	●	●	●	●	●	●	1.97	8.24	11.20	38.00	3.00	130.00	37.54	0.46	4.19	h6	JS7
462.1-0198-008A0-XM	●	●	●	●	●	●	1.98	8.23	11.20	38.00	3.00	130.00	37.54	0.46	4.16	h6	JS7
462.1-0199-008A0-XM	●	●	●	●	●	●	1.99	8.22	11.20	38.00	3.00	130.00	37.54	0.46	4.13	h6	JS7
	P	M	K	N	S	O											

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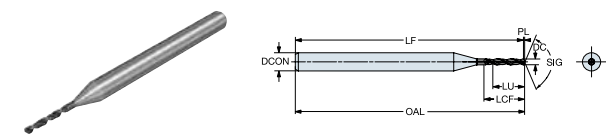
	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0200-008A0-XM	●	●	●	●	●	●	2.00	8.20	11.20	38.00	3.00	130.00	37.53	0.47	4.10	h6	JS7
462.1-0201-009A0-XM	●	●	●	●	●	●	2.01	9.48	12.50	38.00	3.00	130.00	37.53	0.47	4.72	h6	JS7
462.1-0202-009A0-XM	●	●	●	●	●	●	2.02	9.47	12.50	38.00	3.00	130.00	37.53	0.47	4.69	h6	JS7
462.1-0203-009A0-XM	●	●	●	●	●	●	2.03	9.45	12.50	38.00	3.00	130.00	37.53	0.47	4.66	h6	JS7
462.1-0204-009A0-XM	●	●	●	●	●	●	2.04	9.44	12.50	38.00	3.00	130.00	37.52	0.48	4.63	h6	JS7
462.1-0205-009A0-XM	●	●	●	●	●	●	2.05	9.43	12.50	38.00	3.00	130.00	37.52	0.48	4.60	h6	JS7
462.1-0206-009A0-XM	●	●	●	●	●	●	2.06	9.41	12.50	38.00	3.00	130.00	37.52	0.48	4.57	h6	JS7
462.1-0207-009A0-XM	●	●	●	●	●	●	2.07	9.40	12.50	38.00	3.00	130.00	37.52	0.48	4.54	h6	JS7
462.1-0208-009A0-XM	●	●	●	●	●	●	2.08	9.38	12.50	38.00	3.00	130.00	37.52	0.48	4.51	h6	JS7
462.1-0209-009A0-XM	●	●	●	●	●	●	2.09	9.36	12.50	38.00	3.00	130.00	37.51	0.49	4.48	h6	JS7
462.1-0210-009A0-XM	●	●	●	●	●	●	2.10	9.35	12.50	38.00	3.00	130.00	37.51	0.49	4.45	h6	JS7
462.1-0211-009A0-XM	●	●	●	●	●	●	2.11	9.34	12.50	38.00	3.00	130.00	37.51	0.49	4.42	h6	JS7
462.1-0212-009A0-XM	●	●	●	●	●	●	2.12	9.32	12.50	38.00	3.00	130.00	37.51	0.49	4.40	h6	JS7
462.1-0213-009A0-XM	●	●	●	●	●	●	2.13	9.31	12.50	38.00	3.00	130.00	37.50	0.50	4.37	h6	JS7
462.1-0214-009A0-XM	●	●	●	●	●	●	2.14	9.29	12.50	38.00	3.00	130.00	37.50	0.50	4.34	h6	JS7
462.1-0215-009A0-XM	●	●	●	●	●	●	2.15	9.27	12.50	38.00	3.00	130.00	37.50	0.50	4.31	h6	JS7
462.1-0216-009A0-XM	●	●	●	●	●	●	2.16	9.26	12.50	38.00	3.00	130.00	37.50	0.50	4.29	h6	JS7
462.1-0217-009A0-XM	●	●	●	●	●	●	2.17	9.24	12.50	38.00	3.00	130.00	37.49	0.51	4.26	h6	JS7
462.1-0218-009A0-XM	●	●	●	●	●	●	2.18	9.23	12.50	38.00	3.00	130.00	37.49	0.51	4.23	h6	JS7
462.1-0219-009A0-XM	●	●	●	●	●	●	2.19	9.22	12.50	38.00	3.00	130.00	37.49	0.51	4.21	h6	JS7
462.1-0220-009A0-XM	●	●	●	●	●	●	2.20	9.20	12.50	38.00	3.00	130.00	37.49	0.51	4.18	h6	JS7
462.1-0221-009A0-XM	●	●	●	●	●	●	2.21	9.19	12.50	38.00	3.00	130.00	37.48	0.52	4.16	h6	JS7
462.1-0222-009A0-XM	●	●	●	●	●	●	2.22	9.17	12.50	38.00	3.00	130.00	37.48	0.52	4.13	h6	JS7
462.1-0223-009A0-XM	●	●	●	●	●	●	2.23	9.15	12.50	38.00	3.00	130.00	37.48	0.52	4.11	h6	JS7
462.1-0224-009A0-XM	●	●	●	●	●	●	2.24	9.14	12.50	38.00	3.00	130.00	37.48	0.52	4.08	h6	JS7
462.1-0225-009A0-XM	●	●	●	●	●	●	2.25	9.13	12.50	38.00	3.00	130.00	37.48	0.52	4.06	h6	JS7
462.1-0226-009A0-XM	●	●	●	●	●	●	2.26	9.11	12.50	38.00	3.00	130.00	37.47	0.53	4.03	h6	JS7
462.1-0227-009A0-XM	●	●	●	●	●	●	2.27	9.10	12.50	38.00	3.00	130.00	37.47	0.53	4.01	h6	JS7
462.1-0228-009A0-XM	●	●	●	●	●	●	2.28	9.08	12.50	38.00	3.00	130.00	37.47	0.53	3.98	h6	JS7
462.1-0229-009A0-XM	●	●	●	●	●	●	2.29	9.06	12.50	38.00	3.00	130.00	37.47	0.53	3.96	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

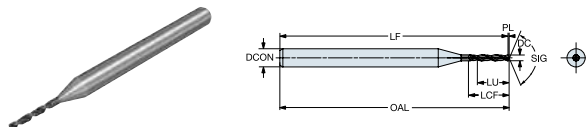
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0230-009A0-XM	●	●	●	●	●	●	2.30	9.05	12.50	38.00	3.00	130.00	37.46	0.54	3.93	h6	JS7
462.1-0231-009A0-XM	●	●	●	●	●	●	2.31	9.03	12.50	38.00	3.00	130.00	37.46	0.54	3.91	h6	JS7
462.1-0232-009A0-XM	●	●	●	●	●	●	2.32	9.02	12.50	38.00	3.00	130.00	37.46	0.54	3.89	h6	JS7
462.1-0233-009A0-XM	●	●	●	●	●	●	2.33	9.01	12.50	38.00	3.00	130.00	37.46	0.54	3.86	h6	JS7
462.1-0234-008A0-XM	●	●	●	●	●	●	2.34	8.99	12.50	38.00	3.00	130.00	37.45	0.55	3.84	h6	JS7
462.1-0235-008A0-XM	●	●	●	●	●	●	2.35	8.98	12.50	38.00	3.00	130.00	37.45	0.55	3.82	h6	JS7
462.1-0236-008A0-XM	●	●	●	●	●	●	2.36	8.96	12.50	38.00	3.00	130.00	37.45	0.55	3.80	h6	JS7
462.1-0237-008A0-XM	●	●	●	●	●	●	2.37	8.94	12.50	38.00	3.00	130.00	37.45	0.55	3.77	h6	JS7
462.1-0238-008A0-XM	●	●	●	●	●	●	2.38	8.93	12.50	38.00	3.00	130.00	37.45	0.55	3.75	h6	JS7
462.1-0239-008A0-XM	●	●	●	●	●	●	2.39	8.91	12.50	38.00	3.00	130.00	37.44	0.56	3.73	h6	JS7
462.1-0240-008A0-XM	●	●	●	●	●	●	2.40	8.90	12.50	38.00	3.00	130.00	37.44	0.56	3.71	h6	JS7
462.1-0241-008A0-XM	●	●	●	●	●	●	2.41	8.89	12.50	38.00	3.00	130.00	37.44	0.56	3.69	h6	JS7
462.1-0242-008A0-XM	●	●	●	●	●	●	2.42	8.87	12.50	38.00	3.00	130.00	37.44	0.56	3.67	h6	JS7
462.1-0243-008A0-XM	●	●	●	●	●	●	2.43	8.85	12.50	38.00	3.00	130.00	37.43	0.57	3.64	h6	JS7
462.1-0244-008A0-XM	●	●	●	●	●	●	2.44	8.84	12.50	38.00	3.00	130.00	37.43	0.57	3.62	h6	JS7
462.1-0245-008A0-XM	●	●	●	●	●	●	2.45	8.82	12.50	38.00	3.00	130.00	37.43	0.57	3.60	h6	JS7
462.1-0246-008A0-XM	●	●	●	●	●	●	2.46	8.81	12.50	38.00	3.00	130.00	37.43	0.57	3.58	h6	JS7
462.1-0247-008A0-XM	●	●	●	●	●	●	2.47	8.80	12.50	38.00	3.00	130.00	37.42	0.58	3.56	h6	JS7
462.1-0248-008A0-XM	●	●	●	●	●	●	2.48	8.78	12.50	38.00	3.00	130.00	37.42	0.58	3.54	h6	JS7
462.1-0249-008A0-XM	●	●	●	●	●	●	2.49	8.77	12.50	38.00	3.00	130.00	37.42	0.58	3.52	h6	JS7
462.1-0250-010A0-XM	●	●	●	●	●	●	2.50	10.25	14.00	38.00	3.00	130.00	37.42	0.58	4.10	h6	JS7
462.1-0251-010A0-XM	●	●	●	●	●	●	2.51	10.23	14.00	38.00	3.00	130.00	37.41	0.59	4.08	h6	JS7
462.1-0252-010A0-XM	●	●	●	●	●	●	2.52	10.22	14.00	38.00	3.00	130.00	37.41	0.59	4.06	h6	JS7
462.1-0253-010A0-XM	●	●	●	●	●	●	2.53	10.20	14.00	38.00	3.00	130.00	37.41	0.59	4.03	h6	JS7
462.1-0254-010A0-XM	●	●	●	●	●	●	2.54	10.19	14.00	38.00	3.00	130.00	37.41	0.59	4.01	h6	JS7
462.1-0255-010A0-XM	●	●	●	●	●	●	2.55	10.18	14.00	38.00	3.00	130.00	37.41	0.59	3.99	h6	JS7
462.1-0256-010A0-XM	●	●	●	●	●	●	2.56	10.16	14.00	38.00	3.00	130.00	37.40	0.60	3.97	h6	JS7
462.1-0257-010A0-XM	●	●	●	●	●	●	2.57	10.15	14.00	38.00	3.00	130.00	37.40	0.60	3.95	h6	JS7
462.1-0258-010A0-XM	●	●	●	●	●	●	2.58	10.13	14.00	38.00	3.00	130.00	37.40	0.60	3.93	h6	JS7
462.1-0259-010A0-XM	●	●	●	●	●	●	2.59	10.11	14.00	38.00	3.00	130.00	37.40	0.60	3.91	h6	JS7

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Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

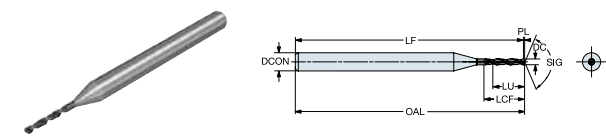
	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0260-010A0-XM	●	●	●	●	●	●	2.60	10.10	14.00	38.00	3.00	130.00	37.39	0.61	3.88	h6	JS7
462.1-0261-010A0-XM	●	●	●	●	●	●	2.61	10.09	14.00	38.00	3.00	130.00	37.39	0.61	3.86	h6	JS7
462.1-0262-010A0-XM	●	●	●	●	●	●	2.62	10.07	14.00	38.00	3.00	130.00	37.39	0.61	3.84	h6	JS7
462.1-0263-010A0-XM	●	●	●	●	●	●	2.63	10.06	14.00	38.00	3.00	130.00	37.39	0.61	3.82	h6	JS7
462.1-0264-010A0-XM	●	●	●	●	●	●	2.64	10.04	14.00	38.00	3.00	130.00	37.38	0.62	3.80	h6	JS7
462.1-0265-010A0-XM	●	●	●	●	●	●	2.65	10.02	14.00	38.00	3.00	130.00	37.38	0.62	3.78	h6	JS7
462.1-0266-010A0-XM	●	●	●	●	●	●	2.66	10.01	14.00	38.00	3.00	130.00	37.38	0.62	3.76	h6	JS7
462.1-0267-009A0-XM	●	●	●	●	●	●	2.67	9.99	14.00	38.00	3.00	130.00	37.38	0.62	3.74	h6	JS7
462.1-0268-009A0-XM	●	●	●	●	●	●	2.68	9.98	14.00	38.00	3.00	130.00	37.38	0.62	3.72	h6	JS7
462.1-0269-009A0-XM	●	●	●	●	●	●	2.69	9.97	14.00	38.00	3.00	130.00	37.37	0.63	3.70	h6	JS7
462.1-0270-009A0-XM	●	●	●	●	●	●	2.70	9.95	14.00	38.00	3.00	130.00	37.37	0.63	3.69	h6	JS7
462.1-0271-009A0-XM	●	●	●	●	●	●	2.71	9.94	14.00	38.00	3.00	130.00	37.37	0.63	3.67	h6	JS7
462.1-0272-009A0-XM	●	●	●	●	●	●	2.72	9.92	14.00	38.00	3.00	130.00	37.37	0.63	3.65	h6	JS7
462.1-0273-009A0-XM	●	●	●	●	●	●	2.73	9.90	14.00	38.00	3.00	130.00	37.36	0.64	3.63	h6	JS7
462.1-0274-009A0-XM	●	●	●	●	●	●	2.74	9.89	14.00	38.00	3.00	130.00	37.36	0.64	3.61	h6	JS7
462.1-0275-009A0-XM	●	●	●	●	●	●	2.75	9.88	14.00	38.00	3.00	130.00	37.36	0.64	3.59	h6	JS7
462.1-0276-009A0-XM	●	●	●	●	●	●	2.76	9.86	14.00	38.00	3.00	130.00	37.36	0.64	3.57	h6	JS7
462.1-0277-009A0-XM	●	●	●	●	●	●	2.77	9.85	14.00	38.00	3.00	130.00	37.35	0.65	3.55	h6	JS7
462.1-0278-009A0-XM	●	●	●	●	●	●	2.78	9.83	14.00	38.00	3.00	130.00	37.35	0.65	3.54	h6	JS7
462.1-0279-009A0-XM	●	●	●	●	●	●	2.79	9.81	14.00	38.00	3.00	130.00	37.35	0.65	3.52	h6	JS7
462.1-0280-009A0-XM	●	●	●	●	●	●	2.80	9.80	14.00	38.00	3.00	130.00	37.35	0.65	3.50	h6	JS7
462.1-0281-009A0-XM	●	●	●	●	●	●	2.81	9.78	14.00	38.00	3.00	130.00	37.34	0.66	3.48	h6	JS7
462.1-0282-009A0-XM	●	●	●	●	●	●	2.82	9.77	14.00	38.00	3.00	130.00	37.34	0.66	3.46	h6	JS7
462.1-0283-009A0-XM	●	●	●	●	●	●	2.83	9.76	14.00	38.00	3.00	130.00	37.34	0.66	3.45	h6	JS7
462.1-0284-009A0-XM	●	●	●	●	●	●	2.84	9.74	14.00	38.00	3.00	130.00	37.34	0.66	3.43	h6	JS7
462.1-0285-009A0-XM	●	●	●	●	●	●	2.85	9.73	14.00	38.00	3.00	130.00	37.34	0.66	3.41	h6	JS7
462.1-0286-009A0-XM	●	●	●	●	●	●	2.86	9.71	14.00	38.00	3.00	130.00	37.33	0.67	3.40	h6	JS7
462.1-0287-009A0-XM	●	●	●	●	●	●	2.87	9.69	14.00	38.00	3.00	130.00	37.33	0.67	3.38	h6	JS7
462.1-0288-009A0-XM	●	●	●	●	●	●	2.88	9.68	14.00	38.00	3.00	130.00	37.33	0.67	3.36	h6	JS7
462.1-0289-009A0-XM	●	●	●	●	●	●	2.89	9.66	14.00	38.00	3.00	130.00	37.33	0.67	3.34	h6	JS7

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Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

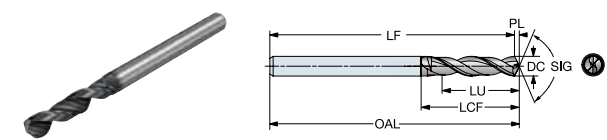
	P	M	K	N	S	O											
Codice di ordinazione	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0290-009A0-XM	●	●	●	●	●	●	2.90	9.65	14.00	38.00	3.00	130.00	37.32	0.68	3.33	h6	JS7
462.1-0291-009A0-XM	●	●	●	●	●	●	2.91	9.64	14.00	38.00	3.00	130.00	37.32	0.68	3.31	h6	JS7
462.1-0292-009A0-XM	●	●	●	●	●	●	2.92	9.62	14.00	38.00	3.00	130.00	37.32	0.68	3.29	h6	JS7
462.1-0293-009A0-XM	●	●	●	●	●	●	2.93	9.60	14.00	38.00	3.00	130.00	37.32	0.68	3.28	h6	JS7
462.1-0294-009A0-XM	●	●	●	●	●	●	2.94	9.59	14.00	38.00	3.00	130.00	37.31	0.69	3.26	h6	JS7
462.1-0295-009A0-XM	●	●	●	●	●	●	2.95	9.57	14.00	38.00	3.00	130.00	37.31	0.69	3.25	h6	JS7
462.1-0296-009A0-XM	●	●	●	●	●	●	2.96	9.56	14.00	38.00	3.00	130.00	37.31	0.69	3.23	h6	JS7
462.1-0297-009A0-XM	●	●	●	●	●	●	2.97	9.55	14.00	38.00	3.00	130.00	37.31	0.69	3.21	h6	JS7
462.1-0298-009A0-XM	●	●	●	●	●	●	2.98	9.53	14.00	38.00	3.00	130.00	37.31	0.69	3.20	h6	JS7
462.1-0299-009A0-XM	●	●	●	●	●	●	2.99	9.52	14.00	38.00	3.00	130.00	37.30	0.70	3.18	h6	JS7

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Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

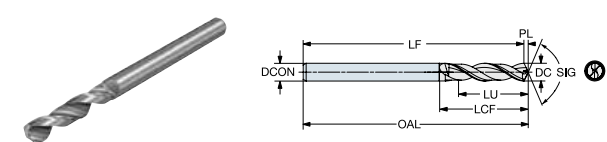
PVD TiAlN

Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	X0BM	X0BM	X0BM	X0BM	X0BM	X0BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0300-009A0-XM	●	●	●	●	●	●	3.00	9.50	14.00	38.00	3.00	130.00	37.30	0.70	3.17	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

Adduzione esterna di refrigerante



Metrico (mm)

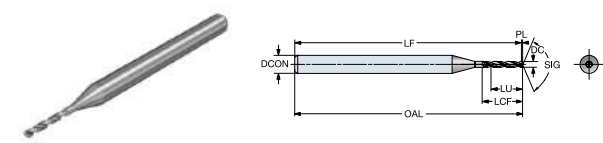
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462.1-0300-009A0-XM	●	●	●	●	●	●	3.00	9.50	14.00	38.00	3.00	130.00	37.30	0.70	3.17	h6	JS7

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Adduzione esterna di refrigerante



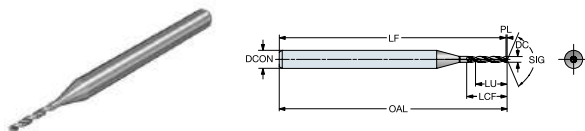
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0003-000A0-XM	●	●	●	●	●	●	0.03	0.20	0.25	38.00	3.00	130.00	37.99	0.01	6.83	h6	JS7
462.1-0004-000A0-XM	●	●	●	●	●	●	0.04	0.24	0.30	38.00	3.00	130.00	37.99	0.01	6.00	h6	JS7
462.1-0005-000A0-XM	●	●	●	●	●	●	0.05	0.28	0.35	38.00	3.00	130.00	37.99	0.01	5.50	h6	JS7
462.1-0006-000A0-XM	●	●	●	●	●	●	0.06	0.31	0.40	38.00	3.00	130.00	37.99	0.01	5.17	h6	JS7
462.1-0007-000A0-XM	●	●	●	●	●	●	0.07	0.34	0.45	38.00	3.00	130.00	37.98	0.02	4.93	h6	JS7
462.1-0008-000A0-XM	●	●	●	●	●	●	0.08	0.38	0.50	38.00	3.00	130.00	37.98	0.02	4.75	h6	JS7
462.1-0009-000A0-XM	●	●	●	●	●	●	0.09	0.37	0.50	38.00	3.00	130.00	37.98	0.02	4.06	h6	JS7
462.1-0010-000A0-XM	●	●	●	●	●	●	0.10	0.35	0.50	38.00	3.00	130.00	37.98	0.02	3.50	h6	JS7
462.1-0011-000A0-XM	●	●	●	●	●	●	0.11	0.34	0.50	38.00	3.00	130.00	37.97	0.03	3.05	h6	JS7
462.1-0012-000A0-XM	●	●	●	●	●	●	0.12	0.32	0.50	38.00	3.00	130.00	37.97	0.03	2.67	h6	JS7
462.1-0013-000A0-XM	●	●	●	●	●	●	0.13	0.61	0.80	38.00	3.00	130.00	37.97	0.03	4.65	h6	JS7
462.1-0014-000A0-XM	●	●	●	●	●	●	0.14	0.59	0.80	38.00	3.00	130.00	37.97	0.03	4.21	h6	JS7
462.1-0015-000A0-XM	●	●	●	●	●	●	0.15	0.57	0.80	38.00	3.00	130.00	37.97	0.03	3.83	h6	JS7
462.1-0016-000A0-XM	●	●	●	●	●	●	0.16	0.86	1.10	38.00	3.00	130.00	37.96	0.04	5.38	h6	JS7
462.1-0017-000A0-XM	●	●	●	●	●	●	0.17	0.85	1.10	38.00	3.00	130.00	37.96	0.04	4.97	h6	JS7
462.1-0018-000A0-XM	●	●	●	●	●	●	0.18	0.83	1.10	38.00	3.00	130.00	37.96	0.04	4.61	h6	JS7
462.1-0019-000A0-XM	●	●	●	●	●	●	0.19	0.81	1.10	38.00	3.00	130.00	37.96	0.04	4.29	h6	JS7
462.1-0020-001A0-XM	●	●	●	●	●	●	0.20	1.20	1.50	38.00	3.00	130.00	37.95	0.05	6.00	h6	JS7
462.1-0021-001A0-XM	●	●	●	●	●	●	0.21	1.18	1.50	38.00	3.00	130.00	37.95	0.05	5.64	h6	JS7
462.1-0022-001A0-XM	●	●	●	●	●	●	0.22	1.17	1.50	38.00	3.00	130.00	37.95	0.05	5.32	h6	JS7
462.1-0023-001A0-XM	●	●	●	●	●	●	0.23	1.15	1.50	38.00	3.00	130.00	37.95	0.05	5.02	h6	JS7
462.1-0024-001A0-XM	●	●	●	●	●	●	0.24	1.14	1.50	38.00	3.00	130.00	37.94	0.06	4.75	h6	JS7
462.1-0025-001A0-XM	●	●	●	●	●	●	0.25	1.52	1.90	38.00	3.00	130.00	37.94	0.06	6.10	h6	JS7
462.1-0026-001A0-XM	●	●	●	●	●	●	0.26	1.51	1.90	38.00	3.00	130.00	37.94	0.06	5.81	h6	JS7
462.1-0027-001A0-XM	●	●	●	●	●	●	0.27	1.50	1.90	38.00	3.00	130.00	37.94	0.06	5.54	h6	JS7
462.1-0028-001A0-XM	●	●	●	●	●	●	0.28	1.48	1.90	38.00	3.00	130.00	37.93	0.07	5.29	h6	JS7
462.1-0029-001A0-XM	●	●	●	●	●	●	0.29	1.47	1.90	38.00	3.00	130.00	37.93	0.07	5.05	h6	JS7
462.1-0030-001A0-XM	●	●	●	●	●	●	0.30	1.35	1.80	38.00	3.00	130.00	37.93	0.07	4.50	h6	JS7
462.1-0031-001A0-XM	●	●	●	●	●	●	0.31	1.34	1.80	38.00	3.00	130.00	37.93	0.07	4.31	h6	JS7
462.1-0032-001A0-XM	●	●	●	●	●	●	0.32	1.32	1.80	38.00	3.00	130.00	37.93	0.07	4.13	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Metrico (mm)

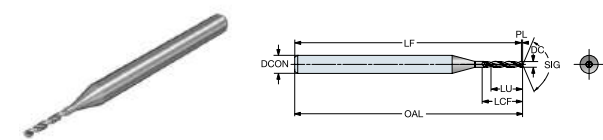
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Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0033-001A0-XM	●	●	●	●	●	●	0.33	1.30	1.80	38.00	3.00	130.00	37.92	0.08	3.95	h6	JS7
462.1-0034-001A0-XM	●	●	●	●	●	●	0.34	1.29	1.80	38.00	3.00	130.00	37.92	0.08	3.79	h6	JS7
462.1-0035-001A0-XM	●	●	●	●	●	●	0.35	1.67	2.20	38.00	3.00	130.00	37.92	0.08	4.79	h6	JS7
462.1-0036-001A0-XM	●	●	●	●	●	●	0.36	1.66	2.20	38.00	3.00	130.00	37.92	0.08	4.61	h6	JS7
462.1-0037-001A0-XM	●	●	●	●	●	●	0.37	1.64	2.20	38.00	3.00	130.00	37.91	0.09	4.45	h6	JS7
462.1-0038-001A0-XM	●	●	●	●	●	●	0.38	1.63	2.20	38.00	3.00	130.00	37.91	0.09	4.29	h6	JS7
462.1-0039-002A0-XM	●	●	●	●	●	●	0.39	2.12	2.70	38.00	3.00	130.00	37.91	0.09	5.42	h6	JS7
462.1-0040-002A0-XM	●	●	●	●	●	●	0.40	2.10	2.70	38.00	3.00	130.00	37.91	0.09	5.25	h6	JS7
462.1-0041-002A0-XM	●	●	●	●	●	●	0.41	2.09	2.70	38.00	3.00	130.00	37.90	0.10	5.09	h6	JS7
462.1-0042-002A0-XM	●	●	●	●	●	●	0.42	2.07	2.70	38.00	3.00	130.00	37.90	0.10	4.93	h6	JS7
462.1-0043-002A0-XM	●	●	●	●	●	●	0.43	2.06	2.70	38.00	3.00	130.00	37.90	0.10	4.78	h6	JS7
462.1-0044-002A0-XM	●	●	●	●	●	●	0.44	2.04	2.70	38.00	3.00	130.00	37.90	0.10	4.64	h6	JS7
462.1-0045-002A0-XM	●	●	●	●	●	●	0.45	2.03	2.70	38.00	3.00	130.00	37.90	0.10	4.50	h6	JS7
462.1-0046-002A0-XM	●	●	●	●	●	●	0.46	2.01	2.70	38.00	3.00	130.00	37.89	0.11	4.37	h6	JS7
462.1-0047-001A0-XM	●	●	●	●	●	●	0.47	2.00	2.70	38.00	3.00	130.00	37.89	0.11	4.24	h6	JS7
462.1-0048-001A0-XM	●	●	●	●	●	●	0.48	1.98	2.70	38.00	3.00	130.00	37.89	0.11	4.13	h6	JS7
462.1-0049-002A0-XM	●	●	●	●	●	●	0.49	2.46	3.20	38.00	3.00	130.00	37.89	0.11	5.03	h6	JS7
462.1-0050-002A0-XM	●	●	●	●	●	●	0.50	2.45	3.20	38.00	3.00	130.00	37.88	0.12	4.90	h6	JS7
462.1-0051-002A0-XM	●	●	●	●	●	●	0.51	2.43	3.20	38.00	3.00	130.00	37.88	0.12	4.77	h6	JS7
462.1-0052-002A0-XM	●	●	●	●	●	●	0.52	2.42	3.20	38.00	3.00	130.00	37.88	0.12	4.65	h6	JS7
462.1-0053-002A0-XM	●	●	●	●	●	●	0.53	2.40	3.20	38.00	3.00	130.00	37.88	0.12	4.54	h6	JS7
462.1-0054-002A0-XM	●	●	●	●	●	●	0.54	2.79	3.60	38.00	3.00	130.00	37.87	0.13	5.17	h6	JS7
462.1-0055-002A0-XM	●	●	●	●	●	●	0.55	2.78	3.60	38.00	3.00	130.00	37.87	0.13	5.05	h6	JS7
462.1-0056-002A0-XM	●	●	●	●	●	●	0.56	2.76	3.60	38.00	3.00	130.00	37.87	0.13	4.93	h6	JS7
462.1-0057-002A0-XM	●	●	●	●	●	●	0.57	2.74	3.60	38.00	3.00	130.00	37.87	0.13	4.82	h6	JS7
462.1-0058-002A0-XM	●	●	●	●	●	●	0.58	2.73	3.60	38.00	3.00	130.00	37.86	0.14	4.71	h6	JS7
462.1-0059-002A0-XM	●	●	●	●	●	●	0.59	2.71	3.60	38.00	3.00	130.00	37.86	0.14	4.60	h6	JS7
462.1-0060-002A0-XM	●	●	●	●	●	●	0.60	2.70	3.60	38.00	3.00	130.00	37.86	0.14	4.50	h6	JS7
462.1-0061-002A0-XM	●	●	●	●	●	●	0.61	2.98	3.90	38.00	3.00	130.00	37.86	0.14	4.89	h6	JS7
462.1-0062-002A0-XM	●	●	●	●	●	●	0.62	2.97	3.90	38.00	3.00	130.00	37.86	0.14	4.79	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



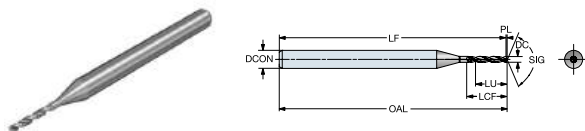
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0063-002A0-XM	●	●	●	●	●	●	0.63	2.95	3.90	38.00	3.00	130.00	37.85	0.15	4.69	h6	JS7
462.1-0064-002A0-XM	●	●	●	●	●	●	0.64	2.94	3.90	38.00	3.00	130.00	37.85	0.15	4.59	h6	JS7
462.1-0065-002A0-XM	●	●	●	●	●	●	0.65	2.92	3.90	38.00	3.00	130.00	37.85	0.15	4.50	h6	JS7
462.1-0066-002A0-XM	●	●	●	●	●	●	0.66	2.91	3.90	38.00	3.00	130.00	37.85	0.15	4.41	h6	JS7
462.1-0067-002A0-XM	●	●	●	●	●	●	0.67	2.89	3.90	38.00	3.00	130.00	37.84	0.16	4.32	h6	JS7
462.1-0068-003A0-XM	●	●	●	●	●	●	0.68	3.48	4.50	38.00	3.00	130.00	37.84	0.16	5.12	h6	JS7
462.1-0069-003A0-XM	●	●	●	●	●	●	0.69	3.46	4.50	38.00	3.00	130.00	37.84	0.16	5.02	h6	JS7
462.1-0070-003A0-XM	●	●	●	●	●	●	0.70	3.45	4.50	38.00	3.00	130.00	37.84	0.16	4.93	h6	JS7
462.1-0071-003A0-XM	●	●	●	●	●	●	0.71	3.43	4.50	38.00	3.00	130.00	37.83	0.17	4.84	h6	JS7
462.1-0072-003A0-XM	●	●	●	●	●	●	0.72	3.42	4.50	38.00	3.00	130.00	37.83	0.17	4.75	h6	JS7
462.1-0073-003A0-XM	●	●	●	●	●	●	0.73	3.40	4.50	38.00	3.00	130.00	37.83	0.17	4.66	h6	JS7
462.1-0074-003A0-XM	●	●	●	●	●	●	0.74	3.39	4.50	38.00	3.00	130.00	37.83	0.17	4.58	h6	JS7
462.1-0075-003A0-XM	●	●	●	●	●	●	0.75	3.38	4.50	38.00	3.00	130.00	37.83	0.17	4.50	h6	JS7
462.1-0076-003A0-XM	●	●	●	●	●	●	0.76	3.86	5.00	38.00	3.00	130.00	37.82	0.18	5.08	h6	JS7
462.1-0077-003A0-XM	●	●	●	●	●	●	0.77	3.85	5.00	38.00	3.00	130.00	37.82	0.18	4.99	h6	JS7
462.1-0078-003A0-XM	●	●	●	●	●	●	0.78	3.83	5.00	38.00	3.00	130.00	37.82	0.18	4.91	h6	JS7
462.1-0079-003A0-XM	●	●	●	●	●	●	0.79	3.82	5.00	38.00	3.00	130.00	37.82	0.18	4.83	h6	JS7
462.1-0080-003A0-XM	●	●	●	●	●	●	0.80	3.80	5.00	38.00	3.00	130.00	37.81	0.19	4.75	h6	JS7
462.1-0081-003A0-XM	●	●	●	●	●	●	0.81	3.79	5.00	38.00	3.00	130.00	37.81	0.19	4.67	h6	JS7
462.1-0082-003A0-XM	●	●	●	●	●	●	0.82	3.77	5.00	38.00	3.00	130.00	37.81	0.19	4.60	h6	JS7
462.1-0083-003A0-XM	●	●	●	●	●	●	0.83	3.76	5.00	38.00	3.00	130.00	37.81	0.19	4.52	h6	JS7
462.1-0084-003A0-XM	●	●	●	●	●	●	0.84	3.74	5.00	38.00	3.00	130.00	37.80	0.20	4.45	h6	JS7
462.1-0085-003A0-XM	●	●	●	●	●	●	0.85	3.72	5.00	38.00	3.00	130.00	37.80	0.20	4.38	h6	JS7
462.1-0086-004A0-XM	●	●	●	●	●	●	0.86	4.41	5.70	38.00	3.00	130.00	37.80	0.20	5.13	h6	JS7
462.1-0087-004A0-XM	●	●	●	●	●	●	0.87	4.39	5.70	38.00	3.00	130.00	37.80	0.20	5.05	h6	JS7
462.1-0088-004A0-XM	●	●	●	●	●	●	0.88	4.38	5.70	38.00	3.00	130.00	37.79	0.21	4.98	h6	JS7
462.1-0089-004A0-XM	●	●	●	●	●	●	0.89	4.36	5.70	38.00	3.00	130.00	37.79	0.21	4.90	h6	JS7
462.1-0090-004A0-XM	●	●	●	●	●	●	0.90	4.35	5.70	38.00	3.00	130.00	37.79	0.21	4.83	h6	JS7
462.1-0091-004A0-XM	●	●	●	●	●	●	0.91	4.34	5.70	38.00	3.00	130.00	37.79	0.21	4.76	h6	JS7
462.1-0092-004A0-XM	●	●	●	●	●	●	0.92	4.32	5.70	38.00	3.00	130.00	37.79	0.21	4.70	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Metrico (mm)

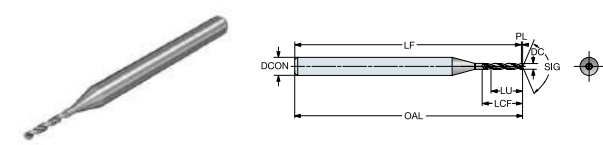
	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0093-004A0-XM	●	●	●	●	●	●	0.93	4.30	5.70	38.00	3.00	130.00	37.78	0.22	4.63	h6	JS7
462.1-0094-004A0-XM	●	●	●	●	●	●	0.94	4.29	5.70	38.00	3.00	130.00	37.78	0.22	4.56	h6	JS7
462.1-0095-004A0-XM	●	●	●	●	●	●	0.95	4.28	5.70	38.00	3.00	130.00	37.78	0.22	4.50	h6	JS7
462.1-0096-005A0-XM	●	●	●	●	●	●	0.96	5.06	6.50	38.00	3.00	130.00	37.78	0.22	5.27	h6	JS7
462.1-0097-005A0-XM	●	●	●	●	●	●	0.97	5.05	6.50	38.00	3.00	130.00	37.77	0.23	5.20	h6	JS7
462.1-0098-005A0-XM	●	●	●	●	●	●	0.98	5.03	6.50	38.00	3.00	130.00	37.77	0.23	5.13	h6	JS7
462.1-0099-005A0-XM	●	●	●	●	●	●	0.99	5.01	6.50	38.00	3.00	130.00	37.77	0.23	5.07	h6	JS7
462.1-0100-005A0-XM	●	●	●	●	●	●	1.00	5.00	6.50	38.00	3.00	130.00	37.77	0.23	5.00	h6	JS7
462.1-0101-004A0-XM	●	●	●	●	●	●	1.01	4.99	6.50	38.00	3.00	130.00	37.76	0.24	4.94	h6	JS7
462.1-0102-004A0-XM	●	●	●	●	●	●	1.02	4.97	6.50	38.00	3.00	130.00	37.76	0.24	4.87	h6	JS7
462.1-0103-004A0-XM	●	●	●	●	●	●	1.03	4.95	6.50	38.00	3.00	130.00	37.76	0.24	4.81	h6	JS7
462.1-0104-004A0-XM	●	●	●	●	●	●	1.04	4.94	6.50	38.00	3.00	130.00	37.76	0.24	4.75	h6	JS7
462.1-0105-004A0-XM	●	●	●	●	●	●	1.05	4.93	6.50	38.00	3.00	130.00	37.76	0.24	4.69	h6	JS7
462.1-0106-005A0-XM	●	●	●	●	●	●	1.06	5.71	7.30	38.00	3.00	130.00	37.75	0.25	5.39	h6	JS7
462.1-0107-005A0-XM	●	●	●	●	●	●	1.07	5.70	7.30	38.00	3.00	130.00	37.75	0.25	5.32	h6	JS7
462.1-0108-005A0-XM	●	●	●	●	●	●	1.08	5.68	7.30	38.00	3.00	130.00	37.75	0.25	5.26	h6	JS7
462.1-0109-005A0-XM	●	●	●	●	●	●	1.09	5.66	7.30	38.00	3.00	130.00	37.75	0.25	5.20	h6	JS7
462.1-0110-005A0-XM	●	●	●	●	●	●	1.10	5.65	7.30	38.00	3.00	130.00	37.74	0.26	5.14	h6	JS7
462.1-0111-005A0-XM	●	●	●	●	●	●	1.11	5.64	7.30	38.00	3.00	130.00	37.74	0.26	5.08	h6	JS7
462.1-0112-005A0-XM	●	●	●	●	●	●	1.12	5.62	7.30	38.00	3.00	130.00	37.74	0.26	5.02	h6	JS7
462.1-0113-005A0-XM	●	●	●	●	●	●	1.13	5.61	7.30	38.00	3.00	130.00	37.74	0.26	4.96	h6	JS7
462.1-0114-005A0-XM	●	●	●	●	●	●	1.14	5.59	7.30	38.00	3.00	130.00	37.73	0.27	4.90	h6	JS7
462.1-0115-005A0-XM	●	●	●	●	●	●	1.15	5.57	7.30	38.00	3.00	130.00	37.73	0.27	4.85	h6	JS7
462.1-0116-006A0-XM	●	●	●	●	●	●	1.16	6.46	8.20	38.00	3.00	130.00	37.73	0.27	5.57	h6	JS7
462.1-0117-006A0-XM	●	●	●	●	●	●	1.17	6.45	8.20	38.00	3.00	130.00	37.73	0.27	5.51	h6	JS7
462.1-0118-006A0-XM	●	●	●	●	●	●	1.18	6.43	8.20	38.00	3.00	130.00	37.72	0.28	5.45	h6	JS7
462.1-0119-006A0-XM	●	●	●	●	●	●	1.19	6.41	8.20	38.00	3.00	130.00	37.72	0.28	5.39	h6	JS7
462.1-0120-006A0-XM	●	●	●	●	●	●	1.20	6.40	8.20	38.00	3.00	130.00	37.72	0.28	5.33	h6	JS7
462.1-0121-006A0-XM	●	●	●	●	●	●	1.21	6.39	8.20	38.00	3.00	130.00	37.72	0.28	5.28	h6	JS7
462.1-0122-006A0-XM	●	●	●	●	●	●	1.22	6.37	8.20	38.00	3.00	130.00	37.72	0.28	5.22	h6	JS7

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



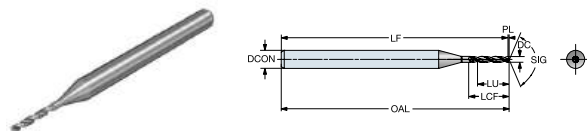
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0123-006A0-XM	●	●	●	●	●	●	1.23	6.36	8.20	38.00	3.00	130.00	37.71	0.29	5.17	h6	JS7
462.1-0124-006A0-XM	●	●	●	●	●	●	1.24	6.34	8.20	38.00	3.00	130.00	37.71	0.29	5.11	h6	JS7
462.1-0125-006A0-XM	●	●	●	●	●	●	1.25	6.32	8.20	38.00	3.00	130.00	37.71	0.29	5.06	h6	JS7
462.1-0126-006A0-XM	●	●	●	●	●	●	1.26	6.31	8.20	38.00	3.00	130.00	37.71	0.29	5.01	h6	JS7
462.1-0127-006A0-XM	●	●	●	●	●	●	1.27	6.30	8.20	38.00	3.00	130.00	37.70	0.30	4.96	h6	JS7
462.1-0128-006A0-XM	●	●	●	●	●	●	1.28	6.28	8.20	38.00	3.00	130.00	37.70	0.30	4.91	h6	JS7
462.1-0129-006A0-XM	●	●	●	●	●	●	1.29	6.26	8.20	38.00	3.00	130.00	37.70	0.30	4.86	h6	JS7
462.1-0130-006A0-XM	●	●	●	●	●	●	1.30	6.25	8.20	38.00	3.00	130.00	37.70	0.30	4.81	h6	JS7
462.1-0131-007A0-XM	●	●	●	●	●	●	1.31	7.24	9.20	38.00	3.00	130.00	37.69	0.31	5.52	h6	JS7
462.1-0132-007A0-XM	●	●	●	●	●	●	1.32	7.22	9.20	38.00	3.00	130.00	37.69	0.31	5.47	h6	JS7
462.1-0133-007A0-XM	●	●	●	●	●	●	1.33	7.20	9.20	38.00	3.00	130.00	37.69	0.31	5.42	h6	JS7
462.1-0134-007A0-XM	●	●	●	●	●	●	1.34	7.19	9.20	38.00	3.00	130.00	37.69	0.31	5.37	h6	JS7
462.1-0135-007A0-XM	●	●	●	●	●	●	1.35	7.18	9.20	38.00	3.00	130.00	37.69	0.31	5.31	h6	JS7
462.1-0136-007A0-XM	●	●	●	●	●	●	1.36	7.16	9.20	38.00	3.00	130.00	37.68	0.32	5.26	h6	JS7
462.1-0137-007A0-XM	●	●	●	●	●	●	1.37	7.14	9.20	38.00	3.00	130.00	37.68	0.32	5.22	h6	JS7
462.1-0138-007A0-XM	●	●	●	●	●	●	1.38	7.13	9.20	38.00	3.00	130.00	37.68	0.32	5.17	h6	JS7
462.1-0139-007A0-XM	●	●	●	●	●	●	1.39	7.11	9.20	38.00	3.00	130.00	37.68	0.32	5.12	h6	JS7
462.1-0140-007A0-XM	●	●	●	●	●	●	1.40	7.10	9.20	38.00	3.00	130.00	37.67	0.33	5.07	h6	JS7
462.1-0141-007A0-XM	●	●	●	●	●	●	1.41	7.09	9.20	38.00	3.00	130.00	37.67	0.33	5.02	h6	JS7
462.1-0142-007A0-XM	●	●	●	●	●	●	1.42	7.07	9.20	38.00	3.00	130.00	37.67	0.33	4.98	h6	JS7
462.1-0143-007A0-XM	●	●	●	●	●	●	1.43	7.05	9.20	38.00	3.00	130.00	37.67	0.33	4.93	h6	JS7
462.1-0144-007A0-XM	●	●	●	●	●	●	1.44	7.04	9.20	38.00	3.00	130.00	37.66	0.34	4.89	h6	JS7
462.1-0145-007A0-XM	●	●	●	●	●	●	1.45	7.03	9.20	38.00	3.00	130.00	37.66	0.34	4.84	h6	JS7
462.1-0146-007A0-XM	●	●	●	●	●	●	1.46	7.01	9.20	38.00	3.00	130.00	37.66	0.34	4.80	h6	JS7
462.1-0147-006A0-XM	●	●	●	●	●	●	1.47	6.99	9.20	38.00	3.00	130.00	37.66	0.34	4.76	h6	JS7
462.1-0148-006A0-XM	●	●	●	●	●	●	1.48	6.98	9.20	38.00	3.00	130.00	37.65	0.35	4.72	h6	JS7
462.1-0149-006A0-XM	●	●	●	●	●	●	1.49	6.97	9.20	38.00	3.00	130.00	37.65	0.35	4.67	h6	JS7
462.1-0150-006A0-XM	●	●	●	●	●	●	1.50	6.95	9.20	38.00	3.00	130.00	37.65	0.35	4.63	h6	JS7
462.1-0151-008A0-XM	●	●	●	●	●	●	1.51	8.94	11.20	38.00	3.00	130.00	37.65	0.35	5.92	h6	JS7
462.1-0152-008A0-XM	●	●	●	●	●	●	1.52	8.92	11.20	38.00	3.00	130.00	37.65	0.35	5.87	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Metrico (mm)

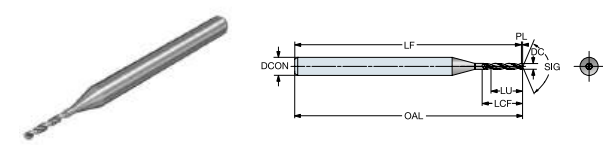
	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0153-008A0-XM	●	●	●	●	●	●	1.53	8.90	11.20	38.00	3.00	130.00	37.64	0.36	5.82	h6	JS7
462.1-0154-008A0-XM	●	●	●	●	●	●	1.54	8.89	11.20	38.00	3.00	130.00	37.64	0.36	5.77	h6	JS7
462.1-0155-008A0-XM	●	●	●	●	●	●	1.55	8.88	11.20	38.00	3.00	130.00	37.64	0.36	5.73	h6	JS7
462.1-0156-008A0-XM	●	●	●	●	●	●	1.56	8.86	11.20	38.00	3.00	130.00	37.64	0.36	5.68	h6	JS7
462.1-0157-008A0-XM	●	●	●	●	●	●	1.57	8.85	11.20	38.00	3.00	130.00	37.63	0.37	5.63	h6	JS7
462.1-0158-008A0-XM	●	●	●	●	●	●	1.58	8.83	11.20	38.00	3.00	130.00	37.63	0.37	5.59	h6	JS7
462.1-0159-008A0-XM	●	●	●	●	●	●	1.59	8.81	11.20	38.00	3.00	130.00	37.63	0.37	5.54	h6	JS7
462.1-0160-008A0-XM	●	●	●	●	●	●	1.60	8.80	11.20	38.00	3.00	130.00	37.63	0.37	5.50	h6	JS7
462.1-0161-008A0-XM	●	●	●	●	●	●	1.61	8.78	11.20	38.00	3.00	130.00	37.62	0.38	5.46	h6	JS7
462.1-0162-008A0-XM	●	●	●	●	●	●	1.62	8.77	11.20	38.00	3.00	130.00	37.62	0.38	5.41	h6	JS7
462.1-0163-008A0-XM	●	●	●	●	●	●	1.63	8.76	11.20	38.00	3.00	130.00	37.62	0.38	5.37	h6	JS7
462.1-0164-008A0-XM	●	●	●	●	●	●	1.64	8.74	11.20	38.00	3.00	130.00	37.62	0.38	5.33	h6	JS7
462.1-0165-008A0-XM	●	●	●	●	●	●	1.65	8.73	11.20	38.00	3.00	130.00	37.62	0.38	5.29	h6	JS7
462.1-0166-008A0-XM	●	●	●	●	●	●	1.66	8.71	11.20	38.00	3.00	130.00	37.61	0.39	5.25	h6	JS7
462.1-0167-008A0-XM	●	●	●	●	●	●	1.67	8.69	11.20	38.00	3.00	130.00	37.61	0.39	5.21	h6	JS7
462.1-0168-008A0-XM	●	●	●	●	●	●	1.68	8.68	11.20	38.00	3.00	130.00	37.61	0.39	5.17	h6	JS7
462.1-0169-008A0-XM	●	●	●	●	●	●	1.69	8.66	11.20	38.00	3.00	130.00	37.61	0.39	5.13	h6	JS7
462.1-0170-008A0-XM	●	●	●	●	●	●	1.70	8.65	11.20	38.00	3.00	130.00	37.60	0.40	5.09	h6	JS7
462.1-0171-008A0-XM	●	●	●	●	●	●	1.71	8.64	11.20	38.00	3.00	130.00	37.60	0.40	5.05	h6	JS7
462.1-0172-008A0-XM	●	●	●	●	●	●	1.72	8.62	11.20	38.00	3.00	130.00	37.60	0.40	5.01	h6	JS7
462.1-0173-008A0-XM	●	●	●	●	●	●	1.73	8.60	11.20	38.00	3.00	130.00	37.60	0.40	4.97	h6	JS7
462.1-0174-008A0-XM	●	●	●	●	●	●	1.74	8.59	11.20	38	3.00	130.00	37.59	0.41	4.94	h6	JS7
462.1-0175-008A0-XM	●	●	●	●	●	●	1.75	8.57	11.20	38.00	3.00	130.00	37.59	0.41	4.90	h6	JS7
462.1-0176-008A0-XM	●	●	●	●	●	●	1.76	8.56	11.20	38.00	3.00	130.00	37.59	0.41	4.86	h6	JS7
462.1-0177-008A0-XM	●	●	●	●	●	●	1.77	8.55	11.20	38.00	3.00	130.00	37.59	0.41	4.83	h6	JS7
462.1-0178-008A0-XM	●	●	●	●	●	●	1.78	8.53	11.20	38.00	3.00	130.00	37.58	0.42	4.79	h6	JS7
462.1-0179-008A0-XM	●	●	●	●	●	●	1.79	8.52	11.20	38.00	3.00	130.00	37.58	0.42	4.76	h6	JS7
462.1-0180-008A0-XM	●	●	●	●	●	●	1.80	8.50	11.20	38.00	3.00	130.00	37.58	0.42	4.72	h6	JS7
462.1-0181-008A0-XM	●	●	●	●	●	●	1.81	8.48	11.20	38.00	3.00	130.00	37.58	0.42	4.69	h6	JS7
462.1-0182-008A0-XM	●	●	●	●	●	●	1.82	8.47	11.20	38.00	3.00	130.00	37.58	0.42	4.65	h6	JS7

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CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



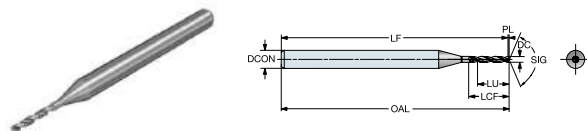
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0183-008A0-XM	●	●	●	●	●	●	1.83	8.45	11.20	38.00	3.00	130.00	37.57	0.43	4.62	h6	JS7
462.1-0184-008A0-XM	●	●	●	●	●	●	1.84	8.44	11.20	38.00	3.00	130.00	37.57	0.43	4.59	h6	JS7
462.1-0185-008A0-XM	●	●	●	●	●	●	1.85	8.43	11.20	38.00	3.00	130.00	37.57	0.43	4.55	h6	JS7
462.1-0186-008A0-XM	●	●	●	●	●	●	1.86	8.41	11.20	38.00	3.00	130.00	37.57	0.43	4.52	h6	JS7
462.1-0187-008A0-XM	●	●	●	●	●	●	1.87	8.40	11.20	38.00	3.00	130.00	37.56	0.44	4.49	h6	JS7
462.1-0188-008A0-XM	●	●	●	●	●	●	1.88	8.38	11.20	38.00	3.00	130.00	37.56	0.44	4.46	h6	JS7
462.1-0189-008A0-XM	●	●	●	●	●	●	1.89	8.36	11.20	38.00	3.00	130.00	37.56	0.44	4.43	h6	JS7
462.1-0190-008A0-XM	●	●	●	●	●	●	1.90	8.35	11.20	38.00	3.00	130.00	37.56	0.44	4.39	h6	JS7
462.1-0191-008A0-XM	●	●	●	●	●	●	1.91	8.34	11.20	38.00	3.00	130.00	37.55	0.45	4.36	h6	JS7
462.1-0192-008A0-XM	●	●	●	●	●	●	1.92	8.32	11.20	38.00	3.00	130.00	37.55	0.45	4.33	h6	JS7
462.1-0193-008A0-XM	●	●	●	●	●	●	1.93	8.31	11.20	38.00	3.00	130.00	37.55	0.45	4.30	h6	JS7
462.1-0194-008A0-XM	●	●	●	●	●	●	1.94	8.29	11.20	38.00	3.00	130.00	37.55	0.45	4.27	h6	JS7
462.1-0195-008A0-XM	●	●	●	●	●	●	1.95	8.27	11.20	38.00	3.00	130.00	37.55	0.45	4.24	h6	JS7
462.1-0196-008A0-XM	●	●	●	●	●	●	1.96	8.26	11.20	38.00	3.00	130.00	37.54	0.46	4.21	h6	JS7
462.1-0197-008A0-XM	●	●	●	●	●	●	1.97	8.24	11.20	38.00	3.00	130.00	37.54	0.46	4.19	h6	JS7
462.1-0198-008A0-XM	●	●	●	●	●	●	1.98	8.23	11.20	38.00	3.00	130.00	37.54	0.46	4.16	h6	JS7
462.1-0199-008A0-XM	●	●	●	●	●	●	1.99	8.22	11.20	38.00	3.00	130.00	37.54	0.46	4.13	h6	JS7
462.1-0200-008A0-XM	●	●	●	●	●	●	2.00	8.20	11.20	38.00	3.00	130.00	37.53	0.47	4.10	h6	JS7
462.1-0201-009A0-XM	●	●	●	●	●	●	2.01	9.48	12.50	38.00	3.00	130.00	37.53	0.47	4.72	h6	JS7
462.1-0202-009A0-XM	●	●	●	●	●	●	2.02	9.47	12.50	38.00	3.00	130.00	37.53	0.47	4.69	h6	JS7
462.1-0203-009A0-XM	●	●	●	●	●	●	2.03	9.45	12.50	38.00	3.00	130.00	37.53	0.47	4.66	h6	JS7
462.1-0204-009A0-XM	●	●	●	●	●	●	2.04	9.44	12.50	38.00	3.00	130.00	37.52	0.48	4.63	h6	JS7
462.1-0205-009A0-XM	●	●	●	●	●	●	2.05	9.43	12.50	38.00	3.00	130.00	37.52	0.48	4.60	h6	JS7
462.1-0206-009A0-XM	●	●	●	●	●	●	2.06	9.41	12.50	38.00	3.00	130.00	37.52	0.48	4.57	h6	JS7
462.1-0207-009A0-XM	●	●	●	●	●	●	2.07	9.40	12.50	38.00	3.00	130.00	37.52	0.48	4.54	h6	JS7
462.1-0208-009A0-XM	●	●	●	●	●	●	2.08	9.38	12.50	38.00	3.00	130.00	37.52	0.48	4.51	h6	JS7
462.1-0209-009A0-XM	●	●	●	●	●	●	2.09	9.36	12.50	38.00	3.00	130.00	37.51	0.49	4.48	h6	JS7
462.1-0210-009A0-XM	●	●	●	●	●	●	2.10	9.35	12.50	38.00	3.00	130.00	37.51	0.49	4.45	h6	JS7
462.1-0211-009A0-XM	●	●	●	●	●	●	2.11	9.34	12.50	38.00	3.00	130.00	37.51	0.49	4.42	h6	JS7
462.1-0212-009A0-XM	●	●	●	●	●	●	2.12	9.32	12.50	38.00	3.00	130.00	37.51	0.49	4.40	h6	JS7

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Adduzione esterna di refrigerante



Metrico (mm)

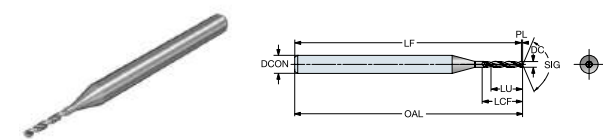
	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0213-009A0-XM	●	●	●	●	●	●	2.13	9.31	12.50	38.00	3.00	130.00	37.50	0.50	4.37	h6	JS7
462.1-0214-009A0-XM	●	●	●	●	●	●	2.14	9.29	12.50	38.00	3.00	130.00	37.50	0.50	4.34	h6	JS7
462.1-0215-009A0-XM	●	●	●	●	●	●	2.15	9.27	12.50	38.00	3.00	130.00	37.50	0.50	4.31	h6	JS7
462.1-0216-009A0-XM	●	●	●	●	●	●	2.16	9.26	12.50	38.00	3.00	130.00	37.50	0.50	4.29	h6	JS7
462.1-0217-009A0-XM	●	●	●	●	●	●	2.17	9.24	12.50	38.00	3.00	130.00	37.49	0.51	4.26	h6	JS7
462.1-0218-009A0-XM	●	●	●	●	●	●	2.18	9.23	12.50	38.00	3.00	130.00	37.49	0.51	4.23	h6	JS7
462.1-0219-009A0-XM	●	●	●	●	●	●	2.19	9.22	12.50	38.00	3.00	130.00	37.49	0.51	4.21	h6	JS7
462.1-0220-009A0-XM	●	●	●	●	●	●	2.20	9.20	12.50	38.00	3.00	130.00	37.49	0.51	4.18	h6	JS7
462.1-0221-009A0-XM	●	●	●	●	●	●	2.21	9.19	12.50	38.00	3.00	130.00	37.48	0.52	4.16	h6	JS7
462.1-0222-009A0-XM	●	●	●	●	●	●	2.22	9.17	12.50	38.00	3.00	130.00	37.48	0.52	4.13	h6	JS7
462.1-0223-009A0-XM	●	●	●	●	●	●	2.23	9.15	12.50	38.00	3.00	130.00	37.48	0.52	4.11	h6	JS7
462.1-0224-009A0-XM	●	●	●	●	●	●	2.24	9.14	12.50	38.00	3.00	130.00	37.48	0.52	4.08	h6	JS7
462.1-0225-009A0-XM	●	●	●	●	●	●	2.25	9.13	12.50	38.00	3.00	130.00	37.48	0.52	4.06	h6	JS7
462.1-0226-009A0-XM	●	●	●	●	●	●	2.26	9.11	12.50	38.00	3.00	130.00	37.47	0.53	4.03	h6	JS7
462.1-0227-009A0-XM	●	●	●	●	●	●	2.27	9.10	12.50	38.00	3.00	130.00	37.47	0.53	4.01	h6	JS7
462.1-0228-009A0-XM	●	●	●	●	●	●	2.28	9.08	12.50	38.00	3.00	130.00	37.47	0.53	3.98	h6	JS7
462.1-0229-009A0-XM	●	●	●	●	●	●	2.29	9.06	12.50	38.00	3.00	130.00	37.47	0.53	3.96	h6	JS7
462.1-0230-009A0-XM	●	●	●	●	●	●	2.30	9.05	12.50	38.00	3.00	130.00	37.46	0.54	3.93	h6	JS7
462.1-0231-009A0-XM	●	●	●	●	●	●	2.31	9.03	12.50	38.00	3.00	130.00	37.46	0.54	3.91	h6	JS7
462.1-0232-009A0-XM	●	●	●	●	●	●	2.32	9.02	12.50	38.00	3.00	130.00	37.46	0.54	3.89	h6	JS7
462.1-0233-009A0-XM	●	●	●	●	●	●	2.33	9.01	12.50	38.00	3.00	130.00	37.46	0.54	3.86	h6	JS7
462.1-0234-008A0-XM	●	●	●	●	●	●	2.34	8.99	12.50	38.00	3.00	130.00	37.45	0.55	3.84	h6	JS7
462.1-0235-008A0-XM	●	●	●	●	●	●	2.35	8.98	12.50	38.00	3.00	130.00	37.45	0.55	3.82	h6	JS7
462.1-0236-008A0-XM	●	●	●	●	●	●	2.36	8.96	12.50	38.00	3.00	130.00	37.45	0.55	3.80	h6	JS7
462.1-0237-008A0-XM	●	●	●	●	●	●	2.37	8.94	12.50	38.00	3.00	130.00	37.45	0.55	3.77	h6	JS7
462.1-0238-008A0-XM	●	●	●	●	●	●	2.38	8.93	12.50	38.00	3.00	130.00	37.45	0.55	3.75	h6	JS7
462.1-0239-008A0-XM	●	●	●	●	●	●	2.39	8.91	12.50	38.00	3.00	130.00	37.44	0.56	3.73	h6	JS7
462.1-0240-008A0-XM	●	●	●	●	●	●	2.40	8.90	12.50	38.00	3.00	130.00	37.44	0.56	3.71	h6	JS7
462.1-0241-008A0-XM	●	●	●	●	●	●	2.41	8.89	12.50	38.00	3.00	130.00	37.44	0.56	3.69	h6	JS7
462.1-0242-008A0-XM	●	●	●	●	●	●	2.42	8.87	12.50	38.00	3.00	130.00	37.44	0.56	3.67	h6	JS7

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



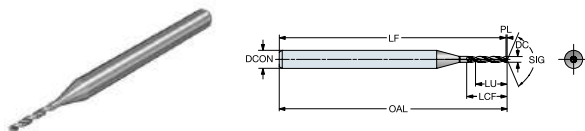
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0243-008A0-XM	●	●	●	●	●	●	2.43	8.85	12.50	38.00	3.00	130.00	37.43	0.57	3.64	h6	JS7
462.1-0244-008A0-XM	●	●	●	●	●	●	2.44	8.84	12.50	38.00	3.00	130.00	37.43	0.57	3.62	h6	JS7
462.1-0245-008A0-XM	●	●	●	●	●	●	2.45	8.82	12.50	38.00	3.00	130.00	37.43	0.57	3.60	h6	JS7
462.1-0246-008A0-XM	●	●	●	●	●	●	2.46	8.81	12.50	38.00	3.00	130.00	37.43	0.57	3.58	h6	JS7
462.1-0247-008A0-XM	●	●	●	●	●	●	2.47	8.80	12.50	38.00	3.00	130.00	37.42	0.58	3.56	h6	JS7
462.1-0248-008A0-XM	●	●	●	●	●	●	2.48	8.78	12.50	38.00	3.00	130.00	37.42	0.58	3.54	h6	JS7
462.1-0249-008A0-XM	●	●	●	●	●	●	2.49	8.77	12.50	38.00	3.00	130.00	37.42	0.58	3.52	h6	JS7
462.1-0250-010A0-XM	●	●	●	●	●	●	2.50	10.25	14.00	38.00	3.00	130.00	37.42	0.58	4.10	h6	JS7
462.1-0251-010A0-XM	●	●	●	●	●	●	2.51	10.23	14.00	38.00	3.00	130.00	37.41	0.59	4.08	h6	JS7
462.1-0252-010A0-XM	●	●	●	●	●	●	2.52	10.22	14.00	38.00	3.00	130.00	37.41	0.59	4.06	h6	JS7
462.1-0253-010A0-XM	●	●	●	●	●	●	2.53	10.20	14.00	38.00	3.00	130.00	37.41	0.59	4.03	h6	JS7
462.1-0254-010A0-XM	●	●	●	●	●	●	2.54	10.19	14.00	38.00	3.00	130.00	37.41	0.59	4.01	h6	JS7
462.1-0255-010A0-XM	●	●	●	●	●	●	2.55	10.18	14.00	38.00	3.00	130.00	37.41	0.59	3.99	h6	JS7
462.1-0256-010A0-XM	●	●	●	●	●	●	2.56	10.16	14.00	38.00	3.00	130.00	37.40	0.60	3.97	h6	JS7
462.1-0257-010A0-XM	●	●	●	●	●	●	2.57	10.15	14.00	38.00	3.00	130.00	37.40	0.60	3.95	h6	JS7
462.1-0258-010A0-XM	●	●	●	●	●	●	2.58	10.13	14.00	38.00	3.00	130.00	37.40	0.60	3.93	h6	JS7
462.1-0259-010A0-XM	●	●	●	●	●	●	2.59	10.11	14.00	38.00	3.00	130.00	37.40	0.60	3.91	h6	JS7
462.1-0260-010A0-XM	●	●	●	●	●	●	2.60	10.10	14.00	38.00	3.00	130.00	37.39	0.61	3.88	h6	JS7
462.1-0261-010A0-XM	●	●	●	●	●	●	2.61	10.09	14.00	38.00	3.00	130.00	37.39	0.61	3.86	h6	JS7
462.1-0262-010A0-XM	●	●	●	●	●	●	2.62	10.07	14.00	38.00	3.00	130.00	37.39	0.61	3.84	h6	JS7
462.1-0263-010A0-XM	●	●	●	●	●	●	2.63	10.06	14.00	38.00	3.00	130.00	37.39	0.61	3.82	h6	JS7
462.1-0264-010A0-XM	●	●	●	●	●	●	2.64	10.04	14.00	38.00	3.00	130.00	37.38	0.62	3.80	h6	JS7
462.1-0265-010A0-XM	●	●	●	●	●	●	2.65	10.02	14.00	38.00	3.00	130.00	37.38	0.62	3.78	h6	JS7
462.1-0266-010A0-XM	●	●	●	●	●	●	2.66	10.01	14.00	38.00	3.00	130.00	37.38	0.62	3.76	h6	JS7
462.1-0267-009A0-XM	●	●	●	●	●	●	2.67	9.99	14.00	38.00	3.00	130.00	37.38	0.62	3.74	h6	JS7
462.1-0268-009A0-XM	●	●	●	●	●	●	2.68	9.98	14.00	38.00	3.00	130.00	37.38	0.62	3.72	h6	JS7
462.1-0269-009A0-XM	●	●	●	●	●	●	2.69	9.97	14.00	38.00	3.00	130.00	37.37	0.63	3.70	h6	JS7
462.1-0270-009A0-XM	●	●	●	●	●	●	2.70	9.95	14.00	38.00	3.00	130.00	37.37	0.63	3.69	h6	JS7
462.1-0271-009A0-XM	●	●	●	●	●	●	2.71	9.94	14.00	38.00	3.00	130.00	37.37	0.63	3.67	h6	JS7
462.1-0272-009A0-XM	●	●	●	●	●	●	2.72	9.92	14.00	38.00	3.00	130.00	37.37	0.63	3.65	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
462.1-0273-009A0-XM	●	●	●	●	●	●	2.73	9.90	14.00	38.00	3.00	130.00	37.36	0.64	3.63	h6	JS7
462.1-0274-009A0-XM	●	●	●	●	●	●	2.74	9.89	14.00	38.00	3.00	130.00	37.36	0.64	3.61	h6	JS7
462.1-0275-009A0-XM	●	●	●	●	●	●	2.75	9.88	14.00	38.00	3.00	130.00	37.36	0.64	3.59	h6	JS7
462.1-0276-009A0-XM	●	●	●	●	●	●	2.76	9.86	14.00	38.00	3.00	130.00	37.36	0.64	3.57	h6	JS7
462.1-0277-009A0-XM	●	●	●	●	●	●	2.77	9.85	14.00	38.00	3.00	130.00	37.35	0.65	3.55	h6	JS7
462.1-0278-009A0-XM	●	●	●	●	●	●	2.78	9.83	14.00	38.00	3.00	130.00	37.35	0.65	3.54	h6	JS7
462.1-0279-009A0-XM	●	●	●	●	●	●	2.79	9.81	14.00	38.00	3.00	130.00	37.35	0.65	3.52	h6	JS7
462.1-0280-009A0-XM	●	●	●	●	●	●	2.80	9.80	14.00	38.00	3.00	130.00	37.35	0.65	3.50	h6	JS7
462.1-0281-009A0-XM	●	●	●	●	●	●	2.81	9.78	14.00	38.00	3.00	130.00	37.34	0.66	3.48	h6	JS7
462.1-0282-009A0-XM	●	●	●	●	●	●	2.82	9.77	14.00	38.00	3.00	130.00	37.34	0.66	3.46	h6	JS7
462.1-0283-009A0-XM	●	●	●	●	●	●	2.83	9.76	14.00	38.00	3.00	130.00	37.34	0.66	3.45	h6	JS7
462.1-0284-009A0-XM	●	●	●	●	●	●	2.84	9.74	14.00	38.00	3.00	130.00	37.34	0.66	3.43	h6	JS7
462.1-0285-009A0-XM	●	●	●	●	●	●	2.85	9.73	14.00	38.00	3.00	130.00	37.34	0.66	3.41	h6	JS7
462.1-0286-009A0-XM	●	●	●	●	●	●	2.86	9.71	14.00	38.00	3.00	130.00	37.33	0.67	3.40	h6	JS7
462.1-0287-009A0-XM	●	●	●	●	●	●	2.87	9.69	14.00	38.00	3.00	130.00	37.33	0.67	3.38	h6	JS7
462.1-0288-009A0-XM	●	●	●	●	●	●	2.88	9.68	14.00	38.00	3.00	130.00	37.33	0.67	3.36	h6	JS7
462.1-0289-009A0-XM	●	●	●	●	●	●	2.89	9.66	14.00	38.00	3.00	130.00	37.33	0.67	3.34	h6	JS7
462.1-0290-009A0-XM	●	●	●	●	●	●	2.90	9.65	14.00	38.00	3.00	130.00	37.32	0.68	3.33	h6	JS7
462.1-0291-009A0-XM	●	●	●	●	●	●	2.91	9.64	14.00	38.00	3.00	130.00	37.32	0.68	3.31	h6	JS7
462.1-0292-009A0-XM	●	●	●	●	●	●	2.92	9.62	14.00	38.00	3.00	130.00	37.32	0.68	3.29	h6	JS7
462.1-0293-009A0-XM	●	●	●	●	●	●	2.93	9.60	14.00	38.00	3.00	130.00	37.32	0.68	3.28	h6	JS7
462.1-0294-009A0-XM	●	●	●	●	●	●	2.94	9.59	14.00	38.00	3.00	130.00	37.31	0.69	3.26	h6	JS7
462.1-0295-009A0-XM	●	●	●	●	●	●	2.95	9.57	14.00	38.00	3.00	130.00	37.31	0.69	3.25	h6	JS7
462.1-0296-009A0-XM	●	●	●	●	●	●	2.96	9.56	14.00	38.00	3.00	130.00	37.31	0.69	3.23	h6	JS7
462.1-0297-009A0-XM	●	●	●	●	●	●	2.97	9.55	14.00	38.00	3.00	130.00	37.31	0.69	3.21	h6	JS7
462.1-0298-009A0-XM	●	●	●	●	●	●	2.98	9.53	14.00	38.00	3.00	130.00	37.31	0.69	3.20	h6	JS7
462.1-0299-009A0-XM	●	●	●	●	●	●	2.99	9.52	14.00	38.00	3.00	130.00	37.30	0.70	3.18	h6	JS7

● = Scelta prioritaria ○ = Buona scelta



sandvik.coromant.com/corodril860



CoroDrill® 860

Soluzione di foratura ottimizzata

CoroDrill® 860 progettata per garantire elevata sicurezza del processo e una foratura affidabile e ad alta-produttività, massimizzando la produzione grazie a prestazioni ottimizzate. Grazie all'eccellente evacuazione dei trucioli sia nei materiali a truciolo lungo che in quelli a truciolo corto, CoroDrill® 860 consente lavorazioni green light ad avanzamenti elevati.

Caratteristiche e vantaggi

- Il metallo duro tenace, combinato con microgeometrie dedicate, migliora la resistenza e l'affidabilità dell'utensile e la sicurezza del processo
- I taglienti perfezionati riducono le forze di taglio e migliorano il controllo dei trucioli
- La forma ottimizzata della scanalatura garantisce una buona formazione, un buon flusso e un'efficace evacuazione dei trucioli
- Tolleranza del corpo m7
- Tolleranza del foro ottenibile H8-H9
- Le opzioni Tailor Made® e gli utensili ingegnerizzati avanzati offrono numerose opportunità per ottimizzare la vostra attrezzatura

860-GM



- Per fori corti principalmente in acciaio, acciaio inossidabile, ghisa e materiale temprato
- Intervallo di diametri 3–16 mm (0,118–0,629 pollici)
- Profondità di foratura 3–8×DC
- Utensili a un diametro e a due diametri

860-PM



- Per acciai a truciolo lungo e corto
- Intervallo di diametri 3–20 mm (0,118–0,787 pollici)
- Profondità di foratura 3–8×DC
- Refrigerante interno ed esterno
- Utensili per foratura a diametro singolo e per smussatura delle punte

860-MM



- Per materiali inossidabili a trucioli lunghi
- Gamma di diametri 3–20 mm (0,118–0,787 pollici)
- Profondità di foratura 3–5×DC
- Refrigerante interno
- Utensili a diametro singolo

860-SM



- Per titanio
- Gamma di diametri 3–16 mm (0,118–0,629 pollici)
- Profondità di foratura 3–5×DC
- Utensili a diametro singolo

860-SD



- Per leghe HRSA a base di nichel
- Gamma di diametri 3–16 mm (0,118–0,629 pollici)
- Profondità di foratura 3–8×DC
- Utensili a diametro singolo

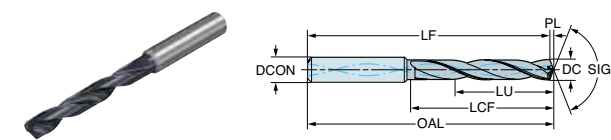
860-NM



- Per materiali non ferrosi
- Intervallo di diametri 3–20 mm (0,118–0,787 pollici)
- Profondità di foratura 3–8×DC
- Refrigerante interno

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

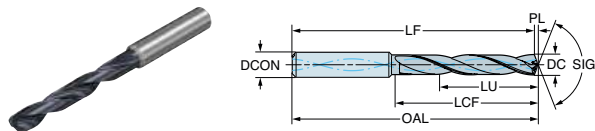
Metrico (mm)

M													
Codice di ordinazione	M2BMM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0300-014A1-MM	●	3.00	14.00	20.00	62.00	6.00	140.00	61.45	0.55	4.67	20	h6	H9
860.1-0310-014A1-MM	●	3.10	14.00	20.00	62.00	6.00	140.00	61.44	0.56	4.52	20	h6	H9
860.1-0318-014A1-MM	●	3.17	14.00	20.00	62.00	6.00	140.00	61.42	0.58	4.41	20	h6	H9
860.1-0320-014A1-MM	●	3.20	14.00	20.00	62.00	6.00	140.00	61.42	0.58	4.38	20	h6	H9
860.1-0325-014A1-MM	●	3.25	14.00	20.00	62.00	6.00	140.00	61.41	0.59	4.31	20	h6	H9
860.1-0330-014A1-MM	●	3.30	14.00	20.00	62.00	6.00	140.00	61.40	0.60	4.24	20	h6	H9
860.1-0340-014A1-MM	●	3.40	14.00	20.00	62.00	6.00	140.00	61.38	0.62	4.12	20	h6	H9
860.1-0350-014A1-MM	●	3.50	14.00	20.00	62.00	6.00	140.00	61.36	0.64	4.00	20	h6	H9
860.1-0357-014A1-MM	●	3.57	14.00	20.00	62.00	6.00	140.00	61.35	0.65	3.92	20	h6	H9
860.1-0360-014A1-MM	●	3.60	14.00	20.00	62.00	6.00	140.00	61.35	0.65	3.89	20	h6	H9
860.1-0370-014A1-MM	●	3.70	14.00	20.00	62.00	6.00	140.00	61.33	0.67	3.78	20	h6	H9
860.1-0380-017A1-MM	●	3.80	17.00	24.00	66.00	6.00	140.00	65.31	0.69	4.47	20	h6	H9
860.1-0390-017A1-MM	●	3.90	17.00	24.00	66.00	6.00	140.00	65.29	0.71	4.36	20	h6	H9
860.1-0397-017A1-MM	●	3.97	17.00	24.00	66.00	6.00	140.00	65.28	0.72	4.28	20	h6	H9
860.1-0400-017A1-MM	●	4.00	17.00	24.00	66.00	6.00	140.00	65.27	0.73	4.25	20	h6	H9
860.1-0410-017A1-MM	●	4.10	17.00	24.00	66.00	6.00	140.00	65.25	0.75	4.15	20	h6	H9
860.1-0420-017A1-MM	●	4.20	17.00	24.00	66.00	6.00	140.00	65.24	0.76	4.05	20	h6	H9
860.1-0430-017A1-MM	●	4.30	17.00	24.00	66.00	6.00	140.00	65.22	0.78	3.95	20	h6	H9
860.1-0437-017A1-MM	●	4.37	17.00	24.00	66.00	6.00	140.00	65.21	0.80	3.89	20	h6	H9
860.1-0440-017A1-MM	●	4.40	17.00	24.00	66.00	6.00	140.00	65.20	0.80	3.86	20	h6	H9
860.1-0450-017A1-MM	●	4.50	17.00	24.00	66.00	6.00	140.00	65.18	0.82	3.78	20	h6	H9
860.1-0460-017A1-MM	●	4.60	17.00	24.00	66.00	6.00	140.00	65.16	0.84	3.70	20	h6	H9
860.1-0465-017A1-MM	●	4.65	17.00	24.00	66.00	6.00	140.00	65.15	0.85	3.66	20	h6	H9
860.1-0470-017A1-MM	●	4.70	17.00	24.00	66.00	6.00	140.00	65.14	0.86	3.62	20	h6	H9
860.1-0476-020A1-MM	●	4.76	20.00	28.00	66.00	6.00	140.00	65.13	0.87	4.20	20	h6	H9
860.1-0480-020A1-MM	●	4.80	20.00	28.00	66.00	6.00	140.00	65.13	0.87	4.17	20	h6	H9
860.1-0490-020A1-MM	●	4.90	20.00	28.00	66.00	6.00	140.00	65.11	0.89	4.08	20	h6	H9
860.1-0500-020A1-MM	●	5.00	20.00	28.00	66.00	6.00	140.00	65.09	0.91	4.00	20	h6	H9
860.1-0510-020A1-MM	●	5.10	20.00	28.00	66.00	6.00	140.00	65.07	0.93	3.92	20	h6	H9
860.1-0516-020A1-MM	●	5.16	20.00	28.00	66.00	6.00	140.00	65.06	0.94	3.88	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

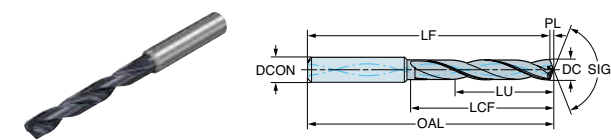
Metrico (mm)

M													
Codice di ordinazione	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0520-020A1-MM	●	5.20	20.00	28.00	66.00	6.00	140.00	65.05	0.95	3.85	20	h6	H9
860.1-0530-020A1-MM	●	5.30	20.00	28.00	66.00	6.00	140.00	65.04	0.96	3.77	20	h6	H9
860.1-0540-020A1-MM	●	5.40	20.00	28.00	66.00	6.00	140.00	65.02	0.98	3.70	20	h6	H9
860.1-0550-020A1-MM	●	5.50	20.00	28.00	66.00	6.00	140.00	65.00	1.00	3.64	20	h6	H9
860.1-0555-020A1-MM	●	5.55	20.00	28.00	66.00	6.00	140.00	64.99	1.01	3.60	20	h6	H9
860.1-0556-020A1-MM	●	5.56	20.00	28.00	66.00	6.00	140.00	64.99	1.01	3.60	20	h6	H9
860.1-0560-020A1-MM	●	5.60	20.00	28.00	66.00	6.00	140.00	64.98	1.02	3.57	20	h6	H9
860.1-0570-020A1-MM	●	5.70	20.00	28.00	66.00	6.00	140.00	64.96	1.04	3.51	20	h6	H9
860.1-0580-020A1-MM	●	5.80	20.00	28.00	66.00	6.00	140.00	64.94	1.06	3.45	20	h6	H9
860.1-0590-020A1-MM	●	5.90	20.00	28.00	66.00	6.00	140.00	64.93	1.07	3.39	20	h6	H9
860.1-0595-020A1-MM	●	5.95	20.00	28.00	66.00	6.00	140.00	64.92	1.08	3.36	20	h6	H9
860.1-0610-024A1-MM	●	6.10	24.00	34.00	79.00	8.00	140.00	77.89	1.11	3.93	20	h6	H9
860.1-0620-024A1-MM	●	6.20	24.00	34.00	79.00	8.00	140.00	77.87	1.13	3.87	20	h6	H9
860.1-0630-024A1-MM	●	6.30	24.00	34.00	79.00	8.00	140.00	77.85	1.15	3.81	20	h6	H9
860.1-0635-024A1-MM	●	6.35	24.00	34.00	79.00	8.00	140.00	77.84	1.16	3.78	20	h6	H9
860.1-0640-024A1-MM	●	6.40	24.00	34.00	79.00	8.00	140.00	77.83	1.16	3.75	20	h6	H9
860.1-0650-024A1-MM	●	6.50	24.00	34.00	79.00	8.00	140.00	77.82	1.18	3.69	20	h6	H9
860.1-0660-024A1-MM	●	6.60	24.00	34.00	79.00	8.00	140.00	77.80	1.20	3.64	20	h6	H9
860.1-0670-024A1-MM	●	6.70	24.00	34.00	79.00	8.00	140.00	77.78	1.22	3.58	20	h6	H9
860.1-0675-024A1-MM	●	6.75	24.00	34.00	79.00	8.00	140.00	77.77	1.23	3.56	20	h6	H9
860.1-0680-024A1-MM	●	6.80	24.00	34.00	79.00	8.00	140.00	77.76	1.24	3.53	20	h6	H9
860.1-0690-024A1-MM	●	6.90	24.00	34.00	79.00	8.00	140.00	77.74	1.26	3.48	20	h6	H9
860.1-0700-024A1-MM	●	7.00	24.00	34.00	79.00	8.00	140.00	77.73	1.27	3.43	20	h6	H9
860.1-0710-029A1-MM	●	7.10	29.00	41.00	79.00	8.00	140.00	77.71	1.29	4.08	20	h6	H9
860.1-0714-029A1-MM	●	7.14	29.00	41.00	79.00	8.00	140.00	77.70	1.30	4.06	20	h6	H9
860.1-0720-029A1-MM	●	7.20	29.00	41.00	79.00	8.00	140.00	77.69	1.31	4.03	20	h6	H9
860.1-0730-029A1-MM	●	7.30	29.00	41.00	79.00	8.00	140.00	77.67	1.33	3.97	20	h6	H9
860.1-0740-029A1-MM	●	7.40	29.00	41.00	79.00	8.00	140.00	77.65	1.35	3.92	20	h6	H9
860.1-0750-029A1-MM	●	7.50	29.00	41.00	79.00	8.00	140.00	77.64	1.37	3.87	20	h6	H9
860.1-0754-029A1-MM	●	7.54	29.00	41.00	79.00	8.00	140.00	77.63	1.37	3.85	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

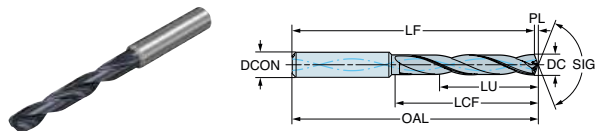
Metrico (mm)

M													
Codice di ordinazione	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0760-029A1-MM	●	7.60	29.00	41.00	79.00	8.00	140.00	77.62	1.38	3.82	20	h6	H9
860.1-0770-029A1-MM	●	7.70	29.00	41.00	79.00	8.00	140.00	77.60	1.40	3.77	20	h6	H9
860.1-0780-029A1-MM	●	7.80	29.00	41.00	79.00	8.00	140.00	77.58	1.42	3.72	20	h6	H9
860.1-0790-029A1-MM	●	7.90	29.00	41.00	79.00	8.00	140.00	77.56	1.44	3.67	20	h6	H9
860.1-0794-029A1-MM	●	7.94	29.00	41.00	79.00	8.00	140.00	77.56	1.45	3.65	20	h6	H9
860.1-0810-035A1-MM	●	8.10	35.00	47.00	89.00	10.00	140.00	87.53	1.47	4.32	20	h6	H9
860.1-0820-035A1-MM	●	8.20	35.00	47.00	89.00	10.00	140.00	87.51	1.49	4.27	20	h6	H9
860.1-0830-035A1-MM	●	8.30	35.00	47.00	89.00	10.00	140.00	87.49	1.51	4.22	20	h6	H9
860.1-0833-035A1-MM	●	8.33	35.00	47.00	89.00	10.00	140.00	87.48	1.52	4.20	20	h6	H9
860.1-0840-035A1-MM	●	8.40	35.00	47.00	89.00	10.00	140.00	87.47	1.53	4.17	20	h6	H9
860.1-0850-035A1-MM	●	8.50	35.00	47.00	89.00	10.00	140.00	87.45	1.55	4.12	20	h6	H9
860.1-0860-035A1-MM	●	8.60	35.00	47.00	89.00	10.00	140.00	87.43	1.57	4.07	20	h6	H9
860.1-0870-035A1-MM	●	8.70	35.00	47.00	89.00	10.00	140.00	87.42	1.58	4.02	20	h6	H9
860.1-0873-035A1-MM	●	8.73	35.00	47.00	89.00	10.00	140.00	87.41	1.59	4.01	20	h6	H9
860.1-0880-035A1-MM	●	8.80	35.00	47.00	89.00	10.00	140.00	87.40	1.60	3.98	20	h6	H9
860.1-0890-035A1-MM	●	8.90	35.00	47.00	89.00	10.00	140.00	87.38	1.62	3.93	20	h6	H9
860.1-0900-035A1-MM	●	9.00	35.00	47.00	89.00	10.00	140.00	87.36	1.64	3.89	20	h6	H9
860.1-0910-035A1-MM	●	9.10	35.00	47.00	89.00	10.00	140.00	87.34	1.66	3.85	20	h6	H9
860.1-0913-035A1-MM	●	9.13	35.00	47.00	89.00	10.00	140.00	87.34	1.66	3.83	20	h6	H9
860.1-0920-035A1-MM	●	9.20	35.00	47.00	89.00	10.00	140.00	87.33	1.67	3.80	20	h6	H9
860.1-0930-035A1-MM	●	9.30	35.00	47.00	89.00	10.00	140.00	87.31	1.69	3.76	20	h6	H9
860.1-0940-035A1-MM	●	9.40	35.00	47.00	89.00	10.00	140.00	87.29	1.71	3.72	20	h6	H9
860.1-0950-035A1-MM	●	9.50	35.00	47.00	89.00	10.00	140.00	87.27	1.73	3.68	20	h6	H9
860.1-0953-035A1-MM	●	9.52	35.00	47.00	89.00	10.00	140.00	87.27	1.73	3.67	20	h6	H9
860.1-0960-035A1-MM	●	9.60	35.00	47.00	89.00	10.00	140.00	87.25	1.75	3.65	20	h6	H9
860.1-0970-035A1-MM	●	9.70	35.00	47.00	89.00	10.00	140.00	87.24	1.76	3.61	20	h6	H9
860.1-0980-035A1-MM	●	9.80	35.00	47.00	89.00	10.00	140.00	87.22	1.78	3.57	20	h6	H9
860.1-0990-035A1-MM	●	9.90	35.00	47.00	89.00	10.00	140.00	87.20	1.80	3.54	20	h6	H9
860.1-0992-035A1-MM	●	9.92	35.00	47.00	89.00	10.00	140.00	87.19	1.80	3.53	20	h6	H9
860.1-1010-040A1-MM	●	10.10	40.00	55.00	102.00	12.00	140.00	100.16	1.84	3.96	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Mettrico (mm)

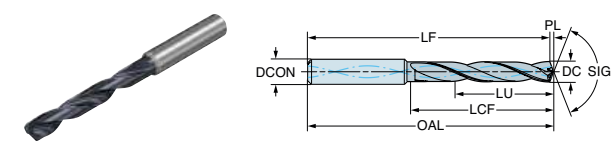
M													
Codice di ordinazione	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-1020-040A1-MM	●	10.20	40.00	55.00	102.00	12.00	140.00	100.14	1.86	3.92	20	h6	H9
860.1-1030-040A1-MM	●	10.30	40.00	55.00	102.00	12.00	140.00	100.13	1.87	3.88	20	h6	H9
860.1-1032-040A1-MM	●	10.32	40.00	55.00	102.00	12.00	140.00	100.12	1.88	3.88	20	h6	H9
860.1-1040-040A1-MM	●	10.40	40.00	55.00	102.00	12.00	140.00	100.11	1.89	3.85	20	h6	H9
860.1-1050-040A1-MM	●	10.50	40.00	55.00	102.00	12.00	140.00	100.09	1.91	3.81	20	h6	H9
860.1-1060-040A1-MM	●	10.60	40.00	55.00	102.00	12.00	140.00	100.07	1.93	3.77	20	h6	H9
860.1-1070-040A1-MM	●	10.70	40.00	55.00	102.00	12.00	140.00	100.05	1.95	3.74	20	h6	H9
860.1-1072-040A1-MM	●	10.72	40.00	55.00	102.00	12.00	140.00	100.05	1.95	3.73	20	h6	H9
860.1-1080-040A1-MM	●	10.80	40.00	55.00	102.00	12.00	140.00	100.04	1.97	3.70	20	h6	H9
860.1-1090-040A1-MM	●	10.90	40.00	55.00	102.00	12.00	140.00	100.02	1.98	3.67	20	h6	H9
860.1-1100-040A1-MM	●	11.00	40.00	55.00	102.00	12.00	140.00	100.00	2.00	3.64	20	h6	H9
860.1-1110-040A1-MM	●	11.10	40.00	55.00	102.00	12.00	140.00	99.98	2.02	3.60	20	h6	H9
860.1-1111-040A1-MM	●	11.11	40.00	55.00	102.00	12.00	140.00	99.98	2.02	3.60	20	h6	H9
860.1-1120-040A1-MM	●	11.20	40.00	55.00	102.00	12.00	140.00	99.96	2.04	3.57	20	h6	H9
860.1-1130-040A1-MM	●	11.30	40.00	55.00	102.00	12.00	140.00	99.94	2.06	3.54	20	h6	H9
860.1-1140-040A1-MM	●	11.40	40.00	55.00	102.00	12.00	140.00	99.93	2.08	3.51	20	h6	H9
860.1-1150-040A1-MM	●	11.50	40.00	55.00	102.00	12.00	140.00	99.91	2.09	3.48	20	h6	H9
860.1-1151-040A1-MM	●	11.51	40.00	55.00	102.00	12.00	140.00	99.90	2.10	3.48	20	h6	H9
860.1-1160-040A1-MM	●	11.60	40.00	55.00	102.00	12.00	140.00	99.89	2.11	3.45	20	h6	H9
860.1-1170-040A1-MM	●	11.70	40.00	55.00	102.00	12.00	140.00	99.87	2.13	3.42	20	h6	H9
860.1-1180-040A1-MM	●	11.80	40.00	55.00	102.00	12.00	140.00	99.85	2.15	3.39	20	h6	H9
860.1-1190-040A1-MM	●	11.90	40.00	55.00	102.00	12.00	140.00	99.83	2.17	3.36	20	h6	H9
860.1-1210-043A1-MM	●	12.10	43.00	60.00	107.00	14.00	140.00	104.80	2.20	3.55	20	h6	H9
860.1-1220-043A1-MM	●	12.20	43.00	60.00	107.00	14.00	140.00	104.78	2.22	3.52	20	h6	H9
860.1-1230-043A1-MM	●	12.30	43.00	60.00	107.00	14.00	140.00	104.76	2.24	3.50	20	h6	H9
860.1-1250-043A1-MM	●	12.50	43.00	60.00	107.00	14.00	140.00	104.72	2.28	3.44	20	h6	H9
860.1-1260-043A1-MM	●	12.60	43.00	60.00	107.00	14.00	140.00	104.71	2.29	3.41	20	h6	H9
860.1-1270-043A1-MM	●	12.70	43.00	60.00	107.00	14.00	140.00	104.69	2.31	3.39	20	h6	H9
860.1-1280-043A1-MM	●	12.80	43.00	60.00	107.00	14.00	140.00	104.67	2.33	3.36	20	h6	H9
860.1-1290-043A1-MM	●	12.90	43.00	60.00	107.00	14.00	140.00	104.65	2.35	3.33	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

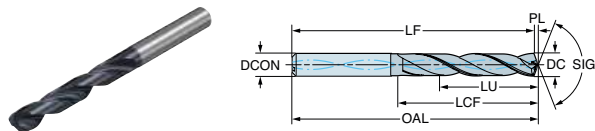
Metrico (mm)

M													
Codice di ordinazione	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-1300-043A1-MM	●	13.00	43.00	60.00	107.00	14.00	140.00	104.63	2.37	3.31	20	h6	H9
860.1-1310-043A1-MM	●	13.10	43.00	60.00	107.00	14.00	140.00	104.62	2.38	3.28	20	h6	H9
860.1-1330-043A1-MM	●	13.30	43.00	60.00	107.00	14.00	140.00	104.58	2.42	3.23	20	h6	H9
860.1-1349-043A1-MM	●	13.49	43.00	60.00	107.00	14.00	140.00	104.54	2.45	3.19	20	h6	H9
860.1-1350-043A1-MM	●	13.50	43.00	60.00	107.00	14.00	140.00	104.54	2.46	3.19	20	h6	H9
860.1-1380-043A1-MM	●	13.80	43.00	60.00	107.00	14.00	140.00	104.49	2.51	3.12	20	h6	H9
860.1-1400-043A1-MM	●	14.00	43.00	60.00	107.00	14.00	140.00	104.45	2.55	3.07	20	h6	H9
860.1-1429-045A1-MM	●	14.29	45.00	65.00	115.00	16.00	140.00	112.40	2.60	3.15	20	h6	H9
860.1-1440-045A1-MM	●	14.40	45.00	65.00	115.00	16.00	140.00	112.38	2.62	3.13	20	h6	H9
860.1-1450-045A1-MM	●	14.50	45.00	65.00	115.00	16.00	140.00	112.36	2.64	3.10	20	h6	H9
860.1-1475-045A1-MM	●	14.75	45.00	65.00	115.00	16.00	140.00	112.32	2.68	3.05	20	h6	H9
860.1-1480-045A1-MM	●	14.80	45.00	65.00	115.00	16.00	140.00	112.31	2.69	3.04	20	h6	H9
860.1-1500-045A1-MM	●	15.00	45.00	65.00	115.00	16.00	140.00	112.27	2.73	3.00	20	h6	H9
860.1-1510-045A1-MM	●	15.10	45.00	65.00	115.00	16.00	140.00	112.25	2.75	2.98	20	h6	H9
860.1-1520-045A1-MM	●	15.20	45.00	65.00	115.00	16.00	140.00	112.23	2.77	2.96	20	h6	H9
860.1-1530-045A1-MM	●	15.30	45.00	65.00	115.00	16.00	140.00	112.22	2.78	2.94	20	h6	H9
860.1-1550-045A1-MM	●	15.50	45.00	65.00	115.00	16.00	140.00	112.18	2.82	2.90	20	h6	H9
860.1-1580-045A1-MM	●	15.80	45.00	65.00	115.00	16.00	140.00	112.13	2.88	2.85	20	h6	H9
860.1-1588-045A1-MM	●	15.88	45.00	65.00	115.00	16.00	140.00	112.11	2.89	2.83	20	h6	H9
860.1-1650-051A1-MM	●	16.50	51.00	73.00	123.00	18.00	140.00	120.00	3.00	3.09	20	h6	H9
860.1-1700-051A1-MM	●	17.00	51.00	73.00	123.00	18.00	140.00	119.91	3.09	3.00	20	h6	H9
860.1-1750-051A1-MM	●	17.50	51.00	73.00	123.00	18.00	140.00	119.82	3.18	2.91	20	h6	H9
860.1-1850-055A1-MM	●	18.50	55.00	79.00	131.00	20.00	140.00	127.63	3.37	2.97	20	h6	H9
860.1-1900-055A1-MM	●	19.00	55.00	79.00	131.00	20.00	140.00	127.54	3.46	2.89	20	h6	H9
860.1-1950-055A1-MM	●	19.50	55.00	79.00	131.00	20.00	140.00	127.45	3.55	2.82	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura fino a 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

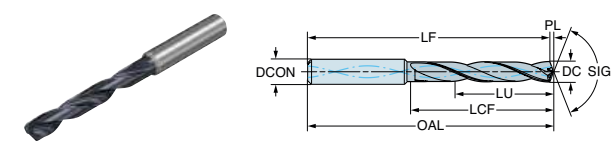
M													
Codice di ordinazione	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0600-020A1-MM	●	6.00	20.00	28.00	66.00	6.00	140.00	64.91	1.09	3.33	20	h6	H9
860.1-0600-035A1-MM	●	6.00	35.00	44.00	82.00	6.00	140.00	80.91	1.09	5.83	20	h6	H9
860.1-0800-029A1-MM	●	8.00	29.00	41.00	79.00	8.00	140.00	77.54	1.46	3.63	20	h6	H9
860.1-0800-043A1-MM	●	8.00	43.00	53.00	91.00	8.00	140.00	89.54	1.46	5.38	20	h6	H9
860.1-1000-035A1-MM	●	10.00	35.00	47.00	89.00	10.00	140.00	87.18	1.82	3.50	20	h6	H9
860.1-1000-049A1-MM	●	10.00	49.00	61.00	103.00	10.00	140.00	101.18	1.82	4.90	20	h6	H9
860.1-1200-040A1-MM	●	12.00	40.00	55.00	102.00	12.00	140.00	99.82	2.18	3.33	20	h6	H9
860.1-1200-056A1-MM	●	12.00	56.00	71.00	118.00	12.00	140.00	115.82	2.18	4.67	20	h6	H9
860.1-1400-060A1-MM	●	14.00	60.00	77.00	124.00	14.00	140.00	121.45	2.55	4.29	20	h6	H9
860.1-1420-045A1-MM	●	14.20	45.00	65.00	115.00	16.00	140.00	112.42	2.58	3.17	20	h6	H9
860.1-1600-045A1-MM	●	16.00	45.00	65.00	115.00	16.00	140.00	112.09	2.91	2.81	20	h6	H9
860.1-1600-063A1-MM	●	16.00	63.00	83.00	133.00	16.00	140.00	130.09	2.91	3.94	20	h6	H9
860.1-1800-051A1-MM	●	18.00	51.00	73.00	123.00	18.00	140.00	119.72	3.28	2.83	20	h6	H9
860.1-1800-071A1-MM	●	18.00	71.00	93.00	143.00	18.00	140.00	139.72	3.28	3.94	20	h6	H9
860.1-2000-055A1-MM	●	20.00	55.00	79.00	131.00	20.00	140.00	127.36	3.64	2.75	20	h6	H9
860.1-2000-077A1-MM	●	20.00	77.00	101.00	153.00	20.00	140.00	149.36	3.64	3.85	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

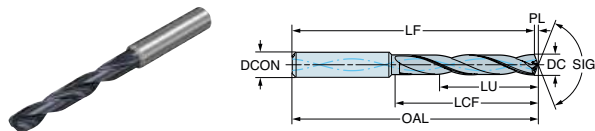
Metrico (mm)

M													
Codice di ordinazione	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON [mm] _{MS}	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0300-019A1-MM	●	3.00	19.00	24.00	66.00	6.00	140.00	65.45	0.55	6.33	20	h6	H9
860.1-0310-019A1-MM	●	3.10	19.00	24.00	66.00	6.00	140.00	65.44	0.56	6.13	20	h6	H9
860.1-0318-019A1-MM	●	3.17	19.00	24.00	66.00	6.00	140.00	65.42	0.58	5.98	20	h6	H9
860.1-0320-019A1-MM	●	3.20	19.00	24.00	66.00	6.00	140.00	65.42	0.58	5.94	20	h6	H9
860.1-0325-019A1-MM	●	3.25	19.00	24.00	66.00	6.00	140.00	65.41	0.59	5.85	20	h6	H9
860.1-0330-019A1-MM	●	3.30	19.00	24.00	66.00	6.00	140.00	65.40	0.60	5.76	20	h6	H9
860.1-0340-019A1-MM	●	3.40	19.00	24.00	66.00	6.00	140.00	65.38	0.62	5.59	20	h6	H9
860.1-0350-019A1-MM	●	3.50	19.00	24.00	66.00	6.00	140.00	65.36	0.64	5.43	20	h6	H9
860.1-0357-019A1-MM	●	3.57	19.00	24.00	66.00	6.00	140.00	65.35	0.65	5.32	20	h6	H9
860.1-0360-019A1-MM	●	3.60	19.00	24.00	66.00	6.00	140.00	65.35	0.65	5.28	20	h6	H9
860.1-0370-019A1-MM	●	3.70	19.00	24.00	66.00	6.00	140.00	65.33	0.67	5.14	20	h6	H9
860.1-0380-029A1-MM	●	3.80	29.00	36.00	74.00	6.00	140.00	73.31	0.69	7.63	20	h6	H9
860.1-0390-029A1-MM	●	3.90	29.00	36.00	74.00	6.00	140.00	73.29	0.71	7.44	20	h6	H9
860.1-0397-029A1-MM	●	3.97	29.00	36.00	74.00	6.00	140.00	73.28	0.72	7.31	20	h6	H9
860.1-0400-029A1-MM	●	4.00	29.00	36.00	74.00	6.00	140.00	73.27	0.73	7.25	20	h6	H9
860.1-0410-029A1-MM	●	4.10	29.00	36.00	74.00	6.00	140.00	73.25	0.75	7.07	20	h6	H9
860.1-0420-029A1-MM	●	4.20	29.00	36.00	74.00	6.00	140.00	73.24	0.76	6.90	20	h6	H9
860.1-0430-029A1-MM	●	4.30	29.00	36.00	74.00	6.00	140.00	73.22	0.78	6.74	20	h6	H9
860.1-0437-029A1-MM	●	4.37	29.00	36.00	74.00	6.00	140.00	73.21	0.80	6.64	20	h6	H9
860.1-0440-029A1-MM	●	4.40	29.00	36.00	74.00	6.00	140.00	73.20	0.80	6.59	20	h6	H9
860.1-0450-029A1-MM	●	4.50	29.00	36.00	74.00	6.00	140.00	73.18	0.82	6.44	20	h6	H9
860.1-0460-029A1-MM	●	4.60	29.00	36.00	74.00	6.00	140.00	73.16	0.84	6.30	20	h6	H9
860.1-0465-029A1-MM	●	4.65	29.00	36.00	74.00	6.00	140.00	73.15	0.85	6.24	20	h6	H9
860.1-0470-029A1-MM	●	4.70	29.00	36.00	74.00	6.00	140.00	73.14	0.86	6.17	20	h6	H9
860.1-0476-035A1-MM	●	4.76	35.00	44.00	82.00	6.00	140.00	81.13	0.87	7.35	20	h6	H9
860.1-0480-035A1-MM	●	4.80	35.00	44.00	82.00	6.00	140.00	81.13	0.87	7.29	20	h6	H9
860.1-0490-035A1-MM	●	4.90	35.00	44.00	82.00	6.00	140.00	81.11	0.89	7.14	20	h6	H9
860.1-0500-035A1-MM	●	5.00	35.00	44.00	82.00	6.00	140.00	81.09	0.91	7.00	20	h6	H9
860.1-0510-035A1-MM	●	5.10	35.00	44.00	82.00	6.00	140.00	81.07	0.93	6.86	20	h6	H9
860.1-0516-035A1-MM	●	5.16	35.00	44.00	82.00	6.00	140.00	81.06	0.94	6.78	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

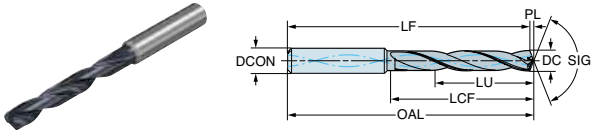
Codice di ordinazione	M2BM	M											
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0520-035A1-MM	●	5.20	35.00	44.00	82.00	6.00	140.00	81.05	0.95	6.73	20	h6	H9
860.1-0530-035A1-MM	●	5.30	35.00	44.00	82.00	6.00	140.00	81.04	0.96	6.60	20	h6	H9
860.1-0540-035A1-MM	●	5.40	35.00	44.00	82.00	6.00	140.00	81.02	0.98	6.48	20	h6	H9
860.1-0550-035A1-MM	●	5.50	35.00	44.00	82.00	6.00	140.00	81.00	1.00	6.36	20	h6	H9
860.1-0555-035A1-MM	●	5.55	35.00	44.00	82.00	6.00	140.00	80.99	1.01	6.31	20	h6	H9
860.1-0556-035A1-MM	●	5.56	35.00	44.00	82.00	6.00	140.00	80.99	1.01	6.30	20	h6	H9
860.1-0560-035A1-MM	●	5.60	35.00	44.00	82.00	6.00	140.00	80.98	1.02	6.25	20	h6	H9
860.1-0570-035A1-MM	●	5.70	35.00	44.00	82.00	6.00	140.00	80.96	1.04	6.14	20	h6	H9
860.1-0580-035A1-MM	●	5.80	35.00	44.00	82.00	6.00	140.00	80.94	1.06	6.03	20	h6	H9
860.1-0590-035A1-MM	●	5.90	35.00	44.00	82.00	6.00	140.00	80.93	1.07	5.93	20	h6	H9
860.1-0595-035A1-MM	●	5.95	35.00	44.00	82.00	6.00	140.00	80.92	1.08	5.88	20	h6	H9
860.1-0610-043A1-MM	●	6.10	43.00	53.00	91.00	8.00	140.00	89.89	1.11	7.05	20	h6	H9
860.1-0620-043A1-MM	●	6.20	43.00	53.00	91.00	8.00	140.00	89.87	1.13	6.94	20	h6	H9
860.1-0630-043A1-MM	●	6.30	43.00	53.00	91.00	8.00	140.00	89.85	1.15	6.83	20	h6	H9
860.1-0635-043A1-MM	●	6.35	43.00	53.00	91.00	8.00	140.00	89.84	1.16	6.77	20	h6	H9
860.1-0640-043A1-MM	●	6.40	43.00	53.00	91.00	8.00	140.00	89.83	1.16	6.72	20	h6	H9
860.1-0650-043A1-MM	●	6.50	43.00	53.00	91.00	8.00	140.00	89.82	1.18	6.62	20	h6	H9
860.1-0660-043A1-MM	●	6.60	43.00	53.00	91.00	8.00	140.00	89.80	1.20	6.52	20	h6	H9
860.1-0670-043A1-MM	●	6.70	43.00	53.00	91.00	8.00	140.00	89.78	1.22	6.42	20	h6	H9
860.1-0675-043A1-MM	●	6.75	43.00	53.00	91.00	8.00	140.00	89.77	1.23	6.37	20	h6	H9
860.1-0680-043A1-MM	●	6.80	43.00	53.00	91.00	8.00	140.00	89.76	1.24	6.32	20	h6	H9
860.1-0690-043A1-MM	●	6.90	43.00	53.00	91.00	8.00	140.00	89.74	1.26	6.23	20	h6	H9
860.1-0700-043A1-MM	●	7.00	43.00	53.00	91.00	8.00	140.00	89.73	1.27	6.14	20	h6	H9
860.1-0710-043A1-MM	●	7.10	43.00	53.00	91.00	8.00	140.00	89.71	1.29	6.06	20	h6	H9
860.1-0714-043A1-MM	●	7.14	43.00	53.00	91.00	8.00	140.00	89.70	1.30	6.02	20	h6	H9
860.1-0720-043A1-MM	●	7.20	43.00	53.00	91.00	8.00	140.00	89.69	1.31	5.97	20	h6	H9
860.1-0730-043A1-MM	●	7.30	43.00	53.00	91.00	8.00	140.00	89.67	1.33	5.89	20	h6	H9
860.1-0740-043A1-MM	●	7.40	43.00	53.00	91.00	8.00	140.00	89.65	1.35	5.81	20	h6	H9
860.1-0750-043A1-MM	●	7.50	43.00	53.00	91.00	8.00	140.00	89.64	1.37	5.73	20	h6	H9
860.1-0754-043A1-MM	●	7.54	43.00	53.00	91.00	8.00	140.00	89.63	1.37	5.70	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

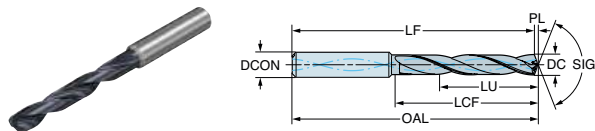
Metrico (mm)

M													
Codice di ordinazione	M2B	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0760-043A1-MM	●	7.60	43.00	53.00	91.00	8.00	140.00	89.62	1.38	5.66	20	h6	H9
860.1-0770-043A1-MM	●	7.70	43.00	53.00	91.00	8.00	140.00	89.60	1.40	5.58	20	h6	H9
860.1-0780-043A1-MM	●	7.80	43.00	53.00	91.00	8.00	140.00	89.58	1.42	5.51	20	h6	H9
860.1-0790-043A1-MM	●	7.90	43.00	53.00	91.00	8.00	140.00	89.56	1.44	5.44	20	h6	H9
860.1-0794-043A1-MM	●	7.94	43.00	53.00	91.00	8.00	140.00	89.56	1.45	5.42	20	h6	H9
860.1-0810-049A1-MM	●	8.10	49.00	61.00	103.00	10.00	140.00	101.53	1.47	6.05	20	h6	H9
860.1-0820-049A1-MM	●	8.20	49.00	61.00	103.00	10.00	140.00	101.51	1.49	5.98	20	h6	H9
860.1-0830-049A1-MM	●	8.30	49.00	61.00	103.00	10.00	140.00	101.49	1.51	5.90	20	h6	H9
860.1-0833-049A1-MM	●	8.33	49.00	61.00	103.00	10.00	140.00	101.48	1.52	5.88	20	h6	H9
860.1-0840-049A1-MM	●	8.40	49.00	61.00	103.00	10.00	140.00	101.47	1.53	5.83	20	h6	H9
860.1-0850-049A1-MM	●	8.50	49.00	61.00	103.00	10.00	140.00	101.45	1.55	5.76	20	h6	H9
860.1-0860-049A1-MM	●	8.60	49.00	61.00	103.00	10.00	140.00	101.43	1.57	5.70	20	h6	H9
860.1-0870-049A1-MM	●	8.70	49.00	61.00	103.00	10.00	140.00	101.42	1.58	5.63	20	h6	H9
860.1-0873-049A1-MM	●	8.73	49.00	61.00	103.00	10.00	140.00	101.41	1.59	5.61	20	h6	H9
860.1-0880-049A1-MM	●	8.80	49.00	61.00	103.00	10.00	140.00	101.40	1.60	5.57	20	h6	H9
860.1-0890-049A1-MM	●	8.90	49.00	61.00	103.00	10.00	140.00	101.38	1.62	5.51	20	h6	H9
860.1-0900-049A1-MM	●	9.00	49.00	61.00	103.00	10.00	140.00	101.36	1.64	5.44	20	h6	H9
860.1-0910-049A1-MM	●	9.10	49.00	61.00	103.00	10.00	140.00	101.34	1.66	5.38	20	h6	H9
860.1-0913-049A1-MM	●	9.13	49.00	61.00	103.00	10.00	140.00	101.34	1.66	5.37	20	h6	H9
860.1-0920-049A1-MM	●	9.20	49.00	61.00	103.00	10.00	140.00	101.33	1.67	5.33	20	h6	H9
860.1-0930-049A1-MM	●	9.30	49.00	61.00	103.00	10.00	140.00	101.31	1.69	5.27	20	h6	H9
860.1-0940-049A1-MM	●	9.40	49.00	61.00	103.00	10.00	140.00	101.29	1.71	5.21	20	h6	H9
860.1-0950-049A1-MM	●	9.50	49.00	61.00	103.00	10.00	140.00	101.27	1.73	5.16	20	h6	H9
860.1-0953-049A1-MM	●	9.52	49.00	61.00	103.00	10.00	140.00	101.27	1.73	5.14	20	h6	H9
860.1-0960-049A1-MM	●	9.60	49.00	61.00	103.00	10.00	140.00	101.25	1.75	5.10	20	h6	H9
860.1-0970-049A1-MM	●	9.70	49.00	61.00	103.00	10.00	140.00	101.24	1.76	5.05	20	h6	H9
860.1-0980-049A1-MM	●	9.80	49.00	61.00	103.00	10.00	140.00	101.22	1.78	5.00	20	h6	H9
860.1-0990-049A1-MM	●	9.90	49.00	61.00	103.00	10.00	140.00	101.20	1.80	4.95	20	h6	H9
860.1-0992-049A1-MM	●	9.92	49.00	61.00	103.00	10.00	140.00	101.19	1.80	4.94	20	h6	H9
860.1-1010-056A1-MM	●	10.10	56.00	71.00	118.00	12.00	140.00	116.16	1.84	5.54	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Mettrico (mm)

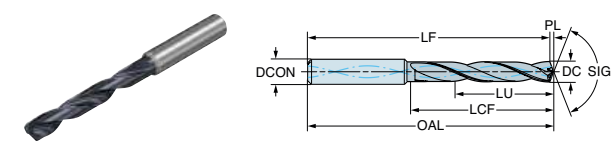
Codice di ordinazione	M2BM	M											
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-1020-056A1-MM	●	10.20	56.00	71.00	118.00	12.00	140.00	116.14	1.86	5.49	20	h6	H9
860.1-1030-056A1-MM	●	10.30	56.00	71.00	118.00	12.00	140.00	116.13	1.87	5.44	20	h6	H9
860.1-1032-056A1-MM	●	10.32	56.00	71.00	118.00	12.00	140.00	116.12	1.88	5.43	20	h6	H9
860.1-1040-056A1-MM	●	10.40	56.00	71.00	118.00	12.00	140.00	116.11	1.89	5.38	20	h6	H9
860.1-1050-056A1-MM	●	10.50	56.00	71.00	118.00	12.00	140.00	116.09	1.91	5.33	20	h6	H9
860.1-1060-056A1-MM	●	10.60	56.00	71.00	118.00	12.00	140.00	116.07	1.93	5.28	20	h6	H9
860.1-1070-056A1-MM	●	10.70	56.00	71.00	118.00	12.00	140.00	116.05	1.95	5.23	20	h6	H9
860.1-1072-056A1-MM	●	10.72	56.00	71.00	118.00	12.00	140.00	116.05	1.95	5.23	20	h6	H9
860.1-1080-056A1-MM	●	10.80	56.00	71.00	118.00	12.00	140.00	116.04	1.97	5.19	20	h6	H9
860.1-1090-056A1-MM	●	10.90	56.00	71.00	118.00	12.00	140.00	116.02	1.98	5.14	20	h6	H9
860.1-1100-056A1-MM	●	11.00	56.00	71.00	118.00	12.00	140.00	116.00	2.00	5.09	20	h6	H9
860.1-1110-056A1-MM	●	11.10	56.00	71.00	118.00	12.00	140.00	115.98	2.02	5.05	20	h6	H9
860.1-1111-056A1-MM	●	11.11	56.00	71.00	118.00	12.00	140.00	115.98	2.02	5.04	20	h6	H9
860.1-1120-056A1-MM	●	11.20	56.00	71.00	118.00	12.00	140.00	115.96	2.04	5.00	20	h6	H9
860.1-1130-056A1-MM	●	11.30	56.00	71.00	118.00	12.00	140.00	115.94	2.06	4.96	20	h6	H9
860.1-1140-056A1-MM	●	11.40	56.00	71.00	118.00	12.00	140.00	115.93	2.08	4.91	20	h6	H9
860.1-1150-056A1-MM	●	11.50	56.00	71.00	118.00	12.00	140.00	115.91	2.09	4.87	20	h6	H9
860.1-1151-056A1-MM	●	11.51	56.00	71.00	118.00	12.00	140.00	115.90	2.10	4.87	20	h6	H9
860.1-1160-056A1-MM	●	11.60	56.00	71.00	118.00	12.00	140.00	115.89	2.11	4.83	20	h6	H9
860.1-1170-056A1-MM	●	11.70	56.00	71.00	118.00	12.00	140.00	115.87	2.13	4.79	20	h6	H9
860.1-1180-056A1-MM	●	11.80	56.00	71.00	118.00	12.00	140.00	115.85	2.15	4.75	20	h6	H9
860.1-1190-056A1-MM	●	11.90	56.00	71.00	118.00	12.00	140.00	115.83	2.17	4.71	20	h6	H9
860.1-1210-060A1-MM	●	12.10	60.00	77.00	124.00	14.00	140.00	121.80	2.20	4.96	20	h6	H9
860.1-1220-060A1-MM	●	12.20	60.00	77.00	124.00	14.00	140.00	121.78	2.22	4.92	20	h6	H9
860.1-1230-060A1-MM	●	12.30	60.00	77.00	124.00	14.00	140.00	121.76	2.24	4.88	20	h6	H9
860.1-1250-060A1-MM	●	12.50	60.00	77.00	124.00	14.00	140.00	121.72	2.28	4.80	20	h6	H9
860.1-1260-060A1-MM	●	12.60	60.00	77.00	124.00	14.00	140.00	121.71	2.29	4.76	20	h6	H9
860.1-1270-060A1-MM	●	12.70	60.00	77.00	124.00	14.00	140.00	121.69	2.31	4.72	20	h6	H9
860.1-1280-060A1-MM	●	12.80	60.00	77.00	124.00	14.00	140.00	121.67	2.33	4.69	20	h6	H9
860.1-1290-060A1-MM	●	12.90	60.00	77.00	124.00	14.00	140.00	121.65	2.35	4.65	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

M														
Codice di ordinazione	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA	
860.1-1300-060A1-MM	●	13.00	60.00	77.00	124.00	14.00	140.00	121.63	2.37	4.62	20	h6	H9	
860.1-1310-060A1-MM	●	13.10	60.00	77.00	124.00	14.00	140.00	121.62	2.38	4.58	20	h6	H9	
860.1-1330-060A1-MM	●	13.30	60.00	77.00	124.00	14.00	140.00	121.58	2.42	4.51	20	h6	H9	
860.1-1349-060A1-MM	●	13.49	60.00	77.00	124.00	14.00	140.00	121.54	2.45	4.45	20	h6	H9	
860.1-1350-060A1-MM	●	13.50	60.00	77.00	124.00	14.00	140.00	121.54	2.46	4.44	20	h6	H9	
860.1-1380-060A1-MM	●	13.80	60.00	77.00	124.00	14.00	140.00	121.49	2.51	4.35	20	h6	H9	
860.1-1420-063A1-MM	●	14.20	63.00	83.00	133.00	16.00	140.00	130.42	2.58	4.44	20	h6	H9	
860.1-1429-063A1-MM	●	14.29	63.00	83.00	133.00	16.00	140.00	130.40	2.60	4.41	20	h6	H9	
860.1-1440-063A1-MM	●	14.40	63.00	83.00	133.00	16.00	140.00	130.38	2.62	4.38	20	h6	H9	
860.1-1450-063A1-MM	●	14.50	63.00	83.00	133.00	16.00	140.00	130.36	2.64	4.34	20	h6	H9	
860.1-1475-063A1-MM	●	14.75	63.00	83.00	133.00	16.00	140.00	130.32	2.68	4.27	20	h6	H9	
860.1-1480-063A1-MM	●	14.80	63.00	83.00	133.00	16.00	140.00	130.31	2.69	4.26	20	h6	H9	
860.1-1500-063A1-MM	●	15.00	63.00	83.00	133.00	16.00	140.00	130.27	2.73	4.20	20	h6	H9	
860.1-1510-063A1-MM	●	15.10	63.00	83.00	133.00	16.00	140.00	130.25	2.75	4.17	20	h6	H9	
860.1-1520-063A1-MM	●	15.20	63.00	83.00	133.00	16.00	140.00	130.23	2.77	4.14	20	h6	H9	
860.1-1530-063A1-MM	●	15.30	63.00	83.00	133.00	16.00	140.00	130.22	2.78	4.12	20	h6	H9	
860.1-1550-063A1-MM	●	15.50	63.00	83.00	133.00	16.00	140.00	130.18	2.82	4.06	20	h6	H9	
860.1-1580-063A1-MM	●	15.80	63.00	83.00	133.00	16.00	140.00	130.13	2.88	3.99	20	h6	H9	
860.1-1588-063A1-MM	●	15.88	63.00	83.00	133.00	16.00	140.00	130.11	2.89	3.97	20	h6	H9	
860.1-1650-071A1-MM	●	16.50	71.00	93.00	143.00	18.00	140.00	140.00	3.00	4.30	20	h6	H9	
860.1-1700-071A1-MM	●	17.00	71.00	93.00	143.00	18.00	140.00	139.91	3.09	4.18	20	h6	H9	
860.1-1750-071A1-MM	●	17.50	71.00	93.00	143.00	18.00	140.00	139.82	3.18	4.06	20	h6	H9	
860.1-1850-077A1-MM	●	18.50	77.00	101.00	153.00	20.00	140.00	149.63	3.37	4.16	20	h6	H9	
860.1-1900-077A1-MM	●	19.00	77.00	101.00	153.00	20.00	140.00	149.54	3.46	4.05	20	h6	H9	
860.1-1950-077A1-MM	●	19.50	77.00	101.00	153.00	20.00	140.00	149.45	3.55	3.95	20	h6	H9	

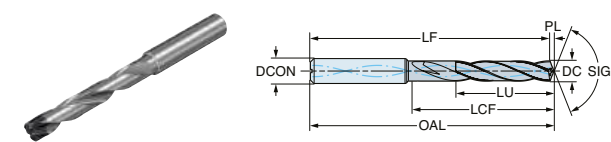
● = Scelta prioritaria ○ = Buona scelta





CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

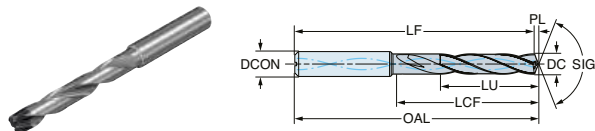
Metrico (mm)

S												
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-009A1-SD	●	3.00	9.55	20.00	62.00	6.00	140.00	61.45	0.55	3.18	h6	H9
860.1-0310-009A1-SD	●	3.10	9.86	20.00	62.00	6.00	140.00	61.44	0.56	3.18	h6	H9
860.1-0317-010A1-SD	●	3.17	10.09	20.00	62.00	6.00	140.00	61.42	0.58	3.18	h6	H9
860.1-0318-010A1-SD	●	3.18	10.12	20.00	62.00	6.00	140.00	61.42	0.58	3.18	h6	H9
860.1-0320-010A1-SD	●	3.20	10.18	20.00	62.00	6.00	140.00	61.42	0.58	3.18	h6	H9
860.1-0325-010A1-SD	●	3.25	10.34	20.00	62.00	6.00	140.00	61.41	0.59	3.18	h6	H9
860.1-0330-010A1-SD	●	3.30	10.50	20.00	62.00	6.00	140.00	61.40	0.60	3.18	h6	H9
860.1-0338-010A1-SD	●	3.38	10.76	20.00	62.00	6.00	140.00	61.38	0.62	3.18	h6	H9
860.1-0340-010A1-SD	●	3.40	10.82	20.00	62.00	6.00	140.00	61.38	0.62	3.18	h6	H9
860.1-0345-010A1-SD	●	3.45	10.98	20.00	62.00	6.00	140.00	61.37	0.63	3.18	h6	H9
860.1-0350-011A1-SD	●	3.50	11.14	20.00	62.00	6.00	140.00	61.36	0.64	3.18	h6	H9
860.1-0355-011A1-SD	●	3.55	11.30	20.00	62.00	6.00	140.00	61.35	0.65	3.18	h6	H9
860.1-0357-011A1-SD	●	3.57	11.36	20.00	62.00	6.00	140.00	61.35	0.65	3.18	h6	H9
860.1-0360-011A1-SD	●	3.60	11.46	20.00	62.00	6.00	140.00	61.35	0.66	3.18	h6	H9
860.1-0370-011A1-SD	●	3.70	11.77	20.00	62.00	6.00	140.00	61.33	0.67	3.18	h6	H9
860.1-0380-012A1-SD	●	3.80	12.09	24.00	66.00	6.00	140.00	65.31	0.69	3.18	h6	H9
860.1-0390-012A1-SD	●	3.90	12.41	24.00	66.00	6.00	140.00	65.29	0.71	3.18	h6	H9
860.1-0397-012A1-SD	●	3.97	12.63	24.00	66.00	6.00	140.00	65.28	0.72	3.18	h6	H9
860.1-0400-012A1-SD	●	4.00	12.73	24.00	66.00	6.00	140.00	65.27	0.73	3.18	h6	H9
860.1-0410-013A1-SD	●	4.10	13.05	24.00	66.00	6.00	140.00	65.25	0.75	3.18	h6	H9
860.1-0415-013A1-SD	●	4.15	13.21	24.00	66.00	6.00	140.00	65.25	0.76	3.18	h6	H9
860.1-0420-013A1-SD	●	4.20	13.36	24.00	66.00	6.00	140.00	65.24	0.76	3.18	h6	H9
860.1-0430-013A1-SD	●	4.30	13.68	24.00	66.00	6.00	140.00	65.22	0.78	3.18	h6	H9
860.1-0437-013A1-SD	●	4.37	13.91	24.00	66.00	6.00	140.00	65.21	0.79	3.19	h6	H9
860.1-0440-014A1-SD	●	4.40	14.00	24.00	66.00	6.00	140.00	65.20	0.80	3.18	h6	H9
860.1-0450-014A1-SD	●	4.50	14.32	24.00	66.00	6.00	140.00	65.18	0.82	3.18	h6	H9
860.1-0455-014A1-SD	●	4.55	14.48	24.00	66.00	6.00	140.00	65.17	0.83	3.18	h6	H9
860.1-0460-014A1-SD	●	4.60	14.64	24.00	66.00	6.00	140.00	65.16	0.84	3.18	h6	H9
860.1-0465-014A1-SD	●	4.65	14.80	24.00	66.00	6.00	140.00	65.15	0.85	3.18	h6	H9
860.1-0470-014A1-SD	●	4.70	14.96	24.00	66.00	6.00	140.00	65.14	0.86	3.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

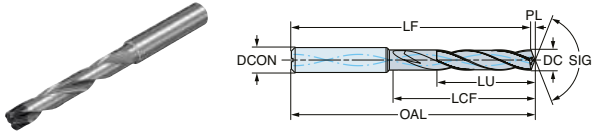
Codice di ordinazione	S2BM	S										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0476-015A1-SD	●	4.76	15.15	28.00	66.00	6.00	140.00	65.13	0.87	3.18	h6	H9
860.1-0480-015A1-SD	●	4.80	15.27	28.00	66.00	6.00	140.00	65.13	0.87	3.18	h6	H9
860.1-0490-015A1-SD	●	4.90	15.59	28.00	66.00	6.00	140.00	65.11	0.89	3.18	h6	H9
860.1-0500-015A1-SD	●	5.00	15.91	28.00	66.00	6.00	140.00	65.09	0.91	3.18	h6	H9
860.1-0510-016A1-SD	●	5.10	16.23	28.00	66.00	6.00	140.00	65.07	0.93	3.18	h6	H9
860.1-0516-016A1-SD	●	5.16	16.42	28.00	66.00	6.00	140.00	65.06	0.94	3.18	h6	H9
860.1-0520-016A1-SD	●	5.20	16.55	28.00	66.00	6.00	140.00	65.05	0.95	3.18	h6	H9
860.1-0525-016A1-SD	●	5.25	16.71	28.00	66.00	6.00	140.00	65.04	0.96	3.18	h6	H9
860.1-0530-016A1-SD	●	5.30	16.86	28.00	66.00	6.00	140.00	65.04	0.96	3.18	h6	H9
860.1-0540-017A1-SD	●	5.40	17.18	28.00	66.00	6.00	140.00	65.02	0.98	3.18	h6	H9
860.1-0550-017A1-SD	●	5.50	17.50	28.00	66.00	6.00	140.00	65.00	1.00	3.18	h6	H9
860.1-0555-017A1-SD	●	5.55	17.66	28.00	66.00	6.00	140.00	64.99	1.01	3.18	h6	H9
860.1-0556-017A1-SD	●	5.56	17.69	28.00	66.00	6.00	140.00	64.99	1.01	3.18	h6	H9
860.1-0560-017A1-SD	●	5.60	17.82	28.00	66.00	6.00	140.00	64.98	1.02	3.18	h6	H9
860.1-0570-018A1-SD	●	5.70	18.14	28.00	66.00	6.00	140.00	64.96	1.04	3.18	h6	H9
860.1-0580-018A1-SD	●	5.80	18.46	28.00	66.00	6.00	140.00	64.94	1.06	3.18	h6	H9
860.1-0590-018A1-SD	●	5.90	18.77	28.00	66.00	6.00	140.00	64.93	1.07	3.18	h6	H9
860.1-0595-018A1-SD	●	5.95	18.93	28.00	66.00	6.00	140.00	64.92	1.08	3.18	h6	H9
860.1-0610-019A1-SD	●	6.10	19.41	34.00	79.00	8.00	140.00	77.89	1.11	3.18	h6	H9
860.1-0620-019A1-SD	●	6.20	19.73	34.00	79.00	8.00	140.00	77.87	1.13	3.18	h6	H9
860.1-0630-020A1-SD	●	6.30	20.05	34.00	79.00	8.00	140.00	77.85	1.15	3.18	h6	H9
860.1-0635-020A1-SD	●	6.35	20.21	34.00	79.00	8.00	140.00	77.84	1.16	3.18	h6	H9
860.1-0640-020A1-SD	●	6.40	20.36	34.00	79.00	8.00	140.00	77.83	1.16	3.18	h6	H9
860.1-0650-020A1-SD	●	6.50	20.68	34.00	79.00	8.00	140.00	77.82	1.18	3.18	h6	H9
860.1-0660-021A1-SD	●	6.60	21.00	34.00	79.00	8.00	140.00	77.80	1.20	3.18	h6	H9
860.1-0670-021A1-SD	●	6.70	21.32	34.00	79.00	8.00	140.00	77.78	1.22	3.18	h6	H9
860.1-0675-021A1-SD	●	6.75	21.48	34.00	79.00	8.00	140.00	77.77	1.23	3.18	h6	H9
860.1-0680-021A1-SD	●	6.80	21.64	34.00	79.00	8.00	140.00	77.76	1.24	3.18	h6	H9
860.1-0690-021A1-SD	●	6.90	21.96	34.00	79.00	8.00	140.00	77.74	1.26	3.18	h6	H9
860.1-0700-022A1-SD	●	7.00	22.27	34.00	79.00	8.00	140.00	77.73	1.27	3.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

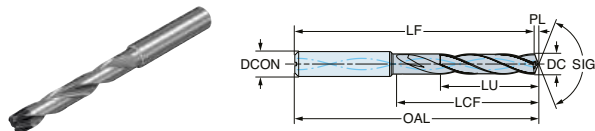
Metrico (mm)

S												
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0710-022A1-SD	●	7.10	22.59	41.00	79.00	8.00	140.00	77.71	1.29	3.18	h6	H9
860.1-0714-022A1-SD	●	7.14	22.72	41.00	79.00	8.00	140.00	77.70	1.30	3.18	h6	H9
860.1-0720-022A1-SD	●	7.20	22.91	41.00	79.00	8.00	140.00	77.69	1.31	3.18	h6	H9
860.1-0730-023A1-SD	●	7.30	23.23	41.00	79.00	8.00	140.00	77.67	1.33	3.18	h6	H9
860.1-0740-023A1-SD	●	7.40	23.55	41.00	79.00	8.00	140.00	77.65	1.35	3.18	h6	H9
860.1-0750-023A1-SD	●	7.50	23.86	41.00	79.00	8.00	140.00	77.64	1.36	3.18	h6	H9
860.1-0754-023A1-SD	●	7.54	23.99	41.00	79.00	8.00	140.00	77.63	1.37	3.18	h6	H9
860.1-0760-024A1-SD	●	7.60	24.18	41.00	79.00	8.00	140.00	77.62	1.38	3.18	h6	H9
860.1-0770-024A1-SD	●	7.70	24.50	41.00	79.00	8.00	140.00	77.60	1.40	3.18	h6	H9
860.1-0780-024A1-SD	●	7.80	24.82	41.00	79.00	8.00	140.00	77.58	1.42	3.18	h6	H9
860.1-0790-025A1-SD	●	7.90	25.14	41.00	79.00	8.00	140.00	77.56	1.44	3.18	h6	H9
860.1-0794-025A1-SD	●	7.94	25.26	41.00	79.00	8.00	140.00	77.56	1.44	3.18	h6	H9
860.1-0810-025A1-SD	●	8.10	25.77	47.00	89.00	10.00	140.00	87.53	1.47	3.18	h6	H9
860.1-0815-025A1-SD	●	8.15	25.93	47.00	89.00	10.00	140.00	87.52	1.48	3.18	h6	H9
860.1-0820-026A1-SD	●	8.20	26.09	47.00	89.00	10.00	140.00	87.51	1.49	3.18	h6	H9
860.1-0830-026A1-SD	●	8.30	26.41	47.00	89.00	10.00	140.00	87.49	1.51	3.18	h6	H9
860.1-0833-026A1-SD	●	8.33	26.51	47.00	89.00	10.00	140.00	87.48	1.52	3.18	h6	H9
860.1-0840-026A1-SD	●	8.40	26.73	47.00	89.00	10.00	140.00	87.47	1.53	3.18	h6	H9
860.1-0845-026A1-SD	●	8.45	26.89	47.00	89.00	10.00	140.00	87.46	1.54	3.18	h6	H9
860.1-0850-027A1-SD	●	8.50	27.05	47.00	89.00	10.00	140.00	87.45	1.55	3.18	h6	H9
860.1-0860-027A1-SD	●	8.60	27.37	47.00	89.00	10.00	140.00	87.43	1.57	3.18	h6	H9
860.1-0865-027A1-SD	●	8.65	27.52	47.00	89.00	10.00	140.00	87.43	1.57	3.18	h6	H9
860.1-0870-027A1-SD	●	8.70	27.68	47.00	89.00	10.00	140.00	87.42	1.58	3.18	h6	H9
860.1-0873-027A1-SD	●	8.73	27.78	47.00	89.00	10.00	140.00	87.41	1.59	3.18	h6	H9
860.1-0880-028A1-SD	●	8.80	28.00	47.00	89.00	10.00	140.00	87.40	1.60	3.18	h6	H9
860.1-0885-028A1-SD	●	8.85	28.16	47.00	89.00	10.00	140.00	87.39	1.61	3.18	h6	H9
860.1-0890-028A1-SD	●	8.90	28.32	47.00	89.00	10.00	140.00	87.38	1.62	3.18	h6	H9
860.1-0900-028A1-SD	●	9.00	28.64	47.00	89.00	10.00	140.00	87.36	1.64	3.18	h6	H9
860.1-0910-028A1-SD	●	9.10	28.96	47.00	89.00	10.00	140.00	87.34	1.66	3.18	h6	H9
860.1-0913-029A1-SD	●	9.13	29.05	47.00	89.00	10.00	140.00	87.34	1.66	3.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

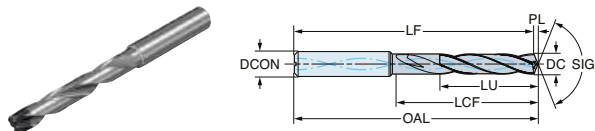
Metrico (mm)

Codice di ordinazione	S2BM	S										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0920-029A1-SD	●	9.20	29.27	47.00	89.00	10.00	140.00	87.33	1.67	3.18	h6	H9
860.1-0930-029A1-SD	●	9.30	29.59	47.00	89.00	10.00	140.00	87.31	1.69	3.18	h6	H9
860.1-0940-029A1-SD	●	9.40	29.91	47.00	89.00	10.00	140.00	87.29	1.71	3.18	h6	H9
860.1-0950-030A1-SD	●	9.50	30.23	47.00	89.00	10.00	140.00	87.27	1.73	3.18	h6	H9
860.1-0952-030A1-SD	●	9.52	30.29	47.00	89.00	10.00	140.00	87.27	1.73	3.18	h6	H9
860.1-0953-030A1-SD	●	9.52	30.32	47.00	89.00	10.00	140.00	87.27	1.73	3.18	h6	H9
860.1-0955-030A1-SD	●	9.55	30.39	47.00	89.00	10.00	140.00	87.26	1.74	3.18	h6	H9
860.1-0960-030A1-SD	●	9.60	30.55	47.00	89.00	10.00	140.00	87.25	1.75	3.18	h6	H9
860.1-0970-030A1-SD	●	9.70	30.87	47.00	89.00	10.00	140.00	87.24	1.77	3.18	h6	H9
860.1-0975-031A1-SD	●	9.75	30.80	47.00	49.00	10.00	140.00	87.23	1.77	3.16	h8	H9
860.1-0975-047A1-SD	●	9.75	49.00	61.00	63.00	10.00	140.00	101.23	1.77	5.03	h8	H9
860.1-0980-031A1-SD	●	9.80	31.18	47.00	89.00	10.00	140.00	87.22	1.78	3.18	h6	H9
860.1-0990-031A1-SD	●	9.90	31.50	47.00	89.00	10.00	140.00	87.20	1.80	3.18	h6	H9
860.1-0992-031A1-SD	●	9.92	31.57	47.00	89.00	10.00	140.00	87.19	1.81	3.18	h6	H9
860.1-1010-032A1-SD	●	10.10	32.14	55.00	102.00	12.00	140.00	100.16	1.84	3.18	h6	H9
860.1-1020-032A1-SD	●	10.20	32.46	55.00	102.00	12.00	140.00	100.14	1.86	3.18	h6	H9
860.1-1030-032A1-SD	●	10.30	32.77	55.00	102.00	12.00	140.00	100.13	1.87	3.18	h6	H9
860.1-1032-032A1-SD	●	10.32	32.84	55.00	102.00	12.00	140.00	100.12	1.88	3.18	h6	H9
860.1-1040-033A1-SD	●	10.40	33.09	55.00	102.00	12.00	140.00	100.11	1.89	3.18	h6	H9
860.1-1045-033A1-SD	●	10.45	33.25	55.00	102.00	12.00	140.00	100.10	1.90	3.18	h6	H9
860.1-1050-033A1-SD	●	10.50	33.41	55.00	102.00	12.00	140.00	100.09	1.91	3.18	h6	H9
860.1-1060-033A1-SD	●	10.60	33.73	55.00	102.00	12.00	140.00	100.07	1.93	3.18	h6	H9
860.1-1070-034A1-SD	●	10.70	34.05	55.00	102.00	12.00	140.00	100.05	1.95	3.18	h6	H9
860.1-1072-034A1-SD	●	10.72	34.11	55.00	102.00	12.00	140.00	100.05	1.95	3.18	h6	H9
860.1-1080-034A1-SD	●	10.80	34.37	55.00	102.00	12.00	140.00	100.04	1.97	3.18	h6	H9
860.1-1090-034A1-SD	●	10.90	34.68	55.00	102.00	12.00	140.00	100.02	1.98	3.18	h6	H9
860.1-1100-035A1-SD	●	11.00	35.00	55.00	102.00	12.00	140.00	100.00	2.00	3.18	h6	H9
860.1-1110-035A1-SD	●	11.10	35.32	55.00	102.00	12.00	140.00	99.98	2.02	3.18	h6	H9
860.1-1111-035A1-SD	●	11.11	35.35	55.00	102.00	12.00	140.00	99.98	2.02	3.18	h6	H9
860.1-1120-035A1-SD	●	11.20	35.64	55.00	102.00	12.00	140.00	99.96	2.04	3.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

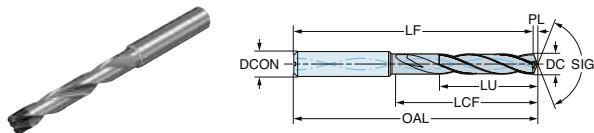
Codice di ordinazione	S2BM	S										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1130-035A1-SD	●	11.30	35.96	55.00	102.00	12.00	140.00	99.94	2.06	3.18	h6	H9
860.1-1140-036A1-SD	●	11.40	36.27	55.00	102.00	12.00	140.00	99.93	2.07	3.18	h6	H9
860.1-1150-036A1-SD	●	11.50	36.59	55.00	102.00	12.00	140.00	99.91	2.09	3.18	h6	H9
860.1-1151-036A1-SD	●	11.51	36.62	55.00	102.00	12.00	140.00	99.90	2.09	3.18	h6	H9
860.1-1160-036A1-SD	●	11.60	36.91	55.00	102.00	12.00	140.00	99.89	2.11	3.18	h6	H9
860.1-1170-037A1-SD	●	11.70	37.23	55.00	102.00	12.00	140.00	99.87	2.13	3.18	h6	H9
860.1-1180-037A1-SD	●	11.80	37.55	55.00	102.00	12.00	140.00	99.85	2.15	3.18	h6	H9
860.1-1190-037A1-SD	●	11.90	37.87	55.00	102.00	12.00	140.00	99.83	2.17	3.18	h6	H9
860.1-1210-038A1-SD	●	12.10	38.50	60.00	107.00	14.00	140.00	104.80	2.20	3.18	h6	H9
860.1-1220-038A1-SD	●	12.20	38.82	60.00	107.00	14.00	140.00	104.78	2.22	3.18	h6	H9
860.1-1230-039A1-SD	●	12.30	39.14	60.00	107.00	14.00	140.00	104.76	2.24	3.18	h6	H9
860.1-1240-039A1-SD	●	12.40	39.46	60.00	107.00	14.00	140.00	104.74	2.26	3.18	h6	H9
860.1-1250-039A1-SD	●	12.50	39.77	60.00	107.00	14.00	140.00	104.72	2.27	3.18	h6	H9
860.1-1260-040A1-SD	●	12.60	40.09	60.00	107.00	14.00	140.00	104.71	2.29	3.18	h6	H9
860.1-1270-040A1-SD	●	12.70	40.41	60.00	107.00	14.00	140.00	104.69	2.31	3.18	h6	H9
860.1-1280-040A1-SD	●	12.80	40.73	60.00	107.00	14.00	140.00	104.67	2.33	3.18	h6	H9
860.1-1290-041A1-SD	●	12.90	41.05	60.00	107.00	14.00	140.00	104.65	2.35	3.18	h6	H9
860.1-1300-041A1-SD	●	13.00	41.37	60.00	107.00	14.00	140.00	104.63	2.37	3.18	h6	H9
860.1-1310-041A1-SD	●	13.10	41.68	60.00	107.00	14.00	140.00	104.62	2.38	3.18	h6	H9
860.1-1325-041A1-SD	●	13.25	41.80	60.00	107.00	14.00	140.00	104.59	2.41	3.15	h6	H9
860.1-1330-041A1-SD	●	13.30	41.70	60.00	107.00	14.00	140.00	104.58	2.42	3.14	h6	H9
860.1-1349-041A1-SD	●	13.49	41.60	60.00	107.00	14.00	140.00	104.54	2.46	3.08	h6	H9
860.1-1350-041A1-SD	●	13.50	41.60	60.00	107.00	14.00	140.00	104.54	2.46	3.08	h6	H9
860.1-1370-041A1-SD	●	13.70	41.40	60.00	107.00	14.00	140.00	104.51	2.49	3.02	h6	H9
860.1-1375-041A1-SD	●	13.75	41.40	60.00	107.00	14.00	140.00	104.50	2.50	3.01	h6	H9
860.1-1380-041A1-SD	●	13.80	41.40	60.00	107.00	14.00	140.00	104.49	2.51	3.00	h6	H9
860.1-1389-041A1-SD	●	13.89	41.30	60.00	107.00	14.00	140.00	104.47	2.53	2.97	h6	H9
860.1-1410-044A1-SD	●	14.10	45.50	65.00	115.00	16.00	140.00	112.43	2.57	3.23	h6	H9
860.1-1420-045A1-SD	●	14.20	45.50	65.00	115.00	16.00	140.00	112.42	2.58	3.20	h6	H9
860.1-1425-045A1-SD	●	14.25	45.40	65.00	115.00	16.00	140.00	112.41	2.59	3.19	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

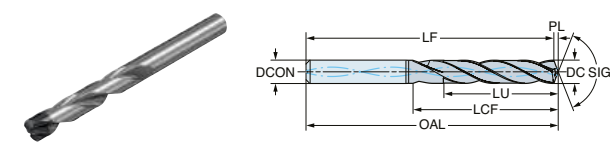
S												
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1429-045A1-SD	●	14.29	45.40	65.00	115.00	16.00	140.00	112.40	2.60	3.18	h6	H9
860.1-1450-045A1-SD	●	14.50	45.20	65.00	115.00	16.00	140.00	112.36	2.64	3.12	h6	H9
860.1-1469-045A1-SD	●	14.69	45.00	65.00	115.00	16.00	140.00	112.33	2.67	3.06	h6	H9
860.1-1475-045A1-SD	●	14.75	45.00	65.00	115.00	16.00	140.00	112.32	2.68	3.05	h6	H9
860.1-1480-045A1-SD	●	14.80	45.00	65.00	115.00	16.00	140.00	112.31	2.69	3.04	h6	H9
860.1-1500-044A1-SD	●	15.00	44.80	65.00	115.00	16.00	140.00	112.27	2.73	2.99	h6	H9
860.1-1510-044A1-SD	●	15.10	44.70	65.00	115.00	16.00	140.00	112.25	2.75	2.96	h6	H9
860.1-1520-044A1-SD	●	15.20	44.60	65.00	115.00	16.00	140.00	112.23	2.77	2.93	h6	H9
860.1-1530-044A1-SD	●	15.30	44.60	65.00	115.00	16.00	140.00	112.22	2.78	2.92	h6	H9
860.1-1550-044A1-SD	●	15.50	44.40	65.00	115.00	16.00	140.00	112.18	2.82	2.86	h6	H9
860.1-1580-044A1-SD	●	15.80	44.20	65.00	115.00	16.00	140.00	112.13	2.88	2.80	h6	H9
860.1-1587-044A1-SD	●	15.87	44.10	65.00	115.00	16.00	140.00	112.11	2.89	2.78	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura fino a 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

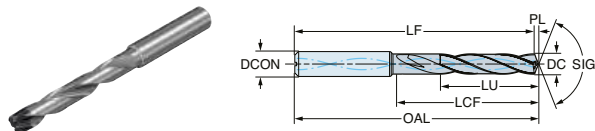
Metrico (mm)

S												
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0600-019A1-SD	●	6.00	19.09	28.00	66.00	6.00	140.00	64.91	1.09	3.18	h6	H9
860.1-0600-031A1-SD	●	6.00	31.09	44.00	82.00	6.00	140.00	80.91	1.09	5.18	h6	H9
860.1-0600-049A1-SD	●	6.00	49.09	62.00	104.00	6.00	140.00	102.91	1.09	8.18	h6	H9
860.1-0800-025A1-SD	●	8.00	25.46	41.00	79.00	8.00	140.00	77.54	1.46	3.18	h6	H9
860.1-0800-041A1-SD	●	8.00	41.46	53.00	91.00	8.00	140.00	89.54	1.46	5.18	h6	H9
860.1-0800-065A1-SD	●	8.00	65.46	84.00	126.00	8.00	140.00	124.54	1.46	8.18	h6	H9
860.1-1000-031A1-SD	●	10.00	31.82	47.00	89.00	10.00	140.00	87.18	1.82	3.18	h6	H9
860.1-1000-046A1-SD	●	10.00	46.90	61.00	103.00	10.00	140.00	101.18	1.82	4.69	h6	H9
860.1-1000-081A1-SD	●	10.00	81.82	106.00	152.00	10.00	140.00	150.18	1.82	8.18	h6	H9
860.1-1200-038A1-SD	●	12.00	38.18	55.00	102.00	12.00	140.00	99.82	2.18	3.18	h6	H9
860.1-1200-054A1-SD	●	12.00	54.60	71.00	118.00	12.00	140.00	115.82	2.18	4.55	h6	H9
860.1-1200-098A1-SD	●	12.00	98.18	128.00	180.00	12.00	140.00	177.82	2.18	8.18	h6	H9
860.1-1400-041A1-SD	●	14.00	41.20	60.00	107.00	14.00	140.00	104.45	2.55	2.94	h6	H9
860.1-1400-058A1-SD	●	14.00	58.20	77.00	124.00	14.00	140.00	121.45	2.55	4.16	h6	H9
860.1-1400-114A1-SD	●	14.00	114.55	151.00	202.00	14.00	140.00	199.45	2.55	8.18	h6	H9
860.1-1600-044A1-SD	●	16.00	44.00	65.00	115.00	16.00	140.00	112.09	2.91	2.75	h6	H9
860.1-1600-062A1-SD	●	16.00	62.00	83.00	133.00	16.00	140.00	130.09	2.91	3.88	h6	H9
860.1-1600-130A1-SD	●	16.00	130.91	172.00	227.00	16.00	140.00	224.09	2.91	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Mettrico (mm)

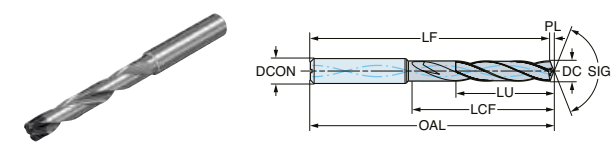
Codice di ordinazione	S2BM	S										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-015A1-SD	●	3.00	15.55	28.00	66.00	6.00	140.00	65.45	0.55	5.18	h6	H9
860.1-0310-016A1-SD	●	3.10	16.06	28.00	66.00	6.00	140.00	65.44	0.56	5.18	h6	H9
860.1-0317-016A1-SD	●	3.17	16.43	28.00	66.00	6.00	140.00	65.42	0.58	5.17	h6	H9
860.1-0318-016A1-SD	●	3.18	16.48	28.00	66.00	6.00	140.00	65.42	0.58	5.18	h6	H9
860.1-0320-016A1-SD	●	3.20	16.58	28.00	66.00	6.00	140.00	65.42	0.58	5.18	h6	H9
860.1-0325-016A1-SD	●	3.25	16.84	28.00	66.00	6.00	140.00	65.41	0.59	5.18	h6	H9
860.1-0330-017A1-SD	●	3.30	17.10	28.00	66.00	6.00	140.00	65.40	0.60	5.18	h6	H9
860.1-0338-017A1-SD	●	3.38	17.52	28.00	66.00	6.00	140.00	65.39	0.62	5.18	h6	H9
860.1-0340-017A1-SD	●	3.40	17.62	28.00	66.00	6.00	140.00	65.38	0.62	5.18	h6	H9
860.1-0345-017A1-SD	●	3.45	17.88	28.00	66.00	6.00	140.00	65.37	0.63	5.18	h6	H9
860.1-0350-018A1-SD	●	3.50	18.14	28.00	66.00	6.00	140.00	65.36	0.64	5.18	h6	H9
860.1-0355-018A1-SD	●	3.55	18.40	28.00	66.00	6.00	140.00	65.35	0.65	5.18	h6	H9
860.1-0357-018A1-SD	●	3.57	18.50	28.00	66.00	6.00	140.00	65.35	0.65	5.18	h6	H9
860.1-0360-018A1-SD	●	3.60	18.66	28.00	66.00	6.00	140.00	65.35	0.66	5.18	h6	H9
860.1-0370-019A1-SD	●	3.70	19.17	28.00	66.00	6.00	140.00	65.33	0.67	5.18	h6	H9
860.1-0380-019A1-SD	●	3.80	19.69	36.00	74.00	6.00	140.00	73.31	0.69	5.18	h6	H9
860.1-0390-020A1-SD	●	3.90	20.21	36.00	74.00	6.00	140.00	73.29	0.71	5.18	h6	H9
860.1-0397-020A1-SD	●	3.97	20.57	36.00	74.00	6.00	140.00	73.28	0.72	5.18	h6	H9
860.1-0400-020A1-SD	●	4.00	20.73	36.00	74.00	6.00	140.00	73.27	0.73	5.18	h6	H9
860.1-0410-021A1-SD	●	4.10	21.25	36.00	74.00	6.00	140.00	73.25	0.75	5.18	h6	H9
860.1-0415-021A1-SD	●	4.15	21.51	36.00	74.00	6.00	140.00	73.25	0.76	5.18	h6	H9
860.1-0420-021A1-SD	●	4.20	21.76	36.00	74.00	6.00	140.00	73.24	0.76	5.18	h6	H9
860.1-0430-022A1-SD	●	4.30	22.28	36.00	74.00	6.00	140.00	73.22	0.78	5.18	h6	H9
860.1-0437-022A1-SD	●	4.37	22.65	36.00	74.00	6.00	140.00	73.21	0.79	5.19	h6	H9
860.1-0440-022A1-SD	●	4.40	22.80	36.00	74.00	6.00	140.00	73.20	0.80	5.18	h6	H9
860.1-0450-023A1-SD	●	4.50	23.32	36.00	74.00	6.00	140.00	73.18	0.82	5.18	h6	H9
860.1-0455-023A1-SD	●	4.55	23.58	36.00	74.00	6.00	140.00	73.17	0.83	5.18	h6	H9
860.1-0460-023A1-SD	●	4.60	23.84	36.00	74.00	6.00	140.00	73.16	0.84	5.18	h6	H9
860.1-0465-024A1-SD	●	4.65	24.10	36.00	74.00	6.00	140.00	73.15	0.85	5.18	h6	H9
860.1-0470-024A1-SD	●	4.70	24.36	36.00	74.00	6.00	140.00	73.14	0.86	5.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

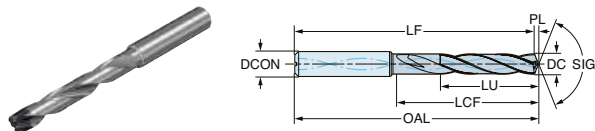
Metrico (mm)

	S											
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0476-024A1-SD	●	4.76	24.67	44.00	82.00	6.00	140.00	81.13	0.87	5.18	h6	H9
860.1-0480-024A1-SD	●	4.80	24.87	44.00	82.00	6.00	140.00	81.13	0.87	5.18	h6	H9
860.1-0490-025A1-SD	●	4.90	25.39	44.00	82.00	6.00	140.00	81.11	0.89	5.18	h6	H9
860.1-0500-025A1-SD	●	5.00	25.91	44.00	82.00	6.00	140.00	81.09	0.91	5.18	h6	H9
860.1-0510-026A1-SD	●	5.10	26.43	44.00	82.00	6.00	140.00	81.07	0.93	5.18	h6	H9
860.1-0516-026A1-SD	●	5.16	26.74	44.00	82.00	6.00	140.00	81.06	0.94	5.18	h6	H9
860.1-0520-026A1-SD	●	5.20	26.95	44.00	82.00	6.00	140.00	81.05	0.95	5.18	h6	H9
860.1-0525-027A1-SD	●	5.25	27.21	44.00	82.00	6.00	140.00	81.04	0.96	5.18	h6	H9
860.1-0530-027A1-SD	●	5.30	27.46	44.00	82.00	6.00	140.00	81.04	0.96	5.18	h6	H9
860.1-0540-027A1-SD	●	5.40	27.98	44.00	82.00	6.00	140.00	81.02	0.98	5.18	h6	H9
860.1-0550-028A1-SD	●	5.50	28.50	44.00	82.00	6.00	140.00	81.00	1.00	5.18	h6	H9
860.1-0555-028A1-SD	●	5.55	28.76	44.00	82.00	6.00	140.00	80.99	1.01	5.18	h6	H9
860.1-0556-028A1-SD	●	5.56	28.81	44.00	82.00	6.00	140.00	80.99	1.01	5.19	h6	H9
860.1-0560-029A1-SD	●	5.60	29.02	44.00	82.00	6.00	140.00	80.98	1.02	5.18	h6	H9
860.1-0570-029A1-SD	●	5.70	29.54	44.00	82.00	6.00	140.00	80.96	1.04	5.18	h6	H9
860.1-0580-030A1-SD	●	5.80	30.06	44.00	82.00	6.00	140.00	80.94	1.06	5.18	h6	H9
860.1-0590-030A1-SD	●	5.90	30.57	44.00	82.00	6.00	140.00	80.93	1.07	5.18	h6	H9
860.1-0595-030A1-SD	●	5.95	30.83	44.00	82.00	6.00	140.00	80.92	1.08	5.18	h6	H9
860.1-0610-031A1-SD	●	6.10	31.61	53.00	91.00	8.00	140.00	89.89	1.11	5.18	h6	H9
860.1-0620-032A1-SD	●	6.20	32.13	53.00	91.00	8.00	140.00	89.87	1.13	5.18	h6	H9
860.1-0630-032A1-SD	●	6.30	32.65	53.00	91.00	8.00	140.00	89.85	1.15	5.18	h6	H9
860.1-0635-032A1-SD	●	6.35	32.91	53.00	91.00	8.00	140.00	89.84	1.16	5.18	h6	H9
860.1-0640-033A1-SD	●	6.40	33.16	53.00	91.00	8.00	140.00	89.83	1.16	5.18	h6	H9
860.1-0650-033A1-SD	●	6.50	33.68	53.00	91.00	8.00	140.00	89.82	1.18	5.18	h6	H9
860.1-0660-034A1-SD	●	6.60	34.20	53.00	91.00	8.00	140.00	89.80	1.20	5.18	h6	H9
860.1-0670-034A1-SD	●	6.70	34.72	53.00	91.00	8.00	140.00	89.78	1.22	5.18	h6	H9
860.1-0675-034A1-SD	●	6.75	34.98	53.00	91.00	8.00	140.00	89.77	1.23	5.18	h6	H9
860.1-0680-035A1-SD	●	6.80	35.24	53.00	91.00	8.00	140.00	89.76	1.24	5.18	h6	H9
860.1-0690-035A1-SD	●	6.90	35.76	53.00	91.00	8.00	140.00	89.74	1.26	5.18	h6	H9
860.1-0700-036A1-SD	●	7.00	36.27	53.00	91.00	8.00	140.00	89.73	1.27	5.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

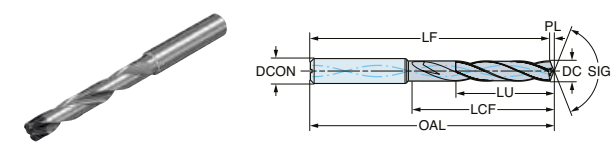
Codice di ordinazione	S2BM	S										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0710-036A1-SD	●	7.10	36.79	53.00	91.00	8.00	140.00	89.71	1.29	5.18	h6	H9
860.1-0714-036A1-SD	●	7.14	37.00	53.00	91.00	8.00	140.00	89.70	1.30	5.18	h6	H9
860.1-0720-037A1-SD	●	7.20	37.31	53.00	91.00	8.00	140.00	89.69	1.31	5.18	h6	H9
860.1-0730-037A1-SD	●	7.30	37.83	53.00	91.00	8.00	140.00	89.67	1.33	5.18	h6	H9
860.1-0740-038A1-SD	●	7.40	38.35	53.00	91.00	8.00	140.00	89.65	1.35	5.18	h6	H9
860.1-0750-038A1-SD	●	7.50	38.86	53.00	91.00	8.00	140.00	89.64	1.36	5.18	h6	H9
860.1-0754-039A1-SD	●	7.54	39.07	53.00	91.00	8.00	140.00	89.63	1.37	5.18	h6	H9
860.1-0760-039A1-SD	●	7.60	39.38	53.00	91.00	8.00	140.00	89.62	1.38	5.18	h6	H9
860.1-0770-039A1-SD	●	7.70	39.90	53.00	91.00	8.00	140.00	89.60	1.40	5.18	h6	H9
860.1-0780-040A1-SD	●	7.80	40.42	53.00	91.00	8.00	140.00	89.58	1.42	5.18	h6	H9
860.1-0790-040A1-SD	●	7.90	40.94	53.00	91.00	8.00	140.00	89.56	1.44	5.18	h6	H9
860.1-0794-041A1-SD	●	7.94	41.14	53.00	91.00	8.00	140.00	89.56	1.44	5.18	h6	H9
860.1-0810-041A1-SD	●	8.10	41.97	61.00	103.00	10.00	140.00	101.53	1.47	5.18	h6	H9
860.1-0815-042A1-SD	●	8.15	42.23	61.00	103.00	10.00	140.00	101.52	1.48	5.18	h6	H9
860.1-0820-042A1-SD	●	8.20	42.49	61.00	103.00	10.00	140.00	101.51	1.49	5.18	h6	H9
860.1-0830-043A1-SD	●	8.30	43.01	61.00	103.00	10.00	140.00	101.49	1.51	5.18	h6	H9
860.1-0833-043A1-SD	●	8.33	43.17	61.00	103.00	10.00	140.00	101.48	1.52	5.18	h6	H9
860.1-0840-043A1-SD	●	8.40	43.53	61.00	103.00	10.00	140.00	101.47	1.53	5.18	h6	H9
860.1-0845-043A1-SD	●	8.45	43.79	61.00	103.00	10.00	140.00	101.46	1.54	5.18	h6	H9
860.1-0850-044A1-SD	●	8.50	44.05	61.00	103.00	10.00	140.00	101.45	1.55	5.18	h6	H9
860.1-0860-044A1-SD	●	8.60	44.57	61.00	103.00	10.00	140.00	101.43	1.57	5.18	h6	H9
860.1-0865-044A1-SD	●	8.65	44.82	61.00	103.00	10.00	140.00	101.43	1.57	5.18	h6	H9
860.1-0870-045A1-SD	●	8.70	45.08	61.00	103.00	10.00	140.00	101.42	1.58	5.18	h6	H9
860.1-0873-045A1-SD	●	8.73	45.24	61.00	103.00	10.00	140.00	101.41	1.59	5.18	h6	H9
860.1-0880-045A1-SD	●	8.80	45.60	61.00	103.00	10.00	140.00	101.40	1.60	5.18	h6	H9
860.1-0885-045A1-SD	●	8.85	45.86	61.00	103.00	10.00	140.00	101.39	1.61	5.18	h6	H9
860.1-0890-046A1-SD	●	8.90	46.12	61.00	103.00	10.00	140.00	101.38	1.62	5.18	h6	H9
860.1-0900-046A1-SD	●	9.00	46.64	61.00	103.00	10.00	140.00	101.36	1.64	5.18	h6	H9
860.1-0910-047A1-SD	●	9.10	47.16	61.00	103.00	10.00	140.00	101.34	1.66	5.18	h6	H9
860.1-0913-047A1-SD	●	9.13	47.31	61.00	103.00	10.00	140.00	101.34	1.66	5.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

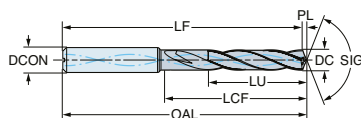
Metrico (mm)

S												
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0920-047A1-SD	●	9.20	47.50	61.00	103.00	10.00	140.00	101.33	1.67	5.16	h6	H9
860.1-0930-047A1-SD	●	9.30	47.40	61.00	103.00	10.00	140.00	101.31	1.69	5.10	h6	H9
860.1-0940-047A1-SD	●	9.40	47.40	61.00	103.00	10.00	140.00	101.29	1.71	5.04	h6	H9
860.1-0950-047A1-SD	●	9.50	47.30	61.00	103.00	10.00	140.00	101.27	1.73	4.98	h6	H9
860.1-0952-047A1-SD	●	9.52	47.30	61.00	103.00	10.00	140.00	101.27	1.73	4.97	h6	H9
860.1-0953-047A1-SD	●	9.52	47.30	61.00	103.00	10.00	140.00	101.27	1.73	4.97	h6	H9
860.1-0955-047A1-SD	●	9.55	47.20	61.00	103.00	10.00	140.00	101.26	1.74	4.94	h6	H9
860.1-0960-047A1-SD	●	9.60	47.20	61.00	103.00	10.00	140.00	101.25	1.75	4.92	h6	H9
860.1-0970-047A1-SD	●	9.70	47.10	61.00	103.00	10.00	140.00	101.24	1.77	4.86	h6	H9
860.1-0980-047A1-SD	●	9.80	47.00	61.00	103.00	10.00	140.00	101.22	1.78	4.80	h6	H9
860.1-0990-047A1-SD	●	9.90	47.00	61.00	103.00	10.00	140.00	101.20	1.80	4.75	h6	H9
860.1-0992-047A1-SD	●	9.92	47.00	61.00	103.00	10.00	140.00	101.19	1.81	4.74	h6	H9
860.1-1010-052A1-SD	●	10.10	52.34	71.00	118.00	12.00	140.00	116.16	1.84	5.18	h6	H9
860.1-1020-052A1-SD	●	10.20	52.86	71.00	118.00	12.00	140.00	116.14	1.86	5.18	h6	H9
860.1-1030-053A1-SD	●	10.30	53.37	71.00	118.00	12.00	140.00	116.13	1.87	5.18	h6	H9
860.1-1032-053A1-SD	●	10.32	53.48	71.00	118.00	12.00	140.00	116.12	1.88	5.18	h6	H9
860.1-1040-053A1-SD	●	10.40	53.89	71.00	118.00	12.00	140.00	116.11	1.89	5.18	h6	H9
860.1-1045-054A1-SD	●	10.45	54.15	71.00	118.00	12.00	140.00	116.10	1.90	5.18	h6	H9
860.1-1050-054A1-SD	●	10.50	54.41	71.00	118.00	12.00	140.00	116.09	1.91	5.18	h6	H9
860.1-1060-054A1-SD	●	10.60	54.93	71.00	118.00	12.00	140.00	116.07	1.93	5.18	h6	H9
860.1-1070-055A1-SD	●	10.70	55.45	71.00	118.00	12.00	140.00	116.05	1.95	5.18	h6	H9
860.1-1072-055A1-SD	●	10.72	55.50	71.00	118.00	12.00	140.00	116.05	1.95	5.18	h6	H9
860.1-1080-055A1-SD	●	10.80	55.50	71.00	118.00	12.00	140.00	116.04	1.97	5.14	h6	H9
860.1-1090-055A1-SD	●	10.90	55.40	71.00	118.00	12.00	140.00	116.02	1.98	5.08	h6	H9
860.1-1100-055A1-SD	●	11.00	55.30	71.00	118.00	12.00	140.00	116.00	2.00	5.03	h6	H9
860.1-1110-055A1-SD	●	11.10	55.20	71.00	118.00	12.00	140.00	115.98	2.02	4.97	h6	H9
860.1-1111-055A1-SD	●	11.11	55.20	71.00	118.00	12.00	140.00	115.98	2.02	4.97	h6	H9
860.1-1120-055A1-SD	●	11.20	55.10	71.00	118.00	12.00	140.00	115.96	2.04	4.92	h6	H9
860.1-1130-055A1-SD	●	11.30	55.10	71.00	118.00	12.00	140.00	115.94	2.06	4.88	h6	H9
860.1-1140-055A1-SD	●	11.40	55.00	71.00	118.00	12.00	140.00	115.93	2.07	4.82	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

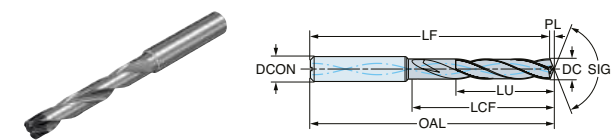
Metrico (mm)

Codice di ordinazione	S2BM	S										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1150-054A1-SD	●	11.50	54.90	71.00	118.00	12.00	140.00	115.91	2.09	4.77	h6	H9
860.1-1151-054A1-SD	●	11.51	54.90	71.00	118.00	12.00	140.00	115.90	2.09	4.77	h6	H9
860.1-1160-054A1-SD	●	11.60	54.80	71.00	118.00	12.00	140.00	115.89	2.11	4.72	h6	H9
860.1-1170-054A1-SD	●	11.70	54.80	71.00	118.00	12.00	140.00	115.87	2.13	4.68	h6	H9
860.1-1180-054A1-SD	●	11.80	54.70	71.00	118.00	12.00	140.00	115.85	2.15	4.64	h6	H9
860.1-1190-054A1-SD	●	11.90	54.60	71.00	118.00	12.00	140.00	115.83	2.17	4.59	h6	H9
860.1-1210-059A1-SD	●	12.10	59.70	77.00	124.00	14.00	140.00	121.80	2.20	4.93	h6	H9
860.1-1220-059A1-SD	●	12.20	59.60	77.00	124.00	14.00	140.00	121.78	2.22	4.89	h6	H9
860.1-1230-059A1-SD	●	12.30	59.50	77.00	124.00	14.00	140.00	121.76	2.24	4.84	h6	H9
860.1-1240-059A1-SD	●	12.40	59.40	77.00	124.00	14.00	140.00	121.74	2.26	4.79	h6	H9
860.1-1250-059A1-SD	●	12.50	59.40	77.00	124.00	14.00	140.00	121.72	2.27	4.75	h6	H9
860.1-1260-059A1-SD	●	12.60	59.30	77.00	124.00	14.00	140.00	121.71	2.29	4.71	h6	H9
860.1-1270-059A1-SD	●	12.70	59.20	77.00	124.00	14.00	140.00	121.69	2.31	4.66	h6	H9
860.1-1280-059A1-SD	●	12.80	59.10	77.00	124.00	14.00	140.00	121.67	2.33	4.62	h6	H9
860.1-1290-059A1-SD	●	12.90	59.00	77.00	124.00	14.00	140.00	121.65	2.35	4.57	h6	H9
860.1-1300-059A1-SD	●	13.00	59.00	77.00	124.00	14.00	140.00	121.63	2.37	4.54	h6	H9
860.1-1310-058A1-SD	●	13.10	58.90	77.00	124.00	14.00	140.00	121.62	2.38	4.50	h6	H9
860.1-1325-058A1-SD	●	13.25	58.80	77.00	124.00	14.00	140.00	121.59	2.41	4.44	h6	H9
860.1-1330-058A1-SD	●	13.30	58.70	77.00	124.00	14.00	140.00	121.58	2.42	4.41	h6	H9
860.1-1349-058A1-SD	●	13.49	58.60	77.00	124.00	14.00	140.00	121.54	2.46	4.34	h6	H9
860.1-1350-058A1-SD	●	13.50	58.60	77.00	124.00	14.00	140.00	121.54	2.46	4.34	h6	H9
860.1-1370-058A1-SD	●	13.70	58.40	77.00	124.00	14.00	140.00	121.51	2.49	4.26	h6	H9
860.1-1375-058A1-SD	●	13.75	58.40	77.00	124.00	14.00	140.00	121.50	2.50	4.25	h6	H9
860.1-1380-058A1-SD	●	13.80	58.40	77.00	124.00	14.00	140.00	121.49	2.51	4.23	h6	H9
860.1-1389-058A1-SD	●	13.89	58.30	77.00	124.00	14.00	140.00	121.47	2.53	4.20	h6	H9
860.1-1410-063A1-SD	●	14.10	63.50	83.00	133.00	16.00	140.00	130.43	2.57	4.50	h6	H9
860.1-1420-066A1-SD	●	14.20	66.50	86.00	133.00	16.00	140.00	130.42	2.58	4.68	h6	H9
860.1-1425-063A1-SD	●	14.25	63.40	83.00	133.00	16.00	140.00	130.41	2.59	4.45	h6	H9
860.1-1429-063A1-SD	●	14.29	63.40	83.00	133.00	16.00	140.00	130.40	2.60	4.44	h6	H9
860.1-1450-063A1-SD	●	14.50	63.20	83.00	133.00	16.00	140.00	130.36	2.64	4.36	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

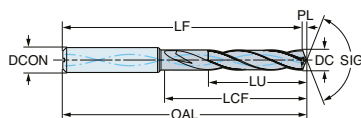
Metrico (mm)

	S											
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1469-063A1-SD	●	14.69	63.00	83.00	133.00	16.00	140.00	130.33	2.67	4.29	h6	H9
860.1-1475-063A1-SD	●	14.75	63.00	83.00	133.00	16.00	140.00	130.32	2.68	4.27	h6	H9
860.1-1480-063A1-SD	●	14.80	63.00	83.00	133.00	16.00	140.00	130.31	2.69	4.26	h6	H9
860.1-1500-062A1-SD	●	15.00	62.80	83.00	133.00	16.00	140.00	130.27	2.73	4.19	h6	H9
860.1-1510-062A1-SD	●	15.10	62.70	83.00	133.00	16.00	140.00	130.25	2.75	4.15	h6	H9
860.1-1520-062A1-SD	●	15.20	62.60	83.00	133.00	16.00	140.00	130.23	2.77	4.12	h6	H9
860.1-1530-062A1-SD	●	15.30	62.60	83.00	133.00	16.00	140.00	130.22	2.78	4.09	h6	H9
860.1-1550-062A1-SD	●	15.50	62.40	83.00	133.00	16.00	140.00	130.18	2.82	4.03	h6	H9
860.1-1580-062A1-SD	●	15.80	62.20	83.00	133.00	16.00	140.00	130.13	2.88	3.94	h6	H9
860.1-1587-062A1-SD	●	15.87	62.10	83.00	133.00	16.00	140.00	130.11	2.89	3.91	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

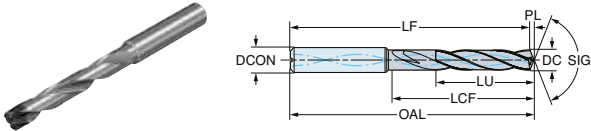
Codice di ordinazione	S2BM	S										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-024A1-SD	●	3.00	24.55	37.00	79.00	6.00	140.00	78.45	0.55	8.18	h6	H9
860.1-0310-025A1-SD	●	3.10	25.36	37.00	79.00	6.00	140.00	78.44	0.56	8.18	h6	H9
860.1-0317-025A1-SD	●	3.17	25.94	37.00	79.00	6.00	140.00	78.42	0.58	8.17	h6	H9
860.1-0318-026A1-SD	●	3.18	26.02	37.00	79.00	6.00	140.00	78.42	0.58	8.18	h6	H9
860.1-0320-026A1-SD	●	3.20	26.18	37.00	79.00	6.00	140.00	78.42	0.58	8.18	h6	H9
860.1-0325-026A1-SD	●	3.25	26.59	37.00	79.00	6.00	140.00	78.41	0.59	8.18	h6	H9
860.1-0330-027A1-SD	●	3.30	27.00	37.00	79.00	6.00	140.00	78.40	0.60	8.18	h6	H9
860.1-0338-027A1-SD	●	3.38	27.66	37.00	79.00	6.00	140.00	78.39	0.62	8.18	h6	H9
860.1-0340-027A1-SD	●	3.40	27.82	37.00	79.00	6.00	140.00	78.38	0.62	8.18	h6	H9
860.1-0345-028A1-SD	●	3.45	28.23	37.00	79.00	6.00	140.00	78.37	0.63	8.18	h6	H9
860.1-0350-028A1-SD	●	3.50	28.64	37.00	79.00	6.00	140.00	78.36	0.64	8.18	h6	H9
860.1-0355-029A1-SD	●	3.55	29.05	37.00	79.00	6.00	140.00	78.35	0.65	8.18	h6	H9
860.1-0357-029A1-SD	●	3.57	29.21	37.00	79.00	6.00	140.00	78.35	0.65	8.18	h6	H9
860.1-0360-029A1-SD	●	3.60	29.46	37.00	79.00	6.00	140.00	78.35	0.66	8.18	h6	H9
860.1-0370-030A1-SD	●	3.70	30.27	37.00	79.00	6.00	140.00	78.33	0.67	8.18	h6	H9
860.1-0380-031A1-SD	●	3.80	31.09	48.00	90.00	6.00	140.00	89.31	0.69	8.18	h6	H9
860.1-0390-031A1-SD	●	3.90	31.91	48.00	90.00	6.00	140.00	89.29	0.71	8.18	h6	H9
860.1-0397-032A1-SD	●	3.97	32.48	48.00	90.00	6.00	140.00	89.28	0.72	8.18	h6	H9
860.1-0400-032A1-SD	●	4.00	32.73	48.00	90.00	6.00	140.00	89.27	0.73	8.18	h6	H9
860.1-0410-033A1-SD	●	4.10	33.55	48.00	90.00	6.00	140.00	89.25	0.75	8.18	h6	H9
860.1-0415-033A1-SD	●	4.15	33.96	48.00	90.00	6.00	140.00	89.25	0.76	8.18	h6	H9
860.1-0420-034A1-SD	●	4.20	34.36	48.00	90.00	6.00	140.00	89.24	0.76	8.18	h6	H9
860.1-0430-035A1-SD	●	4.30	35.18	48.00	90.00	6.00	140.00	89.22	0.78	8.18	h6	H9
860.1-0437-035A1-SD	●	4.37	35.76	48.00	90.00	6.00	140.00	89.21	0.79	8.19	h6	H9
860.1-0440-036A1-SD	●	4.40	36.00	48.00	90.00	6.00	140.00	89.20	0.80	8.18	h6	H9
860.1-0450-036A1-SD	●	4.50	36.82	48.00	90.00	6.00	140.00	89.18	0.82	8.18	h6	H9
860.1-0455-037A1-SD	●	4.55	37.23	48.00	90.00	6.00	140.00	89.17	0.83	8.18	h6	H9
860.1-0460-037A1-SD	●	4.60	37.64	48.00	90.00	6.00	140.00	89.16	0.84	8.18	h6	H9
860.1-0465-038A1-SD	●	4.65	38.05	48.00	90.00	6.00	140.00	89.15	0.85	8.18	h6	H9
860.1-0470-038A1-SD	●	4.70	38.46	48.00	90.00	6.00	140.00	89.14	0.86	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

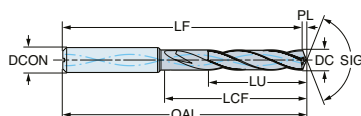
Metrico (mm)

S												
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0476-038A1-SD	●	4.76	38.95	62.00	104.00	6.00	140.00	103.13	0.87	8.18	h6	H9
860.1-0480-039A1-SD	●	4.80	39.27	62.00	104.00	6.00	140.00	103.13	0.87	8.18	h6	H9
860.1-0490-040A1-SD	●	4.90	40.09	62.00	104.00	6.00	140.00	103.11	0.89	8.18	h6	H9
860.1-0500-040A1-SD	●	5.00	40.91	62.00	104.00	6.00	140.00	103.09	0.91	8.18	h6	H9
860.1-0510-041A1-SD	●	5.10	41.73	62.00	104.00	6.00	140.00	103.07	0.93	8.18	h6	H9
860.1-0516-042A1-SD	●	5.16	42.22	62.00	104.00	6.00	140.00	103.06	0.94	8.18	h6	H9
860.1-0520-042A1-SD	●	5.20	42.55	62.00	104.00	6.00	140.00	103.05	0.95	8.18	h6	H9
860.1-0525-042A1-SD	●	5.25	42.96	62.00	104.00	6.00	140.00	103.04	0.96	8.18	h6	H9
860.1-0530-043A1-SD	●	5.30	43.36	62.00	104.00	6.00	140.00	103.04	0.96	8.18	h6	H9
860.1-0540-044A1-SD	●	5.40	44.18	62.00	104.00	6.00	140.00	103.02	0.98	8.18	h6	H9
860.1-0550-045A1-SD	●	5.50	45.00	62.00	104.00	6.00	140.00	103.00	1.00	8.18	h6	H9
860.1-0555-045A1-SD	●	5.55	45.41	62.00	104.00	6.00	140.00	102.99	1.01	8.18	h6	H9
860.1-0556-045A1-SD	●	5.56	45.49	62.00	104.00	6.00	140.00	102.99	1.01	8.19	h6	H9
860.1-0560-045A1-SD	●	5.60	45.82	62.00	104.00	6.00	140.00	102.98	1.02	8.18	h6	H9
860.1-0570-046A1-SD	●	5.70	46.64	62.00	104.00	6.00	140.00	102.96	1.04	8.18	h6	H9
860.1-0580-047A1-SD	●	5.80	47.46	62.00	104.00	6.00	140.00	102.94	1.06	8.18	h6	H9
860.1-0590-048A1-SD	●	5.90	48.27	62.00	104.00	6.00	140.00	102.93	1.07	8.18	h6	H9
860.1-0595-048A1-SD	●	5.95	48.68	62.00	104.00	6.00	140.00	102.92	1.08	8.18	h6	H9
860.1-0610-049A1-SD	●	6.10	49.91	84.00	126.00	8.00	140.00	124.89	1.11	8.18	h6	H9
860.1-0620-050A1-SD	●	6.20	50.73	84.00	126.00	8.00	140.00	124.87	1.13	8.18	h6	H9
860.1-0630-051A1-SD	●	6.30	51.55	84.00	126.00	8.00	140.00	124.85	1.15	8.18	h6	H9
860.1-0635-051A1-SD	●	6.35	51.96	84.00	126.00	8.00	140.00	124.84	1.16	8.18	h6	H9
860.1-0640-052A1-SD	●	6.40	52.36	84.00	126.00	8.00	140.00	124.83	1.16	8.18	h6	H9
860.1-0650-053A1-SD	●	6.50	53.18	84.00	126.00	8.00	140.00	124.82	1.18	8.18	h6	H9
860.1-0660-054A1-SD	●	6.60	54.00	84.00	126.00	8.00	140.00	124.80	1.20	8.18	h6	H9
860.1-0670-054A1-SD	●	6.70	54.82	84.00	126.00	8.00	140.00	124.78	1.22	8.18	h6	H9
860.1-0675-055A1-SD	●	6.75	55.23	84.00	126.00	8.00	140.00	124.77	1.23	8.19	h6	H9
860.1-0680-055A1-SD	●	6.80	55.64	84.00	126.00	8.00	140.00	124.76	1.24	8.18	h6	H9
860.1-0690-056A1-SD	●	6.90	56.46	84.00	126.00	8.00	140.00	124.74	1.26	8.18	h6	H9
860.1-0700-057A1-SD	●	7.00	57.27	84.00	126.00	8.00	140.00	124.73	1.27	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

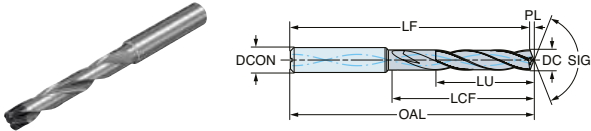
Codice di ordinazione	S2BM	S										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0710-058A1-SD	●	7.10	58.09	84.00	126.00	8.00	140.00	124.71	1.29	8.18	h6	H9
860.1-0714-058A1-SD	●	7.14	58.42	84.00	126.00	8.00	140.00	124.70	1.30	8.18	h6	H9
860.1-0720-058A1-SD	●	7.20	58.91	84.00	126.00	8.00	140.00	124.69	1.31	8.18	h6	H9
860.1-0730-059A1-SD	●	7.30	59.73	84.00	126.00	8.00	140.00	124.67	1.33	8.18	h6	H9
860.1-0740-060A1-SD	●	7.40	60.55	84.00	126.00	8.00	140.00	124.65	1.35	8.18	h6	H9
860.1-0750-061A1-SD	●	7.50	61.36	84.00	126.00	8.00	140.00	124.64	1.36	8.18	h6	H9
860.1-0754-061A1-SD	●	7.54	61.69	84.00	126.00	8.00	140.00	124.63	1.37	8.18	h6	H9
860.1-0760-062A1-SD	●	7.60	62.18	84.00	126.00	8.00	140.00	124.62	1.38	8.18	h6	H9
860.1-0770-063A1-SD	●	7.70	63.00	84.00	126.00	8.00	140.00	124.60	1.40	8.18	h6	H9
860.1-0780-063A1-SD	●	7.80	63.82	84.00	126.00	8.00	140.00	124.58	1.42	8.18	h6	H9
860.1-0790-064A1-SD	●	7.90	64.64	84.00	126.00	8.00	140.00	124.56	1.44	8.18	h6	H9
860.1-0794-064A1-SD	●	7.94	64.96	84.00	126.00	8.00	140.00	124.56	1.44	8.18	h6	H9
860.1-0810-066A1-SD	●	8.10	66.27	106.00	152.00	10.00	140.00	150.53	1.47	8.18	h6	H9
860.1-0815-066A1-SD	●	8.15	66.68	106.00	152.00	10.00	140.00	150.52	1.48	8.18	h6	H9
860.1-0820-067A1-SD	●	8.20	67.09	106.00	152.00	10.00	140.00	150.51	1.49	8.18	h6	H9
860.1-0830-067A1-SD	●	8.30	67.91	106.00	152.00	10.00	140.00	150.49	1.51	8.18	h6	H9
860.1-0833-068A1-SD	●	8.33	68.16	106.00	152.00	10.00	140.00	150.48	1.52	8.18	h6	H9
860.1-0840-068A1-SD	●	8.40	68.73	106.00	152.00	10.00	140.00	150.47	1.53	8.18	h6	H9
860.1-0845-069A1-SD	●	8.45	69.14	106.00	152.00	10.00	140.00	150.46	1.54	8.18	h6	H9
860.1-0850-069A1-SD	●	8.50	69.55	106.00	152.00	10.00	140.00	150.45	1.55	8.18	h6	H9
860.1-0860-070A1-SD	●	8.60	70.37	106.00	152.00	10.00	140.00	150.43	1.57	8.18	h6	H9
860.1-0865-070A1-SD	●	8.65	70.77	106.00	152.00	10.00	140.00	150.43	1.57	8.18	h6	H9
860.1-0870-071A1-SD	●	8.70	71.18	106.00	152.00	10.00	140.00	150.42	1.58	8.18	h6	H9
860.1-0873-071A1-SD	●	8.73	71.43	106.00	152.00	10.00	140.00	150.41	1.59	8.18	h6	H9
860.1-0880-072A1-SD	●	8.80	72.00	106.00	152.00	10.00	140.00	150.40	1.60	8.18	h6	H9
860.1-0885-072A1-SD	●	8.85	72.41	106.00	152.00	10.00	140.00	150.39	1.61	8.18	h6	H9
860.1-0890-072A1-SD	●	8.90	72.82	106.00	152.00	10.00	140.00	150.38	1.62	8.18	h6	H9
860.1-0900-073A1-SD	●	9.00	73.64	106.00	152.00	10.00	140.00	150.36	1.64	8.18	h6	H9
860.1-0910-074A1-SD	●	9.10	74.46	106.00	152.00	10.00	140.00	150.34	1.66	8.18	h6	H9
860.1-0913-074A1-SD	●	9.13	74.70	106.00	152.00	10.00	140.00	150.34	1.66	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

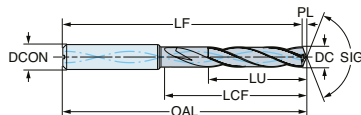
Metrico (mm)

	S											
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0920-075A1-SD	●	9.20	75.27	106.00	152.00	10.00	140.00	150.33	1.67	8.18	h6	H9
860.1-0930-076A1-SD	●	9.30	76.09	106.00	152.00	10.00	140.00	150.31	1.69	8.18	h6	H9
860.1-0940-076A1-SD	●	9.40	76.91	106.00	152.00	10.00	140.00	150.29	1.71	8.18	h6	H9
860.1-0950-077A1-SD	●	9.50	77.73	106.00	152.00	10.00	140.00	150.27	1.73	8.18	h6	H9
860.1-0952-077A1-SD	●	9.52	77.89	106.00	152.00	10.00	140.00	150.27	1.73	8.18	h6	H9
860.1-0953-077A1-SD	●	9.52	77.97	106.00	152.00	10.00	140.00	150.27	1.73	8.19	h6	H9
860.1-0955-078A1-SD	●	9.55	78.14	106.00	152.00	10.00	140.00	150.26	1.74	8.18	h6	H9
860.1-0960-078A1-SD	●	9.60	78.55	106.00	152.00	10.00	140.00	150.25	1.75	8.18	h6	H9
860.1-0970-079A1-SD	●	9.70	79.37	106.00	152.00	10.00	140.00	150.24	1.77	8.18	h6	H9
860.1-0975-079A1-SD	●	9.75	79.30	106.00	112.00	10.00	140.00	150.23	1.77	8.13	h8	H9
860.1-0980-080A1-SD	●	9.80	80.18	106.00	152.00	10.00	140.00	150.22	1.78	8.18	h6	H9
860.1-0990-081A1-SD	●	9.90	81.00	106.00	152.00	10.00	140.00	150.20	1.80	8.18	h6	H9
860.1-0992-081A1-SD	●	9.92	81.17	106.00	152.00	10.00	140.00	150.20	1.81	8.18	h6	H9
860.1-1010-082A1-SD	●	10.10	82.64	128.00	180.00	12.00	140.00	178.16	1.84	8.18	h6	H9
860.1-1020-083A1-SD	●	10.20	83.46	128.00	180.00	12.00	140.00	178.14	1.86	8.18	h6	H9
860.1-1030-084A1-SD	●	10.30	84.27	128.00	180.00	12.00	140.00	178.13	1.87	8.18	h6	H9
860.1-1032-084A1-SD	●	10.32	84.44	128.00	180.00	12.00	140.00	178.12	1.88	8.18	h6	H9
860.1-1040-085A1-SD	●	10.40	85.09	128.00	180.00	12.00	140.00	178.11	1.89	8.18	h6	H9
860.1-1045-085A1-SD	●	10.45	85.50	128.00	180.00	12.00	140.00	178.10	1.90	8.18	h6	H9
860.1-1050-085A1-SD	●	10.50	85.91	128.00	180.00	12.00	140.00	178.09	1.91	8.18	h6	H9
860.1-1060-086A1-SD	●	10.60	86.73	128.00	180.00	12.00	140.00	178.07	1.93	8.18	h6	H9
860.1-1070-087A1-SD	●	10.70	87.55	128.00	180.00	12.00	140.00	178.05	1.95	8.18	h6	H9
860.1-1072-087A1-SD	●	10.72	87.71	128.00	180.00	12.00	140.00	178.05	1.95	8.18	h6	H9
860.1-1080-088A1-SD	●	10.80	88.37	128.00	180.00	12.00	140.00	178.04	1.97	8.18	h6	H9
860.1-1090-089A1-SD	●	10.90	89.18	128.00	180.00	12.00	140.00	178.02	1.98	8.18	h6	H9
860.1-1100-090A1-SD	●	11.00	90.00	128.00	180.00	12.00	140.00	178.00	2.00	8.18	h6	H9
860.1-1110-090A1-SD	●	11.10	90.82	128.00	180.00	12.00	140.00	177.98	2.02	8.18	h6	H9
860.1-1111-090A1-SD	●	11.11	90.90	128.00	180.00	12.00	140.00	177.98	2.02	8.18	h6	H9
860.1-1120-091A1-SD	●	11.20	91.64	128.00	180.00	12.00	140.00	177.96	2.04	8.18	h6	H9
860.1-1130-092A1-SD	●	11.30	92.46	128.00	180.00	12.00	140.00	177.94	2.06	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

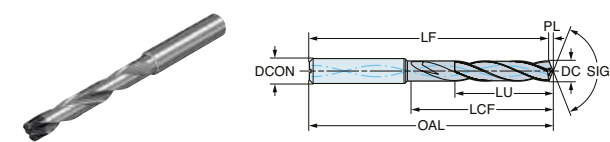
Metrico (mm)

	S											
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1140-093A1-SD	●	11.40	93.27	128.00	180.00	12.00	140.00	177.93	2.07	8.18	h6	H9
860.1-1150-094A1-SD	●	11.50	94.09	128.00	180.00	12.00	140.00	177.91	2.09	8.18	h6	H9
860.1-1151-094A1-SD	●	11.51	94.17	128.00	180.00	12.00	140.00	177.90	2.09	8.18	h6	H9
860.1-1160-094A1-SD	●	11.60	94.91	128.00	180.00	12.00	140.00	177.89	2.11	8.18	h6	H9
860.1-1170-095A1-SD	●	11.70	95.73	128.00	180.00	12.00	140.00	177.87	2.13	8.18	h6	H9
860.1-1180-096A1-SD	●	11.80	96.55	128.00	180.00	12.00	140.00	177.85	2.15	8.18	h6	H9
860.1-1190-097A1-SD	●	11.90	97.37	128.00	180.00	12.00	140.00	177.83	2.17	8.18	h6	H9
860.1-1210-099A1-SD	●	12.10	99.00	151.00	202.00	14.00	140.00	199.80	2.20	8.18	h6	H9
860.1-1220-099A1-SD	●	12.20	99.82	151.00	202.00	14.00	140.00	199.78	2.22	8.18	h6	H9
860.1-1230-100A1-SD	●	12.30	100.64	151.00	202.00	14.00	140.00	199.76	2.24	8.18	h6	H9
860.1-1240-101A1-SD	●	12.40	101.46	151.00	202.00	14.00	140.00	199.74	2.26	8.18	h6	H9
860.1-1250-102A1-SD	●	12.50	102.27	151.00	202.00	14.00	140.00	199.73	2.27	8.18	h6	H9
860.1-1260-103A1-SD	●	12.60	103.09	151.00	202.00	14.00	140.00	199.71	2.29	8.18	h6	H9
860.1-1270-103A1-SD	●	12.70	103.91	151.00	202.00	14.00	140.00	199.69	2.31	8.18	h6	H9
860.1-1280-104A1-SD	●	12.80	104.73	151.00	202.00	14.00	140.00	199.67	2.33	8.18	h6	H9
860.1-1290-105A1-SD	●	12.90	105.55	151.00	202.00	14.00	140.00	199.65	2.35	8.18	h6	H9
860.1-1300-106A1-SD	●	13.00	106.37	151.00	202.00	14.00	140.00	199.63	2.37	8.18	h6	H9
860.1-1310-107A1-SD	●	13.10	107.18	151.00	202.00	14.00	140.00	199.62	2.38	8.18	h6	H9
860.1-1325-108A1-SD	●	13.25	108.41	151.00	202.00	14.00	140.00	199.59	2.41	8.18	h6	H9
860.1-1330-108A1-SD	●	13.30	108.82	151.00	202.00	14.00	140.00	199.58	2.42	8.18	h6	H9
860.1-1349-110A1-SD	●	13.49	110.37	151.00	202.00	14.00	140.00	199.54	2.46	8.18	h6	H9
860.1-1350-110A1-SD	●	13.50	110.46	151.00	202.00	14.00	140.00	199.54	2.46	8.18	h6	H9
860.1-1370-112A1-SD	●	13.70	112.09	151.00	202.00	14.00	140.00	199.51	2.49	8.18	h6	H9
860.1-1375-112A1-SD	●	13.75	112.50	151.00	202.00	14.00	140.00	199.50	2.50	8.18	h6	H9
860.1-1380-112A1-SD	●	13.80	112.91	151.00	202.00	14.00	140.00	199.49	2.51	8.18	h6	H9
860.1-1389-113A1-SD	●	13.89	113.65	151.00	202.00	14.00	140.00	199.47	2.53	8.18	h6	H9
860.1-1410-115A1-SD	●	14.10	115.37	172.00	227.00	16.00	140.00	224.43	2.57	8.18	h6	H9
860.1-1420-116A1-SD	●	14.20	116.18	172.00	227.00	16.00	140.00	224.42	2.58	8.18	h6	H9
860.1-1425-116A1-SD	●	14.25	116.59	172.00	227.00	16.00	140.00	224.41	2.59	8.18	h6	H9
860.1-1429-116A1-SD	●	14.29	116.92	172.00	227.00	16.00	140.00	224.40	2.60	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SD, punta in metallo duro integrale per ISO-S

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

	S											
Codice di ordinazione	S2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1450-118A1-SD	●	14.50	118.64	172.00	227.00	16.00	140.00	224.36	2.64	8.18	h6	H9
860.1-1469-120A1-SD	●	14.69	120.19	172.00	227.00	16.00	140.00	224.33	2.67	8.18	h6	H9
860.1-1475-120A1-SD	●	14.75	120.68	172.00	227.00	16.00	140.00	224.32	2.68	8.18	h6	H9
860.1-1480-121A1-SD	●	14.80	121.09	172.00	227.00	16.00	140.00	224.31	2.69	8.18	h6	H9
860.1-1500-122A1-SD	●	15.00	122.73	172.00	227.00	16.00	140.00	224.27	2.73	8.18	h6	H9
860.1-1510-123A1-SD	●	15.10	123.55	172.00	227.00	16.00	140.00	224.25	2.75	8.18	h6	H9
860.1-1520-124A1-SD	●	15.20	124.37	172.00	227.00	16.00	140.00	224.23	2.77	8.18	h6	H9
860.1-1530-125A1-SD	●	15.30	125.18	172.00	227.00	16.00	140.00	224.22	2.78	8.18	h6	H9
860.1-1550-126A1-SD	●	15.50	126.82	172.00	227.00	16.00	140.00	224.18	2.82	8.18	h6	H9
860.1-1580-129A1-SD	●	15.80	129.28	172.00	227.00	16.00	140.00	224.13	2.88	8.18	h6	H9
860.1-1587-129A1-SD	●	15.87	129.85	172.00	227.00	16.00	140.00	224.11	2.89	8.18	h6	H9

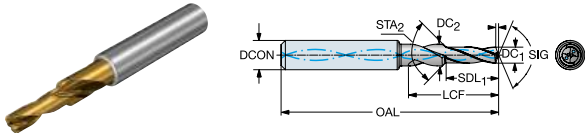
● = Scelta prioritaria ○ = Buona scelta





CoroDrill® 860-GM, punta per smussi e gradini in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

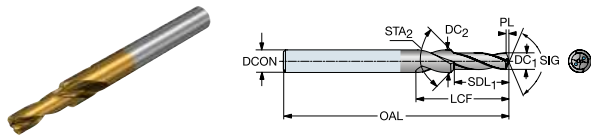
	P	M	K	N	S	H												
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	CP [bar]	TCDCON	TCHA
860.2-0335-011A1-GM	●	●	●	○	○	●	3.35	4.50	11.30	19.00	66.00	6.00	140.00	61.40	0.60	20	h6	H9
860.2-0340-011A1-GM	●	●	●	○	○	●	3.40	4.60	11.40	19.00	66.00	6.00	140.00	65.40	0.60	20	h6	H9
860.2-0425-014A1-GM	●	●	●	○	○	●	4.25	5.70	14.30	23.00	66.00	6.00	140.00	65.30	0.70	20	h6	H9
860.2-0430-014A1-GM	●	●	●	○	○	●	4.30	5.80	14.50	23.00	66.00	6.00	140.00	65.30	0.70	20	h6	H9
860.2-0465-015A1-GM	●	●	●	○	○	●	4.65	5.90	15.50	23.00	66.00	6.00	140.00	65.20	0.80	20	h6	H9
860.2-0500-016A1-GM	●	●	●	○	○	●	5.00	6.80	16.80	28.00	79.00	8.00	140.00	78.20	0.80	20	h6	H9
860.2-0510-017A1-GM	●	●	●	○	○	●	5.10	6.90	17.10	28.00	79.00	8.00	140.00	78.10	0.90	20	h6	H9
860.2-0550-018A1-GM	●	●	●	○	○	●	5.50	7.40	18.60	28.00	79.00	8.00	140.00	78.10	0.90	20	h6	H9
860.2-0555-018A1-GM	●	●	●	○	○	●	5.55	7.50	18.70	28.00	79.00	8.00	140.00	78.10	0.90	20	h6	H9
860.2-0660-022A1-GM	●	●	●	○	○	●	6.60	8.90	22.30	37.00	89.00	10.00	140.00	87.90	1.10	20	h6	H9
860.2-0675-022A1-GM	●	●	●	○	○	●	6.75	9.10	22.70	37.00	89.00	10.00	140.00	87.80	1.20	20	h6	H9
860.2-0685-023A1-GM	●	●	●	○	○	●	6.85	9.20	23.00	37.00	89.00	10.00	140.00	87.80	1.20	20	h6	H9
860.2-0690-023A1-GM	●	●	●	○	○	●	6.90	9.30	23.20	37.00	89.00	10.00	140.00	87.80	1.20	20	h6	H9
860.2-0700-023A1-GM	●	●	●	○	○	●	7.00	9.50	23.60	37.00	89.00	10.00	140.00	87.80	1.20	20	h6	H9
860.2-0740-024A1-GM	●	●	●	○	○	●	7.40	9.80	24.70	37.00	89.00	10.00	140.00	87.70	1.30	20	h6	H9
860.2-0850-028A1-GM	●	●	●	○	○	●	8.50	11.50	28.50	42.00	102.00	12.00	140.00	100.50	1.50	20	h6	H9
860.2-0860-028A1-GM	●	●	●	○	○	●	8.60	11.60	28.90	42.00	102.00	12.00	140.00	100.50	1.50	20	h6	H9
860.2-0870-029A1-GM	●	●	●	○	○	●	8.70	11.70	29.20	42.00	102.00	12.00	140.00	100.50	1.50	20	h6	H9
860.2-0900-030A1-GM	●	●	●	○	○	●	9.00	11.80	30.00	42.00	102.00	12.00	140.00	100.50	1.50	20	h6	H9
860.2-1025-034A1-GM	●	●	●	○	○	●	10.25	13.80	34.40	52.00	107.00	14.00	140.00	105.20	1.80	20	h6	H9
860.2-1030-034A1-GM	●	●	●	○	○	●	10.30	13.80	34.60	52.00	107.00	14.00	140.00	105.20	1.80	20	h6	H9
860.2-1040-034A1-GM	●	●	●	○	○	●	10.40	13.80	34.80	52.00	107.00	14.00	140.00	105.20	1.80	20	h6	H9
860.2-1050-035A1-GM	●	●	●	○	○	●	10.50	13.80	35.20	52.00	107.00	14.00	140.00	105.20	1.80	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta per smussi e gradini in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

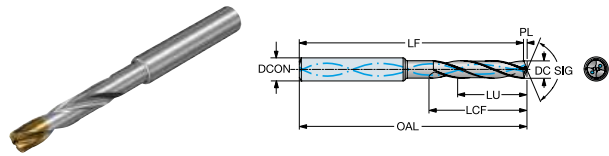
	P	M	K	N	S	H												
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	CP [bar]	TCDCON	TCHA
860.2-0800-026A1-GM	●	●	●	○	○	●	8.00	10.80	26.90	42.00	102.00	12.00	140.00	100.60	1.40	20	h6	H9
860.2-1200-040A1-GM	●	●	●	○	○	●	12.00	15.80	40.10	59.00	115.00	16.00	140.00	112.90	2.10	20	h6	H9
860.2-1400-047A1-GM	●	●	●	○	○	●	14.00	18.90	47.10	78.00	131.00	20.00	140.00	128.60	2.40	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

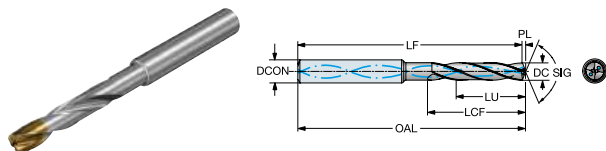
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-009A1-GM	●	●	●	○	○	●	3.00	9.50	20.00	62.00	6.00	140.00	61.50	0.50	3.17	h6	H9
860.1-0300-015A1-GM	●	●	●	○	○	●	3.00	15.50	28.00	66.00	6.00	140.00	65.50	0.50	5.17	h6	H9
860.1-0300-024A1-GM	●	●	●	○	○	●	3.00	24.50	37.00	79.00	6.00	140.00	78.60	0.40	8.17	h6	H9
860.1-0310-009A1-GM	●	●	●	○	○	●	3.10	9.80	20.00	62.00	6.00	140.00	61.50	0.50	3.16	h6	H9
860.1-0310-016A1-GM	●	●	●	○	○	●	3.10	16.00	28.00	66.00	6.00	140.00	65.50	0.50	5.16	h6	H9
860.1-0310-025A1-GM	●	●	●	○	○	●	3.10	25.30	37.00	79.00	6.00	140.00	78.60	0.40	8.16	h6	H9
860.1-0317-010A1-GM	●	●	●	○	○	●	3.17	10.00	20.00	62.00	6.00	140.00	61.50	0.50	3.15	h6	H9
860.1-0317-016A1-GM	●	●	●	○	○	●	3.17	16.40	28.00	66.00	6.00	140.00	65.50	0.50	5.17	h6	H9
860.1-0318-026A1-GM	●	●	●	○	○	●	3.18	26.00	37.00	79.00	6.00	140.00	78.50	0.50	8.18	h6	H9
860.1-0320-010A1-GM	●	●	●	○	○	●	3.20	10.10	20.00	62.00	6.00	140.00	61.50	0.50	3.16	h6	H9
860.1-0320-016A1-GM	●	●	●	○	○	●	3.20	16.50	28.00	66.00	6.00	140.00	65.50	0.50	5.16	h6	H9
860.1-0320-026A1-GM	●	●	●	○	○	●	3.20	26.10	37.00	79.00	6.00	140.00	78.50	0.50	8.16	h6	H9
860.1-0330-010A1-GM	●	●	●	○	○	●	3.30	10.50	20.00	62.00	6.00	140.00	61.40	0.60	3.18	h6	H9
860.1-0330-017A1-GM	●	●	●	○	○	●	3.30	17.10	28.00	66.00	6.00	140.00	65.40	0.60	5.18	h6	H9
860.1-0330-027A1-GM	●	●	●	○	○	●	3.30	27.00	37.00	79.00	6.00	140.00	78.50	0.50	8.18	h6	H9
860.1-0340-010A1-GM	●	●	●	○	○	●	3.40	10.80	20.00	62.00	6.00	140.00	61.40	0.60	3.18	h6	H9
860.1-0340-017A1-GM	●	●	●	○	○	●	3.40	17.60	28.00	66.00	6.00	140.00	65.40	0.60	5.18	h6	H9
860.1-0340-027A1-GM	●	●	●	○	○	●	3.40	27.80	37.00	79.00	6.00	140.00	78.50	0.50	8.18	h6	H9
860.1-0345-010A1-GM	●	●	●	○	○	●	3.45	11.00	20.00	62.00	6.00	140.00	61.40	0.60	3.19	h6	H9
860.1-0345-017A1-GM	●	●	●	○	○	●	3.45	17.80	28.00	66.00	6.00	140.00	65.40	0.60	5.16	h6	H9
860.1-0350-011A1-GM	●	●	●	○	○	●	3.50	11.10	20.00	62.00	6.00	140.00	61.40	0.60	3.17	h6	H9
860.1-0350-018A1-GM	●	●	●	○	○	●	3.50	18.10	28.00	66.00	6.00	140.00	65.40	0.60	5.17	h6	H9
860.1-0350-028A1-GM	●	●	●	○	○	●	3.50	28.60	37.00	79.00	6.00	140.00	78.50	0.50	8.17	h6	H9
860.1-0357-011A1-GM	●	●	●	○	○	●	3.57	11.30	20.00	62.00	6.00	140.00	61.40	0.60	3.17	h6	H9
860.1-0357-018A1-GM	●	●	●	○	○	●	3.57	18.50	28.00	66.00	6.00	140.00	65.40	0.60	5.18	h6	H9
860.1-0357-028A1-GM	●	●	●	○	○	●	3.57	29.20	37.00	79.00	6.00	140.00	78.50	0.50	8.18	h6	H9
860.1-0360-011A1-GM	●	●	●	○	○	●	3.60	11.40	20.00	62.00	6.00	140.00	61.40	0.60	3.17	h6	H9
860.1-0360-018A1-GM	●	●	●	○	○	●	3.60	18.60	28.00	66.00	6.00	140.00	65.40	0.60	5.17	h6	H9
860.1-0370-011A1-GM	●	●	●	○	○	●	3.70	11.70	20.00	62.00	6.00	140.00	61.40	0.60	3.16	h6	H9
860.1-0370-019A1-GM	●	●	●	○	○	●	3.70	19.10	28.00	66.00	6.00	140.00	65.40	0.60	5.16	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

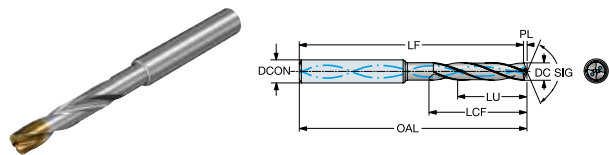
	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0370-028A1-GM	●	●	●	○	○	●	3.70	30.20	37.00	79.00	6.00	140.00	78.50	0.50	8.16	h6	H9
860.1-0380-012A1-GM	●	●	●	○	○	●	3.80	12.00	24.00	66.00	6.00	140.00	65.40	0.60	3.16	h6	H9
860.1-0380-019A1-GM	●	●	●	○	○	●	3.80	19.60	36.00	74.00	6.00	140.00	73.40	0.60	5.16	h6	H9
860.1-0380-031A1-GM	●	●	●	○	○	●	3.80	31.00	48.00	90.00	6.00	140.00	89.50	0.50	8.16	h6	H9
860.1-0390-012A1-GM	●	●	●	○	○	●	3.90	12.40	24.00	66.00	6.00	140.00	65.30	0.70	3.18	h6	H9
860.1-0390-020A1-GM	●	●	●	○	○	●	3.90	20.20	36.00	74.00	6.00	140.00	73.30	0.70	5.18	h6	H9
860.1-0397-020A1-GM	●	●	●	○	○	●	3.97	20.50	36.00	74.00	6.00	140.00	73.30	0.70	5.16	h6	H9
860.1-0397-032A1-GM	●	●	●	○	○	●	3.97	32.40	48.00	90.00	6.00	140.00	89.40	0.60	8.16	h6	H9
860.1-0400-012A1-GM	●	●	●	○	○	●	4.00	12.70	24.00	66.00	6.00	140.00	65.30	0.70	3.17	h6	H9
860.1-0400-020A1-GM	●	●	●	○	○	●	4.00	20.70	36.00	74.00	6.00	140.00	73.30	0.70	5.18	h6	H9
860.1-0400-032A1-GM	●	●	●	○	○	●	4.00	32.70	48.00	90.00	6.00	140.00	89.40	0.60	8.18	h6	H9
860.1-0410-013A1-GM	●	●	●	○	○	●	4.10	13.00	24.00	66.00	6.00	140.00	65.30	0.70	3.17	h6	H9
860.1-0410-021A1-GM	●	●	●	○	○	●	4.10	21.20	36.00	74.00	6.00	140.00	73.30	0.70	5.17	h6	H9
860.1-0410-033A1-GM	●	●	●	○	○	●	4.10	33.50	48.00	90.00	6.00	140.00	89.40	0.60	8.17	h6	H9
860.1-0420-013A1-GM	●	●	●	○	○	●	4.20	13.30	24.00	66.00	6.00	140.00	65.30	0.70	3.17	h6	H9
860.1-0420-021A1-GM	●	●	●	○	○	●	4.20	21.70	36.00	74.00	6.00	140.00	73.30	0.70	5.17	h6	H9
860.1-0420-034A1-GM	●	●	●	○	○	●	4.20	34.30	48.00	90.00	6.00	140.00	89.40	0.60	8.17	h6	H9
860.1-0430-013A1-GM	●	●	●	○	○	●	4.30	13.60	24.00	66.00	6.00	140.00	65.30	0.70	3.16	h6	H9
860.1-0430-022A1-GM	●	●	●	○	○	●	4.30	22.20	36.00	74.00	6.00	140.00	73.30	0.70	5.16	h6	H9
860.1-0430-035A1-GM	●	●	●	○	○	●	4.30	35.10	48.00	90.00	6.00	140.00	89.40	0.60	8.16	h6	H9
860.1-0436-013A1-GM	●	●	●	○	○	●	4.36	13.80	24.00	66.00	6.00	140.00	65.30	0.70	3.17	h6	H9
860.1-0436-022A1-GM	●	●	●	○	○	●	4.36	22.50	36.00	74.00	6.00	140.00	73.30	0.70	5.16	h6	H9
860.1-0437-035A1-GM	●	●	●	○	○	●	4.37	35.70	48.00	90.00	6.00	140.00	89.40	0.60	8.17	h6	H9
860.1-0440-014A1-GM	●	●	●	○	○	●	4.40	14.00	24.00	66.00	6.00	140.00	65.30	0.70	3.18	h6	H9
860.1-0440-022A1-GM	●	●	●	○	○	●	4.40	22.80	36.00	74.00	6.00	140.00	73.30	0.70	5.18	h6	H9
860.1-0450-014A1-GM	●	●	●	○	○	●	4.50	14.30	24.00	66.00	6.00	140.00	65.20	0.80	3.18	h6	H9
860.1-0450-023A1-GM	●	●	●	○	○	●	4.50	23.30	36.00	74.00	6.00	140.00	73.20	0.80	5.18	h6	H9
860.1-0450-036A1-GM	●	●	●	○	○	●	4.50	36.80	48.00	90.00	6.00	140.00	89.30	0.70	8.18	h6	H9
860.1-0455-014A1-GM	●	●	●	○	○	●	4.55	14.40	24.00	66.00	6.00	140.00	65.20	0.80	3.16	h6	H9
860.1-0460-014A1-GM	●	●	●	○	○	●	4.60	14.60	24.00	66.00	6.00	140.00	65.20	0.80	3.17	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

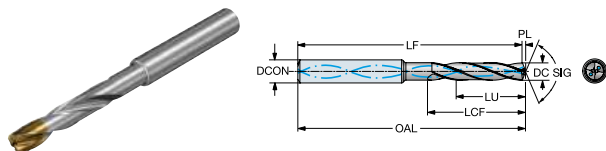
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0460-023A1-GM	●	●	●	○	○	●	4.60	23.80	36.00	74.00	6.00	140.00	73.20	0.80	5.17	h6	H9
860.1-0460-037A1-GM	●	●	●	○	○	●	4.60	37.60	48.00	90.00	6.00	140.00	89.30	0.70	8.17	h6	H9
860.1-0470-014A1-GM	●	●	●	○	○	●	4.70	14.90	24.00	66.00	6.00	140.00	65.20	0.80	3.17	h6	H9
860.1-0470-024A1-GM	●	●	●	○	○	●	4.70	24.30	36.00	74.00	6.00	140.00	73.20	0.80	5.17	h6	H9
860.1-0470-038A1-GM	●	●	●	○	○	●	4.70	38.40	48.00	90.00	6.00	140.00	89.30	0.70	8.17	h6	H9
860.1-0476-015A1-GM	●	●	●	○	○	●	4.76	15.10	28.00	66.00	6.00	140.00	65.20	0.80	3.17	h6	H9
860.1-0476-024A1-GM	●	●	●	○	○	●	4.76	24.60	44.00	74.00	6.00	140.00	73.20	0.80	5.17	h6	H9
860.1-0476-038A1-GM	●	●	●	○	○	●	4.76	38.90	62.00	90.00	6.00	140.00	89.30	0.70	8.17	h6	H9
860.1-0480-015A1-GM	●	●	●	○	○	●	4.80	15.20	28.00	66.00	6.00	140.00	65.20	0.80	3.17	h6	H9
860.1-0480-024A1-GM	●	●	●	○	○	●	4.80	24.80	44.00	82.00	6.00	140.00	81.20	0.80	5.17	h6	H9
860.1-0480-039A1-GM	●	●	●	○	○	●	4.80	39.20	62.00	104.00	6.00	140.00	103.30	0.70	8.17	h6	H9
860.1-0490-015A1-GM	●	●	●	○	○	●	4.90	15.50	28.00	66.00	6.00	140.00	65.20	0.80	3.16	h6	H9
860.1-0490-025A1-GM	●	●	●	○	○	●	4.90	25.30	44.00	82.00	6.00	140.00	81.20	0.80	5.16	h6	H9
860.1-0500-015A1-GM	●	●	●	○	○	●	5.00	15.90	28.00	66.00	6.00	140.00	65.20	0.80	3.18	h6	H9
860.1-0500-025A1-GM	●	●	●	○	○	●	5.00	25.90	44.00	82.00	6.00	140.00	81.20	0.80	5.18	h6	H9
860.1-0500-040A1-GM	●	●	●	○	○	●	5.00	40.90	62.00	104.00	6.00	140.00	103.20	0.80	8.18	h6	H9
860.1-0510-016A1-GM	●	●	●	○	○	●	5.10	16.20	28.00	66.00	6.00	140.00	65.10	0.90	3.18	h6	H9
860.1-0510-026A1-GM	●	●	●	○	○	●	5.10	26.40	44.00	82.00	6.00	140.00	81.10	0.90	5.18	h6	H9
860.1-0510-041A1-GM	●	●	●	○	○	●	5.10	41.70	62.00	104.00	6.00	140.00	103.10	0.90	8.18	h6	H9
860.1-0516-016A1-GM	●	●	●	○	○	●	5.16	16.40	28.00	66.00	6.00	140.00	65.10	0.90	3.18	h6	H9
860.1-0516-026A1-GM	●	●	●	○	○	●	5.16	26.70	44.00	82.00	6.00	140.00	81.10	0.90	5.17	h6	H9
860.1-0520-016A1-GM	●	●	●	○	○	●	5.20	16.50	28.00	66.00	6.00	140.00	65.10	0.90	3.17	h6	H9
860.1-0520-026A1-GM	●	●	●	○	○	●	5.20	26.90	44.00	82.00	6.00	140.00	81.10	0.90	5.17	h6	H9
860.1-0520-042A1-GM	●	●	●	○	○	●	5.20	42.50	62.00	104.00	6.00	140.00	103.10	0.90	8.17	h6	H9
860.1-0525-027A1-GM	●	●	●	○	○	●	5.25	27.40	44.00	82.00	6.00	140.00	81.10	0.90	5.22	h6	H9
860.1-0530-016A1-GM	●	●	●	○	○	●	5.30	16.80	28.00	66.00	6.00	140.00	65.10	0.90	3.17	h6	H9
860.1-0530-027A1-GM	●	●	●	○	○	●	5.30	27.40	44.00	82.00	6.00	140.00	81.10	0.90	5.17	h6	H9
860.1-0530-043A1-GM	●	●	●	○	○	●	5.30	43.30	62.00	104.00	6.00	140.00	103.10	0.90	8.17	h6	H9
860.1-0540-016A1-GM	●	●	●	○	○	●	5.40	17.10	28.00	66.00	6.00	140.00	65.10	0.90	3.17	h6	H9
860.1-0540-027A1-GM	●	●	●	○	○	●	5.40	28.00	44.00	82.00	6.00	140.00	81.10	0.90	5.19	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

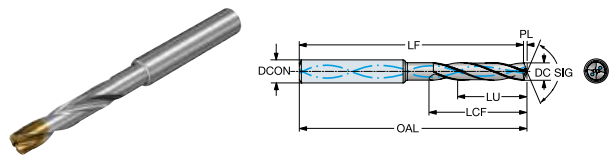
	P	M	K	N	S	H														
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA			
860.1-0540-044A1-GM	●	●	●	○	○	●	5.40	44.10	62.00	104.00	6.00	140.00	103.10	0.90	8.17	h6	H9			
860.1-0550-016A1-GM	●	●	●	○	○	●	5.50	17.50	28.00	66.00	6.00	140.00	65.10	0.90	3.18	h6	H9			
860.1-0550-028A1-GM	●	●	●	○	○	●	5.50	28.50	44.00	82.00	6.00	140.00	81.10	0.90	5.18	h6	H9			
860.1-0550-045A1-GM	●	●	●	○	○	●	5.50	45.40	62.00	104.00	6.00	140.00	103.10	0.90	8.25	h6	H9			
860.1-0555-028A1-GM	●	●	●	○	○	●	5.55	28.80	44.00	82.00	6.00	140.00	81.10	0.90	5.19	h6	H9			
860.1-0556-016A1-GM	●	●	●	○	○	●	5.56	17.60	28.00	66.00	6.00	140.00	65.10	0.90	3.17	h6	H9			
860.1-0556-028A1-GM	●	●	●	○	○	●	5.56	28.80	44.00	82.00	6.00	140.00	81.10	0.90	5.18	h6	H9			
860.1-0556-045A1-GM	●	●	●	○	○	●	5.56	45.40	62.00	104.00	6.00	140.00	103.10	0.90	8.17	h6	H9			
860.1-0560-016A1-GM	●	●	●	○	○	●	5.60	17.80	28.00	66.00	6.00	140.00	65.00	1.00	3.18	h6	H9			
860.1-0560-029A1-GM	●	●	●	○	○	●	5.60	29.00	44.00	82.00	6.00	140.00	81.00	1.00	5.18	h6	H9			
860.1-0560-045A1-GM	●	●	●	○	○	●	5.60	45.80	62.00	104.00	6.00	140.00	103.00	1.00	8.18	h6	H9			
860.1-0570-016A1-GM	●	●	●	○	○	●	5.70	18.10	28.00	66.00	6.00	140.00	65.00	1.00	3.18	h6	H9			
860.1-0570-029A1-GM	●	●	●	○	○	●	5.70	29.50	44.00	82.00	6.00	140.00	81.00	1.00	5.18	h6	H9			
860.1-0570-046A1-GM	●	●	●	○	○	●	5.70	46.60	62.00	104.00	6.00	140.00	103.00	1.00	8.18	h6	H9			
860.1-0580-016A1-GM	●	●	●	○	○	●	5.80	18.40	28.00	66.00	6.00	140.00	65.00	1.00	3.17	h6	H9			
860.1-0580-030A1-GM	●	●	●	○	○	●	5.80	30.00	44.00	82.00	6.00	140.00	80.94	1.06	5.17	h6	H9			
860.1-0580-047A1-GM	●	●	●	○	○	●	5.80	47.40	62.00	104.00	6.00	140.00	103.00	1.00	8.17	h6	H9			
860.1-0590-016A1-GM	●	●	●	○	○	●	5.90	18.70	28.00	66.00	6.00	140.00	65.00	1.00	3.17	h6	H9			
860.1-0590-048A1-GM	●	●	●	○	○	●	5.90	48.20	62.00	104.00	6.00	140.00	103.00	1.00	8.17	h6	H9			
860.1-0595-016A1-GM	●	●	●	○	○	●	5.95	18.90	28.00	66.00	6.00	140.00	64.92	1.08	3.18	h6	H9			
860.1-0610-019A1-GM	●	●	●	○	○	●	6.10	19.40	34.00	79.00	8.00	140.00	77.89	1.11	3.18	h6	H9			
860.1-0610-031A1-GM	●	●	●	○	○	●	6.10	31.60	53.00	91.00	8.00	140.00	89.89	1.11	5.18	h6	H9			
860.1-0610-049A1-GM	●	●	●	○	○	●	6.10	49.90	84.00	126.00	8.00	140.00	125.00	1.00	8.18	h6	H9			
860.1-0620-019A1-GM	●	●	●	○	○	●	6.20	19.70	34.00	79.00	8.00	140.00	77.87	1.13	3.18	h6	H9			
860.1-0620-032A1-GM	●	●	●	○	○	●	6.20	32.10	53.00	91.00	8.00	140.00	89.87	1.13	5.18	h6	H9			
860.1-0620-050A1-GM	●	●	●	○	○	●	6.20	50.70	84.00	126.00	8.00	140.00	124.90	1.10	8.18	h6	H9			
860.1-0630-020A1-GM	●	●	●	○	○	●	6.30	20.00	34.00	79.00	8.00	140.00	77.85	1.15	3.17	h6	H9			
860.1-0630-032A1-GM	●	●	●	○	○	●	6.30	32.60	53.00	91.00	8.00	140.00	89.85	1.15	5.17	h6	H9			
860.1-0630-051A1-GM	●	●	●	○	○	●	6.30	51.50	84.00	126.00	8.00	140.00	124.90	1.10	8.17	h6	H9			
860.1-0635-020A1-GM	●	●	●	○	○	●	6.35	20.20	34.00	79.00	8.00	140.00	77.84	1.16	3.18	h6	H9			

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

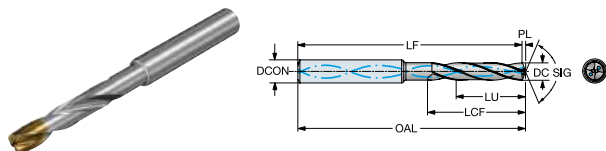
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0635-032A1-GM	●	●	●	○	○	●	6.35	32.90	53.00	91.00	8.00	140.00	89.84	1.16	5.18	h6	H9
860.1-0635-051A1-GM	●	●	●	○	○	●	6.35	52.00	84.00	126.00	8.00	140.00	124.90	1.10	8.19	h6	H9
860.1-0640-020A1-GM	●	●	●	○	○	●	6.40	20.30	34.00	79.00	8.00	140.00	77.83	1.16	3.17	h6	H9
860.1-0640-033A1-GM	●	●	●	○	○	●	6.40	33.10	53.00	91.00	8.00	140.00	89.83	1.16	5.17	h6	H9
860.1-0640-052A1-GM	●	●	●	○	○	●	6.40	52.30	84.00	126.00	8.00	140.00	124.90	1.10	8.17	h6	H9
860.1-0650-020A1-GM	●	●	●	○	○	●	6.50	20.60	34.00	79.00	8.00	140.00	77.82	1.18	3.17	h6	H9
860.1-0650-033A1-GM	●	●	●	○	○	●	6.50	33.60	53.00	91.00	8.00	140.00	89.82	1.18	5.17	h6	H9
860.1-0650-053A1-GM	●	●	●	○	○	●	6.50	53.10	84.00	126.00	8.00	140.00	124.90	1.10	8.17	h6	H9
860.1-0660-020A1-GM	●	●	●	○	○	●	6.60	21.00	34.00	79.00	8.00	140.00	77.80	1.20	3.18	h6	H9
860.1-0660-034A1-GM	●	●	●	○	○	●	6.60	34.20	53.00	91.00	8.00	140.00	89.80	1.20	5.18	h6	H9
860.1-0660-054A1-GM	●	●	●	○	○	●	6.60	54.00	84.00	126.00	8.00	140.00	124.90	1.10	8.18	h6	H9
860.1-0670-020A1-GM	●	●	●	○	○	●	6.70	21.30	34.00	79.00	8.00	140.00	77.78	1.22	3.18	h6	H9
860.1-0670-034A1-GM	●	●	●	○	○	●	6.70	34.70	53.00	91.00	8.00	140.00	89.78	1.22	5.18	h6	H9
860.1-0670-054A1-GM	●	●	●	○	○	●	6.70	54.80	84.00	126.00	8.00	140.00	124.90	1.10	8.18	h6	H9
860.1-0675-020A1-GM	●	●	●	○	○	●	6.75	21.40	34.00	79.00	8.00	140.00	77.77	1.23	3.17	h6	H9
860.1-0675-034A1-GM	●	●	●	○	○	●	6.75	35.00	53.00	91.00	8.00	140.00	89.77	1.23	5.19	h6	H9
860.1-0680-020A1-GM	●	●	●	○	○	●	6.80	21.60	34.00	79.00	8.00	140.00	77.76	1.24	3.18	h6	H9
860.1-0680-035A1-GM	●	●	●	○	○	●	6.80	35.20	53.00	91.00	8.00	140.00	89.76	1.24	5.18	h6	H9
860.1-0680-055A1-GM	●	●	●	○	○	●	6.80	55.60	84.00	126.00	8.00	140.00	124.80	1.20	8.18	h6	H9
860.1-0690-020A1-GM	●	●	●	○	○	●	6.90	21.90	34.00	79.00	8.00	140.00	77.74	1.26	3.17	h6	H9
860.1-0690-035A1-GM	●	●	●	○	○	●	6.90	35.70	53.00	91.00	8.00	140.00	89.74	1.26	5.17	h6	H9
860.1-0690-056A1-GM	●	●	●	○	○	●	6.90	56.40	84.00	126.00	8.00	140.00	124.80	1.20	8.17	h6	H9
860.1-0700-022A1-GM	●	●	●	○	○	●	7.00	22.20	41.00	79.00	8.00	140.00	77.73	1.27	3.17	h6	H9
860.1-0700-036A1-GM	●	●	●	○	○	●	7.00	36.20	53.00	91.00	8.00	140.00	89.73	1.27	5.17	h6	H9
860.1-0700-057A1-GM	●	●	●	○	○	●	7.00	57.20	84.00	126.00	8.00	140.00	124.80	1.20	8.17	h6	H9
860.1-0710-022A1-GM	●	●	●	○	○	●	7.10	22.50	41.00	79.00	8.00	140.00	77.71	1.29	3.17	h6	H9
860.1-0710-036A1-GM	●	●	●	○	○	●	7.10	36.70	53.00	91.00	8.00	140.00	89.71	1.29	5.17	h6	H9
860.1-0710-058A1-GM	●	●	●	○	○	●	7.10	58.00	84.00	126.00	8.00	140.00	124.80	1.20	8.17	h6	H9
860.1-0714-022A1-GM	●	●	●	○	○	●	7.14	22.70	41.00	79.00	8.00	140.00	77.70	1.30	3.18	h6	H9
860.1-0714-058A1-GM	●	●	●	○	○	●	7.14	58.40	84.00	126.00	8.00	140.00	124.80	1.20	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

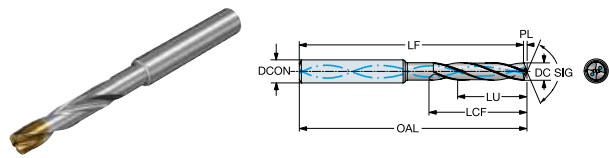
	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0720-022A1-GM	●	●	●	○	○	●	7.20	22.90	41.00	79.00	8.00	140.00	77.69	1.31	3.18	h6	H9
860.1-0720-037A1-GM	●	●	●	○	○	●	7.20	37.30	53.00	91.00	8.00	140.00	89.69	1.31	5.18	h6	H9
860.1-0730-023A1-GM	●	●	●	○	○	●	7.30	23.20	41.00	79.00	8.00	140.00	77.67	1.33	3.18	h6	H9
860.1-0730-037A1-GM	●	●	●	○	○	●	7.30	37.80	53.00	91.00	8.00	140.00	89.67	1.33	5.18	h6	H9
860.1-0740-023A1-GM	●	●	●	○	○	●	7.40	23.50	41.00	79.00	8.00	140.00	77.65	1.35	3.18	h6	H9
860.1-0740-038A1-GM	●	●	●	○	○	●	7.40	38.30	53.00	91.00	8.00	140.00	89.65	1.35	5.18	h6	H9
860.1-0740-060A1-GM	●	●	●	○	○	●	7.40	60.50	84.00	126.00	8.00	140.00	124.70	1.30	8.18	h6	H9
860.1-0750-023A1-GM	●	●	●	○	○	●	7.50	23.80	41.00	79.00	8.00	140.00	77.64	1.36	3.17	h6	H9
860.1-0750-038A1-GM	●	●	●	○	○	●	7.50	38.80	53.00	91.00	8.00	140.00	89.64	1.36	5.17	h6	H9
860.1-0750-061A1-GM	●	●	●	○	○	●	7.50	61.30	84.00	126.00	8.00	140.00	124.70	1.30	8.17	h6	H9
860.1-0754-023A1-GM	●	●	●	○	○	●	7.54	24.00	41.00	79.00	8.00	140.00	77.63	1.37	3.18	h6	H9
860.1-0760-024A1-GM	●	●	●	○	○	●	7.60	24.10	41.00	79.00	8.00	140.00	77.62	1.38	3.17	h6	H9
860.1-0760-038A1-GM	●	●	●	○	○	●	7.60	39.30	53.00	91.00	8.00	140.00	89.62	1.38	5.17	h8	H9
860.1-0770-024A1-GM	●	●	●	○	○	●	7.70	24.50	41.00	79.00	8.00	140.00	77.60	1.40	3.18	h6	H9
860.1-0770-038A1-GM	●	●	●	○	○	●	7.70	39.90	53.00	91.00	8.00	140.00	89.60	1.40	5.18	h8	H9
860.1-0770-063A1-GM	●	●	●	○	○	●	7.70	63.00	84.00	126.00	8.00	140.00	124.70	1.30	8.18	h6	H9
860.1-0780-024A1-GM	●	●	●	○	○	●	7.80	24.80	41.00	79.00	8.00	140.00	77.58	1.42	3.18	h6	H9
860.1-0780-038A1-GM	●	●	●	○	○	●	7.80	40.40	53.00	91.00	8.00	140.00	89.58	1.42	5.18	h6	H9
860.1-0780-063A1-GM	●	●	●	○	○	●	7.80	63.80	84.00	126.00	8.00	140.00	124.70	1.30	8.18	h6	H9
860.1-0790-025A1-GM	●	●	●	○	○	●	7.90	25.10	41.00	79.00	8.00	140.00	77.56	1.44	3.18	h6	H9
860.1-0790-064A1-GM	●	●	●	○	○	●	7.90	64.60	84.00	126.00	8.00	140.00	124.60	1.40	8.18	h6	H9
860.1-0794-025A1-GM	●	●	●	○	○	●	7.94	25.20	41.00	79.00	8.00	140.00	77.56	1.44	3.17	h6	H9
860.1-0794-038A1-GM	●	●	●	○	○	●	7.94	41.10	53.00	91.00	8.00	140.00	89.56	1.44	5.18	h6	H9
860.1-0794-064A1-GM	●	●	●	○	○	●	7.94	65.00	84.00	126.00	8.00	140.00	124.60	1.40	8.19	h6	H9
860.1-0810-025A1-GM	●	●	●	○	○	●	8.10	25.70	47.00	89.00	10.00	140.00	87.53	1.47	3.17	h6	H9
860.1-0810-041A1-GM	●	●	●	○	○	●	8.10	42.00	61.00	103.00	10.00	140.00	101.53	1.47	5.19	h6	H9
860.1-0810-066A1-GM	●	●	●	○	○	●	8.10	66.20	106.00	152.00	10.00	140.00	150.60	1.40	8.17	h6	H9
860.1-0820-026A1-GM	●	●	●	○	○	●	8.20	26.00	47.00	89.00	10.00	140.00	87.51	1.49	3.17	h6	H9
860.1-0820-042A1-GM	●	●	●	○	○	●	8.20	42.40	61.00	103.00	10.00	140.00	101.51	1.49	5.17	h6	H9
860.1-0820-067A1-GM	●	●	●	○	○	●	8.20	67.00	106.00	152.00	10.00	140.00	150.60	1.40	8.17	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

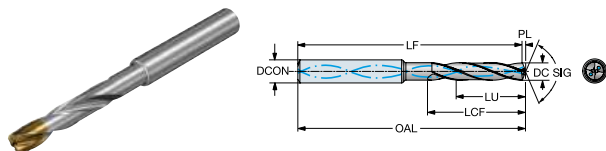
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0830-026A1-GM	●	●	●	○	○	●	8.30	26.40	47.00	89.00	10.00	140.00	87.49	1.51	3.18	h6	H9
860.1-0830-043A1-GM	●	●	●	○	○	●	8.30	43.30	61.00	103.00	10.00	140.00	101.49	1.51	5.22	h6	H9
860.1-0830-067A1-GM	●	●	●	○	○	●	8.30	67.90	106.00	152.00	10.00	140.00	150.60	1.40	8.18	h6	H9
860.1-0840-026A1-GM	●	●	●	○	○	●	8.40	26.70	47.00	89.00	10.00	140.00	87.47	1.53	3.18	h6	H9
860.1-0840-043A1-GM	●	●	●	○	○	●	8.40	43.50	61.00	103.00	10.00	140.00	101.47	1.53	5.18	h6	H9
860.1-0850-027A1-GM	●	●	●	○	○	●	8.50	27.00	47.00	89.00	10.00	140.00	87.45	1.55	3.18	h6	H9
860.1-0850-044A1-GM	●	●	●	○	○	●	8.50	44.00	61.00	103.00	10.00	140.00	101.45	1.55	5.18	h6	H9
860.1-0850-069A1-GM	●	●	●	○	○	●	8.50	69.50	106.00	152.00	10.00	140.00	150.50	1.50	8.18	h6	H9
860.1-0860-027A1-GM	●	●	●	○	○	●	8.60	27.30	47.00	89.00	10.00	140.00	87.43	1.57	3.17	h6	H9
860.1-0860-044A1-GM	●	●	●	○	○	●	8.60	44.50	61.00	103.00	10.00	140.00	101.43	1.57	5.17	h6	H9
860.1-0860-070A1-GM	●	●	●	○	○	●	8.60	70.30	106.00	152.00	10.00	140.00	150.50	1.50	8.17	h6	H9
860.1-0870-027A1-GM	●	●	●	○	○	●	8.70	27.60	47.00	89.00	10.00	140.00	87.42	1.58	3.17	h6	H9
860.1-0870-044A1-GM	●	●	●	○	○	●	8.70	45.00	61.00	103.00	10.00	140.00	101.42	1.58	5.17	h6	H9
860.1-0870-071A1-GM	●	●	●	○	○	●	8.70	71.10	106.00	152.00	10.00	140.00	150.50	1.50	8.17	h6	H9
860.1-0873-027A1-GM	●	●	●	○	○	●	8.73	27.70	47.00	89.00	10.00	140.00	87.41	1.59	3.17	h6	H9
860.1-0873-071A1-GM	●	●	●	○	○	●	8.73	71.40	106.00	152.00	10.00	140.00	150.41	1.59	8.18	h6	H9
860.1-0880-028A1-GM	●	●	●	○	○	●	8.80	28.00	47.00	89.00	10.00	140.00	87.40	1.60	3.18	h6	H9
860.1-0880-044A1-GM	●	●	●	○	○	●	8.80	45.60	61.00	103.00	10.00	140.00	101.40	1.60	5.18	h6	H9
860.1-0890-028A1-GM	●	●	●	○	○	●	8.90	28.30	47.00	89.00	10.00	140.00	87.38	1.62	3.18	h6	H9
860.1-0900-028A1-GM	●	●	●	○	○	●	9.00	28.60	47.00	89.00	10.00	140.00	87.36	1.64	3.18	h6	H9
860.1-0900-044A1-GM	●	●	●	○	○	●	9.00	46.60	61.00	103.00	10.00	140.00	101.36	1.64	5.18	h6	H9
860.1-0900-073A1-GM	●	●	●	○	○	●	9.00	73.60	106.00	152.00	10.00	140.00	150.36	1.64	8.18	h6	H9
860.1-0913-029A1-GM	●	●	●	○	○	●	9.13	29.00	47.00	89.00	10.00	140.00	87.34	1.66	3.18	h6	H9
860.1-0913-074A1-GM	●	●	●	○	○	●	9.13	74.70	106.00	152.00	10.00	140.00	150.34	1.66	8.18	h6	H9
860.1-0920-029A1-GM	●	●	●	○	○	●	9.20	29.20	47.00	89.00	10.00	140.00	87.33	1.67	3.17	h6	H9
860.1-0930-029A1-GM	●	●	●	○	○	●	9.30	29.50	47.00	89.00	10.00	140.00	87.31	1.69	3.17	h6	H9
860.1-0930-044A1-GM	●	●	●	○	○	●	9.30	49.00	61.00	103.00	10.00	140.00	101.31	1.69	5.27	h6	H9
860.1-0940-044A1-GM	●	●	●	○	○	●	9.40	49.00	61.00	103.00	10.00	140.00	101.29	1.71	5.21	h6	H9
860.1-0940-076A1-GM	●	●	●	○	○	●	9.40	76.90	106.00	152.00	10.00	140.00	150.29	1.71	8.18	h6	H9
860.1-0950-030A1-GM	●	●	●	○	○	●	9.50	30.20	47.00	89.00	10.00	140.00	87.27	1.73	3.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

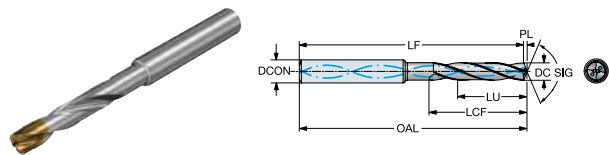
	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0950-044A1-GM	●	●	●	○	○	●	9.50	49.00	61.00	103.00	10.00	140.00	101.27	1.73	5.16	h6	H9
860.1-0950-077A1-GM	●	●	●	○	○	●	9.50	77.70	106.00	152.00	10.00	140.00	150.27	1.73	8.18	h6	H9
860.1-0952-030A1-GM	●	●	●	○	○	●	9.52	30.20	47.00	89.00	10.00	140.00	87.27	1.73	3.17	h6	H9
860.1-0952-044A1-GM	●	●	●	○	○	●	9.52	49.00	61.00	103.00	10.00	140.00	101.27	1.73	5.15	h6	H9
860.1-0952-077A1-GM	●	●	●	○	○	●	9.52	77.80	106.00	152.00	10.00	140.00	150.27	1.73	8.17	h6	H9
860.1-0960-030A1-GM	●	●	●	○	○	●	9.60	30.50	47.00	89.00	10.00	140.00	87.25	1.75	3.18	h6	H9
860.1-0960-044A1-GM	●	●	●	○	○	●	9.60	49.00	61.00	103.00	10.00	140.00	101.25	1.75	5.10	h6	H9
860.1-0970-030A1-GM	●	●	●	○	○	●	9.70	30.80	47.00	89.00	10.00	140.00	87.24	1.77	3.18	h6	H9
860.1-0970-044A1-GM	●	●	●	○	○	●	9.70	49.00	61.00	103.00	10.00	140.00	101.24	1.77	5.05	h6	H9
860.1-0970-079A1-GM	●	●	●	○	○	●	9.70	79.30	106.00	152.00	10.00	140.00	150.24	1.77	8.18	h6	H9
860.1-0980-030A1-GM	●	●	●	○	○	●	9.80	31.10	47.00	89.00	10.00	140.00	87.22	1.78	3.17	h6	H9
860.1-0980-044A1-GM	●	●	●	○	○	●	9.80	49.00	61.00	103.00	10.00	140.00	101.22	1.78	5.00	h6	H9
860.1-0980-080A1-GM	●	●	●	○	○	●	9.80	80.10	106.00	152.00	10.00	140.00	150.22	1.78	8.17	h6	H9
860.1-0990-029A1-GM	●	●	●	○	○	●	9.90	31.50	47.00	89.00	10.00	140.00	87.20	1.80	3.18	h6	H9
860.1-0990-043A1-GM	●	●	●	○	○	●	9.90	49.00	61.00	103.00	10.00	140.00	101.20	1.80	4.95	h6	H9
860.1-0992-029A1-GM	●	●	●	○	○	●	9.92	31.50	47.00	89.00	10.00	140.00	87.19	1.81	3.18	h6	H9
860.1-0992-081A1-GM	●	●	●	○	○	●	9.92	81.10	106.00	152.00	10.00	140.00	150.20	1.81	8.18	h6	H9
860.1-1010-032A1-GM	●	●	●	○	○	●	10.10	32.10	55.00	89.00	12.00	140.00	87.16	1.84	3.18	h6	H9
860.1-1010-052A1-GM	●	●	●	○	○	●	10.10	52.30	71.00	103.00	12.00	140.00	101.16	1.84	5.18	h6	H9
860.1-1010-082A1-GM	●	●	●	○	○	●	10.10	82.60	128.00	180.00	12.00	140.00	150.16	1.84	8.18	h6	H9
860.1-1020-032A1-GM	●	●	●	○	○	●	10.20	32.40	55.00	102.00	12.00	140.00	100.14	1.86	3.18	h6	H9
860.1-1020-052A1-GM	●	●	●	○	○	●	10.20	52.80	71.00	118.00	12.00	140.00	116.14	1.86	5.18	h6	H9
860.1-1020-083A1-GM	●	●	●	○	○	●	10.20	83.40	128.00	180.00	12.00	140.00	178.14	1.86	8.18	h6	H9
860.1-1030-032A1-GM	●	●	●	○	○	●	10.30	32.70	55.00	102.00	12.00	140.00	100.13	1.87	3.17	h6	H9
860.1-1030-052A1-GM	●	●	●	○	○	●	10.30	53.30	71.00	118.00	12.00	140.00	116.13	1.87	5.17	h6	H9
860.1-1030-084A1-GM	●	●	●	○	○	●	10.30	84.20	128.00	180.00	12.00	140.00	178.13	1.87	8.17	h6	H9
860.1-1032-032A1-GM	●	●	●	○	○	●	10.32	32.80	55.00	102.00	12.00	140.00	100.12	1.88	3.18	h6	H9
860.1-1032-052A1-GM	●	●	●	○	○	●	10.32	53.40	71.00	118.00	12.00	140.00	116.12	1.88	5.17	h6	H9
860.1-1040-033A1-GM	●	●	●	○	○	●	10.40	33.00	55.00	102.00	12.00	140.00	100.11	1.89	3.17	h6	H9
860.1-1040-052A1-GM	●	●	●	○	○	●	10.40	53.80	71.00	118.00	12.00	140.00	116.11	1.89	5.17	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

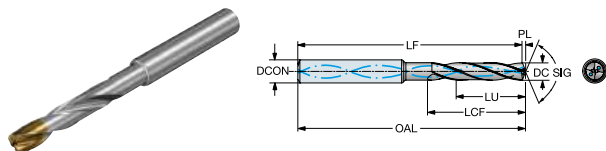
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1050-033A1-GM	●	●	●	○	○	●	10.50	33.40	55.00	102.00	12.00	140.00	100.09	1.91	3.18	h6	H9
860.1-1050-052A1-GM	●	●	●	○	○	●	10.50	54.40	71.00	118.00	12.00	140.00	116.09	1.91	5.18	h6	H9
860.1-1050-085A1-GM	●	●	●	○	○	●	10.50	85.90	128.00	180.00	12.00	140.00	178.09	1.91	8.18	h6	H9
860.1-1060-033A1-GM	●	●	●	○	○	●	10.60	33.70	55.00	102.00	12.00	140.00	100.07	1.93	3.18	h6	H9
860.1-1070-034A1-GM	●	●	●	○	○	●	10.70	34.00	55.00	102.00	12.00	140.00	100.05	1.95	3.18	h6	H9
860.1-1070-052A1-GM	●	●	●	○	○	●	10.70	56.00	71.00	118.00	12.00	140.00	116.05	1.95	5.23	h6	H9
860.1-1071-034A1-GM	●	●	●	○	○	●	10.71	34.00	55.00	102.00	12.00	140.00	100.05	1.95	3.17	h6	H9
860.1-1071-052A1-GM	●	●	●	○	○	●	10.71	56.00	71.00	118.00	12.00	140.00	116.05	1.95	5.23	h6	H9
860.1-1080-034A1-GM	●	●	●	○	○	●	10.80	34.30	55.00	102.00	12.00	140.00	100.04	1.97	3.18	h6	H9
860.1-1080-052A1-GM	●	●	●	○	○	●	10.80	56.00	71.00	118.00	12.00	140.00	116.04	1.97	5.19	h6	H9
860.1-1080-088A1-GM	●	●	●	○	○	●	10.80	88.30	128.00	180.00	12.00	140.00	178.04	1.97	8.18	h6	H9
860.1-1100-035A1-GM	●	●	●	○	○	●	11.00	35.00	55.00	102.00	12.00	140.00	100.00	2.00	3.18	h6	H9
860.1-1100-052A1-GM	●	●	●	○	○	●	11.00	56.00	71.00	118.00	12.00	140.00	116.00	2.00	5.09	h6	H9
860.1-1100-090A1-GM	●	●	●	○	○	●	11.00	90.00	128.00	180.00	12.00	140.00	178.00	2.00	8.18	h6	H9
860.1-1110-035A1-GM	●	●	●	○	○	●	11.10	35.30	55.00	102.00	12.00	140.00	99.98	2.02	3.18	h6	H9
860.1-1110-052A1-GM	●	●	●	○	○	●	11.10	56.00	71.00	118.00	12.00	140.00	115.98	2.02	5.05	h6	H9
860.1-1110-090A1-GM	●	●	●	○	○	●	11.10	90.80	128.00	180.00	12.00	140.00	177.98	2.02	8.18	h6	H9
860.1-1111-035A1-GM	●	●	●	○	○	●	11.11	35.30	55.00	102.00	12.00	140.00	99.98	2.02	3.18	h6	H9
860.1-1111-052A1-GM	●	●	●	○	○	●	11.11	56.00	71.00	118.00	12.00	140.00	115.98	2.02	5.04	h6	H9
860.1-1120-035A1-GM	●	●	●	○	○	●	11.20	35.60	55.00	102.00	12.00	140.00	99.96	2.04	3.18	h6	H9
860.1-1120-052A1-GM	●	●	●	○	○	●	11.20	56.00	71.00	118.00	12.00	140.00	115.96	2.04	5.00	h6	H9
860.1-1130-052A1-GM	●	●	●	○	○	●	11.30	56.50	71.00	118.00	12.00	140.00	115.94	2.06	5.00	h6	H9
860.1-1150-035A1-GM	●	●	●	○	○	●	11.50	36.50	55.00	102.00	12.00	140.00	99.91	2.09	3.17	h6	H9
860.1-1150-051A1-GM	●	●	●	○	○	●	11.50	56.00	71.00	118.00	12.00	140.00	115.91	2.09	4.87	h6	H9
860.1-1150-094A1-GM	●	●	●	○	○	●	11.50	94.00	128.00	180.00	12.00	140.00	177.91	2.09	8.17	h6	H9
860.1-1160-035A1-GM	●	●	●	○	○	●	11.60	36.90	55.00	102.00	12.00	140.00	99.89	2.11	3.18	h6	H9
860.1-1170-035A1-GM	●	●	●	○	○	●	11.70	37.20	55.00	102.00	12.00	140.00	99.87	2.13	3.18	h6	H9
860.1-1180-035A1-GM	●	●	●	○	○	●	11.80	37.50	55.00	102.00	12.00	140.00	99.85	2.15	3.18	h6	H9
860.1-1180-051A1-GM	●	●	●	○	○	●	11.80	56.00	71.00	118.00	12.00	140.00	115.85	2.15	4.75	h6	H9
860.1-1180-096A1-GM	●	●	●	○	○	●	11.80	96.50	128.00	180.00	12.00	140.00	177.85	2.15	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

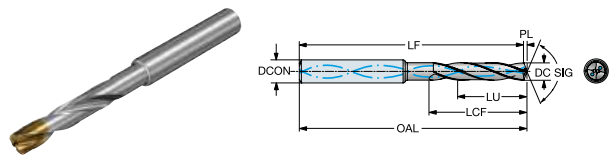
	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1190-051A1-GM	●	●	●	○	○	●	11.90	56.00	71.00	118.00	12.00	140.00	115.83	2.17	4.71	h6	H9
860.1-1190-097A1-GM	●	●	●	○	○	●	11.90	97.30	128.00	180.00	12.00	140.00	177.83	2.17	8.18	h6	H9
860.1-1210-056A1-GM	●	●	●	○	○	●	12.10	60.50	77.00	118.00	14.00	140.00	115.80	2.20	5.00	h6	H9
860.1-1220-038A1-GM	●	●	●	○	○	●	12.20	38.80	60.00	107.00	14.00	140.00	104.78	2.22	3.18	h6	H9
860.1-1220-056A1-GM	●	●	●	○	○	●	12.20	61.00	77.00	124.00	14.00	140.00	121.78	2.22	5.00	h6	H9
860.1-1230-039A1-GM	●	●	●	○	○	●	12.30	39.10	60.00	107.00	14.00	140.00	104.76	2.24	3.18	h6	H9
860.1-1230-100A1-GM	●	●	●	○	○	●	12.30	100.60	151.00	202.00	14.00	140.00	199.76	2.24	8.18	h6	H9
860.1-1240-039A1-GM	●	●	●	○	○	●	12.40	39.40	60.00	107.00	14.00	140.00	104.74	2.26	3.18	h6	H9
860.1-1250-039A1-GM	●	●	●	○	○	●	12.50	39.70	60.00	107.00	14.00	140.00	104.72	2.27	3.18	h6	H9
860.1-1250-056A1-GM	●	●	●	○	○	●	12.50	62.00	77.00	124.00	14.00	140.00	121.72	2.27	4.96	h6	H9
860.1-1250-102A1-GM	●	●	●	○	○	●	12.50	102.30	151.00	202.00	14.00	140.00	199.73	2.27	8.18	h6	H9
860.1-1270-039A1-GM	●	●	●	○	○	●	12.70	40.40	60.00	107.00	14.00	140.00	104.69	2.31	3.18	h6	H9
860.1-1270-056A1-GM	●	●	●	○	○	●	12.70	60.00	77.00	124.00	14.00	140.00	121.69	2.31	4.72	h6	H9
860.1-1270-103A1-GM	●	●	●	○	○	●	12.70	103.90	151.00	202.00	14.00	140.00	199.69	2.31	8.18	h6	H9
860.1-1280-104A1-GM	●	●	●	○	○	●	12.80	104.70	151.00	202.00	14.00	140.00	199.67	2.33	8.18	h6	H9
860.1-1300-038A1-GM	●	●	●	○	○	●	13.00	43.00	60.00	107.00	14.00	140.00	104.63	2.37	3.31	h6	H9
860.1-1300-055A1-GM	●	●	●	○	○	●	13.00	60.00	77.00	124.00	14.00	140.00	121.63	2.37	4.62	h6	H9
860.1-1300-106A1-GM	●	●	●	○	○	●	13.00	106.30	151.00	202.00	14.00	140.00	199.63	2.37	8.18	h6	H9
860.1-1310-055A1-GM	●	●	●	○	○	●	13.10	60.00	77.00	124.00	14.00	140.00	121.62	2.38	4.58	h6	H9
860.1-1325-038A1-GM	●	●	●	○	○	●	13.25	43.00	60.00	107.00	14.00	140.00	104.59	2.41	3.25	h6	H9
860.1-1330-036A1-GM	●	●	●	○	○	●	13.30	43.00	60.00	107.00	14.00	140.00	104.59	2.41	3.23	h6	H9
860.1-1350-038A1-GM	●	●	●	○	○	●	13.50	43.00	60.00	107.00	14.00	140.00	104.54	2.46	3.19	h6	H9
860.1-1350-055A1-GM	●	●	●	○	○	●	13.50	60.00	77.00	124.00	14.00	140.00	121.54	2.46	4.44	h6	H9
860.1-1350-110A1-GM	●	●	●	○	○	●	13.50	110.40	151.00	202.00	14.00	140.00	199.54	2.46	8.18	h6	H9
860.1-1375-038A1-GM	●	●	●	○	○	●	13.75	43.00	60.00	107.00	14.00	140.00	104.50	2.50	3.13	h6	H9
860.1-1380-112A1-GM	●	●	●	○	○	●	13.80	112.90	151.00	202.00	14.00	140.00	199.49	2.51	8.18	h6	H9
860.1-1425-042A1-GM	●	●	●	○	○	●	14.25	45.30	65.00	115.00	16.00	140.00	112.41	2.59	3.18	h6	H9
860.1-1425-060A1-GM	●	●	●	○	○	●	14.25	63.40	83.00	133.00	16.00	140.00	130.41	2.59	4.45	h6	H9
860.1-1429-042A1-GM	●	●	●	○	○	●	14.29	45.40	65.00	115.00	16.00	140.00	112.40	2.60	3.18	h6	H9
860.1-1450-042A1-GM	●	●	●	○	○	●	14.50	45.20	65.00	115.00	16.00	140.00	112.36	2.64	3.12	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

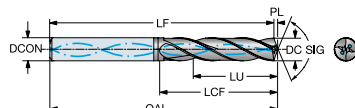
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1450-060A1-GM	●	●	●	○	○	●	14.50	63.20	83.00	133.00	16.00	140.00	130.36	2.64	4.36	h6	H9
860.1-1500-041A1-GM	●	●	●	○	○	●	15.00	45.00	65.00	115.00	16.00	140.00	112.27	2.73	3.00	h6	H9
860.1-1500-059A1-GM	●	●	●	○	○	●	15.00	63.00	83.00	133.00	16.00	140.00	130.27	2.73	4.20	h6	H9
860.1-1550-041A1-GM	●	●	●	○	○	●	15.50	45.00	65.00	115.00	16.00	140.00	112.18	2.82	2.90	h6	H9
860.1-1587-041A1-GM	●	●	●	○	○	●	15.87	45.00	65.00	115.00	16.00	140.00	112.11	2.89	2.84	h6	H9
860.1-1587-059A1-GM	●	●	●	○	○	●	15.87	63.00	83.00	133.00	16.00	140.00	130.11	2.89	3.97	h6	H9
860.1-1700-052A1-GM	●	●	●	○	○	●	17.00	52.00	73.00	123.00	18.00	140.00	119.91	3.09	3.06	h6	H9
860.1-1700-074A1-GM	●	●	●	○	○	●	17.00	74.00	93.00	143.00	18.00	140.00	242.91	3.09	4.35	h6	H9
860.1-1700-174A1-GM	●	●	●	○	○	●	17.00	174.00	194.00	246.00	18.00	140.00	139.91	3.09	10.24	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

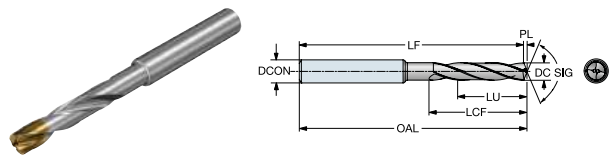
	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0600-016A1-GM	●	●	●	○	○	●	6.00	19.00	28.00	66.00	6.00	140.00	64.91	1.09	3.17	h6	H9
860.1-0600-031A1-GM	●	●	●	○	○	●	6.00	31.00	44.00	82.00	6.00	140.00	80.91	1.09	5.17	h6	H9
860.1-0600-049A1-GM	●	●	●	○	○	●	6.00	49.00	62.00	104.00	6.00	140.00	103.00	1.00	8.17	h6	H9
860.1-0800-025A1-GM	●	●	●	○	○	●	8.00	25.40	41.00	79.00	8.00	140.00	77.54	1.46	3.17	h6	H9
860.1-0800-038A1-GM	●	●	●	○	○	●	8.00	41.40	53.00	91.00	8.00	140.00	89.54	1.46	5.18	h6	H9
860.1-0800-065A1-GM	●	●	●	○	○	●	8.00	65.40	84.00	126.00	8.00	140.00	124.60	1.40	8.18	h6	H9
860.1-1000-029A1-GM	●	●	●	○	○	●	10.00	31.80	47.00	89.00	10.00	140.00	87.18	1.82	3.18	h6	H9
860.1-1000-043A1-GM	●	●	●	○	○	●	10.00	50.00	61.00	103.00	10.00	140.00	101.18	1.82	5.00	h6	H9
860.1-1000-081A1-GM	●	●	●	○	○	●	10.00	81.80	106.00	152.00	10.00	140.00	150.18	1.82	8.18	h6	H9
860.1-1200-035A1-GM	●	●	●	○	○	●	12.00	38.10	55.00	102.00	12.00	140.00	99.82	2.18	3.17	h6	H9
860.1-1200-051A1-GM	●	●	●	○	○	●	12.00	56.00	71.00	118.00	12.00	140.00	115.82	2.18	4.67	h6	H9
860.1-1200-098A1-GM	●	●	●	○	○	●	12.00	98.10	128.00	180.00	12.00	140.00	177.82	2.18	8.18	h6	H9
860.1-1400-038A1-GM	●	●	●	○	○	●	14.00	43.00	60.00	107.00	14.00	140.00	104.45	2.55	3.07	h6	H9
860.1-1400-055A1-GM	●	●	●	○	○	●	14.00	60.00	77.00	124.00	14.00	140.00	121.45	2.55	4.29	h6	H9
860.1-1400-114A1-GM	●	●	●	○	○	●	14.00	114.50	151.00	202.00	14.00	140.00	199.45	2.55	8.18	h6	H9
860.1-1600-041A1-GM	●	●	●	○	○	●	16.00	48.00	65.00	115.00	16.00	140.00	112.09	2.91	3.00	h6	H9
860.1-1600-059A1-GM	●	●	●	○	○	●	16.00	63.00	83.00	133.00	16.00	140.00	130.09	2.91	3.94	h6	H9
860.1-1600-130A1-GM	●	●	●	○	○	●	16.00	130.90	172.00	227.00	16.00	140.00	224.09	2.91	8.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione esterna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

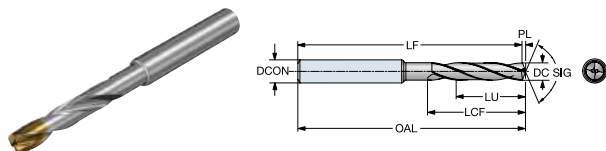
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-009A0-GM	●	●	●	○	○	●	3.00	9.50	20.00	62.00	6.00	140.00	61.50	0.50	3.17	h6	H9
860.1-0300-015A0-GM	●		●	○		○	3.00	15.50	28.00	66.00	6.00	140.00	65.50	0.50	5.17	h6	H9
860.1-0310-009A0-GM	●	●	●	○	○	●	3.10	9.80	20.00	62.00	6.00	140.00	61.50	0.50	3.16	h6	H9
860.1-0310-016A0-GM	●		●	○		○	3.10	16.00	28.00	66.00	6.00	140.00	65.50	0.50	5.16	h6	H9
860.1-0320-010A0-GM	●	●	●	○	○	●	3.20	10.10	20.00	62.00	6.00	140.00	61.50	0.50	3.16	h6	H9
860.1-0320-016A0-GM	●		●	○		○	3.20	16.50	28.00	66.00	6.00	140.00	65.50	0.50	5.16	h6	H9
860.1-0330-010A0-GM	●	●	●	○	○	●	3.30	10.50	20.00	62.00	6.00	140.00	61.40	0.60	3.18	h6	H9
860.1-0330-017A0-GM	●		●	○		○	3.30	17.10	28.00	66.00	6.00	140.00	65.40	0.60	5.18	h6	H9
860.1-0338-017A0-GM	●		●	○		○	3.38	17.50	28.00	66.00	6.00	140.00	65.40	0.60	5.18	h6	H9
860.1-0340-010A0-GM	●	●	●	○	○	●	3.40	10.80	20.00	62.00	6.00	140.00	61.40	0.60	3.18	h6	H9
860.1-0340-017A0-GM	●		●	○		○	3.40	17.60	28.00	66.00	6.00	140.00	65.40	0.60	5.18	h6	H9
860.1-0350-011A0-GM	●	●	●	○	○	●	3.50	11.10	20.00	62.00	6.00	140.00	61.40	0.60	3.17	h6	H9
860.1-0350-018A0-GM	●		●	○		○	3.50	18.10	28.00	66.00	6.00	140.00	65.40	0.60	5.17	h6	H9
860.1-0360-011A0-GM	●	●	●	○	○	●	3.60	11.40	20.00	62.00	6.00	140.00	61.40	0.60	3.17	h6	H9
860.1-0360-018A0-GM	●		●	○		○	3.60	18.60	28.00	66.00	6.00	140.00	65.40	0.60	5.17	h6	H9
860.1-0370-011A0-GM	●	●	●	○	○	●	3.70	11.70	20.00	62.00	6.00	140.00	61.40	0.60	3.16	h6	H9
860.1-0370-019A0-GM	●		●	○		○	3.70	19.10	28.00	66.00	6.00	140.00	65.40	0.60	5.16	h6	H9
860.1-0380-012A0-GM	●	●	●	○	○	●	3.80	12.00	24.00	66.00	6.00	140.00	65.40	0.60	3.16	h6	H9
860.1-0380-019A0-GM	●		●	○		○	3.80	19.60	36.00	74.00	6.00	140.00	73.40	0.60	5.16	h6	H9
860.1-0390-012A0-GM	●	●	●	○	○	●	3.90	12.40	24.00	66.00	6.00	140.00	65.30	0.70	3.18	h6	H9
860.1-0390-020A0-GM	●		●	○		○	3.90	20.20	36.00	74.00	6.00	140.00	73.30	0.70	5.18	h6	H9
860.1-0400-012A0-GM	●	●	●	○	○	●	4.00	12.70	24.00	66.00	6.00	140.00	65.30	0.70	3.17	h6	H9
860.1-0400-020A0-GM	●		●	○		○	4.00	20.70	36.00	74.00	6.00	140.00	73.30	0.70	5.18	h6	H9
860.1-0410-013A0-GM	●	●	●	○	○	●	4.10	13.00	24.00	66.00	6.00	140.00	65.30	0.70	3.17	h6	H9
860.1-0410-021A0-GM	●		●	○		○	4.10	21.20	36.00	74.00	6.00	140.00	73.30	0.70	5.17	h6	H9
860.1-0420-013A0-GM	●	●	●	○	○	●	4.20	13.30	24.00	66.00	6.00	140.00	65.30	0.70	3.17	h6	H9
860.1-0420-021A0-GM	●		●	○		○	4.20	21.70	36.00	74.00	6.00	140.00	73.30	0.70	5.17	h6	H9
860.1-0430-013A0-GM	●	●	●	○	○	●	4.30	13.60	24.00	66.00	6.00	140.00	65.30	0.70	3.16	h6	H9
860.1-0430-022A0-GM	●		●	○		○	4.30	22.20	36.00	74.00	6.00	140.00	73.30	0.70	5.16	h6	H9
860.1-0440-014A0-GM	●	●	●	○	○	●	4.40	14.00	24.00	66.00	6.00	140.00	65.30	0.70	3.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione esterna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

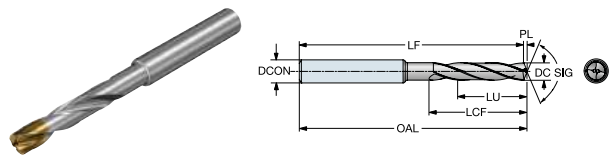
	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0450-014A0-GM	●	●	●	○	○	●	4.50	14.30	24.00	66.00	6.00	140.00	65.20	0.80	3.18	h6	H9
860.1-0450-023A0-GM	●	●	●	○	○	●	4.50	23.30	36.00	74.00	6.00	140.00	73.20	0.80	5.18	h6	H9
860.1-0460-014A0-GM	●	●	●	○	○	●	4.60	14.60	24.00	66.00	6.00	140.00	65.20	0.80	3.17	h6	H9
860.1-0460-023A0-GM	●	●	●	○	○	●	4.60	23.80	36.00	74.00	6.00	140.00	73.20	0.80	5.17	h6	H9
860.1-0470-014A0-GM	●	●	●	○	○	●	4.70	14.90	24.00	66.00	6.00	140.00	65.20	0.80	3.17	h6	H9
860.1-0480-015A0-GM	●	●	●	○	○	●	4.80	15.20	28.00	66.00	6.00	140.00	65.20	0.80	3.17	h6	H9
860.1-0480-024A0-GM	●	●	●	○	○	●	4.80	24.80	44.00	82.00	6.00	140.00	81.20	0.80	5.17	h6	H9
860.1-0490-015A0-GM	●	●	●	○	○	●	4.90	15.50	28.00	66.00	6.00	140.00	65.20	0.80	3.16	h6	H9
860.1-0500-015A0-GM	●	●	●	○	○	●	5.00	15.90	28.00	66.00	6.00	140.00	65.20	0.80	3.18	h6	H9
860.1-0500-025A0-GM	●	●	●	○	○	●	5.00	25.90	44.00	82.00	6.00	140.00	81.20	0.80	5.18	h6	H9
860.1-0510-016A0-GM	●	●	●	○	○	●	5.10	16.20	28.00	66.00	6.00	140.00	65.10	0.90	3.18	h6	H9
860.1-0510-026A0-GM	●	●	●	○	○	●	5.10	26.40	44.00	82.00	6.00	140.00	81.10	0.90	5.18	h6	H9
860.1-0520-016A0-GM	●	●	●	○	○	●	5.20	16.50	28.00	66.00	6.00	140.00	65.10	0.90	3.17	h6	H9
860.1-0520-026A0-GM	●	●	●	○	○	●	5.20	26.90	44.00	82.00	6.00	140.00	81.10	0.90	5.17	h6	H9
860.1-0530-016A0-GM	●	●	●	○	○	●	5.30	16.80	28.00	66.00	6.00	140.00	65.10	0.90	3.17	h6	H9
860.1-0530-027A0-GM	●	●	●	○	○	●	5.30	27.40	44.00	82.00	6.00	140.00	81.10	0.90	5.17	h6	H9
860.1-0540-016A0-GM	●	●	●	○	○	●	5.40	17.10	28.00	66.00	6.00	140.00	65.10	0.90	3.17	h6	H9
860.1-0550-016A0-GM	●	●	●	○	○	●	5.50	17.50	28.00	66.00	6.00	140.00	65.10	0.90	3.18	h6	H9
860.1-0550-028A0-GM	●	●	●	○	○	●	5.50	28.50	44.00	82.00	6.00	140.00	81.10	0.90	5.18	h6	H9
860.1-0560-016A0-GM	●	●	●	○	○	●	5.60	17.80	28.00	66.00	6.00	140.00	65.00	1.00	3.18	h6	H9
860.1-0560-029A0-GM	●	●	●	○	○	●	5.60	29.00	44.00	82.00	6.00	140.00	81.00	1.00	5.18	h6	H9
860.1-0580-016A0-GM	●	●	●	○	○	●	5.80	18.40	28.00	66.00	6.00	140.00	65.00	1.00	3.17	h6	H9
860.1-0590-030A0-GM	●	●	●	○	○	●	5.90	30.50	44.00	82.00	6.00	140.00	81.00	1.00	5.17	h6	H9
860.1-0610-019A0-GM	●	●	●	○	○	●	6.10	19.40	34.00	79.00	8.00	140.00	78.00	1.00	3.18	h6	H9
860.1-0610-031A0-GM	●	●	●	○	○	●	6.10	31.60	53.00	91.00	8.00	140.00	90.00	1.00	5.18	h6	H9
860.1-0620-019A0-GM	●	●	●	○	○	●	6.20	19.70	34.00	79.00	8.00	140.00	77.90	1.10	3.18	h6	H9
860.1-0620-032A0-GM	●	●	●	○	○	●	6.20	32.10	53.00	91.00	8.00	140.00	89.90	1.10	5.18	h6	H9
860.1-0630-020A0-GM	●	●	●	○	○	●	6.30	20.00	34.00	79.00	8.00	140.00	77.90	1.10	3.17	h6	H9
860.1-0630-032A0-GM	●	●	●	○	○	●	6.30	32.60	53.00	91.00	8.00	140.00	89.90	1.10	5.17	h6	H9
860.1-0640-033A0-GM	●	●	●	○	○	●	6.40	33.10	53.00	91.00	8.00	140.00	89.90	1.10	5.17	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione esterna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

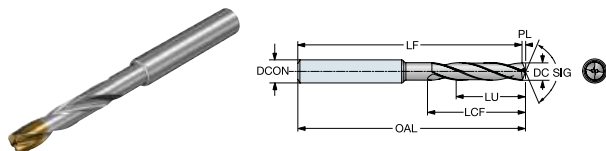
Metrico (mm)

	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0650-020A0-GM	●	●	●	○	○	●	6.50	20.60	34.00	79.00	8.00	140.00	77.90	1.10	3.17	h6	H9
860.1-0650-033A0-GM	●		●	○	○	○	6.50	33.60	53.00	91.00	8.00	140.00	89.90	1.10	5.17	h6	H9
860.1-0660-020A0-GM	●	●	●	○	○	●	6.60	21.00	34.00	79.00	8.00	140.00	77.90	1.10	3.18	h6	H9
860.1-0670-020A0-GM	●	●	●	○	○	●	6.70	21.30	34.00	79.00	8.00	140.00	77.90	1.10	3.18	h6	H9
860.1-0670-034A0-GM	●		●	○	○	○	6.70	34.70	53.00	91.00	8.00	140.00	89.90	1.10	5.18	h6	H9
860.1-0680-020A0-GM	●	●	●	○	○	●	6.80	21.60	34.00	79.00	8.00	140.00	77.80	1.20	3.18	h6	H9
860.1-0680-035A0-GM	●		●	○	○	○	6.80	35.20	53.00	91.00	8.00	140.00	89.80	1.20	5.18	h6	H9
860.1-0690-035A0-GM	●		●	○	○	○	6.90	35.70	53.00	91.00	8.00	140.00	89.80	1.20	5.17	h6	H9
860.1-0700-022A0-GM	●	●	●	○	○	●	7.00	22.20	41.00	79.00	8.00	140.00	77.80	1.20	3.17	h6	H9
860.1-0700-036A0-GM	●		●	○	○	○	7.00	36.20	53.00	91.00	8.00	140.00	89.80	1.20	5.17	h6	H9
860.1-0710-022A0-GM	●	●	●	○	○	●	7.10	22.50	41.00	79.00	8.00	140.00	77.80	1.20	3.17	h6	H9
860.1-0720-022A0-GM	●	●	●	○	○	●	7.20	22.90	41.00	79.00	8.00	140.00	77.69	1.31	3.18	h6	H9
860.1-0750-038A0-GM	●		●	○	○	○	7.50	38.80	53.00	91.00	8.00	140.00	89.70	1.30	5.17	h6	H9
860.1-0770-024A0-GM	●	●	●	○	○	●	7.70	24.50	41.00	79.00	8.00	140.00	77.60	1.40	3.18	h6	H9
860.1-0780-024A0-GM	●	●	●	○	○	●	7.80	24.80	41.00	79.00	8.00	140.00	77.58	1.42	3.18	h6	H9
860.1-0800-025A0-GM	●	●	●	○	○	●	8.00	25.40	41.00	79.00	8.00	140.00	77.54	1.46	3.17	h6	H9
860.1-0810-025A0-GM	●	●	●	○	○	●	8.10	25.70	47.00	89.00	10.00	140.00	87.53	1.47	3.17	h6	H9
860.1-0820-026A0-GM	●	●	●	○	○	●	8.20	26.00	47.00	89.00	10.00	140.00	87.51	1.49	3.17	h6	H9
860.1-0830-043A0-GM	●		●	○	○	○	8.30	43.00	61.00	103.00	10.00	140.00	101.60	1.40	5.18	h6	H9
860.1-0840-026A0-GM	●	●	●	○	○	●	8.40	26.70	47.00	89.00	10.00	140.00	87.47	1.53	3.18	h6	H9
860.1-0850-027A0-GM	●	●	●	○	○	●	8.50	27.00	47.00	89.00	10.00	140.00	87.45	1.55	3.18	h6	H9
860.1-0850-044A0-GM	●		●	○	○	○	8.50	44.00	61.00	103.00	10.00	140.00	101.45	1.55	5.18	h6	H9
860.1-0860-027A0-GM	●	●	●	○	○	●	8.60	27.30	47.00	89.00	10.00	140.00	87.43	1.57	3.17	h6	H9
860.1-0860-044A0-GM	●		●	○	○	○	8.60	44.50	61.00	103.00	10.00	140.00	101.43	1.57	5.17	h6	H9
860.1-0870-027A0-GM	●	●	●	○	○	●	8.70	27.60	47.00	89.00	10.00	140.00	87.42	1.58	3.17	h6	H9
860.1-0870-044A0-GM	●		●	○	○	○	8.70	45.00	61.00	103.00	10.00	140.00	101.42	1.58	5.17	h6	H9
860.1-0880-028A0-GM	●	●	●	○	○	●	8.80	28.00	47.00	89.00	10.00	140.00	87.40	1.60	3.18	h6	H9
860.1-0880-044A0-GM	●		●	○	○	○	8.80	45.60	61.00	103.00	10.00	140.00	101.40	1.60	5.18	h6	H9
860.1-0900-028A0-GM	●	●	●	○	○	●	9.00	28.60	47.00	89.00	10.00	140.00	87.36	1.64	3.18	h6	H9
860.1-0900-044A0-GM	●		●	○	○	○	9.00	46.60	61.00	103.00	10.00	140.00	101.36	1.64	5.18	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione esterna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

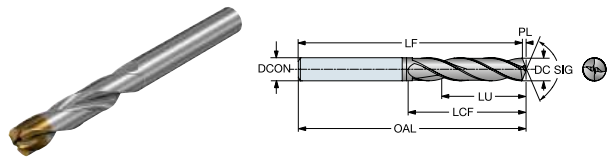
	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0930-029A0-GM	●	●	●	○	○	●	9.30	29.50	47.00	89.00	10.00	140.00	87.31	1.69	3.17	h6	H9
860.1-0950-030A0-GM	●	●	●	○	○	●	9.50	30.20	47.00	89.00	10.00	140.00	87.27	1.73	3.18	h6	H9
860.1-0950-044A0-GM	●		●	○	○	○	9.50	49.00	61.00	103.00	10.00	140.00	101.27	1.73	5.16	h6	H9
860.1-0980-030A0-GM	●	●	●	○	○	●	9.80	31.10	47.00	89.00	10.00	140.00	87.22	1.78	3.17	h6	H9
860.1-1020-032A0-GM	●	●	●	○	○	●	10.20	32.40	55.00	102.00	12.00	140.00	100.14	1.86	3.18	h6	H9
860.1-1020-052A0-GM	●		●	○	○	○	10.20	52.80	71.00	118.00	12.00	140.00	116.14	1.86	5.18	h6	H9
860.1-1030-052A0-GM	●		●	○	○	○	10.30	53.30	71.00	118.00	12.00	140.00	116.13	1.87	5.17	h6	H9
860.1-1040-033A0-GM	●	●	●	○	○	●	10.40	33.00	55.00	102.00	12.00	140.00	100.11	1.89	3.17	h6	H9
860.1-1040-052A0-GM	●		●	○	○	○	10.40	53.80	71.00	118.00	12.00	140.00	116.11	1.89	5.17	h6	H9
860.1-1050-033A0-GM	●	●	●	○	○	●	10.50	33.40	55.00	102.00	12.00	140.00	100.09	1.91	3.18	h6	H9
860.1-1050-052A0-GM	●		●	○	○	○	10.50	54.40	71.00	118.00	12.00	140.00	116.09	1.91	5.18	h6	H9
860.1-1080-052A0-GM	●		●	○	○	○	10.80	56.00	71.00	118.00	12.00	140.00	116.04	1.97	5.19	h6	H9
860.1-1100-035A0-GM	●	●	●	○	○	●	11.00	35.00	55.00	102.00	12.00	140.00	100.00	2.00	3.18	h6	H9
860.1-1100-052A0-GM	●		●	○	○	○	11.00	56.00	71.00	118.00	12.00	140.00	116.00	2.00	5.09	h6	H9
860.1-1250-039A0-GM	●	●	●	○	○	●	12.50	39.70	60.00	107.00	14.00	140.00	104.72	2.27	3.18	h6	H9
860.1-1260-039A0-GM	●	●	●	○	○	●	12.60	40.00	60.00	107.00	14.00	140.00	104.71	2.29	3.17	h6	H9
860.1-1300-038A0-GM	●	●	●	○	○	●	13.00	43.00	60.00	107.00	14.00	140.00	104.63	2.37	3.31	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-GM, punta integrale in metallo duro

Per multimateriali. Adduzione esterna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

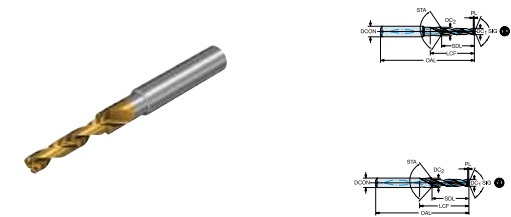
	P	M	K	N	S	H											
Codice di ordinazione	X1BM	X1BM	X1BM	X1BM	X1BM	X1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0600-016A0-GM	●	●	●	○	○	●	6.00	19.00	28.00	66.00	6.00	140.00	65.00	1.00	3.17	h6	H9
860.1-0600-031A0-GM	●	●	●	○	○	●	6.00	31.00	44.00	82.00	6.00	140.00	81.00	1.00	5.17	h6	H9
860.1-0800-038A0-GM	●	●	●	○	○	●	8.00	41.40	53.00	91.00	8.00	140.00	89.60	1.40	5.18	h6	H9
860.1-0830-026A0-GM	●	●	●	○	○	●	8.30	26.40	47.00	89.00	10.00	140.00	87.49	1.51	3.18	h6	H9
860.1-1000-029A0-GM	●	●	●	○	○	●	10.00	31.80	47.00	89.00	10.00	140.00	87.18	1.82	3.18	h6	H9
860.1-1000-043A0-GM	●	●	●	○	○	●	10.00	50.00	61.00	103.00	10.00	140.00	101.18	1.82	5.00	h6	H9
860.1-1200-035A0-GM	●	●	●	○	○	●	12.00	38.10	55.00	102.00	12.00	140.00	99.82	2.18	3.17	h6	H9
860.1-1200-051A0-GM	●	●	●	○	○	●	12.00	56.00	71.00	118.00	12.00	140.00	115.82	2.18	4.67	h6	H9
860.1-1400-038A0-GM	●	●	●	○	○	●	14.00	43.00	60.00	107.00	14.00	140.00	104.45	2.55	3.07	h6	H9
860.1-1400-055A0-GM	●	●	●	○	○	●	14.00	60.00	77.00	124.00	14.00	140.00	121.45	2.55	4.29	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta per smussi e gradini in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

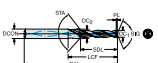
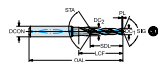
Metrico (mm)

P													
Codice di ordinazione	P1BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	CP [bar]	TCDCON	TCHA
860.2-0335-011A1-PM	●	3.35	4.50	12.10		74.00	6.00	147.00	73.40	0.60	20	h6	H8
860.2-0340-011A1-PM	●	3.40	4.60	12.20		74.00	6.00	147.00	73.40	0.60	20	h6	H8
860.2-0370-012A1-PM	●	3.70	5.00	14.30		74.00	6.00	147.00	73.40	0.60	20	h6	H8
860.2-0425-013A1-PM	●	4.25	5.70	15.50		74.00	6.00	147.00	73.30	0.70	20	h6	H8
860.2-0430-013A1-PM	●	4.30	5.80	15.50		74.00	6.00	147.00	73.20	0.80	20	h6	H8
860.2-0465-014A1-PM	●	4.65	5.90	15.40		74.00	6.00	147.00	73.20	0.80	20	h6	H8
860.2-0500-015A1-PM	●	5.00	6.80	16.70		79.00	8.00	147.00	78.20	0.80	20	h6	H8
860.2-0510-016A1-PM	●	5.10	6.90	17.70		79.00	8.00	147.00	78.20	0.80	20	h6	H8
860.2-0530-016A1-PM	●	5.30	7.20	17.80		79.00	8.00	147.00	78.20	0.80	20	h6	H8
860.2-0550-017A1-PM	●	5.50	7.40	18.80		79.00	8.00	147.00	78.10	0.90	20	h6	H8
860.2-0555-017A1-PM	●	5.55	7.50	18.80		79.00	8.00	147.00	78.10	0.90	20	h6	H8
860.2-0660-020A1-PM	●	6.60	8.90	22.20		89.00	10.00	147.00	87.90	1.10	20	h6	H8
860.2-0675-021A1-PM	●	6.75	9.10	23.30		89.00	10.00	147.00	87.90	1.10	20	h6	H8
860.2-0685-021A1-PM	●	6.85	9.20	23.30		89.00	10.00	147.00	87.90	1.10	20	h6	H8
860.2-0690-021A1-PM	●	6.90	9.30	23.30		89.00	10.00	147.00	87.90	1.10	20	h6	H8
860.2-0700-021A1-PM	●	7.00	9.50	23.40		89.00	10.00	147.00	87.90	1.10	20	h6	H8
860.2-0725-022A1-PM	●	7.25	9.50	24.30		89.00	10.00	147.00	87.80	1.20	20	h6	H8
860.2-0740-022A1-PM	●	7.40	9.80	24.40		89.00	10.00	147.00	87.80	1.20	20	h6	H8
860.2-0800-024A1-PM	●	8.00	10.80	26.70		102.00	12.00	147.00	100.70	1.30	20	h6	H8
860.2-0850-026A1-PM	●	8.50	11.50	28.90		102.00	12.00	147.00	100.60	1.40	20	h6	H8
860.2-0860-026A1-PM	●	8.60	11.60	28.90		102.00	12.00	147.00	100.60	1.40	20	h6	H8
860.2-0870-026A1-PM	●	8.70	11.70	28.90		102.00	12.00	147.00	100.60	1.40	20	h6	H8
860.2-0900-027A1-PM	●	9.00	11.80	29.90		102.00	12.00	147.00	100.50	1.50	20	h6	H8
860.2-0925-028A1-PM	●	9.25	12.50	31.10		112.00	14.00	147.00	110.50	1.50	20	h6	H8
860.2-0930-028A1-PM	●	9.30	12.60	31.20		112.00	14.00	147.00	110.50	1.50	20	h6	H8
860.2-1025-031A1-PM	●	10.25	13.80	34.40		112.00	14.00	147.00	110.30	1.70	20	h6	H8
860.2-1030-031A1-PM	●	10.30	13.80	34.40		112.00	14.00	147.00	110.30	1.70	20	h6	H8
860.2-1040-031A1-PM	●	10.40	13.80	34.40		112.00	14.00	147.00	110.30	1.70	20	h6	H8
860.2-1050-032A1-PM	●	10.50	13.80	35.40		112.00	14.00	147.00	110.30	1.70	20	h6	H8
860.2-1080-033A1-PM	●	10.80	14.60	36.70		124.00	16.00	147.00	122.20	1.80	20	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta per smussi e gradini in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

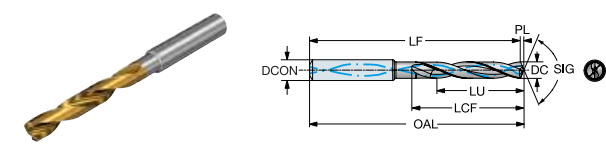
	P													
Codice di ordinazione	P1BM	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	CP [bar]	TCDCON	TCHA	
860.2-1100-033A1-PM	●	11.00	14.90	36.70		124.00	16.00	147.00	122.20	1.80	20	h6	H8	
860.2-1120-034A1-PM	●	11.20	15.10	37.80		124.00	16.00	147.00	122.20	1.80	20	h6	H8	
860.2-1150-035A1-PM	●	11.50	15.10	38.70		124.00	16.00	147.00	122.10	1.90	20	h6	H8	
860.2-1200-036A1-PM	●	12.00	15.80	40.90	67.00	124.00	16.00	147.00	122.00	2.00	20	h6	H8	
860.2-1210-037A1-PM	●	12.10	16.30	41.10		124.00	18.00	147.00	122.00	2.00	20	h6	H8	
860.2-1225-037A1-PM	●	12.25	16.30	41.00		124.00	18.00	147.00	122.00	2.00	20	h6	H8	
860.2-1250-038A1-PM	●	12.50	16.90	42.20		124.00	18.00	147.00	122.00	2.00	20	h6	H8	
860.2-1350-041A1-PM	●	13.50	17.80	45.30		131.00	18.00	147.00	128.80	2.20	20	h6	H8	
860.2-1400-042A1-PM	●	14.00	18.90	46.70		142.00	20.00	147.00	139.70	2.30	20	h6	H8	
860.2-1410-043A1-PM	●	14.10	19.00	47.70		142.00	20.00	147.00	139.70	2.30	20	h6	H8	
860.2-1425-043A1-PM	●	14.25	19.20	47.80		142.00	20.00	147.00	139.70	2.30	20	h6	H8	
860.2-1450-044A1-PM	●	14.50	19.60	48.90		142.00	20.00	147.00	139.70	2.30	20	h6	H8	
860.2-1500-045A1-PM	●	15.00	19.60	49.70		142.00	20.00	147.00	139.60	2.40	20	h6	H8	
860.2-1510-046A1-PM	●	15.10	19.60	50.60		142.00	20.00	147.00	139.60	2.40	20	h6	H8	
860.2-1550-047A1-PM	●	15.50	19.60	51.50		142.00	20.00	147.00	139.50	2.50	20	h6	H8	
860.2-1650-050A1-PM	●	16.50	19.60	54.20		153.00	20.00	147.00	150.40	2.60	20	h6	H8	
860.2-1750-053A1-PM	●	17.50	19.60	56.80		153.00	20.00	147.00	150.30	2.70	20	h6	H8	

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

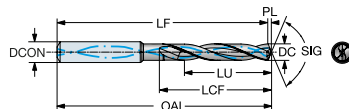
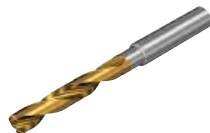
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-016A1-PM	●	3.00	16.00	20.00	62.00	6.00	147.00	61.50	0.44	5.33	h6	H8
860.1-0310-016A1-PM	●	3.10	16.00	20.00	62.00	6.00	147.00	61.50	0.46	5.16	h6	H8
860.1-0317-016A1-PM	●	3.17	16.00	20.00	62.00	6.00	147.00	61.50	0.47	5.05	h6	H8
860.1-0320-016A1-PM	●	3.20	16.00	20.00	62.00	6.00	147.00	61.50	0.47	5.00	h6	H8
860.1-0330-016A1-PM	●	3.30	16.00	20.00	62.00	6.00	147.00	61.40	0.49	4.85	h6	H8
860.1-0340-016A1-PM	●	3.40	16.00	20.00	62.00	6.00	147.00	61.40	0.50	4.71	h6	H8
860.1-0345-016A1-PM	●	3.45	16.00	20.00	62.00	6.00	147.00	61.40	0.51	4.64	h6	H8
860.1-0350-016A1-PM	●	3.50	16.00	20.00	62.00	6.00	147.00	61.40	0.52	4.57	h6	H8
860.1-0355-016A1-PM	●	3.55	16.00	20.00	62.00	6.00	147.00	61.40	0.53	4.51	h6	H8
860.1-0357-016A1-PM	●	3.57	16.00	20.00	62.00	6.00	147.00	61.40	0.53	4.48	h6	H8
860.1-0360-016A1-PM	●	3.60	16.00	20.00	62.00	6.00	147.00	61.40	0.53	4.44	h6	H8
860.1-0370-016A1-PM	●	3.70	16.00	20.00	62.00	6.00	147.00	61.40	0.55	4.32	h6	H8
860.1-0380-018A1-PM	●	3.80	18.00	24.00	66.00	6.00	147.00	65.30	0.56	4.74	h6	H8
860.1-0390-018A1-PM	●	3.90	18.00	24.00	66.00	6.00	147.00	65.30	0.58	4.62	h6	H8
860.1-0397-018A1-PM	●	3.97	18.00	24.00	66.00	6.00	147.00	65.30	0.59	4.53	h6	H8
860.1-0400-018A1-PM	●	4.00	18.00	24.00	66.00	6.00	147.00	65.30	0.59	4.50	h6	H8
860.1-0410-018A1-PM	●	4.10	18.00	24.00	66.00	6.00	147.00	65.30	0.61	4.39	h6	H8
860.1-0420-018A1-PM	●	4.20	18.00	24.00	66.00	6.00	147.00	65.30	0.62	4.29	h6	H8
860.1-0430-018A1-PM	●	4.30	18.00	24.00	66.00	6.00	147.00	65.20	0.64	4.19	h6	H8
860.1-0436-018A1-PM	●	4.36	18.00	24.00	66.00	6.00	147.00	65.20	0.65	4.13	h6	H8
860.1-0440-018A1-PM	●	4.40	18.00	24.00	66.00	6.00	147.00	65.20	0.65	4.09	h6	H8
860.1-0450-018A1-PM	●	4.50	18.00	24.00	66.00	6.00	147.00	65.20	0.67	4.00	h6	H8
860.1-0455-018A1-PM	●	4.55	18.00	24.00	66.00	6.00	147.00	65.20	0.67	3.96	h6	H8
860.1-0460-018A1-PM	●	4.60	18.00	24.00	66.00	6.00	147.00	65.20	0.68	3.91	h6	H8
860.1-0470-018A1-PM	●	4.70	18.00	24.00	66.00	6.00	147.00	65.20	0.70	3.83	h6	H8
860.1-0476-019A1-PM	●	4.76	19.00	28.00	66.00	6.00	147.00	65.20	0.70	3.99	h6	H8
860.1-0480-019A1-PM	●	4.80	19.00	28.00	72.00	6.00	147.00	65.20	0.71	3.96	h6	H8
860.1-0490-019A1-PM	●	4.90	19.00	28.00	72.00	6.00	147.00	65.20	0.73	3.88	h6	H8
860.1-0500-019A1-PM	●	5.00	19.00	28.00	72.00	6.00	147.00	65.20	0.74	3.80	h6	H8
860.1-0510-019A1-PM	●	5.10	19.00	28.00	72.00	6.00	147.00	65.20	0.76	3.73	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Mettrico (mm)

P

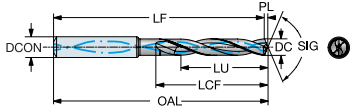
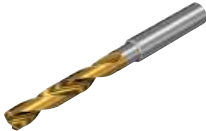
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0516-019A1-PM	●	5.16	19.00	28.00	72.00	6.00	147.00	65.20	0.76	3.68	h6	H8
860.1-0520-019A1-PM	●	5.20	19.00	28.00	72.00	6.00	147.00	65.20	0.77	3.65	h6	H8
860.1-0530-019A1-PM	●	5.30	19.00	28.00	72.00	6.00	147.00	65.20	0.78	3.58	h6	H8
860.1-0540-019A1-PM	●	5.40	19.00	28.00	72.00	6.00	147.00	65.20	0.80	3.52	h6	H8
860.1-0550-019A1-PM	●	5.50	19.00	28.00	72.00	6.00	147.00	65.10	0.81	3.45	h6	H8
860.1-0556-019A1-PM	●	5.56	19.00	28.00	72.00	6.00	147.00	65.10	0.82	3.42	h6	H8
860.1-0560-019A1-PM	●	5.60	19.00	28.00	72.00	6.00	147.00	65.10	0.83	3.39	h6	H8
860.1-0570-019A1-PM	●	5.70	19.00	28.00	72.00	6.00	147.00	65.10	0.84	3.33	h6	H8
860.1-0580-019A1-PM	●	5.80	19.00	28.00	72.00	6.00	147.00	65.10	0.86	3.28	h6	H8
860.1-0590-019A1-PM	●	5.90	19.00	28.00	72.00	6.00	147.00	65.10	0.87	3.22	h6	H8
860.1-0595-019A1-PM	●	5.95	19.00	28.00	72.00	6.00	147.00	65.10	0.88	3.19	h6	H8
860.1-0610-024A1-PM	●	6.10	24.00	34.00	79.00	8.00	147.00	78.00	0.90	3.93	h6	H8
860.1-0620-024A1-PM	●	6.20	24.00	34.00	79.00	8.00	147.00	78.00	0.92	3.87	h6	H8
860.1-0630-024A1-PM	●	6.30	24.00	34.00	79.00	8.00	147.00	78.00	0.93	3.81	h6	H8
860.1-0635-024A1-PM	●	6.35	24.00	34.00	79.00	8.00	147.00	78.00	0.94	3.78	h6	H8
860.1-0640-024A1-PM	●	6.40	24.00	34.00	79.00	8.00	147.00	78.00	0.95	3.75	h6	H8
860.1-0650-024A1-PM	●	6.50	24.00	34.00	79.00	8.00	147.00	77.90	0.96	3.69	h6	H8
860.1-0660-024A1-PM	●	6.60	24.00	34.00	79.00	8.00	147.00	77.90	0.98	3.64	h6	H8
860.1-0670-024A1-PM	●	6.70	24.00	34.00	79.00	8.00	147.00	77.90	0.99	3.58	h6	H8
860.1-0675-024A1-PM	●	6.75	24.00	34.00	79.00	8.00	147.00	77.90	1.00	3.56	h6	H8
860.1-0680-024A1-PM	●	6.80	24.00	34.00	79.00	8.00	147.00	77.90	1.01	3.53	h6	H8
860.1-0690-024A1-PM	●	6.90	24.00	34.00	79.00	8.00	147.00	77.90	1.02	3.48	h6	H8
860.1-0700-024A1-PM	●	7.00	24.00	34.00	79.00	8.00	147.00	77.90	1.04	3.43	h6	H8
860.1-0710-028A1-PM	●	7.10	28.00	41.00	79.00	8.00	147.00	77.90	1.05	3.94	h6	H8
860.1-0714-028A1-PM	●	7.14	28.00	41.00	79.00	8.00	147.00	77.80	1.06	3.92	h6	H8
860.1-0720-028A1-PM	●	7.20	28.00	41.00	79.00	8.00	147.00	77.80	1.07	3.89	h6	H8
860.1-0730-028A1-PM	●	7.30	28.00	41.00	79.00	8.00	147.00	77.80	1.08	3.84	h6	H8
860.1-0740-028A1-PM	●	7.40	28.00	41.00	79.00	8.00	147.00	77.80	1.10	3.78	h6	H8
860.1-0750-028A1-PM	●	7.50	28.00	41.00	79.00	8.00	147.00	77.80	1.11	3.73	h6	H8
860.1-0754-028A1-PM	●	7.54	28.00	41.00	79.00	8.00	147.00	77.80	1.12	3.71	h6	H8

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

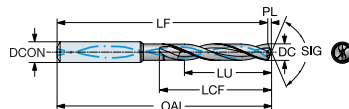
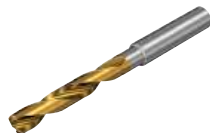
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0760-028A1-PM	●	7.60	28.00	41.00	79.00	8.00	147.00	77.80	1.13	3.68	h6	H8
860.1-0770-028A1-PM	●	7.70	28.00	41.00	79.00	8.00	147.00	77.80	1.14	3.64	h6	H8
860.1-0780-028A1-PM	●	7.80	28.00	41.00	79.00	8.00	147.00	77.70	1.16	3.59	h6	H8
860.1-0790-028A1-PM	●	7.90	28.00	41.00	79.00	8.00	147.00	77.70	1.17	3.54	h6	H8
860.1-0794-028A1-PM	●	7.94	28.00	41.00	79.00	8.00	147.00	77.70	1.18	3.53	h6	H8
860.1-0810-031A1-PM	●	8.10	31.00	47.00	89.00	10.00	147.00	87.70	1.20	3.83	h6	H8
860.1-0820-031A1-PM	●	8.20	31.00	47.00	89.00	10.00	147.00	87.70	1.21	3.78	h6	H8
860.1-0830-031A1-PM	●	8.30	31.00	47.00	89.00	10.00	147.00	87.60	1.23	3.73	h6	H8
860.1-0840-031A1-PM	●	8.40	31.00	47.00	89.00	10.00	147.00	87.60	1.24	3.69	h6	H8
860.1-0850-031A1-PM	●	8.50	31.00	47.00	89.00	10.00	147.00	87.60	1.26	3.65	h6	H8
860.1-0860-031A1-PM	●	8.60	31.00	47.00	89.00	10.00	147.00	87.60	1.27	3.60	h6	H8
860.1-0870-031A1-PM	●	8.70	31.00	47.00	89.00	10.00	147.00	87.60	1.29	3.56	h6	H8
860.1-0873-031A1-PM	●	8.73	31.00	47.00	89.00	10.00	147.00	87.60	1.29	3.55	h6	H8
860.1-0880-031A1-PM	●	8.80	31.00	47.00	89.00	10.00	147.00	87.60	1.30	3.52	h6	H8
860.1-0890-031A1-PM	●	8.90	31.00	47.00	89.00	10.00	147.00	87.60	1.32	3.48	h6	H8
860.1-0900-031A1-PM	●	9.00	31.00	47.00	89.00	10.00	147.00	87.50	1.33	3.44	h6	H8
860.1-0910-031A1-PM	●	9.10	31.00	47.00	89.00	10.00	147.00	87.50	1.35	3.41	h6	H8
860.1-0913-031A1-PM	●	9.13	31.00	47.00	89.00	10.00	147.00	87.50	1.35	3.40	h6	H8
860.1-0920-031A1-PM	●	9.20	31.00	47.00	89.00	10.00	147.00	87.50	1.36	3.37	h6	H8
860.1-0930-031A1-PM	●	9.30	31.00	47.00	89.00	10.00	147.00	87.50	1.38	3.33	h6	H8
860.1-0940-031A1-PM	●	9.40	31.00	47.00	89.00	10.00	147.00	87.50	1.39	3.30	h6	H8
860.1-0950-031A1-PM	●	9.50	31.00	47.00	89.00	10.00	147.00	87.50	1.41	3.26	h6	H8
860.1-0952-031A1-PM	●	9.52	31.00	47.00	89.00	10.00	147.00	87.50	1.41	3.26	h6	H8
860.1-0960-031A1-PM	●	9.60	31.00	47.00	89.00	10.00	147.00	87.50	1.42	3.23	h6	H8
860.1-0970-031A1-PM	●	9.70	31.00	47.00	89.00	10.00	147.00	87.40	1.44	3.20	h6	H8
860.1-0980-031A1-PM	●	9.80	31.00	47.00	89.00	10.00	147.00	87.40	1.45	3.16	h6	H8
860.1-0990-031A1-PM	●	9.90	31.00	47.00	89.00	10.00	147.00	87.40	1.47	3.13	h6	H8
860.1-0992-031A1-PM	●	9.92	31.00	47.00	89.00	10.00	147.00	87.40	1.47	3.13	h6	H8
860.1-1010-037A1-PM	●	10.10	37.00	55.00	102.00	12.00	147.00	100.40	1.50	3.66	h6	H8
860.1-1020-037A1-PM	●	10.20	37.00	55.00	102.00	12.00	147.00	100.30	1.51	3.63	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

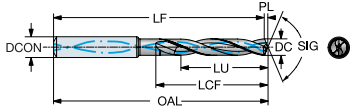
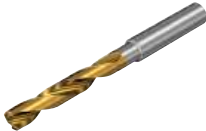
Codice di ordinazione	P1BM	P										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1030-037A1-PM	●	10.30	37.00	55.00	102.00	12.00	147.00	100.30	1.53	3.59	h6	H8
860.1-1032-037A1-PM	●	10.32	37.00	55.00	102.00	12.00	147.00	100.30	1.53	3.59	h6	H8
860.1-1040-037A1-PM	●	10.40	37.00	55.00	102.00	12.00	147.00	100.30	1.54	3.56	h6	H8
860.1-1050-037A1-PM	●	10.50	37.00	55.00	102.00	12.00	147.00	100.30	1.56	3.52	h6	H8
860.1-1060-037A1-PM	●	10.60	37.00	55.00	102.00	12.00	147.00	100.30	1.57	3.49	h6	H8
860.1-1070-037A1-PM	●	10.70	37.00	55.00	102.00	12.00	147.00	100.30	1.58	3.46	h6	H8
860.1-1071-037A1-PM	●	10.71	37.00	55.00	102.00	12.00	147.00	100.30	1.59	3.45	h6	H8
860.1-1080-037A1-PM	●	10.80	37.00	55.00	102.00	12.00	147.00	100.20	1.60	3.43	h6	H8
860.1-1090-037A1-PM	●	10.90	37.00	55.00	102.00	12.00	147.00	100.20	1.61	3.39	h6	H8
860.1-1100-037A1-PM	●	11.00	37.00	55.00	102.00	12.00	147.00	100.20	1.63	3.36	h6	H8
860.1-1110-037A1-PM	●	11.10	37.00	55.00	102.00	12.00	147.00	100.20	1.64	3.33	h6	H8
860.1-1111-037A1-PM	●	11.11	37.00	55.00	102.00	12.00	147.00	100.20	1.65	3.33	h6	H8
860.1-1120-037A1-PM	●	11.20	37.00	55.00	102.00	12.00	147.00	100.20	1.66	3.30	h6	H8
860.1-1130-037A1-PM	●	11.30	37.00	55.00	102.00	12.00	147.00	100.20	1.67	3.27	h6	H8
860.1-1140-037A1-PM	●	11.40	37.00	55.00	102.00	12.00	147.00	100.10	1.69	3.25	h6	H8
860.1-1150-037A1-PM	●	11.50	37.00	55.00	102.00	12.00	147.00	100.10	1.70	3.22	h6	H8
860.1-1151-037A1-PM	●	11.51	37.00	55.00	102.00	12.00	147.00	100.10	1.70	3.21	h6	H8
860.1-1160-037A1-PM	●	11.60	37.00	55.00	102.00	12.00	147.00	100.10	1.72	3.19	h6	H8
860.1-1170-037A1-PM	●	11.70	37.00	55.00	102.00	12.00	147.00	100.10	1.73	3.16	h6	H8
860.1-1180-037A1-PM	●	11.80	37.00	55.00	102.00	12.00	147.00	100.10	1.75	3.14	h6	H8
860.1-1190-037A1-PM	●	11.90	37.00	55.00	102.00	12.00	147.00	100.10	1.76	3.11	h6	H8
860.1-1210-040A1-PM	●	12.10	40.00	60.00	107.00	14.00	147.00	105.00	1.79	3.31	h6	H8
860.1-1220-040A1-PM	●	12.20	40.00	60.00	107.00	14.00	147.00	105.00	1.81	3.28	h6	H8
860.1-1230-040A1-PM	●	12.30	40.00	60.00	107.00	14.00	147.00	105.00	1.82	3.25	h6	H8
860.1-1250-040A1-PM	●	12.50	40.00	60.00	107.00	14.00	147.00	105.00	1.85	3.20	h6	H8
860.1-1260-040A1-PM	●	12.60	40.00	60.00	107.00	14.00	147.00	104.90	1.87	3.17	h6	H8
860.1-1270-040A1-PM	●	12.70	40.00	60.00	107.00	14.00	147.00	104.90	1.88	3.15	h6	H8
860.1-1280-040A1-PM	●	12.80	40.00	60.00	107.00	14.00	147.00	104.90	1.90	3.13	h6	H8
860.1-1300-040A1-PM	●	13.00	40.00	60.00	107.00	14.00	147.00	104.90	1.93	3.08	h6	H8
860.1-1310-040A1-PM	●	13.10	40.00	60.00	107.00	14.00	147.00	104.90	1.94	3.05	h6	H8

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

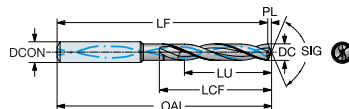
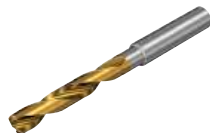
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1325-040A1-PM	●	13.25	40.00	60.00	107.00	14.00	147.00	104.90	1.96	3.02	h6	H8
860.1-1350-040A1-PM	●	13.50	40.00	60.00	107.00	14.00	147.00	104.80	2.00	2.96	h6	H8
860.1-1375-040A1-PM	●	13.75	40.00	60.00	107.00	14.00	147.00	104.80	2.04	2.91	h6	H8
860.1-1380-040A1-PM	●	13.80	40.00	60.00	107.00	14.00	147.00	104.80	2.04	2.90	h6	H8
860.1-1425-044A1-PM	●	14.25	44.00	65.00	115.00	16.00	147.00	112.70	2.11	3.09	h6	H8
860.1-1429-044A1-PM	●	14.29	44.00	65.00	115.00	16.00	147.00	112.70	2.12	3.08	h6	H8
860.1-1450-044A1-PM	●	14.50	44.00	65.00	115.00	16.00	147.00	112.70	2.15	3.03	h6	H8
860.1-1469-044A1-PM	●	14.69	44.00	65.00	115.00	16.00	147.00	112.70	2.18	3.00	h6	H8
860.1-1500-044A1-PM	●	15.00	44.00	65.00	115.00	16.00	147.00	112.60	2.22	2.93	h6	H8
860.1-1510-044A1-PM	●	15.10	44.00	65.00	115.00	16.00	147.00	112.60	2.24	2.91	h6	H8
860.1-1550-044A1-PM	●	15.50	44.00	65.00	115.00	16.00	147.00	112.50	2.30	2.84	h6	H8
860.1-1580-044A1-PM	●	15.80	44.00	65.00	115.00	16.00	147.00	112.50	2.34	2.78	h6	H8
860.1-1587-044A1-PM	●	15.87	44.00	65.00	115.00	16.00	147.00	112.50	2.35	2.77	h6	H8
860.1-1610-050A1-PM	●	16.10	50.00	73.00	123.00	18.00	147.00	120.40	2.38	3.11	h6	H8
860.1-1650-050A1-PM	●	16.50	50.00	73.00	123.00	18.00	147.00	120.40	2.44	3.03	h6	H8
860.1-1667-050A1-PM	●	16.67	50.00	73.00	123.00	18.00	147.00	120.40	2.47	3.00	h6	H8
860.1-1680-050A1-PM	●	16.80	50.00	73.00	123.00	18.00	147.00	120.40	2.49	2.98	h6	H8
860.1-1700-050A1-PM	●	17.00	50.00	73.00	123.00	18.00	147.00	120.30	2.52	2.94	h6	H8
860.1-1750-050A1-PM	●	17.50	50.00	73.00	123.00	18.00	147.00	120.30	2.59	2.86	h6	H8
860.1-1850-055A1-PM	●	18.50	55.00	79.00	131.00	20.00	147.00	128.10	2.74	2.97	h6	H8
860.1-1880-055A1-PM	●	18.80	55.00	79.00	131.00	20.00	147.00	128.10	2.78	2.93	h6	H8
860.1-1880-077A1-PM	●	18.80	77.00	101.00	153.00	20.00	147.00	150.10	2.78	4.10	h6	H8
860.1-1900-055A1-PM	●	19.00	55.00	79.00	131.00	20.00	147.00	128.10	2.81	2.89	h6	H8
860.1-1900-077A1-PM	●	19.00	77.00	101.00	153.00	20.00	147.00	150.10	2.81	4.05	h6	H8
860.1-1905-055A1-PM	●	19.05	55.00	79.00	131.00	20.00	147.00	128.00	2.82	2.89	h6	H8
860.1-1905-077A1-PM	●	19.05	77.00	101.00	153.00	20.00	147.00	150.00	2.82	4.04	h6	H8
860.1-1980-055A1-PM	●	19.80	55.00	79.00	131.00	20.00	147.00	128.00	2.93	2.78	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

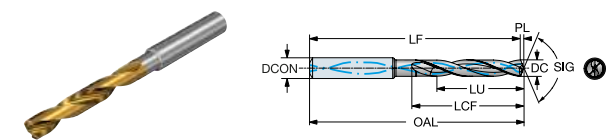
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Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-021A1-PM	●	3.00	21.00	28.00	66.00	6.00	147.00	65.50	0.44	7.00	h6	H8
860.1-0310-021A1-PM	●	3.10	21.00	28.00	66.00	6.00	147.00	65.50	0.46	6.77	h6	H8
860.1-0317-021A1-PM	●	3.17	21.00	28.00	66.00	6.00	147.00	65.50	0.47	6.62	h6	H8
860.1-0320-021A1-PM	●	3.20	21.00	28.00	66.00	6.00	147.00	65.50	0.47	6.56	h6	H8
860.1-0330-021A1-PM	●	3.30	21.00	28.00	66.00	6.00	147.00	65.40	0.49	6.36	h6	H8
860.1-0340-021A1-PM	●	3.40	21.00	28.00	66.00	6.00	147.00	65.40	0.50	6.18	h6	H8
860.1-0345-021A1-PM	●	3.45	21.00	28.00	66.00	6.00	147.00	65.40	0.51	6.09	h6	H8
860.1-0350-021A1-PM	●	3.50	21.00	28.00	66.00	6.00	147.00	65.40	0.52	6.00	h6	H8
860.1-0357-021A1-PM	●	3.57	21.00	28.00	66.00	6.00	147.00	65.40	0.53	5.88	h6	H8
860.1-0360-021A1-PM	●	3.60	21.00	28.00	66.00	6.00	147.00	65.40	0.53	5.83	h6	H8
860.1-0370-021A1-PM	●	3.70	21.00	28.00	66.00	6.00	147.00	65.40	0.55	5.68	h6	H8
860.1-0380-027A1-PM	●	3.80	27.00	36.00	74.00	6.00	147.00	73.30	0.56	7.11	h6	H8
860.1-0390-027A1-PM	●	3.90	27.00	36.00	74.00	6.00	147.00	73.30	0.58	6.92	h6	H8
860.1-0397-027A1-PM	●	3.97	27.00	36.00	74.00	6.00	147.00	73.30	0.59	6.80	h6	H8
860.1-0400-027A1-PM	●	4.00	27.00	36.00	74.00	6.00	147.00	73.30	0.59	6.75	h6	H8
860.1-0410-027A1-PM	●	4.10	27.00	36.00	74.00	6.00	147.00	73.30	0.61	6.59	h6	H8
860.1-0420-027A1-PM	●	4.20	27.00	36.00	74.00	6.00	147.00	73.30	0.62	6.43	h6	H8
860.1-0430-027A1-PM	●	4.30	27.00	36.00	74.00	6.00	147.00	73.20	0.64	6.28	h6	H8
860.1-0436-027A1-PM	●	4.36	27.00	36.00	74.00	6.00	147.00	73.20	0.65	6.19	h6	H8
860.1-0440-027A1-PM	●	4.40	27.00	36.00	74.00	6.00	147.00	73.20	0.65	6.14	h6	H8
860.1-0450-027A1-PM	●	4.50	27.00	36.00	74.00	6.00	147.00	73.20	0.67	6.00	h6	H8
860.1-0455-027A1-PM	●	4.55	27.00	36.00	74.00	6.00	147.00	73.20	0.67	5.93	h6	H8
860.1-0460-027A1-PM	●	4.60	27.00	36.00	74.00	6.00	147.00	73.20	0.68	5.87	h6	H8
860.1-0470-027A1-PM	●	4.70	27.00	36.00	74.00	6.00	147.00	73.20	0.70	5.74	h6	H8
860.1-0476-037A1-PM	●	4.76	37.00	46.00	97.00	6.00	147.00	96.20	0.70	7.77	h6	H8
860.1-0480-037A1-PM	●	4.80	37.00	44.00	87.00	6.00	147.00	81.20	0.71	7.71	h6	H8
860.1-0490-037A1-PM	●	4.90	37.00	44.00	87.00	6.00	147.00	81.20	0.73	7.55	h6	H8
860.1-0500-037A1-PM	●	5.00	37.00	44.00	87.00	6.00	147.00	81.20	0.74	7.40	h6	H8
860.1-0510-037A1-PM	●	5.10	37.00	44.00	87.00	6.00	147.00	81.20	0.76	7.25	h6	H8
860.1-0516-037A1-PM	●	5.16	37.00	44.00	87.00	6.00	147.00	81.20	0.76	7.17	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

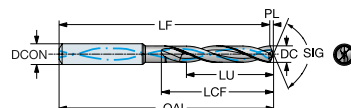
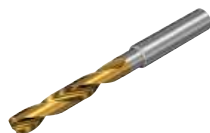
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0520-037A1-PM	●	5.20	37.00	44.00	87.00	6.00	147.00	81.20	0.77	7.12	h6	H8
860.1-0525-037A1-PM	●	5.25	37.00	44.00	87.00	6.00	147.00	81.20	0.78	7.05	h6	H8
860.1-0530-037A1-PM	●	5.30	37.00	44.00	87.00	6.00	147.00	81.20	0.78	6.98	h6	H8
860.1-0540-037A1-PM	●	5.40	37.00	44.00	87.00	6.00	147.00	81.20	0.80	6.85	h6	H8
860.1-0550-037A1-PM	●	5.50	37.00	44.00	87.00	6.00	147.00	81.10	0.81	6.73	h6	H8
860.1-0555-037A1-PM	●	5.55	37.00	44.00	87.00	6.00	147.00	81.10	0.82	6.67	h6	H8
860.1-0556-037A1-PM	●	5.56	37.00	44.00	87.00	6.00	147.00	81.10	0.82	6.65	h6	H8
860.1-0560-037A1-PM	●	5.60	37.00	44.00	87.00	6.00	147.00	81.10	0.83	6.61	h6	H8
860.1-0570-037A1-PM	●	5.70	37.00	44.00	87.00	6.00	147.00	81.10	0.84	6.49	h6	H8
860.1-0580-037A1-PM	●	5.80	37.00	44.00	87.00	6.00	147.00	81.10	0.86	6.38	h6	H8
860.1-0590-037A1-PM	●	5.90	37.00	44.00	87.00	6.00	147.00	81.10	0.87	6.27	h6	H8
860.1-0595-037A1-PM	●	5.95	37.00	44.00	87.00	6.00	147.00	81.10	0.88	6.22	h6	H8
860.1-0610-040A1-PM	●	6.10	40.00	53.00	91.00	8.00	147.00	90.00	0.90	6.56	h6	H8
860.1-0620-040A1-PM	●	6.20	40.00	53.00	91.00	8.00	147.00	90.00	0.92	6.45	h6	H8
860.1-0630-040A1-PM	●	6.30	40.00	53.00	91.00	8.00	147.00	90.00	0.93	6.35	h6	H8
860.1-0635-040A1-PM	●	6.35	40.00	53.00	91.00	8.00	147.00	90.00	0.94	6.30	h6	H8
860.1-0640-040A1-PM	●	6.40	40.00	53.00	91.00	8.00	147.00	90.00	0.95	6.25	h6	H8
860.1-0650-040A1-PM	●	6.50	40.00	53.00	91.00	8.00	147.00	89.90	0.96	6.15	h6	H8
860.1-0660-040A1-PM	●	6.60	40.00	53.00	91.00	8.00	147.00	89.90	0.98	6.06	h6	H8
860.1-0670-040A1-PM	●	6.70	40.00	53.00	91.00	8.00	147.00	89.90	0.99	5.97	h6	H8
860.1-0675-040A1-PM	●	6.75	40.00	53.00	91.00	8.00	147.00	89.90	1.00	5.93	h6	H8
860.1-0680-040A1-PM	●	6.80	40.00	53.00	91.00	8.00	147.00	89.90	1.01	5.88	h6	H8
860.1-0690-040A1-PM	●	6.90	40.00	53.00	91.00	8.00	147.00	89.90	1.02	5.80	h6	H8
860.1-0700-040A1-PM	●	7.00	40.00	53.00	91.00	8.00	147.00	89.90	1.04	5.71	h6	H8
860.1-0710-040A1-PM	●	7.10	40.00	53.00	91.00	8.00	147.00	89.90	1.05	5.63	h6	H8
860.1-0714-040A1-PM	●	7.14	40.00	53.00	91.00	8.00	147.00	89.80	1.06	5.60	h6	H8
860.1-0720-040A1-PM	●	7.20	40.00	53.00	91.00	8.00	147.00	89.80	1.07	5.56	h6	H8
860.1-0730-040A1-PM	●	7.30	40.00	53.00	91.00	8.00	147.00	89.80	1.08	5.48	h6	H8
860.1-0740-040A1-PM	●	7.40	40.00	53.00	91.00	8.00	147.00	89.80	1.10	5.41	h6	H8
860.1-0750-040A1-PM	●	7.50	40.00	53.00	91.00	8.00	147.00	89.80	1.11	5.33	h6	H8

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CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

P

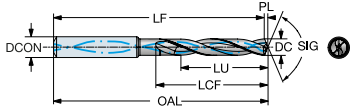
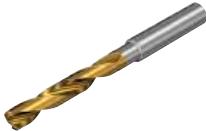
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0754-040A1-PM	●	7.54	40.00	53.00	91.00	8.00	147.00	89.80	1.12	5.31	h6	H8
860.1-0760-040A1-PM	●	7.60	40.00	53.00	91.00	8.00	147.00	89.80	1.13	5.26	h6	H8
860.1-0770-040A1-PM	●	7.70	40.00	53.00	91.00	8.00	147.00	89.80	1.14	5.19	h6	H8
860.1-0780-040A1-PM	●	7.80	40.00	53.00	91.00	8.00	147.00	89.70	1.16	5.13	h6	H8
860.1-0790-040A1-PM	●	7.90	40.00	53.00	91.00	8.00	147.00	89.70	1.17	5.06	h6	H8
860.1-0794-040A1-PM	●	7.94	40.00	53.00	91.00	8.00	147.00	89.70	1.18	5.04	h6	H8
860.1-0810-045A1-PM	●	8.10	45.00	61.00	103.00	10.00	147.00	101.70	1.20	5.56	h6	H8
860.1-0815-045A1-PM	●	8.15	45.00	61.00	103.00	10.00	147.00	101.70	1.21	5.52	h6	H8
860.1-0820-045A1-PM	●	8.20	45.00	61.00	103.00	10.00	147.00	101.70	1.21	5.49	h6	H8
860.1-0830-045A1-PM	●	8.30	45.00	61.00	103.00	10.00	147.00	101.60	1.23	5.42	h6	H8
860.1-0833-045A1-PM	●	8.33	45.00	61.00	103.00	10.00	147.00	101.60	1.23	5.40	h6	H8
860.1-0840-045A1-PM	●	8.40	45.00	61.00	103.00	10.00	147.00	101.60	1.24	5.36	h6	H8
860.1-0850-045A1-PM	●	8.50	45.00	61.00	103.00	10.00	147.00	101.60	1.26	5.29	h6	H8
860.1-0860-045A1-PM	●	8.60	45.00	61.00	103.00	10.00	147.00	101.60	1.27	5.23	h6	H8
860.1-0870-045A1-PM	●	8.70	45.00	61.00	103.00	10.00	147.00	101.60	1.29	5.17	h6	H8
860.1-0873-045A1-PM	●	8.73	45.00	61.00	103.00	10.00	147.00	101.60	1.29	5.15	h6	H8
860.1-0880-045A1-PM	●	8.80	45.00	61.00	103.00	10.00	147.00	101.60	1.30	5.11	h6	H8
860.1-0890-045A1-PM	●	8.90	45.00	61.00	103.00	10.00	147.00	101.60	1.32	5.06	h6	H8
860.1-0900-045A1-PM	●	9.00	45.00	61.00	103.00	10.00	147.00	101.50	1.33	5.00	h6	H8
860.1-0910-045A1-PM	●	9.10	45.00	61.00	103.00	10.00	147.00	101.50	1.35	4.95	h6	H8
860.1-0920-045A1-PM	●	9.20	45.00	61.00	103.00	10.00	147.00	101.50	1.36	4.89	h6	H8
860.1-0930-045A1-PM	●	9.30	45.00	61.00	103.00	10.00	147.00	101.50	1.38	4.84	h6	H8
860.1-0940-045A1-PM	●	9.40	45.00	61.00	103.00	10.00	147.00	101.50	1.39	4.79	h6	H8
860.1-0950-045A1-PM	●	9.50	45.00	61.00	103.00	10.00	147.00	101.50	1.41	4.74	h6	H8
860.1-0952-045A1-PM	●	9.52	45.00	61.00	103.00	10.00	147.00	101.50	1.41	4.73	h6	H8
860.1-0955-045A1-PM	●	9.55	45.00	61.00	103.00	10.00	147.00	101.50	1.41	4.71	h6	H8
860.1-0960-045A1-PM	●	9.60	45.00	61.00	103.00	10.00	147.00	101.50	1.42	4.69	h6	H8
860.1-0970-045A1-PM	●	9.70	45.00	61.00	103.00	10.00	147.00	101.40	1.44	4.64	h6	H8
860.1-0980-045A1-PM	●	9.80	45.00	61.00	103.00	10.00	147.00	101.40	1.45	4.59	h6	H8
860.1-0990-045A1-PM	●	9.90	45.00	61.00	103.00	10.00	147.00	101.40	1.47	4.55	h6	H8

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CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

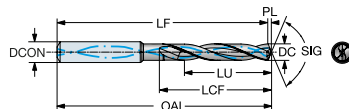
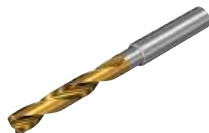
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0992-045A1-PM	●	9.92	45.00	61.00	103.00	10.00	147.00	101.40	1.47	4.54	h6	H8
860.1-1010-053A1-PM	●	10.10	53.00	71.00	118.00	12.00	147.00	116.40	1.50	5.25	h6	H8
860.1-1020-053A1-PM	●	10.20	53.00	71.00	118.00	12.00	147.00	116.30	1.51	5.20	h6	H8
860.1-1030-053A1-PM	●	10.30	53.00	71.00	118.00	12.00	147.00	116.30	1.53	5.15	h6	H8
860.1-1032-053A1-PM	●	10.32	53.00	71.00	118.00	12.00	147.00	116.30	1.53	5.14	h6	H8
860.1-1040-053A1-PM	●	10.40	53.00	71.00	118.00	12.00	147.00	116.30	1.54	5.10	h6	H8
860.1-1045-053A1-PM	●	10.45	53.00	71.00	118.00	12.00	147.00	116.30	1.55	5.07	h6	H8
860.1-1050-053A1-PM	●	10.50	53.00	71.00	118.00	12.00	147.00	116.30	1.56	5.05	h6	H8
860.1-1060-053A1-PM	●	10.60	53.00	71.00	118.00	12.00	147.00	116.30	1.57	5.00	h6	H8
860.1-1070-053A1-PM	●	10.70	53.00	71.00	118.00	12.00	147.00	116.30	1.58	4.95	h6	H8
860.1-1071-053A1-PM	●	10.71	53.00	71.00	118.00	12.00	147.00	116.30	1.59	4.95	h6	H8
860.1-1080-053A1-PM	●	10.80	53.00	71.00	118.00	12.00	147.00	116.20	1.60	4.91	h6	H8
860.1-1090-053A1-PM	●	10.90	53.00	71.00	118.00	12.00	147.00	116.20	1.61	4.86	h6	H8
860.1-1100-053A1-PM	●	11.00	53.00	71.00	118.00	12.00	147.00	116.20	1.63	4.82	h6	H8
860.1-1110-053A1-PM	●	11.10	53.00	71.00	118.00	12.00	147.00	116.20	1.64	4.77	h6	H8
860.1-1111-053A1-PM	●	11.11	53.00	71.00	118.00	12.00	147.00	116.20	1.65	4.77	h6	H8
860.1-1120-053A1-PM	●	11.20	53.00	71.00	118.00	12.00	147.00	116.20	1.66	4.73	h6	H8
860.1-1130-053A1-PM	●	11.30	53.00	71.00	118.00	12.00	147.00	116.20	1.67	4.69	h6	H8
860.1-1140-053A1-PM	●	11.40	53.00	71.00	118.00	12.00	147.00	116.10	1.69	4.65	h6	H8
860.1-1150-053A1-PM	●	11.50	53.00	71.00	118.00	12.00	147.00	116.10	1.70	4.61	h6	H8
860.1-1151-053A1-PM	●	11.51	53.00	71.00	118.00	12.00	147.00	116.10	1.70	4.60	h6	H8
860.1-1160-053A1-PM	●	11.60	53.00	71.00	118.00	12.00	147.00	116.10	1.72	4.57	h6	H8
860.1-1170-053A1-PM	●	11.70	53.00	71.00	118.00	12.00	147.00	116.10	1.73	4.53	h6	H8
860.1-1180-053A1-PM	●	11.80	53.00	71.00	118.00	12.00	147.00	116.10	1.75	4.49	h6	H8
860.1-1190-053A1-PM	●	11.90	53.00	71.00	118.00	12.00	147.00	116.10	1.76	4.45	h6	H8
860.1-1210-057A1-PM	●	12.10	57.00	77.00	124.00	14.00	147.00	122.00	1.79	4.71	h6	H8
860.1-1220-057A1-PM	●	12.20	57.00	77.00	124.00	14.00	147.00	122.00	1.81	4.67	h6	H8
860.1-1230-057A1-PM	●	12.30	57.00	77.00	124.00	14.00	147.00	122.00	1.82	4.63	h6	H8
860.1-1240-057A1-PM	●	12.40	57.00	77.00	124.00	14.00	147.00	122.00	1.84	4.60	h6	H8
860.1-1250-057A1-PM	●	12.50	57.00	77.00	124.00	14.00	147.00	122.00	1.85	4.56	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Mettrico (mm)

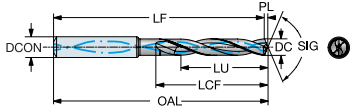
Codice di ordinazione	P1BM	P										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1270-057A1-PM	●	12.70	57.00	77.00	124.00	14.00	147.00	121.90	1.88	4.49	h6	H8
860.1-1280-057A1-PM	●	12.80	57.00	77.00	124.00	14.00	147.00	121.90	1.90	4.45	h6	H8
860.1-1300-057A1-PM	●	13.00	57.00	77.00	124.00	14.00	147.00	121.90	1.93	4.38	h6	H8
860.1-1310-057A1-PM	●	13.10	57.00	77.00	124.00	14.00	147.00	121.90	1.94	4.35	h6	H8
860.1-1325-057A1-PM	●	13.25	57.00	77.00	124.00	14.00	147.00	121.90	1.96	4.30	h6	H8
860.1-1350-057A1-PM	●	13.50	57.00	77.00	124.00	14.00	147.00	121.80	2.00	4.22	h6	H8
860.1-1375-057A1-PM	●	13.75	57.00	77.00	124.00	14.00	147.00	121.80	2.04	4.15	h6	H8
860.1-1380-057A1-PM	●	13.80	57.00	77.00	124.00	14.00	147.00	121.80	2.04	4.13	h6	H8
860.1-1389-057A1-PM	●	13.89	57.00	77.00	124.00	14.00	147.00	121.80	2.06	4.10	h6	H8
860.1-1425-062A1-PM	●	14.25	62.00	83.00	133.00	16.00	147.00	130.70	2.11	4.35	h6	H8
860.1-1429-062A1-PM	●	14.29	62.00	83.00	133.00	16.00	147.00	130.70	2.12	4.34	h6	H8
860.1-1450-062A1-PM	●	14.50	62.00	83.00	133.00	16.00	147.00	130.70	2.15	4.28	h6	H8
860.1-1469-062A1-PM	●	14.69	62.00	83.00	133.00	16.00	147.00	130.70	2.18	4.22	h6	H8
860.1-1475-062A1-PM	●	14.75	62.00	83.00	133.00	16.00	147.00	130.60	2.18	4.20	h6	H8
860.1-1480-062A1-PM	●	14.80	62.00	83.00	133.00	16.00	147.00	130.60	2.19	4.19	h6	H8
860.1-1500-062A1-PM	●	15.00	62.00	83.00	133.00	16.00	147.00	130.60	2.22	4.13	h6	H8
860.1-1510-062A1-PM	●	15.10	62.00	83.00	133.00	16.00	147.00	130.60	2.24	4.11	h6	H8
860.1-1550-062A1-PM	●	15.50	62.00	83.00	133.00	16.00	147.00	130.50	2.30	4.00	h6	H8
860.1-1580-062A1-PM	●	15.80	62.00	83.00	133.00	16.00	147.00	130.50	2.34	3.92	h6	H8
860.1-1587-062A1-PM	●	15.87	62.00	83.00	133.00	16.00	147.00	130.50	2.35	3.91	h6	H8
860.1-1610-070A1-PM	●	16.10	70.00	93.00	143.00	18.00	147.00	140.40	2.38	4.35	h6	H8
860.1-1650-070A1-PM	●	16.50	70.00	93.00	143.00	18.00	147.00	140.40	2.44	4.24	h6	H8
860.1-1667-070A1-PM	●	16.67	70.00	93.00	143.00	18.00	147.00	140.40	2.47	4.20	h6	H8
860.1-1680-070A1-PM	●	16.80	70.00	93.00	143.00	18.00	147.00	140.40	2.49	4.17	h6	H8
860.1-1700-070A1-PM	●	17.00	70.00	93.00	143.00	18.00	147.00	140.30	2.52	4.12	h6	H8
860.1-1750-070A1-PM	●	17.50	70.00	93.00	143.00	18.00	147.00	140.30	2.59	4.00	h6	H8
860.1-1780-070A1-PM	●	17.80	70.00	93.00	143.00	18.00	147.00	140.20	2.64	3.93	h6	H8
860.1-1800-070A1-PM	●	18.00	70.00	93.00	143.00	18.00	147.00	140.20	2.67	3.89	h6	H8

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

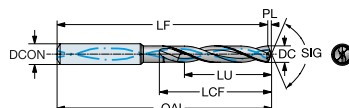
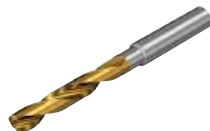
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-029A1-PM	●	3.00	29.00	34.00	74.00	6.00	147.00	73.50	0.44	9.67	h6	H8
860.1-0310-029A1-PM	●	3.10	29.00	34.00	74.00	6.00	147.00	73.50	0.46	9.35	h6	H8
860.1-0317-029A1-PM	●	3.17	29.00	34.00	74.00	6.00	147.00	73.50	0.47	9.15	h6	H8
860.1-0320-029A1-PM	●	3.20	29.00	34.00	74.00	6.00	147.00	73.50	0.47	9.06	h6	H8
860.1-0330-029A1-PM	●	3.30	29.00	35.00	74.00	6.00	147.00	73.40	0.49	8.79	h6	H8
860.1-0340-029A1-PM	●	3.40	29.00	35.00	74.00	6.00	147.00	73.40	0.50	8.53	h6	H8
860.1-0345-029A1-PM	●	3.45	29.00	35.00	74.00	6.00	147.00	73.40	0.51	8.41	h6	H8
860.1-0350-029A1-PM	●	3.50	29.00	35.00	74.00	6.00	147.00	73.40	0.52	8.29	h6	H8
860.1-0357-029A1-PM	●	3.57	29.00	35.00	74.00	6.00	147.00	73.40	0.53	8.12	h6	H8
860.1-0360-029A1-PM	●	3.60	29.00	35.00	74.00	6.00	147.00	73.40	0.53	8.06	h6	H8
860.1-0370-029A1-PM	●	3.70	29.00	36.00	74.00	6.00	147.00	73.40	0.55	7.84	h6	H8
860.1-0380-037A1-PM	●	3.80	37.00	44.00	85.00	6.00	147.00	84.30	0.56	9.74	h6	H8
860.1-0390-037A1-PM	●	3.90	37.00	44.00	85.00	6.00	147.00	84.30	0.58	9.49	h6	H8
860.1-0397-037A1-PM	●	3.97	37.00	44.00	85.00	6.00	147.00	84.30	0.59	9.32	h6	H8
860.1-0400-037A1-PM	●	4.00	37.00	44.00	85.00	6.00	147.00	84.30	0.59	9.25	h6	H8
860.1-0410-037A1-PM	●	4.10	37.00	45.00	85.00	6.00	147.00	84.30	0.61	9.02	h6	H8
860.1-0420-037A1-PM	●	4.20	37.00	45.00	85.00	6.00	147.00	84.30	0.62	8.81	h6	H8
860.1-0430-037A1-PM	●	4.30	37.00	45.00	85.00	6.00	147.00	84.20	0.64	8.60	h6	H8
860.1-0436-037A1-PM	●	4.36	37.00	45.00	85.00	6.00	147.00	84.20	0.65	8.49	h6	H8
860.1-0440-037A1-PM	●	4.40	37.00	45.00	85.00	6.00	147.00	84.20	0.65	8.41	h6	H8
860.1-0450-037A1-PM	●	4.50	37.00	46.00	85.00	6.00	147.00	84.20	0.67	8.22	h6	H8
860.1-0460-037A1-PM	●	4.60	37.00	46.00	85.00	6.00	147.00	84.20	0.68	8.04	h6	H8
860.1-0470-037A1-PM	●	4.70	37.00	46.00	85.00	6.00	147.00	84.20	0.70	7.87	h6	H8
860.1-0476-047A1-PM	●	4.76	47.00	56.00	97.00	6.00	147.00	96.20	0.70	9.87	h6	H8
860.1-0480-047A1-PM	●	4.80	47.00	56.00	97.00	6.00	147.00	96.20	0.71	9.79	h6	H8
860.1-0490-047A1-PM	●	4.90	47.00	56.00	97.00	6.00	147.00	96.20	0.73	9.59	h6	H8
860.1-0500-047A1-PM	●	5.00	47.00	57.00	97.00	6.00	147.00	96.20	0.74	9.40	h6	H8
860.1-0510-047A1-PM	●	5.10	47.00	57.00	97.00	6.00	147.00	96.20	0.76	9.22	h6	H8
860.1-0516-047A1-PM	●	5.16	47.00	57.00	97.00	6.00	147.00	96.20	0.76	9.11	h6	H8
860.1-0520-047A1-PM	●	5.20	47.00	57.00	97.00	6.00	147.00	96.20	0.77	9.04	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

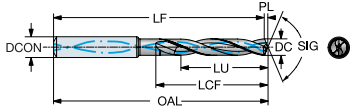
Codice di ordinazione	P1BM	P										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0530-047A1-PM	●	5.30	47.00	57.00	97.00	6.00	147.00	96.20	0.78	8.87	h6	H8
860.1-0540-047A1-PM	●	5.40	47.00	57.00	97.00	6.00	147.00	96.20	0.80	8.70	h6	H8
860.1-0550-047A1-PM	●	5.50	47.00	57.00	97.00	6.00	147.00	96.10	0.81	8.55	h6	H8
860.1-0556-047A1-PM	●	5.56	47.00	58.00	97.00	6.00	147.00	96.10	0.82	8.45	h6	H8
860.1-0560-047A1-PM	●	5.60	47.00	58.00	97.00	6.00	147.00	96.10	0.83	8.39	h6	H8
860.1-0570-047A1-PM	●	5.70	47.00	58.00	97.00	6.00	147.00	96.10	0.84	8.25	h6	H8
860.1-0580-047A1-PM	●	5.80	47.00	58.00	97.00	6.00	147.00	96.10	0.86	8.10	h6	H8
860.1-0590-047A1-PM	●	5.90	47.00	58.00	97.00	6.00	147.00	96.10	0.87	7.97	h6	H8
860.1-0595-047A1-PM	●	5.95	47.00	58.00	97.00	6.00	147.00	96.10	0.88	7.90	h6	H8
860.1-0600-047A1-PM	●	6.00	47.00	58.00	97.00	6.00	147.00	96.10	0.89	7.83	h6	H8
860.1-0610-055A1-PM	●	6.10	55.00	66.00	106.00	8.00	147.00	105.00	0.90	9.02	h6	H8
860.1-0620-055A1-PM	●	6.20	55.00	67.00	106.00	8.00	147.00	105.00	0.92	8.87	h6	H8
860.1-0630-055A1-PM	●	6.30	55.00	67.00	106.00	8.00	147.00	105.00	0.93	8.73	h6	H8
860.1-0635-055A1-PM	●	6.35	55.00	67.00	106.00	8.00	147.00	105.00	0.94	8.66	h6	H8
860.1-0640-055A1-PM	●	6.40	55.00	67.00	106.00	8.00	147.00	105.00	0.95	8.59	h6	H8
860.1-0650-055A1-PM	●	6.50	55.00	67.00	106.00	8.00	147.00	104.90	0.96	8.46	h6	H8
860.1-0660-055A1-PM	●	6.60	55.00	67.00	106.00	8.00	147.00	104.90	0.98	8.33	h6	H8
860.1-0670-055A1-PM	●	6.70	55.00	67.00	106.00	8.00	147.00	104.90	0.99	8.21	h6	H8
860.1-0675-055A1-PM	●	6.75	55.00	67.00	106.00	8.00	147.00	104.90	1.00	8.15	h6	H8
860.1-0680-055A1-PM	●	6.80	55.00	67.00	106.00	8.00	147.00	104.90	1.01	8.09	h6	H8
860.1-0690-055A1-PM	●	6.90	55.00	68.00	106.00	8.00	147.00	104.90	1.02	7.97	h6	H8
860.1-0700-055A1-PM	●	7.00	55.00	68.00	106.00	8.00	147.00	104.90	1.04	7.86	h6	H8
860.1-0710-064A1-PM	●	7.10	64.00	77.00	116.00	8.00	147.00	114.90	1.05	9.01	h6	H8
860.1-0714-064A1-PM	●	7.14	64.00	77.00	116.00	8.00	147.00	114.80	1.06	8.96	h6	H8
860.1-0720-064A1-PM	●	7.20	64.00	77.00	116.00	8.00	147.00	114.80	1.07	8.89	h6	H8
860.1-0730-064A1-PM	●	7.30	64.00	77.00	116.00	8.00	147.00	114.80	1.08	8.77	h6	H8
860.1-0740-064A1-PM	●	7.40	64.00	77.00	116.00	8.00	147.00	114.80	1.10	8.65	h6	H8
860.1-0750-064A1-PM	●	7.50	64.00	77.00	116.00	8.00	147.00	114.80	1.11	8.53	h6	H8
860.1-0760-064A1-PM	●	7.60	64.00	77.00	116.00	8.00	147.00	114.80	1.13	8.42	h6	H8
860.1-0770-064A1-PM	●	7.70	64.00	78.00	116.00	8.00	147.00	114.80	1.14	8.31	h6	H8

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CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

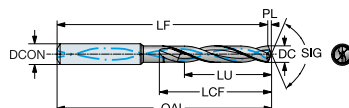
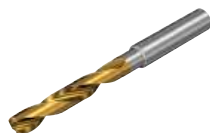
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0780-064A1-PM	●	7.80	64.00	78.00	116.00	8.00	147.00	114.70	1.16	8.21	h6	H8
860.1-0794-064A1-PM	●	7.94	64.00	78.00	116.00	8.00	147.00	114.70	1.18	8.06	h6	H8
860.1-0800-064A1-PM	●	8.00	64.00	78.00	116.00	8.00	147.00	114.70	1.18	8.00	h6	H8
860.1-0810-080A1-PM	●	8.10	80.00	94.00	139.00	10.00	147.00	137.70	1.20	9.88	h6	H8
860.1-0820-080A1-PM	●	8.20	80.00	94.00	139.00	10.00	147.00	137.70	1.21	9.76	h6	H8
860.1-0830-080A1-PM	●	8.30	80.00	94.00	139.00	10.00	147.00	137.60	1.23	9.64	h6	H8
860.1-0840-080A1-PM	●	8.40	80.00	94.00	139.00	10.00	147.00	137.60	1.24	9.52	h6	H8
860.1-0850-080A1-PM	●	8.50	80.00	95.00	139.00	10.00	147.00	137.60	1.26	9.41	h6	H8
860.1-0860-080A1-PM	●	8.60	80.00	95.00	139.00	10.00	147.00	137.60	1.27	9.30	h6	H8
860.1-0870-080A1-PM	●	8.70	80.00	95.00	139.00	10.00	147.00	137.60	1.29	9.20	h6	H8
860.1-0873-080A1-PM	●	8.73	80.00	95.00	139.00	10.00	147.00	137.60	1.29	9.16	h6	H8
860.1-0880-080A1-PM	●	8.80	80.00	95.00	139.00	10.00	147.00	137.60	1.30	9.09	h6	H8
860.1-0890-080A1-PM	●	8.90	80.00	95.00	139.00	10.00	147.00	137.60	1.32	8.99	h6	H8
860.1-0900-080A1-PM	●	9.00	80.00	95.00	139.00	10.00	147.00	137.50	1.33	8.89	h6	H8
860.1-0910-080A1-PM	●	9.10	80.00	95.00	139.00	10.00	147.00	137.50	1.35	8.79	h6	H8
860.1-0920-080A1-PM	●	9.20	80.00	95.00	139.00	10.00	147.00	137.50	1.36	8.70	h6	H8
860.1-0930-080A1-PM	●	9.30	80.00	95.00	139.00	10.00	147.00	137.50	1.38	8.60	h6	H8
860.1-0940-080A1-PM	●	9.40	80.00	96.00	139.00	10.00	147.00	137.50	1.39	8.51	h6	H8
860.1-0950-080A1-PM	●	9.50	80.00	96.00	139.00	10.00	147.00	137.50	1.41	8.42	h6	H8
860.1-0952-080A1-PM	●	9.52	80.00	96.00	139.00	10.00	147.00	137.50	1.41	8.40	h6	H8
860.1-0960-080A1-PM	●	9.60	80.00	96.00	139.00	10.00	147.00	137.50	1.42	8.33	h6	H8
860.1-0970-080A1-PM	●	9.70	80.00	96.00	139.00	10.00	147.00	137.40	1.44	8.25	h6	H8
860.1-0980-080A1-PM	●	9.80	80.00	96.00	139.00	10.00	147.00	137.40	1.45	8.16	h6	H8
860.1-0990-080A1-PM	●	9.90	80.00	96.00	139.00	10.00	147.00	137.40	1.47	8.08	h6	H8
860.1-0992-080A1-PM	●	9.92	80.00	96.00	139.00	10.00	147.00	137.40	1.47	8.06	h6	H8
860.1-1000-080A1-PM	●	10.00	80.00	96.00	139.00	10.00	147.00	137.40	1.48	8.00	h6	H8
860.1-1010-098A1-PM	●	10.10	98.00	114.00	163.00	12.00	147.00	161.40	1.50	9.70	h6	H8
860.1-1020-098A1-PM	●	10.20	98.00	114.00	163.00	12.00	147.00	161.30	1.51	9.61	h6	H8
860.1-1030-098A1-PM	●	10.30	98.00	114.00	163.00	12.00	147.00	161.30	1.53	9.51	h6	H8
860.1-1032-098A1-PM	●	10.32	98.00	114.00	163.00	12.00	147.00	161.30	1.53	9.50	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Mettrico (mm)

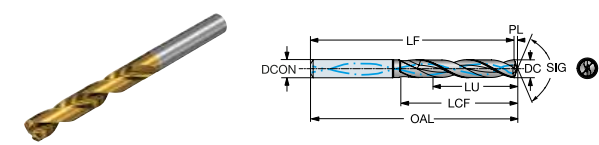
Codice di ordinazione	P1BM	P										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1040-098A1-PM	●	10.40	98.00	115.00	163.00	12.00	147.00	161.30	1.54	9.42	h6	H8
860.1-1050-098A1-PM	●	10.50	98.00	115.00	163.00	12.00	147.00	161.30	1.56	9.33	h6	H8
860.1-1070-098A1-PM	●	10.70	98.00	115.00	163.00	12.00	147.00	161.30	1.58	9.16	h6	H8
860.1-1080-098A1-PM	●	10.80	98.00	115.00	163.00	12.00	147.00	161.20	1.60	9.07	h6	H8
860.1-1100-098A1-PM	●	11.00	98.00	115.00	163.00	12.00	147.00	161.20	1.63	8.91	h6	H8
860.1-1110-098A1-PM	●	11.10	98.00	115.00	163.00	12.00	147.00	161.20	1.64	8.83	h6	H8
860.1-1111-098A1-PM	●	11.11	98.00	115.00	163.00	12.00	147.00	161.20	1.65	8.82	h6	H8
860.1-1120-098A1-PM	●	11.20	98.00	115.00	163.00	12.00	147.00	161.20	1.66	8.75	h6	H8
860.1-1130-098A1-PM	●	11.30	98.00	115.00	163.00	12.00	147.00	161.20	1.67	8.67	h6	H8
860.1-1140-098A1-PM	●	11.40	98.00	115.00	163.00	12.00	147.00	161.10	1.69	8.60	h6	H8
860.1-1150-098A1-PM	●	11.50	98.00	116.00	163.00	12.00	147.00	161.10	1.70	8.52	h6	H8
860.1-1170-098A1-PM	●	11.70	98.00	116.00	163.00	12.00	147.00	161.10	1.73	8.38	h6	H8
860.1-1180-098A1-PM	●	11.80	98.00	116.00	163.00	12.00	147.00	161.10	1.75	8.31	h6	H8
860.1-1190-098A1-PM	●	11.90	98.00	116.00	163.00	12.00	147.00	161.10	1.76	8.24	h6	H8
860.1-1200-098A1-PM	●	12.00	98.00	116.00	163.00	12.00	147.00	161.00	1.78	8.17	h6	H8
860.1-1210-115A1-PM	●	12.10	115.00	133.00	182.00	14.00	147.00	180.00	1.79	9.50	h6	H8
860.1-1220-115A1-PM	●	12.20	115.00	133.00	182.00	14.00	147.00	180.00	1.81	9.43	h6	H8
860.1-1230-115A1-PM	●	12.30	115.00	133.00	182.00	14.00	147.00	180.00	1.82	9.35	h6	H8
860.1-1240-115A1-PM	●	12.40	115.00	133.00	182.00	14.00	147.00	180.00	1.84	9.27	h6	H8
860.1-1250-115A1-PM	●	12.50	115.00	133.00	182.00	14.00	147.00	180.00	1.85	9.20	h6	H8
860.1-1270-115A1-PM	●	12.70	115.00	134.00	182.00	14.00	147.00	179.90	1.88	9.06	h6	H8
860.1-1280-115A1-PM	●	12.80	115.00	134.00	182.00	14.00	147.00	179.90	1.90	8.98	h6	H8
860.1-1300-115A1-PM	●	13.00	115.00	134.00	182.00	14.00	147.00	179.90	1.93	8.85	h6	H8
860.1-1310-115A1-PM	●	13.10	115.00	134.00	182.00	14.00	147.00	179.90	1.94	8.78	h6	H8
860.1-1325-115A1-PM	●	13.25	115.00	134.00	182.00	14.00	147.00	179.90	1.96	8.68	h6	H8
860.1-1350-115A1-PM	●	13.50	115.00	134.00	182.00	14.00	147.00	179.80	2.00	8.52	h6	H8
860.1-1380-115A1-PM	●	13.80	115.00	134.00	182.00	14.00	147.00	179.80	2.04	8.33	h6	H8
860.1-1400-115A1-PM	●	14.00	115.00	134.00	182.00	14.00	147.00	179.70	2.07	8.21	h6	H8

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

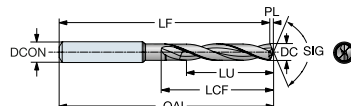
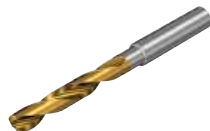
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0600-019A1-PM	●	6.00	19.00	28.00	72.00	6.00	147.00	65.10	0.89	3.17	h6	H8
860.1-0600-037A1-PM	●	6.00	37.00	44.00	87.00	6.00	147.00	81.10	0.89	6.17	h6	H8
860.1-0800-028A1-PM	●	8.00	28.00	41.00	79.00	8.00	147.00	77.70	1.18	3.50	h6	H8
860.1-0800-040A1-PM	●	8.00	40.00	53.00	91.00	8.00	147.00	89.70	1.18	5.00	h6	H8
860.1-1000-031A1-PM	●	10.00	31.00	47.00	89.00	10.00	147.00	87.40	1.48	3.10	h6	H8
860.1-1000-045A1-PM	●	10.00	45.00	61.00	103.00	10.00	147.00	101.40	1.48	4.50	h6	H8
860.1-1200-037A1-PM	●	12.00	37.00	55.00	102.00	12.00	147.00	100.00	1.78	3.08	h6	H8
860.1-1200-053A1-PM	●	12.00	53.00	71.00	118.00	12.00	147.00	116.00	1.78	4.42	h6	H8
860.1-1400-040A1-PM	●	14.00	40.00	60.00	107.00	14.00	147.00	104.70	2.07	2.86	h6	H8
860.1-1400-057A1-PM	●	14.00	57.00	77.00	124.00	14.00	147.00	121.70	2.07	4.07	h6	H8
860.1-1600-044A1-PM	●	16.00	44.00	65.00	115.00	16.00	147.00	112.50	2.37	2.75	h6	H8
860.1-1600-062A1-PM	●	16.00	62.00	83.00	133.00	16.00	147.00	130.50	2.37	3.88	h6	H8
860.1-1600-133A1-PM	●	16.00	133.00	154.00	204.00	16.00	147.00	201.50	2.37	8.31	h6	H8
860.1-1800-050A1-PM	●	18.00	50.00	73.00	123.00	18.00	147.00	120.20	2.67	2.78	h6	H8
860.1-2000-055A1-PM	●	20.00	55.00	79.00	131.00	20.00	147.00	127.90	2.96	2.75	h6	H8
860.1-2000-077A1-PM	●	20.00	77.00	101.00	153.00	20.00	147.00	149.90	2.96	3.85	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

P

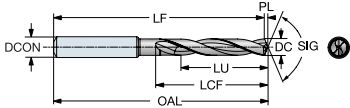
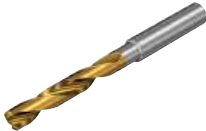
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0300-016A0-PM	●	3.00	16.00	20.00	62.00	6.00	147.00	61.50	0.44	5.33	h6	H8
860.1-0300-021A0-PM	●	3.00	21.00	28.00	66.00	6.00	147.00	65.50	0.44	7.00	h6	H8
860.1-0310-016A0-PM	●	3.10	16.00	20.00	62.00	6.00	147.00	61.50	0.46	5.16	h6	H8
860.1-0310-021A0-PM	●	3.10	21.00	28.00	66.00	6.00	147.00	65.50	0.46	6.77	h6	H8
860.1-0320-016A0-PM	●	3.20	16.00	20.00	62.00	6.00	147.00	61.50	0.47	5.00	h6	H8
860.1-0320-021A0-PM	●	3.20	21.00	28.00	66.00	6.00	147.00	65.50	0.47	6.56	h6	H8
860.1-0330-016A0-PM	●	3.30	16.00	20.00	62.00	6.00	147.00	61.40	0.49	4.85	h6	H8
860.1-0330-021A0-PM	●	3.30	21.00	28.00	66.00	6.00	147.00	65.40	0.49	6.36	h6	H8
860.1-0338-021A0-PM	●	3.38	21.00	28.00	66.00	6.00	147.00	65.40	0.50	6.21	h6	H8
860.1-0340-016A0-PM	●	3.40	16.00	20.00	62.00	6.00	147.00	61.40	0.50	4.71	h6	H8
860.1-0340-021A0-PM	●	3.40	21.00	28.00	66.00	6.00	147.00	65.40	0.50	6.18	h6	H8
860.1-0350-016A0-PM	●	3.50	16.00	20.00	62.00	6.00	147.00	61.40	0.52	4.57	h6	H8
860.1-0350-021A0-PM	●	3.50	21.00	28.00	66.00	6.00	147.00	65.40	0.52	6.00	h6	H8
860.1-0360-016A0-PM	●	3.60	16.00	20.00	62.00	6.00	147.00	61.40	0.53	4.44	h6	H8
860.1-0360-021A0-PM	●	3.60	21.00	28.00	66.00	6.00	147.00	65.40	0.53	5.83	h6	H8
860.1-0370-016A0-PM	●	3.70	16.00	20.00	62.00	6.00	147.00	61.40	0.55	4.32	h6	H8
860.1-0370-021A0-PM	●	3.70	21.00	28.00	66.00	6.00	147.00	65.40	0.55	5.68	h6	H8
860.1-0380-018A0-PM	●	3.80	18.00	24.00	66.00	6.00	147.00	65.30	0.56	4.74	h6	H8
860.1-0380-027A0-PM	●	3.80	27.00	36.00	74.00	6.00	147.00	73.30	0.56	7.11	h6	H8
860.1-0390-018A0-PM	●	3.90	18.00	24.00	66.00	6.00	147.00	65.30	0.58	4.62	h6	H8
860.1-0390-027A0-PM	●	3.90	27.00	36.00	74.00	6.00	147.00	73.30	0.58	6.92	h6	H8
860.1-0400-018A0-PM	●	4.00	18.00	24.00	66.00	6.00	147.00	65.30	0.59	4.50	h6	H8
860.1-0400-027A0-PM	●	4.00	27.00	36.00	74.00	6.00	147.00	73.30	0.59	6.75	h6	H8
860.1-0410-018A0-PM	●	4.10	18.00	24.00	66.00	6.00	147.00	65.30	0.61	4.39	h6	H8
860.1-0410-027A0-PM	●	4.10	27.00	36.00	74.00	6.00	147.00	73.30	0.61	6.59	h6	H8
860.1-0420-018A0-PM	●	4.20	18.00	24.00	66.00	6.00	147.00	65.30	0.62	4.29	h6	H8
860.1-0420-027A0-PM	●	4.20	27.00	36.00	74.00	6.00	147.00	73.30	0.62	6.43	h6	H8
860.1-0430-018A0-PM	●	4.30	18.00	24.00	66.00	6.00	147.00	65.20	0.64	4.19	h6	H8
860.1-0430-027A0-PM	●	4.30	27.00	36.00	74.00	6.00	147.00	73.20	0.64	6.28	h6	H8
860.1-0440-018A0-PM	●	4.40	18.00	24.00	66.00	6.00	147.00	65.20	0.65	4.09	h6	H8

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

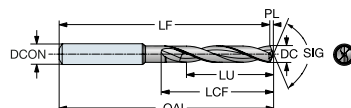
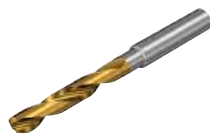
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0440-027A0-PM	●	4.40	27.00	36.00	74.00	6.00	147.00	73.20	0.65	6.14	h6	H8
860.1-0450-018A0-PM	●	4.50	18.00	24.00	66.00	6.00	147.00	65.20	0.67	4.00	h6	H8
860.1-0450-027A0-PM	●	4.50	27.00	36.00	74.00	6.00	147.00	73.20	0.67	6.00	h6	H8
860.1-0455-027A0-PM	●	4.55	27.00	36.00	74.00	6.00	147.00	73.20	0.67	5.93	h6	H8
860.1-0460-018A0-PM	●	4.60	18.00	24.00	66.00	6.00	147.00	65.20	0.68	3.91	h6	H8
860.1-0460-027A0-PM	●	4.60	27.00	36.00	74.00	6.00	147.00	73.20	0.68	5.87	h6	H8
860.1-0470-018A0-PM	●	4.70	18.00	24.00	66.00	6.00	147.00	65.20	0.70	3.83	h6	H8
860.1-0470-027A0-PM	●	4.70	27.00	36.00	74.00	6.00	147.00	73.20	0.70	5.74	h6	H8
860.1-0480-019A0-PM	●	4.80	19.00	28.00	72.00	6.00	147.00	65.20	0.71	3.96	h6	H8
860.1-0480-037A0-PM	●	4.80	37.00	44.00	87.00	6.00	147.00	81.20	0.71	7.71	h6	H8
860.1-0490-019A0-PM	●	4.90	19.00	28.00	72.00	6.00	147.00	65.20	0.73	3.88	h6	H8
860.1-0490-037A0-PM	●	4.90	37.00	44.00	87.00	6.00	147.00	81.20	0.73	7.55	h6	H8
860.1-0500-019A0-PM	●	5.00	19.00	28.00	72.00	6.00	147.00	65.20	0.74	3.80	h6	H8
860.1-0500-037A0-PM	●	5.00	37.00	44.00	87.00	6.00	147.00	81.20	0.74	7.40	h6	H8
860.1-0510-019A0-PM	●	5.10	19.00	28.00	72.00	6.00	147.00	65.20	0.76	3.73	h6	H8
860.1-0510-037A0-PM	●	5.10	37.00	44.00	87.00	6.00	147.00	81.20	0.76	7.25	h6	H8
860.1-0520-019A0-PM	●	5.20	19.00	28.00	72.00	6.00	147.00	65.20	0.77	3.65	h6	H8
860.1-0520-037A0-PM	●	5.20	37.00	44.00	87.00	6.00	147.00	81.20	0.77	7.12	h6	H8
860.1-0530-019A0-PM	●	5.30	19.00	28.00	72.00	6.00	147.00	65.20	0.78	3.58	h6	H8
860.1-0530-037A0-PM	●	5.30	37.00	44.00	87.00	6.00	147.00	81.20	0.78	6.98	h6	H8
860.1-0540-019A0-PM	●	5.40	19.00	28.00	72.00	6.00	147.00	65.20	0.80	3.52	h6	H8
860.1-0540-037A0-PM	●	5.40	37.00	44.00	87.00	6.00	147.00	81.20	0.80	6.85	h6	H8
860.1-0550-019A0-PM	●	5.50	19.00	28.00	72.00	6.00	147.00	65.10	0.81	3.45	h6	H8
860.1-0550-037A0-PM	●	5.50	37.00	44.00	87.00	6.00	147.00	81.10	0.81	6.73	h6	H8
860.1-0560-019A0-PM	●	5.60	19.00	28.00	72.00	6.00	147.00	65.10	0.83	3.39	h6	H8
860.1-0560-037A0-PM	●	5.60	37.00	44.00	87.00	6.00	147.00	81.10	0.83	6.61	h6	H8
860.1-0570-019A0-PM	●	5.70	19.00	28.00	72.00	6.00	147.00	65.10	0.84	3.33	h6	H8
860.1-0570-037A0-PM	●	5.70	37.00	44.00	87.00	6.00	147.00	81.10	0.84	6.49	h6	H8
860.1-0580-019A0-PM	●	5.80	19.00	28.00	72.00	6.00	147.00	65.10	0.86	3.28	h6	H8
860.1-0580-037A0-PM	●	5.80	37.00	44.00	87.00	6.00	147.00	81.10	0.86	6.38	h6	H8

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CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

P

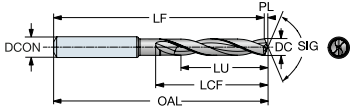
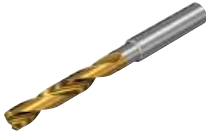
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0590-019A0-PM	●	5.90	19.00	28.00	72.00	6.00	147.00	65.10	0.87	3.22	h6	H8
860.1-0590-037A0-PM	●	5.90	37.00	44.00	87.00	6.00	147.00	81.10	0.87	6.27	h6	H8
860.1-0610-024A0-PM	●	6.10	24.00	34.00	79.00	8.00	147.00	78.00	0.90	3.93	h6	H8
860.1-0610-040A0-PM	●	6.10	40.00	53.00	91.00	8.00	147.00	90.00	0.90	6.56	h6	H8
860.1-0620-024A0-PM	●	6.20	24.00	34.00	79.00	8.00	147.00	78.00	0.92	3.87	h6	H8
860.1-0620-040A0-PM	●	6.20	40.00	53.00	91.00	8.00	147.00	90.00	0.92	6.45	h6	H8
860.1-0630-024A0-PM	●	6.30	24.00	34.00	79.00	8.00	147.00	78.00	0.93	3.81	h6	H8
860.1-0630-040A0-PM	●	6.30	40.00	53.00	91.00	8.00	147.00	90.00	0.93	6.35	h6	H8
860.1-0640-024A0-PM	●	6.40	24.00	34.00	79.00	8.00	147.00	78.00	0.95	3.75	h6	H8
860.1-0640-040A0-PM	●	6.40	40.00	53.00	91.00	8.00	147.00	90.00	0.95	6.25	h6	H8
860.1-0650-024A0-PM	●	6.50	24.00	34.00	79.00	8.00	147.00	77.90	0.96	3.69	h6	H8
860.1-0650-040A0-PM	●	6.50	40.00	53.00	91.00	8.00	147.00	89.90	0.96	6.15	h6	H8
860.1-0660-024A0-PM	●	6.60	24.00	34.00	79.00	8.00	147.00	77.90	0.98	3.64	h6	H8
860.1-0660-040A0-PM	●	6.60	40.00	53.00	91.00	8.00	147.00	89.90	0.98	6.06	h6	H8
860.1-0670-024A0-PM	●	6.70	24.00	34.00	79.00	8.00	147.00	77.90	0.99	3.58	h6	H8
860.1-0670-040A0-PM	●	6.70	40.00	53.00	91.00	8.00	147.00	89.90	0.99	5.97	h6	H8
860.1-0680-024A0-PM	●	6.80	24.00	34.00	79.00	8.00	147.00	77.90	1.01	3.53	h6	H8
860.1-0680-040A0-PM	●	6.80	40.00	53.00	91.00	8.00	147.00	89.90	1.01	5.88	h6	H8
860.1-0690-024A0-PM	●	6.90	24.00	34.00	79.00	8.00	147.00	77.90	1.02	3.48	h6	H8
860.1-0690-040A0-PM	●	6.90	40.00	53.00	91.00	8.00	147.00	89.90	1.02	5.80	h6	H8
860.1-0700-024A0-PM	●	7.00	24.00	34.00	79.00	8.00	147.00	77.90	1.04	3.43	h6	H8
860.1-0700-040A0-PM	●	7.00	40.00	53.00	91.00	8.00	147.00	89.90	1.04	5.71	h6	H8
860.1-0710-028A0-PM	●	7.10	28.00	41.00	79.00	8.00	147.00	77.90	1.05	3.94	h6	H8
860.1-0710-040A0-PM	●	7.10	40.00	53.00	91.00	8.00	147.00	89.90	1.05	5.63	h6	H8
860.1-0720-028A0-PM	●	7.20	28.00	41.00	79.00	8.00	147.00	77.80	1.07	3.89	h6	H8
860.1-0720-040A0-PM	●	7.20	40.00	53.00	91.00	8.00	147.00	89.80	1.07	5.56	h6	H8
860.1-0730-028A0-PM	●	7.30	28.00	41.00	79.00	8.00	147.00	77.80	1.08	3.84	h6	H8
860.1-0730-040A0-PM	●	7.30	40.00	53.00	91.00	8.00	147.00	89.80	1.08	5.48	h6	H8
860.1-0740-028A0-PM	●	7.40	28.00	41.00	79.00	8.00	147.00	77.80	1.10	3.78	h6	H8
860.1-0740-040A0-PM	●	7.40	40.00	53.00	91.00	8.00	147.00	89.80	1.10	5.41	h6	H8

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

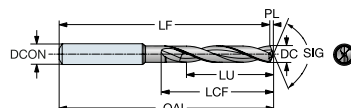
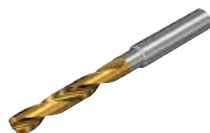
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Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0750-028A0-PM	●	7.50	28.00	41.00	79.00	8.00	147.00	77.80	1.11	3.73	h6	H8
860.1-0750-040A0-PM	●	7.50	40.00	53.00	91.00	8.00	147.00	89.80	1.11	5.33	h6	H8
860.1-0760-028A0-PM	●	7.60	28.00	41.00	79.00	8.00	147.00	77.80	1.13	3.68	h6	H8
860.1-0770-028A0-PM	●	7.70	28.00	41.00	79.00	8.00	147.00	77.80	1.14	3.64	h6	H8
860.1-0770-040A0-PM	●	7.70	40.00	53.00	91.00	8.00	147.00	89.80	1.14	5.19	h6	H8
860.1-0780-028A0-PM	●	7.80	28.00	41.00	79.00	8.00	147.00	77.70	1.16	3.59	h6	H8
860.1-0780-040A0-PM	●	7.80	40.00	53.00	91.00	8.00	147.00	89.70	1.16	5.13	h6	H8
860.1-0790-028A0-PM	●	7.90	28.00	41.00	79.00	8.00	147.00	77.70	1.17	3.54	h6	H8
860.1-0790-040A0-PM	●	7.90	40.00	53.00	91.00	8.00	147.00	89.70	1.17	5.06	h6	H8
860.1-0810-031A0-PM	●	8.10	31.00	47.00	89.00	10.00	147.00	87.70	1.20	3.83	h6	H8
860.1-0810-045A0-PM	●	8.10	45.00	61.00	103.00	10.00	147.00	101.70	1.20	5.56	h6	H8
860.1-0820-031A0-PM	●	8.20	31.00	47.00	89.00	10.00	147.00	87.70	1.21	3.78	h6	H8
860.1-0820-045A0-PM	●	8.20	45.00	61.00	103.00	10.00	147.00	101.70	1.21	5.49	h6	H8
860.1-0830-031A0-PM	●	8.30	31.00	47.00	89.00	10.00	147.00	87.60	1.23	3.73	h6	H8
860.1-0830-045A0-PM	●	8.30	45.00	61.00	103.00	10.00	147.00	101.60	1.23	5.42	h6	H8
860.1-0840-031A0-PM	●	8.40	31.00	47.00	89.00	10.00	147.00	87.60	1.24	3.69	h6	H8
860.1-0840-045A0-PM	●	8.40	45.00	61.00	103.00	10.00	147.00	101.60	1.24	5.36	h6	H8
860.1-0850-031A0-PM	●	8.50	31.00	47.00	89.00	10.00	147.00	87.60	1.26	3.65	h6	H8
860.1-0850-045A0-PM	●	8.50	45.00	61.00	103.00	10.00	147.00	101.60	1.26	5.29	h6	H8
860.1-0860-031A0-PM	●	8.60	31.00	47.00	89.00	10.00	147.00	87.60	1.27	3.60	h6	H8
860.1-0860-045A0-PM	●	8.60	45.00	61.00	103.00	10.00	147.00	101.60	1.27	5.23	h6	H8
860.1-0870-031A0-PM	●	8.70	31.00	47.00	89.00	10.00	147.00	87.60	1.29	3.56	h6	H8
860.1-0870-045A0-PM	●	8.70	45.00	61.00	103.00	10.00	147.00	101.60	1.29	5.17	h6	H8
860.1-0880-031A0-PM	●	8.80	31.00	47.00	89.00	10.00	147.00	87.60	1.30	3.52	h6	H8
860.1-0880-045A0-PM	●	8.80	45.00	61.00	103.00	10.00	147.00	101.60	1.30	5.11	h6	H8
860.1-0900-031A0-PM	●	9.00	31.00	47.00	89.00	10.00	147.00	87.50	1.33	3.44	h6	H8
860.1-0900-045A0-PM	●	9.00	45.00	61.00	103.00	10.00	147.00	101.50	1.33	5.00	h6	H8
860.1-0910-031A0-PM	●	9.10	31.00	47.00	89.00	10.00	147.00	87.50	1.35	3.41	h6	H8
860.1-0920-031A0-PM	●	9.20	31.00	47.00	89.00	10.00	147.00	87.50	1.36	3.37	h6	H8
860.1-0920-045A0-PM	●	9.20	45.00	61.00	103.00	10.00	147.00	101.50	1.36	4.89	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

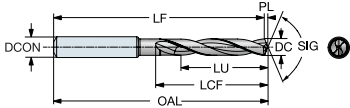
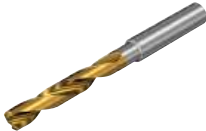
Codice di ordinazione	P1BM	P										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0930-031A0-PM	●	9.30	31.00	47.00	89.00	10.00	147.00	87.50	1.38	3.33	h6	H8
860.1-0930-045A0-PM	●	9.30	45.00	61.00	103.00	10.00	147.00	101.50	1.38	4.84	h6	H8
860.1-0940-031A0-PM	●	9.40	31.00	47.00	89.00	10.00	147.00	87.50	1.39	3.30	h6	H8
860.1-0950-031A0-PM	●	9.50	31.00	47.00	89.00	10.00	147.00	87.50	1.41	3.26	h6	H8
860.1-0950-045A0-PM	●	9.50	45.00	61.00	103.00	10.00	147.00	101.50	1.41	4.74	h6	H8
860.1-0960-031A0-PM	●	9.60	31.00	47.00	89.00	10.00	147.00	87.50	1.42	3.23	h6	H8
860.1-0960-045A0-PM	●	9.60	45.00	61.00	103.00	10.00	147.00	101.50	1.42	4.69	h6	H8
860.1-0970-031A0-PM	●	9.70	31.00	47.00	89.00	10.00	147.00	87.40	1.44	3.20	h6	H8
860.1-0970-045A0-PM	●	9.70	45.00	61.00	103.00	10.00	147.00	101.40	1.44	4.64	h6	H8
860.1-0980-031A0-PM	●	9.80	31.00	47.00	89.00	10.00	147.00	87.40	1.45	3.16	h6	H8
860.1-0980-045A0-PM	●	9.80	45.00	61.00	103.00	10.00	147.00	101.40	1.45	4.59	h6	H8
860.1-0990-031A0-PM	●	9.90	31.00	47.00	89.00	10.00	147.00	87.40	1.47	3.13	h6	H8
860.1-0990-045A0-PM	●	9.90	45.00	61.00	103.00	10.00	147.00	101.40	1.47	4.55	h6	H8
860.1-1010-037A0-PM	●	10.10	37.00	55.00	102.00	12.00	147.00	100.40	1.50	3.66	h6	H8
860.1-1010-053A0-PM	●	10.10	53.00	71.00	118.00	12.00	147.00	116.40	1.50	5.25	h6	H8
860.1-1020-037A0-PM	●	10.20	37.00	55.00	102.00	12.00	147.00	100.30	1.51	3.63	h6	H8
860.1-1020-053A0-PM	●	10.20	53.00	71.00	118.00	12.00	147.00	116.30	1.51	5.20	h6	H8
860.1-1030-037A0-PM	●	10.30	37.00	55.00	102.00	12.00	147.00	100.30	1.53	3.59	h6	H8
860.1-1030-053A0-PM	●	10.30	53.00	71.00	118.00	12.00	147.00	116.30	1.53	5.15	h6	H8
860.1-1040-037A0-PM	●	10.40	37.00	55.00	102.00	12.00	147.00	100.30	1.54	3.56	h6	H8
860.1-1040-053A0-PM	●	10.40	53.00	71.00	118.00	12.00	147.00	116.30	1.54	5.10	h6	H8
860.1-1050-037A0-PM	●	10.50	37.00	55.00	102.00	12.00	147.00	100.30	1.56	3.52	h6	H8
860.1-1050-053A0-PM	●	10.50	53.00	71.00	118.00	12.00	147.00	116.30	1.56	5.05	h6	H8
860.1-1060-037A0-PM	●	10.60	37.00	55.00	102.00	12.00	147.00	100.30	1.57	3.49	h6	H8
860.1-1060-053A0-PM	●	10.60	53.00	71.00	118.00	12.00	147.00	116.30	1.57	5.00	h6	H8
860.1-1070-037A0-PM	●	10.70	37.00	55.00	102.00	12.00	147.00	100.30	1.58	3.46	h6	H8
860.1-1070-053A0-PM	●	10.70	53.00	71.00	118.00	12.00	147.00	116.30	1.58	4.95	h6	H8
860.1-1080-037A0-PM	●	10.80	37.00	55.00	102.00	12.00	147.00	100.20	1.60	3.43	h6	H8
860.1-1080-053A0-PM	●	10.80	53.00	71.00	118.00	12.00	147.00	116.20	1.60	4.91	h6	H8
860.1-1090-037A0-PM	●	10.90	37.00	55.00	102.00	12.00	147.00	100.20	1.61	3.39	h6	H8

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

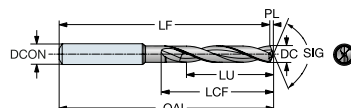
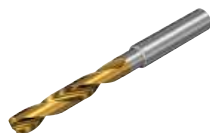
Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1100-037A0-PM	●	11.00	37.00	55.00	102.00	12.00	147.00	100.20	1.63	3.36	h6	H8
860.1-1100-053A0-PM	●	11.00	53.00	71.00	118.00	12.00	147.00	116.20	1.63	4.82	h6	H8
860.1-1110-037A0-PM	●	11.10	37.00	55.00	102.00	12.00	147.00	100.20	1.64	3.33	h6	H8
860.1-1110-053A0-PM	●	11.10	53.00	71.00	118.00	12.00	147.00	116.20	1.64	4.77	h6	H8
860.1-1120-037A0-PM	●	11.20	37.00	55.00	102.00	12.00	147.00	100.20	1.66	3.30	h6	H8
860.1-1120-053A0-PM	●	11.20	53.00	71.00	118.00	12.00	147.00	116.20	1.66	4.73	h6	H8
860.1-1150-037A0-PM	●	11.50	37.00	55.00	102.00	12.00	147.00	100.10	1.70	3.22	h6	H8
860.1-1150-053A0-PM	●	11.50	53.00	71.00	118.00	12.00	147.00	116.10	1.70	4.61	h6	H8
860.1-1160-037A0-PM	●	11.60	37.00	55.00	102.00	12.00	147.00	100.10	1.72	3.19	h6	H8
860.1-1170-037A0-PM	●	11.70	37.00	55.00	102.00	12.00	147.00	100.10	1.73	3.16	h6	H8
860.1-1170-053A0-PM	●	11.70	53.00	71.00	118.00	12.00	147.00	116.10	1.73	4.53	h6	H8
860.1-1180-037A0-PM	●	11.80	37.00	55.00	102.00	12.00	147.00	100.10	1.75	3.14	h6	H8
860.1-1180-053A0-PM	●	11.80	53.00	71.00	118.00	12.00	147.00	116.10	1.75	4.49	h6	H8
860.1-1210-040A0-PM	●	12.10	40.00	60.00	107.00	14.00	147.00	105.00	1.79	3.31	h6	H8
860.1-1210-057A0-PM	●	12.10	57.00	77.00	124.00	14.00	147.00	122.00	1.79	4.71	h6	H8
860.1-1220-040A0-PM	●	12.20	40.00	60.00	107.00	14.00	147.00	105.00	1.81	3.28	h6	H8
860.1-1220-057A0-PM	●	12.20	57.00	77.00	124.00	14.00	147.00	122.00	1.81	4.67	h6	H8
860.1-1230-040A0-PM	●	12.30	40.00	60.00	107.00	14.00	147.00	105.00	1.82	3.25	h6	H8
860.1-1230-057A0-PM	●	12.30	57.00	77.00	124.00	14.00	147.00	122.00	1.82	4.63	h6	H8
860.1-1240-040A0-PM	●	12.40	40.00	60.00	107.00	14.00	147.00	105.00	1.84	3.23	h6	H8
860.1-1250-040A0-PM	●	12.50	40.00	60.00	107.00	14.00	147.00	105.00	1.85	3.20	h6	H8
860.1-1250-057A0-PM	●	12.50	57.00	77.00	124.00	14.00	147.00	122.00	1.85	4.56	h6	H8
860.1-1260-040A0-PM	●	12.60	40.00	60.00	107.00	14.00	147.00	104.90	1.87	3.17	h6	H8
860.1-1260-057A0-PM	●	12.60	57.00	77.00	124.00	14.00	147.00	121.90	1.87	4.52	h6	H8
860.1-1270-040A0-PM	●	12.70	40.00	60.00	107.00	14.00	147.00	104.90	1.88	3.15	h6	H8
860.1-1270-057A0-PM	●	12.70	57.00	77.00	124.00	14.00	147.00	121.90	1.88	4.49	h6	H8
860.1-1280-040A0-PM	●	12.80	40.00	60.00	107.00	14.00	147.00	104.90	1.90	3.13	h6	H8
860.1-1300-040A0-PM	●	13.00	40.00	60.00	107.00	14.00	147.00	104.90	1.93	3.08	h6	H8
860.1-1300-057A0-PM	●	13.00	57.00	77.00	124.00	14.00	147.00	121.90	1.93	4.38	h6	H8
860.1-1350-040A0-PM	●	13.50	40.00	60.00	107.00	14.00	147.00	104.80	2.00	2.96	h6	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

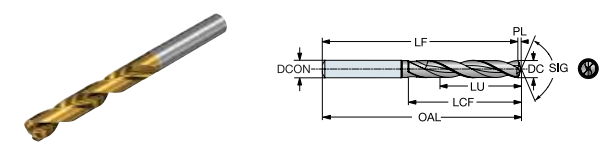
Codice di ordinazione	P1BM	P										
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-1350-057A0-PM	●	13.50	57.00	77.00	124.00	14.00	147.00	121.80	2.00	4.22	h6	H8
860.1-1380-040A0-PM	●	13.80	40.00	60.00	107.00	14.00	147.00	104.80	2.04	2.90	h6	H8
860.1-1380-057A0-PM	●	13.80	57.00	77.00	124.00	14.00	147.00	121.80	2.04	4.13	h6	H8
860.1-1425-044A0-PM	●	14.25	44.00	65.00	115.00	16.00	147.00	112.70	2.11	3.09	h6	H8
860.1-1425-062A0-PM	●	14.25	62.00	83.00	133.00	16.00	147.00	130.70	2.11	4.35	h6	H8
860.1-1450-044A0-PM	●	14.50	44.00	65.00	115.00	16.00	147.00	112.70	2.15	3.03	h6	H8
860.1-1450-062A0-PM	●	14.50	62.00	83.00	133.00	16.00	147.00	130.70	2.15	4.28	h6	H8
860.1-1500-044A0-PM	●	15.00	44.00	65.00	115.00	16.00	147.00	112.60	2.22	2.93	h6	H8
860.1-1500-062A0-PM	●	15.00	62.00	83.00	133.00	16.00	147.00	130.60	2.22	4.13	h6	H8
860.1-1510-044A0-PM	●	15.10	44.00	65.00	115.00	16.00	147.00	112.60	2.24	2.91	h6	H8
860.1-1510-062A0-PM	●	15.10	62.00	83.00	133.00	16.00	147.00	130.60	2.24	4.11	h6	H8
860.1-1550-044A0-PM	●	15.50	44.00	65.00	115.00	16.00	147.00	112.50	2.30	2.84	h6	H8
860.1-1580-044A0-PM	●	15.80	44.00	65.00	115.00	16.00	147.00	112.50	2.34	2.78	h6	H8
860.1-1580-062A0-PM	●	15.80	62.00	83.00	133.00	16.00	147.00	130.50	2.34	3.92	h6	H8
860.1-1650-050A0-PM	●	16.50	50.00	73.00	123.00	18.00	147.00	120.40	2.44	3.03	h6	H8
860.1-1650-070A0-PM	●	16.50	70.00	93.00	143.00	18.00	147.00	140.40	2.44	4.24	h6	H8
860.1-1700-050A0-PM	●	17.00	50.00	73.00	123.00	18.00	147.00	120.30	2.52	2.94	h6	H8
860.1-1700-070A0-PM	●	17.00	70.00	93.00	143.00	18.00	147.00	140.30	2.52	4.12	h6	H8
860.1-1750-050A0-PM	●	17.50	50.00	73.00	123.00	18.00	147.00	120.30	2.59	2.86	h6	H8
860.1-1750-070A0-PM	●	17.50	70.00	93.00	143.00	18.00	147.00	140.30	2.59	4.00	h6	H8
860.1-1850-055A0-PM	●	18.50	55.00	79.00	131.00	20.00	147.00	128.10	2.74	2.97	h6	H8
860.1-1900-055A0-PM	●	19.00	55.00	79.00	131.00	20.00	147.00	128.10	2.81	2.89	h6	H8

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-PM, punta in metallo duro integrale

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN+TiSiN

Metrico (mm)

P												
Codice di ordinazione	P1BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON [mm] _{MS}	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
860.1-0600-019A0-PM	●	6.00	19.00	28.00	72.00	6.00	147.00	65.10	0.89	3.17	h6	H8
860.1-0600-037A0-PM	●	6.00	37.00	44.00	87.00	6.00	147.00	81.10	0.89	6.17	h6	H8
860.1-0800-028A0-PM	●	8.00	28.00	41.00	79.00	8.00	147.00	77.70	1.18	3.50	h6	H8
860.1-0800-040A0-PM	●	8.00	40.00	53.00	91.00	8.00	147.00	89.70	1.18	5.00	h6	H8
860.1-1000-031A0-PM	●	10.00	31.00	47.00	89.00	10.00	147.00	87.40	1.48	3.10	h6	H8
860.1-1000-045A0-PM	●	10.00	45.00	61.00	103.00	10.00	147.00	101.40	1.48	4.50	h6	H8
860.1-1200-037A0-PM	●	12.00	37.00	55.00	102.00	12.00	147.00	100.00	1.78	3.08	h6	H8
860.1-1200-053A0-PM	●	12.00	53.00	71.00	118.00	12.00	147.00	116.00	1.78	4.42	h6	H8
860.1-1400-040A0-PM	●	14.00	40.00	60.00	107.00	14.00	147.00	104.70	2.07	2.86	h6	H8
860.1-1400-057A0-PM	●	14.00	57.00	77.00	124.00	14.00	147.00	121.70	2.07	4.07	h6	H8
860.1-1600-044A0-PM	●	16.00	44.00	65.00	115.00	16.00	147.00	112.50	2.37	2.75	h6	H8
860.1-1600-062A0-PM	●	16.00	62.00	83.00	133.00	16.00	147.00	130.50	2.37	3.88	h6	H8
860.1-1800-050A0-PM	●	18.00	50.00	73.00	123.00	18.00	147.00	120.20	2.67	2.78	h6	H8
860.1-1800-070A0-PM	●	18.00	70.00	93.00	143.00	18.00	147.00	140.20	2.67	3.89	h6	H8
860.1-2000-055A0-PM	●	20.00	55.00	79.00	131.00	20.00	147.00	127.90	2.96	2.75	h6	H8
860.1-2000-077A0-PM	●	20.00	77.00	101.00	153.00	20.00	147.00	149.90	2.96	3.85	h6	H8

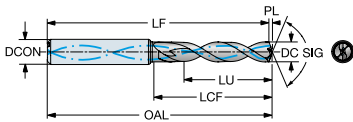
● = Scelta prioritaria ○ = Buona scelta





CoroDrill® 860-SM, punta in metallo duro integrale

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD AlTiN

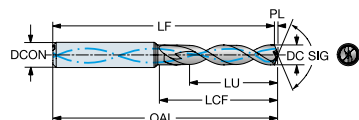
Metrico (mm)

S													
Codice di ordinazione	1210	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0300-009A1-SM	●	3.00	9.50	20.00	62.00	6.00	140.00	61.50	0.55	3.17	20	h6	H9
860.1-0310-009A1-SM	●	3.10	9.90	20.00	62.00	6.00	140.00	61.48	0.56	3.19	20	h6	H9
860.1-0318-010A1-SM	●	3.18	10.10	20.00	62.00	6.00	140.00	61.47	0.58	3.18	20	h6	H9
860.1-0320-010A1-SM	●	3.20	10.20	20.00	62.00	6.00	140.00	61.46	0.58	3.19	20	h6	H9
860.1-0330-010A1-SM	●	3.30	10.50	20.00	62.00	6.00	140.00	61.45	0.60	3.18	20	h6	H9
860.1-0340-010A1-SM	●	3.40	10.80	20.00	62.00	6.00	140.00	61.43	0.62	3.18	20	h6	H9
860.1-0350-011A1-SM	●	3.50	11.10	20.00	62.00	6.00	140.00	61.41	0.64	3.17	20	h6	H9
860.1-0357-011A1-SM	●	3.57	11.40	20.00	62.00	6.00	140.00	61.40	0.65	3.19	20	h6	H9
860.1-0360-011A1-SM	●	3.60	11.50	20.00	62.00	6.00	140.00	61.40	0.66	3.19	20	h6	H9
860.1-0370-011A1-SM	●	3.70	11.80	20.00	62.00	6.00	140.00	61.38	0.67	3.19	20	h6	H9
860.1-0380-011A1-SM	●	3.80	11.70	20.00	66.00	6.00	140.00	65.36	0.69	3.08	20	h6	H9
860.1-0390-011A1-SM	●	3.90	11.60	20.00	66.00	6.00	140.00	65.35	0.71	2.97	20	h6	H9
860.1-0400-012A1-SM	●	4.00	12.70	24.00	66.00	6.00	140.00	65.33	0.73	3.17	20	h6	H9
860.1-0410-013A1-SM	●	4.10	13.00	24.00	66.00	6.00	140.00	65.31	0.75	3.17	20	h6	H9
860.1-0420-013A1-SM	●	4.20	13.40	24.00	66.00	6.00	140.00	65.30	0.76	3.19	20	h6	H9
860.1-0430-013A1-SM	●	4.30	13.70	24.00	66.00	6.00	140.00	65.28	0.78	3.19	20	h6	H9
860.1-0437-013A1-SM	●	4.37	13.90	24.00	66.00	6.00	140.00	65.27	0.80	3.18	20	h6	H9
860.1-0450-014A1-SM	●	4.50	14.30	24.00	66.00	6.00	140.00	65.25	0.82	3.18	20	h6	H9
860.1-0460-014A1-SM	●	4.60	14.60	24.00	66.00	6.00	140.00	65.23	0.84	3.17	20	h6	H9
860.1-0470-014A1-SM	●	4.70	15.00	24.00	66.00	6.00	140.00	65.21	0.86	3.19	20	h6	H9
860.1-0476-013A1-SM	●	4.76	15.10	24.00	66.00	6.00	140.00	65.20	0.87	3.17	20	h6	H9
860.1-0480-015A1-SM	●	4.80	15.30	28.00	66.00	6.00	140.00	65.20	0.87	3.19	20	h6	H9
860.1-0490-015A1-SM	●	4.90	15.60	28.00	66.00	6.00	140.00	65.18	0.89	3.18	20	h6	H9
860.1-0500-015A1-SM	●	5.00	15.90	28.00	66.00	6.00	140.00	65.16	0.91	3.18	20	h6	H9
860.1-0510-016A1-SM	●	5.10	16.20	28.00	66.00	6.00	140.00	65.15	0.93	3.18	20	h6	H9
860.1-0516-016A1-SM	●	5.16	16.40	28.00	66.00	6.00	140.00	65.14	0.94	3.18	20	h6	H9
860.1-0520-016A1-SM	●	5.20	16.50	28.00	66.00	6.00	140.00	65.13	0.95	3.17	20	h6	H9
860.1-0525-016A1-SM	●	5.25	16.70	28.00	66.00	6.00	140.00	65.12	0.96	3.18	20	h6	H9
860.1-0530-016A1-SM	●	5.30	16.90	28.00	66.00	6.00	140.00	65.11	0.96	3.19	20	h6	H9
860.1-0540-017A1-SM	●	5.40	17.20	28.00	66.00	6.00	140.00	65.10	0.98	3.19	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SM, punta in metallo duro integrale

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD AlTiN

Metrico (mm)

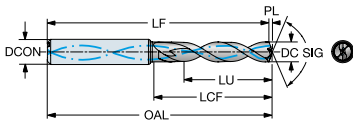
Codice di ordinazione	1210	S											
		DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0550-017A1-SM	●	5.50	17.50	28.00	66.00	6.00	140.00	65.08	1.00	3.18	20	h6	H9
860.1-0555-017A1-SM	●	5.55	17.60	28.00	66.00	6.00	140.00	65.07	1.01	3.17	20	h6	H9
860.1-0556-017A1-SM	●	5.56	17.60	28.00	66.00	6.00	140.00	65.07	1.01	3.17	20	h6	H9
860.1-0560-017A1-SM	●	5.60	17.60	28.00	66.00	6.00	140.00	65.06	1.02	3.14	20	h6	H9
860.1-0570-017A1-SM	●	5.70	17.60	28.00	66.00	6.00	140.00	65.05	1.04	3.09	20	h6	H9
860.1-0580-017A1-SM	●	5.80	17.70	28.00	66.00	6.00	140.00	65.03	1.06	3.05	20	h6	H9
860.1-0595-017A1-SM	●	5.95	17.70	28.00	66.00	6.00	140.00	65.00	1.08	2.97	20	h6	H9
860.1-0600-019A1-SM	●	6.00	19.10	34.00	66.00	6.00	140.00	65.00	1.09	3.18	20	h6	H9
860.1-0610-019A1-SM	●	6.10	19.40	34.00	79.00	8.00	140.00	77.98	1.11	3.18	20	h6	H9
860.1-0620-019A1-SM	●	6.20	19.70	34.00	79.00	8.00	140.00	77.96	1.13	3.18	20	h6	H9
860.1-0635-020A1-SM	●	6.35	20.20	34.00	79.00	8.00	140.00	77.94	1.16	3.18	20	h6	H9
860.1-0640-020A1-SM	●	6.40	20.40	34.00	79.00	8.00	140.00	77.93	1.16	3.19	20	h6	H9
860.1-0650-020A1-SM	●	6.50	20.70	34.00	79.00	8.00	140.00	77.91	1.18	3.18	20	h6	H9
860.1-0660-021A1-SM	●	6.60	21.00	34.00	79.00	8.00	140.00	77.89	1.20	3.18	20	h6	H9
860.1-0670-021A1-SM	●	6.70	21.30	34.00	79.00	8.00	140.00	77.88	1.22	3.18	20	h6	H9
860.1-0680-021A1-SM	●	6.80	21.60	34.00	79.00	8.00	140.00	77.86	1.24	3.18	20	h6	H9
860.1-0690-021A1-SM	●	6.90	21.60	34.00	79.00	8.00	140.00	77.84	1.26	3.13	20	h6	H9
860.1-0700-021A1-SM	●	7.00	21.60	34.00	79.00	8.00	140.00	77.83	1.27	3.09	20	h6	H9
860.1-0710-022A1-SM	●	7.10	22.60	41.00	79.00	8.00	140.00	77.81	1.29	3.18	20	h6	H9
860.1-0714-022A1-SM	●	7.14	22.70	41.00	79.00	8.00	140.00	77.80	1.30	3.18	20	h6	H9
860.1-0720-022A1-SM	●	7.20	22.90	41.00	79.00	8.00	140.00	77.79	1.31	3.18	20	h6	H9
860.1-0730-023A1-SM	●	7.30	23.20	41.00	79.00	8.00	140.00	77.78	1.33	3.18	20	h6	H9
860.1-0740-023A1-SM	●	7.40	23.50	41.00	79.00	8.00	140.00	77.76	1.35	3.18	20	h6	H9
860.1-0750-023A1-SM	●	7.50	23.90	41.00	79.00	8.00	140.00	77.74	1.36	3.19	20	h6	H9
860.1-0760-024A1-SM	●	7.60	24.00	41.00	79.00	8.00	140.00	77.62	1.38	3.16		h6	H9
860.1-0770-024A1-SM	●	7.70	24.50	41.00	79.00	8.00	140.00	77.71	1.40	3.18	20	h6	H9
860.1-0780-024A1-SM	●	7.80	24.80	41.00	79.00	8.00	140.00	77.69	1.42	3.18	20	h6	H9
860.1-0794-025A1-SM	●	7.94	25.30	41.00	79.00	8.00	140.00	77.67	1.44	3.19	20	h6	H9
860.1-0800-025A1-SM	●	8.00	25.50	41.00	79.00	8.00	140.00	77.66	1.46	3.19	20	h6	H9
860.1-0810-025A1-SM	●	8.10	25.80	47.00	89.00	10.00	140.00	87.64	1.47	3.19	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SM, punta in metallo duro integrale

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD AlTiN

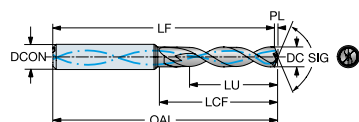
Metrico (mm)

S													
Codice di ordinazione	1210	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0820-026A1-SM	●	8.20	26.10	47.00	89.00	10.00	140.00	87.63	1.49	3.18	20	h6	H9
860.1-0830-026A1-SM	●	8.30	26.40	47.00	89.00	10.00	140.00	87.61	1.51	3.18	20	h6	H9
860.1-0833-026A1-SM	●	8.33	26.50	47.00	89.00	10.00	140.00	87.61	1.52	3.18	20	h6	H9
860.1-0840-026A1-SM	●	8.40	26.70	47.00	89.00	10.00	140.00	87.59	1.53	3.18	20	h6	H9
860.1-0845-026A1-SM	●	8.45	26.90	47.00	89.00	10.00	140.00	87.59	1.54	3.18	20	h6	H9
860.1-0850-027A1-SM	●	8.50	27.00	47.00	89.00	10.00	140.00	87.58	1.55	3.18	20	h6	H9
860.1-0860-027A1-SM	●	8.60	27.40	47.00	89.00	10.00	140.00	87.56	1.57	3.19	20	h6	H9
860.1-0865-027A1-SM	●	8.65	27.50	47.00	89.00	10.00	140.00	87.55	1.57	3.18	20	h6	H9
860.1-0870-027A1-SM	●	8.70	27.70	47.00	89.00	10.00	140.00	87.54	1.58	3.18	20	h6	H9
860.1-0873-027A1-SM	●	8.73	27.80	47.00	89.00	10.00	140.00	87.54	1.59	3.18	20	h6	H9
860.1-0880-028A1-SM	●	8.80	28.00	47.00	89.00	10.00	140.00	87.53	1.60	3.18	20	h6	H9
860.1-0885-028A1-SM	●	8.85	28.20	47.00	89.00	10.00	140.00	87.52	1.61	3.19	20	h6	H9
860.1-0900-028A1-SM	●	9.00	28.60	47.00	89.00	10.00	140.00	87.49	1.64	3.18	20	h6	H9
860.1-0920-029A1-SM	●	9.20	29.30	47.00	89.00	10.00	140.00	87.46	1.67	3.18	20	h6	H9
860.1-0930-029A1-SM	●	9.30	29.60	47.00	89.00	10.00	140.00	87.44	1.69	3.18	20	h6	H9
860.1-0940-029A1-SM	●	9.40	29.90	47.00	89.00	10.00	140.00	87.43	1.71	3.18	20	h6	H9
860.1-0950-030A1-SM	●	9.50	30.20	47.00	89.00	10.00	140.00	87.41	1.73	3.18	20	h6	H9
860.1-0952-030A1-SM	●	9.52	30.30	47.00	89.00	10.00	140.00	87.41	1.73	3.18	20	h6	H9
860.1-0953-030A1-SM	●	9.53	30.30	47.00	89.00	10.00	140.00	87.40	1.73	3.18	20	h6	H9
860.1-0960-030A1-SM	●	9.60	30.50	47.00	89.00	10.00	140.00	87.39	1.75	3.18	20	h6	H9
860.1-0970-030A1-SM	●	9.70	30.90	47.00	89.00	10.00	140.00	87.38	1.77	3.19	20	h6	H9
860.1-0980-031A1-SM	●	9.80	31.20	47.00	89.00	10.00	140.00	87.36	1.78	3.18	20	h6	H9
860.1-0992-031A1-SM	●	9.92	31.60	47.00	89.00	10.00	140.00	87.34	1.81	3.19	20	h6	H9
860.1-1000-031A1-SM	●	10.00	31.80	47.00	89.00	10.00	140.00	87.33	1.82	3.18	20	h6	H9
860.1-1010-032A1-SM	●	10.10	32.10	55.00	102.00	12.00	140.00	100.31	1.84	3.18	20	h6	H9
860.1-1020-032A1-SM	●	10.20	32.50	55.00	102.00	12.00	140.00	100.29	1.86	3.19	20	h6	H9
860.1-1030-032A1-SM	●	10.30	32.80	55.00	102.00	12.00	140.00	100.28	1.87	3.18	20	h6	H9
860.1-1032-032A1-SM	●	10.32	32.80	55.00	102.00	12.00	140.00	100.27	1.88	3.18	20	h6	H9
860.1-1050-033A1-SM	●	10.50	33.40	55.00	102.00	12.00	140.00	100.24	1.91	3.18	20	h6	H9
860.1-1080-034A1-SM	●	10.80	34.40	55.00	102.00	12.00	140.00	100.19	1.97	3.19	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SM, punta in metallo duro integrale

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD AlTiN

Metrico (mm)

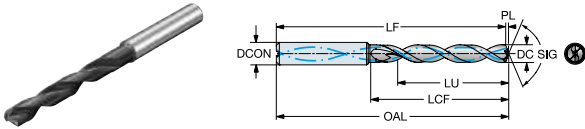
Codice di ordinazione	1210	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-1100-035A1-SM	●	11.00	35.00	55.00	102.00	12.00	140.00	100.16	2.00	3.18	20	h6	H9
860.1-1111-035A1-SM	●	11.11	35.40	55.00	102.00	12.00	140.00	100.14	2.02	3.19	20	h6	H9
860.1-1120-035A1-SM	●	11.20	35.60	55.00	102.00	12.00	140.00	100.12	2.04	3.18	20	h6	H9
860.1-1150-036A1-SM	●	11.50	36.60	55.00	102.00	12.00	140.00	100.07	2.09	3.18	20	h6	H9
860.1-1180-037A1-SM	●	11.80	37.50	55.00	102.00	12.00	140.00	100.02	2.15	3.18	20	h6	H9
860.1-1200-038A1-SM	●	12.00	38.20	55.00	102.00	12.00	140.00	99.99	2.18	3.18	20	h6	H9
860.1-1210-038A1-SM	●	12.10	38.50	60.00	107.00	14.00	140.00	104.97	2.20	3.18	20	h6	H9
860.1-1220-038A1-SM	●	12.20	38.80	60.00	107.00	14.00	140.00	104.96	2.22	3.18	20	h6	H9
860.1-1240-039A1-SM	●	12.40	39.50	60.00	107.00	14.00	140.00	104.92	2.26	3.19	20	h6	H9
860.1-1250-039A1-SM	●	12.50	39.80	60.00	107.00	14.00	140.00	104.91	2.27	3.18	20	h6	H9
860.1-1270-040A1-SM	●	12.70	40.40	60.00	107.00	14.00	140.00	104.87	2.31	3.18	20	h6	H9
860.1-1290-040A1-SM	●	12.90	40.60	60.00	107.00	14.00	140.00	104.84	2.35	3.15	20	h6	H9
860.1-1300-040A1-SM	●	13.00	40.50	60.00	107.00	14.00	140.00	104.82	2.37	3.12	20	h6	H9
860.1-1325-040A1-SM	●	13.25	40.50	60.00	107.00	14.00	140.00	104.78	2.41	3.06	20	h6	H9
860.1-1350-040A1-SM	●	13.50	40.60	60.00	107.00	14.00	140.00	104.74	2.46	3.01	20	h6	H9
860.1-1370-040A1-SM	●	13.70	40.60	60.00	107.00	14.00	140.00	104.71	2.49	2.96	20	h6	H9
860.1-1375-040A1-SM	●	13.75	40.60	60.00	107.00	14.00	140.00	104.70	2.50	2.95	20	h6	H9
860.1-1400-040A1-SM	●	14.00	40.60	60.00	107.00	14.00	140.00	104.66	2.55	2.90	20	h6	H9
860.1-1550-043A1-SM	●	15.50	43.60	65.00	115.00	16.00	140.00	112.40	2.82	2.81	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-SM, punta in metallo duro integrale

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD AlTiN

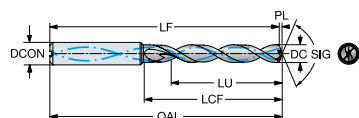
Metrico (mm)

S													
Codice di ordinazione	1210	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0300-015A1-SM	●	3.00	15.50	28.00	66.00	6.00	140.00	65.50	0.55	5.17	20	h6	H9
860.1-0317-016A1-SM	●	3.17	16.40	28.00	66.00	6.00	140.00	65.47	0.58	5.17	20	h6	H9
860.1-0320-016A1-SM	●	3.20	16.60	28.00	66.00	6.00	140.00	65.46	0.58	5.19	20	h6	H9
860.1-0330-017A1-SM	●	3.30	17.10	28.00	66.00	6.00	140.00	65.45	0.60	5.18	20	h6	H9
860.1-0350-018A1-SM	●	3.50	18.10	28.00	66.00	6.00	140.00	65.41	0.64	5.17	20	h6	H9
860.1-0370-019A1-SM	●	3.70	19.20	28.00	66.00	6.00	140.00	65.38	0.67	5.19	20	h6	H9
860.1-0390-019A1-SM	●	3.90	19.60	28.00	74.00	6.00	140.00	73.35	0.71	5.03	20	h6	H9
860.1-0400-020A1-SM	●	4.00	20.70	36.00	74.00	6.00	140.00	73.33	0.73	5.18	20	h6	H9
860.1-0415-021A1-SM	●	4.15	21.50	36.00	74.00	6.00	140.00	73.31	0.76	5.18	20	h6	H9
860.1-0420-021A1-SM	●	4.20	21.80	36.00	74.00	6.00	140.00	73.30	0.76	5.19	20	h6	H9
860.1-0440-022A1-SM	●	4.40	22.80	36.00	74.00	6.00	140.00	73.26	0.80	5.18	20	h6	H9
860.1-0450-023A1-SM	●	4.50	23.30	36.00	74.00	6.00	140.00	73.25	0.82	5.18	20	h6	H9
860.1-0460-023A1-SM	●	4.60	23.80	36.00	74.00	6.00	140.00	73.23	0.84	5.17	20	h6	H9
860.1-0470-024A1-SM	●	4.70	24.40	36.00	74.00	6.00	140.00	73.21	0.86	5.19	20	h6	H9
860.1-0476-024A1-SM	●	4.76	24.70	36.00	82.00	6.00	140.00	81.20	0.87	5.19	20	h6	H9
860.1-0480-024A1-SM	●	4.80	24.90	36.00	82.00	6.00	140.00	81.20	0.87	5.19	20	h6	H9
860.1-0490-025A1-SM	●	4.90	25.40	44.00	82.00	6.00	140.00	81.18	0.89	5.18	20	h6	H9
860.1-0500-025A1-SM	●	5.00	25.90	44.00	82.00	6.00	140.00	81.16	0.91	5.18	20	h6	H9
860.1-0510-026A1-SM	●	5.10	26.40	44.00	82.00	6.00	140.00	81.15	0.93	5.18	20	h6	H9
860.1-0530-027A1-SM	●	5.30	27.50	44.00	82.00	6.00	140.00	81.11	0.96	5.19	20	h6	H9
860.1-0550-028A1-SM	●	5.50	28.50	44.00	82.00	6.00	140.00	81.08	1.00	5.18	20	h6	H9
860.1-0556-028A1-SM	●	5.56	28.80	44.00	82.00	6.00	140.00	81.07	1.01	5.18	20	h6	H9
860.1-0560-029A1-SM	●	5.60	29.00	44.00	82.00	6.00	140.00	81.06	1.02	5.18	20	h6	H9
860.1-0570-029A1-SM	●	5.70	29.50	44.00	82.00	6.00	140.00	81.05	1.04	5.18	20	h6	H9
860.1-0580-030A1-SM	●	5.80	30.10	44.00	82.00	6.00	140.00	81.03	1.06	5.19	20	h6	H9
860.1-0600-031A1-SM	●	6.00	31.10	44.00	82.00	6.00	140.00	81.00	1.09	5.18	20	h6	H9
860.1-0610-031A1-SM	●	6.10	31.60	53.00	91.00	8.00	140.00	89.98	1.11	5.18	20	h6	H9
860.1-0620-032A1-SM	●	6.20	32.10	53.00	91.00	8.00	140.00	89.96	1.13	5.18	20	h6	H9
860.1-0635-032A1-SM	●	6.35	32.90	53.00	91.00	8.00	140.00	89.94	1.16	5.18	20	h6	H9
860.1-0640-033A1-SM	●	6.40	33.20	53.00	91.00	8.00	140.00	89.93	1.16	5.19	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-SM, punta in metallo duro integrale

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD AlTiN

Metrico (mm)

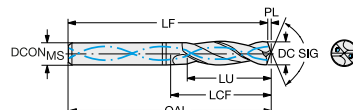
Codice di ordinazione	S												
	1210	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0650-033A1-SM	●	6.50	33.70	53.00	91.00	8.00	140.00	89.91	1.18	5.18	20	h6	H9
860.1-0660-034A1-SM	●	6.60	34.20	53.00	91.00	8.00	140.00	89.89	1.20	5.18	20	h6	H9
860.1-0670-034A1-SM	●	6.70	34.70	53.00	91.00	8.00	140.00	89.88	1.22	5.18	20	h6	H9
860.1-0680-035A1-SM	●	6.80	35.20	53.00	91.00	8.00	140.00	89.86	1.24	5.18	20	h6	H9
860.1-0690-035A1-SM	●	6.90	35.80	53.00	91.00	8.00	140.00	89.84	1.26	5.19	20	h6	H9
860.1-0700-036A1-SM	●	7.00	36.30	53.00	91.00	8.00	140.00	89.83	1.27	5.19	20	h6	H9
860.1-0710-036A1-SM	●	7.10	36.80	53.00	91.00	8.00	140.00	89.81	1.29	5.18	20	h6	H9
860.1-0714-036A1-SM	●	7.14	37.00	53.00	91.00	8.00	140.00	89.80	1.30	5.18	20	h6	H9
860.1-0720-037A1-SM	●	7.20	37.30	53.00	91.00	8.00	140.00	89.79	1.31	5.18	20	h6	H9
860.1-0730-037A1-SM	●	7.30	37.80	53.00	91.00	8.00	140.00	89.78	1.33	5.18	20	h6	H9
860.1-0740-038A1-SM	●	7.40	38.30	53.00	91.00	8.00	140.00	89.76	1.35	5.18	20	h6	H9
860.1-0750-038A1-SM	●	7.50	38.90	53.00	91.00	8.00	140.00	89.74	1.36	5.19	20	h6	H9
860.1-0800-040A1-SM	●	8.00	40.90	53.00	91.00	8.00	140.00	89.66	1.46	5.11	20	h6	H9
860.1-0810-041A1-SM	●	8.10	42.00	61.00	103.00	10.00	140.00	101.64	1.47	5.19	20	h6	H9
860.1-0840-043A1-SM	●	8.40	43.50	61.00	103.00	10.00	140.00	101.59	1.53	5.18	20	h6	H9
860.1-0850-044A1-SM	●	8.50	44.00	61.00	103.00	10.00	140.00	101.58	1.55	5.18	20	h6	H9
860.1-0860-044A1-SM	●	8.60	44.60	61.00	103.00	10.00	140.00	101.56	1.57	5.19	20	h6	H9
860.1-0873-045A1-SM	●	8.73	45.20	61.00	103.00	10.00	140.00	101.54	1.59	5.18	20	h6	H9
860.1-0900-046A1-SM	●	9.00	46.20	61.00	103.00	10.00	140.00	101.49	1.64	5.13	20	h6	H9
860.1-0930-046A1-SM	●	9.30	46.30	61.00	103.00	10.00	140.00	101.44	1.69	4.98	20	h6	H9
860.1-0980-046A1-SM	●	9.80	46.40	61.00	103.00	10.00	140.00	101.36	1.78	4.73	20	h6	H9
860.1-0990-046A1-SM	●	9.90	46.50	61.00	103.00	10.00	140.00	101.34	1.80	4.70	20	h6	H9
860.1-1000-046A1-SM	●	10.00	46.50	61.00	103.00	10.00	140.00	101.33	1.82	4.65	20	h6	H9
860.1-1030-053A1-SM	●	10.30	53.40	71.00	118.00	12.00	140.00	116.28	1.87	5.18	20	h6	H9
860.1-1050-054A1-SM	●	10.50	54.20	71.00	118.00	12.00	140.00	116.24	1.91	5.16	20	h6	H9
860.1-1100-054A1-SM	●	11.00	54.20	71.00	118.00	12.00	140.00	116.16	2.00	4.93	20	h6	H9
860.1-1200-054A1-SM	●	12.00	54.30	71.00	118.00	12.00	140.00	115.99	2.18	4.53	20	h6	H9
860.1-1270-057A1-SM	●	12.70	57.60	77.00	124.00	14.00	140.00	121.87	2.31	4.54	20	h6	H9
860.1-1370-057A1-SM	●	13.70	57.60	77.00	124.00	14.00	140.00	121.71	2.49	4.20	20	h6	H9
860.1-1587-061A1-SM	●	15.87	50.50	83.00	133.00	16.00	140.00	130.34	2.89	3.18	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-NM, punta in metallo duro integrale

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Metrico (mm)

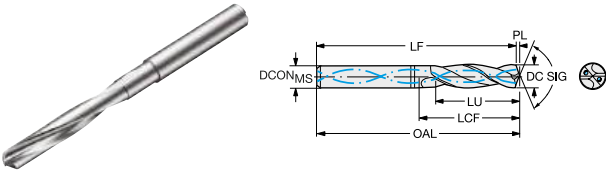
Codice di ordinazione	N												
	H10F	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0300-009A1-NM	●	3.00	9.40	20.00	62.00	6.00	130.00	61.60	0.40	3.13	20	h6	H9
860.1-0318-010A1-NM	●	3.18	10.00	20.00	62.00	6.00	130.00	61.60	0.40	3.14	20	h6	H9
860.1-0320-010A1-NM	●	3.20	10.00	20.00	62.00	6.00	130.00	61.60	0.40	3.13	20	h6	H9
860.1-0330-010A1-NM	●	3.30	10.30	20.00	62.00	6.00	130.00	61.60	0.40	3.12	20	h6	H9
860.1-0400-012A1-NM	●	4.00	12.50	24.00	66.00	6.00	130.00	65.50	0.50	3.13	20	h6	H9
860.1-0420-013A1-NM	●	4.20	13.20	24.00	66.00	6.00	130.00	65.40	0.60	3.14	20	h6	H9
860.1-0437-013A1-NM	●	4.37	13.70	24.00	66.00	6.00	130.00	65.40	0.60	3.14	20	h6	H9
860.1-0450-014A1-NM	●	4.50	14.10	24.00	66.00	6.00	130.00	65.40	0.60	3.13	20	h6	H9
860.1-0460-014A1-NM	●	4.60	14.40	24.00	66.00	6.00	130.00	65.40	0.60	3.13	20	h6	H9
860.1-0500-015A1-NM	●	5.00	15.70	28.00	66.00	6.00	130.00	65.30	0.70	3.14	20	h6	H9
860.1-0510-015A1-NM	●	5.10	16.00	28.00	66.00	6.00	130.00	65.30	0.70	3.14	20	h6	H9
860.1-0520-016A1-NM	●	5.20	16.30	28.00	66.00	6.00	130.00	65.30	0.70	3.13	20	h6	H9
860.1-0550-017A1-NM	●	5.50	17.20	28.00	66.00	6.00	130.00	65.30	0.70	3.13	20	h6	H9
860.1-0556-017A1-NM	●	5.56	17.40	28.00	66.00	6.00	130.00	65.30	0.70	3.13	20	h6	H9
860.1-0580-017A1-NM	●	5.80	17.60	28.00	66.00	6.00	130.00	65.20	0.80	3.03	20	h6	H9
860.1-0600-018A1-NM	●	6.00	18.80	28.00	66.00	6.00	130.00	65.20	0.80	3.13	20	h6	H9
860.1-0630-019A1-NM	●	6.30	19.70	34.00	79.00	8.00	130.00	78.20	0.80	3.13	20	h6	H9
860.1-0635-019A1-NM	●	6.35	19.90	34.00	79.00	8.00	130.00	78.10	0.90	3.13	20	h6	H9
860.1-0650-020A1-NM	●	6.50	20.40	34.00	79.00	8.00	130.00	78.10	0.90	3.14	20	h6	H9
860.1-0660-020A1-NM	●	6.60	20.70	34.00	79.00	8.00	130.00	78.10	0.90	3.14	20	h6	H9
860.1-0675-020A1-NM	●	6.75	21.10	34.00	79.00	8.00	130.00	78.10	0.90	3.13	20	h6	H9
860.1-0680-020A1-NM	●	6.80	21.30	34.00	79.00	8.00	130.00	78.10	0.90	3.13	20	h6	H9
860.1-0700-021A1-NM	●	7.00	21.90	34.00	79.00	8.00	130.00	78.10	0.90	3.13	20	h6	H9
860.1-0714-021A1-NM	●	7.14	22.40	41.00	79.00	8.00	130.00	78.00	1.00	3.14	20	h6	H9
860.1-0730-022A1-NM	●	7.30	22.90	41.00	79.00	8.00	130.00	78.00	1.00	3.14	20	h6	H9
860.1-0740-022A1-NM	●	7.40	23.20	41.00	79.00	8.00	130.00	78.00	1.00	3.14	20	h6	H9
860.1-0750-023A1-NM	●	7.50	23.50	41.00	79.00	8.00	130.00	78.00	1.00	3.13	20	h6	H9
860.1-0794-024A1-NM	●	7.94	24.90	41.00	79.00	8.00	130.00	77.90	1.10	3.14	20	h6	H9
860.1-0800-024A1-NM	●	8.00	25.10	41.00	79.00	8.00	130.00	77.90	1.10	3.14	20	h6	H9
860.1-0833-025A1-NM	●	8.33	26.10	47.00	89.00	10.00	130.00	87.90	1.10	3.13	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-NM, punta in metallo duro integrale

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



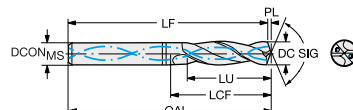
Metrico (mm)

N													
Codice di ordinazione	H10F	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0850-026A1-NM	●	8.50	26.60	47.00	89.00	10.00	130.00	87.90	1.10	3.13	20	h6	H9
860.1-0860-026A1-NM	●	8.60	27.00	47.00	89.00	10.00	130.00	87.80	1.20	3.14	20	h6	H9
860.1-0870-026A1-NM	●	8.70	27.30	47.00	89.00	10.00	130.00	87.80	1.20	3.14	20	h6	H9
860.1-0880-026A1-NM	●	8.80	27.60	47.00	89.00	10.00	130.00	87.80	1.20	3.14	20	h6	H9
860.1-0900-027A1-NM	●	9.00	28.20	47.00	89.00	10.00	130.00	87.80	1.20	3.13	20	h6	H9
860.1-0930-028A1-NM	●	9.30	29.10	47.00	89.00	10.00	130.00	87.80	1.20	3.13	20	h6	H9
860.1-0950-029A1-NM	●	9.50	29.80	47.00	89.00	10.00	130.00	87.70	1.30	3.14	20	h6	H9
860.1-0953-029A1-NM	●	9.53	29.90	47.00	89.00	10.00	130.00	87.70	1.30	3.14	20	h6	H9
860.1-1000-030A1-NM	●	10.00	31.30	47.00	89.00	10.00	130.00	87.70	1.30	3.13	20	h6	H9
860.1-1020-031A1-NM	●	10.20	32.00	55.00	102.00	12.00	130.00	100.60	1.40	3.14	20	h6	H9
860.1-1030-031A1-NM	●	10.30	32.30	55.00	102.00	12.00	130.00	100.60	1.40	3.14	20	h6	H9
860.1-1050-032A1-NM	●	10.50	32.90	55.00	102.00	12.00	130.00	100.60	1.40	3.13	20	h6	H9
860.1-1072-032A1-NM	●	10.72	33.60	55.00	102.00	12.00	130.00	100.60	1.40	3.13	20	h6	H9
860.1-1100-033A1-NM	●	11.00	34.50	55.00	102.00	12.00	130.00	100.50	1.50	3.14	20	h6	H9
860.1-1110-033A1-NM	●	11.10	34.80	55.00	102.00	12.00	130.00	100.50	1.50	3.14	20	h6	H9
860.1-1111-033A1-NM	●	11.11	34.80	55.00	102.00	12.00	130.00	100.50	1.50	3.13	20	h6	H9
860.1-1120-034A1-NM	●	11.20	35.10	55.00	102.00	12.00	130.00	100.50	1.50	3.13	20	h6	H9
860.1-1150-035A1-NM	●	11.50	36.00	55.00	102.00	12.00	130.00	100.50	1.50	3.13	20	h6	H9
860.1-1180-035A1-NM	●	11.80	37.00	55.00	102.00	12.00	130.00	100.40	1.60	3.14	20	h6	H9
860.1-1200-036A1-NM	●	12.00	37.60	55.00	102.00	12.00	130.00	100.40	1.60	3.13	20	h6	H9
860.1-1210-036A1-NM	●	12.10	37.90	60.00	107.00	14.00	130.00	105.40	1.60	3.13	20	h6	H9
860.1-1230-037A1-NM	●	12.30	38.60	60.00	107.00	14.00	130.00	105.40	1.60	3.14	20	h6	H9
860.1-1250-038A1-NM	●	12.50	39.20	60.00	107.00	14.00	130.00	105.30	1.70	3.14	20	h6	H9
860.1-1270-038A1-NM	●	12.70	39.80	60.00	107.00	14.00	130.00	105.30	1.70	3.13	20	h6	H9
860.1-1300-039A1-NM	●	13.00	40.70	60.00	107.00	14.00	130.00	105.30	1.70	3.13	20	h6	H9
860.1-1310-039A1-NM	●	13.10	41.00	60.00	107.00	14.00	130.00	105.20	1.80	3.13	20	h6	H9
860.1-1350-041A1-NM	●	13.50	42.30	60.00	107.00	14.00	130.00	105.20	1.80	3.13	20	h6	H9
860.1-1389-042A1-NM	●	13.89	43.30	60.00	107.00	14.00	130.00	105.10	1.90	3.12	20	h6	H9
860.1-1400-042A1-NM	●	14.00	43.90	60.00	107.00	14.00	130.00	105.10	1.90	3.14	20	h6	H9
860.1-1420-043A1-NM	●	14.20	44.50	65.00	115.00	16.00	130.00	113.10	1.90	3.13	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-NM, punta in metallo duro integrale

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



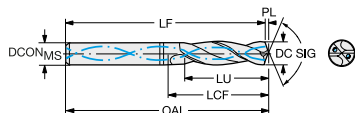
Metrico (mm)

Codice di ordinazione	N												
	H10F	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-1429-043A1-NM	●	14.29	44.80	65.00	115.00	16.00	130.00	113.10	1.90	3.14	20	h6	H9
860.1-1450-044A1-NM	●	14.50	45.40	65.00	115.00	16.00	130.00	113.10	1.90	3.13	20	h6	H9
860.1-1475-044A1-NM	●	14.75	46.20	65.00	115.00	16.00	130.00	113.00	2.00	3.13	20	h6	H9
860.1-1500-045A1-NM	●	15.00	47.00	65.00	115.00	16.00	130.00	113.00	2.00	3.13	20	h6	H9
860.1-1550-047A1-NM	●	15.50	48.60	65.00	115.00	16.00	130.00	112.90	2.10	3.14	20	h6	H9
860.1-1600-048A1-NM	●	16.00	49.00	65.00	115.00	16.00	130.00	112.90	2.10	3.06	20	h6	H9
860.1-1700-051A1-NM	●	17.00	53.30	73.00	123.00	18.00	130.00	120.70	2.30	3.14	20	h6	H9
860.1-1750-053A1-NM	●	17.50	54.80	73.00	123.00	18.00	130.00	120.70	2.30	3.13	20	h6	H9
860.1-1800-054A1-NM	●	18.00	56.40	73.00	123.00	18.00	130.00	120.60	2.40	3.13	20	h6	H9
860.1-1900-057A1-NM	●	19.00	59.50	79.00	131.00	20.00	130.00	128.50	2.50	3.13	20	h6	H9
860.1-2000-060A1-NM	●	20.00	62.70	79.00	131.00	20.00	130.00	128.30	2.70	3.13	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-NM, punta in metallo duro integrale

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



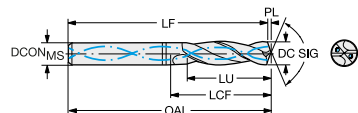
Metrico (mm)

Codice di ordinazione	N												
	H10F	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0300-024A1-NM	●	3.00	24.40	36.00	77.00	6.00	130.00	76.60	0.40	8.13	20	h6	H9
860.1-0318-025A1-NM	●	3.18	25.80	36.00	77.00	6.00	130.00	76.60	0.40	8.11	20	h6	H9
860.1-0320-026A1-NM	●	3.20	26.00	36.00	77.00	6.00	130.00	76.60	0.40	8.13	20	h6	H9
860.1-0330-026A1-NM	●	3.30	26.80	36.00	77.00	6.00	130.00	76.60	0.40	8.12	20	h6	H9
860.1-0350-028A1-NM	●	3.50	28.30	36.00	77.00	6.00	130.00	76.50	0.50	8.09	20	h6	H9
860.1-0357-029A1-NM	●	3.57	28.10	36.00	77.00	6.00	130.00	76.50	0.50	7.87	20	h6	H9
860.1-0370-030A1-NM	●	3.70	27.90	36.00	77.00	6.00	130.00	76.50	0.50	7.54	20	h6	H9
860.1-0400-032A1-NM	●	4.00	32.50	47.00	86.00	6.00	130.00	85.50	0.50	8.13	20	h6	H9
860.1-0410-033A1-NM	●	4.10	33.30	47.00	86.00	6.00	130.00	85.50	0.50	8.12	20	h6	H9
860.1-0420-034A1-NM	●	4.20	34.20	47.00	86.00	6.00	130.00	85.40	0.60	8.14	20	h6	H9
860.1-0437-035A1-NM	●	4.37	35.50	47.00	86.00	6.00	130.00	85.40	0.60	8.12	20	h6	H9
860.1-0450-036A1-NM	●	4.50	36.60	47.00	86.00	6.00	130.00	85.40	0.60	8.13	20	h6	H9
860.1-0460-037A1-NM	●	4.60	37.40	47.00	86.00	6.00	130.00	85.40	0.60	8.13	20	h6	H9
860.1-0476-038A1-NM	●	4.76	38.70	60.00	99.00	6.00	130.00	98.40	0.60	8.13	20	h6	H9
860.1-0500-040A1-NM	●	5.00	40.70	60.00	99.00	6.00	130.00	98.30	0.70	8.14	20	h6	H9
860.1-0510-041A1-NM	●	5.10	41.50	60.00	99.00	6.00	130.00	98.30	0.70	8.14	20	h6	H9
860.1-0516-041A1-NM	●	5.16	42.00	60.00	99.00	6.00	130.00	98.30	0.70	8.14	20	h6	H9
860.1-0520-042A1-NM	●	5.20	42.30	60.00	99.00	6.00	130.00	98.30	0.70	8.13	20	h6	H9
860.1-0550-044A1-NM	●	5.50	44.70	60.00	99.00	6.00	130.00	98.30	0.70	8.13	20	h6	H9
860.1-0556-044A1-NM	●	5.56	45.20	60.00	99.00	6.00	130.00	98.30	0.70	8.13	20	h6	H9
860.1-0580-046A1-NM	●	5.80	47.20	60.00	99.00	6.00	130.00	98.20	0.80	8.14	20	h6	H9
860.1-0600-048A1-NM	●	6.00	48.80	60.00	99.00	6.00	130.00	98.20	0.80	8.13	20	h6	H9
860.1-0630-050A1-NM	●	6.30	51.20	80.00	121.00	8.00	130.00	120.20	0.80	8.13	20	h6	H9
860.1-0635-051A1-NM	●	6.35	51.70	80.00	121.00	8.00	130.00	120.10	0.90	8.14	20	h6	H9
860.1-0650-052A1-NM	●	6.50	52.90	80.00	121.00	8.00	130.00	120.10	0.90	8.14	20	h6	H9
860.1-0660-053A1-NM	●	6.60	53.70	80.00	121.00	8.00	130.00	120.10	0.90	8.14	20	h6	H9
860.1-0675-054A1-NM	●	6.75	54.90	80.00	121.00	8.00	130.00	120.10	0.90	8.13	20	h6	H9
860.1-0680-054A1-NM	●	6.80	55.30	80.00	121.00	8.00	130.00	120.10	0.90	8.13	20	h6	H9
860.1-0700-056A1-NM	●	7.00	56.90	80.00	121.00	8.00	130.00	120.10	0.90	8.13	20	h6	H9
860.1-0714-057A1-NM	●	7.14	58.10	80.00	121.00	8.00	130.00	120.00	1.00	8.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-NM, punta in metallo duro integrale

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Metrico (mm)

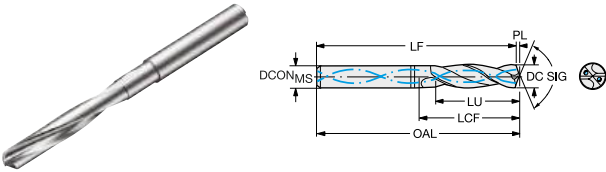
Codice di ordinazione	N												
	H10F	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-0730-058A1-NM	●	7.30	59.40	80.00	121.00	8.00	130.00	120.00	1.00	8.14	20	h6	H9
860.1-0740-059A1-NM	●	7.40	60.20	80.00	121.00	8.00	130.00	120.00	1.00	8.14	20	h6	H9
860.1-0750-060A1-NM	●	7.50	61.00	80.00	121.00	8.00	130.00	120.00	1.00	8.13	20	h6	H9
860.1-0794-064A1-NM	●	7.94	64.60	80.00	121.00	8.00	130.00	119.90	1.10	8.14	20	h6	H9
860.1-0800-064A1-NM	●	8.00	65.10	80.00	121.00	8.00	130.00	119.90	1.10	8.14	20	h6	H9
860.1-0833-067A1-NM	●	8.33	67.80	100.00	145.00	10.00	130.00	143.90	1.10	8.14	20	h6	H9
860.1-0850-068A1-NM	●	8.50	69.10	100.00	145.00	10.00	130.00	143.90	1.10	8.13	20	h6	H9
860.1-0860-069A1-NM	●	8.60	70.00	100.00	145.00	10.00	130.00	143.80	1.20	8.14	20	h6	H9
860.1-0870-070A1-NM	●	8.70	70.80	100.00	145.00	10.00	130.00	143.80	1.20	8.14	20	h6	H9
860.1-0880-070A1-NM	●	8.80	71.60	100.00	145.00	10.00	130.00	143.80	1.20	8.14	20	h6	H9
860.1-0900-072A1-NM	●	9.00	73.20	100.00	145.00	10.00	130.00	143.80	1.20	8.13	20	h6	H9
860.1-0913-073A1-NM	●	9.13	74.20	100.00	145.00	10.00	130.00	143.80	1.20	8.13	20	h6	H9
860.1-0930-074A1-NM	●	9.30	75.60	100.00	145.00	10.00	130.00	143.80	1.20	8.13	20	h6	H9
860.1-0950-076A1-NM	●	9.50	77.30	100.00	145.00	10.00	130.00	143.70	1.30	8.14	20	h6	H9
860.1-0953-076A1-NM	●	9.53	77.50	100.00	145.00	10.00	130.00	143.70	1.30	8.13	20	h6	H9
860.1-0992-079A1-NM	●	9.92	80.70	100.00	145.00	10.00	130.00	143.70	1.30	8.14	20	h6	H9
860.1-1000-080A1-NM	●	10.00	81.30	100.00	145.00	10.00	130.00	143.70	1.30	8.13	20	h6	H9
860.1-1020-082A1-NM	●	10.20	83.00	120.00	171.00	12.00	130.00	169.60	1.40	8.14	20	h6	H9
860.1-1030-082A1-NM	●	10.30	83.80	120.00	171.00	12.00	130.00	169.60	1.40	8.14	20	h6	H9
860.1-1050-084A1-NM	●	10.50	85.40	120.00	171.00	12.00	130.00	169.60	1.40	8.13	20	h6	H9
860.1-1072-086A1-NM	●	10.72	87.20	120.00	171.00	12.00	130.00	169.60	1.40	8.13	20	h6	H9
860.1-1080-086A1-NM	●	10.80	87.80	120.00	171.00	12.00	130.00	169.60	1.40	8.13	20	h6	H9
860.1-1100-088A1-NM	●	11.00	89.50	120.00	171.00	12.00	130.00	169.50	1.50	8.14	20	h6	H9
860.1-1110-089A1-NM	●	11.10	90.30	120.00	171.00	12.00	130.00	169.50	1.50	8.14	20	h6	H9
860.1-1111-089A1-NM	●	11.11	90.40	120.00	171.00	12.00	130.00	169.50	1.50	8.14	20	h6	H9
860.1-1120-090A1-NM	●	11.20	91.10	120.00	171.00	12.00	130.00	169.50	1.50	8.13	20	h6	H9
860.1-1150-092A1-NM	●	11.50	93.50	120.00	171.00	12.00	130.00	169.50	1.50	8.13	20	h6	H9
860.1-1180-094A1-NM	●	11.80	96.00	120.00	171.00	12.00	130.00	169.40	1.60	8.14	20	h6	H9
860.1-1200-096A1-NM	●	12.00	97.60	120.00	171.00	12.00	130.00	169.40	1.60	8.13	20	h6	H9
860.1-1230-098A1-NM	●	12.30	100.10	140.00	190.00	14.00	130.00	188.40	1.60	8.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 860-NM, punta in metallo duro integrale

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Metrico (mm)

N													
Codice di ordinazione	H10F	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
860.1-1250-100A1-NM	●	12.50	101.70	140.00	190.00	14.00	130.00	188.30	1.70	8.14	20	h6	H9
860.1-1270-102A1-NM	●	12.70	103.30	140.00	190.00	14.00	130.00	188.30	1.70	8.13	20	h6	H9
860.1-1300-104A1-NM	●	13.00	105.70	140.00	190.00	14.00	130.00	188.30	1.70	8.13	20	h6	H9
860.1-1310-105A1-NM	●	13.10	106.50	140.00	190.00	14.00	130.00	188.20	1.80	8.13	20	h6	H9
860.1-1350-108A1-NM	●	13.50	109.80	140.00	190.00	14.00	130.00	188.20	1.80	8.13	20	h6	H9
860.1-1400-112A1-NM	●	14.00	113.90	140.00	190.00	14.00	130.00	188.10	1.90	8.14	20	h6	H9
860.1-1450-116A1-NM	●	14.50	117.90	160.00	213.00	16.00	130.00	211.10	1.90	8.13	20	h6	H9
860.1-1468-117A1-NM	●	14.68	119.40	160.00	213.00	16.00	130.00	211.00	2.00	8.13	20	h6	H9
860.1-1500-120A1-NM	●	15.00	122.00	160.00	213.00	16.00	130.00	211.00	2.00	8.13	20	h6	H9
860.1-1550-124A1-NM	●	15.50	126.10	160.00	213.00	16.00	130.00	210.90	2.10	8.14	20	h6	H9
860.1-1588-127A1-NM	●	15.88	129.10	160.00	213.00	16.00	130.00	210.90	2.10	8.13	20	h6	H9
860.1-1600-128A1-NM	●	16.00	130.10	160.00	213.00	16.00	130.00	210.90	2.10	8.13	20	h6	H9
860.1-1700-136A1-NM	●	17.00	138.30	180.00	234.00	18.00	130.00	231.70	2.30	8.14	20	h6	H9
860.1-1900-152A1-NM	●	19.00	154.50	200.00	257.00	20.00	130.00	254.50	2.50	8.13	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 862

Micropunte integrali in metallo duro e in diamante policristallino (PCD) ideali per lavorazioni di precisione su componenti di piccole dimensioni.

Applicazione

- Tolleranza ottenibile del foro: ISO standard JS7 (± 6 micron), 9 $\times$ DC: punte in metallo duro integrale con tolleranza del foro H7
- Adatto a tutti i materiali
- Intervallo di diametri 0,3–3 mm (0,0118–0,118 pollici)
- Utilizzare con i mandrini CoroChuck® 930 ad alta precisione

Caratteristiche e vantaggi

- Geometria ACM (Advanced Chip Management) per trucioli piccoli e facilmente gestibili
- La particolare geometria della punta riduce le forze di spinta
- La superficie liscia consente un'evacuazione rapida ed efficiente dei trucioli
- Le opzioni Tailor Made® e gli utensili ingegnerizzati avanzati offrono numerose opportunità per ottimizzare il vostro attrezzamento



862 con geometria -GM (9 $\times$ DC)



- La Qualità X2BL con rivestimento TiAlSiN offre resistenza al calore, una maggiore produttività e una durata dell'utensile costante
- Refrigerante esterno

862 con geometria -GM (3, 6, 9 $\times$ DC)



- La Qualità X2BM con rivestimento AlTiCrN assicura resistenza al calore, una maggiore produttività e una durata dell'utensile costante
- Adduzione interna di refrigerante per il controllo della temperatura e l'evacuazione dei trucioli

862 con geometria -GM (12–16 $\times$ DC)



- La Qualità X2BL con rivestimento AlTiCrN assicura resistenza al calore, produttività migliorata e durata costante dell'utensile
- Adduzione interna di refrigerante per il controllo della temperatura e l'evacuazione dei trucioli

862 con geometria -GM (20–80 $\times$ DC)



- Qualità X1CC con rivestimento AlCrN
- Micropunte per fori profondi
- Refrigerante esterno

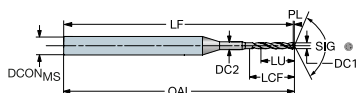
862 PCD con geometria -GM (5–12 $\times$ DC)



- Qualità X1DU con vena PCD
- Maggiore durata del tagliente rispetto al metallo duro integrale
- Eccellente per il taglio di materiali difficili come il platino e le ceramiche verdi
- Refrigerante esterno

CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Adduzione esterna di refrigerante



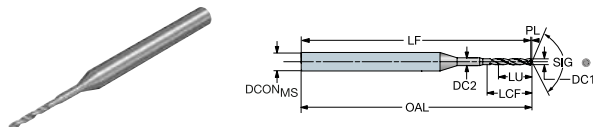
Metrico (mm)

	N S O													
Codice di ordinazione	X1DU	X1DU	X1DU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.3-0300-015A0-GM	●	●	●	0.30	1.50	2.02	37.50	3.00	118.00	37.41	0.09	5.00	h7	H7
862.3-0300-024A0-GM	●	●	●	0.30	2.40	2.92	37.50	3.00	118.00	37.41	0.09	8.00	h7	H7
862.3-0300-036A0-GM	●	●	●	0.30	3.60	4.12	37.50	3.00	118.00	37.41	0.09	12.00	h7	H7
862.3-0397-019A0-GM	●	●	●	0.40	1.98	2.67	37.50	3.00	118.00	37.38	0.12	4.99	h7	H7
862.3-0397-031A0-GM	●	●	●	0.40	3.17	3.86	37.50	3.00	118.00	37.38	0.12	7.98	h7	H7
862.3-0397-047A0-GM	●	●	●	0.40	4.76	5.45	37.50	3.00	118.00	37.38	0.12	11.99	h7	H7
862.3-0400-020A0-GM	●	●	●	0.40	2.00	2.69	37.50	3.00	118.00	37.38	0.12	5.00	h7	H7
862.3-0400-032A0-GM	●	●	●	0.40	3.20	3.89	37.50	3.00	118.00	37.38	0.12	8.00	h7	H7
862.3-0400-048A0-GM	●	●	●	0.40	4.80	5.49	37.50	3.00	118.00	37.38	0.12	12.00	h7	H7
862.3-0500-025A0-GM	●	●	●	0.50	2.50	3.37	37.50	3.00	118.00	37.35	0.15	5.00	h7	H7
862.3-0500-040A0-GM	●	●	●	0.50	4.00	4.87	37.50	3.00	118.00	37.35	0.15	8.00	h7	H7
862.3-0500-060A0-GM	●	●	●	0.50	6.00	6.87	37.50	3.00	118.00	37.35	0.15	12.00	h7	H7
862.3-0600-030A0-GM	●	●	●	0.60	3.00	4.04	37.50	3.00	118.00	37.32	0.18	5.00	h7	H7
862.3-0600-048A0-GM	●	●	●	0.60	4.80	5.84	37.50	3.00	118.00	37.32	0.18	8.00	h7	H7
862.3-0600-072A0-GM	●	●	●	0.60	7.20	8.24	37.50	3.00	118.00	37.32	0.18	12.00	h7	H7
862.3-0700-035A0-GM	●	●	●	0.70	3.50	4.71	37.50	3.00	118.00	37.29	0.21	5.00	h7	H7
862.3-0700-056A0-GM	●	●	●	0.70	5.60	6.81	37.50	3.00	118.00	37.29	0.21	8.00	h7	H7
862.3-0700-084A0-GM	●	●	●	0.70	8.40	9.61	37.50	3.00	118.00	37.29	0.21	12.00	h7	H7
862.3-0794-039A0-GM	●	●	●	0.79	3.97	5.35	37.50	3.00	118.00	37.26	0.24	5.00	h7	H7
862.3-0794-063A0-GM	●	●	●	0.79	6.35	7.73	37.50	3.00	118.00	37.26	0.24	8.00	h7	H7
862.3-0800-040A0-GM	●	●	●	0.80	4.00	5.39	37.50	3.00	118.00	37.26	0.24	5.00	h7	H7
862.3-0800-064A0-GM	●	●	●	0.80	6.40	7.79	37.50	3.00	118.00	37.26	0.24	8.00	h7	H7
862.3-0900-045A0-GM	●	●	●	0.90	4.50	6.06	37.50	3.00	118.00	37.23	0.27	5.00	h7	H7
862.3-0900-072A0-GM	●	●	●	0.90	7.20	8.76	37.50	3.00	118.00	37.23	0.27	8.00	h7	H7
862.3-1000-050A0-GM	●	●	●	1.00	5.00	6.73	37.50	3.00	118.00	37.20	0.30	5.00	h7	H7
862.3-1000-080A0-GM	●	●	●	1.00	8.00	9.73	37.50	3.00	118.00	37.20	0.30	8.00	h7	H7
862.3-1100-055A0-GM	●	●	●	1.10	5.50	7.41	37.50	3.00	118.00	37.17	0.33	5.00	h7	H7
862.3-1100-088A0-GM	●	●	●	1.10	8.80	10.71	37.50	3.00	118.00	37.17	0.33	8.00	h7	H7
862.3-1200-060A0-GM	●	●	●	1.20	6.00	8.08	37.50	3.00	118.00	37.14	0.36	5.00	h7	H7
862.3-1200-096A0-GM	●	●	●	1.20	9.60	11.68	37.50	3.00	118.00	37.14	0.36	8.00	h7	H7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Adduzione esterna di refrigerante



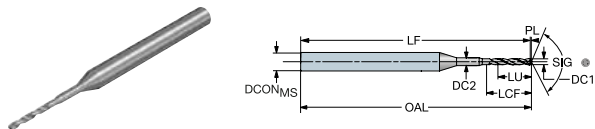
Mettrico (mm)

	N	S	O											
Codice di ordinazione	X1DU	X1DU	X1DU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-1300-065A0-GM	●	●	●	1.30	6.50	8.75	37.50	3.00	118.00	37.11	0.39	5.00	h7	H7
862.1-1300-104A0-GM	●	●	●	1.30	10.40	12.65	37.50	3.00	118.00	37.11	0.39	8.00	h7	H7
862.1-1300-156A0-GM	●	●	●	1.30	15.60	17.85	37.50	3.00	118.00	37.11	0.39	12.00	h7	H7
862.1-1400-070A0-GM	●	●	●	1.40	7.00	9.42	37.50	3.00	118.00	37.08	0.42	5.00	h7	H7
862.1-1400-112A0-GM	●	●	●	1.40	11.20	13.62	37.50	3.00	118.00	37.08	0.42	8.00	h7	H7
862.1-1400-168A0-GM	●	●	●	1.40	16.80	19.22	50.00	3.00	118.00	49.58	0.42	12.00	h7	H7
862.1-1500-075A0-GM	●	●	●	1.50	7.50	10.10	37.50	3.00	118.00	37.05	0.45	5.00	h7	H7
862.1-1500-120A0-GM	●	●	●	1.50	12.00	14.60	37.50	3.00	118.00	37.05	0.45	8.00	h7	H7
862.1-1500-180A0-GM	●	●	●	1.50	18.00	20.60	50.00	3.00	118.00	49.55	0.45	12.00	h7	H7
862.1-1588-079A0-GM	●	●	●	1.59	7.94	10.69	37.50	3.00	118.00	37.02	0.48	5.00	h7	H7
862.1-1588-127A0-GM	●	●	●	1.59	12.70	15.45	37.50	3.00	118.00	37.02	0.48	8.00	h7	H7
862.1-1588-190A0-GM	●	●	●	1.59	19.05	21.81	50.00	3.00	118.00	49.52	0.48	12.00	h7	H7
862.1-1600-080A0-GM	●	●	●	1.60	8.00	10.77	37.50	3.00	118.00	37.02	0.48	5.00	h7	H7
862.1-1600-128A0-GM	●	●	●	1.60	12.80	15.57	37.50	3.00	118.00	37.02	0.48	8.00	h7	H7
862.1-1600-192A0-GM	●	●	●	1.60	19.20	21.97	50.00	3.00	118.00	49.52	0.48	12.00	h7	H7
862.1-1700-085A0-GM	●	●	●	1.70	8.50	11.44	37.50	3.00	118.00	36.99	0.51	5.00	h7	H7
862.1-1700-136A0-GM	●	●	●	1.70	13.60	16.54	37.50	3.00	118.00	36.99	0.51	8.00	h7	H7
862.1-1700-204A0-GM	●	●	●	1.70	20.40	23.34	50.00	3.00	118.00	49.49	0.51	12.00	h7	H7
862.1-1800-090A0-GM	●	●	●	1.80	9.00	12.12	37.50	3.00	118.00	36.96	0.54	5.00	h7	H7
862.1-1800-144A0-GM	●	●	●	1.80	14.40	17.52	37.50	3.00	118.00	36.96	0.54	8.00	h7	H7
862.1-1800-216A0-GM	●	●	●	1.80	21.60	24.72	50.00	3.00	118.00	49.46	0.54	12.00	h7	H7
862.1-1900-095A0-GM	●	●	●	1.90	9.50	12.79	37.50	3.00	118.00	36.93	0.57	5.00	h7	H7
862.1-1900-152A0-GM	●	●	●	1.90	15.20	18.49	50.00	3.00	118.00	49.43	0.57	8.00	h7	H7
862.1-1900-228A0-GM	●	●	●	1.90	22.80	26.09	50.00	3.00	118.00	49.43	0.57	12.00	h7	H7
862.1-1984-099A0-GM	●	●	●	1.98	9.92	13.36	37.50	3.00	118.00	36.90	0.60	5.00	h7	H7
862.1-1984-158A0-GM	●	●	●	1.98	15.87	19.31	50.00	3.00	118.00	49.40	0.60	8.00	h7	H7
862.1-1984-238A0-GM	●	●	●	1.98	23.80	27.24	50.00	3.00	118.00	49.40	0.60	12.00	h7	H7
862.1-2000-100A0-GM	●	●	●	2.00	10.00	13.46	37.50	3.00	118.00	36.90	0.60	5.00	h7	H7
862.1-2000-160A0-GM	●	●	●	2.00	16.00	19.46	50.00	3.00	118.00	49.40	0.60	8.00	h7	H7
862.1-2000-240A0-GM	●	●	●	2.00	24.00	27.46	50.00	3.00	118.00	49.40	0.60	12.00	h7	H7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Adduzione esterna di refrigerante



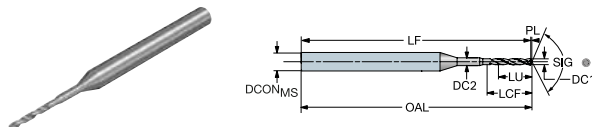
Metrico (mm)

	N S O													
Codice di ordinazione	X1DU	X1DU	X1DU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-2100-105A0-GM	●	●	●	2.10	10.50	14.14	37.50	3.00	118.00	36.87	0.63	5.00	h7	H7
862.1-2100-168A0-GM	●	●	●	2.10	16.80	20.44	50.00	3.00	118.00	49.37	0.63	8.00	h7	H7
862.1-2100-252A0-GM	●	●	●	2.10	25.20	28.84	50.00	3.00	118.00	49.37	0.63	12.00	h7	H7
862.1-2200-110A0-GM	●	●	●	2.20	11.00	14.81	37.50	3.00	118.00	36.84	0.66	5.00	h7	H7
862.1-2200-176A0-GM	●	●	●	2.20	17.60	21.41	50.00	3.00	118.00	49.34	0.66	8.00	h7	H7
862.1-2200-264A0-GM	●	●	●	2.20	26.40	30.21	50.00	3.00	118.00	49.34	0.66	12.00	h7	H7
862.1-2300-115A0-GM	●	●	●	2.30	11.50	15.48	37.50	3.00	118.00	36.81	0.69	5.00	h7	H7
862.1-2300-184A0-GM	●	●	●	2.30	18.40	22.38	50.00	3.00	118.00	49.31	0.69	8.00	h7	H7
862.1-2300-276A0-GM	●	●	●	2.30	27.60	31.58	62.50	3.00	118.00	61.81	0.69	12.00	h7	H7
862.1-2381-119A0-GM	●	●	●	2.38	11.90	16.03	37.50	3.00	118.00	36.78	0.72	5.00	h7	H7
862.1-2381-190A0-GM	●	●	●	2.38	19.04	23.17	50.00	3.00	118.00	49.28	0.72	8.00	h7	H7
862.1-2381-285A0-GM	●	●	●	2.38	28.57	32.70	62.50	3.00	118.00	61.78	0.72	12.00	h7	H7
862.1-2400-120A0-GM	●	●	●	2.40	12.00	16.16	37.50	3.00	118.00	36.78	0.72	5.00	h7	H7
862.1-2400-192A0-GM	●	●	●	2.40	19.20	23.36	50.00	3.00	118.00	49.28	0.72	8.00	h7	H7
862.1-2400-288A0-GM	●	●	●	2.40	22.80	32.96	62.50	3.00	118.00	61.78	0.72	9.50	h7	H7
862.1-2500-125A0-GM	●	●	●	2.50	12.50	16.83	37.50	3.00	118.00	36.75	0.75	5.00	h7	H7
862.1-2500-200A0-GM	●	●	●	2.50	20.00	24.33	50.00	3.00	118.00	49.25	0.75	8.00	h7	H7
862.1-2500-300A0-GM	●	●	●	2.50	30.00	34.33	62.50	3.00	118.00	61.75	0.75	12.00	h7	H7
862.1-2600-130A0-GM	●	●	●	2.60	13.00	17.50	37.50	3.00	118.00	36.72	0.78	5.00	h7	H7
862.1-2600-208A0-GM	●	●	●	2.60	20.80	25.30	50.00	3.00	118.00	49.22	0.78	8.00	h7	H7
862.1-2600-312A0-GM	●	●	●	2.60	31.20	35.70	62.50	3.00	118.00	61.72	0.78	12.00	h7	H7
862.1-2700-135A0-GM	●	●	●	2.70	13.50	18.18	37.50	3.00	118.00	36.69	0.81	5.00	h7	H7
862.1-2700-216A0-GM	●	●	●	2.70	21.60	26.28	50.00	3.00	118.00	49.19	0.81	8.00	h7	H7
862.1-2700-324A0-GM	●	●	●	2.70	32.40	37.08	62.50	3.00	118.00	61.69	0.81	12.00	h7	H7
862.1-2778-138A0-GM	●	●	●	2.78	13.89	18.70	50.00	3.00	118.00	49.17	0.83	5.00	h7	H7
862.1-2778-222A0-GM	●	●	●	2.78	22.22	27.04	50.00	3.00	118.00	49.17	0.83	8.00	h7	H7
862.1-2778-333A0-GM	●	●	●	2.78	33.33	38.15	62.50	3.00	118.00	61.67	0.83	12.00	h7	H7
862.1-2800-140A0-GM	●	●	●	2.80	14.00	18.85	50.00	3.00	118.00	49.16	0.84	5.00	h7	H7
862.1-2800-224A0-GM	●	●	●	2.80	22.40	27.25	50.00	3.00	118.00	49.16	0.84	8.00	h7	H7
862.1-2800-336A0-GM	●	●	●	2.80	33.60	38.45	62.50	3.00	118.00	61.66	0.84	12.00	h7	H7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Adduzione esterna di refrigerante



Metrico (mm)

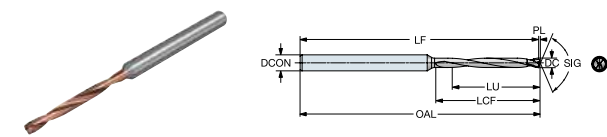
	N	S	O											
Codice di ordinazione	X1DU	X1DU	X1DU	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-2900-145A0-GM	●	●	●	2.90	14.50	19.52	50.00	3.00	118.00	49.13	0.87	5.00	h7	H7
862.1-2900-232A0-GM	●	●	●	2.90	23.20	28.22	50.00	3.00	118.00	49.13	0.87	8.00	h7	H7
862.1-2900-348A0-GM	●	●	●	2.90	34.80	39.82	62.50	3.00	118.00	61.63	0.87	12.00	h7	H7
862.1-3000-150A0-GM	●	●	●	3.00	15.00	20.20	50.00	3.00	118.00	49.10	0.90	5.00	h7	H7
862.1-3000-240A0-GM	●	●	●	3.00	24.00	29.20	50.00	3.00	118.00	49.10	0.90	8.00	h7	H7
862.1-3000-360A0-GM	●	●	●	3.00	36.00	41.20	62.50	3.00	118.00	61.60	0.90	12.00	h7	H7

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione esterna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN

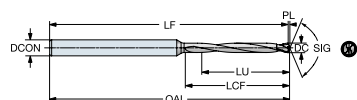
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-0300-027A0-GM	○	○	○	○	●	●	○	0.30	2.70	3.30	38.00	3.00	140.00	37.95	0.05	9.00	h6	H7
862.1-0350-031A0-GM	○	○	○	○	●	●	○	0.35	3.15	3.90	38.00	3.00	140.00	37.94	0.06	9.00	h6	H7
862.1-0400-036A0-GM	○	○	○	○	●	●	○	0.40	3.60	4.40	38.00	3.00	140.00	37.93	0.07	9.00	h6	H7
862.1-0450-040A0-GM	○	○	○	○	●	●	○	0.45	4.05	5.00	38.00	3.00	140.00	37.92	0.08	9.00	h6	H7
862.1-0500-045A0-GM	○	○	○	○	●	●	○	0.50	4.50	5.50	38.00	3.00	140.00	37.91	0.09	9.00	h6	H7
862.1-0550-049A0-GM	○	○	○	○	●	●	○	0.55	4.95	6.10	38.00	3.00	140.00	37.90	0.10	9.00	h6	H7
862.1-0600-054A0-GM	○	○	○	○	●	●	○	0.60	5.40	6.60	38.00	3.00	140.00	37.89	0.11	9.00	h6	H7
862.1-0650-058A0-GM	○	○	○	○	●	●	○	0.65	5.85	7.20	38.00	3.00	140.00	37.88	0.12	9.00	h6	H7
862.1-0700-063A0-GM	○	○	○	○	●	●	○	0.70	6.30	7.70	38.00	3.00	140.00	37.87	0.13	9.00	h6	H7
862.1-0750-067A0-GM	○	○	○	○	●	●	○	0.75	6.75	8.30	40.00	3.00	140.00	39.86	0.14	9.00	h6	H7
862.1-0800-072A0-GM	○	○	○	○	●	●	○	0.80	7.20	8.80	40.00	3.00	140.00	39.85	0.15	9.00	h6	H7
862.1-0850-076A0-GM	○	○	○	○	●	●	○	0.85	7.65	9.40	40.00	3.00	140.00	39.85	0.15	9.00	h6	H7
862.1-0900-081A0-GM	○	○	○	○	●	●	○	0.90	8.10	9.90	40.00	3.00	140.00	39.84	0.16	9.00	h6	H7
862.1-0950-085A0-GM	○	○	○	○	●	●	○	0.95	8.55	10.50	45.00	3.00	140.00	44.83	0.17	9.00	h6	H7
862.1-1000-090A0-GM	○	○	○	○	●	●	○	1.00	9.00	11.00	45.00	3.00	140.00	44.82	0.18	9.00	h6	H7
862.1-1050-094A0-GM	○	○	○	○	●	●	○	1.05	9.45	11.60	45.00	3.00	140.00	44.81	0.19	9.00	h6	H7
862.1-1100-099A0-GM	○	○	○	○	●	●	○	1.10	9.90	12.10	45.00	3.00	140.00	44.80	0.20	9.00	h6	H7
862.1-1150-103A0-GM	○	○	○	○	●	●	○	1.15	10.35	12.70	45.00	3.00	140.00	44.79	0.21	9.00	h6	H7
862.1-1200-108A0-GM	○	○	○	○	●	●	○	1.20	10.80	13.20	45.00	3.00	140.00	44.78	0.22	9.00	h6	H7
862.1-1250-112A0-GM	○	○	○	○	●	●	○	1.25	11.25	13.80	45.00	3.00	140.00	44.77	0.23	9.00	h6	H7
862.1-1300-117A0-GM	○	○	○	○	●	●	○	1.30	11.70	14.30	45.00	3.00	140.00	44.76	0.24	9.00	h6	H7
862.1-1350-121A0-GM	○	○	○	○	●	●	○	1.35	12.15	14.90	45.00	3.00	140.00	44.75	0.25	9.00	h6	H7
862.1-1400-126A0-GM	○	○	○	○	●	●	○	1.40	12.60	15.40	45.00	3.00	140.00	44.75	0.25	9.00	h6	H7
862.1-1450-130A0-GM	○	○	○	○	●	●	○	1.45	13.05	16.00	45.00	3.00	140.00	44.74	0.26	9.00	h6	H7
862.1-1500-135A0-GM	○	○	○	○	●	●	○	1.50	13.50	16.50	45.00	3.00	140.00	44.73	0.27	9.00	h6	H7
862.1-1550-139A0-GM	○	○	○	○	●	●	○	1.55	13.95	17.10	50.00	3.00	140.00	49.72	0.28	9.00	h6	H7
862.1-1600-144A0-GM	○	○	○	○	●	●	○	1.60	14.40	17.60	50.00	3.00	140.00	49.71	0.29	9.00	h6	H7
862.1-1650-148A0-GM	○	○	○	○	●	●	○	1.65	14.85	18.20	50.00	3.00	140.00	49.70	0.30	9.00	h6	H7
862.1-1700-153A0-GM	○	○	○	○	●	●	○	1.70	15.30	18.70	50.00	3.00	140.00	49.69	0.31	9.00	h6	H7
862.1-1750-157A0-GM	○	○	○	○	●	●	○	1.75	15.75	19.30	50.00	3.00	140.00	49.68	0.32	9.00	h6	H7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione esterna di refrigerante.



Valori comuni dei dati

COATING

PVD TiAlSiN

Metrico (mm)

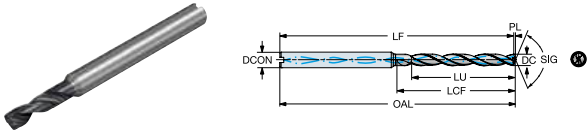
	P	M	K	N	S	H	O											
Codice di ordinazione	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-1800-162A0-GM	○	○	○	○	●	●	○	1.80	16.20	19.80	50.00	3.00	140.00	49.67	0.33	9.00	h6	H7
862.1-1850-166A0-GM	○	○	○	○	●	●	○	1.85	16.65	20.40	55.00	3.00	140.00	54.66	0.34	9.00	h6	H7
862.1-1900-171A0-GM	○	○	○	○	●	●	○	1.90	17.10	20.90	55.00	3.00	140.00	54.65	0.35	9.00	h6	H7
862.1-1950-175A0-GM	○	○	○	○	●	●	○	1.95	17.55	21.50	55.00	3.00	140.00	54.65	0.35	9.00	h6	H7
862.1-2000-180A0-GM	○	○	○	○	●	●	○	2.00	18.00	22.00	55.00	3.00	140.00	54.64	0.36	9.00	h6	H7
862.1-2050-184A0-GM	○	○	○	○	●	●	○	2.05	18.45	22.60	55.00	4.00	140.00	54.63	0.37	9.00	h6	H7
862.1-2100-189A0-GM	○	○	○	○	●	●	○	2.10	18.90	23.10	55.00	4.00	140.00	54.62	0.38	9.00	h6	H7
862.1-2150-193A0-GM	○	○	○	○	●	●	○	2.15	19.35	23.70	55.00	4.00	140.00	54.61	0.39	9.00	h6	H7
862.1-2200-198A0-GM	○	○	○	○	●	●	○	2.20	19.80	24.20	55.00	4.00	140.00	54.60	0.40	9.00	h6	H7
862.1-2250-202A0-GM	○	○	○	○	●	●	○	2.25	20.25	24.80	55.00	4.00	140.00	54.59	0.41	9.00	h6	H7
862.1-2300-207A0-GM	○	○	○	○	●	●	○	2.30	20.70	25.30	60.00	4.00	140.00	59.58	0.42	9.00	h6	H7
862.1-2350-211A0-GM	○	○	○	○	●	●	○	2.35	21.15	25.90	60.00	4.00	140.00	59.57	0.43	9.00	h6	H7
862.1-2400-216A0-GM	○	○	○	○	●	●	○	2.40	21.60	26.40	60.00	4.00	140.00	59.56	0.44	9.00	h6	H7
862.1-2450-220A0-GM	○	○	○	○	●	●	○	2.45	22.05	27.00	60.00	4.00	140.00	59.55	0.45	9.00	h6	H7
862.1-2500-225A0-GM	○	○	○	○	●	●	○	2.50	22.50	27.50	60.00	4.00	140.00	59.55	0.45	9.00	h6	H7
862.1-2550-229A0-GM	○	○	○	○	●	●	○	2.55	22.95	28.10	60.00	4.00	140.00	59.54	0.46	9.00	h6	H7
862.1-2600-234A0-GM	○	○	○	○	●	●	○	2.60	23.40	28.60	60.00	4.00	140.00	59.53	0.47	9.00	h6	H7
862.1-2650-238A0-GM	○	○	○	○	●	●	○	2.65	23.85	29.20	60.00	4.00	140.00	59.52	0.48	9.00	h6	H7
862.1-2700-243A0-GM	○	○	○	○	●	●	○	2.70	24.30	29.70	60.00	4.00	140.00	59.51	0.49	9.00	h6	H7
862.1-2750-247A0-GM	○	○	○	○	●	●	○	2.75	24.75	30.30	65.00	4.00	140.00	64.50	0.50	9.00	h6	H7
862.1-2800-252A0-GM	○	○	○	○	●	●	○	2.80	25.20	30.80	65.00	4.00	140.00	64.49	0.51	9.00	h6	H7
862.1-2850-256A0-GM	○	○	○	○	●	●	○	2.85	25.65	31.40	65.00	4.00	140.00	64.48	0.52	9.00	h6	H7
862.1-2900-261A0-GM	○	○	○	○	●	●	○	2.90	26.10	31.90	65.00	4.00	140.00	64.47	0.53	9.00	h6	H7
862.1-2950-265A0-GM	○	○	○	○	●	●	○	2.95	26.55	32.50	65.00	4.00	140.00	64.46	0.54	9.00	h6	H7
862.1-3000-270A0-GM	○	○	○	○	●	●	○	3.00	27.00	33.00	65.00	4.00	140.00	64.45	0.55	9.00	h6	H7

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CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

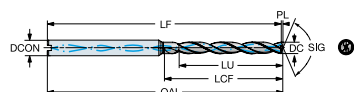
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-1000-030A1-GM	●	●	●	●	●	●	○	1.00	3.00	5.00	38.00	3.00	140.00	37.82	0.18	3.00	h6	JS7
862.1-1050-031A1-GM	●	●	●	●	●	●	○	1.05	3.15	5.25	38.00	3.00	140.00	37.81	0.19	3.00	h6	JS7
862.1-1100-033A1-GM	●	●	●	●	●	●	○	1.10	3.30	5.50	38.00	3.00	140.00	37.80	0.20	3.00	h6	JS7
862.1-1150-034A1-GM	●	●	●	●	●	●	○	1.15	3.45	5.50	38.00	3.00	140.00	37.79	0.21	3.00	h6	JS7
862.1-1200-036A1-GM	●	●	●	●	●	●	○	1.20	3.60	5.50	38.00	3.00	140.00	37.78	0.22	3.00	h6	JS7
862.1-1250-037A1-GM	●	●	●	●	●	●	○	1.25	3.75	6.00	38.00	3.00	140.00	37.77	0.23	3.00	h6	JS7
862.1-1300-039A1-GM	●	●	●	●	●	●	○	1.30	3.90	6.00	38.00	3.00	140.00	37.76	0.24	3.00	h6	JS7
862.1-1350-040A1-GM	●	●	●	●	●	●	○	1.35	4.05	6.00	38.00	3.00	140.00	37.75	0.25	3.00	h6	JS7
862.1-1400-042A1-GM	●	●	●	●	●	●	○	1.40	4.20	6.50	38.00	3.00	140.00	37.75	0.25	3.00	h6	JS7
862.1-1450-043A1-GM	●	●	●	●	●	●	○	1.45	4.35	6.50	38.00	3.00	140.00	37.74	0.26	3.00	h6	JS7
862.1-1500-045A1-GM	●	●	●	●	●	●	○	1.50	4.50	6.50	38.00	3.00	140.00	37.73	0.27	3.00	h6	JS7
862.1-1550-046A1-GM	●	●	●	●	●	●	○	1.55	4.65	7.50	38.00	3.00	140.00	37.72	0.28	3.00	h6	JS7
862.1-1600-048A1-GM	●	●	●	●	●	●	○	1.60	4.80	7.50	38.00	3.00	140.00	37.71	0.29	3.00	h6	JS7
862.1-1650-049A1-GM	●	●	●	●	●	●	○	1.65	4.95	8.00	38.00	3.00	140.00	37.70	0.30	3.00	h6	JS7
862.1-1700-051A1-GM	●	●	●	●	●	●	○	1.70	5.10	8.00	38.00	3.00	140.00	37.69	0.31	3.00	h6	JS7
862.1-1750-052A1-GM	●	●	●	●	●	●	○	1.75	5.25	8.00	38.00	3.00	140.00	37.68	0.32	3.00	h6	JS7
862.1-1800-054A1-GM	●	●	●	●	●	●	○	1.80	5.40	8.50	38.00	3.00	140.00	37.67	0.33	3.00	h6	JS7
862.1-1850-055A1-GM	●	●	●	●	●	●	○	1.85	5.55	8.50	38.00	3.00	140.00	37.66	0.34	3.00	h6	JS7
862.1-1900-057A1-GM	●	●	●	●	●	●	○	1.90	5.70	8.50	38.00	3.00	140.00	37.65	0.35	3.00	h6	JS7
862.1-1950-058A1-GM	●	●	●	●	●	●	○	1.95	5.85	9.00	38.00	3.00	140.00	37.65	0.35	3.00	h6	JS7
862.1-2000-060A1-GM	●	●	●	●	●	●	○	2.00	6.00	9.00	38.00	3.00	140.00	37.64	0.36	3.00	h6	JS7
862.1-2050-061A1-GM	●	●	●	●	●	●	○	2.05	6.15	9.00	38.00	3.00	140.00	37.63	0.37	3.00	h6	JS7
862.1-2100-063A1-GM	●	●	●	●	●	●	○	2.10	6.30	9.50	38.00	3.00	140.00	37.62	0.38	3.00	h6	JS7
862.1-2150-064A1-GM	●	●	●	●	●	●	○	2.15	6.45	9.50	38.00	3.00	140.00	37.61	0.39	3.00	h6	JS7
862.1-2200-066A1-GM	●	●	●	●	●	●	○	2.20	6.60	9.50	38.00	3.00	140.00	37.60	0.40	3.00	h6	JS7
862.1-2250-067A1-GM	●	●	●	●	●	●	○	2.25	6.75	10.00	38.00	3.00	140.00	37.59	0.41	3.00	h6	JS7
862.1-2300-069A1-GM	●	●	●	●	●	●	○	2.30	6.90	10.00	38.00	3.00	140.00	37.58	0.42	3.00	h6	JS7
862.1-2350-070A1-GM	●	●	●	●	●	●	○	2.35	7.05	10.00	38.00	3.00	140.00	37.57	0.43	3.00	h6	JS7
862.1-2400-072A1-GM	●	●	●	●	●	●	○	2.40	7.20	10.00	38.00	3.00	140.00	37.56	0.44	3.00	h6	JS7
862.1-2450-073A1-GM	●	●	●	●	●	●	○	2.45	7.35	10.00	38.00	3.00	140.00	37.55	0.45	3.00	h6	JS7

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CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

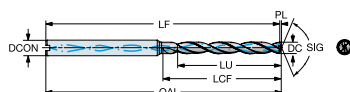
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-2500-075A1-GM	●	●	●	●	●	●	○	2.50	7.50	10.50	50.00	3.00	140.00	49.55	0.46	3.00	h6	JS7
862.1-2550-076A1-GM	●	●	●	●	●	●	○	2.55	7.65	11.00	50.00	3.00	140.00	49.54	0.46	3.00	h6	JS7
862.1-2600-078A1-GM	●	●	●	●	●	●	○	2.60	7.80	11.00	50.00	3.00	140.00	49.53	0.47	3.00	h6	JS7
862.1-2650-079A1-GM	●	●	●	●	●	●	○	2.65	7.95	11.00	50.00	3.00	140.00	49.52	0.48	3.00	h6	JS7
862.1-2700-081A1-GM	●	●	●	●	●	●	○	2.70	8.10	11.50	50.00	3.00	140.00	49.51	0.49	3.00	h6	JS7
862.1-2750-082A1-GM	●	●	●	●	●	●	○	2.75	8.25	11.50	50.00	3.00	140.00	49.50	0.50	3.00	h6	JS7
862.1-2800-084A1-GM	●	●	●	●	●	●	○	2.80	8.40	11.50	50.00	3.00	140.00	49.49	0.51	3.00	h6	JS7
862.1-2850-085A1-GM	●	●	●	●	●	●	○	2.85	8.55	12.00	50.00	3.00	140.00	49.48	0.52	3.00	h6	JS7
862.1-2900-087A1-GM	●	●	●	●	●	●	○	2.90	8.70	12.00	50.00	3.00	140.00	49.47	0.53	3.00	h6	JS7
862.1-2950-088A1-GM	●	●	●	●	●	●	○	2.95	8.85	12.00	50.00	3.00	140.00	49.46	0.54	3.00	h6	JS7
862.1-3000-090A1-GM	●	●	●	●	●	●	○	3.00	9.00	12.50	50.00	3.00	140.00	49.45	0.55	3.00	h6	JS7

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CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

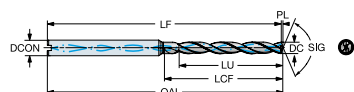
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-1000-060A1-GM	●	●	●	●	●	●	○	1.00	6.00	8.00	38.00	3.00	140.00	37.82	0.18	6.00	h6	JS7
862.1-1050-063A1-GM	●	●	●	●	●	●	○	1.05	6.30	8.30	38.00	3.00	140.00	37.81	0.19	6.00	h8	JS7
862.1-1100-066A1-GM	●	●	●	●	●	●	○	1.10	6.60	8.60	38.00	3.00	140.00	37.80	0.20	6.00	h8	JS7
862.1-1150-069A1-GM	●	●	●	●	●	●	○	1.15	6.90	8.90	38.00	3.00	140.00	37.79	0.21	6.00	h8	JS7
862.1-1200-072A1-GM	●	●	●	●	●	●	○	1.20	7.20	9.20	38.00	3.00	140.00	37.78	0.22	6.00	h8	JS7
862.1-1250-075A1-GM	●	●	●	●	●	●	○	1.25	7.50	9.50	38.00	3.00	140.00	37.77	0.23	6.00	h8	JS7
862.1-1300-078A1-GM	●	●	●	●	●	●	○	1.30	7.80	9.80	38.00	3.00	140.00	37.76	0.24	6.00	h8	JS7
862.1-1350-081A1-GM	●	●	●	●	●	●	○	1.35	8.10	10.10	38.00	3.00	140.00	37.75	0.25	6.00	h8	JS7
862.1-1400-084A1-GM	●	●	●	●	●	●	○	1.40	8.40	10.40	38.00	3.00	140.00	37.75	0.25	6.00	h8	JS7
862.1-1450-087A1-GM	●	●	●	●	●	●	○	1.45	8.70	10.70	38.00	3.00	140.00	37.74	0.26	6.00	h8	JS7
862.1-1500-090A1-GM	●	●	●	●	●	●	○	1.50	9.00	11.00	38.00	3.00	140.00	37.73	0.27	6.00	h8	JS7
862.1-1550-093A1-GM	●	●	●	●	●	●	○	1.55	9.30	12.30	38.00	3.00	140.00	37.72	0.28	6.00	h8	JS7
862.1-1600-096A1-GM	●	●	●	●	●	●	○	1.60	9.60	12.60	38.00	3.00	140.00	37.71	0.29	6.00	h8	JS7
862.1-1650-099A1-GM	●	●	●	●	●	●	○	1.65	9.90	12.90	38.00	3.00	140.00	37.70	0.30	6.00	h8	JS7
862.1-1700-102A1-GM	●	●	●	●	●	●	○	1.70	10.20	12.30	38.00	3.00	140.00	37.69	0.31	6.00	h8	JS7
862.1-1750-105A1-GM	●	●	●	●	●	●	○	1.75	10.50	13.50	38.00	3.00	140.00	37.68	0.32	6.00	h8	JS7
862.1-1800-108A1-GM	●	●	●	●	●	●	○	1.80	10.80	13.80	38.00	3.00	140.00	37.67	0.33	6.00	h8	JS7
862.1-1830-109A1-GM	●	●	●	●	●	●	○	1.83	10.98	14.00	38.00	3.00	140.00	37.67	0.33	6.00	h8	JS7
862.1-1850-111A1-GM	●	●	●	●	●	●	○	1.85	11.10	14.10	38.00	3.00	140.00	37.66	0.34	6.00	h8	JS7
862.1-1900-114A1-GM	●	●	●	●	●	●	○	1.90	11.40	14.40	38.00	3.00	140.00	37.65	0.35	6.00	h8	JS7
862.1-1950-117A1-GM	●	●	●	●	●	●	○	1.95	11.70	14.70	38.00	3.00	140.00	37.65	0.35	6.00	h8	JS7
862.1-2000-120A1-GM	●	●	●	●	●	●	○	2.00	12.00	15.00	50.00	3.00	140.00	49.64	0.36	6.00	h8	JS7
862.1-2050-123A1-GM	●	●	●	●	●	●	○	2.05	12.30	15.30	50.00	3.00	140.00	49.63	0.37	6.00	h8	JS7
862.1-2100-126A1-GM	●	●	●	●	●	●	○	2.10	12.60	15.60	50.00	3.00	140.00	49.62	0.38	6.00	h8	JS7
862.1-2150-129A1-GM	●	●	●	●	●	●	○	2.15	12.90	15.90	50.00	3.00	140.00	49.61	0.39	6.00	h8	JS7
862.1-2200-132A1-GM	●	●	●	●	●	●	○	2.20	13.20	16.20	50.00	3.00	140.00	49.60	0.40	6.00	h8	JS7
862.1-2250-135A1-GM	●	●	●	●	●	●	○	2.25	13.50	16.50	50.00	3.00	140.00	49.59	0.41	6.00	h8	JS7
862.1-2300-138A1-GM	●	●	●	●	●	●	○	2.30	13.80	16.80	50.00	3.00	140.00	49.58	0.42	6.00	h8	JS7
862.1-2350-141A1-GM	●	●	●	●	●	●	○	2.35	14.10	17.10	50.00	3.00	140.00	49.57	0.43	6.00	h8	JS7
862.1-2400-144A1-GM	●	●	●	●	●	●	○	2.40	14.40	17.40	50.00	3.00	140.00	49.56	0.44	6.00	h8	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

Metrico (mm)

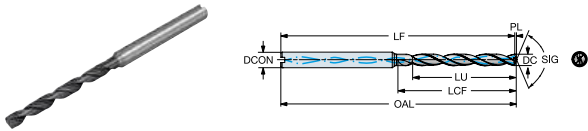
	P	M	K	N	S	H	O											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-2450-147A1-GM	●	●	●	●	●	●	○	2.45	14.70	17.70	50.00	3.00	140.00	49.55	0.45	6.00	h8	JS7
862.1-2500-150A1-GM	●	●	●	●	●	●	○	2.50	15.00	18.00	50.00	3.00	140.00	49.55	0.46	6.00	h8	JS7
862.1-2550-153A1-GM	●	●	●	●	●	●	○	2.55	15.30	18.30	50.00	3.00	140.00	49.54	0.46	6.00	h8	JS7
862.1-2600-156A1-GM	●	●	●	●	●	●	○	2.60	15.60	18.60	50.00	3.00	140.00	49.53	0.47	6.00	h8	JS7
862.1-2650-159A1-GM	●	●	●	●	●	●	○	2.65	15.90	18.90	50.00	3.00	140.00	49.52	0.48	6.00	h8	JS7
862.1-2700-162A1-GM	●	●	●	●	●	●	○	2.70	16.20	19.20	50.00	3.00	140.00	49.51	0.49	6.00	h8	JS7
862.1-2750-165A1-GM	●	●	●	●	●	●	○	2.75	16.50	19.50	50.00	3.00	140.00	49.50	0.50	6.00	h8	JS7
862.1-2800-168A1-GM	●	●	●	●	●	●	○	2.80	16.80	19.80	50.00	3.00	140.00	49.49	0.51	6.00	h6	JS7
862.1-2850-171A1-GM	●	●	●	●	●	●	○	2.85	17.10	20.10	50.00	3.00	140.00	49.48	0.52	6.00	h8	JS7
862.1-2900-174A1-GM	●	●	●	●	●	●	○	2.90	17.40	20.40	50.00	3.00	140.00	49.47	0.53	6.00	h8	JS7
862.1-2950-177A1-GM	●	●	●	●	●	●	○	2.95	17.70	20.70	50.00	3.00	140.00	49.46	0.54	6.00	h8	JS7
862.1-3000-180A1-GM	●	●	●	●	●	●	○	3.00	18.00	21.00	50.00	3.00	140.00	49.45	0.55	6.00	h8	JS7
	P	M	K	N	S	H	O											

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CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

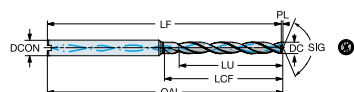
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-1000-090A1-GM	●	●	●	●	●	●	○	1.00	9.00	11.00	51.00	3.00	140.00	50.82	0.18	9.00	h6	JS7
862.1-1100-099A1-GM	●	●	●	●	●	●	○	1.10	9.90	12.00	51.00	3.00	140.00	50.80	0.20	9.00	h6	JS7
862.1-1200-108A1-GM	●	●	●	●	●	●	○	1.20	10.80	13.00	51.00	3.00	140.00	50.78	0.22	9.00	h6	JS7
862.1-1300-117A1-GM	●	●	●	●	●	●	○	1.30	11.70	14.00	51.00	3.00	140.00	50.76	0.24	9.00	h6	JS7
862.1-1400-126A1-GM	●	●	●	●	●	●	○	1.40	12.60	15.00	51.00	3.00	140.00	50.75	0.25	9.00	h6	JS7
862.1-1500-135A1-GM	●	●	●	●	●	●	○	1.50	13.50	16.50	51.00	3.00	140.00	50.73	0.27	9.00	h6	JS7
862.1-1600-144A1-GM	●	●	●	●	●	●	○	1.60	14.40	17.50	51.00	3.00	140.00	50.71	0.29	9.00	h6	JS7
862.1-1700-153A1-GM	●	●	●	●	●	●	○	1.70	15.30	18.50	51.00	3.00	140.00	50.69	0.31	9.00	h6	JS7
862.1-1800-162A1-GM	●	●	●	●	●	●	○	1.80	16.20	19.00	51.00	3.00	140.00	50.67	0.33	9.00	h6	JS7
862.1-1850-162A1-GM	●	●	●	●	●	●	○	1.85	16.20	19.00	51.00	3.00	140.00	50.66	0.34	8.76	h6	JS7
862.1-1900-171A1-GM	●	●	●	●	●	●	○	1.90	17.10	20.00	51.00	3.00	140.00	50.65	0.35	9.00	h6	JS7
862.1-1980-171A1-GM	●	●	●	●	●	●	○	1.98	17.10	20.00	51.00	3.00	140.00	50.64	0.36	8.64	h6	JS7
862.1-2000-180A1-GM	●	●	●	●	●	●	○	2.00	18.00	21.00	51.00	3.00	140.00	50.64	0.36	9.00	h6	JS7
862.1-2050-180A1-GM	●	●	●	●	●	●	○	2.05	18.45	21.50	61.00	3.00	140.00	50.63	0.37	9.00	h6	JS7
862.1-2080-180A1-GM	●	●	●	●	●	●	○	2.08	18.00	21.00	51.00	3.00	140.00	50.62	0.38	8.65	h6	JS7
862.1-2100-189A1-GM	●	●	●	●	●	●	○	2.10	18.90	22.00	61.00	3.00	140.00	60.62	0.38	9.00	h6	JS7
862.1-2150-189A1-GM	●	●	●	●	●	●	○	2.15	18.90	22.00	61.00	3.00	140.00	60.61	0.39	8.79	h6	JS7
862.1-2180-189A1-GM	●	●	●	●	●	●	○	2.18	18.90	22.00	61.00	3.00	140.00	60.60	0.40	8.67	h6	JS7
862.1-2200-198A1-GM	●	●	●	●	●	●	○	2.20	19.80	23.00	61.00	3.00	140.00	60.60	0.40	9.00	h6	JS7
862.1-2250-198A1-GM	●	●	●	●	●	●	○	2.25	19.80	23.00	61.00	3.00	140.00	60.59	0.41	8.80	h6	JS7
862.1-2260-198A1-GM	●	●	●	●	●	●	○	2.26	19.80	23.00	61.00	3.00	140.00	60.59	0.41	8.76	h6	JS7
862.1-2300-207A1-GM	●	●	●	●	●	●	○	2.30	20.70	24.00	61.00	3.00	140.00	60.58	0.42	9.00	h6	JS7
862.1-2380-207A1-GM	●	●	●	●	●	●	○	2.38	20.70	24.00	61.00	3.00	140.00	60.57	0.43	8.70	h6	JS7
862.1-2400-216A1-GM	●	●	●	●	●	●	○	2.40	21.60	24.50	61.00	3.00	140.00	60.56	0.44	9.00	h6	JS7
862.1-2440-216A1-GM	●	●	●	●	●	●	○	2.44	21.60	24.50	61.00	3.00	140.00	60.56	0.44	8.85	h6	JS7
862.1-2500-225A1-GM	●	●	●	●	●	●	○	2.50	22.50	25.50	61.00	3.00	140.00	60.55	0.45	9.00	h6	JS7
862.1-2580-225A1-GM	●	●	●	●	●	●	○	2.58	22.50	25.00	61.00	3.00	140.00	60.53	0.47	8.72	h6	JS7
862.1-2600-234A1-GM	●	●	●	●	●	●	○	2.60	23.40	26.50	61.00	3.00	140.00	60.53	0.47	9.00	h6	JS7
862.1-2640-234A1-GM	●	●	●	●	●	●	○	2.64	23.40	26.50	61.00	3.00	140.00	60.52	0.48	8.86	h6	JS7
862.1-2700-243A1-GM	●	●	●	●	●	●	○	2.70	24.30	27.50	61.00	3.00	140.00	60.51	0.49	9.00	h6	JS7

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CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

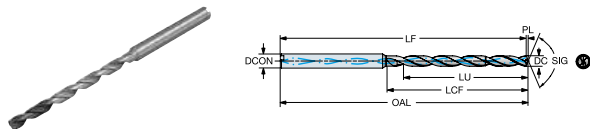
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-2710-243A1-GM	●	●	●	●	●	●	○	2.71	24.30	27.50	61.00	3.00	140.00	60.51	0.49	8.97	h6	JS7
862.1-2800-252A1-GM	●	●	●	●	●	●	○	2.80	25.20	28.00	61.00	3.00	140.00	60.49	0.51	9.00	h6	JS7
862.1-2820-252A1-GM	●	●	●	●	●	●	○	2.82	25.20	28.00	61.00	3.00	140.00	60.49	0.51	8.94	h6	JS7
862.1-2870-252A1-GM	●	●	●	●	●	●	○	2.87	25.20	28.00	61.00	3.00	140.00	60.48	0.52	8.78	h6	JS7
862.1-2900-261A1-GM	●	●	●	●	●	●	○	2.90	26.10	29.00	61.00	3.00	140.00	60.47	0.53	9.00	h6	JS7
862.1-2950-261A1-GM	●	●	●	●	●	●	○	2.95	26.10	29.00	61.00	3.00	140.00	60.46	0.54	8.85	h6	JS7
862.1-3000-270A1-GM	●	●	●	●	●	●	○	3.00	27.00	31.00	61.00	3.00	140.00	60.45	0.55	9.00	h6	JS7

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CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

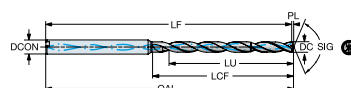
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-1000-120A1-GM	●	●	●	●	●	●	○	1.00	12.00	14.00	50.00	3.00	137.00	49.82	0.20	12.00	h6	JS7
862.1-1100-132A1-GM	●	●	●	●	●	●	○	1.10	13.20	15.50	50.00	3.00	137.00	49.80	0.22	12.00	h6	JS7
862.1-1200-144A1-GM	●	●	●	●	●	●	○	1.20	14.40	16.50	50.00	3.00	137.00	49.78	0.24	12.00	h6	JS7
862.1-1300-156A1-GM	●	●	●	●	●	●	○	1.30	15.60	17.50	50.00	3.00	137.00	49.76	0.26	12.00	h6	JS7
862.1-1400-168A1-GM	●	●	●	●	●	●	○	1.40	16.80	19.00	50.00	3.00	137.00	49.75	0.28	12.00	h6	JS7
862.1-1500-180A1-GM	●	●	●	●	●	●	○	1.50	18.00	21.00	50.00	3.00	137.00	49.73	0.30	12.00	h6	JS7
862.1-1600-192A1-GM	●	●	●	●	●	●	○	1.60	19.20	22.50	50.00	3.00	137.00	49.71	0.32	12.00	h6	JS7
862.1-1700-204A1-GM	●	●	●	●	●	●	○	1.70	20.40	23.50	50.00	3.00	137.00	49.69	0.33	12.00	h6	JS7
862.1-1800-216A1-GM	●	●	●	●	●	●	○	1.80	21.60	24.50	50.00	3.00	137.00	49.67	0.35	12.00	h6	JS7
862.1-1850-216A1-GM	●	●	●	●	●	●	○	1.85	21.60	24.50	50.00	3.00	137.00	54.66	0.36	11.68	h6	JS7
862.1-1900-228A1-GM	●	●	●	●	●	●	○	1.90	22.80	26.00	55.00	3.00	137.00	54.65	0.37	12.00	h6	JS7
862.1-1980-228A1-GM	●	●	●	●	●	●	○	1.98	22.80	26.00	55.00	3.00	137.00	54.64	0.39	11.52	h6	JS7
862.1-2000-240A1-GM	●	●	●	●	●	●	○	2.00	24.00	27.00	55.00	3.00	137.00	54.64	0.39	12.00	h6	JS7
862.1-2050-240A1-GM	●	●	●	●	●	●	○	2.05	24.00	27.00	55.00	3.00	137.00	54.63	0.40	11.71	h6	JS7
862.1-2080-240A1-GM	●	●	●	●	●	●	○	2.08	24.00	27.00	55.00	3.00	137.00	54.62	0.41	11.54	h6	JS7
862.1-2100-252A1-GM	●	●	●	●	●	●	○	2.10	25.20	28.50	55.00	3.00	137.00	54.62	0.41	12.00	h6	JS7
862.1-2150-252A1-GM	●	●	●	●	●	●	○	2.15	25.20	28.50	55.00	3.00	137.00	54.61	0.42	11.72	h6	JS7
862.1-2180-252A1-GM	●	●	●	●	●	●	○	2.18	25.20	28.50	55.00	3.00	137.00	54.60	0.43	11.56	h6	JS7
862.1-2200-264A1-GM	●	●	●	●	●	●	○	2.20	26.40	29.50	55.00	3.00	137.00	54.60	0.43	12.00	h6	JS7
862.1-2250-264A1-GM	●	●	●	●	●	●	○	2.25	26.40	29.50	55.00	3.00	137.00	54.59	0.44	11.73	h6	JS7
862.1-2260-264A1-GM	●	●	●	●	●	●	○	2.26	26.40	33.00	55.00	3.00	137.00	54.59	0.45	11.68	h6	JS7
862.1-2300-276A1-GM	●	●	●	●	●	●	○	2.30	27.60	30.50	55.00	3.00	137.00	54.58	0.45	12.00	h6	JS7
862.1-2380-276A1-GM	●	●	●	●	●	●	○	2.38	27.60	30.50	55.00	3.00	137.00	54.57	0.47	11.60	h6	JS7
862.1-2400-288A1-GM	●	●	●	●	●	●	○	2.40	28.80	32.00	55.00	3.00	137.00	54.56	0.47	12.00	h6	JS7
862.1-2440-288A1-GM	●	●	●	●	●	●	○	2.44	28.80	32.00	55.00	3.00	137.00	54.56	0.48	11.80	h6	JS7
862.1-2500-300A1-GM	●	●	●	●	●	●	○	2.50	30.00	33.00	60.00	3.00	137.00	59.55	0.49	12.00	h6	JS7
862.1-2580-300A1-GM	●	●	●	●	●	●	○	2.58	30.00	33.00	60.00	3.00	137.00	59.53	0.51	11.63	h6	JS7
862.1-2600-312A1-GM	●	●	●	●	●	●	○	2.60	31.20	34.50	60.00	3.00	137.00	59.53	0.51	12.00	h6	JS7
862.1-2640-312A1-GM	●	●	●	●	●	●	○	2.64	31.20	34.50	60.00	3.00	137.00	59.52	0.52	11.82	h6	JS7
862.1-2700-324A1-GM	●	●	●	●	●	●	○	2.70	32.40	35.50	60.00	3.00	137.00	59.51	0.53	12.00	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

Metrico (mm)

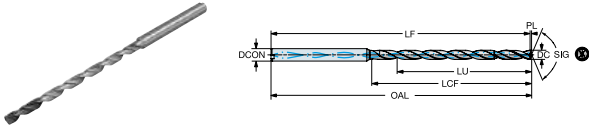
	P M K N S H O																
Codice di ordinazione	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-2710-324A1-GM	●	●	●	●	●	○	2.71	32.40	35.50	60.00	3.00	137.00	59.51	0.53	11.96	h6	JS7
862.1-2800-336A1-GM	●	●	●	●	●	○	2.80	33.60	36.50	60.00	3.00	137.00	59.49	0.55	12.00	h6	JS7
862.1-2820-336A1-GM	●	●	●	●	●	○	2.82	33.60	36.50	60.00	3.00	137.00	59.49	0.56	11.91	h6	JS7
862.1-2870-336A1-GM	●	●	●	●	●	○	2.87	33.60	36.50	60.00	3.00	137.00	59.48	0.57	11.71	h6	JS7
862.1-2900-348A1-GM	●	●	●	●	●	○	2.90	34.80	38.00	60.00	3.00	137.00	59.47	0.57	12.00	h6	JS7
862.1-2950-348A1-GM	●	●	●	●	●	○	2.95	34.80	38.00	60.00	3.00	137.00	59.46	0.58	11.80	h6	JS7
862.1-3000-360A1-GM	●	●	●	●	●	○	3.00	36.00	40.00	60.00	3.00	137.00	59.45	0.59	12.00	h6	JS7

● = Scelta prioritaria ○ = Buona scelta



CoroDrill® 862-GM, micropunta micro in metallo duro integrale

Per multimateriali. Adduzione interna di refrigerante.



Valori comuni dei dati

COATING

PVD AlTiCrN

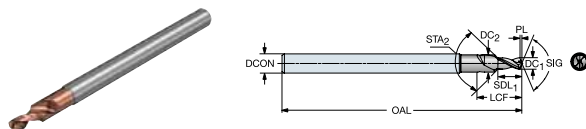
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	ULDR	TCDCON	TCHA
862.1-1000-160A1-GM	●	●	●	●	●	●	○	1.00	16.00	18.00	65.00	3.00	137.00	64.82	0.20	16.00	h6	JS7
862.1-1100-176A1-GM	●	●	●	●	●	●	○	1.10	17.60	19.50	65.00	3.00	137.00	64.80	0.22	16.00	h6	JS7
862.1-1200-192A1-GM	●	●	●	●	●	●	○	1.20	19.20	21.00	65.00	3.00	137.00	64.78	0.24	16.00	h6	JS7
862.1-1300-208A1-GM	●	●	●	●	●	●	○	1.30	20.80	23.00	65.00	3.00	137.00	64.76	0.26	16.00	h6	JS7
862.1-1400-224A1-GM	●	●	●	●	●	●	○	1.40	22.40	24.50	65.00	3.00	137.00	64.75	0.28	16.00	h6	JS7
862.1-1500-240A1-GM	●	●	●	●	●	●	○	1.50	24.00	27.00	65.00	3.00	137.00	64.73	0.30	16.00	h6	JS7
862.1-1600-256A1-GM	●	●	●	●	●	●	○	1.60	25.60	28.50	65.00	3.00	137.00	64.71	0.32	16.00	h6	JS7
862.1-1700-272A1-GM	●	●	●	●	●	●	○	1.70	27.20	30.00	65.00	3.00	137.00	64.69	0.33	16.00	h6	JS7
862.1-1800-288A1-GM	●	●	●	●	●	●	○	1.80	28.80	32.00	65.00	3.00	137.00	64.67	0.35	16.00	h6	JS7
862.1-1900-304A1-GM	●	●	●	●	●	●	○	1.90	30.40	33.50	65.00	3.00	137.00	64.65	0.37	16.00	h6	JS7
862.1-2000-320A1-GM	●	●	●	●	●	●	○	2.00	32.00	35.00	65.00	3.00	137.00	64.64	0.39	16.00	h6	JS7
862.1-2100-336A1-GM	●	●	●	●	●	●	○	2.10	33.60	36.50	82.00	3.00	137.00	81.62	0.41	16.00	h6	JS7
862.1-2200-352A1-GM	●	●	●	●	●	●	○	2.20	35.20	38.00	82.00	3.00	137.00	81.60	0.43	16.00	h6	JS7
862.1-2300-368A1-GM	●	●	●	●	●	●	○	2.30	36.80	40.00	82.00	3.00	137.00	81.58	0.45	16.00	h6	JS7
862.1-2400-384A1-GM	●	●	●	●	●	●	○	2.40	38.40	41.50	82.00	3.00	137.00	81.56	0.47	16.00	h6	JS7
862.1-2500-400A1-GM	●	●	●	●	●	●	○	2.50	40.00	43.00	82.00	3.00	137.00	81.55	0.49	16.00	h6	JS7
862.1-2600-416A1-GM	●	●	●	●	●	●	○	2.60	41.60	44.50	82.00	3.00	137.00	81.53	0.51	16.00	h6	JS7
862.1-2700-432A1-GM	●	●	●	●	●	●	○	2.70	43.20	46.00	82.00	3.00	137.00	81.51	0.53	16.00	h6	JS7
862.1-2800-448A1-GM	●	●	●	●	●	●	○	2.80	44.80	48.00	82.00	3.00	137.00	81.49	0.55	16.00	h6	JS7
862.1-2900-464A1-GM	●	●	●	●	●	●	○	2.90	46.40	49.50	82.00	3.00	137.00	81.47	0.57	16.00	h6	JS7
862.1-3000-480A1-GM	●	●	●	●	●	●	○	3.00	48.00	52.00	82.00	3.00	137.00	81.45	0.59	16.00	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 862-GM, micropunta in metallo duro integrale per fori pilota

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD AlCrN

Metrico (mm)

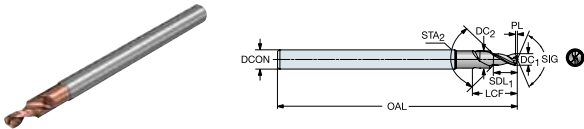
	P	M	K	N	S	H	O											
Codice di ordinazione	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	TCDCON	TCHA
862.2-0300-006A0-GP	●	●	●	●	●	●	○	0.30	0.40	0.60	2.50	50.00	4.00	140.00	49.91	0.05	h8	H8
862.2-0350-007A0-GP	●	●	●	●	●	●	○	0.35	0.47	0.70	2.50	50.00	4.00	140.00	49.90	0.06	h8	H8
862.2-0400-008A0-GP	●	●	●	●	●	●	○	0.40	0.53	0.80	3.00	50.00	4.00	140.00	49.88	0.07	h8	H8
862.2-0450-009A0-GP	●	●	●	●	●	●	○	0.45	0.60	0.90	3.00	50.00	4.00	140.00	49.87	0.08	h8	H8
862.2-0500-010A0-GP	●	●	●	●	●	●	○	0.50	0.67	1.00	3.50	50.00	4.00	140.00	49.86	0.09	h8	H8
862.2-0550-011A0-GP	●	●	●	●	●	●	○	0.55	0.73	1.10	3.50	50.00	4.00	140.00	49.84	0.10	h8	H8
862.2-0600-012A0-GP	●	●	●	●	●	●	○	0.60	0.80	1.20	4.30	50.00	4.00	140.00	49.83	0.11	h8	H8
862.2-0650-013A0-GP	●	●	●	●	●	●	○	0.65	0.87	1.30	4.30	50.00	4.00	140.00	49.81	0.12	h8	H8
862.2-0700-014A0-GP	●	●	●	●	●	●	○	0.70	0.93	1.40	5.30	50.00	4.00	140.00	49.80	0.13	h8	H8
862.2-0750-015A0-GP	●	●	●	●	●	●	○	0.75	1.00	1.50	5.30	50.00	4.00	140.00	49.78	0.14	h8	H8
862.2-0800-016A0-GP	●	●	●	●	●	●	○	0.80	1.07	1.60	6.00	50.00	4.00	140.00	49.77	0.15	h8	H8
862.2-0850-017A0-GP	●	●	●	●	●	●	○	0.85	1.13	1.70	6.00	50.00	4.00	140.00	49.75	0.15	h8	H8
862.2-0900-018A0-GP	●	●	●	●	●	●	○	0.90	1.20	1.80	6.00	50.00	4.00	140.00	49.74	0.16	h8	H8
862.2-0950-019A0-GP	●	●	●	●	●	●	○	0.95	1.27	1.90	6.00	50.00	4.00	140.00	49.73	0.17	h8	H8
862.2-1000-020A0-GP	●	●	●	●	●	●	○	1.00	2.20	2.00	7.00	50.00	4.00	140.00	49.71	0.18	h8	H8
862.2-1050-020A0-GP	●	●	●	●	●	●	○	1.05	1.40	2.00	7.00	50.00	4.00	140.00	49.70	0.19	h8	H8
862.2-1100-022A0-GP	●	●	●	●	●	●	○	1.10	2.20	2.20	7.00	50.00	4.00	140.00	49.68	0.20	h8	H8
862.2-1150-020A0-GP	●	●	●	●	●	●	○	1.15	1.53	2.00	7.00	50.00	4.00	140.00	49.67	0.21	h8	H8
862.2-1200-024A0-GP	●	●	●	●	●	●	○	1.20	2.20	2.40	7.00	50.00	4.00	140.00	49.65	0.22	h8	H8
862.2-1250-024A0-GP	●	●	●	●	●	●	○	1.25	1.67	2.40	7.00	50.00	4.00	140.00	49.64	0.23	h8	H8
862.2-1300-026A0-GP	●	●	●	●	●	●	○	1.30	1.73	2.60	8.00	50.00	4.00	140.00	49.62	0.24	h8	H8
862.2-1350-026A0-GP	●	●	●	●	●	●	○	1.35	1.80	2.60	8.00	50.00	4.00	140.00	49.61	0.25	h8	H8
862.2-1400-028A0-GP	●	●	●	●	●	●	○	1.40	1.87	2.80	8.00	50.00	4.00	140.00	49.60	0.25	h8	H8
862.2-1450-028A0-GP	●	●	●	●	●	●	○	1.45	1.93	2.80	8.00	50.00	4.00	140.00	49.58	0.26	h8	H8
862.2-1500-030A0-GP	●	●	●	●	●	●	○	1.50	2.00	3.00	9.00	50.00	4.00	140.00	49.57	0.27	h8	H8
862.2-1550-030A0-GP	●	●	●	●	●	●	○	1.55	2.07	3.00	9.00	50.00	4.00	140.00	49.55	0.28	h8	H8
862.2-1600-032A0-GP	●	●	●	●	●	●	○	1.60	2.13	3.20	9.00	50.00	4.00	140.00	49.54	0.29	h8	H8
862.2-1650-032A0-GP	●	●	●	●	●	●	○	1.65	2.20	3.20	9.00	50.00	4.00	140.00	49.52	0.30	h8	H8
862.2-1700-034A0-GP	●	●	●	●	●	●	○	1.70	2.27	3.40	9.50	50.00	4.00	140.00	49.51	0.31	h8	H8
862.2-1750-034A0-GP	●	●	●	●	●	●	○	1.75	2.33	3.40	9.50	50.00	4.00	140.00	49.49	0.32	h8	H8

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CoroDrill® 862-GM, micropunta in metallo duro integrale per fori pilota

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD AlCrN

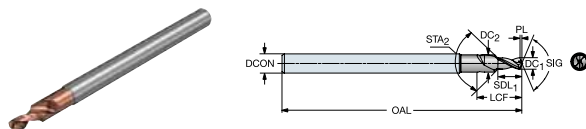
Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	TCDCON	TCHA
862.2-1800-036A0-GP	●	●	●	●	●	●	○	1.80	2.40	3.60	9.50	50.00	4.00	140.00	49.48	0.33	h8	H8
862.2-1850-037A0-GP	●	●	●	●	●	●	○	1.85	2.47	3.70	10.20	50.00	4.00	140.00	49.47	0.34	h8	H8
862.2-1900-038A0-GP	●	●	●	●	●	●	○	1.90	2.53	3.80	10.20	50.00	4.00	140.00	49.45	0.35	h8	H8
862.2-1950-038A0-GP	●	●	●	●	●	●	○	1.95	2.60	3.80	10.20	50.00	4.00	140.00	49.44	0.35	h8	H8
862.2-1980-038A0-GP	●	●	●	●	●	●	○	1.98	2.64	3.80	10.20	50.00	4.00	140.00	49.43	0.36	h8	H8
862.2-2000-040A0-GP	●	●	●	●	●	●	○	2.00	2.67	4.00	10.20	50.00	4.00	140.00	49.42	0.36	h8	H8
862.2-2050-041A0-GP	●	●	●	●	●	●	○	2.05	2.73	4.10	11.00	50.00	4.00	140.00	49.41	0.37	h8	H8
862.2-2080-040A0-GP	●	●	●	●	●	●	○	2.08	2.77	4.00	11.00	50.00	4.00	140.00	49.40	0.38	h8	H8
862.2-2100-042A0-GP	●	●	●	●	●	●	○	2.10	2.80	4.20	11.00	50.00	4.00	140.00	49.39	0.38	h8	H8
862.2-2150-043A0-GP	●	●	●	●	●	●	○	2.15	2.87	4.30	11.00	50.00	4.00	140.00	49.38	0.39	h8	H8
862.2-2180-041A0-GP	●	●	●	●	●	●	○	2.18	2.91	4.10	11.00	50.00	4.00	140.00	49.37	0.40	h8	H8
862.2-2200-044A0-GP	●	●	●	●	●	●	○	2.20	2.93	4.40	11.00	50.00	4.00	140.00	49.36	0.40	h8	H8
862.2-2250-045A0-GP	●	●	●	●	●	●	○	2.25	3.00	4.50	12.00	50.00	4.00	140.00	49.35	0.41	h8	H8
862.2-2260-045A0-GP	●	●	●	●	●	●	○	2.26	3.01	4.50	12.00	50.00	4.00	140.00	49.35	0.41	h8	H8
862.2-2300-046A0-GP	●	●	●	●	●	●	○	2.30	3.07	4.60	12.00	50.00	4.00	140.00	49.34	0.42	h8	H8
862.2-2350-046A0-GP	●	●	●	●	●	●	○	2.35	3.13	4.60	12.00	50.00	4.00	140.00	49.32	0.43	h8	H8
862.2-2380-046A0-GP	●	●	●	●	●	●	○	2.38	3.17	4.60	12.00	50.00	4.00	140.00	49.31	0.43	h8	H8
862.2-2400-048A0-GP	●	●	●	●	●	●	○	2.40	3.20	4.80	12.00	50.00	4.00	140.00	49.31	0.44	h8	H8
862.2-2440-048A0-GP	●	●	●	●	●	●	○	2.44	3.25	4.80	12.00	50.00	4.00	140.00	49.30	0.44	h8	H8
862.2-2450-048A0-GP	●	●	●	●	●	●	○	2.45	3.27	4.80	12.00	50.00	4.00	140.00	49.29	0.45	h8	H8
862.2-2500-050A0-GP	●	●	●	●	●	●	○	2.50	3.33	5.00	12.70	50.00	4.00	140.00	49.28	0.45	h8	H8
862.2-2550-050A0-GP	●	●	●	●	●	●	○	2.55	3.40	5.00	12.70	50.00	4.00	140.00	49.26	0.46	h8	H8
862.2-2580-050A0-GP	●	●	●	●	●	●	○	2.58	3.44	5.00	12.70	50.00	4.00	140.00	49.26	0.47	h8	H8
862.2-2600-052A0-GP	●	●	●	●	●	●	○	2.60	3.47	5.20	12.70	50.00	4.00	140.00	49.25	0.47	h8	H8
862.2-2640-052A0-GP	●	●	●	●	●	●	○	2.64	3.52	5.20	12.70	50.00	4.00	140.00	49.24	0.76	h8	H8
862.2-2650-052A0-GP	●	●	●	●	●	●	○	2.65	3.53	5.20	12.70	50.00	4.00	140.00	49.24	0.48	h8	H8
862.2-2700-054A0-GP	●	●	●	●	●	●	○	2.70	3.60	5.40	13.50	50.00	4.00	140.00	49.22	0.49	h8	H8
862.2-2710-054A0-GP	●	●	●	●	●	●	○	2.71	3.61	5.40	13.50	50.00	4.00	140.00	49.22	0.49	h8	H8
862.2-2750-054A0-GP	●	●	●	●	●	●	○	2.75	3.67	5.40	13.50	50.00	4.00	140.00	49.21	0.50	h8	H8
862.2-2800-056A0-GP	●	●	●	●	●	●	○	2.80	3.73	5.60	13.50	50.00	4.00	140.00	49.19	0.51	h8	H8

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 862-GM, micropunta in metallo duro integrale per fori pilota

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD AlCrN

Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	X2BL	DC ₁ [mm]	DC ₂ [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LF [mm]	PL [mm]	TCDCON	TCHA
862.2-2820-056A0-GP	●	●	●	●	●	●	○	2.82	3.76	5.60	13.50	50.00	4.00	140.00	49.19	0.51	h8	H8
862.2-2850-056A0-GP	●	●	●	●	●	●	○	2.85	3.80	5.60	13.50	50.00	4.00	140.00	49.18	0.52	h8	H8
862.2-2870-056A0-GP	●	●	●	●	●	●	○	2.87	3.83	5.60	13.50	50.00	4.00	140.00	49.17	0.52	h8	H8
862.2-2900-058A0-GP	●	●	●	●	●	●	○	2.90	3.87	5.80	14.00	50.00	4.00	140.00	49.16	0.53	h8	H8
862.2-2950-059A0-GP	●	●	●	●	●	●	○	2.95	3.93	5.90	14.00	50.00	4.00	140.00	49.15	0.54	h8	H8
862.2-3000-060A0-GP	●	●	●	●	●	●	○	3.00	4.00	6.00	14.00	50.00	4.00	140.00	49.13	0.55	h8	H8
	P	M	K	N	S	H	O											

● = Scelta prioritaria ○ = Buona scelta



Maschiatura



CoroTap® 100

- Maschi con scanalature dritte
- Utilizzato principalmente per materiali a truciolo corto come la ghisa
- Adatto per fori sia passanti sia ciechi



CoroTap® 300

- Maschi con rettifica delle scanalature elicoidali
- La scanalatura elicoidale trasporta i trucioli fuori dal foro
- Opzione migliore per fori ciechi



CoroTap® 200

- Maschi con rettifica a punta elicoidale
- Spinge i trucioli in avanti
- Utilizzato per fori passanti



CoroTap® 400

- Maschi che formano il filetto invece di tagliarlo
- Per fori sia passanti sia ciechi
- Disponibile con e senza scanalature per l'olio





sandvik.coromant.com/corotap100



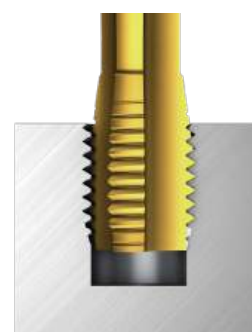
CoroTap® 100

Maschi a scanalatura dritta, ottimizzati per la precisione

CoroTap® 100 è una gamma di maschi a scanalatura dritta, ottimizzati per materiali a truciolo corto ISO K, ISO N e ISO H. Per i materiali ISO P a truciolo lungo, la geometria del rompitruccioli è appropriata. I maschi sono adatti sia ai fori passanti sia ai fori ciechi.

Applicazione

- Ottimizzato per fori ciechi in materiali a truciolo lungo in ISO P
- Ottimizzato per fori passanti e ciechi in materiali a truciolo corto
- Adatto alla maschiatura fino a 2,5xD
- Ampia scelta di forme di filetto, tolleranze e standard
- Adatto a tutti i segmenti industriali, in particolare all'automotive e all'ingegneria generale



Caratteristiche e vantaggi

- Migliora l'evacuazione dei trucioli per una lavorazione pulita
- Geometria ottimizzata, con conseguente riduzione dell'intasamento dei trucioli e delle rotture degli utensili
- Adduzione esterna e interna di refrigerante



Foro passante



Foro cieco

Ottimizzato

CoroTap® 100 ha maschi specifici per materiale per ghisa, materiali non ferrosi, acciaio temprato e maschi con rompitruccioli per acciaio.



campi di applicazione ISO

Personalizzato

La gamma personalizzata comprende gli utensili Tailor Made® e Advanced engineered, progettati per soddisfare le vostre esigenze applicative più specifiche.

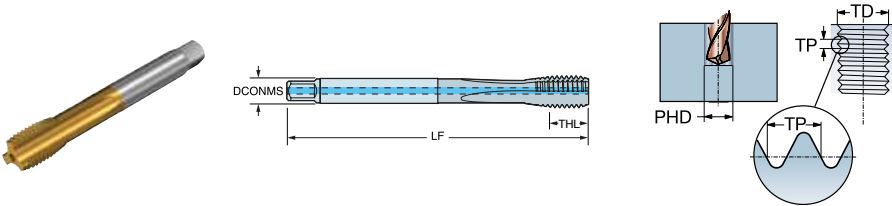


Ambiti di applicazione ISO



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

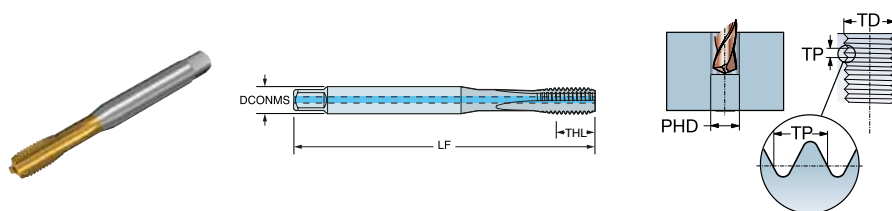
Metrico (mm)

P													
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM104DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	15.00	3	6.00	DIN371	C = 2-3xTP
T100-PM106DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	15.00	3	6.00	DIN371	E = 1,5-2xTP
T100-PM104DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	3	6.80	DIN371	C = 2-3xTP
T100-PM104DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	C = 2-3xTP
T100-PM106DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	E = 1,5-2xTP
T100-PM105DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	3	10.30	DIN376	C = 2-3xTP
T100-PM107DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	3	10.30	DIN376	E = 1,5-2xTP
T100-PM105DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	3	12.00	DIN376	C = 2-3xTP
T100-PM107DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	3	12.00	DIN376	E = 1,5-2xTP
T100-PM105DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	3	14.50	DIN376	C = 2-3xTP
T100-PM107DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	3	14.50	DIN376	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

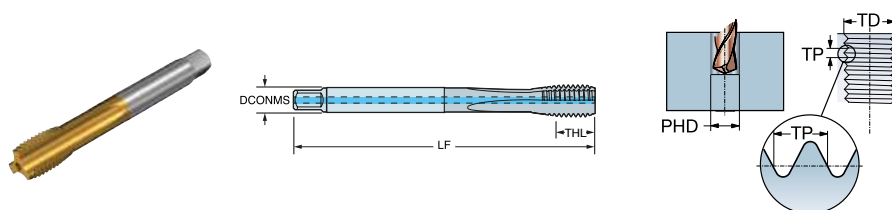
SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrico (mm)

Codice di ordinazione	P	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM175JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	150.00	20.00	3	8.50	JIS-B-4430	C = 2-3xTP
T100-PM175JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	150.00	23.00	3	10.30	JIS-B-4430	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrico (mm)

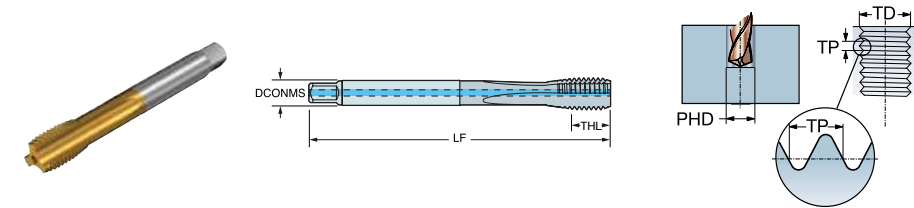
Codice di ordinazione	P	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM104AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.00	3	6.80	DIN/ANSI	C = 2-3xTP
T100-PM104AA-M10	●	M 10	1.50	10.00	9.68	38.50	6HX	100.00	20.00	3	8.50	DIN/ANSI	C = 2-3xTP
T100-PM105AA-M12	●	M 12	1.75	12.00	9.32	55.00	6HX	110.00	23.00	3	10.30	DIN/ANSI	C = 2-3xTP
T100-PM105AA-M16	●	M 16	2.00	16.00	12.19	55.00	6HX	110.00	25.00	3	14.50	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

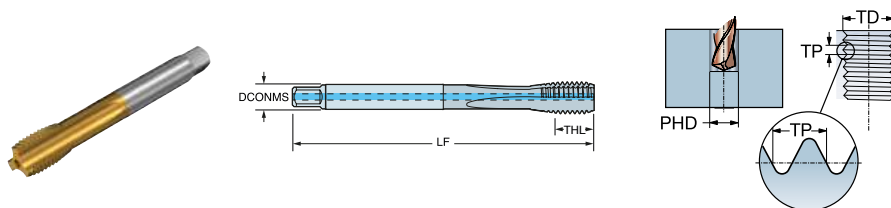
Metrico (mm)

P														
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	
T100-PM105JA-M7	●	M 7	1.00	7.00	6.20	30.00	6HX	65.00	15.00	3	6.00	JIS-B-4430	C = 2-3xTP	
T100-PM105JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	C = 2-3xTP	
T100-PM107JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	E = 1,5-2xTP	
T100-PM105JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JIS-B-4430	C = 2-3xTP	
T100-PM107JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JIS-B-4430	E = 1,5-2xTP	
T100-PM105JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	3	10.30	JIS-B-4430	C = 2-3xTP	
T100-PM107JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	3	10.30	JIS-B-4430	E = 1,5-2xTP	
T100-PM105JA-M14	●	M 14	2.00	14.00	10.50	44.00	6HX	88.00	25.00	3	12.00	JIS-B-4430	C = 2-3xTP	
T100-PM107JA-M14	●	M 14	2.00	14.00	10.50	44.00	6HX	88.00	25.00	3	12.00	JIS-B-4430	E = 1,5-2xTP	
T100-PM105JA-M16	●	M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	3	14.00	JIS-B-4430	C = 2-3xTP	
T100-PM107JA-M16	●	M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	3	14.00	JIS-B-4430	E = 1,5-2xTP	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrico (mm)

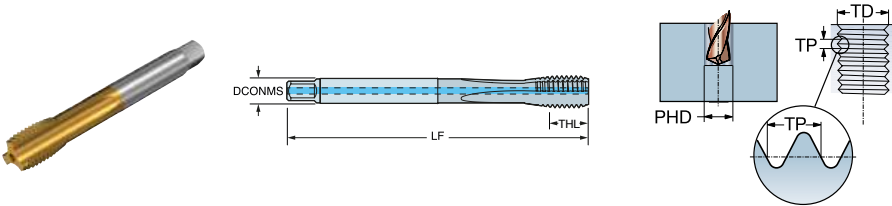
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM104AB-M8X075	●	MF 8x0.75	0.75	8.00	8.08	36.00	6HX	80.00	15.00	3	7.30	DIN/ANSI	C = 2-3xTP
T100-PM104AB-M10X100	●	MF 10x1	1.00	10.00	9.68	43.00	6HX	90.00	18.00	3	9.00	DIN/ANSI	C = 2-3xTP
T100-PM104AB-M10X125	●	MF 10x1.25	1.25	10.00	9.68	48.00	6HX	100.00	20.00	3	8.80	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M12X100	●	MF 12x1	1.00	12.00	9.32	50.00	6HX	100.00	21.00	3	11.00	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M12X125	●	MF 12x1.25	1.25	12.00	9.32	50.00	6HX	100.00	21.00	3	10.80	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	50.00	6HX	100.00	21.00	3	10.60	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M14X100	●	MF 14x1	1.00	14.00	10.90	50.00	6HX	100.00	21.00	3	13.00	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M14X125	●	MF 14x1.25	1.25	14.00	10.90	50.00	6HX	100.00	21.00	3	12.80	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	50.00	6HX	100.00	21.00	3	12.70	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M16X150	●	MF 16x1.5	1.50	16.00	12.19	50.00	6HX	100.00	21.00	3	14.70	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

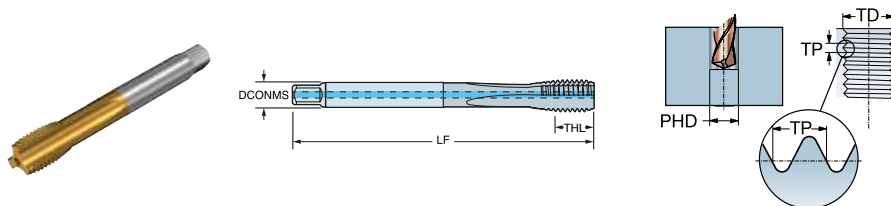
Metrico (mm)

P													
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM107DB-M6X075	●	MF 6x0.75	0.75	6.00	4.50	40.00	6HX	80.00	15.00	3	5.30	DIN374	E = 1,5-2xTP
T100-PM105DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	36.00	6HX	80.00	15.00	3	7.30	DIN374	C = 2-3xTP
T100-PM105DB-M8X100	●	MF 8x1	1.00	8.00	6.00	38.00	6HX	90.00	18.00	3	7.15	DIN374	C = 2-3xTP
T100-PM107DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	36.00	6HX	80.00	15.00	3	7.30	DIN374	E = 1,5-2xTP
T100-PM107DB-M8X100	●	MF 8x1	1.00	8.00	6.00	38.00	6HX	90.00	18.00	3	7.15	DIN374	E = 1,5-2xTP
T100-PM105DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	18.00	3	9.00	DIN374	C = 2-3xTP
T100-PM105DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	100.00	20.00	3	8.80	DIN374	C = 2-3xTP
T100-PM107DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	18.00	3	9.00	DIN374	E = 1,5-2xTP
T100-PM107DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	100.00	20.00	3	8.80	DIN374	E = 1,5-2xTP
T100-PM105DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	3	11.00	DIN374	C = 2-3xTP
T100-PM105DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	3	10.80	DIN374	C = 2-3xTP
T100-PM107DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	3	11.00	DIN374	E = 1,5-2xTP
T100-PM107DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	3	10.80	DIN374	E = 1,5-2xTP
T100-PM105DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	21.00	3	13.00	DIN374	C = 2-3xTP
T100-PM105DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	21.00	3	12.80	DIN374	C = 2-3xTP
T100-PM105DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	3	12.70	DIN374	C = 2-3xTP
T100-PM107DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	21.00	3	13.00	DIN374	E = 1,5-2xTP
T100-PM107DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	21.00	3	12.80	DIN374	E = 1,5-2xTP
T100-PM107DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	3	12.70	DIN374	E = 1,5-2xTP
T100-PM105DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	3	14.70	DIN374	C = 2-3xTP
T100-PM107DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	3	14.70	DIN374	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiN

Metrico (mm)

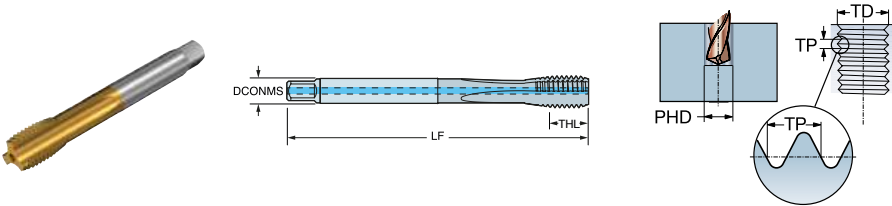
P													
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM105JB-M8X075	●	MF 8x0.75	0.75	8.00	6.20	35.00	6HX	62.00	15.00	3	7.30	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M8X100	●	MF 8x1	1.00	8.00	6.20	35.00	6HX	70.00	18.00	3	7.15	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M8X100	●	MF 8x1	1.00	8.00	6.20	35.00	6HX	70.00	18.00	3	7.15	JIS-B-4436	E = 1,5-2xTP
T100-PM105JB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	70.00	18.00	3	9.00	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	75.00	20.00	3	8.80	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	70.00	18.00	3	9.00	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	75.00	20.00	3	8.80	JIS-B-4436	E = 1,5-2xTP
T100-PM105JB-M12X100	●	MF 12x1	1.00	12.00	8.50	50.00	6HX	70.00	21.00	3	11.00	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	50.00	6HX	80.00	21.00	3	10.80	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	50.00	6HX	82.00	21.00	3	10.60	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M12X100	●	MF 12x1	1.00	12.00	8.50	50.00	6HX	70.00	21.00	3	11.00	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	50.00	6HX	80.00	21.00	3	10.80	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	50.00	6HX	82.00	21.00	3	10.60	JIS-B-4436	E = 1,5-2xTP
T100-PM105JB-M14X100	●	MF 14x1	1.00	14.00	10.50	50.00	6HX	70.00	21.00	3	13.00	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M14X125	●	MF 14x1.25	1.25	14.00	10.50	50.00	6HX	88.00	21.00	3	12.80	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	50.00	6HX	88.00	21.00	3	12.70	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M14X100	●	MF 14x1	1.00	14.00	10.50	50.00	6HX	70.00	21.00	3	13.00	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M14X125	●	MF 14x1.25	1.25	14.00	10.50	50.00	6HX	88.00	21.00	3	12.70	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	50.00	6HX	88.00	21.00	3	14.70	JIS-B-4436	E = 1,5-2xTP
T100-PM105JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	50.00	6HX	95.00	21.00	3	14.70	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	50.00	6HX	95.00	21.00	3	16.60	JIS-B-4436	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

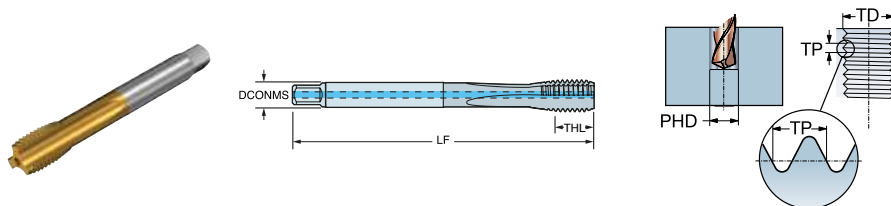
Metrico (mm)

P													
Codice di ordinazione	P1PL	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM106AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	16.00	3	5.10	DIN/ANSI	E = 1,5-2xTP
T100-PM104AE-5/16	●	UNC 5/16-18	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.70	DIN/ANSI	C = 2-3xTP
T100-PM106AE-5/16	●	UNC 5/16-18	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.70	DIN/ANSI	E = 1,5-2xTP
T100-PM104AE-3/8	●	UNC 3/8-16	9.52	9.68	16	39.00	2BX	100.00	21.30	3	8.00	DIN/ANSI	C = 2-3xTP
T100-PM106AE-3/8	●	UNC 3/8-16	9.52	9.68	16	39.00	2BX	100.00	21.30	3	8.00	DIN/ANSI	E = 1,5-2xTP
T100-PM105AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2BX	100.00	20.10	3	9.40	DIN/ANSI	C = 2-3xTP
T100-PM107AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2BX	100.00	20.10	3	9.40	DIN/ANSI	E = 1,5-2xTP
T100-PM105AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	23.10	3	10.80	DIN/ANSI	C = 2-3xTP
T100-PM107AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	23.10	3	10.80	DIN/ANSI	E = 1,5-2xTP
T100-PM105AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	23.10	3	13.60	DIN/ANSI	C = 2-3xTP
T100-PM107AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	23.10	3	13.60	DIN/ANSI	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrico (mm)

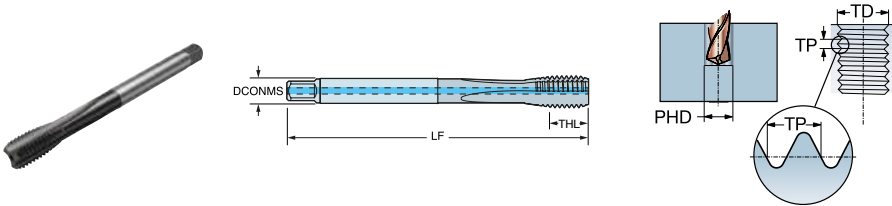
Codice di ordinazione	P1PL	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM106AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	16.00	3	5.50	DIN/ANSI	E = 1,5-2xTP
T100-PM104AF-5/16	●	UNF 5/16-24	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.90	DIN/ANSI	C = 2-3xTP
T100-PM104AF-3/8	●	UNF 3/8-24	9.52	9.68	24	37.50	2BX	100.00	20.00	4	28.00	DIN/ANSI	C = 2-3xTP
T100-PM106AF-3/8	●	UNF 3/8-24	9.52	9.68	24	37.50	2BX	100.00	20.00	3	10.60	DIN/ANSI	E = 1,5-2xTP
T100-PM105AF-7/16	●	UNF 7/16-20	11.11	8.20	20	48.00	2BX	100.00	20.00	3	9.90	DIN/ANSI	C = 2-3xTP
T100-PM105AF-1/2	●	UNF 1/2-20	12.70	9.32	20	50.00	2BX	110.00	21.00	3	7.15	DIN/ANSI	C = 2-3xTP
T100-PM107AF-1/2	●	UNF 1/2-20	12.70	9.32	20	50.00	2BX	110.00	21.00	3	13.00	DIN/ANSI	E = 1,5-2xTP
T100-PM105AF-5/8	●	UNF 5/8-18	15.88	12.19	18	50.00	2BX	110.00	21.00	3	9.00	DIN/ANSI	C = 2-3xTP
T100-PM107AF-5/8	●	UNF 5/8-18	15.88	12.19	18	50.00	2BX	110.00	21.00	3	14.50	DIN/ANSI	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	CVD DLC TaC

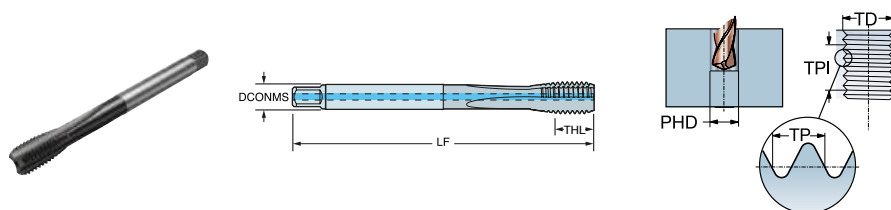
Metrico (mm)

N													
Codice di ordinazione	N1PR	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-NM100DA-M3	●	M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	3	2.50	DIN371	C = 2-3xTP
T100-NM102DA-M3	●	M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	3	2.50	DIN371	E = 1,5-2xTP
T100-NM100DA-M4	●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	3	3.30	DIN371	C = 2-3xTP
T100-NM102DA-M4	●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	3	3.30	DIN371	E = 1,5-2xTP
T100-NM100DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	3	4.20	DIN371	C = 2-3xTP
T100-NM102DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	3	4.20	DIN371	E = 1,5-2xTP
T100-NM104DA-M6	●	M 6	1.00	6.00	6.00	31.00	6HX	80.00	15.00	3	5.00	DIN371	C = 2-3xTP
T100-NM106DA-M6	●	M 6	1.00	6.00	6.00	31.00	6HX	80.00	15.00	3	5.00	DIN371	E = 1,5-2xTP
T100-NM104DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	3	6.75	DIN371	C = 2-3xTP
T100-NM106DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	3	6.75	DIN371	E = 1,5-2xTP
T100-NM104DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	C = 2-3xTP
T100-NM106DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	E = 1,5-2xTP
T100-NM105DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	16.00	3	10.25	DIN376	C = 2-3xTP
T100-NM107DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	3	10.25	DIN376	E = 1,5-2xTP
T100-NM107DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	3	12.00	DIN376	E = 1,5-2xTP
T100-NM107DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	3	14.00	DIN376	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	CVD DLC TaC

Metrico (mm)

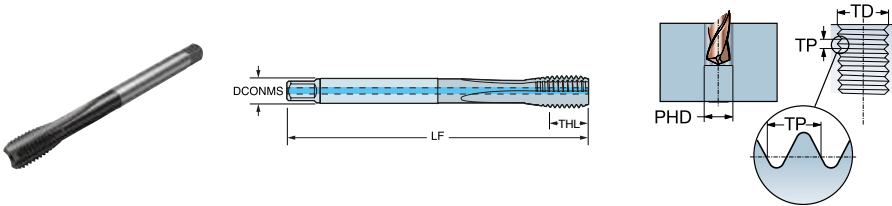
Codice di ordinazione	NIPR	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-NM102AA-M3	●	M 3	0.50	3.00	3.58	18.00	6HX	56.00	9.00	3	2.50	DIN/ANSI	E = 1, 5-2xTP
T100-NM102AA-M4	●	M 4	0.70	4.00	4.27	21.50	6HX	63.00	13.00	3	3.30	DIN/ANSI	E = 1, 5-2xTP
T100-NM102AA-M5	●	M 5	0.80	5.00	4.93	28.00	6HX	70.00	14.00	3	4.20	DIN/ANSI	E = 1, 5-2xTP
T100-NM106AA-M6	●	M 6	1.00	6.00	6.48	26.00	6HX	80.00	15.00	3	5.00	DIN/ANSI	E = 1, 5-2xTP
T100-NM106AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.00	3	6.75	DIN/ANSI	E = 1, 5-2xTP
T100-NM106AA-M10	●	M 10	1.50	10.00	9.68	38.00	6HX	100.00	20.00	3	8.50	DIN/ANSI	E = 1, 5-2xTP
T100-NM107AA-M12	●	M 12	1.75	12.00	9.32	55.00	6HX	110.00	23.00	3	10.25	DIN/ANSI	E = 1, 5-2xTP
T100-NM107AA-M14	●	M 14	2.00	14.00	10.90	55.00	6HX	110.00	25.00	3	12.00	DIN/ANSI	E = 1, 5-2xTP
T100-NM107AA-M16	●	M 16	2.00	16.00	12.19	55.00	6HX	110.00	25.00	3	14.00	DIN/ANSI	E = 1, 5-2xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	CVD DLC TaC

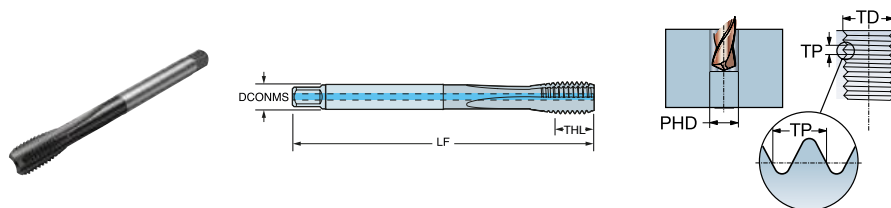
Metrico (mm)

N													
Codice di ordinazione	NIPR	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-NM102JA-M3	●	M 3	0.50	3.00	4.00	18.00	6HX	46.00	10.00	3	2.50	JISB4430	E = 1,5-2xTP
T100-NM102JA-M4	●	M 4	0.70	4.00	5.00	21.00	6HX	52.00	12.00	3	3.30	JISB4430	E = 1,5-2xTP
T100-NM102JA-M5	●	M 5	0.80	5.00	5.50	25.00	6HX	60.00	13.00	3	4.20	JISB4430	E = 1,5-2xTP
T100-NM106JA-M6	●	M 6	1.00	6.00	6.00	30.00	6HX	62.00	15.00	3	5.00	JISB4430	E = 1,5-2xTP
T100-NM107JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.75	JISB4430	E = 1,5-2xTP
T100-NM107JA-M10	●	M 10	1.50	10.00	7.00	39.00	6HX	75.00	20.00	3	8.50	JISB4430	E = 1,5-2xTP
T100-NM107JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	3	10.25	JISB4430	E = 1,5-2xTP
T100-NM107JA-M14	●	M 14	2.00	14.00	10.50	44.00	6HX	88.00	25.00	3	12.00	JISB4430	E = 1,5-2xTP
T100-NM107JA-M16	●	M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	3	14.00	JISB4430	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	CVD DLC TaC

Metrico (mm)

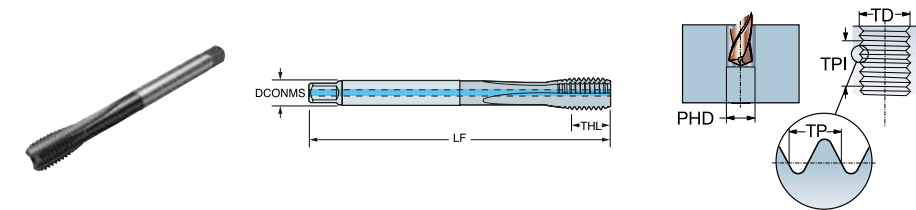
	N												
Codice di ordinazione	N1PR	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-NM101DB-M3X035	●	MF 3x0.35	0.35	3.00	2.50	28.00	6HX	56.00	8.00	3	2.65	DIN374	C = 2-3xTP
T100-NM103DB-M3X035	●	MF 3x0.35	0.35	3.00	2.50	28.00	6HX	56.00	8.00	3	2.65	DIN374	E = 1,5-2xTP
T100-NM101DB-M4X050	●	MF 4x0.5	0.50	4.00	2.80	31.50	6HX	63.00	12.00	3	3.50	DIN374	C = 2-3xTP
T100-NM103DB-M4X050	●	MF 4x0.5	0.50	4.00	2.80	31.50	6HX	63.00	12.00	3	3.50	DIN374	E = 1,5-2xTP
T100-NM101DB-M5X050	●	MF 5x0.5	0.50	5.00	3.50	35.00	6HX	70.00	13.00	3	4.50	DIN374	C = 2-3xTP
T100-NM103DB-M5X050	●	MF 5x0.5	0.50	5.00	3.50	35.00	6HX	70.00	13.00	3	4.50	DIN374	E = 1,5-2xTP
T100-NM105DB-M6X075	●	MF 6x0.75	0.75	6.00	4.50	40.00	6HX	80.00	15.00	3	5.25	DIN374	C = 2-3xTP
T100-NM107DB-M6X075	●	MF 6x0.75	0.75	6.00	4.50	40.00	6HX	80.00	15.00	3	5.25	DIN374	E = 1,5-2xTP
T100-NM105DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	40.00	6HX	80.00	15.00	3	7.25	DIN374	C = 2-3xTP
T100-NM107DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	40.00	6HX	80.00	15.00	3	7.25	DIN374	E = 1,5-2xTP
T100-NM105DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	18.00	3	9.00	DIN374	C = 2-3xTP
T100-NM105DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	43.00	6HX	100.00	20.00	3	8.75	DIN374	C = 2-3xTP
T100-NM107DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	18.00	3	9.00	DIN374	E = 1,5-2xTP
T100-NM107DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	50.00	6HX	100.00	20.00	3	8.75	DIN374	E = 1,5-2xTP
T100-NM105DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	3	11.00	DIN374	C = 2-3xTP
T100-NM105DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	3	10.75	DIN374	C = 2-3xTP
T100-NM105DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	50.00	6HX	100.00	21.00	3	10.50	DIN374	C = 2-3xTP
T100-NM107DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	3	11.00	DIN374	E = 1,5-2xTP
T100-NM107DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	3	10.75	DIN374	E = 1,5-2xTP
T100-NM107DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	50.00	6HX	100.00	21.00	3	10.50	DIN374	E = 1,5-2xTP
T100-NM107DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	21.00	3	13.00	DIN374	E = 1,5-2xTP
T100-NM107DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	21.00	3	12.75	DIN374	E = 1,5-2xTP
T100-NM107DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	3	12.50	DIN374	E = 1,5-2xTP
T100-NM107DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	3	14.50	DIN374	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	CVD DLC TaC

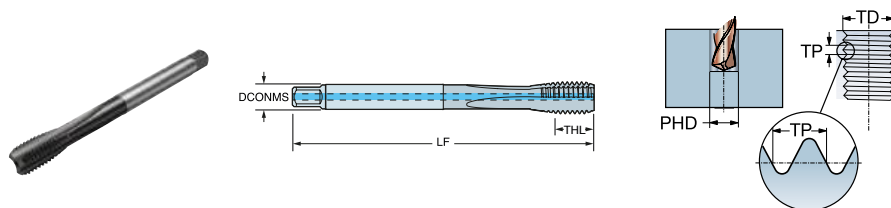
Metrico (mm)

N													
Codice di ordinazione	N1PR	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-NM102AB-M3X035	●	MF 3x0.35	0.35	3.00	3.58	28.00	6HX	56.00	9.00	3	2.65	DIN/ANSI	E = 1,5-2xTP
T100-NM102AB-M4X050	●	MF 4x0.5	0.50	4.00	4.27	31.50	6HX	63.00	12.00	3	3.50	DIN/ANSI	E = 1,5-2xTP
T100-NM102AB-M5X050	●	MF 5x0.5	0.50	5.00	4.93	35.00	6HX	70.00	13.00	3	4.50	DIN/ANSI	E = 1,5-2xTP
T100-NM106AB-M6X075	●	MF 6x0.75	0.75	6.00	6.48	40.00	6HX	80.00	15.00	3	5.25	DIN/ANSI	E = 1,5-2xTP
T100-NM106AB-M8X075	●	MF 8x0.75	0.75	8.00	8.08	36.00	6HX	80.00	15.00	3	7.25	DIN/ANSI	E = 1,5-2xTP
T100-NM106AB-M10X100	●	MF 10x1	1.00	10.00	9.68	43.00	6HX	90.00	18.00	3	9.00	DIN/ANSI	E = 1,5-2xTP
T100-NM106AB-M10X125	●	MF 10x1.25	1.25	10.00	9.68	48.00	6HX	100.00	20.00	3	8.75	DIN/ANSI	E = 1,5-2xTP
T100-NM107AB-M12X100	●	MF 12x1	1.00	12.00	9.32	50.00	6HX	100.00	21.00	3	11.00	DIN/ANSI	E = 1,5-2xTP
T100-NM107AB-M12X125	●	MF 12x1.25	1.25	12.00	9.32	50.00	6HX	100.00	21.00	3	10.75	DIN/ANSI	E = 1,5-2xTP
T100-NM107AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	50.00	6HX	100.00	21.00	3	10.50	DIN/ANSI	E = 1,5-2xTP
T100-NM107AB-M14X100	●	MF 14x1	1.00	14.00	10.90	50.00	6HX	100.00	21.00	3	13.00	DIN/ANSI	E = 1,5-2xTP
T100-NM107AB-M14X125	●	MF 14x1.25	1.25	14.00	10.90	50.00	6HX	100.00	21.00	3	12.75	DIN/ANSI	E = 1,5-2xTP
T100-NM107AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	50.00	6HX	100.00	21.00	3	12.50	DIN/ANSI	E = 1,5-2xTP
T100-NM107AB-M16X150	●	MF 16x1.5	1.50	16.00	12.19	50.00	6HX	100.00	21.00	3	14.50	DIN/ANSI	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	CVD DLC TaC

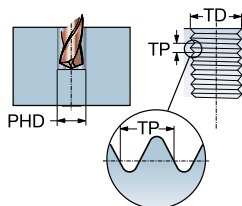
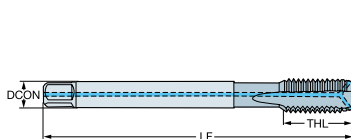
Metrico (mm)

N													
Codice di ordinazione	N1PR	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-NM102JB-M3X035	●	MF 3x0.35	0.35	3.00	4.00	18.00	6HX	46.00	8.00	3	2.65	JISB4436	E = 1, 5-2xTP
T100-NM102JB-M4X050	●	MF 4x0.5	0.50	4.00	5.00	21.00	6HX	52.00	12.00	3	3.50	JISB4436	E = 1, 5-2xTP
T100-NM102JB-M5X050	●	MF 5x0.5	0.50	5.00	5.50	25.00	6HX	52.00	13.00	3	4.50	JISB4436	E = 1, 5-2xTP
T100-NM106JB-M6X075	●	MF 6x0.75	0.75	6.00	6.00	31.00	6HX	62.00	15.00	3	5.25	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M8X075	●	MF 8x0.75	0.75	8.00	6.20	35.00	6HX	62.00	15.00	3	7.25	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	70.00	18.00	3	9.00	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	75.00	20.00	3	8.75	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M12X100	●	MF 12x1	1.00	12.00	8.50	50.00	6HX	70.00	21.00	3	11.00	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	50.00	6HX	80.00	21.00	3	10.75	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	50.00	6HX	82.00	21.00	3	10.50	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M14X100	●	MF 14x1	1.00	14.00	10.50	50.00	6HX	70.00	21.00	3	13.00	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M14X125	●	MF 14x1.25	1.25	14.00	10.50	50.00	6HX	88.00	21.00	3	12.75	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	50.00	6HX	88.00	21.00	3	12.50	JISB4436	E = 1, 5-2xTP
T100-NM107JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	50.00	6HX	95.00	21.00	3	14.50	JISB4436	E = 1, 5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

K

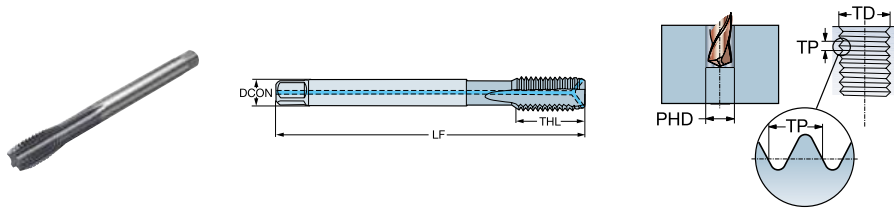
Codice di ordinazione	D210	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-KM100AA-M6	●	M 6	1.00	6.00	6.48	25.00	6HX	80.00	15.60	5	5.00	DIN 371/ANSI	C = 2-3xTP
T100-KM102AA-M6	●	M 6	1.00	6.00	6.48	25.00	6HX	80.00	15.60	5	5.00	DIN 371/ANSI	E = 1,5-2xTP
T100-KM104AA-M6	●	M 6	1.00	6.00	6.48	25.00	6HX	80.00	15.60	5	5.00	DIN 371/ANSI	C = 2-3xTP
T100-KM106AA-M6	●	M 6	1.00	6.00	6.48	25.00	6HX	80.00	15.60	5	5.00	DIN 371/ANSI	E = 1,5-2xTP
T100-KM108AA-M6	●	M 6	1.00	6.00	6.48	25.00	6HX	80.00	15.60	5	5.00	DIN 371/ANSI	C = 2-3xTP
T100-KM100AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.70	5	6.80	DIN 371/ANSI	C = 2-3xTP
T100-KM102AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.70	5	6.80	DIN 371/ANSI	E = 1,5-2xTP
T100-KM104AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.70	5	6.80	DIN 371/ANSI	C = 2-3xTP
T100-KM106AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.70	5	6.80	DIN 371/ANSI	E = 1,5-2xTP
T100-KM108AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.70	5	6.80	DIN 371/ANSI	C = 2-3xTP
T100-KM100AA-M10	●	M 10	1.50	10.00	9.68	38.00	6HX	100.00	20.60	5	8.50	DIN 371/ANSI	C = 2-3xTP
T100-KM102AA-M10	●	M 10	1.50	10.00	9.68	38.00	6HX	100.00	20.60	5	8.50	DIN 371/ANSI	E = 1,5-2xTP
T100-KM104AA-M10	●	M 10	1.50	10.00	9.68	38.00	6HX	100.00	20.60	5	8.50	DIN 371/ANSI	C = 2-3xTP
T100-KM106AA-M10	●	M 10	1.50	10.00	9.68	38.00	6HX	100.00	20.60	5	8.50	DIN 371/ANSI	E = 1,5-2xTP
T100-KM108AA-M10	●	M 10	1.50	10.00	9.68	38.00	6HX	100.00	20.60	5	8.50	DIN 371/ANSI	C = 2-3xTP
T100-KM101AA-M12	●	M 12	1.75	12.00	9.32	81.90	6HX	110.00	23.00	5	10.20	DIN 376/ANSI	C = 2-3xTP
T100-KM103AA-M12	●	M 12	1.75	12.00	9.32	81.90	6HX	110.00	23.00	5	10.20	DIN 376/ANSI	E = 1,5-2xTP
T100-KM105AA-M12	●	M 12	1.75	12.00	9.32	81.90	6HX	110.00	23.00	5	10.20	DIN 376/ANSI	C = 2-3xTP
T100-KM107AA-M12	●	M 12	1.75	12.00	9.32	81.90	6HX	110.00	23.00	5	10.20	DIN 376/ANSI	E = 1,5-2xTP
T100-KM109AA-M12	●	M 12	1.75	12.00	9.32	81.90	6HX	110.00	23.00	5	10.20	DIN 376/ANSI	C = 2-3xTP
T100-KM101AA-M14	●	M 14	2.00	14.00	10.90	80.30	6HX	110.00	23.00	5	12.00	DIN 376/ANSI	C = 2-3xTP
T100-KM103AA-M14	●	M 14	2.00	14.00	10.90	80.30	6HX	110.00	23.00	5	12.00	DIN 376/ANSI	E = 1,5-2xTP
T100-KM107AA-M14	●	M 14	2.00	14.00	10.90	80.30	6HX	110.00	23.00	5	12.00	DIN 376/ANSI	E = 1,5-2xTP
T100-KM109AA-M14	●	M 14	2.00	14.00	10.90	80.30	6HX	110.00	23.00	5	12.00	DIN 376/ANSI	C = 2-3xTP
T100-KM101AA-M16	●	M 16	2.00	16.00	12.19	65.70	6HX	110.00	23.00	5	14.00	DIN 376/ANSI	C = 2-3xTP
T100-KM103AA-M16	●	M 16	2.00	16.00	12.19	65.70	6HX	110.00	23.00	5	14.00	DIN 376/ANSI	E = 1,5-2xTP
T100-KM105AA-M16	●	M 16	2.00	16.00	12.19	65.70	6HX	110.00	23.00	5	14.00	DIN 376/ANSI	C = 2-3xTP
T100-KM107AA-M16	●	M 16	2.00	16.00	12.19	65.70	6HX	110.00	23.00	5	14.00	DIN 376/ANSI	E = 1,5-2xTP
T100-KM109AA-M16	●	M 16	2.00	16.00	12.19	65.70	6HX	110.00	23.00	5	14.00	DIN 376/ANSI	C = 2-3xTP
T100-KM105AA-M20	●	M 20	2.50	20.00	16.56	92.50	6HX	140.00	30.00	5	17.50	DIN 376/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

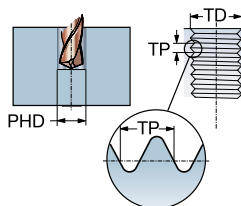
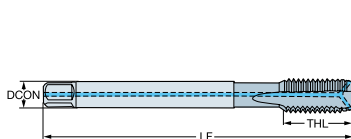
Metrico (mm)

	K												
Codice di ordinazione	D210	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-KM107AA-M20	●	M 20	2.50	20.00	16.56	92.50	6HX	140.00	30.00	5	17.50	DIN 376/ANSI E = 1,5-2xTP	
T100-KM109AA-M20	●	M 20	2.50	20.00	16.56	92.50	6HX	140.00	30.00	5	17.50	DIN 376/ANSI C = 2-3xTP	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

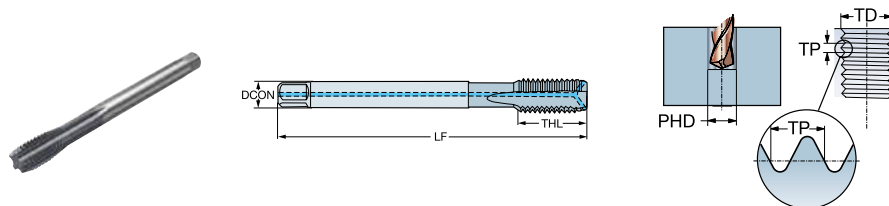
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Codice di ordinazione	A110	D210	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	SUBSTRATE
T100-KM100DA-M3		●	M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	4	2.50	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM100DA-M4		●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	4	3.30	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM100DA-M5		●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	5	4.20	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM102DA-M5		●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	5	4.20	DIN 371	E = 1,5-2xTP	HSS-E-PM
T100-KM104DA-M5	●		M 5	0.80	5.00	6.00	27.00	6HX	70.00	16.00	4	4.20	DIN 371	C = 2-3xTP	HC
T100-KM100DA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.00	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM102DA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.00	DIN 371	E = 1,5-2xTP	HSS-E-PM
T100-KM104DA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.00	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM105DA-M6	●		M 6	1.00	6.00	6.00	30.00	6HX	80.00	19.00	4	5.00	DIN 371	C = 2-3xTP	HC
T100-KM106DA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.00	DIN 371	E = 1,5-2xTP	HSS-E-PM
T100-KM108DA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.00	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM100DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	6.80	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M8		●	M 8	1.25	8.00	6.00	67.00	6HX	90.00	20.00	5	6.80	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM102DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	6.80	DIN 371	E = 1,5-2xTP	HSS-E-PM
T100-KM104DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	6.80	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM105DA-M8	●		M 8	1.25	8.00	8.00	35.00	6HX	90.00	22.00	4	6.80	DIN 371	C = 2-3xTP	HC
T100-KM106DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	6.80	DIN 371	E = 1,5-2xTP	HSS-E-PM
T100-KM108DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	6.80	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM100DA-M10		●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	8.50	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M10		●	M 10	1.50	10.00	7.00	77.00	6HX	100.00	23.50	5	8.50	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM102DA-M10		●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	8.50	DIN 371	E = 1,5-2xTP	HSS-E-PM
T100-KM104DA-M10		●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	8.50	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM105DA-M10	●		M 10	1.50	10.00	10.00	39.00	6HX	100.00	24.00	4	8.50	DIN 371	C = 2-3xTP	HC
T100-KM106DA-M10		●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	8.50	DIN 371	E = 1,5-2xTP	HSS-E-PM
T100-KM108DA-M10		●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	8.50	DIN 371	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M12		●	M 12	1.75	12.00	9.00	83.00	6HX	110.00	23.00	5	10.20	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM103DA-M12		●	M 12	1.75	12.00	9.00	83.00	6HX	110.00	23.00	5	10.20	DIN 376	E = 1,5-2xTP	HSS-E-PM
T100-KM105DA-M12	●		M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	4	10.20	DIN 376	C = 2-3xTP	HC
T100-KM105DA-M12		●	M 12	1.75	12.00	9.00	83.00	6HX	110.00	23.00	5	10.20	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM107DA-M12		●	M 12	1.75	12.00	9.00	83.00	6HX	110.00	23.00	5	10.20	DIN 376	E = 1,5-2xTP	HSS-E-PM

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

COATING

PVD TiAlN

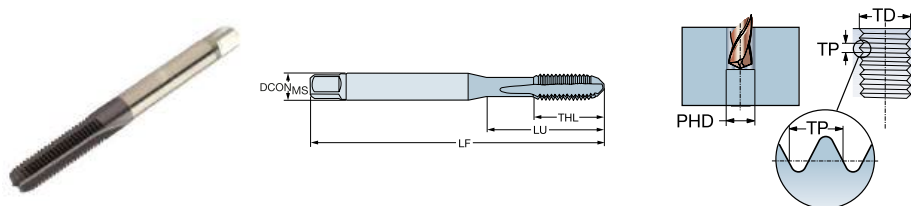
Metrico (mm)

		K													
Codice di ordinazione	A110	D210	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	SUBSTRATE
T100-KM109DA-M12		●	M 12	1.75	12.00	9.00	83.00	6HX	110.00	23.00	5	10.20	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M14		●	M 14	2.00	14.00	11.00	81.00	6HX	110.00	25.00	5	12.00	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM105DA-M14		●	M 14	2.00	14.00	11.00	81.00	6HX	110.00	25.00	5	12.00	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM109DA-M14		●	M 14	2.00	14.00	11.00	81.00	6HX	110.00	25.00	5	12.00	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M16		●	M 16	2.00	16.00	12.00	68.00	6HX	110.00	25.00	5	14.00	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM105DA-M16		●	M 16	2.00	16.00	12.00	55.00	6HX	110.00	25.00	4	14.00	DIN 376	C = 2-3xTP	HC
T100-KM105DA-M16		●	M 16	2.00	16.00	12.00	68.00	6HX	110.00	25.00	5	14.00	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM109DA-M16		●	M 16	2.00	16.00	12.00	68.00	6HX	110.00	25.00	5	14.00	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M18		●	M 18	2.50	18.00	14.00	81.00	6HX	125.00	30.00	5	15.50	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M20		●	M 20	2.50	20.00	16.00	95.00	6HX	140.00	30.00	5	17.50	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM105DA-M20		●	M 20	2.50	20.00	16.00	95.00	6HX	140.00	30.00	5	17.50	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM109DA-M20		●	M 20	2.50	20.00	16.00	95.00	6HX	140.00	30.00	5	17.50	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M22		●	M 22	2.50	22.00	18.00	93.00	6HX	140.00	34.00	5	19.50	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM105DA-M22		●	M 22	2.50	22.00	18.00	93.00	6HX	140.00	34.00	5	19.50	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM101DA-M24		●	M 24	3.00	24.00	18.00	113.00	6HX	160.00	38.00	5	21.00	DIN 376	C = 2-3xTP	HSS-E-PM
T100-KM105DA-M24		●	M 24	3.00	24.00	18.00	113.00	6HX	160.00	38.00	5	21.00	DIN 376	C = 2-3xTP	HSS-E-PM

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

Metrico (mm)

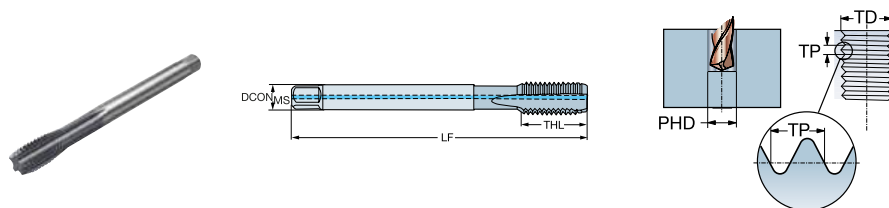
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Codice di ordinazione	D140	D115	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T100-KM100JA-M3		●	M 3	0.50	3.00	4.00	18.00	6HX	46.00	9.00	3	2.50	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM100JA-M3	●		M 3	0.50	3.00	4.00	18.00	6HX	46.00	9.00	3	2.50	JIS-B-4430	C = 2-3xTP	
T100-KM100JA-M4		●	M 4	0.70	4.00	5.00	21.00	6HX	52.00	12.00	3	3.30	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM100JA-M4	●		M 4	0.70	4.00	5.00	21.00	6HX	52.00	12.00	3	3.30	JIS-B-4430	C = 2-3xTP	
T100-KM100JA-M5		●	M 5	0.80	5.00	5.50	25.00	6HX	60.00	13.00	4	4.20	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM100JA-M5	●		M 5	0.80	5.00	5.50	25.00	6HX	60.00	13.00	4	4.20	JIS-B-4430	C = 2-3xTP	
T100-KM100JA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	62.00	15.00	4	5.00	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM100JA-M6	●		M 6	1.00	6.00	6.00	30.00	6HX	62.00	15.00	4	5.00	JIS-B-4430	C = 2-3xTP	
T100-KM101JA-M8		●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	4	6.80	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM101JA-M8	●		M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	4	6.80	JIS-B-4430	C = 2-3xTP	
T100-KM101JA-M10		●	M 10	1.50	10.00	7.00	39.00	6HX	75.00	20.00	4	8.50	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM101JA-M10	●		M 10	1.50	10.00	7.00	39.00	6HX	75.00	20.00	4	8.50	JIS-B-4430	C = 2-3xTP	
T100-KM101JA-M12		●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	4	10.20	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM101JA-M12	●		M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	4	10.20	JIS-B-4430	C = 2-3xTP	
T100-KM101JA-M16		●	M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	4	14.00	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM101JA-M16	●		M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	4	14.00	JIS-B-4430	C = 2-3xTP	
T100-KM101JA-M18		●	M 18	2.50	18.00	14.00	50.00	6HX	100.00	30.00	4	15.50	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM101JA-M18	●		M 18	2.50	18.00	14.00	50.00	6HX	100.00	30.00	4	15.50	JIS-B-4430	C = 2-3xTP	
T100-KM101JA-M20		●	M 20	2.50	20.00	15.00	52.50	6HX	105.00	30.00	4	17.50	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM101JA-M20	●		M 20	2.50	20.00	15.00	52.50	6HX	105.00	30.00	4	17.50	JIS-B-4430	C = 2-3xTP	
T100-KM101JA-M24		●	M 24	3.00	24.00	19.00	60.00	6HX	120.00	36.00	5	21.00	JIS-B-4430	C = 2-3xTP	PVD TiCN
T100-KM101JA-M24	●		M 24	3.00	24.00	19.00	60.00	6HX	120.00	36.00	5	21.00	JIS-B-4430	C = 2-3xTP	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

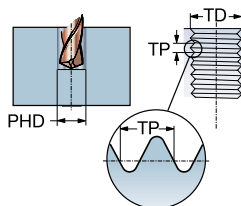
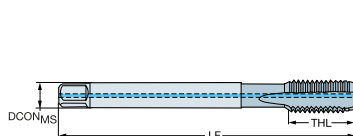
Metrico (mm)

Codice di ordinazione	D210	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-KM100AB-M10X100	●	MF 10x1	1.00	10.00	9.68	38.00	6HX	90.00	20.60	5	9.00	DIN 374/ANSI	C = 2-3xTP
T100-KM104AB-M10X125	●	MF 10x1.25	1.25	10.00	9.68	38.00	6HX	100.00	20.60	5	8.80	DIN 374/ANSI	C = 2-3xTP
T100-KM108AB-M10X125	●	MF 10x1.25	1.25	10.00	9.68	38.00	6HX	100.00	20.60	5	8.80	DIN 374/ANSI	C = 2-3xTP
T100-KM101AB-M12X125	●	MF 12x1.25	1.25	12.00	9.32	71.90	6HX	100.00	23.00	5	10.75	DIN 374/ANSI	C = 2-3xTP
T100-KM101AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	71.90	6HX	100.00	23.00	5	10.50	DIN 374/ANSI	C = 2-3xTP
T100-KM109AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	71.90	6HX	100.00	23.00	5	10.50	DIN 374/ANSI	C = 2-3xTP
T100-KM101AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	70.30	6HX	100.00	23.00	5	12.50	DIN 374/ANSI	C = 2-3xTP
T100-KM105AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	70.30	6HX	100.00	23.00	5	12.50	DIN 374/ANSI	C = 2-3xTP
T100-KM109AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	70.30	6HX	100.00	23.00	5	12.50	DIN 374/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

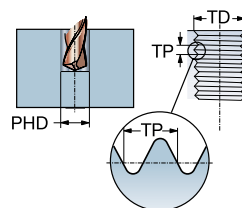
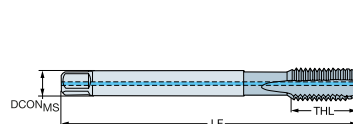
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Codice di ordinazione	A110	D210	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	SUBSTRATE
T100-KM105DB-M8X100	●		MF 8x1	1.00	8.00	6.00	45.00	6HX	90.00	12.00	4	7.00	DIN 374	C = 2-3xTP	HC
T100-KM100DB-M10X100		●	MF 10x1	1.00	10.00	7.00	67.00	6HX	90.00	18.00	5	9.00	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM100DB-M10X125		●	MF 10x1.25	1.25	10.00	7.00	77.00	6HX	100.00	20.00	5	8.80	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM102DB-M10X100		●	MF 10x1	1.00	10.00	7.00	67.00	6HX	90.00	18.00	5	9.00	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM102DB-M10X125		●	MF 10x1.25	1.25	10.00	7.00	77.00	6HX	100.00	20.00	5	8.80	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM104DB-M10X100		●	MF 10x1	1.00	10.00	7.00	67.00	6HX	90.00	18.00	5	9.00	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM104DB-M10X125		●	MF 10x1.25	1.25	10.00	7.00	77.00	6HX	100.00	20.00	5	8.80	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM105DB-M10X100	●		MF 10x1	1.00	10.00	7.00	45.00	6HX	90.00	14.00	4	9.00	DIN 374	C = 2-3xTP	HC
T100-KM106DB-M10X100		●	MF 10x1	1.00	10.00	7.00	67.00	6HX	90.00	18.00	5	9.00	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM106DB-M10X125		●	MF 10x1.25	1.25	10.00	7.00	77.00	6HX	100.00	20.00	5	8.80	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM108DB-M10X100		●	MF 10x1	1.00	10.00	7.00	67.00	6HX	90.00	18.00	5	9.00	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM108DB-M10X125		●	MF 10x1.25	1.25	10.00	7.00	77.00	6HX	100.00	20.00	5	8.80	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM100DB-M12X125		●	MF 12x1.25	1.25	12.00	9.00	73.00	6HX	100.00	21.00	5	10.75	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM100DB-M12X150		●	MF 12x1.5	1.50	12.00	9.00	73.00	6HX	100.00	21.00	5	10.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM102DB-M12X125		●	MF 12x1.25	1.25	12.00	9.00	73.00	6HX	100.00	21.00	5	10.75	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM102DB-M12X150		●	MF 12x1.5	1.50	12.00	9.00	73.00	6HX	100.00	21.00	5	10.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM104DB-M12X125		●	MF 12x1.25	1.25	12.00	9.00	73.00	6HX	100.00	21.00	5	10.75	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM104DB-M12X150		●	MF 12x1.5	1.50	12.00	9.00	73.00	6HX	100.00	21.00	5	10.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM105DB-M12X150	●		MF 12x1.5	1.50	12.00	9.00	50.00	6HX	100.00	20.00	4	10.50	DIN 374	C = 2-3xTP	HC
T100-KM106DB-M12X125		●	MF 12x1.25	1.25	12.00	9.00	73.00	6HX	100.00	21.00	5	10.75	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM106DB-M12X150		●	MF 12x1.5	1.50	12.00	9.00	73.00	6HX	100.00	21.00	5	10.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM108DB-M12X125		●	MF 12x1.25	1.25	12.00	9.00	73.00	6HX	100.00	21.00	5	10.75	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM108DB-M12X150		●	MF 12x1.5	1.50	12.00	9.00	73.00	6HX	100.00	21.00	5	10.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM100DB-M14X150		●	MF 14x1.5	1.50	14.00	11.00	71.00	6HX	100.00	21.00	5	12.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM102DB-M14X150		●	MF 14x1.5	1.50	14.00	11.00	71.00	6HX	100.00	21.00	5	12.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM104DB-M14X150		●	MF 14x1.5	1.50	14.00	11.00	71.00	6HX	100.00	21.00	5	12.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM105DB-M14X150	●		MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	4	12.50	DIN 374	C = 2-3xTP	HC
T100-KM106DB-M14X150		●	MF 14x1.5	1.50	14.00	11.00	71.00	6HX	100.00	21.00	5	12.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM108DB-M14X150		●	MF 14x1.5	1.50	14.00	11.00	71.00	6HX	100.00	21.00	5	12.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM100DB-M16X150		●	MF 16x1.5	1.50	16.00	12.00	58.00	6HX	100.00	21.00	5	14.50	DIN 374	C = 2-3xTP	HSS-E-PM

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

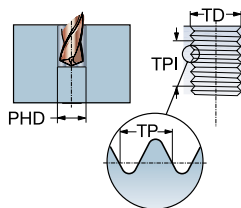
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Codice di ordinazione	A110	D210	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	SUBSTRATE
T100-KM102DB-M16X150		●	MF 16x1.5	1.50	16.00	12.00	58.00	6HX	100.00	21.00	5	14.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM104DB-M16X150		●	MF 16x1.5	1.50	16.00	12.00	58.00	6HX	100.00	21.00	5	14.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM106DB-M16X150		●	MF 16x1.5	1.50	16.00	12.00	58.00	6HX	100.00	21.00	5	14.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM108DB-M16X150		●	MF 16x1.5	1.50	16.00	12.00	58.00	6HX	100.00	21.00	5	14.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM100DB-M18X150		●	MF 18x1.5	1.50	18.00	14.00	66.00	6HX	110.00	24.00	5	16.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM102DB-M18X150		●	MF 18x1.5	1.50	18.00	14.00	66.00	6HX	110.00	24.00	5	16.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM104DB-M18X150		●	MF 18x1.5	1.50	18.00	14.00	66.00	6HX	110.00	24.00	5	16.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM106DB-M18X150		●	MF 18x1.5	1.50	18.00	14.00	66.00	6HX	110.00	24.00	5	16.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM108DB-M18X150		●	MF 18x1.5	1.50	18.00	14.00	66.00	6HX	110.00	24.00	5	16.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM100DB-M20X150		●	MF 20x1.5	1.50	20.00	16.00	80.00	6HX	125.00	24.00	5	18.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM102DB-M20X150		●	MF 20x1.5	1.50	20.00	16.00	80.00	6HX	125.00	24.00	5	18.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM104DB-M20X150		●	MF 20x1.5	1.50	20.00	16.00	80.00	6HX	125.00	24.00	5	18.50	DIN 374	C = 2-3xTP	HSS-E-PM
T100-KM106DB-M20X150		●	MF 20x1.5	1.50	20.00	16.00	80.00	6HX	125.00	24.00	5	18.50	DIN 374	E = 1,5-2xTP	HSS-E-PM
T100-KM108DB-M20X150		●	MF 20x1.5	1.50	20.00	16.00	80.00	6HX	125.00	24.00	5	18.50	DIN 374	C = 2-3xTP	HSS-E-PM

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

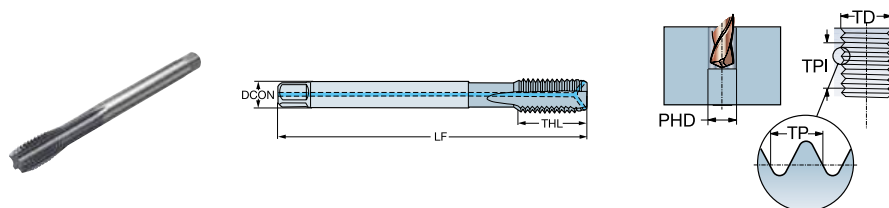
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Codice di ordinazione	D210	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-KM100AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	15.60	5	5.10	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM102AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	15.60	5	5.10	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM104AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	15.60	5	5.10	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM106AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	15.60	5	5.10	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM108AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	15.60	5	5.10	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM100AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	2BX	90.00	18.70	5	6.60	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM102AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	2BX	90.00	18.70	5	6.60	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM104AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	2BX	90.00	18.70	5	6.60	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM106AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	2BX	90.00	18.70	5	6.60	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM108AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	2BX	90.00	18.70	5	6.60	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM100AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	20.60	5	8.00	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM102AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	20.60	5	8.00	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM104AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	20.60	5	8.00	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM106AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	20.60	5	8.00	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM108AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	20.60	5	8.00	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM101AE-7/16	●	UNC 7/16-14	11.11	8.20	14	72.70	2BX	100.00	20.00	5	9.40	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM105AE-7/16	●	UNC 7/16-14	11.11	8.20	14	72.70	2BX	100.00	20.00	5	9.40	DIN 376/ANSI	C = 2-3xTP
T100-KM109AE-7/16	●	UNC 7/16-14	11.11	8.20	14	72.70	2BX	100.00	20.00	5	9.40	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM101AE-1/2	●	UNC 1/2-13	12.70	9.32	13	81.90	2BX	110.00	23.00	5	10.80	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM103AE-1/2	●	UNC 1/2-13	12.70	9.32	13	81.90	2BX	110.00	23.00	5	10.80	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM105AE-1/2	●	UNC 1/2-13	12.70	9.32	13	81.90	2BX	110.00	23.00	5	10.80	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM107AE-1/2	●	UNC 1/2-13	12.70	9.32	13	81.90	2BX	110.00	23.00	5	10.80	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM109AE-1/2	●	UNC 1/2-13	12.70	9.32	13	81.90	2BX	110.00	23.00	5	10.80	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM101AE-5/8	●	UNC 5/8-11	15.88	12.19	11	65.70	2BX	110.00	23.00	5	13.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM103AE-5/8	●	UNC 5/8-11	15.88	12.19	11	65.70	2BX	110.00	23.00	5	13.50	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM101AE-3/4	●	UNC 3/4-10	19.05	14.99	10	77.50	2BX	125.00	30.00	5	16.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM103AE-3/4	●	UNC 3/4-10	19.05	14.99	10	77.50	2BX	125.00	30.00	5	16.50	DIN 2184-1/ANSI	E = 1,5-2xTP
T100-KM103AE-7/8	●	UNC 7/8-9	22.23	17.70	9	90.95	2BX	140.00	34.00	5	19.50	DIN 2184-1/ANSI	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiAlN

Mettrico (mm)

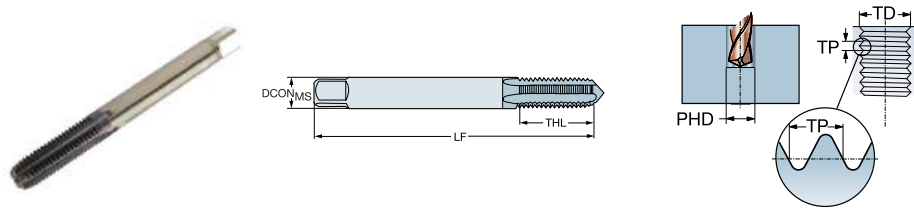
Codice di ordinazione	D210	TDZ	TD [mm]	DCON [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-KM100AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	15.60	5	5.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM102AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	15.60	5	5.50	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM104AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	15.60	5	5.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM106AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	15.60	5	5.50	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM108AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	15.60	5	5.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM100AF-5/16	●	UNF 5/16-24	7.94	8.08	24	33.50	2BX	90.00	18.70	5	6.90	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM104AF-5/16	●	UNF 5/16-24	7.94	8.08	24	33.50	2BX	90.00	18.70	5	6.90	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM106AF-5/16	●	UNF 5/16-24	7.94	8.08	24	33.50	2BX	90.00	18.70	5	6.90	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM108AF-5/16	●	UNF 5/16-24	7.94	8.08	24	33.50	2BX	90.00	18.70	5	6.90	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM100AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	2BX	90.00	20.60	5	8.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM102AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	2BX	90.00	20.60	5	8.50	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM104AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	2BX	90.00	20.60	5	8.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM106AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	2BX	90.00	20.60	5	8.50	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM108AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	2BX	90.00	20.60	5	8.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM101AF-7/16	●	UNF 7/16-20	11.11	8.20	20	72.70	2BX	100.00	20.00	5	9.90	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM103AF-7/16	●	UNF 7/16-20	11.11	8.20	20	72.70	2BX	100.00	20.00	5	9.90	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM105AF-7/16	●	UNF 7/16-20	11.11	8.20	20	72.70	2BX	100.00	20.00	5	9.90	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM107AF-7/16	●	UNF 7/16-20	11.11	8.20	20	72.70	2BX	100.00	20.00	5	9.90	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM109AF-7/16	●	UNF 7/16-20	11.11	8.20	20	72.70	2BX	100.00	20.00	5	9.90	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM101AF-1/2	●	UNF 1/2-20	12.70	9.32	20	71.90	2BX	100.00	23.00	5	11.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM103AF-1/2	●	UNF 1/2-20	12.70	9.32	20	71.90	2BX	100.00	23.00	5	11.50	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM105AF-1/2	●	UNF 1/2-20	12.70	9.32	20	71.90	2BX	100.00	23.00	5	11.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM107AF-1/2	●	UNF 1/2-20	12.70	9.32	20	71.90	2BX	100.00	23.00	5	11.50	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM109AF-1/2	●	UNF 1/2-20	12.70	9.32	20	71.90	2BX	100.00	23.00	5	11.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM103AF-5/8	●	UNF 5/8-18	15.88	12.19	18	55.70	2BX	100.00	23.00	5	14.50	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM101AF-3/4	●	UNF 3/4-16	19.05	14.99	16	62.50	2BX	110.00	25.00	5	17.50	DIN 2184-1/ANSI	C = 2-3xTP
T100-KM103AF-3/4	●	UNF 3/4-16	19.05	14.99	16	62.50	2BX	110.00	25.00	5	17.50	DIN 2184-1/ANSI	E = 1, 5-2xTP
T100-KM103AF-7/8	●	UNF 7/8-14	22.23	17.70	14	75.95	2BX	125.00	25.00	5	20.40	DIN 2184-1/ANSI	E = 1, 5-2xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 100, maschio a tagliare con scanalature dritte

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HC	PVD TiAlN

Metrico (mm)

H													
Codice di ordinazione	A110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-HD100DA-M3	●	M 3	0.50	3.00	3.50	10.00	6H	56.00	10.00	3	2.50	DIN 371	C = 2-3xTP
T100-HD112DA-M3	●	M 3	0.50	3.00	3.50	9.00	6HX	56.00	8.00	4	2.50	DIN 371	C = 2-3xTP
T100-HD100DA-M4	●	M 4	0.70	4.00	4.50	17.00	6H	63.00	13.00	3	3.30	DIN 371	C = 2-3xTP
T100-HD112DA-M4	●	M 4	0.70	4.00	4.50	15.00	6HX	63.00	11.00	5	3.30	DIN 371	C = 2-3xTP
T100-HD100DA-M5	●	M 5	0.80	5.00	6.00	17.00	6H	70.00	16.00	3	4.20	DIN 371	C = 2-3xTP
T100-HD112DA-M5	●	M 5	0.80	5.00	6.00	17.00	6HX	70.00	13.50	5	4.20	DIN 371	C = 2-3xTP
T100-HD101DA-M6	●	M 6	1.00	6.00	6.00	20.00	6H	80.00	20.00	3	5.00	DIN 371	C = 2-3xTP
T100-HD113DA-M6	●	M 6	1.00	6.00	6.00	16.50	6HX	80.00	16.50	5	5.00	DIN 371	C = 2-3xTP
T100-HD101DA-M8	●	M 8	1.25	8.00	8.00	25.00	6H	90.00	25.00	3	6.80	DIN 371	C = 2-3xTP
T100-HD113DA-M8	●	M 8	1.25	8.00	8.00	21.50	6HX	90.00	21.50	5	6.80	DIN 371	C = 2-3xTP
T100-HD101DA-M10	●	M 10	1.50	10.00	10.00	30.00	6H	100.00	30.00	3	8.50	DIN 371	C = 2-3xTP
T100-HD113DA-M10	●	M 10	1.50	10.00	10.00	27.00	6HX	100.00	27.00	5	8.50	DIN 371	C = 2-3xTP
T100-HD101DA-M12	●	M 12	1.75	12.00	12.00	36.00	6H	110.00	36.00	3	10.20	DIN 371	C = 2-3xTP
T100-HD113DA-M12	●	M 12	1.75	12.00	12.00	32.00	6HX	110.00	32.00	6	10.20	DIN 371	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

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M4-M12 #8-1/2
DIN 1835 B/E



CoroTap® 200

Maschi a punta elicoidale per fori passanti

CoroTap® 200 è una gamma di maschi a punta elicoidale per fori passanti, progettata per spingere i trucioli in avanti. La gamma comprende maschi versatili per diversi materiali e maschi ottimizzati per materiali e applicazioni specifiche. All'interno della gamma di soluzioni personalizzate, sono disponibili utensili Tailor Made® e Advanced Engineered.

Applicazione

- Adatto per maschiatura in foro passante fino a 3xD
- Design più robusto grazie alle scanalature poco profonde
- Ampia scelta di forme di filetto, tolleranze e standard
- Spinge il truciolo in avanti
- Adduzione esterna e interna di refrigerante



Caratteristiche e vantaggi

- Maggiore sicurezza del processo grazie a una resistenza aumentata alla scheggiatura del tagliente, con conseguente riduzione delle rotture
- Maggiore velocità di taglio
- Maggiore durata del tagliente
- Maggiore produttività con conseguente riduzione del costo per pezzo



Foro passante

Ottimizzato

CoroTap® 200 include maschi specifici per materiale: acciaio, acciaio inossidabile, materiali non ferrosi e HRSA.



campi di applicazione ISO

Versatile

CoroTap® 200 -XM è l'assortimento versatile di maschi multimateriali per acciaio, acciaio inossidabile, materiali non ferrosi, HRSA e ghisa.



campi di applicazione ISO

Personalizzato

La gamma personalizzata presenta utensili Tailor Made® e Advanced engineered progettati per soddisfare le vostre esigenze applicative più specifiche.

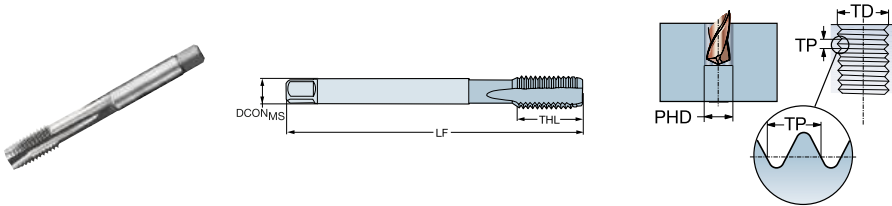


campi di applicazione ISO



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-PM	PVD TiAlN+WC/C

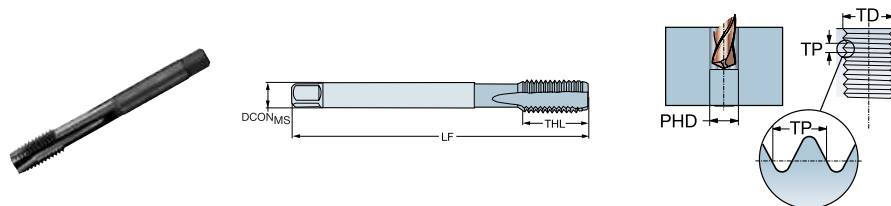
Metrico (mm)

M													
Codice di ordinazione	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-MM100AA-M4	●	M 4	0.70	4.00	4.27	21.50	6H	63.00	13.00	3	3.30	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AA-M5	●	M 5	0.80	5.00	4.93	28.00	6H	70.00	14.00	3	4.20	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AA-M6	●	M 6	1.00	6.00	6.48	26.00	6H	80.00	15.00	3	5.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AA-M8	●	M 8	1.25	8.00	8.08	33.50	6H	90.00	18.00	3	6.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AA-M10	●	M 10	1.50	10.00	9.68	38.00	6H	100.00	20.00	3	8.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AA-M12	●	M 12	1.75	12.00	9.32	55.00	6H	110.00	23.00	4	10.20	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AA-M16	●	M 16	2.00	16.00	12.19	55.00	6H	110.00	25.00	4	14.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AA-M18	●	M 18	2.50	18.00	13.77	72.00	6H	125.00	30.00	4	15.50	DIN/ANSI	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E

Metrico (mm)

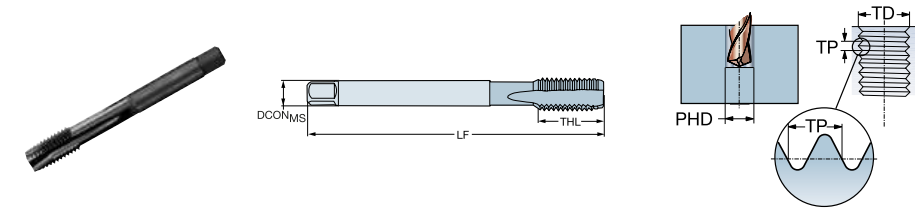
	M														
Codice di ordinazione	B115	B145	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T200-MM100DA-M1	●		M 1	0.25	1.00	2.50	5.50	5HX	40.00	5.00	2	0.75	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M1.2	●		M 1.2	0.25	1.20	2.50	5.50	5HX	40.00	5.00	2	0.95	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M1.4	●		M 1.4	0.30	1.40	2.50	6.60	5HX	40.00	6.00	2	1.10	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M1.6	●		M 1.6	0.35	1.60	2.50	6.60	6H	40.00	6.00	2	1.25	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M1.8	●		M 1.8	0.35	1.80	2.50	7.70	6H	40.00	7.00	2	1.45	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M2	●		M 2	0.40	2.00	2.80	9.00	6H	45.00	6.00	2	1.60	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M2.3	●		M 2.3	0.40	2.30	2.80	12.00	6H	45.00	7.00	2	1.85	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M2.5	●		M 2.5	0.45	2.50	2.80	12.50	6H	50.00	8.00	2	2.05	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M2.6	●		M 2.6	0.45	2.60	2.80	12.50	6H	50.00	8.00	2	2.15	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M3	●		M 3	0.50	3.00	3.50	18.00	6H	56.00	9.00	3	2.50	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M3		●	M 3	0.50	3.00	3.50	18.00	6H	56.00	9.00	3	2.50	DIN371	Imbocco B = 3,5-5xTP	STTEMP
T200-MM100DA-M4	●		M 4	0.70	4.00	4.50	21.00	6H	63.00	12.00	3	3.30	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M4		●	M 4	0.70	4.00	4.50	21.00	6H	63.00	12.00	3	3.30	DIN371	Imbocco B = 3,5-5xTP	STTEMP
T200-MM100DA-M5	●		M 5	0.80	5.00	6.00	25.00	6H	70.00	13.00	3	4.20	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M5		●	M 5	0.80	5.00	6.00	25.00	6H	70.00	13.00	3	4.20	DIN371	Imbocco B = 3,5-5xTP	STTEMP
T200-MM100DA-M6	●		M 6	1.00	6.00	6.00	30.00	6H	80.00	15.00	3	5.00	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M6		●	M 6	1.00	6.00	6.00	30.00	6H	80.00	15.00	3	5.00	DIN371	Imbocco B = 3,5-5xTP	STTEMP
T200-MM100DA-M8	●		M 8	1.25	8.00	8.00	35.00	6H	90.00	18.00	3	6.80	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M8		●	M 8	1.25	8.00	8.00	35.00	6H	90.00	18.00	3	6.80	DIN371	Imbocco B = 3,5-5xTP	STTEMP
T200-MM100DA-M10	●		M 10	1.50	10.00	10.00	39.00	6H	100.00	20.00	3	8.50	DIN371	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM100DA-M10		●	M 10	1.50	10.00	10.00	39.00	6H	100.00	20.00	3	8.50	DIN371	Imbocco B = 3,5-5xTP	STTEMP
T200-MM101DA-M12	●		M 12	1.75	12.00	9.00	42.00	6H	110.00	23.00	4	10.20	DIN376	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM101DA-M12		●	M 12	1.75	12.00	9.00	42.00	6H	110.00	23.00	4	10.20	DIN376	Imbocco B = 3,5-5xTP	STTEMP
T200-MM101DA-M14	●		M 14	2.00	14.00	11.00	49.00	6H	110.00	25.00	4	12.00	DIN376	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM101DA-M14		●	M 14	2.00	14.00	11.00	49.00	6H	110.00	25.00	4	12.00	DIN376	Imbocco B = 3,5-5xTP	STTEMP
T200-MM101DA-M16	●		M 16	2.00	16.00	12.00	55.00	6H	110.00	25.00	4	14.00	DIN376	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM101DA-M16		●	M 16	2.00	16.00	12.00	55.00	6H	110.00	25.00	4	14.00	DIN376	Imbocco B = 3,5-5xTP	STTEMP
T200-MM101DA-M18		●	M 18	2.50	18.00	14.00	72.00	6H	125.00	30.00	4	15.50	DIN376	Imbocco B = 3,5-5xTP	STTEMP
T200-MM101DA-M20	●		M 20	2.50	20.00	16.00	72.00	6H	140.00	30.00	4	17.50	DIN376	Imbocco B = 3,5-5xTP	PVD TiCN
T200-MM101DA-M20		●	M 20	2.50	20.00	16.00	72.00	6H	140.00	30.00	4	17.50	DIN376	Imbocco B = 3,5-5xTP	STTEMP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E

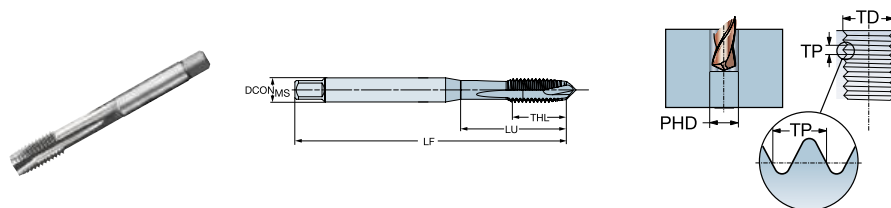
Metrico (mm)

	M														
Codice di ordinazione	B115	B145	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T200-MM101DA-M24		●	M 24	3.00	24.00	18.00	75.00	6H	160.00	38.00	4	21.00	DIN376	Imbocco B = 3,5-5xTP	STTEMP
T200-MM101DA-M30		●	M 30	3.50	30.00	22.00	90.00	6H	180.00	45.00	4	26.50	DIN376	Imbocco B = 3,5-5xTP	STTEMP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-PM

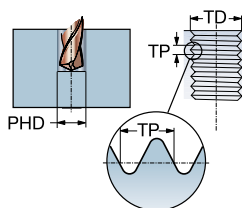
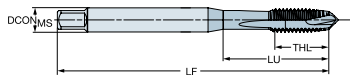
Metrico (mm)

	M															
Codice di ordinazione	C145	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING	
T200-MM100IA-M3		●	M 3	0.50	3.00	3.15	15.00	6H	48.00	9.00	3	2.50	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM100IA-M3	●		M 3	0.50	3.00	3.15	15.00	6H	48.00	9.00	3	2.50	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	
T200-MM100IA-M4		●	M 4	0.70	4.00	4.00	19.00	6H	53.00	12.00	3	3.30	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM100IA-M4	●		M 4	0.70	4.00	4.00	19.00	6H	53.00	12.00	3	3.30	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	
T200-MM100IA-M5		●	M 5	0.80	5.00	5.00	22.00	6H	58.00	13.00	3	4.20	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM100IA-M5	●		M 5	0.80	5.00	5.00	22.00	6H	58.00	13.00	3	4.20	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	
T200-MM100IA-M6		●	M 6	1.00	6.00	6.30	27.00	6H	66.00	15.00	3	5.00	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM100IA-M6	●		M 6	1.00	6.00	6.30	27.00	6H	66.00	15.00	3	5.00	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	
T200-MM100IA-M8		●	M 8	1.25	8.00	8.00	31.00	6H	72.00	18.00	3	6.80	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM100IA-M8	●		M 8	1.25	8.00	8.00	31.00	6H	72.00	18.00	3	6.80	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	
T200-MM100IA-M10		●	M 10	1.50	10.00	10.00	35.00	6H	80.00	20.00	3	8.50	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM100IA-M10	●		M 10	1.50	10.00	10.00	35.00	6H	80.00	20.00	3	8.50	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	
T200-MM101IA-M12		●	M 12	1.75	12.00	9.00	34.50	6H	89.00	22.50	4	10.20	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM101IA-M12	●		M 12	1.75	12.00	9.00	34.50	6H	89.00	22.50	4	10.20	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	
T200-MM101IA-M16		●	M 16	2.00	16.00	12.50	37.50	6H	102.00	24.50	4	14.00	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM101IA-M16	●		M 16	2.00	16.00	12.50	37.50	6H	102.00	24.50	4	14.00	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	
T200-MM101IA-M20		●	M 20	2.50	20.00	14.00	49.50	6H	112.00	29.00	4	17.50	ISO529	Imbocco B = 3,5-5xTP	PVD	
T200-MM101IA-M20	●		M 20	2.50	20.00	14.00	49.50	6H	112.00	29.00	4	17.50	ISO529	Imbocco B = 3,5-5xTP	PVD FeN	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E

Metrico (mm)

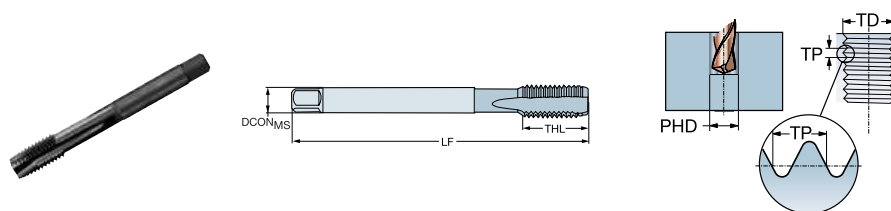
M

Codice di ordinazione	B115	B145	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-MM100JA-M3	●		M 3	0.50	3.00	4.00	18.00	6HX	46.00	9.00	2	2.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM100JA-M3		●	M 3	0.50	3.00	4.00	18.00	6HX	46.00	9.00	2	2.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM170JA-M3		●	M 3	0.50	3.00	4.00	18.00	6HX	100.00	9.00	2	2.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM100JA-M4	●		M 4	0.70	4.00	5.00	21.00	6HX	52.00	12.00	3	3.30	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM100JA-M4		●	M 4	0.70	4.00	5.00	21.00	6HX	52.00	12.00	3	3.30	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM170JA-M4	●		M 4	0.70	4.00	5.00	21.00	6HX	100.00	12.00	3	3.30	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM100JA-M5	●		M 5	0.80	5.00	5.50	25.00	6HX	60.00	13.00	3	4.20	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM100JA-M5		●	M 5	0.80	5.00	5.50	25.00	6HX	60.00	13.00	3	4.20	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM170JA-M5		●	M 5	0.80	5.00	5.50	25.00	6HX	100.00	13.00	3	4.20	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM100JA-M6	●		M 6	1.00	6.00	6.00	30.00	6HX	62.00	15.00	3	5.00	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM100JA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	62.00	15.00	3	5.00	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM170JA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	100.00	15.00	3	5.00	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM182JA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	150.00	15.00	3	5.00	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M8	●		M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M8		●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM171JA-M8		●	M 8	1.25	8.00	6.20	75.00	6HX	150.00	18.00	3	6.80	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M10	●		M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M10		●	M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM171JA-M10		●	M 10	1.50	10.00	7.00	39.00	6HX	150.00	20.00	3	8.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M12	●		M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	4	10.20	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M12		●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	4	10.20	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM171JA-M12		●	M 12	1.75	12.00	8.50	41.00	6HX	150.00	23.00	3	10.20	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M16	●		M 16	2.00	16.00	12.50	45.00	6HX	95.00	25.00	4	14.00	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M16		●	M 16	2.00	16.00	12.50	45.00	6HX	95.00	25.00	4	14.00	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M18	●		M 18	2.50	18.00	14.00	50.00	6HX	100.00	30.00	4	15.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M18		●	M 18	2.50	18.00	14.00	50.00	6HX	100.00	30.00	4	15.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M20	●		M 20	2.50	20.00	15.00	52.50	6HX	105.00	30.00	4	17.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M20		●	M 20	2.50	20.00	15.00	52.50	6HX	105.00	30.00	4	17.50	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M24	●		M 24	3.00	24.00	19.00	55.00	6HX	120.00	36.00	4	21.00	JIS-B-4430	Imbocco B = 3,5-5xTP
T200-MM101JA-M24		●	M 24	3.00	24.00	19.00	55.00	6HX	120.00	36.00	4	21.00	JIS-B-4430	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E	STTEMP Fe304

Metrico (mm)

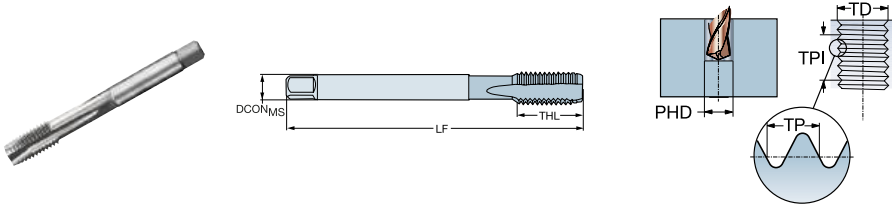
Codice di ordinazione	B145	M											
		TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-MM101DB-M8X100	●	MF 8x1	1.00	8.00	6.00	45.00	6H	90.00	18.00	3	7.00	DIN374	Imbocco B = 3,5-5xTP
T200-MM101DB-M10X100	●	MF 10x1	1.00	10.00	7.00	45.00	6H	90.00	20.00	3	9.00	DIN374	Imbocco B = 3,5-5xTP
T200-MM101DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	50.00	6H	100.00	20.00	3	8.80	DIN374	Imbocco B = 3,5-5xTP
T200-MM101DB-M12X100	●	MF 12x1	1.00	12.00	9.00	42.00	6H	100.00	21.00	4	11.00	DIN374	Imbocco B = 3,5-5xTP
T200-MM101DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	42.00	6H	100.00	21.00	4	10.50	DIN374	Imbocco B = 3,5-5xTP
T200-MM101DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6H	100.00	21.00	4	12.50	DIN374	Imbocco B = 3,5-5xTP
T200-MM101DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6H	100.00	21.00	5	14.50	DIN374	Imbocco B = 3,5-5xTP
T200-MM101DB-M18X150	●	MF 18x1.5	1.50	18.00	14.00	55.00	6H	110.00	24.00	5	16.50	DIN374	Imbocco B = 3,5-5xTP
T200-MM101DB-M20X150	●	MF 20x1.5	1.50	20.00	16.00	62.00	6H	125.00	24.00	5	18.50	DIN374	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE	COATING
HSS-PM	PVD TiAlN+WC/C

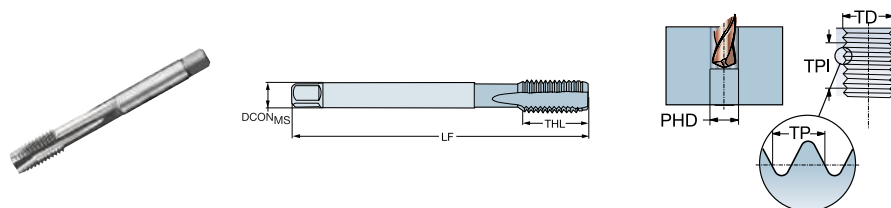
Metrico (mm)

M													
Codice di ordinazione	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-MM100AE-4-40	●	UNC #4-40	2.84	3.58	40	17.00	2B	56.00	9.50	3	2.35	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AE-6-32	●	UNC #6-32	3.51	3.58	32	17.00	2B	56.00	7.00	3	2.85	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AE-8-32	●	UNC #8-32	4.17	4.27	32	21.00	2B	63.00	13.50	3	3.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AE-10-24	●	UNC #10-24	4.83	4.93	24	27.00	2B	70.00	15.00	3	3.90	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2B	80.00	16.00	3	5.10	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AE-5/16	●	UNC 5/16-18	7.94	8.08	18	34.00	2B	90.00	19.00	3	6.60	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2B	100.00	21.00	3	8.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2B	100.00	20.00	4	9.40	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2B	110.00	23.00	4	10.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AE-3/4	●	UNC 3/4-10	19.05	14.99	10	72.00	2B	125.00	30.00	4	16.50	DIN/ANSI	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE	COATING
HSS-PM	PVD TiAlN+WC/C

Metrico (mm)

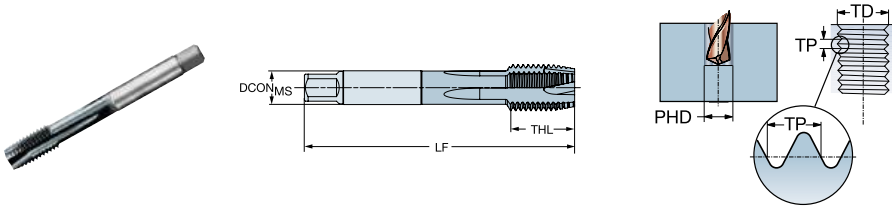
Codice di ordinazione	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-MM100AF-10-32	●	UNF #10-32	4.83	4.93	32	25.00	2B	70.00	15.00	3	4.10	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2B	80.00	16.00	3	5.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AF-5/16	●	UNF 5/16-24	7.94	8.08	24	34.00	2B	90.00	19.00	3	6.90	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM100AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	2B	100.00	21.00	3	8.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AF-7/16	●	UNF 7/16-20	11.11	8.20	20	48.00	2B	100.00	20.00	4	9.90	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AF-1/2	●	UNF 1/2-20	12.70	9.32	20	55.00	2B	110.00	23.00	4	11.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AF-5/8	●	UNF 5/8-18	15.88	12.19	18	50.00	2B	110.00	23.00	4	14.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-MM101AF-7/8	●	UNF 7/8-14	22.23	17.70	14	81.00	2B	140.00	34.00	4	20.40	DIN/ANSI	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

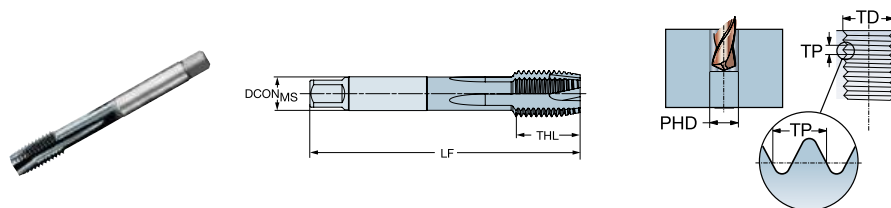
Metrico (mm)

Codice di ordinazione	P S		TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D110	D110												
T200-PD100AA-M3	●	○	M 3	0.50	3.00	4.27	22.00	6H	63.00	15.00	3	2.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AA-M4	●	○	M 4	0.70	4.00	4.93	28.00	6H	70.00	15.50	3	3.30	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AA-M5	●	○	M 5	0.80	5.00	6.48	25.50	6H	80.00	17.00	3	4.20	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AA-M6	●	○	M 6	1.00	6.00	8.08	34.50	6H	90.00	20.50	3	5.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AA-M8	●	○	M 8	1.25	8.00	9.68	39.00	6H	100.00	23.00	3	6.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AA-M10	●	○	M 10	1.50	10.00	9.68	38.00	6H	100.00	20.00	3	8.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD101AA-M12	●	○	M 12	1.75	12.00	9.32	55.00	6H	110.00	23.00	4	10.20	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD101AA-M14	●	○	M 14	2.00	14.00	10.90	55.00	6H	110.00	25.00	4	12.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD101AA-M16	●	○	M 16	2.00	16.00	12.19	55.00	6H	110.00	25.00	4	14.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD101AA-M18	●	○	M 18	2.50	18.00	13.77	72.00	6H	125.00	30.00	4	15.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD101AA-M20	●	○	M 20	2.50	20.00	16.56	72.00	6H	140.00	30.00	4	17.50	DIN/ANSI	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

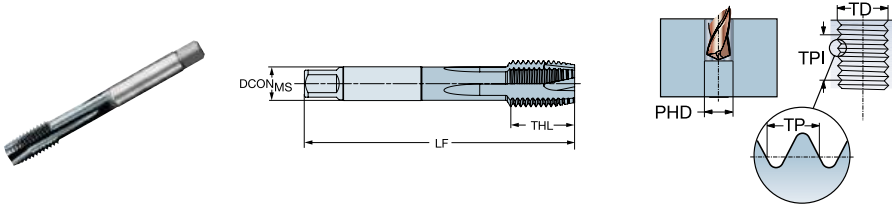
Codice di ordinazione	P S		TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D110	D110												
T200-PD100DA-M3	●	○	M 3	0.50	3.00	4.50	18.00	6H	63.00	12.00	3	2.50	DIN371	Imbocco B = 3,5-5xTP
T200-PD100DA-M4	●	○	M 4	0.70	4.00	6.00	30.00	6H	70.00	17.00	3	3.30	DIN371	Imbocco B = 3,5-5xTP
T200-PD100DA-M5	●	○	M 5	0.80	5.00	6.00	35.00	6H	80.00	20.00	3	4.20	DIN371	Imbocco B = 3,5-5xTP
T200-PD100DA-M6	●	○	M 6	1.00	6.00	8.00	40.00	6H	90.00	24.00	3	5.00	DIN371	Imbocco B = 3,5-5xTP
T200-PD100DA-M8	●	○	M 8	1.25	8.00	10.00	50.00	6H	100.00	32.00	3	6.80	DIN371	Imbocco B = 3,5-5xTP
T200-PD100DA-M10	●	○	M 10	1.50	10.00	10.00	39.00	6H	100.00	20.00	3	8.50	DIN371	Imbocco B = 3,5-5xTP
T200-PD101DA-M12	●	○	M 12	1.75	12.00	9.00	42.00	6H	110.00	23.00	4	10.20	DIN376	Imbocco B = 3,5-5xTP
T200-PD101DA-M14	●	○	M 14	2.00	14.00	11.00	49.00	6H	110.00	25.00	4	12.00	DIN376	Imbocco B = 3,5-5xTP
T200-PD101DA-M16	●	○	M 16	2.00	16.00	12.00	55.00	6H	110.00	25.00	4	14.00	DIN376	Imbocco B = 3,5-5xTP
T200-PD101DA-M18	●	○	M 18	2.50	18.00	14.00	62.00	6H	125.00	30.00	4	15.50	DIN376	Imbocco B = 3,5-5xTP
T200-PD101DA-M20	●	○	M 20	2.50	20.00	16.00	70.00	6H	140.00	30.00	4	17.50	DIN376	Imbocco B = 3,5-5xTP
T200-PD101DA-M24	●	○	M 24	3.00	24.00	18.00	91.00	6HX	160.00	38.00	4	21.00	DIN376	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

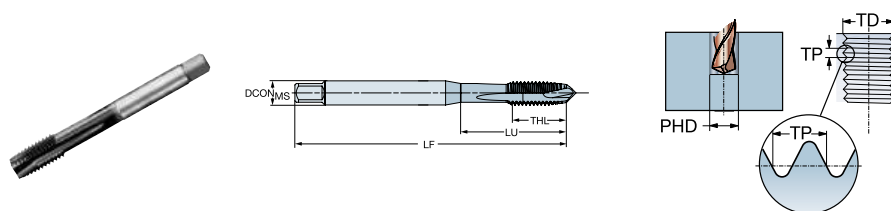
Metrico (mm)

Codice di ordinazione	P S		TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D110	D110												
T200-PD100AE-4-40	●	○	UNC #4-40	2.84	3.58	40	20.50	2B	56.00	12.00	3	2.35	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AE-5-40	●	○	UNC #5-40	3.17	3.58	40	20.50	2B	56.00	11.00	3	2.65	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AE-6-32	●	○	UNC #6-32	3.51	4.27	32	21.40	2B	63.00	14.00	3	2.85	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AE-8-32	●	○	UNC #8-32	4.17	4.93	32	28.00	2B	70.00	15.50	3	3.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AE-10-24	●	○	UNC #10-24	4.83	6.48	24	26.00	2B	80.00	17.00	3	3.90	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AE-1/4	●	○	UNC 1/4-20	6.35	8.08	20	34.50	2B	90.00	20.50	3	5.20	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AE-5/16	●	○	UNC 5/16-18	7.94	9.68	18	39.00	2B	100.00	23.00	3	6.65	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD100AE-3/8	●	○	UNC 3/8-16	9.52	8.08	16	39.00	2B	100.00	20.00	3	8.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD101AE-1/2	●	○	UNC 1/2-13	12.70	9.32	13	55.00	2B	110.00	23.10	4	10.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD101AE-5/8	●	○	UNC 5/8-11	15.88	12.19	11	55.00	2B	110.00	23.10	4	13.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PD101AE-3/4	●	○	UNC 3/4-10	19.05	14.99	10	72.00	2B	125.00	30.00	4	16.50	DIN/ANSI	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

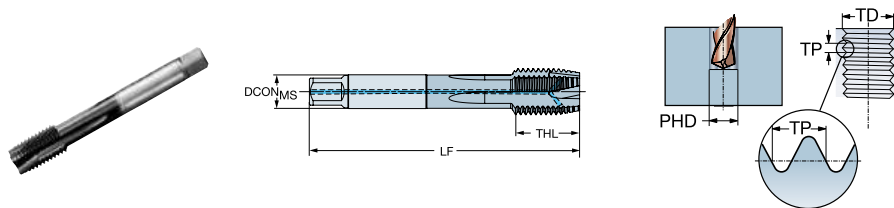
Metrico (mm)

Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-PM100AA-M3	●	M 3	0.50	3.00	3.58	18.00	6HX	56.00	9.00	3	2.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AA-M4	●	M 4	0.70	4.00	4.27	21.00	6HX	63.00	13.00	3	3.30	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AA-M5	●	M 5	0.80	5.00	4.93	27.50	6HX	70.00	14.00	3	4.20	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AA-M6	●	M 6	1.00	6.00	6.48	26.00	6HX	80.00	15.00	3	5.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.00	3	6.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AA-M10	●	M 10	1.50	10.00	9.68	38.00	6HX	100.00	20.00	3	8.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AA-M12	●	M 12	1.75	12.00	9.32	55.00	6HX	110.00	23.00	3	10.30	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AA-M14	●	M 14	2.00	14.00	10.90	60.00	6HX	110.00	23.00	3	12.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AA-M16	●	M 16	2.00	16.00	12.19	55.00	6HX	110.00	23.00	4	14.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AA-M18	●	M 18	2.50	18.00	13.77	72.00	6HX	125.00	30.00	4	15.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AA-M20	●	M 20	2.50	20.00	16.56	72.00	6HX	140.00	30.00	4	17.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AA-M24	●	M 24	3.00	24.00	19.30	86.00	6HX	160.00	36.00	4	21.00	DIN/ANSI	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

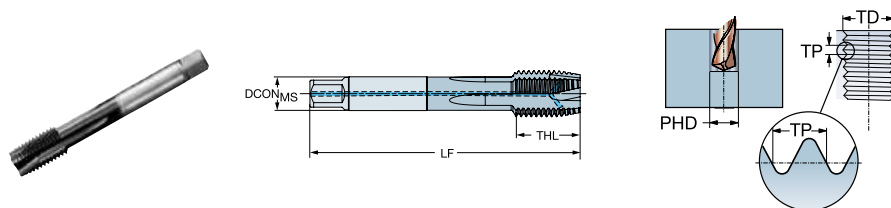
Metrico (mm)

Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-PM100DA-M1	●	M 1	0.25	1.00	2.50	6.00	5HX	40.00	5.00	2	0.75	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M1.2	●	M 1.2	0.25	1.20	2.50	6.00	5HX	40.00	5.00	2	0.95	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M1.4	●	M 1.4	0.30	1.40	2.50	7.70	5HX	40.00	6.50	2	1.10	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M1.6	●	M 1.6	0.35	1.60	2.50	8.30	6HX	40.00	7.00	2	1.25	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M1.8	●	M 1.8	0.35	1.80	2.50	8.40	6HX	40.00	7.00	2	1.45	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M2	●	M 2	0.40	2.00	2.80	9.00	6HX	45.00	6.00	2	1.60	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M2.2	●	M 2.2	0.45	2.20	2.80	12.00	6HX	45.00	7.00	2	1.75	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M2.3	●	M 2.3	0.40	2.30	2.80	12.00	6HX	45.00	7.00	2	1.85	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M2.5	●	M 2.5	0.45	2.50	2.80	12.50	6HX	50.00	8.00	2	2.05	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M3	●	M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	3	2.50	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M3.5	●	M 3.5	0.60	3.50	4.00	20.00	6HX	56.00	11.00	3	2.90	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M4	●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	3	3.30	DIN371	Imbocco B = 3,5-5xTP
T200-PM101DA-M4	●	M 4	0.70	4.00	2.80	31.50	6HX	63.00	12.00	3	3.30	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M4X050	●	MF 4x0.5	0.50	4.00	2.80	31.50	6HX	63.00	12.00	3	3.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM108DA-M4	●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	3	3.30	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	3	4.20	DIN371	Imbocco B = 3,5-5xTP
T200-PM101DA-M5	●	M 5	0.80	5.00	3.50	35.00	6HX	70.00	13.00	3	4.20	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M5X050	●	MF 5x0.5	0.50	5.00	3.50	35.00	6HX	70.00	13.00	3	4.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM108DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	3	4.20	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M6	●	M 6	1.00	6.00	6.00	31.00	6HX	80.00	15.00	3	5.00	DIN371	Imbocco B = 3,5-5xTP
T200-PM101DA-M6	●	M 6	1.00	6.00	4.50	40.00	6HX	80.00	15.00	3	5.00	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M6X075	●	MF 6x0.75	0.75	6.00	4.50	40.00	6HX	80.00	15.00	3	5.30	DIN374	Imbocco B = 3,5-5xTP
T200-PM108DA-M6	●	M 6	1.00	6.00	6.00	31.00	6HX	80.00	15.00	3	5.00	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	15.00	3	6.00	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	3	6.80	DIN371	Imbocco B = 3,5-5xTP
T200-PM101DA-M8	●	M 8	1.25	8.00	6.00	43.00	6HX	90.00	18.00	3	6.80	DIN376	Imbocco B = 3,5-5xTP
T200-PM108DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	17.50	3	6.80	DIN371	Imbocco B = 3,5-5xTP
T200-PM100DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	Imbocco B = 3,5-5xTP
T200-PM101DA-M10	●	M 10	1.50	10.00	7.00	48.00	6HX	100.00	20.00	3	8.50	DIN376	Imbocco B = 3,5-5xTP
T200-PM108DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

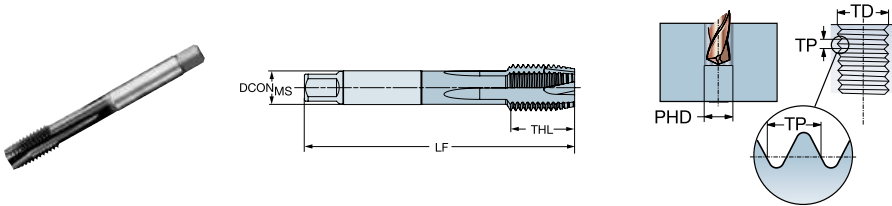
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-PM101DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	4	10.30	DIN376	Imbocco B = 3,5-5xTP
T200-PM109DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	4	10.30	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	4	12.00	DIN376	Imbocco B = 3,5-5xTP
T200-PM109DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	4	12.00	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	4	14.00	DIN376	Imbocco B = 3,5-5xTP
T200-PM109DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	4	14.00	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M18	●	M 18	2.50	18.00	14.00	72.00	6HX	125.00	30.00	4	15.50	DIN376	Imbocco B = 3,5-5xTP
T200-PM109DA-M18	●	M 18	2.50	18.00	14.00	72.00	6HX	125.00	30.00	4	15.50	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M20	●	M 20	2.50	20.00	16.00	72.00	6HX	140.00	30.00	4	17.50	DIN376	Imbocco B = 3,5-5xTP
T200-PM109DA-M20	●	M 20	2.50	20.00	16.00	72.00	6HX	140.00	30.00	4	17.50	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M22	●	M 22	2.50	22.00	18.00	82.00	6HX	140.00	34.00	4	19.50	DIN376	Imbocco B = 3,5-5xTP
T200-PM109DA-M22	●	M 22	2.50	22.00	18.00	82.00	6HX	140.00	34.00	4	19.50	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M24	●	M 24	3.00	24.00	18.00	91.00	6HX	160.00	38.00	4	21.00	DIN376	Imbocco B = 3,5-5xTP
T200-PM109DA-M24	●	M 24	3.00	24.00	18.00	91.00	6HX	160.00	38.00	4	21.00	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M27	●	M 27	3.00	27.00	20.00	91.00	6HX	160.00	38.00	4	24.00	DIN376	Imbocco B = 3,5-5xTP
T200-PM101DA-M30	●	M 30	3.50	30.00	22.00	108.00	6HX	180.00	45.00	4	26.50	DIN376	Imbocco B = 3,5-5xTP
T200-PM109DA-M30	●	M 30	3.50	30.00	22.00	108.00	6HX	180.00	45.00	4	26.50	DIN376	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

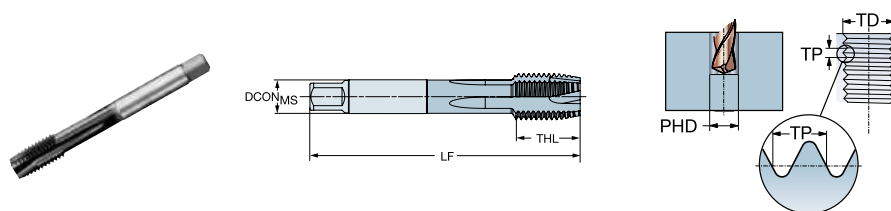
Metrico (mm)

	P													
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	
T200-PM100JA-M3	●	M 3	0.50	3.00	4.00	18.00	6HX	46.00	9.00	3	2.50	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM100JA-M4	●	M 4	0.70	4.00	5.00	21.00	6HX	52.00	12.00	3	3.30	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM100JA-M5	●	M 5	0.80	5.00	5.50	25.00	6HX	60.00	13.00	3	4.20	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM100JA-M6	●	M 6	1.00	6.00	6.00	30.00	6HX	62.00	15.00	3	5.00	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM101JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.75	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM101JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM101JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	4	10.30	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM101JA-M16	●	M 16	2.00	16.00	12.50	53.00	6HX	95.00	25.00	4	14.00	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM101JA-M18	●	M 18	2.50	18.00	14.00	50.00	6HX	100.00	30.00	4	15.50	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM101JA-M20	●	M 20	2.50	20.00	15.00	52.50	6HX	105.00	30.00	4	17.50	JISB4430	Imbocco B = 3,5-5xTP	
T200-PM101JA-M24	●	M 24	3.00	24.00	19.00	60.00	6HX	120.00	36.00	4	21.00	JISB4430	Imbocco B = 3,5-5xTP	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiAlN

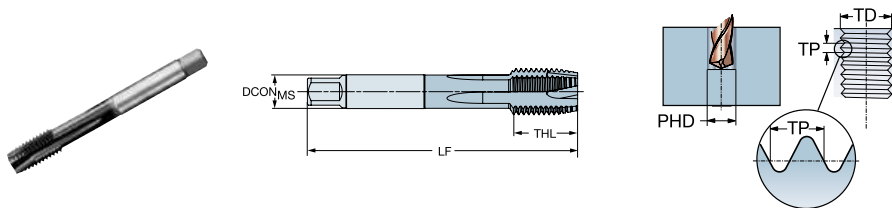
Metrico (mm)

P													
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-PM100AB-M8X100	●	MF 8x1	1.00	8.00	8.08	33.50	6HX	90.00	18.00	3	7.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AB-M10X125	●	MF 10x1.25	1.25	10.00	9.68	38.00	6HX	100.00	20.00	3	8.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AB-M12X125	●	MF 12x1.25	1.25	12.00	9.32	55.00	6HX	110.00	23.00	3	10.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	55.00	6HX	110.00	23.00	3	10.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	55.00	6HX	110.00	23.00	3	12.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AB-M16X150	●	MF 16x1.5	1.50	16.00	12.19	55.00	6HX	110.00	23.00	4	14.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AB-M18X150	●	MF 18x1.5	1.50	18.00	13.77	72.00	6HX	125.00	30.00	4	16.50	DIN/ANSI	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

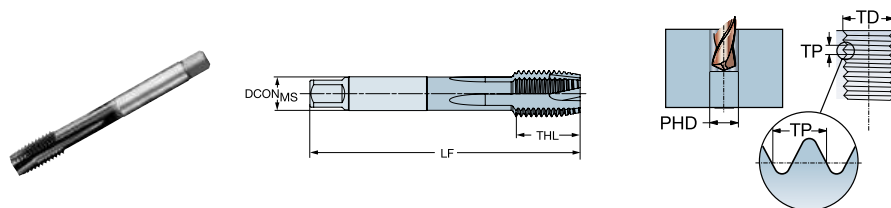
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Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-PM101DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	40.00	6HX	80.00	15.00	3	7.30	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M8X100	●	MF 8x1	1.00	8.00	6.00	33.50	6HX	90.00	18.00	3	7.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M10X100	●	MF 10x1	1.00	10.00	7.00	45.00	6HX	90.00	18.00	3	9.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	100.00	19.80	3	8.80	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	4	11.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	4	10.80	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	50.00	6HX	100.00	21.00	4	10.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	21.00	4	13.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	21.00	4	12.80	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	4	12.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M16X100	●	MF 16x1	1.00	16.00	12.00	50.00	6HX	100.00	21.00	4	15.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	4	14.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M18X100	●	MF 18x1	1.00	18.00	14.00	58.00	6HX	110.00	24.00	4	17.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M18X150	●	MF 18x1.5	1.50	18.00	14.00	58.00	6HX	110.00	24.00	4	16.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M20X100	●	MF 20x1	1.00	20.00	16.00	58.00	6HX	125.00	24.00	4	19.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M20X150	●	MF 20x1.5	1.50	20.00	16.00	58.00	6HX	125.00	24.00	4	18.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M22X150	●	MF 22x1.5	1.50	22.00	18.00	60.00	6HX	125.00	25.00	4	20.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M24X150	●	MF 24x1.5	1.50	24.00	18.00	67.00	6HX	140.00	28.00	4	22.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M24X200	●	MF 24x2	2.00	24.00	18.00	67.00	6HX	140.00	28.00	4	22.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M26X150	●	MF 26x1.5	1.50	26.00	18.00	67.00	6HX	140.00	28.00	4	24.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M27X200	●	MF 27x2	2.00	27.00	20.00	67.00	6HX	140.00	28.00	4	25.00	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M28X150	●	MF 28x1.5	1.50	28.00	20.00	67.00	6HX	140.00	28.00	4	26.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M30X150	●	MF 30x1.5	1.50	30.00	22.00	67.00	6HX	150.00	28.00	4	28.50	DIN374	Imbocco B = 3,5-5xTP
T200-PM101DB-M30X200	●	MF 30x2	2.00	30.00	22.00	67.00	6HX	150.00	28.00	4	28.00	DIN374	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiAlN

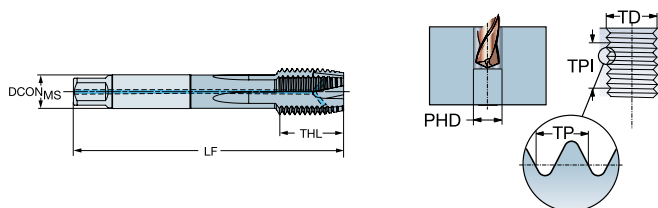
Metrico (mm)

P													
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-PM100JB-M4X050	●	MF 4x0.5	0.50	4.00	5.00	21.00	6HX	52.00	12.00	3	3.50	JISB4436	Imbocco B = 3,5-5xTP
T200-PM100JB-M5X050	●	MF 5x0.5	0.50	5.00	5.50	25.00	6HX	52.00	13.00	3	4.50	JISB4436	Imbocco B = 3,5-5xTP
T200-PM100JB-M6X050	●	MF 6x0.5	0.50	6.00	6.00	30.00	6HX	62.00	15.00	3	5.50	JISB4436	Imbocco B = 3,5-5xTP
T200-PM100JB-M6X075	●	MF 6x0.75	0.75	6.00	6.00	30.00	6HX	62.00	15.00	3	5.25	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M8X100	●	MF 8x1	1.00	8.00	6.20	35.00	6HX	70.00	18.00	3	7.00	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M10X100	●	MF 10x1	1.00	10.00	7.00	39.00	6HX	70.00	20.00	3	9.00	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	37.50	6HX	75.00	20.00	3	8.75	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M12X100	●	MF 12x1	1.00	12.00	8.50	35.00	6HX	70.00	21.00	4	11.00	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	40.00	6HX	80.00	21.00	4	10.80	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	40.00	6HX	82.00	21.00	4	10.50	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	49.00	6HX	88.00	21.00	4	12.50	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	47.50	6HX	95.00	21.00	4	14.50	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M18X150	●	MF 18x1.5	1.50	18.00	14.00	47.50	6HX	95.00	24.00	4	16.50	JISB4436	Imbocco B = 3,5-5xTP
T200-PM101JB-M20X150	●	MF 20x1.5	1.50	20.00	15.00	47.50	6HX	95.00	24.00	4	18.50	JISB4436	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

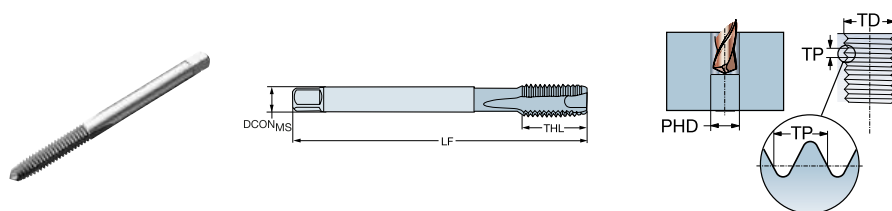
Metrico (mm)

Codice di ordinazione	P1PM	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-PM100AE-2-56	●	UNC #2-56	2.18	3.58	56	12.00	3BX	45.00	7.01	2	1.85	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AE-4-40	●	UNC #4-40	2.84	3.58	40	17.00	2BX	56.00	9.00	3	2.35	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AE-6-32	●	UNC #6-32	3.51	3.58	32	21.00	2BX	56.00	11.00	3	2.85	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AE-8-32	●	UNC #8-32	4.17	4.27	32	21.00	2BX	63.00	13.00	3	3.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM114AE-8-32	●	UNC #8-32	4.17	4.27	32	21.00	3BX	63.00	13.00	3	3.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AE-10-24	●	UNC #10-24	4.83	4.93	24	27.50	3BX	70.00	14.00	3	3.90	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	3BX	80.00	15.00	3	5.10	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM108AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	15.00	3	5.10	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM114AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	15.00	3	5.10	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	3BX	90.00	18.00	3	6.60	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM108AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	2BX	90.00	18.00	3	6.60	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM114AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	2BX	90.00	18.00	3	6.60	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM100AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	3BX	100.00	20.00	3	8.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM108AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	20.00	3	8.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM114AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	20.00	3	8.00	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2BX	100.00	20.00	3	9.40	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM109AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2BX	100.00	20.00	4	9.40	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	3BX	110.00	23.00	3	10.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM109AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	23.00	4	10.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM115AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	23.00	3	10.80	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	3BX	110.00	23.00	4	13.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM109AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	23.00	4	13.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM115AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	23.00	4	13.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AE-3/4	●	UNC 3/4-10	19.05	14.99	10	72.00	3BX	125.00	30.00	4	16.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM109AE-3/4	●	UNC 3/4-10	19.05	14.99	10	72.00	2BX	125.00	30.00	4	16.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM115AE-3/4	●	UNC 3/4-10	19.05	14.99	10	72.00	2BX	125.00	30.00	4	16.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AE-7/8	●	UNC 7/8-9	22.23	17.70	9	81.00	3BX	140.00	34.00	4	19.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM109AE-7/8	●	UNC 7/8-9	22.23	17.70	9	81.00	2BX	140.00	34.00	4	19.50	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM101AE-1	●	UNC 1"-8	25.40	20.32	8	86.00	3BX	160.00	35.99	4	22.25	DIN/ANSI	Imbocco B = 3,5-5xTP
T200-PM109AE-1	●	UNC 1"-8	25.40	20.32	8	86.00	2BX	160.00	30.00	4	22.25	DIN/ANSI	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiCN

Metrico (mm)

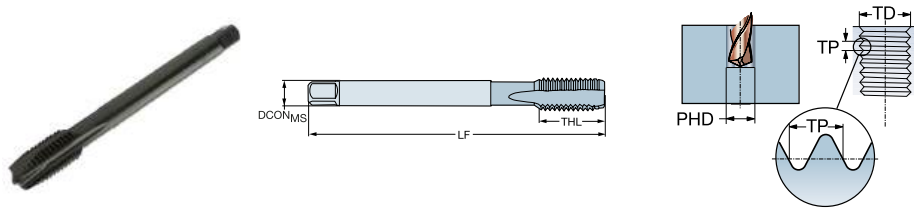
Codice di ordinazione	D115	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-SD100DA-M3	●	M 3	0.50	3.00	3.50	15.00	6H	55.64	15.00	3	2.50	DIN 371	Imbocco B = 3,5-5xTP
T200-SD100DA-M4	●	M 4	0.70	4.00	4.50	20.00	6H	62.51	20.00	3	3.30	DIN 371	Imbocco B = 3,5-5xTP
T200-SD100DA-M5	●	M 5	0.80	5.00	6.00	25.00	6H	69.42	25.00	3	4.20	DIN 371	Imbocco B = 3,5-5xTP
T200-SD100DA-M6	●	M 6	1.00	6.00	6.00	30.00	6H	79.31	30.00	3	5.00	DIN 371	Imbocco B = 3,5-5xTP
T200-SD100DA-M8	●	M 8	1.25	8.00	8.00	40.00	6H	89.18	40.00	3	6.80	DIN 371	Imbocco B = 3,5-5xTP
T200-SD100DA-M10	●	M 10	1.50	10.00	10.00	50.00	6H	98.97	50.00	3	8.50	DIN 371	Imbocco B = 3,5-5xTP
T200-SD100DA-M12	●	M 12	1.75	12.00	9.00	67.85	6H	109.65	23.00	4	10.20	DIN 376	Imbocco B = 3,5-5xTP
T200-SD100DA-M16	●	M 16	2.00	16.00	12.00	66.20	6H	110.00	25.00	4	14.00	DIN 376	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

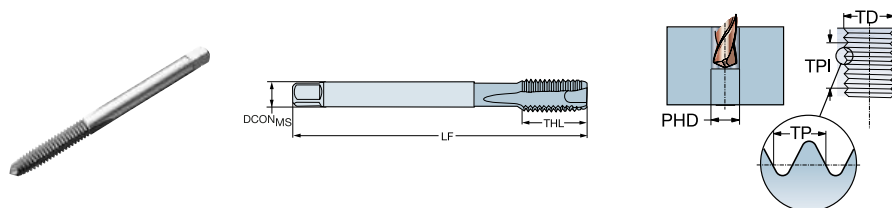
Metrico (mm)

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Codice di ordinazione	D150	D115	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T200-SD100JA-M3		●	M 3	0.50	3.00	4.00	23.00	6HX	46.00	10.00	3	2.50	JIS-B-4430	Imbocco B = 3,5-5xTP	PVD TiCN
T200-SD100JA-M3	●		M 3	0.50	3.00	4.00	23.00	6HX	46.00	10.00	3	2.50	JIS-B-4430	Imbocco B = 3,5-5xTP	
T200-SD100JA-M4		●	M 4	0.70	4.00	5.00	26.00	6HX	52.00	13.00	3	3.30	JIS-B-4430	Imbocco B = 3,5-5xTP	PVD TiCN
T200-SD100JA-M4	●		M 4	0.70	4.00	5.00	26.00	6HX	52.00	13.00	3	3.30	JIS-B-4430	Imbocco B = 3,5-5xTP	
T200-SD100JA-M5		●	M 5	0.80	5.00	5.50	19.60	6HX	60.00	16.00	3	4.20	JIS-B-4430	Imbocco B = 3,5-5xTP	PVD TiCN
T200-SD100JA-M5	●		M 5	0.80	5.00	5.50	19.60	6HX	60.00	16.00	3	4.20	JIS-B-4430	Imbocco B = 3,5-5xTP	
T200-SD100JA-M6		●	M 6	1.00	6.00	6.00	23.00	6HX	62.00	15.00	3	5.00	JIS-B-4430	Imbocco B = 3,5-5xTP	PVD TiCN
T200-SD100JA-M6	●		M 6	1.00	6.00	6.00	23.00	6HX	62.00	15.00	3	5.00	JIS-B-4430	Imbocco B = 3,5-5xTP	
T200-SD101JA-M8		●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	Imbocco B = 3,5-5xTP	PVD TiCN
T200-SD101JA-M8	●		M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	Imbocco B = 3,5-5xTP	
T200-SD101JA-M10		●	M 10	1.50	10.00	7.00	33.00	6HX	75.00	20.00	3	8.50	JIS-B-4430	Imbocco B = 3,5-5xTP	PVD TiCN
T200-SD101JA-M10	●		M 10	1.50	10.00	7.00	33.00	6HX	75.00	20.00	3	8.50	JIS-B-4430	Imbocco B = 3,5-5xTP	
T200-SD101JA-M12		●	M 12	1.75	12.00	8.50	35.00	6HX	82.00	23.00	3	10.20	JIS-B-4430	Imbocco B = 3,5-5xTP	PVD TiCN
T200-SD101JA-M12	●		M 12	1.75	12.00	8.50	35.00	6HX	82.00	23.00	3	10.20	JIS-B-4430	Imbocco B = 3,5-5xTP	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



Valori comuni dei dati

THCHT	SUBSTRATE	COATING
Imbocco B = 3,5-5xTP	HSS-E-PM	PVD TiCN

Imperiale (pollici)

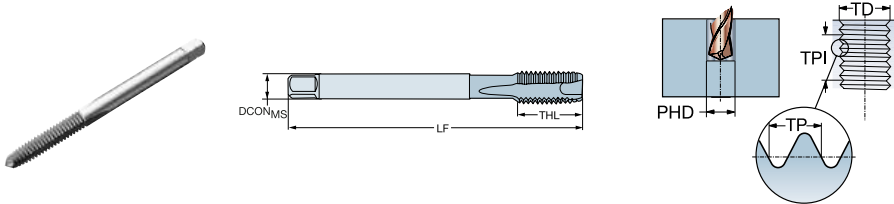
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Codice di ordinazione	D115	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T200-SD100AE-4-40	●	UNC #4-40	0.112	0.141	40	0.559	3BX	2.202	0.559	3	0.093	DIN/ANSI
T200-SD100AE-6-32	●	UNC #6-32	0.138	0.141	32	0.689	3BX	2.176	0.689	3	0.112	DIN/ANSI
T200-SD100AE-8-32	●	UNC #8-32	0.164	0.168	32	0.819	3BX	2.466	0.819	3	0.138	DIN/ANSI
T200-SD100AE-10-24	●	UNC #10-24	0.190	0.194	24	0.949	3BX	2.744	0.949	3	0.154	DIN/ANSI
T200-SD100AE-1/4	●	UNC 1/4-20	0.250	0.255	20	1.252	3BX	3.111	1.252	3	0.201	DIN/ANSI
T200-SD100AE-5/16	●	UNC 5/16-18	0.313	0.323	18	1.563	3BX	3.509	1.563	3	0.260	DIN/ANSI
T200-SD100AE-3/8	●	UNC 3/8-16	0.375	0.381	16	1.874	3BX	3.906	1.874	3	0.315	DIN/ANSI
T200-SD100AE-7/16	●	UNC 7/16-14	0.438	0.323	14	2.858	3BX	3.937	0.787	4	0.370	DIN/ANSI
T200-SD100AE-1/2	●	UNC 1/2-13	0.500	0.367	13	3.220	3BX	4.331	0.906	4	0.425	DIN/ANSI
T200-SD100AE-5/8	●	UNC 5/8-11	0.625	0.480	11	2.591	3BX	4.331	0.906	4	0.531	DIN/ANSI

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNF



Valori comuni dei dati

THCHT	SUBSTRATE	COATING
Imbocco B = 3,5-5xTP	HSS-E-PM	PVD TiCN

Imperiale (pollici)

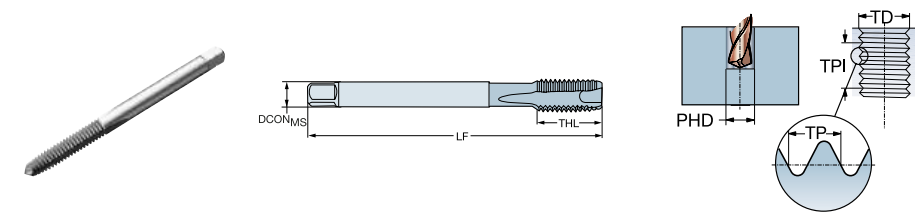
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Codice di ordinazione	D115	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T200-SD100AF-4-48	●	UNF #4-48	0.112	0.141	48	0.559	3BX	2.202	0.559	3	0.094	DIN/ANSI
T200-SD100AF-6-40	●	UNF #6-40	0.138	0.141	40	0.689	3BX	2.176	0.689	3	0.116	DIN/ANSI
T200-SD100AF-8-36	●	UNF #8-36	0.164	0.168	36	0.819	3BX	2.466	0.819	3	0.138	DIN/ANSI
T200-SD100AF-10-32	●	UNF #10-32	0.190	0.194	32	0.949	3BX	2.744	0.949	3	0.161	DIN/ANSI
T200-SD100AF-1/4	●	UNF 1/4-28	0.250	0.255	28	1.252	3BX	3.111	1.252	3	0.217	DIN/ANSI
T200-SD100AF-5/16	●	UNF 5/16-24	0.313	0.318	24	1.563	3BX	3.509	1.563	3	0.272	DIN/ANSI
T200-SD100AF-3/8	●	UNF 3/8-24	0.375	0.381	24	1.874	3BX	3.906	1.874	3	0.335	DIN/ANSI
T200-SD100AF-7/16	●	UNF 7/16-20	0.438	0.323	20	2.858	3BX	3.937	0.787	4	0.390	DIN/ANSI
T200-SD100AF-1/2	●	UNF 1/2-20	0.500	0.367	20	3.220	3BX	4.331	0.906	4	0.453	DIN/ANSI
T200-SD100AF-5/8	●	UNF 5/8-18	0.625	0.480	18	2.591	3BX	4.331	0.906	4	0.571	DIN/ANSI

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNJC



Imperiale (pollici)

Valori comuni dei dati		
THCHT	SUBSTRATE	COATING
Imbocco B = 3,5-5xTP	HSS-E-PM	PVD TiCN

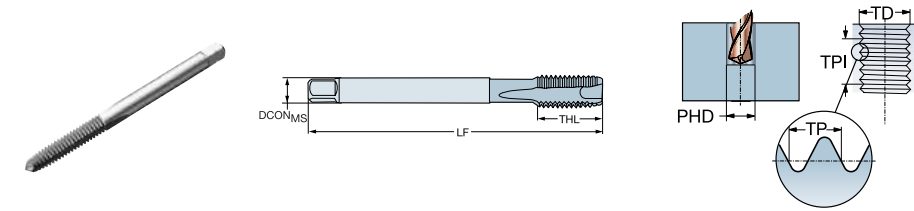
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Codice di ordinazione	D115	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T200-SD100AH-4-40	●	UNJC #4-40	0.112	0.141	40	0.559	3BX	2.202	0.559	3	0.093	DIN/ANSI
T200-SD100AH-6-32	●	UNJC #6-32	0.138	0.141	32	0.689	3BX	2.176	0.689	3	0.112	DIN/ANSI
T200-SD100AH-8-32	●	UNJC #8-32	0.164	0.168	32	0.819	3BX	2.466	0.819	3	0.138	DIN/ANSI

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNJF



Valori comuni dei dati

THCHT	SUBSTRATE	COATING
Imbocco B = 3,5-5xTP	HSS-E-PM	PVD TiCN

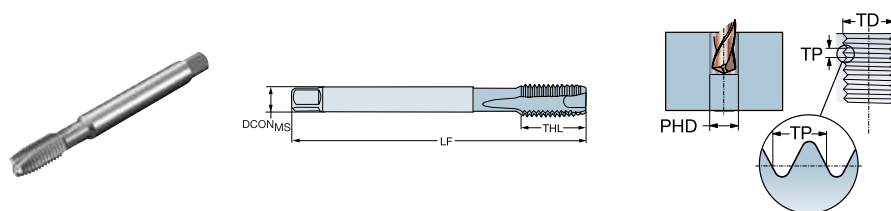
Imperiale (pollici)

S												
Codice di ordinazione	D115	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T200-SD100AI-10-32	●	UNJF #10-32	0.190	0.194	32	0.949	3BX	2.744	0.949	3	0.161	DIN/ANSI
T200-SD100AI-1/4	●	UNJF 1/4-28	0.250	0.255	28	1.252	3BX	3.111	1.252	3	0.217	DIN/ANSI
T200-SD100AI-5/16	●	UNJF 5/16-24	0.313	0.323	24	1.563	3BX	3.509	1.563	3	0.272	DIN/ANSI
T200-SD100AI-3/8	●	UNJF 3/8-24	0.375	0.381	24	1.874	3BX	3.906	1.874	3	0.335	DIN/ANSI
T200-SD100AI-7/16	●	UNJF 7/16-20	0.438	0.323	20	2.858	3BX	3.937	0.787	4	0.390	DIN/ANSI
T200-SD100AI-1/2	●	UNJF 1/2-20	0.500	0.367	20	3.220	3BX	4.331	0.906	4	0.453	DIN/ANSI

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

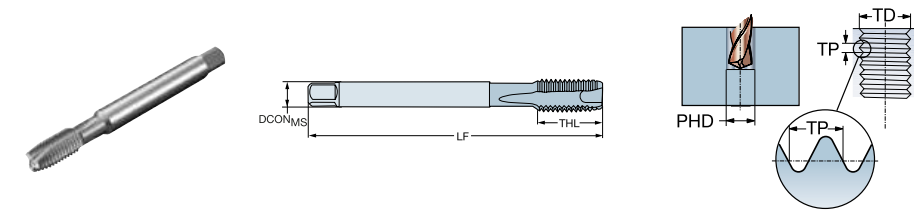
	P	S	H												
Codice di ordinazione	D115	D115	D115	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-SM100DA-M2	●	●	●	M 2	0.40	2.00	2.80	8.00	6HX	45.00	8.00	2	1.60	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DA-M2.5	●	●	●	M 2.5	0.45	2.50	2.80	9.00	6HX	50.00	9.00	2	2.05	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DA-M3	●	●	●	M 3	0.50	3.00	3.50	10.00	6HX	56.00	10.00	2	2.50	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DA-M3.5	●	●	●	M 3.5	0.60	3.50	4.00	12.00	6HX	56.00	12.00	3	2.90	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DA-M4	●	●	●	M 4	0.70	4.00	4.50	13.00	6HX	63.00	13.00	3	3.30	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DA-M5	●	●	●	M 5	0.80	5.00	6.00	16.00	6HX	70.00	16.00	3	4.20	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DA-M6	●	●	●	M 6	1.00	6.00	6.00	23.00	6HX	80.00	15.00	3	5.00	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DA-M8	●	●	●	M 8	1.25	8.00	8.00	29.50	6HX	90.00	18.00	3	6.80	DIN 371	Imbocco B = 3,5-5xTP
T200-SM101DA-M10	●	●	●	M 10	1.50	10.00	10.00	33.50	6HX	100.00	20.00	3	8.50	DIN 371	Imbocco B = 3,5-5xTP
T200-SM101DA-M12	●	●	●	M 12	1.75	12.00	9.00	83.00	6HX	110.00	23.00	4	10.20	DIN 376	Imbocco B = 3,5-5xTP
T200-SM101DA-M16	●	●	●	M 16	2.00	16.00	12.00	68.00	6HX	110.00	25.00	4	14.00	DIN 376	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

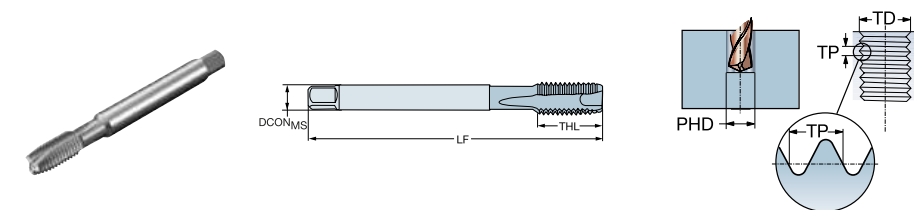
SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

Codice di ordinazione	P S H			TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D115	D115	D115												
T200-SM100DB-M10X100	●	●	●	MF 10x1	1.00	10.00	10.00	33.50	6HX	100.00	20.00	3	9.00	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DB-M12X150	●	●	●	MF 12x1.5	1.50	12.00	9.00	73.00	6HX	100.00	21.00	4	10.50	DIN 374	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

Tipo di filetto: MJ



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

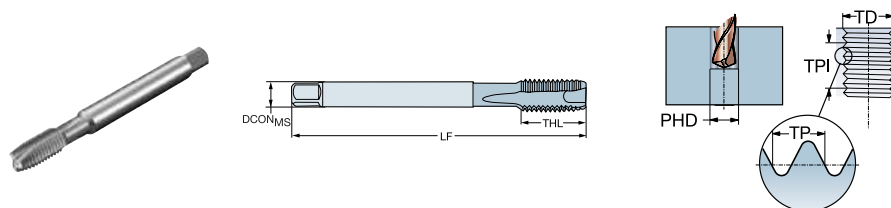
Metrico (mm)

Codice di ordinazione	P S H			TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D115	D115	D115												
T200-SM100DC-MJ4	●	●	●	MJ 4	0.70	4.00	4.50	13.00	4H	63.00	13.00	3	3.30	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DC-MJ5	●	●	●	MJ 5	0.80	5.00	6.00	16.00	4H	70.00	16.00	3	4.20	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DC-MJ6	●	●	●	MJ 6	1.00	6.00	6.00	23.00	4H	80.00	15.00	3	5.00	DIN 371	Imbocco B = 3,5-5xTP
T200-SM100DC-MJ8	●	●	●	MJ 8	1.25	8.00	8.00	29.50	4H	90.00	18.00	3	6.80	DIN 371	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNJF



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

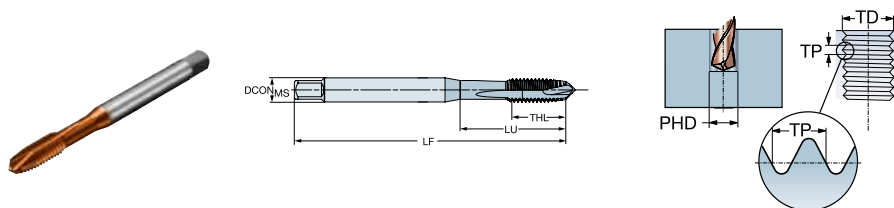
Metrico (mm)

	P	S	H												
Codice di ordinazione	D115	D115	D115	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-SM100DI-10-32	●	●	●	UNJF #10-32	4.83	6.00	32	16.00	3B	70.00	16.00	3	4.10	DIN 2184-1	Imbocco B = 3,5-5xTP
T200-SM100DI-1/4		●	●	UNJF 1/4-28	6.35	7.00	28	25.00	3B	80.00	15.00	3	5.50	DIN 2184-1	Imbocco B = 3,5-5xTP
T200-SM100DI-5/16	●	●	●	UNJF 5/16-24	7.94	8.00	24	29.50	3B	90.00	18.00	3	6.90	DIN 2184-1	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Valori comuni dei dati

THCHT	SUBSTRATE
Imbocco B = 3,5-5xTP	HSS-PM

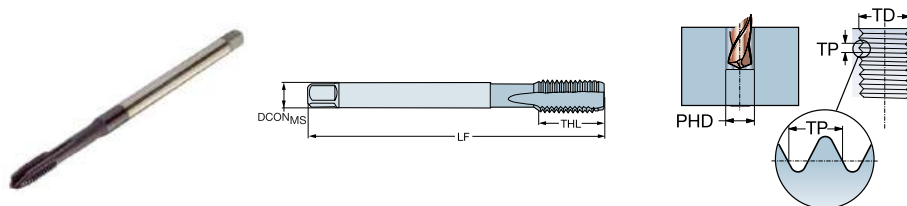
Imperiale (pollici)

	P		M		K		N		S												
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TP [inch]	TD [inch]	DCON _{MS} [inch]	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T200-XM100AA-M4	●	●	●	●	●	●	●	●	●	○	M 4	0.028	0.157	0.168	0.846	6H	2.480	0.535	3	0.130	DIN 371/ANSI
T200-XM100AA-M5	●	●	●	●	●	●	●	●	●	○	M 5	0.031	0.197	0.194	1.102	6H	2.756	0.575	3	0.165	DIN 371/ANSI
T200-XM100AA-M6	●	●	●	●	●	●	●	●	●	○	M 6	0.039	0.236	0.255	0.984	6H	3.150	0.626	3	0.197	DIN 371/ANSI
T200-XM100AA-M8	●	●	●	●	●	●	●	●	●	○	M 8	0.049	0.315	0.318	1.339	6H	3.543	0.744	3	0.268	DIN 371/ANSI
T200-XM100AA-M10	●	●	●	●	●	●	●	●	●	○	M 10	0.059	0.394	0.381	1.516	6H	3.937	0.827	3	0.335	DIN 371/ANSI
T200-XM101AA-M12	●	●	●	●	●	●	●	●	●	○	M 12	0.069	0.472	0.367	3.221	6H	4.331	0.909	3	0.402	DIN 376/ANSI
T200-XM101AA-M16	●	●	●	●	●	●	●	●	●	○	M 16	0.079	0.630	0.480	2.590	6H	4.331	0.909	3	0.551	DIN 376/ANSI
T200-XM101AA-M18		●			●		●	●		○	M 18	0.098	0.709	0.542	3.110	6H	4.921	1.181	4	0.610	DIN 376/ANSI
T200-XM101AA-M20	●	●	●	●	●	●	●	●	●	○	M 20	0.098	0.787	0.652	3.641	6H	5.512	1.181	4	0.689	DIN 376/ANSI

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Metrico (mm)

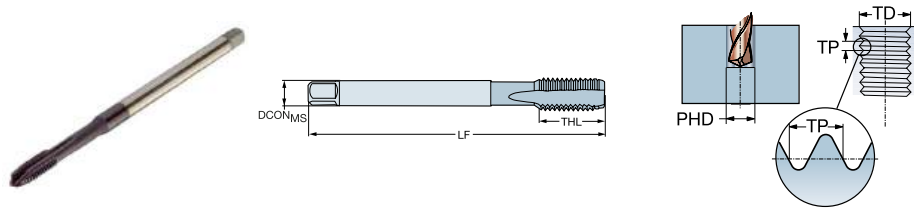
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T200-XM100DA-M2			●						●				●			●				○	M 2	0.40	2.00	2.80	9.00	6H	45.00	6.00
T200-XM100DA-M2	●						●				●										M 2	0.40	2.00	2.80	9.00	6H	45.00	6.00
T200-XM100DA-M2				●														●			M 2	0.40	2.00	2.80	9.00	6H	45.00	6.00
T200-XM100DA-M2.5		●							●				●			●				○	M 2.5	0.45	2.50	2.80	12.50	6H	50.00	8.00
T200-XM100DA-M2.5	●						●				●										M 2.5	0.45	2.50	2.80	12.50	6H	50.00	8.00
T200-XM100DA-M2.5				●														●			M 2.5	0.45	2.50	2.80	12.50	6H	50.00	8.00
T200-XM100DA-M3		●							●				●			●				○	M 3	0.50	3.00	3.50	18.00	6H	56.00	8.90
T200-XM100DA-M3	●						●				●										M 3	0.50	3.00	3.50	18.00	6H	56.00	8.90
T200-XM100DA-M3				●														●			M 3	0.50	3.00	3.50	18.00	6H	56.00	8.90
T200-XM101DA-M3		●							●				●			●				○	M 3	0.50	3.00	2.20	37.00	6H	56.00	10.00
T200-XM101DA-M3	●						●				●										M 3	0.50	3.00	2.20	37.00	6H	56.00	10.00
T200-XM101DA-M3				●														●			M 3	0.50	3.00	2.20	37.00	6H	56.00	10.00
T200-XM104DA-M3		●							●				●			●				○	M 3	0.50	3.00	3.50	18.00	6G	56.00	8.90
T200-XM104DA-M3	●						●				●										M 3	0.50	3.00	3.50	18.00	6G	56.00	8.90
T200-XM104DA-M3				●														●			M 3	0.50	3.00	3.50	18.00	6G	56.00	8.90
T200-XM170DA-M3	●						●				●			●		●			○	M 3	0.50	3.00	3.50	18.00	6H	112.00	9.00	
T200-XM100DA-M3.5		●							●				●			●				○	M 3.5	0.60	3.50	4.00	20.00	6H	56.00	10.80
T200-XM100DA-M3.5	●						●				●										M 3.5	0.60	3.50	4.00	20.00	6H	56.00	10.80
T200-XM100DA-M3.5				●														●			M 3.5	0.60	3.50	4.00	20.00	6H	56.00	10.80
T200-XM100DA-M4		●							●				●			●				○	M 4	0.70	4.00	4.50	21.00	6H	63.00	11.70
T200-XM100DA-M4	●						●				●										M 4	0.70	4.00	4.50	21.00	6H	63.00	11.70
T200-XM100DA-M4				●														●			M 4	0.70	4.00	4.50	21.00	6H	63.00	11.70
T200-XM101DA-M4		●							●				●			●				○	M 4	0.70	4.00	2.80	43.00	6H	63.00	11.90
T200-XM101DA-M4	●						●				●										M 4	0.70	4.00	2.80	43.00	6H	63.00	11.90
T200-XM101DA-M4				●														●			M 4	0.70	4.00	2.80	43.00	6H	63.00	11.90
T200-XM104DA-M4		●							●				●			●				○	M 4	0.70	4.00	4.50	21.00	6G	63.00	12.00
T200-XM104DA-M4	●						●				●										M 4	0.70	4.00	4.50	21.00	6G	63.00	12.00
T200-XM104DA-M4				●														●			M 4	0.70	4.00	4.50	21.00	6G	63.00	12.00
T200-XM170DA-M4	●						●				●				●				○	M 4	0.70	4.00	4.50	21.00	6H	112.00	12.00	
T200-XM100DA-M4.5		●							●				●			●				○	M 4.5	0.75	4.50	6.00	25.00	6H	70.00	13.00
	P					M				K				N				S										

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



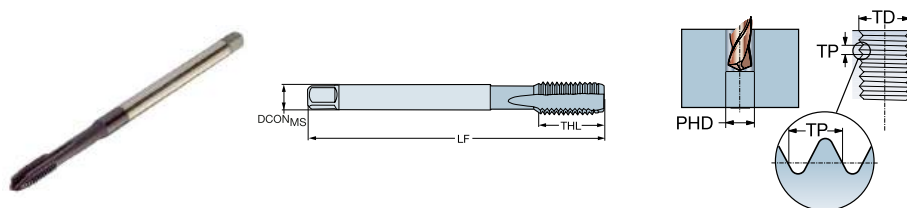
Metrico (mm)

	P						M				K				N				S									
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]
T200-XM100DA-M4.5	●						●				●										M 4.5	0.75	4.50	6.00	25.00	6H	70.00	13.00
T200-XM100DA-M5			●						●				●			●				○	M 5	0.80	5.00	6.00	25.00	6H	70.00	12.60
T200-XM100DA-M5	●						●				●										M 5	0.80	5.00	6.00	25.00	6H	70.00	12.60
T200-XM100DA-M5					●													●			M 5	0.80	5.00	6.00	25.00	6H	70.00	12.60
T200-XM101DA-M5			●						●				●							○	M 5	0.80	5.00	3.50	49.00	6H	70.00	13.20
T200-XM101DA-M5	●						●				●										M 5	0.80	5.00	3.50	49.00	6H	70.00	13.20
T200-XM101DA-M5					●													●			M 5	0.80	5.00	3.50	49.00	6H	70.00	13.20
T200-XM104DA-M5			●						●				●			●				○	M 5	0.80	5.00	6.00	25.00	6G	70.00	13.00
T200-XM104DA-M5	●						●				●										M 5	0.80	5.00	6.00	25.00	6G	70.00	13.00
T200-XM104DA-M5					●													●			M 5	0.80	5.00	6.00	25.00	6G	70.00	13.00
T200-XM170DA-M5		●						●				●			●					○	M 5	0.80	5.00	6.00	25.00	6H	125.00	13.00
T200-XM100DA-M6			●						●				●			●				○	M 6	1.00	6.00	6.00	30.00	6H	80.00	14.50
T200-XM100DA-M6	●						●				●										M 6	1.00	6.00	6.00	30.00	6H	80.00	14.50
T200-XM100DA-M6					●													●			M 6	1.00	6.00	6.00	30.00	6H	80.00	14.50
T200-XM101DA-M6			●						●				●			●				○	M 6	1.00	6.00	4.50	59.00	6H	80.00	15.10
T200-XM101DA-M6	●						●				●										M 6	1.00	6.00	4.50	59.00	6H	80.00	15.10
T200-XM101DA-M6					●													●			M 6	1.00	6.00	4.50	59.00	6H	80.00	15.10
T200-XM104DA-M6			●						●				●			●				○	M 6	1.00	6.00	6.00	30.00	6G	80.00	15.00
T200-XM104DA-M6	●						●				●										M 6	1.00	6.00	6.00	30.00	6G	80.00	15.00
T200-XM104DA-M6					●													●			M 6	1.00	6.00	6.00	30.00	6G	80.00	15.00
T200-XM170DA-M6		●						●				●			●					○	M 6	1.00	6.00	6.00	31.00	6H	125.00	15.00
T200-XM100DA-M7			●						●				●			●				○	M 7	1.00	7.00	7.00	30.00	6H	80.00	14.50
T200-XM100DA-M7	●						●				●										M 7	1.00	7.00	7.00	30.00	6H	80.00	14.50
T200-XM100DA-M7					●													●			M 7	1.00	7.00	7.00	30.00	6H	80.00	14.50
T200-XM100DA-M8			●						●				●			●				○	M 8	1.25	8.00	8.00	35.00	6H	90.00	17.40
T200-XM100DA-M8	●						●				●										M 8	1.25	8.00	8.00	35.00	6H	90.00	17.40
T200-XM100DA-M8					●													●			M 8	1.25	8.00	8.00	35.00	6H	90.00	17.40
T200-XM101DA-M8			●						●				●			●				○	M 8	1.25	8.00	6.00	67.00	6H	90.00	18.00
T200-XM101DA-M8	●						●				●										M 8	1.25	8.00	6.00	67.00	6H	90.00	18.00
T200-XM101DA-M8					●													●			M 8	1.25	8.00	6.00	67.00	6H	90.00	18.00

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



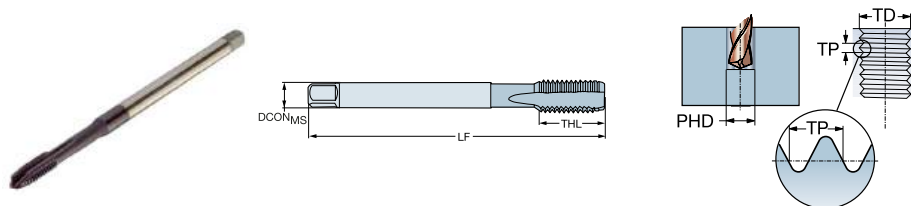
Metrico (mm)

	P						M				K				N				S									
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]
T200-XM104DA-M8			●						●				●			●				○	M 8	1.25	8.00	8.00	35.00	6G	90.00	18.00
T200-XM104DA-M8	●					●				●											M 8	1.25	8.00	8.00	35.00	6G	90.00	18.00
T200-XM104DA-M8				●													●				M 8	1.25	8.00	8.00	35.00	6G	90.00	18.00
T200-XM170DA-M8		●						●				●			●					○	M 8	1.25	8.00	8.00	35.00	6H	140.00	18.00
T200-XM100DA-M10			●						●				●			●				○	M 10	1.50	10.00	10.00	39.00	6H	100.00	19.20
T200-XM100DA-M10	●					●				●											M 10	1.50	10.00	10.00	39.00	6H	100.00	19.20
T200-XM100DA-M10				●													●				M 10	1.50	10.00	10.00	39.00	6H	100.00	19.20
T200-XM101DA-M10			●						●				●		●					○	M 10	1.50	10.00	7.00	77.00	6H	100.00	20.00
T200-XM101DA-M10	●					●				●											M 10	1.50	10.00	7.00	77.00	6H	100.00	20.00
T200-XM101DA-M10				●													●				M 10	1.50	10.00	7.00	77.00	6H	100.00	20.00
T200-XM104DA-M10			●						●				●		●					○	M 10	1.50	10.00	10.00	39.00	6G	100.00	20.00
T200-XM104DA-M10	●					●				●											M 10	1.50	10.00	10.00	39.00	6G	100.00	20.00
T200-XM104DA-M10				●													●				M 10	1.50	10.00	10.00	39.00	6G	100.00	20.00
T200-XM171DA-M10		●						●				●		●						○	M 10	1.50	10.00	10.00	39.00	6H	160.00	20.00
T200-XM101DA-M12			●						●				●		●		●			○	M 12	1.75	12.00	9.00	83.00	6H	110.00	23.00
T200-XM101DA-M12	●					●				●											M 12	1.75	12.00	9.00	83.00	6H	110.00	23.00
T200-XM101DA-M12				●													●				M 12	1.75	12.00	9.00	83.00	6H	110.00	23.00
T200-XM105DA-M12			●						●				●		●		●			○	M 12	1.75	12.00	9.00	83.00	6G	110.00	23.00
T200-XM105DA-M12	●					●				●											M 12	1.75	12.00	9.00	83.00	6G	110.00	23.00
T200-XM105DA-M12				●													●				M 12	1.75	12.00	9.00	83.00	6G	110.00	23.00
T200-XM171DA-M12		●						●				●		●						○	M 12	1.75	12.00	9.00	42.00	6H	180.00	23.00
T200-XM101DA-M14			●						●				●			●				○	M 14	2.00	14.00	11.00	81.00	6H	110.00	25.00
T200-XM101DA-M14	●					●				●											M 14	2.00	14.00	11.00	81.00	6H	110.00	25.00
T200-XM101DA-M14				●													●				M 14	2.00	14.00	11.00	81.00	6H	110.00	25.00
T200-XM171DA-M14		●						●				●		●						○	M 14	2.00	14.00	11.00	60.00	6H	180.00	25.00
T200-XM101DA-M16			●						●				●		●		●			○	M 16	2.00	16.00	12.00	68.00	6H	110.00	25.00
T200-XM101DA-M16	●					●				●											M 16	2.00	16.00	12.00	68.00	6H	110.00	25.00
T200-XM101DA-M16				●													●				M 16	2.00	16.00	12.00	68.00	6H	110.00	25.00
T200-XM105DA-M16			●						●				●		●		●			○	M 16	2.00	16.00	12.00	68.00	6G	110.00	25.00
T200-XM105DA-M16	●					●				●											M 16	2.00	16.00	12.00	68.00	6G	110.00	25.00
	P						M				K				N				S									

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



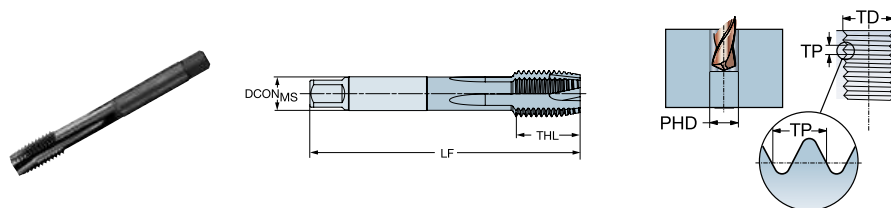
Metrico (mm)

	P					M					K					N					S									
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TP [mm]	TD [mm]	DCON [mm] _{MS}	LU [mm]	TCTR	LF [mm]	THL [mm]		
T200-XM105DA-M16					●													●			M 16	2.00	16.00	12.00	68.00	6G	110.00	25.00		
T200-XM171DA-M16		●						●				●			●				○		M 16	2.00	16.00	12.00	60.00	6H	200.00	25.00		
T200-XM101DA-M18		●						●				●			●				○		M 18	2.50	18.00	14.00	81.00	6H	125.00	30.00		
T200-XM101DA-M18						●				●				●							M 18	2.50	18.00	14.00	81.00	6H	125.00	30.00		
T200-XM101DA-M18				●													●				M 18	2.50	18.00	14.00	81.00	6H	125.00	30.00		
T200-XM101DA-M20		●						●				●			●				○		M 20	2.50	20.00	16.00	95.00	6H	140.00	30.00		
T200-XM101DA-M20					●					●				●							M 20	2.50	20.00	16.00	95.00	6H	140.00	30.00		
T200-XM101DA-M20				●													●				M 20	2.50	20.00	16.00	95.00	6H	140.00	30.00		
T200-XM105DA-M20		●						●				●			●				○		M 20	2.50	20.00	16.00	95.00	6G	140.00	30.00		
T200-XM105DA-M20						●				●				●							M 20	2.50	20.00	16.00	95.00	6G	140.00	30.00		
T200-XM171DA-M20		●						●				●			●				○		M 20	2.50	20.00	16.00	72.00	6H	224.00	30.00		
T200-XM101DA-M22		●						●				●			●				○		M 22	2.50	22.00	18.00	93.00	6H	140.00	34.00		
T200-XM101DA-M22					●					●				●							M 22	2.50	22.00	18.00	93.00	6H	140.00	34.00		
T200-XM101DA-M22				●													●				M 22	2.50	22.00	18.00	93.00	6H	140.00	34.00		
T200-XM101DA-M24		●						●				●			●				○		M 24	3.00	24.00	18.00	113.00	6H	160.00	38.00		
T200-XM101DA-M24					●					●				●							M 24	3.00	24.00	18.00	113.00	6H	160.00	38.00		
T200-XM101DA-M24				●													●				M 24	3.00	24.00	18.00	113.00	6H	160.00	38.00		
T200-XM101DA-M27		●						●				●			●				○		M 27	3.00	27.00	20.00	97.00	6H	160.00	38.00		
T200-XM101DA-M27					●					●				●							M 27	3.00	27.00	20.00	97.00	6H	160.00	38.00		
T200-XM101DA-M27				●													●				M 27	3.00	27.00	20.00	97.00	6H	160.00	38.00		
T200-XM101DA-M30		●						●				●			●				○		M 30	3.50	30.00	22.00	115.00	6H	180.00	45.00		
T200-XM101DA-M30					●					●				●							M 30	3.50	30.00	22.00	115.00	6H	180.00	45.00		
T200-XM101DA-M30				●													●				M 30	3.50	30.00	22.00	115.00	6H	180.00	45.00		

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico



Metrico (mm)

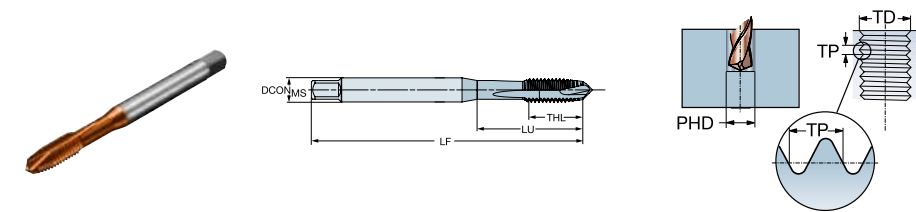
	P			M		K		N													
Codice di ordinazione	C145	B150	C150	B145	C145	B145	C145	B145	B150	C150	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG
T200-XM100IA-M1.6				●		●		●			M 1.6	0.35	1.60	2.50	7.00	6H	41.00	7.00	2	1.25	ISO529
T200-XM100IA-M1.6		●							●		M 1.6	0.35	1.60	2.50	7.00	6H	41.00	7.00	2	1.25	ISO529
T200-XM100IA-M2				●		●		●			M 2	0.40	2.00	2.50	8.00	6H	41.00	8.00	2	1.60	ISO529
T200-XM100IA-M2		●							●		M 2	0.40	2.00	2.50	8.00	6H	41.00	8.00	2	1.60	ISO529
T200-XM100IA-M2.5				●		●		●			M 2.5	0.45	2.50	2.80	9.50	6H	44.50	9.50	2	2.05	ISO529
T200-XM100IA-M2.5		●							●		M 2.5	0.45	2.50	2.80	9.50	6H	44.50	9.50	2	2.05	ISO529
T200-XM100IA-M3	●				●		●				M 3	0.50	3.00	3.15	15.00	6H	49.20	21.10	3	2.50	ISO529
T200-XM100IA-M3			●						●		M 3	0.50	3.00	3.15	15.00	6H	49.20	17.00	3	2.50	ISO529
T200-XM100IA-M3.5	●				●		●				M 3.5	0.60	3.50	3.55	17.00	6H	51.50	16.90	3	2.90	ISO529
T200-XM100IA-M4	●				●		●				M 4	0.70	4.00	4.00	19.00	6H	54.80	17.50	3	3.30	ISO529
T200-XM100IA-M4			●						●		M 4	0.70	4.00	16.00	19.00	6H	54.80	17.50	3	3.30	ISO529
T200-XM100IA-M5	●				●		●				M 5	0.80	5.00	5.00	22.00	6H	59.80	11.80	3	4.20	ISO529
T200-XM100IA-M5			●						●		M 5	0.80	5.00	5.00	22.00	6H	59.80	11.80	3	4.20	ISO529
T200-XM100IA-M6	●				●		●				M 6	1.00	6.00	6.30	27.00	6H	68.30	13.90	3	5.00	ISO529
T200-XM100IA-M6			●						●		M 6	1.00	6.00	6.30	27.00	6H	68.30	13.90	3	5.00	ISO529
T200-XM100IA-M7	●				●		●				M 7	1.00	7.00	7.10	26.00	6H	68.60	13.40	3	6.00	ISO529
T200-XM100IA-M8	●				●		●				M 8	1.25	8.00	8.00	31.00	6H	74.90	17.10	3	6.80	ISO529
T200-XM100IA-M8			●						●		M 8	1.25	8.00	8.00	31.00	6H	74.90	17.10	3	6.80	ISO529
T200-XM100IA-M10	●				●		●				M 10	1.50	10.00	10.00	35.00	6H	83.30	19.00	3	8.50	ISO529
T200-XM100IA-M10			●						●		M 10	1.50	10.00	10.00	35.00	6H	83.30	18.90	3	8.50	ISO529
T200-XM101IA-M12	●				●		●				M 12	1.75	12.00	9.00	34.50	6H	88.50	22.50	3	10.20	ISO529
T200-XM101IA-M12			●						●		M 12	1.75	12.00	9.00	34.50	6H	88.50	22.50	3	10.20	ISO529
T200-XM101IA-M14	●				●		●				M 14	2.00	14.00	11.20	37.50	6H	94.50	24.50	3	12.00	ISO529
T200-XM101IA-M14			●						●		M 14	2.00	14.00	11.20	37.50	6H	94.50	24.50	3	12.00	ISO529
T200-XM101IA-M16	●				●		●				M 16	2.00	16.00	12.50	41.00	6H	101.50	24.50	3	14.00	ISO529
T200-XM101IA-M16			●						●		M 16	2.00	16.00	12.50	41.00	6H	102.00	24.50	3	14.00	ISO529
T200-XM101IA-M20	●				●		●				M 20	2.50	20.00	14.00	46.00	6H	111.50	29.50	4	17.50	ISO529
T200-XM101IA-M22	●				●		●				M 22	2.50	22.00	16.00	49.00	6H	117.50	29.50	4	19.50	ISO529
T200-XM101IA-M24	●				●		●				M 24	3.00	24.00	18.00	55.00	6H	129.50	35.50	4	21.00	ISO529

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CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

THCHT	SUBSTRATE
Imbocco B = 3,5-5xTP	HSS-PM

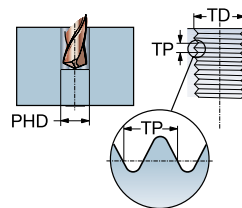
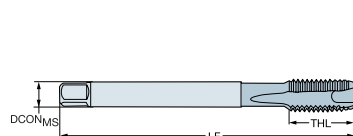
Imperiale (pollici)

	P		M	K	N	S															
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TP [inch]	TD [inch]	DCON _{MS} [inch]	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	
T200-XM100AB-M8X100		●			●		●	●		○	MF 8x1	0.039	0.315	0.318	1.339	6H	3.543	0.736	3	0.276	
T200-XM100AB-M10X100	●	●	●	●	●	●	●	●	●	○	MF 10x1	0.039	0.394	0.381	1.476	6H	3.543	0.709	3	0.354	
T200-XM101AB-M14X150	●			●		●					MF 14x1.5	0.059	0.551	0.429	2.768	6H	3.937	0.831	3	0.492	
	P		M	K	N	S															

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CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



Metrico (mm)

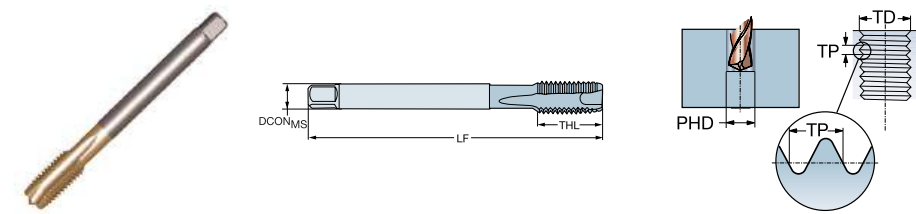
	P					M					K					N					S					TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110											
T200-XM100DB-M4X050			●						●				●								○	MF 4x0.5	0.50	4.00	2.80	43.00	6H				
T200-XM100DB-M4X050	●						●				●											MF 4x0.5	0.50	4.00	2.80	43.00	6H				
T200-XM100DB-M4X050				●														●				MF 4x0.5	0.50	4.00	2.80	43.00	6H				
T200-XM100DB-M5X050		●						●					●				●				○	MF 5x0.5	0.50	5.00	3.50	49.00	6H				
T200-XM100DB-M5X050	●						●				●											MF 5x0.5	0.50	5.00	3.50	49.00	6H				
T200-XM100DB-M5X050				●														●				MF 5x0.5	0.50	5.00	3.50	49.00	6H				
T200-XM100DB-M6X075		●						●					●				●				○	MF 6x0.75	0.75	6.00	4.50	59.00	6H				
T200-XM100DB-M6X075	●						●				●											MF 6x0.75	0.75	6.00	4.50	59.00	6H				
T200-XM100DB-M6X075				●														●				MF 6x0.75	0.75	6.00	4.50	59.00	6H				
T200-XM100DB-M8X075		●						●					●				●				○	MF 8x0.75	0.75	8.00	6.00	57.00	6H				
T200-XM100DB-M8X075	●						●				●											MF 8x0.75	0.75	8.00	6.00	57.00	6H				
T200-XM100DB-M8X075				●														●				MF 8x0.75	0.75	8.00	6.00	57.00	6H				
T200-XM100DB-M8X100		●						●					●				●				○	MF 8x1	1.00	8.00	6.00	67.00	6H				
T200-XM100DB-M8X100	●						●				●											MF 8x1	1.00	8.00	6.00	67.00	6H				
T200-XM100DB-M8X100				●														●				MF 8x1	1.00	8.00	6.00	67.00	6H				
T200-XM100DB-M10X075		●						●					●				●				○	MF 10x0.75	0.75	10.00	7.00	67.00	6H				
T200-XM100DB-M10X075	●						●				●											MF 10x0.75	0.75	10.00	7.00	67.00	6H				
T200-XM100DB-M10X075				●														●				MF 10x0.75	0.75	10.00	7.00	67.00	6H				
T200-XM100DB-M10X100		●						●					●				●				○	MF 10x1	1.00	10.00	7.00	67.00	6H				
T200-XM100DB-M10X100	●						●				●											MF 10x1	1.00	10.00	7.00	67.00	6H				
T200-XM100DB-M10X100				●														●				MF 10x1	1.00	10.00	7.00	67.00	6H				
T200-XM100DB-M10X125		●						●					●				●				○	MF 10x1.25	1.25	10.00	7.00	77.00	6H				
T200-XM100DB-M10X125	●						●				●											MF 10x1.25	1.25	10.00	7.00	77.00	6H				
T200-XM100DB-M10X125				●														●				MF 10x1.25	1.25	10.00	7.00	77.00	6H				
T200-XM100DB-M12X100		●						●					●				●				○	MF 12x1	1.00	12.00	9.00	73.00	6H				
T200-XM100DB-M12X100	●						●				●											MF 12x1	1.00	12.00	9.00	73.00	6H				
T200-XM100DB-M12X100				●														●				MF 12x1	1.00	12.00	9.00	73.00	6H				
T200-XM100DB-M12X125		●						●					●				●				○	MF 12x1.25	1.25	12.00	9.00	73.00	6H				
T200-XM100DB-M12X125	●						●				●											MF 12x1.25	1.25	12.00	9.00	73.00	6H				
T200-XM100DB-M12X125				●														●				MF 12x1.25	1.25	12.00	9.00	73.00	6H				

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



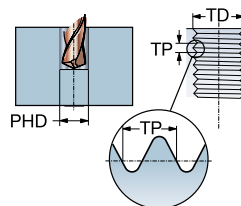
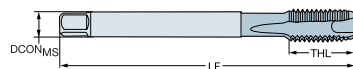
Metrico (mm)

	P					M				K				N				S								
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T200-XM100DB-M12X150			●						●				●				●			○	MF 12x1.5	1.50	12.00	9.00	73.00	6H
T200-XM100DB-M12X150	●						●				●										MF 12x1.5	1.50	12.00	9.00	73.00	6H
T200-XM100DB-M12X150				●														●			MF 12x1.5	1.50	12.00	9.00	73.00	6H
T200-XM100DB-M14X100		●							●				●				●			○	MF 14x1	1.00	14.00	11.00	71.00	6H
T200-XM100DB-M14X100	●						●				●										MF 14x1	1.00	14.00	11.00	71.00	6H
T200-XM100DB-M14X125		●							●				●				●			○	MF 14x1.25	1.25	14.00	11.00	71.00	6H
T200-XM100DB-M14X125	●						●				●										MF 14x1.25	1.25	14.00	11.00	71.00	6H
T200-XM100DB-M14X125				●														●			MF 14x1.25	1.25	14.00	11.00	71.00	6H
T200-XM100DB-M14X150		●							●				●				●			○	MF 14x1.5	1.50	14.00	11.00	71.00	6H
T200-XM100DB-M14X150	●						●				●										MF 14x1.5	1.50	14.00	11.00	71.00	6H
T200-XM100DB-M14X150				●														●			MF 14x1.5	1.50	14.00	11.00	71.00	6H
T200-XM100DB-M16X100		●							●				●				●			○	MF 16x1	1.00	16.00	12.00	58.00	6H
T200-XM100DB-M16X100	●						●				●										MF 16x1	1.00	16.00	12.00	58.00	6H
T200-XM100DB-M16X100				●														●			MF 16x1	1.00	16.00	12.00	58.00	6H
T200-XM100DB-M16X150		●							●				●				●			○	MF 16x1.5	1.50	16.00	12.00	58.00	6H
T200-XM100DB-M16X150	●						●				●										MF 16x1.5	1.50	16.00	12.00	58.00	6H
T200-XM100DB-M16X150				●														●			MF 16x1.5	1.50	16.00	12.00	58.00	6H
T200-XM100DB-M18X100	●								●				●				●			○	MF 18x1	1.00	18.00	14.00	66.00	6H
T200-XM100DB-M18X100				●					●				●				●				MF 18x1	1.00	18.00	14.00	66.00	6H
T200-XM100DB-M18X100			●															●			MF 18x1	1.00	18.00	14.00	66.00	6H
T200-XM100DB-M18X150	●								●				●				●			○	MF 18x1.5	1.50	18.00	14.00	66.00	6H
T200-XM100DB-M18X150				●					●				●				●				MF 18x1.5	1.50	18.00	14.00	66.00	6H
T200-XM100DB-M18X150			●															●			MF 18x1.5	1.50	18.00	14.00	66.00	6H
T200-XM100DB-M20X100	●								●				●				●			○	MF 20x1	1.00	20.00	16.00	80.00	6H
T200-XM100DB-M20X100					●				●				●								MF 20x1	1.00	20.00	16.00	80.00	6H
T200-XM100DB-M20X150	●								●				●				●			○	MF 20x1.5	1.50	20.00	16.00	80.00	6H
T200-XM100DB-M20X150				●					●				●				●				MF 20x1.5	1.50	20.00	16.00	80.00	6H
T200-XM100DB-M20X150			●															●			MF 20x1.5	1.50	20.00	16.00	80.00	6H
T200-XM100DB-M22X150	●								●				●				●			○	MF 22x1.5	1.50	22.00	18.00	78.00	6H
T200-XM100DB-M22X150					●				●				●								MF 22x1.5	1.50	22.00	18.00	78.00	6H

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico a passo fine



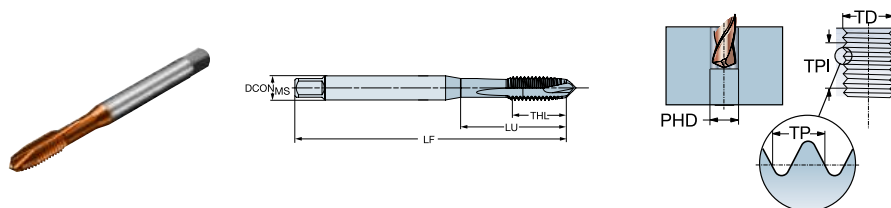
Metrico (mm)

	P					M					K					N					S							
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR		
T200-XM100DB-M22X150				●													●				MF 22x1.5	1.50	22.00	18.00	78.00	6H		
T200-XM100DB-M24X150		●						●				●			●				○		MF 24x1.5	1.50	24.00	18.00	93.00	6H		
T200-XM100DB-M24X150					●					●				●							MF 24x1.5	1.50	24.00	18.00	93.00	6H		
T200-XM100DB-M24X150				●													●				MF 24x1.5	1.50	24.00	18.00	93.00	6H		
T200-XM100DB-M24X200		●						●				●			●				○		MF 24x2	2.00	24.00	18.00	93.00	6H		
T200-XM100DB-M24X200					●					●				●							MF 24x2	2.00	24.00	18.00	93.00	6H		
T200-XM100DB-M24X200				●													●				MF 24x2	2.00	24.00	18.00	93.00	6H		
T200-XM100DB-M25X150		●						●				●			●				○		MF 25x1.5	1.50	25.00	18.00	93.00	6H		
T200-XM100DB-M25X150					●					●				●							MF 25x1.5	1.50	25.00	18.00	93.00	6H		
T200-XM100DB-M25X150				●													●				MF 25x1.5	1.50	25.00	18.00	93.00	6H		
T200-XM100DB-M26X150		●						●				●			●				○		MF 26x1.5	1.50	26.00	18.00	93.00	6H		
T200-XM100DB-M26X150				●													●				MF 26x1.5	1.50	26.00	18.00	93.00	6H		
T200-XM100DB-M27X200		●						●				●			●				○		MF 27x2	2.00	27.00	20.00	77.00	6H		
T200-XM100DB-M27X200				●													●				MF 27x2	2.00	27.00	20.00	77.00	6H		
T200-XM100DB-M30X150					●					●				●							MF 30x1.5	1.50	30.00	22.00	85.00	6H		
T200-XM100DB-M30X150				●													●				MF 30x1.5	1.50	30.00	22.00	85.00	6H		
T200-XM100DB-M30X200		●						●				●			●				○		MF 30x2	2.00	30.00	22.00	85.00	6H		
T200-XM100DB-M30X200					●					●				●							MF 30x2	2.00	30.00	22.00	85.00	6H		
T200-XM100DB-M30X200				●													●				MF 30x2	2.00	30.00	22.00	85.00	6H		
	P					M					K					N					S							

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CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



Valori comuni dei dati

THCHT	SUBSTRATE
Imbocco B = 3,5-5xTP	HSS-PM

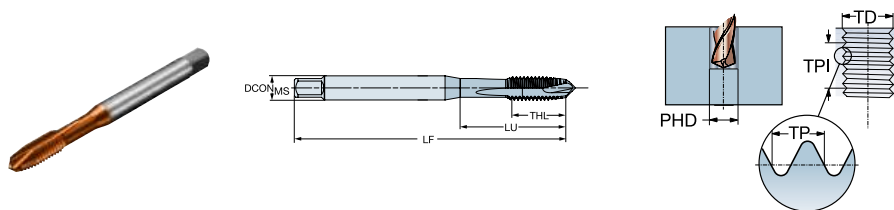
Imperiale (pollici)

	P		M	K	N		S													
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]
T200-XM100AE-2-56		●			●		●	●		○	UNC #2-56	0.086	0.141	56	0.472	3BX	1.772	0.276	2	0.073
T200-XM100AE-2-56	●			●		●					UNC #2-56	0.086	0.141	56	0.472	3BX	1.772	0.276	2	0.073
T200-XM100AE-2-56			●						●		UNC #2-56	0.086	0.141	56	0.472	3BX	1.772	0.276	2	0.073
T200-XM100AE-4-40		●			●		●	●		○	UNC #4-40	0.112	0.141	40	0.669	3BX	2.205	0.374	3	0.093
T200-XM100AE-4-40	●			●		●					UNC #4-40	0.112	0.141	40	0.669	3BX	2.205	0.374	3	0.093
T200-XM100AE-4-40			●						●		UNC #4-40	0.112	0.141	40	0.669	3BX	2.205	0.374	3	0.093
T200-XM100AE-5-40		●			●		●	●		○	UNC #5-40	0.138	0.141	40	0.689	3BX	2.205	0.350	3	0.104
T200-XM100AE-5-40	●			●		●					UNC #5-40	0.138	0.141	40	0.689	3BX	2.205	0.350	3	0.104
T200-XM100AE-5-40			●						●		UNC #5-40	0.138	0.141	40	0.689	3BX	2.205	0.350	3	0.104
T200-XM100AE-6-32		●			●		●	●		○	UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.457	3	0.112
T200-XM100AE-6-32	●			●		●					UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.457	3	0.112
T200-XM100AE-6-32			●						●		UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.457	3	0.112
T200-XM100AE-8-32		●			●		●	●		○	UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.535	3	0.138
T200-XM100AE-8-32	●			●		●					UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.535	3	0.138
T200-XM100AE-8-32			●						●		UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.535	3	0.138
T200-XM100AE-10-24		●			●		●	●		○	UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.583	3	0.154
T200-XM100AE-10-24	●			●		●					UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.583	3	0.154
T200-XM100AE-10-24			●						●		UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.583	3	0.154
T200-XM100AE-12-24		●			●		●	●		○	UNC #12-24	0.216	0.220	24	1.142	3BX	3.150	0.551	3	0.177
T200-XM100AE-12-24	●			●		●					UNC #12-24	0.216	0.220	24	1.142	3BX	3.150	0.551	3	0.177
T200-XM100AE-12-24			●						●		UNC #12-24	0.216	0.220	24	1.142	3BX	3.150	0.551	3	0.177
T200-XM100AE-1/4		●			●		●	●		○	UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.626	3	0.201
T200-XM100AE-1/4	●			●		●					UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.626	3	0.201
T200-XM100AE-1/4			●						●		UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.626	3	0.201
T200-XM100AE-5/16		●			●		●	●		○	UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.748	3	0.260
T200-XM100AE-5/16	●			●		●					UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.748	3	0.260
T200-XM100AE-5/16			●						●		UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.748	3	0.260
T200-XM100AE-3/8		●			●		●	●		○	UNC 3/8-16	0.375	0.381	16	1.516	3BX	3.937	0.839	3	0.315
T200-XM100AE-3/8	●			●		●					UNC 3/8-16	0.375	0.381	16	1.516	3BX	3.937	0.839	3	0.315
T200-XM100AE-3/8			●						●		UNC 3/8-16	0.375	0.381	16	1.516	3BX	3.937	0.839	3	0.315

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



Valori comuni dei dati

THCHT	SUBSTRATE
Imbocco B = 3,5-5xTP	HSS-PM

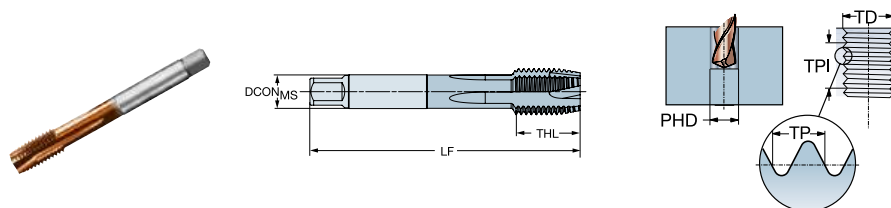
Imperiale (pollici)

	P		M	K	N	S														
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T200-XM101AE-7/16		●			●		●	●		○	UNC 7/16-14	0.438	0.323	14	2.858	3BX	3.937	0.791	3	0.370
T200-XM101AE-7/16	●			●		●					UNC 7/16-14	0.438	0.323	14	2.858	3BX	3.937	0.791	3	0.370
T200-XM101AE-7/16			●						●		UNC 7/16-14	0.438	0.323	14	2.858	3BX	3.937	0.791	3	0.370
T200-XM101AE-1/2		●			●		●	●		○	UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.909	3	0.425
T200-XM101AE-1/2	●			●		●					UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.909	3	0.425
T200-XM101AE-1/2			●						●		UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.909	3	0.425
T200-XM101AE-9/16		●			●		●	●		○	UNC 9/16-12	0.563	0.429	12	3.161	3BX	4.331	0.909	3	0.480
T200-XM101AE-9/16	●			●		●					UNC 9/16-12	0.563	0.429	12	3.161	3BX	4.331	0.909	3	0.480
T200-XM101AE-5/8		●			●		●	●		○	UNC 5/8-11	0.625	0.480	11	2.590	3BX	4.331	0.909	3	0.531
T200-XM101AE-5/8	●			●		●					UNC 5/8-11	0.625	0.480	11	2.590	3BX	4.331	0.909	3	0.531
T200-XM101AE-5/8			●						●		UNC 5/8-11	0.625	0.480	11	2.590	3BX	4.331	0.909	3	0.531
T200-XM101AE-3/4		●			●		●	●		○	UNC 3/4-10	0.750	0.590	10	3.050	3BX	4.921	1.181	4	0.650
T200-XM101AE-3/4	●			●		●					UNC 3/4-10	0.750	0.590	10	3.050	3BX	4.921	1.181	4	0.650
T200-XM101AE-3/4			●						●		UNC 3/4-10	0.750	0.590	10	3.050	3BX	4.921	1.181	4	0.650
T200-XM101AE-7/8	●			●		●					UNC 7/8-9	0.875	0.697	9	3.581	3BX	5.512	1.339	4	0.768
T200-XM101AE-1		●			●		●	●		○	UNC 1"-8	1.000	0.800	8	3.757	3BX	6.299	1.421	4	0.876
T200-XM101AE-1	●			●		●					UNC 1"-8	1.000	0.800	8	3.757	3BX	6.299	1.421	4	0.876
T200-XM101AE-1			●						●		UNC 1"-8	1.000	0.800	8	3.757	3BX	6.299	1.421	4	0.876

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CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



Mettrico (mm)

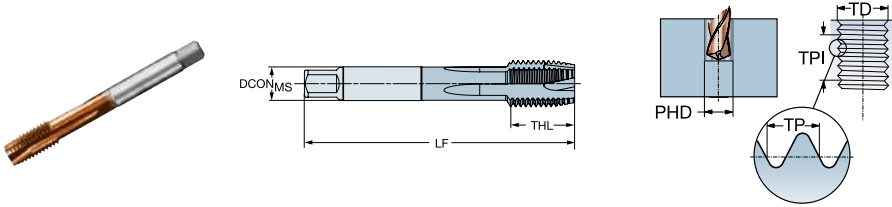
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T200-XM100DE-4-40			●						●				●		●						○	UNC #4-40	2.84	3.50	40	18.00	2B	56.00	
T200-XM100DE-4-40	●					●				●												UNC #4-40	2.84	3.50	40	18.00	2B	56.00	
T200-XM100DE-4-40				●													●					UNC #4-40	2.84	3.50	40	18.00	2B	56.00	
T200-XM100DE-5-40		●						●				●			●						○	UNC #5-40	3.17	3.50	40	18.00	2B	56.00	
T200-XM100DE-5-40	●					●			●													UNC #5-40	3.17	3.50	40	18.00	2B	56.00	
T200-XM100DE-5-40				●													●					UNC #5-40	3.17	3.50	40	18.00	2B	56.00	
T200-XM100DE-6-32		●						●				●			●						○	UNC #6-32	3.51	4.00	32	20.00	2B	56.00	
T200-XM100DE-6-32	●					●				●												UNC #6-32	3.51	4.00	32	20.00	2B	56.00	
T200-XM100DE-6-32				●													●					UNC #6-32	3.51	4.00	32	20.00	2B	56.00	
T200-XM100DE-8-32		●						●				●			●						○	UNC #8-32	4.17	4.50	32	21.00	2B	63.00	
T200-XM100DE-8-32	●					●				●												UNC #8-32	4.17	4.50	32	21.00	2B	63.00	
T200-XM100DE-8-32				●													●					UNC #8-32	4.17	4.50	32	21.00	2B	63.00	
T200-XM100DE-10-24		●						●				●			●						○	UNC #10-24	4.83	6.00	24	25.00	2B	70.00	
T200-XM100DE-10-24	●					●				●												UNC #10-24	4.83	6.00	24	25.00	2B	70.00	
T200-XM100DE-10-24				●													●					UNC #10-24	4.83	6.00	24	25.00	2B	70.00	
T200-XM100DE-12-24		●						●				●			●						○	UNC #12-24	5.49	6.00	24	30.00	2B	80.00	
T200-XM100DE-12-24	●					●				●												UNC #12-24	5.49	6.00	24	30.00	2B	80.00	
T200-XM100DE-12-24				●													●					UNC #12-24	5.49	6.00	24	30.00	2B	80.00	
T200-XM100DE-1/4		●						●				●			●						○	UNC 1/4-20	6.35	7.00	20	30.00	2B	80.00	
T200-XM100DE-1/4	●					●				●												UNC 1/4-20	6.35	7.00	20	30.00	2B	80.00	
T200-XM100DE-1/4				●													●					UNC 1/4-20	6.35	7.00	20	30.00	2B	80.00	
T200-XM100DE-5/16		●						●				●			●						○	UNC 5/16-18	7.94	8.00	18	35.00	2B	90.00	
T200-XM100DE-5/16	●					●				●												UNC 5/16-18	7.94	8.00	18	35.00	2B	90.00	
T200-XM100DE-5/16				●													●					UNC 5/16-18	7.94	8.00	18	35.00	2B	90.00	
T200-XM100DE-3/8		●						●				●			●						○	UNC 3/8-16	9.52	10.00	16	39.00	2B	100.00	
T200-XM100DE-3/8	●					●				●												UNC 3/8-16	9.52	10.00	16	39.00	2B	100.00	
T200-XM100DE-3/8				●													●					UNC 3/8-16	9.52	10.00	16	39.00	2B	100.00	
T200-XM101DE-7/16		●						●				●			●						○	UNC 7/16-14	11.11	8.00	14	76.00	2B	100.00	
T200-XM101DE-7/16	●					●				●												UNC 7/16-14	11.11	8.00	14	76.00	2B	100.00	
T200-XM101DE-7/16				●													●					UNC 7/16-14	11.11	8.00	14	76.00	2B	100.00	
	P					M					K					N					S								

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



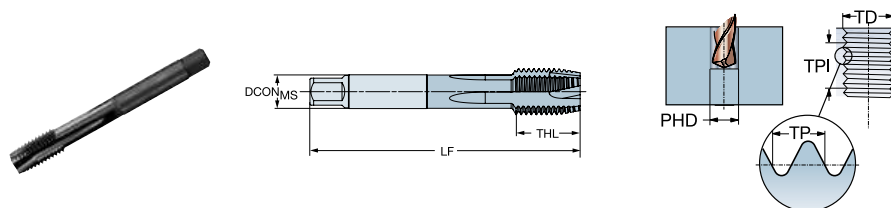
Metrico (mm)

	P					M				K				N				S									
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T200-XM101DE-1/2			●					●					●			●				○	UNC 1/2-13	12.70	9.00	13	83.00	2B	110.00
T200-XM101DE-1/2	●					●				●											UNC 1/2-13	12.70	9.00	13	83.00	2B	110.00
T200-XM101DE-1/2				●													●				UNC 1/2-13	12.70	9.00	13	83.00	2B	110.00
T200-XM101DE-5/8		●						●				●			●					○	UNC 5/8-11	15.88	12.00	11	68.00	2B	110.00
T200-XM101DE-5/8	●					●				●											UNC 5/8-11	15.88	12.00	11	68.00	2B	110.00
T200-XM101DE-5/8				●													●				UNC 5/8-11	15.88	12.00	11	68.00	2B	110.00
T200-XM101DE-3/4		●						●				●			●					○	UNC 3/4-10	19.05	14.00	10	81.00	2B	125.00
T200-XM101DE-3/4						●				●				●							UNC 3/4-10	19.05	14.00	10	81.00	2B	125.00
T200-XM101DE-3/4			●														●				UNC 3/4-10	19.05	14.00	10	81.00	2B	125.00
T200-XM101DE-7/8		●						●				●			●					○	UNC 7/8-9	22.23	18.00	9	93.00	2B	140.00
T200-XM101DE-7/8						●				●				●							UNC 7/8-9	22.23	18.00	9	93.00	2B	140.00
T200-XM101DE-1		●						●				●			●					○	UNC 1"-8	25.40	18.00	8	113.00	2B	160.00
T200-XM101DE-1						●				●				●							UNC 1"-8	25.40	18.00	8	113.00	2B	160.00
T200-XM101DE-1			●														●				UNC 1"-8	25.40	18.00	8	113.00	2B	160.00

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE COATING

HSS-PM PVD FeN

Metrico (mm)



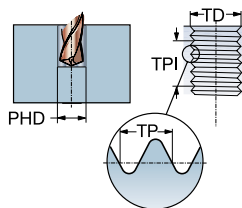
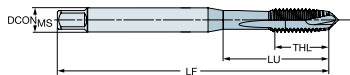
Codice di ordinazione	C145	C145	C145	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T200-XM100IE-4-40	●	●	●	UNC #4-40	2.84	3.15	40	15.50	2B	49.30	14.80	3	2.35	ISO529	Imbocco B = 3,5-5xTP
T200-XM100IE-5-40	●	●	●	UNC #5-40	3.17	3.15	40	17.60	2B	49.30	15.00	3	2.65	ISO529	Imbocco B = 3,5-5xTP
T200-XM100IE-6-32	●	●	●	UNC #6-32	3.51	3.55	32	17.50	2B	51.50	17.00	3	2.85	ISO529	Imbocco B = 3,5-5xTP
T200-XM100IE-10-24	●	●	●	UNC #10-24	4.83	5.00	24	20.00	2B	59.70	11.90	3	3.90	ISO529	Imbocco B = 3,5-5xTP
T200-XM100IE-1/4	●	●	●	UNC 1/4-20	6.35	6.30	20	26.00	2B	68.50	14.00	3	5.20	ISO529	Imbocco B = 3,5-5xTP
T200-XM100IE-5/16	●	●	●	UNC 5/16-18	7.94	8.00	18	29.00	2B	74.90	17.10	3	6.65	ISO529	Imbocco B = 3,5-5xTP
T200-XM100IE-3/8	●	●	●	UNC 3/8-16	9.52	10.00	16	32.00	2B	83.70	19.10	3	8.00	ISO529	Imbocco B = 3,5-5xTP
T200-XM101IE-7/16	●	●	●	UNC 7/16-14	11.11	8.00	14	61.00	2B	84.50	19.50	3	9.40	ISO529	Imbocco B = 3,5-5xTP
T200-XM101IE-1/2	●	●	●	UNC 1/2-13	12.70	9.00	13	62.00	2B	88.50	22.50	3	10.80	ISO529	Imbocco B = 3,5-5xTP
T200-XM101IE-5/8	●	●	●	UNC 5/8-11	15.88	12.50	11	59.00	2B	101.50	24.50	3	13.50	ISO529	Imbocco B = 3,5-5xTP
T200-XM101IE-3/4	●	●	●	UNC 3/4-10	19.05	14.00	10	68.00	2B	111.50	41.00	4	16.50	ISO529	Imbocco B = 3,5-5xTP
T200-XM101IE-7/8	●	●	●	UNC 7/8-9	22.23	16.00	9	72.00	2B	117.50	30.00	4	19.50	ISO529	Imbocco B = 3,5-5xTP
T200-XM101IE-1	●	●	●	UNC 1"-8	25.40	18.00	8	82.00	2B	129.50	35.50	4	22.30	ISO529	Imbocco B = 3,5-5xTP



● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNF



Valori comuni dei dati

THCHT	SUBSTRATE
Imbocco B = 3,5-5xTP	HSS-PM

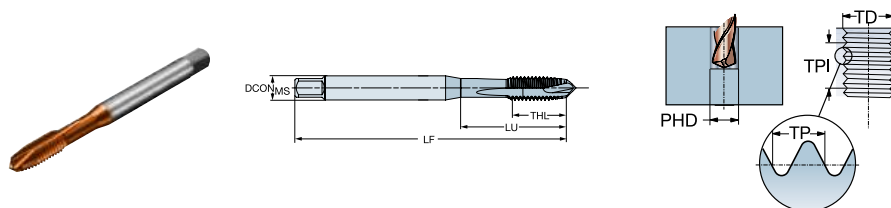
Imperiale (pollici)

	P		M	K	N	S														
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]
T200-XM100AF-4-48		●			●		●	●		○	UNF #4-48	0.112	0.141	48	0.669	3BX	2.205	0.370	3	0.094
T200-XM100AF-4-48	●			●		●					UNF #4-48	0.112	0.141	48	0.669	3BX	2.205	0.370	3	0.094
T200-XM100AF-4-48			●						●		UNF #4-48	0.112	0.141	48	0.669	3BX	2.205	0.370	3	0.094
T200-XM100AF-6-40		●			●		●	●		○	UNF #6-40	0.138	0.141	40	0.807	3BX	2.205	0.453	3	0.116
T200-XM100AF-6-40	●			●		●					UNF #6-40	0.138	0.141	40	0.807	3BX	2.205	0.453	3	0.116
T200-XM100AF-6-40			●						●		UNF #6-40	0.138	0.141	40	0.807	3BX	2.205	0.453	3	0.116
T200-XM100AF-8-36	●			●		●					UNF #8-36	0.164	0.168	36	0.846	3BX	2.480	0.531	3	0.138
T200-XM100AF-8-36			●						●		UNF #8-36	0.164	0.168	36	0.846	3BX	2.480	0.531	3	0.138
T200-XM100AF-10-32		●			●		●	●		○	UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.579	3	0.161
T200-XM100AF-10-32	●			●		●					UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.579	3	0.161
T200-XM100AF-10-32			●						●		UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.579	3	0.161
T200-XM100AF-12-28		●			●		●	●		○	UNF #12-28	0.216	0.220	28	1.142	3BX	3.150	0.551	3	0.181
T200-XM100AF-12-28			●						●		UNF #12-28	0.216	0.220	28	1.142	3BX	3.150	0.551	3	0.181
T200-XM100AF-1/4		●			●		●	●		○	UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.618	3	0.217
T200-XM100AF-1/4	●			●		●					UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.618	3	0.217
T200-XM100AF-1/4			●						●		UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.618	3	0.217
T200-XM100AF-5/16		●			●		●	●		○	UNF 5/16-24	0.313	0.318	24	1.339	3BX	3.543	0.740	3	0.272
T200-XM100AF-5/16	●			●		●					UNF 5/16-24	0.313	0.318	24	1.339	3BX	3.543	0.740	3	0.272
T200-XM100AF-5/16			●						●		UNF 5/16-24	0.313	0.318	24	1.339	3BX	3.543	0.740	3	0.272
T200-XM100AF-3/8		●			●		●	●		○	UNF 3/8-24	0.375	0.381	24	1.476	3BX	3.543	0.791	3	0.335
T200-XM100AF-3/8	●			●		●					UNF 3/8-24	0.375	0.381	24	1.476	3BX	3.543	0.791	3	0.335
T200-XM101AF-7/16		●			●		●	●		○	UNF 7/16-20	0.438	0.323	20	2.858	3BX	3.937	0.791	3	0.390
T200-XM101AF-7/16	●			●		●					UNF 7/16-20	0.438	0.323	20	2.858	3BX	3.937	0.791	3	0.390
T200-XM101AF-7/16			●						●		UNF 7/16-20	0.438	0.323	20	2.858	3BX	3.937	0.791	3	0.390
T200-XM101AF-1/2		●			●		●	●		○	UNF 1/2-20	0.500	0.367	20	2.828	3BX	3.937	0.831	3	0.453
T200-XM101AF-1/2	●			●		●					UNF 1/2-20	0.500	0.367	20	2.828	3BX	3.937	0.831	3	0.453
T200-XM101AF-1/2			●						●		UNF 1/2-20	0.500	0.367	20	2.828	3BX	3.937	0.831	3	0.453
T200-XM101AF-9/16		●			●		●	●		○	UNF 9/16-18	0.563	0.429	18	2.768	3BX	3.937	0.831	3	0.508
T200-XM101AF-9/16	●			●		●					UNF 9/16-18	0.563	0.429	18	2.768	3BX	3.937	0.831	3	0.508
T200-XM101AF-9/16			●						●		UNF 9/16-18	0.563	0.429	18	2.768	3BX	3.937	0.831	3	0.508

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNF



Valori comuni dei dati

THCHT	SUBSTRATE
Imbocco B = 3,5-5xTP	HSS-PM

Imperiale (pollici)

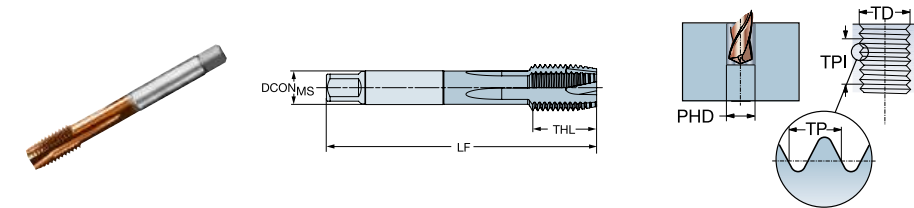
	P			M		K		N		S										
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]
T200-XM101AF-5/8		●			●		●	●		○	UNF 5/8-18	0.625	0.480	18	2.196	3BX	3.937	0.831	3	0.571
T200-XM101AF-5/8	●			●		●					UNF 5/8-18	0.625	0.480	18	2.196	3BX	3.937	0.831	3	0.571
T200-XM101AF-3/4		●			●		●	●		○	UNF 3/4-16	0.750	0.590	16	2.459	3BX	4.331	0.941	4	0.689
T200-XM101AF-3/4	●			●		●					UNF 3/4-16	0.750	0.590	16	2.459	3BX	4.331	0.941	4	0.689
T200-XM101AF-7/8		●			●		●	●		○	UNF 7/8-14	0.875	0.697	14	2.990	3BX	4.921	0.941	4	0.803
T200-XM101AF-7/8	●			●		●					UNF 7/8-14	0.875	0.697	14	2.990	3BX	4.921	0.941	4	0.803
T200-XM101AF-1-12		●			●		●	●		○	UNF 1"-12	1.000	0.800	12	2.970	3BX	5.512	1.059	4	0.915

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CoroTap® 200, maschio a tagliare con punta elicoidale

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Valori comuni dei dati

SUBSTRATE

HSS-PM

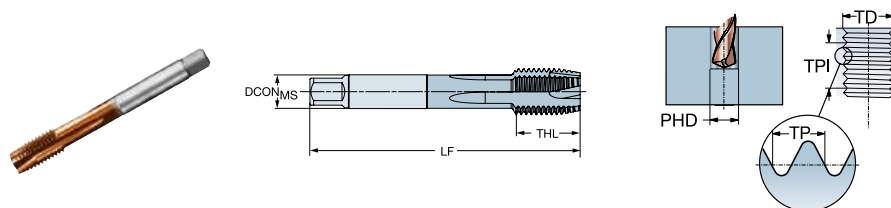
Metrico (mm)

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Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG			
T200-XM100DF-8-36		●			●		●	●		○	UNF #8-36	4.17	4.50	36	21.00	2B	63.00	11.40	3	3.50	DIN 2184-1			
T200-XM100DF-8-36	●			●		●					UNF #8-36	4.17	4.50	36	21.00	2B	63.00	11.40	3	3.50	DIN 2184-1			
T200-XM100DF-10-32		●			●		●	●		○	UNF #10-32	4.83	6.00	32	25.00	2B	70.00	12.20	3	4.10	DIN 2184-1			
T200-XM100DF-10-32	●			●		●					UNF #10-32	4.83	6.00	32	25.00	2B	70.00	12.20	3	4.10	DIN 2184-1			
T200-XM100DF-10-32			●						●		UNF #10-32	4.83	6.00	32	25.00	2B	70.00	12.20	3	4.10	DIN 2184-1			
T200-XM100DF-1/4		●			●		●	●		○	UNF 1/4-28	6.35	7.00	28	30.00	2B	80.00	14.10	3	5.50	DIN 2184-1			
T200-XM100DF-1/4	●			●		●					UNF 1/4-28	6.35	7.00	28	30.00	2B	80.00	14.10	3	5.50	DIN 2184-1			
T200-XM100DF-1/4			●						●		UNF 1/4-28	6.35	7.00	28	30.00	2B	80.00	14.10	3	5.50	DIN 2184-1			
T200-XM100DF-5/16		●			●		●	●		○	UNF 5/16-24	7.94	8.00	24	35.00	2B	90.00	17.40	3	6.90	DIN 2184-1			
T200-XM100DF-5/16	●			●		●					UNF 5/16-24	7.94	8.00	24	35.00	2B	90.00	17.40	3	6.90	DIN 2184-1			
T200-XM100DF-3/8		●			●		●	●		○	UNF 3/8-24	9.52	10.00	24	39.00	2B	100.00	18.90	3	8.50	DIN 2184-1			
T200-XM100DF-3/8	●			●		●					UNF 3/8-24	9.52	10.00	24	39.00	2B	100.00	18.90	3	8.50	DIN 2184-1			

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: UNF



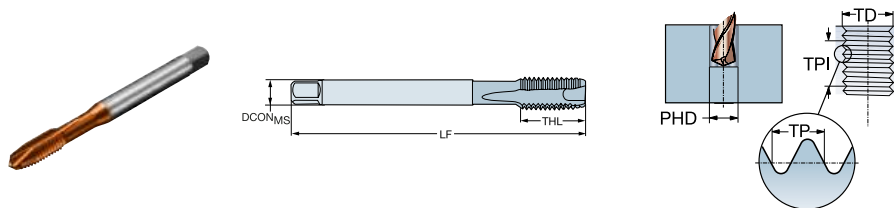
Metrico (mm)

	P					M				K				N				S									
Codice di ordinazione	B110	C145	C110	B150	C150	B145	B110	C145	C110	B145	B110	C145	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]
T200-XM101DF-7/16			●						●				●			●				○	UNF 7/16-20	11.11	8.00	20	76.00	2B	100.00
T200-XM101DF-7/16		●						●				●									UNF 7/16-20	11.11	8.00	20	76.00	2B	100.00
T200-XM101DF-7/16				●													●				UNF 7/16-20	11.11	8.00	20	76.00	2B	100.00
T200-XM101DF-1/2			●						●				●			●				○	UNF 1/2-20	12.70	9.00	20	83.00	2B	110.00
T200-XM101DF-1/2		●						●				●									UNF 1/2-20	12.70	9.00	20	83.00	2B	110.00
T200-XM101DF-1/2				●													●				UNF 1/2-20	12.70	9.00	20	83.00	2B	110.00
T200-XM101DF-5/8			●						●				●			●				○	UNF 5/8-18	15.88	12.00	18	68.00	2B	110.00
T200-XM101DF-5/8		●						●				●									UNF 5/8-18	15.88	12.00	18	68.00	2B	110.00
T200-XM101DF-5/8				●													●				UNF 5/8-18	15.88	12.00	18	68.00	2B	110.00
T200-XM101DF-3/4	●					●				●				●					○		UNF 3/4-16	19.05	14.00	16	81.00	2B	125.00
T200-XM101DF-3/4					●					●				●							UNF 3/4-16	19.05	14.00	16	81.00	2B	125.00
T200-XM101DF-3/4			●														●				UNF 3/4-16	19.05	14.00	16	81.00	2B	125.00
T200-XM101DF-7/8	●					●				●				●					○		UNF 7/8-14	22.23	18.00	14	93.00	2B	140.00
T200-XM101DF-7/8					●				●				●								UNF 7/8-14	22.23	18.00	14	93.00	2B	140.00
T200-XM101DF-1	●					●				●				●					○		UNF 1"-12	25.40	18.00	12	113.00	2B	160.00
T200-XM101DF-1					●				●				●								UNF 1"-12	25.40	18.00	12	113.00	2B	160.00
T200-XM101DF-1			●														●				UNF 1"-12	25.40	18.00	12	113.00	2B	160.00
	P					M				K				N				S									

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: G



Metrico (mm)

	P					M				K			N				S										
Codice di ordinazione	B110	C145	C110	B150	C150	B145	B110	C145	C110	B145	B110	C145	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]
T200-XM100DK-1/8			●						●				●			●				○	G 1/8-28	9.73	7.00	28	67.00	Normale	90.00
T200-XM100DK-1/8		●						●				●									G 1/8-28	9.73	7.00	28	67.00	Normale	90.00
T200-XM100DK-1/8				●													●				G 1/8-28	9.73	7.00	28	67.00	Normale	90.00
T200-XM100DK-1/4			●						●				●			●				○	G 1/4-19	13.16	11.00	19	71.00	Normale	100.00
T200-XM100DK-1/4		●						●				●									G 1/4-19	13.16	11.00	19	71.00	Normale	100.00
T200-XM100DK-1/4				●													●				G 1/4-19	13.16	11.00	19	71.00	Normale	100.00
T200-XM100DK-3/8			●						●				●			●				○	G 3/8-19	16.66	12.00	19	58.00	Normale	100.00
T200-XM100DK-3/8		●						●				●									G 3/8-19	16.66	12.00	19	58.00	Normale	100.00
T200-XM100DK-3/8				●													●				G 3/8-19	16.66	12.00	19	58.00	Normale	100.00
T200-XM100DK-1/2	●						●				●				●				○		G 1/2-14	20.95	16.00	14	80.00	Normale	125.00
T200-XM100DK-1/2					●					●				●							G 1/2-14	20.95	16.00	14	80.00	Normale	125.00
T200-XM100DK-1/2				●													●				G 1/2-14	20.95	16.00	14	80.00	Normale	125.00
T200-XM100DK-5/8				●													●				G 5/8-14	22.91	18.00	14	78.00	Normale	125.00
T200-XM100DK-3/4	●						●				●				●				○		G 3/4-14	26.44	20.00	14	77.00	Normale	140.00
T200-XM100DK-3/4					●					●				●							G 3/4-14	26.44	20.00	14	77.00	Normale	140.00
T200-XM100DK-3/4				●													●				G 3/4-14	26.44	20.00	14	77.00	Normale	140.00
T200-XM100DK-1	●						●				●				●				○		G 1"-11	33.25	25.00	11	93.00	Normale	160.00
T200-XM100DK-1					●					●				●							G 1"-11	33.25	25.00	11	93.00	Normale	160.00
T200-XM100DK-1				●													●				G 1"-11	33.25	25.00	11	93.00	Normale	160.00
	P					M				K			N				S										

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300

Maschi elicoidali per fori ciechi

CoroTap® 300 è una gamma di maschi a scanalatura elicoidale adatti alla filettatura in fori ciechi fino a $3 \times D$. Esistono diversi angoli d'elica adatti a diverse applicazioni. La gamma comprende maschi versatili per vari materiali e maschi ottimizzati per materiali e applicazioni specifiche.

Applicazione

- Principalmente per fori ciechi, può essere utilizzato anche per fori passanti
- Adatto per la maschiatura in fori ciechi fino a $3 \times D$
- Ampia scelta di forme di filetto, tolleranze e standard
- Evacua i trucioli dal foro



Caratteristiche e vantaggi

- Maggiore sicurezza del processo grazie a una maggiore resistenza alla scheggiatura del tagliente, con conseguente riduzione delle rotture
- Maggiore velocità di taglio rispetto alla concorrenza
- Maggiore durata del tagliente rispetto alla concorrenza
- Maggiore produttività con conseguente riduzione del costo per pezzo



Foro passante



Foro cieco

Ottimizzato

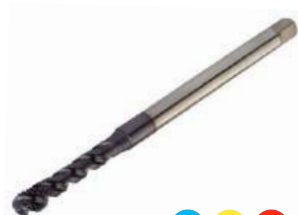
CoroTap® 300 include maschi specifici per acciaio, acciaio inossidabile, materiali non ferrosi, HRSA e ghisa.



Campi di applicazione ISO

Versatile

CoroTap® 300 -XM è la gamma versatile di maschi multimateriali per acciaio, acciaio inossidabile, materiali non ferrosi, HRSA e ghisa.



Campi di applicazione ISO

Personalizzato

La gamma personalizzata presenta Tailor Made® e utensili Advanced engineered progettati per soddisfare le vostre esigenze applicative più specifiche.

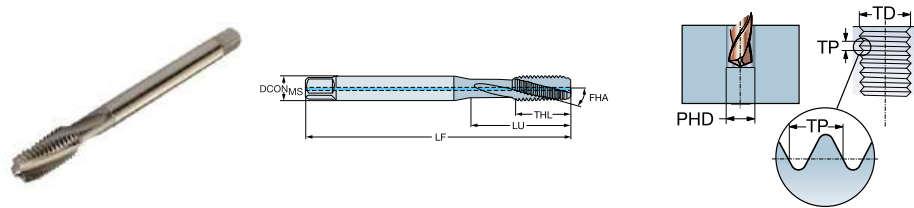


Campi di applicazione ISO



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HF

Metrico (mm)

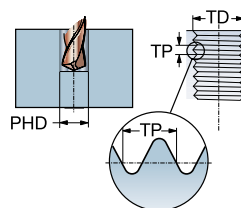
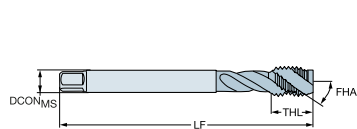
K

Codice di ordinazione	A150	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-KM100DA-M3	●	M 3	0.50	3.00	3.50	11.00	6H	56.00	10.00	3	2.50	DIN 371	C = 2-3xTP
T300-KM100DA-M4	●	M 4	0.70	4.00	4.50	17.00	6H	63.00	13.00	3	3.30	DIN 371	C = 2-3xTP
T300-KM100DA-M5	●	M 5	0.80	5.00	6.00	17.00	6H	70.00	16.00	3	4.20	DIN 371	C = 2-3xTP
T300-KM104DA-M5	●	M 5	0.80	5.00	6.00	27.00	6H	70.00	16.00	3	4.20	DIN 371	C = 2-3xTP
T300-KM101DA-M6	●	M 6	1.00	6.00	6.00	30.00	6H	80.00	19.00	3	5.00	DIN 371	C = 2-3xTP
T300-KM105DA-M6	●	M 6	1.00	6.00	6.00	30.00	6H	80.00	19.00	3	5.00	DIN 371	C = 2-3xTP
T300-KM101DA-M8	●	M 8	1.25	8.00	8.00	35.00	6H	90.00	22.00	3	6.80	DIN 371	C = 2-3xTP
T300-KM105DA-M8	●	M 8	1.25	8.00	8.00	35.00	6H	90.00	22.00	3	6.80	DIN 371	C = 2-3xTP
T300-KM101DA-M10	●	M 10	1.50	10.00	10.00	39.00	6H	100.00	24.00	3	8.50	DIN 371	C = 2-3xTP
T300-KM105DA-M10	●	M 10	1.50	10.00	10.00	39.00	6H	100.00	24.00	3	8.50	DIN 371	C = 2-3xTP
T300-KM101DA-M12	●	M 12	1.75	12.00	9.00	55.00	6H	110.00	23.00	3	10.20	DIN 376	C = 2-3xTP
T300-KM105DA-M12	●	M 12	1.75	12.00	9.00	55.00	6H	110.00	23.00	3	10.20	DIN 376	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-PM

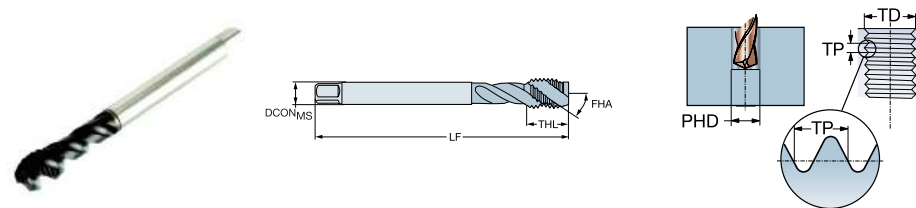
Metrico (mm)

		M													
Codice di ordinazione	C145	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T300-MM100AA-M4		●	M 4	0.70	4.00	4.27	21.50	6H	63.00	8.00	3	3.30	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AA-M4	●		M 4	0.70	4.00	4.27	17.00	6H	54.10	7.00	3	3.30	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AA-M5		●	M 5	0.80	5.00	4.93	28.00	6H	70.00	8.50	3	4.20	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AA-M5	●		M 5	0.80	5.00	4.93	22.00	6H	60.45	8.00	3	4.20	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AA-M6		●	M 6	1.00	6.00	6.48	26.00	6H	80.00	11.00	3	5.00	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AA-M6	●		M 6	1.00	6.00	6.48	27.00	6H	63.50	10.00	3	5.00	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AA-M8		●	M 8	1.25	8.00	8.08	33.50	6H	90.00	13.00	3	6.80	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AA-M8	●		M 8	1.25	8.00	8.08	32.00	6H	69.09	13.00	3	6.80	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AA-M10		●	M 10	1.50	10.00	9.68	38.50	6H	100.00	15.00	3	8.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AA-M10	●		M 10	1.50	10.00	9.68	35.00	6H	74.68	15.00	3	8.50	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AA-M12		●	M 12	1.75	12.00	9.32	55.00	6H	110.00	18.00	3	10.20	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AA-M12	●		M 12	1.75	12.00	9.32	35.00	6H	85.85	16.00	3	10.20	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AA-M14	●		M 14	2.00	14.00	10.90	40.00	6H	91.19	20.00	3	12.00	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AA-M16		●	M 16	2.00	16.00	12.19	55.00	6H	110.00	20.00	4	14.00	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E

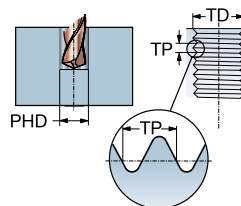
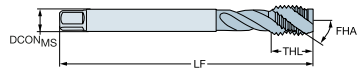
Metrico (mm)

M															
Codice di ordinazione	B110	B145	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T300-MM100DA-M1.6	●		M 1.6	0.35	1.60	2.50	6.60	6H	40.00	6.00	2	1.25	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M2	●		M 2	0.40	2.00	2.80	9.00	6H	45.00	4.00	3	1.60	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M2.3	●		M 2.3	0.40	2.30	2.80	12.00	6H	45.00	4.00	3	1.85	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M2.5	●		M 2.5	0.45	2.50	2.80	12.50	6H	50.00	4.00	3	2.05	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M3	●		M 3	0.50	3.00	3.50	18.00	6H	56.00	6.00	3	2.50	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M3		●	M 3	0.50	3.00	3.50	18.00	6H	56.00	6.00	3	2.50	DIN371	C = 2-3xTP	STTEMP Fe304
T300-MM100DA-M4	●		M 4	0.70	4.00	4.50	21.00	6H	63.00	7.00	3	3.30	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M4		●	M 4	0.70	4.00	4.50	21.00	6H	63.00	7.00	3	3.30	DIN371	C = 2-3xTP	STTEMP Fe304
T300-MM100DA-M5	●		M 5	0.80	5.00	6.00	25.00	6H	70.00	8.00	3	4.20	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M5		●	M 5	0.80	5.00	6.00	25.00	6H	70.00	8.00	3	4.20	DIN371	C = 2-3xTP	STTEMP Fe304
T300-MM100DA-M6	●		M 6	1.00	6.00	6.00	30.00	6H	80.00	10.00	3	5.00	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M6		●	M 6	1.00	6.00	6.00	30.00	6H	80.00	10.00	3	5.00	DIN371	C = 2-3xTP	STTEMP Fe304
T300-MM100DA-M8	●		M 8	1.25	8.00	8.00	35.00	6H	90.00	12.00	3	6.80	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M8		●	M 8	1.25	8.00	8.00	35.00	6H	90.00	12.00	3	6.80	DIN371	C = 2-3xTP	STTEMP Fe304
T300-MM100DA-M10	●		M 10	1.50	10.00	10.00	39.00	6H	100.00	15.00	3	8.50	DIN371	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100DA-M10		●	M 10	1.50	10.00	10.00	39.00	6H	100.00	15.00	3	8.50	DIN371	C = 2-3xTP	STTEMP Fe304
T300-MM101DA-M12	●		M 12	1.75	12.00	9.00	55.00	6H	110.00	16.00	3	10.20	DIN376	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101DA-M12		●	M 12	1.75	12.00	9.00	42.00	6H	110.00	16.00	4	10.20	DIN376	C = 2-3xTP	STTEMP Fe304
T300-MM101DA-M14	●		M 14	2.00	14.00	11.00	60.00	6H	110.00	20.00	3	12.00	DIN376	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101DA-M14		●	M 14	2.00	14.00	11.00	49.00	6H	110.00	20.00	4	12.00	DIN376	C = 2-3xTP	STTEMP Fe304
T300-MM101DA-M16	●		M 16	2.00	16.00	12.00	60.00	6H	110.00	20.00	4	14.00	DIN376	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101DA-M16		●	M 16	2.00	16.00	12.00	55.00	6H	110.00	20.00	4	14.00	DIN376	C = 2-3xTP	STTEMP Fe304
T300-MM101DA-M18	●		M 18	2.50	18.00	14.00	72.00	6H	125.00	25.00	4	15.50	DIN376	C = 2-3xTP	STTEMP Fe304
T300-MM101DA-M20	●		M 20	2.50	20.00	16.00	72.00	6H	140.00	25.00	4	17.50	DIN376	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101DA-M20		●	M 20	2.50	20.00	16.00	72.00	6H	140.00	25.00	4	17.50	DIN376	C = 2-3xTP	STTEMP Fe304
T300-MM101DA-M24	●		M 24	3.00	24.00	18.00	75.00	6H	160.00	30.00	4	21.00	DIN376	C = 2-3xTP	STTEMP Fe304
T300-MM101DA-M27	●		M 27	3.00	27.00	20.00	80.00	6H	160.00	30.00	4	24.00	DIN376	C = 2-3xTP	STTEMP Fe304
T300-MM101DA-M30	●		M 30	3.50	30.00	22.00	90.00	6H	180.00	36.00	4	26.50	DIN376	C = 2-3xTP	STTEMP Fe304

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-PM

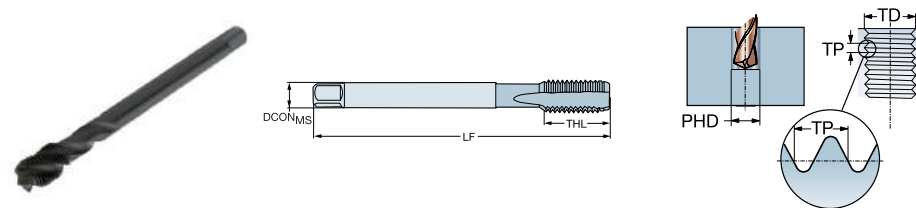
Metrico (mm)

		M															
Codice di ordinazione	C145	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING		
T300-MM100IA-M3	●	○	M 3	0.50	3.00	3.15	15.00	6H	48.00	6.00	3	2.50	ISO529	C = 2-3xTP	PVD TiAlN+WC/C		
T300-MM100IA-M3	○	●	M 3	0.50	3.00	3.15	15.00	6H	48.00	6.00	3	2.50	ISO529	C = 2-3xTP	PVD FeN		
T300-MM100IA-M4	○	●	M 4	0.70	4.00	4.00	19.00	6H	53.00	7.00	3	3.30	ISO529	C = 2-3xTP	PVD TiAlN+WC/C		
T300-MM100IA-M4	●	○	M 4	0.70	4.00	4.00	19.00	6H	53.00	7.00	3	3.30	ISO529	C = 2-3xTP	PVD FeN		
T300-MM100IA-M5	○	●	M 5	0.80	5.00	5.00	22.00	6H	58.00	8.00	3	4.20	ISO529	C = 2-3xTP	PVD TiAlN+WC/C		
T300-MM100IA-M5	●	○	M 5	0.80	5.00	5.00	22.00	6H	58.00	8.00	3	4.20	ISO529	C = 2-3xTP	PVD FeN		
T300-MM100IA-M6	○	●	M 6	1.00	6.00	6.30	27.00	6H	66.00	10.00	3	5.00	ISO529	C = 2-3xTP	PVD TiAlN+WC/C		
T300-MM100IA-M6	●	○	M 6	1.00	6.00	6.30	27.00	6H	66.00	10.00	3	5.00	ISO529	C = 2-3xTP	PVD FeN		
T300-MM100IA-M8	○	●	M 8	1.25	8.00	8.00	31.00	6H	73.00	12.00	3	6.80	ISO529	C = 2-3xTP	PVD TiAlN+WC/C		
T300-MM100IA-M8	●	○	M 8	1.25	8.00	8.00	31.00	6H	72.00	12.00	3	6.80	ISO529	C = 2-3xTP	PVD FeN		
T300-MM100IA-M10	○	●	M 10	1.50	10.00	10.00	35.00	6H	80.00	15.00	3	8.50	ISO529	C = 2-3xTP	PVD TiAlN+WC/C		
T300-MM100IA-M10	●	○	M 10	1.50	10.00	10.00	35.00	6H	80.00	15.00	3	8.50	ISO529	C = 2-3xTP	PVD FeN		
T300-MM101IA-M12	○	●	M 12	1.75	12.00	9.00	34.50	6H	89.00	16.00	3	10.20	ISO529	C = 2-3xTP	PVD TiAlN+WC/C		
T300-MM101IA-M12	●	○	M 12	1.75	12.00	9.00	34.50	6H	89.00	16.00	3	10.20	ISO529	C = 2-3xTP	PVD FeN		
T300-MM101IA-M16	○	●	M 16	2.00	16.00	12.50	37.50	6H	102.00	18.00	4	14.00	ISO529	C = 2-3xTP	PVD TiAlN+WC/C		
T300-MM101IA-M16	●	○	M 16	2.00	16.00	12.50	37.50	6H	102.00	18.00	4	14.00	ISO529	C = 2-3xTP	PVD FeN		
T300-MM101IA-M20	○	●	M 20	2.50	20.00	14.00	46.00	6H	112.00	22.00	4	17.50	ISO529	C = 2-3xTP	PVD FeN		

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E

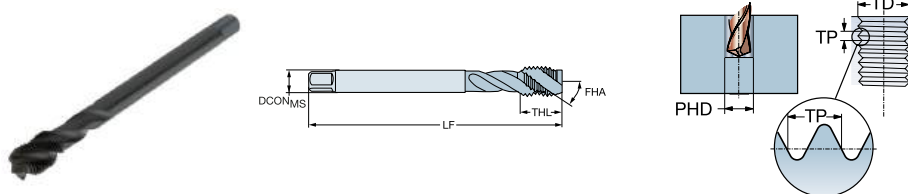
Metrico (mm)

		M													
Codice di ordinazione	B115	B145	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T300-MM100JA-M3	●		M 3	0.50	3.00	4.00	18.00	6HX	46.00	6.00	3	2.50	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM100JA-M3		●	M 3	0.50	3.00	4.00	18.00	6HX	46.00	6.00	3	2.50	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM170JA-M3		●	M 3	0.50	3.00	4.00	18.00	6HX	100.00	6.00	3	2.50	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM100JA-M4	●		M 4	0.70	4.00	5.00	21.00	6HX	52.00	7.00	3	3.30	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM100JA-M4		●	M 4	0.70	4.00	5.00	21.00	6HX	52.00	7.00	3	3.30	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM170JA-M4	●		M 4	0.70	4.00	5.00	21.00	6HX	100.00	7.00	3	3.30	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM100JA-M5	●		M 5	0.80	5.00	5.50	25.00	6HX	60.00	8.00	3	4.20	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM100JA-M5		●	M 5	0.80	5.00	5.50	25.00	6HX	60.00	8.00	3	4.20	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM170JA-M5		●	M 5	0.80	5.00	5.50	25.00	6HX	100.00	8.00	3	4.20	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM100JA-M6	●		M 6	1.00	6.00	6.00	30.00	6HX	62.00	10.00	3	5.00	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM100JA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	62.00	10.00	3	5.00	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM150JA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	100.00	10.00	3	5.00	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM170JA-M6		●	M 6	1.00	6.00	6.00	30.00	6HX	100.00	10.00	3	5.00	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM101JA-M8	●		M 8	1.25	8.00	6.20	35.00	6HX	70.00	13.00	3	6.80	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM101JA-M8		●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	13.00	3	6.80	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM171JA-M8		●	M 8	1.25	8.00	6.20	35.00	6HX	150.00	12.00	3	6.80	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM101JA-M10	●		M 10	1.50	10.00	7.00	39.00	6HX	75.00	15.00	3	8.50	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM101JA-M10		●	M 10	1.50	10.00	7.00	39.00	6HX	75.00	15.00	3	8.50	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM171JA-M10		●	M 10	1.50	10.00	7.00	39.00	6HX	150.00	15.00	3	8.50	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM101JA-M12	●		M 12	1.75	12.00	8.50	41.00	6HX	82.00	16.00	4	10.20	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM101JA-M12		●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	16.00	4	10.20	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM171JA-M12		●	M 12	1.75	12.00	8.50	41.00	6HX	150.00	16.00	4	10.20	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM101JA-M16	●		M 16	2.00	16.00	12.50	53.00	6HX	95.00	20.00	4	14.00	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM101JA-M16		●	M 16	2.00	16.00	12.50	53.00	6HX	95.00	20.00	4	14.00	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM101JA-M18	●		M 18	2.50	18.00	14.00	56.00	6HX	100.00	25.00	4	15.50	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM101JA-M18		●	M 18	2.50	18.00	14.00	56.00	6HX	100.00	25.00	4	15.50	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM101JA-M20	●		M 20	2.50	20.00	15.00	52.50	6HX	105.00	25.00	4	17.50	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM101JA-M20		●	M 20	2.50	20.00	15.00	52.50	6HX	105.00	25.00	4	17.50	JIS-B-4430	C = 2-3xTP	STTEMP Fe304
T300-MM101JA-M24	●		M 24	3.00	24.00	19.00	60.00	6HX	120.00	30.00	4	21.00	JIS-B-4430	C = 2-3xTP	PVD TiCN
T300-MM101JA-M24		●	M 24	3.00	24.00	19.00	60.00	6HX	120.00	30.00	4	21.00	JIS-B-4430	C = 2-3xTP	STTEMP Fe304

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E	STTEMP Fe304

Metrico (mm)

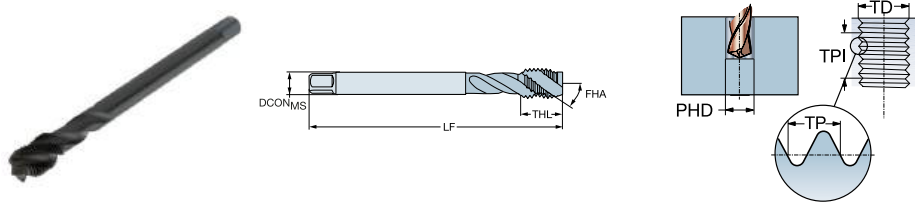
Codice di ordinazione	B145	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-MM101DB-M6X075	●	MF 6x0.75	0.75	6.00	4.50	40.00	6H	82.60	10.00	3	5.30	DIN374	C = 2-3xTP
T300-MM101DB-M8X100	●	MF 8x1	1.00	8.00	6.00	45.00	6H	90.00	13.00	3	7.00	DIN374	C = 2-3xTP
T300-MM101DB-M10X100	●	MF 10x1	1.00	10.00	7.00	45.00	6H	90.00	12.00	3	9.00	DIN374	C = 2-3xTP
T300-MM101DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	50.00	6H	100.00	15.00	3	8.80	DIN374	C = 2-3xTP
T300-MM101DB-M12X100	●	MF 12x1	1.00	12.00	9.00	42.00	6H	100.00	13.00	4	11.00	DIN374	C = 2-3xTP
T300-MM101DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	42.00	6H	100.00	13.00	4	10.80	DIN374	C = 2-3xTP
T300-MM101DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	42.00	6H	100.00	13.00	4	10.50	DIN374	C = 2-3xTP
T300-MM101DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6H	100.00	15.00	4	12.50	DIN374	C = 2-3xTP
T300-MM101DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6H	100.00	15.00	5	14.50	DIN374	C = 2-3xTP
T300-MM101DB-M18X150	●	MF 18x1.5	1.50	18.00	14.00	55.00	6H	110.00	17.00	5	16.50	DIN374	C = 2-3xTP
T300-MM101DB-M20X150	●	MF 20x1.5	1.50	20.00	16.00	62.00	6H	125.00	17.00	5	18.50	DIN374	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UN



Valori comuni dei dati

SUBSTRATE	COATING
HSS-PM	PVD FeN

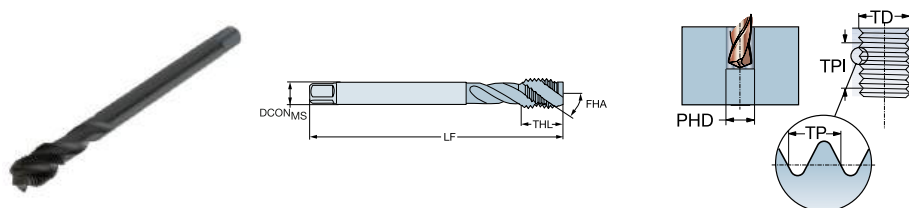
Metrico (mm)

	M												
Codice di ordinazione	C145	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-MM101AJ-1	●	UNS 1"-14	25.40	20.32	14	56.00	3B	130.30	30.00	4	23.50	ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE

HSS-PM

Mettrico (mm)

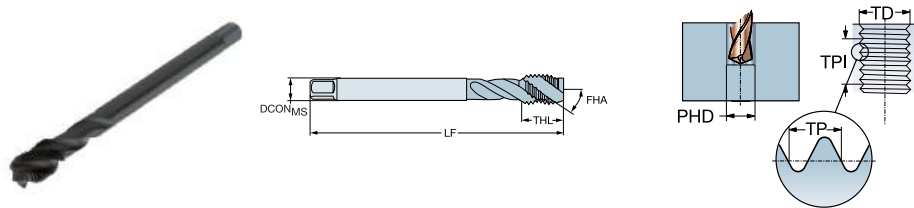
		M													
Codice di ordinazione	C145	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T300-MM100AE-4-40	●	●	UNC #4-40	2.84	3.58	40	17.00	2B	56.00	6.50	3	2.35	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AE-4-40	●	●	UNC #4-40	2.84	3.58	40	23.88	2B	47.75	18.00	3	2.35	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AE-6-32	●	●	UNC #6-32	3.51	3.58	32	17.00	2B	56.00	11.50	3	2.85	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AE-6-32	●	●	UNC #6-32	3.51	3.58	32	16.00	3B	50.80	8.00	3	2.85	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AE-8-32	●	●	UNC #8-32	4.17	4.27	32	21.00	2B	63.00	7.00	3	3.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AE-8-32	●	●	UNC #8-32	4.17	4.27	32	17.00	3B	54.00	8.00	3	3.50	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AE-10-24	●	●	UNC #10-24	4.83	4.93	24	27.00	2B	70.00	8.00	3	3.90	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AE-10-24	●	●	UNC #10-24	4.83	4.93	24	22.00	2B	60.45	8.00	3	3.90	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AE-12-24	●	●	UNC #12-24	5.49	5.59	24	23.00	2B	60.45	8.00	3	4.50	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AE-1/4	●	●	UNC 1/4-20	6.35	6.48	20	25.00	2B	80.00	10.00	3	5.10	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AE-1/4	●	●	UNC 1/4-20	6.35	6.48	20	27.00	3B	63.50	10.00	3	5.10	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AE-5/16	●	●	UNC 5/16-18	7.94	8.08	18	34.00	2B	90.00	13.10	3	6.60	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AE-5/16	●	●	UNC 5/16-18	7.94	8.08	18	32.00	3B	69.09	10.00	3	6.60	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AE-3/8	●	●	UNC 3/8-16	9.52	9.68	16	38.00	2B	100.00	16.00	3	8.00	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AE-3/8	●	●	UNC 3/8-16	9.52	9.68	16	35.00	3B	74.68	15.00	3	8.00	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AE-7/16	●	●	UNC 7/16-14	11.11	8.20	14	48.00	2B	100.00	15.00	3	9.40	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AE-7/16	●	●	UNC 7/16-14	11.11	8.20	14	34.00	3B	80.26	15.00	3	9.40	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AE-1/2	●	●	UNC 1/2-13	12.70	9.32	13	55.00	2B	110.00	18.00	3	10.80	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AE-1/2	●	●	UNC 1/2-13	12.70	9.32	13	35.00	3B	85.85	16.00	3	10.80	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AE-5/8	●	●	UNC 5/8-11	15.88	12.19	11	55.00	2B	110.00	20.00	4	13.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AE-5/8	●	●	UNC 5/8-11	15.88	12.19	11	41.00	3B	96.77	20.00	4	13.50	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AE-3/4	●	●	UNC 3/4-10	19.05	14.99	10	72.00	2B	125.00	25.00	4	16.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AE-3/4	●	●	UNC 3/4-10	19.05	14.99	10	47.00	2B	108.00	22.50	4	16.50	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AE-7/8	●	●	UNC 7/8-9	22.23	17.70	9	81.00	2B	140.00	25.00	4	19.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AE-1	●	●	UNC 1"-8	25.40	20.32	8	56.00	3B	130.30	30.00	4	22.25	ANSI	C = 2-3xTP	PVD FeN

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE

HSS-PM

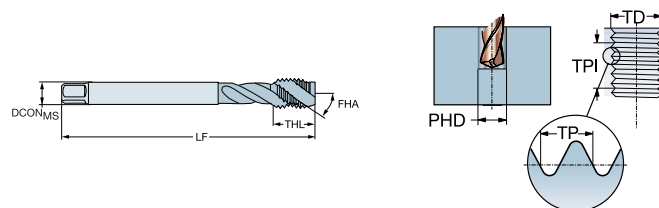
Metrico (mm)

M															
Codice di ordinazione	C145	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T300-MM100AF-10-32		●	UNF #10-32	4.83	4.93	32	25.00	2B	70.00	10.00	3	4.10	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AF-10-32	●		UNF #10-32	4.83	4.93	32	22.00	3B	60.45	8.00	3	4.10	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AF-1/4		●	UNF 1/4-28	6.35	6.48	28	25.00	2B	80.00	10.00	3	5.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AF-1/4	●		UNF 1/4-28	6.35	6.48	28	27.00	3B	63.50	10.00	3	5.50	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AF-5/16		●	UNF 5/16-24	7.94	8.08	24	34.00	2B	90.00	13.00	3	6.90	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AF-5/16	●		UNF 5/16-24	7.94	8.08	24	32.00	3B	69.09	10.00	3	6.90	ANSI	C = 2-3xTP	PVD FeN
T300-MM100AF-3/8		●	UNF 3/8-24	9.52	9.68	24	38.00	2B	100.00	16.00	3	8.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM100AF-3/8	●		UNF 3/8-24	9.52	9.68	24	35.00	3B	74.68	15.00	3	8.50	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AF-7/16		●	UNF 7/16-20	11.11	8.20	20	48.00	2B	100.00	15.00	3	9.90	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AF-1/2		●	UNF 1/2-20	12.70	9.32	20	55.00	2B	110.00	18.00	3	11.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AF-1/2	●		UNF 1/2-20	12.70	9.32	20	35.00	3B	85.85	16.00	3	11.50	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AF-9/16	●		UNF 9/16-18	14.29	10.90	18	40.00	3B	91.19	20.00	3	12.90	ANSI	C = 2-3xTP	PVD FeN
T300-MM101AF-5/8		●	UNF 5/8-18	15.88	12.19	18	50.00	2B	110.00	20.00	4	14.50	DIN/ANSI	C = 2-3xTP	PVD TiAlN+WC/C
T300-MM101AF-7/8	●		UNF 7/8-14	22.23	17.70	14	49.00	3B	119.00	25.00	4	20.40	ANSI	C = 2-3xTP	PVD FeN

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: G



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E	STTEMP Fe304

Metrico (mm)

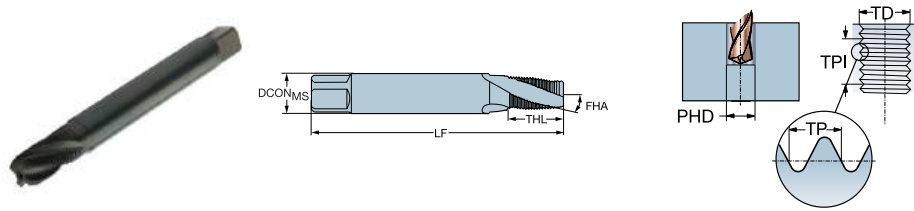
Codice di ordinazione	B145	M											
		TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-MM101DK-1/8	●	G 1/8-28	9.73	7.00	28	45.00	Normale	90.00	12.00	3	8.80	DIN5156	C = 2-3xTP
T300-MM101DK-1/4	●	G 1/4-19	13.16	11.00	19	45.00	Normale	100.00	15.00	4	11.80	DIN5156	C = 2-3xTP
T300-MM101DK-3/8	●	G 3/8-19	16.66	12.00	19	50.00	Normale	100.00	15.00	4	15.25	DIN5156	C = 2-3xTP
T300-MM101DK-1/2	●	G 1/2-14	20.95	16.00	14	62.00	Normale	125.00	24.00	4	19.00	DIN5156	C = 2-3xTP
T300-MM101DK-3/4	●	G 3/4-14	26.44	20.00	14	72.00	Normale	140.00	20.00	4	24.50	DIN5156	C = 2-3xTP
T300-MM101DK-1	●	G 1"-11	33.25	25.00	11	80.00	Normale	160.00	24.00	4	30.75	DIN5156	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: NPT



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E	STTEMP Fe304

Metrico (mm)

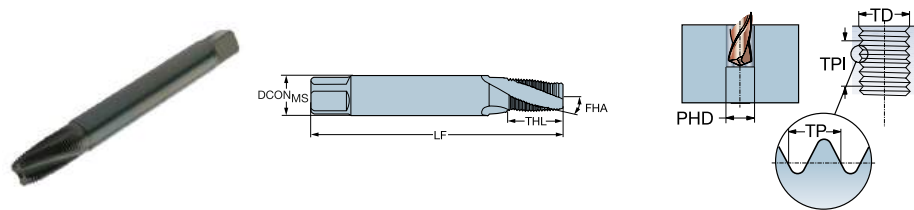
M													
Codice di ordinazione	B145	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-MM100AL-1/16	●	NPT 1/16-27	7.72	7.95	27	40.00	Normale	80.00	14.00	3	6.15	DIN/ANSI	C = 2-3xTP
T300-MM100AL-1/8	●	NPT 1/8-27	10.06	11.10	27	45.00	Normale	90.00	14.00	4	8.40	DIN/ANSI	C = 2-3xTP
T300-MM100AL-1/4	●	NPT 1/4-18	13.37	14.27	18	50.00	Normale	100.00	20.00	4	11.10	DIN/ANSI	C = 2-3xTP
T300-MM100AL-3/8	●	NPT 3/8-18	16.81	17.78	18	55.00	Normale	110.00	20.00	5	14.30	DIN/ANSI	C = 2-3xTP
T300-MM100AL-1/2	●	NPT 1/2-14	20.95	17.45	14	62.50	Normale	125.00	26.00	5	17.90	DIN/ANSI	C = 2-3xTP
T300-MM100AL-3/4	●	NPT 3/4-14	26.29	23.01	14	70.00	Normale	140.00	26.00	5	23.30	DIN/ANSI	C = 2-3xTP
T300-MM100AL-1	●	NPT 1"-11.5	32.91	28.58	11.5	75.00	Normale	150.00	31.00	5	29.00	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: NPTF



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E	STTEMP Fe304

Metrico (mm)

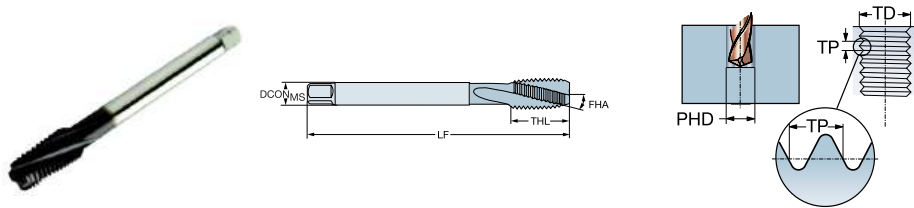
Codice di ordinazione	M												
	B145	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-MM100AM-1/16	●	NPTF 1/16-27	7.64	7.95	27	40.00	Normale	80.00	14.00	3	6.10	DIN/ANSI	C = 2-3xTP
T300-MM100AM-1/8	●	NPTF 1/8-27	9.98	11.10	27	45.00	Normale	90.00	20.00	4	8.40	DIN/ANSI	C = 2-3xTP
T300-MM100AM-1/4	●	NPTF 1/4-18	13.31	14.27	18	50.00	Normale	100.00	20.00	4	11.00	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

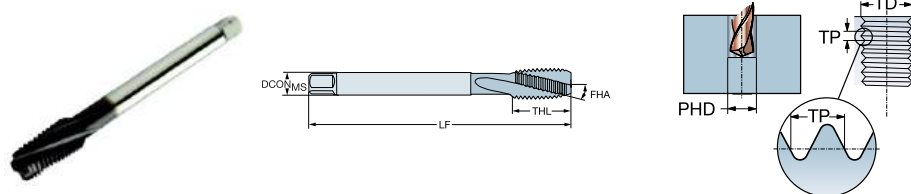
Metrico (mm)

Codice di ordinazione	P S		TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D110	D110												
T300-PD100AA-M3	●	○	M 3	0.50	3.00	4.27	22.00	6H	63.00	15.00	3	2.50	DIN/ANSI	C = 2-3xTP
T300-PD100AA-M4	●	○	M 4	0.70	4.00	4.93	28.00	6H	70.00	15.50	3	3.30	DIN/ANSI	C = 2-3xTP
T300-PD100AA-M5	●	○	M 5	0.80	5.00	6.48	25.50	6H	80.00	17.00	3	4.20	DIN/ANSI	C = 2-3xTP
T300-PD100AA-M6	●	○	M 6	1.00	6.00	8.08	34.50	6H	90.00	20.50	3	5.00	DIN/ANSI	C = 2-3xTP
T300-PD100AA-M8	●	○	M 8	1.25	8.00	9.68	39.00	6H	100.00	23.00	3	6.80	DIN/ANSI	C = 2-3xTP
T300-PD100AA-M10	●	○	M 10	1.50	10.00	9.68	38.50	6H	100.00	20.00	3	8.50	DIN/ANSI	C = 2-3xTP
T300-PD101AA-M12	●	○	M 12	1.75	12.00	9.32	55.00	6H	110.00	23.00	4	10.20	DIN/ANSI	C = 2-3xTP
T300-PD101AA-M14	●	○	M 14	2.00	14.00	10.90	55.00	6H	110.00	23.00	4	12.00	DIN/ANSI	C = 2-3xTP
T300-PD101AA-M16	●	○	M 16	2.00	16.00	12.19	55.00	6H	110.00	23.00	4	14.00	DIN/ANSI	C = 2-3xTP
T300-PD101AA-M18	●	○	M 18	2.50	18.00	13.77	72.00	6H	125.00	30.00	4	15.50	DIN/ANSI	C = 2-3xTP
T300-PD101AA-M20	●	○	M 20	2.50	20.00	16.56	72.00	6H	140.00	30.00	4	17.50	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

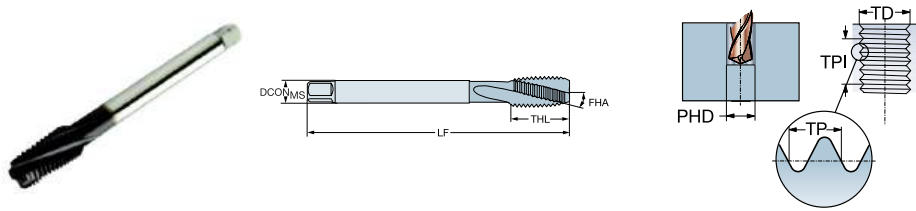
Codice di ordinazione	P S		TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D110	D110												
T300-PD100DA-M3	●	○	M 3	0.50	3.00	4.50	18.00	6H	63.00	12.00	3	2.50	DIN371	C = 2-3xTP
T300-PD100DA-M4	●	○	M 4	0.70	4.00	6.00	21.00	6H	70.00	13.00	3	3.30	DIN371	C = 2-3xTP
T300-PD100DA-M5	●	○	M 5	0.80	5.00	6.00	25.00	6H	80.00	15.00	3	4.20	DIN371	C = 2-3xTP
T300-PD100DA-M6	●	○	M 6	1.00	6.00	8.00	30.00	6H	90.00	18.00	3	5.00	DIN371	C = 2-3xTP
T300-PD100DA-M8	●	○	M 8	1.25	8.00	10.00	35.00	6H	100.00	20.00	3	6.80	DIN371	C = 2-3xTP
T300-PD100DA-M10	●	○	M 10	1.50	10.00	10.00	39.00	6H	100.00	15.00	3	8.50	DIN371	C = 2-3xTP
T300-PD101DA-M12	●	○	M 12	1.75	12.00	9.00	55.00	6H	110.00	23.00	4	10.20	DIN376	C = 2-3xTP
T300-PD101DA-M14	●	○	M 14	2.00	14.00	11.00	60.00	6H	110.00	25.00	4	12.00	DIN376	C = 2-3xTP
T300-PD101DA-M16	●	○	M 16	2.00	16.00	12.00	60.00	6H	110.00	25.00	4	14.00	DIN376	C = 2-3xTP
T300-PD101DA-M20	●	○	M 20	2.50	20.00	16.00	72.00	6H	140.00	30.00	4	17.50	DIN376	C = 2-3xTP
T300-PD101DA-M24	●	○	M 24	3.00	24.00	18.00	91.00	6HX	160.00	30.00	4	21.00	DIN376	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

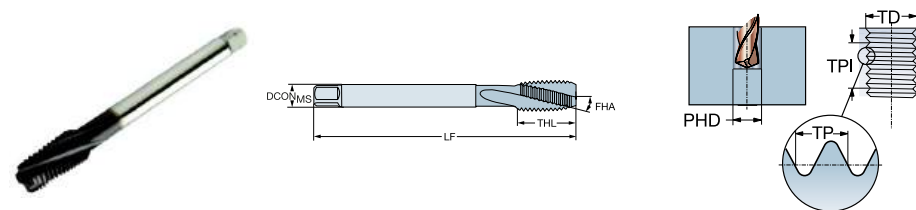
Metrico (mm)

Codice di ordinazione	P S		TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D110	D110												
T300-PD100AE-4-40	●	○	UNC #4-40	2.84	3.58	40	20.50	2B	56.00	12.00	3	2.35	DIN/ANSI	C = 2-3xTP
T300-PD100AE-6-32	●	○	UNC #6-32	3.51	4.27	32	21.50	2B	63.00	14.00	3	2.85	DIN/ANSI	C = 2-3xTP
T300-PD100AE-8-32	●	○	UNC #8-32	4.17	4.93	32	28.00	2B	70.00	15.50	3	3.50	DIN/ANSI	C = 2-3xTP
T300-PD100AE-10-24	●	○	UNC #10-24	4.83	6.48	24	25.50	2B	80.00	17.00	3	3.90	DIN/ANSI	C = 2-3xTP
T300-PD100AE-1/4	●	○	UNC 1/4-20	6.35	8.08	20	35.00	2B	90.00	20.50	3	5.20	DIN/ANSI	C = 2-3xTP
T300-PD100AE-5/16	●	○	UNC 5/16-18	7.94	9.68	18	39.00	2B	100.00	23.00	3	6.65	DIN/ANSI	C = 2-3xTP
T300-PD100AE-3/8	●	○	UNC 3/8-16	9.52	9.68	16	39.00	2B	100.00	17.00	3	8.00	DIN/ANSI	C = 2-3xTP
T300-PD101AE-7/16	●	○	UNC 7/16-14	11.11	8.20	14	48.00	2B	100.00	20.00	4	9.40	DIN/ANSI	C = 2-3xTP
T300-PD101AE-1/2	●	○	UNC 1/2-13	12.70	9.32	13	55.00	2B	110.00	23.00	4	10.80	DIN/ANSI	C = 2-3xTP
T300-PD101AE-5/8	●	○	UNC 5/8-11	15.88	12.19	11	55.00	2B	110.00	23.00	4	13.50	DIN/ANSI	C = 2-3xTP
T300-PD101AE-3/4	●	○	UNC 3/4-10	19.05	14.99	10	72.00	2B	125.00	30.00	4	16.50	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

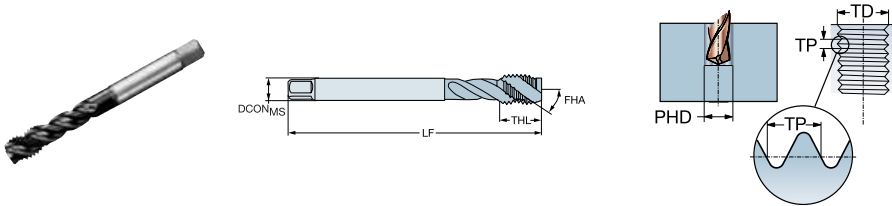
Codice di ordinazione	P S		TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	D110	D110												
T300-PD100AF-10-32	●	○	UNF #10-32	4.83	6.48	32	25.50	2B	80.00	17.00	3	4.10	DIN/ANSI	C = 2-3xTP
T300-PD100AF-1/4	●	○	UNF 1/4-28	6.35	8.08	28	35.00	2B	90.00	20.50	3	5.50	DIN/ANSI	C = 2-3xTP
T300-PD100AF-5/16	●	○	UNF 5/16-24	7.94	9.68	24	39.00	2B	100.00	23.00	3	6.90	DIN/ANSI	C = 2-3xTP
T300-PD100AF-3/8	●	○	UNF 3/8-24	9.52	9.68	24	39.00	2B	100.00	20.00	3	8.50	DIN/ANSI	C = 2-3xTP
T300-PD101AF-7/16	●	○	UNF 7/16-20	11.11	8.20	20	48.00	2B	100.00	20.00	4	9.90	DIN/ANSI	C = 2-3xTP
T300-PD101AF-1/2	●	○	UNF 1/2-20	12.70	9.32	20	55.00	2B	110.00	23.00	4	11.50	DIN/ANSI	C = 2-3xTP
T300-PD101AF-5/8	●	○	UNF 5/8-18	15.88	12.19	18	55.00	2B	110.00	23.00	4	14.50	DIN/ANSI	C = 2-3xTP
T300-PD101AF-3/4	●	○	UNF 3/4-16	19.05	14.99	16	72.00	2B	125.00	30.00	4	17.50	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

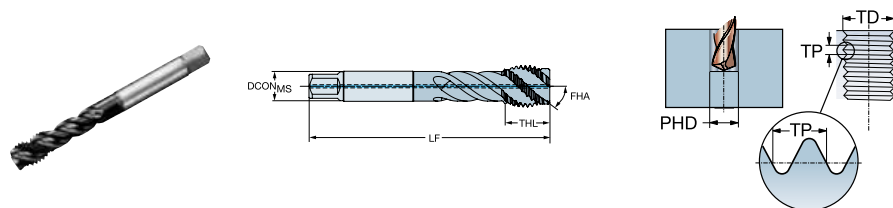
Metrico (mm)

P													
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM100AA-M3	●	M 3	0.50	3.00	3.58	18.00	6HX	56.00	7.00	3	2.50	DIN/ANSI	C = 2-3xTP
T300-PM100AA-M4	●	M 4	0.70	4.00	4.27	21.00	6HX	63.00	8.00	3	3.30	DIN/ANSI	C = 2-3xTP
T300-PM100AA-M5	●	M 5	0.80	5.00	4.93	27.50	6HX	70.00	8.00	3	4.20	DIN/ANSI	C = 2-3xTP
T300-PM100AA-M6	●	M 6	1.00	6.00	6.48	26.00	6HX	80.00	11.00	3	5.00	DIN/ANSI	C = 2-3xTP
T300-PM100AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	12.00	3	6.80	DIN/ANSI	C = 2-3xTP
T300-PM100AA-M10	●	M 10	1.50	10.00	9.68	38.00	6HX	100.00	15.00	3	8.50	DIN/ANSI	C = 2-3xTP
T300-PM101AA-M12	●	M 12	1.75	12.00	9.32	55.00	6HX	110.00	18.00	3	10.20	DIN/ANSI	C = 2-3xTP
T300-PM101AA-M14	●	M 14	2.00	14.00	10.90	60.00	6HX	110.00	20.00	3	12.00	DIN/ANSI	C = 2-3xTP
T300-PM101AA-M16	●	M 16	2.00	16.00	12.19	55.00	6HX	110.00	20.00	4	14.00	DIN/ANSI	C = 2-3xTP
T300-PM101AA-M18	●	M 18	2.50	18.00	13.77	72.00	6HX	125.00	25.00	4	15.50	DIN/ANSI	C = 2-3xTP
T300-PM101AA-M20	●	M 20	2.50	20.00	16.56	72.00	6HX	140.00	25.00	4	17.50	DIN/ANSI	C = 2-3xTP
T300-PM101AA-M24	●	M 24	3.00	24.00	19.30	86.00	6HX	160.00	30.00	4	21.00	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

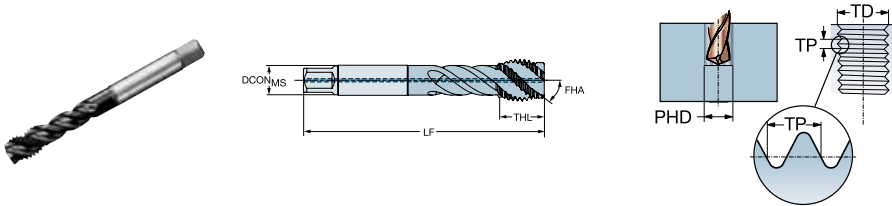
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM100DA-M1.6	●	M 1.6	0.35	1.60	2.50	6.00	6HX	40.00	6.00	2	1.25	DIN 371	C = 2-3xTP
T300-PM100DA-M2	●	M 2	0.40	2.00	2.80	9.00	6HX	45.00	4.00	3	1.60	DIN 371	C = 2-3xTP
T300-PM100DA-M2.3	●	M 2.3	0.40	2.30	2.80	12.00	6HX	45.00	4.00	3	1.85	DIN 371	C = 2-3xTP
T300-PM100DA-M2.5	●	M 2.5	0.45	2.50	2.80	12.50	6HX	50.00	4.00	3	2.05	DIN 371	C = 2-3xTP
T300-PM100DA-M2.6	●	M 2.6	0.45	2.60	2.80	12.50	6HX	50.00	4.00	3	2.15	DIN 371	C = 2-3xTP
T300-PM100DA-M3	●	M 3	0.50	3.00	3.50	18.00	6HX	56.00	6.00	3	2.50	DIN 371	C = 2-3xTP
T300-PM100DA-M3.5	●	M 3.5	0.60	3.50	4.00	20.00	6HX	56.00	6.50	3	2.90	DIN 371	C = 2-3xTP
T300-PM100DA-M4	●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	7.00	3	3.30	DIN 371	C = 2-3xTP
T300-PM104DA-M4	●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	7.00	3	3.30	DIN 371	C = 2-3xTP
T300-PM100DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	3	4.20	DIN 371	C = 2-3xTP
T300-PM101DA-M5	●	M 5	0.80	5.00	3.50	35.00	6HX	70.00	8.00	3	4.20	DIN 376	C = 2-3xTP
T300-PM104DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	3	4.20	DIN 371	C = 2-3xTP
T300-PM100DA-M6	●	M 6	1.00	6.00	6.00	31.00	6HX	80.00	10.00	3	5.00	DIN 371	C = 2-3xTP
T300-PM101DA-M6	●	M 6	1.00	6.00	4.50	40.00	6HX	80.00	10.00	3	5.00	DIN 376	C = 2-3xTP
T300-PM104DA-M6	●	M 6	1.00	6.00	6.00	31.00	6HX	80.00	10.00	3	5.00	DIN 371	C = 2-3xTP
T300-PM100DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	10.00	3	6.00	DIN 371	C = 2-3xTP
T300-PM104DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	10.00	3	6.00	DIN 371	C = 2-3xTP
T300-PM100DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	12.00	3	6.80	DIN 371	C = 2-3xTP
T300-PM101DA-M8	●	M 8	1.25	8.00	6.00	43.00	6HX	90.00	13.00	3	6.80	DIN 376	C = 2-3xTP
T300-PM104DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	12.00	3	6.80	DIN 371	C = 2-3xTP
T300-PM100DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	15.00	3	8.50	DIN 371	C = 2-3xTP
T300-PM101DA-M10	●	M 10	1.50	10.00	7.00	48.00	6HX	100.00	15.00	3	8.50	DIN 376	C = 2-3xTP
T300-PM104DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	15.00	3	8.50	DIN 371	C = 2-3xTP
T300-PM101DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	16.00	3	10.20	DIN 376	C = 2-3xTP
T300-PM105DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	16.00	3	10.20	DIN 376	C = 2-3xTP
T300-PM101DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	20.00	3	12.00	DIN 376	C = 2-3xTP
T300-PM105DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	20.00	3	12.00	DIN 376	C = 2-3xTP
T300-PM101DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	20.00	4	14.00	DIN 376	C = 2-3xTP
T300-PM105DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	20.00	4	14.00	DIN 376	C = 2-3xTP
T300-PM101DA-M18	●	M 18	2.50	18.00	14.00	72.00	6HX	125.00	25.00	4	15.50	DIN 376	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

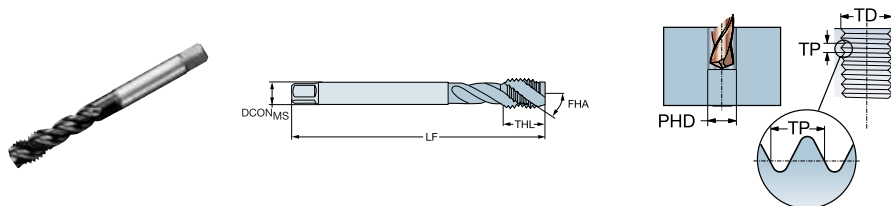
Metrico (mm)

P													
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM105DA-M18	●	M 18	2.50	18.00	14.00	72.00	6HX	125.00	25.00	4	15.50	DIN 376	C = 2-3xTP
T300-PM101DA-M20	●	M 20	2.50	20.00	16.00	72.00	6HX	140.00	25.00	4	17.50	DIN 376	C = 2-3xTP
T300-PM105DA-M20	●	M 20	2.50	20.00	16.00	72.00	6HX	140.00	25.00	4	17.50	DIN 376	C = 2-3xTP
T300-PM101DA-M22	●	M 22	2.50	22.00	18.00	82.00	6HX	140.00	25.00	4	19.50	DIN 376	C = 2-3xTP
T300-PM105DA-M22	●	M 22	2.50	22.00	18.00	82.00	6HX	140.00	25.00	4	19.50	DIN 376	C = 2-3xTP
T300-PM101DA-M24	●	M 24	3.00	24.00	18.00	91.00	6HX	160.00	30.00	4	21.00	DIN 376	C = 2-3xTP
T300-PM105DA-M24	●	M 24	3.00	24.00	18.00	91.00	6HX	160.00	30.00	4	21.00	DIN 376	C = 2-3xTP
T300-PM101DA-M27	●	M 27	3.00	27.00	20.00	91.00	6HX	160.00	30.00	4	24.00	DIN 376	C = 2-3xTP
T300-PM105DA-M27	●	M 27	3.00	27.00	20.00	91.00	6HX	160.00	30.00	4	24.00	DIN 376	C = 2-3xTP
T300-PM101DA-M30	●	M 30	3.50	30.00	22.00	108.00	6HX	180.00	36.00	4	26.50	DIN 376	C = 2-3xTP
T300-PM105DA-M30	●	M 30	3.50	30.00	22.00	108.00	6HX	180.00	36.00	4	26.50	DIN 376	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

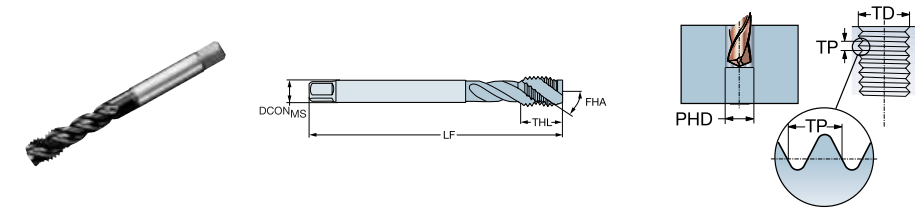
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM100JA-M3	●	M 3	0.50	3.00	4.00	18.00	6HX	46.00	6.00	3	2.50	JIS-B-4430	C = 2-3xTP
T300-PM100JA-M4	●	M 4	0.70	4.00	5.00	21.00	6HX	52.00	7.00	3	3.30	JIS-B-4430	C = 2-3xTP
T300-PM100JA-M5	●	M 5	0.80	5.00	5.50	25.00	6HX	60.00	8.00	3	4.20	JIS-B-4430	C = 2-3xTP
T300-PM100JA-M6	●	M 6	1.00	6.00	6.00	30.00	6HX	62.00	10.00	3	5.00	JIS-B-4430	C = 2-3xTP
T300-PM101JA-M8	●	M 8	1.25	8.00	6.20	37.00	6HX	70.00	12.00	3	6.80	JIS-B-4430	C = 2-3xTP
T300-PM101JA-M10	●	M 10	1.50	10.00	7.00	39.00	6HX	75.00	15.00	3	8.50	JIS-B-4430	C = 2-3xTP
T300-PM101JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	16.00	3	10.30	JIS-B-4430	C = 2-3xTP
T300-PM101JA-M16	●	M 16	2.00	16.00	12.50	53.00	6HX	95.00	20.00	4	14.00	JIS-B-4430	C = 2-3xTP
T300-PM101JA-M18	●	M 18	2.50	18.00	14.00	56.00	6HX	100.00	25.00	4	15.50	JIS-B-4430	C = 2-3xTP
T300-PM101JA-M20	●	M 20	2.50	20.00	15.00	52.50	6HX	105.00	25.00	4	17.50	JIS-B-4430	C = 2-3xTP
T300-PM101JA-M24	●	M 24	3.00	24.00	19.00	60.00	6HX	120.00	30.00	4	21.00	JIS-B-4430	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

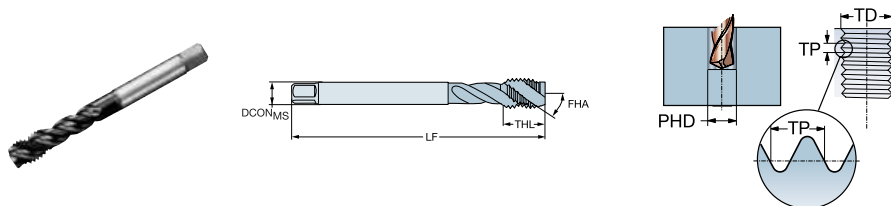
Metrico (mm)

P													
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM100AB-M8X100	●	MF 8x1	1.00	8.00	8.08	33.50	6HX	90.00	12.00	3	7.00	DIN/ANSI	C = 2-3xTP
T300-PM101AB-M12X125	●	MF 12x1.25	1.25	12.00	9.32	55.00	6HX	110.00	18.00	3	10.80	DIN/ANSI	C = 2-3xTP
T300-PM101AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	55.00	6HX	110.00	18.00	3	10.50	DIN/ANSI	C = 2-3xTP
T300-PM101AB-M16X150	●	MF 16x1.5	1.50	16.00	12.19	55.00	6HX	110.00	20.00	4	14.50	DIN/ANSI	C = 2-3xTP
T300-PM101AB-M18X150	●	MF 18x1.5	1.50	18.00	13.77	72.00	6HX	125.00	25.00	4	16.50	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiAlN

Metrico (mm)

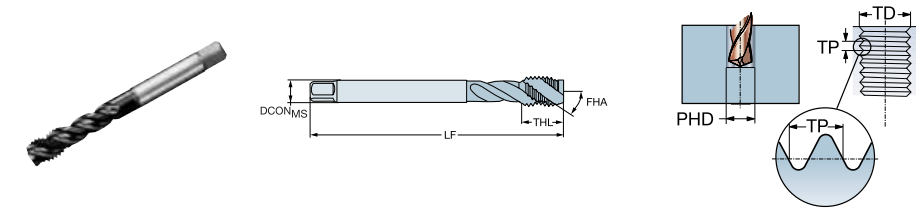
P													
Codice di ordinazione	P1PM	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM101DB-M4X050	●	MF 4x0.5	0.50	4.00	2.80	31.50	6HX	63.00	7.00	3	3.50	DIN 374	C = 2-3xTP
T300-PM101DB-M5X050	●	MF 5x0.5	0.50	5.00	3.50	35.00	6HX	70.00	8.00	3	4.50	DIN 374	C = 2-3xTP
T300-PM101DB-M6X075	●	MF 6x0.75	0.75	6.00	4.50	40.00	6HX	80.00	10.00	3	5.30	DIN 374	C = 2-3xTP
T300-PM101DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	36.00	6HX	80.00	13.00	3	7.30	DIN 374	C = 2-3xTP
T300-PM101DB-M8X100	●	MF 8x1	1.00	8.00	6.00	43.00	6HX	90.00	13.00	3	7.00	DIN 374	C = 2-3xTP
T300-PM101DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	13.00	3	9.00	DIN 374	C = 2-3xTP
T300-PM101DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	100.00	15.00	3	8.80	DIN 374	C = 2-3xTP
T300-PM101DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	15.00	3	11.00	DIN 374	C = 2-3xTP
T300-PM101DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	15.00	3	10.80	DIN 374	C = 2-3xTP
T300-PM101DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	50.00	6HX	100.00	15.00	3	10.50	DIN 374	C = 2-3xTP
T300-PM101DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	15.00	3	13.00	DIN 374	C = 2-3xTP
T300-PM101DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	15.00	3	12.80	DIN 374	C = 2-3xTP
T300-PM101DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	15.00	3	12.50	DIN 374	C = 2-3xTP
T300-PM101DB-M16X100	●	MF 16x1	1.00	16.00	12.00	50.00	6HX	100.00	15.00	4	15.00	DIN 374	C = 2-3xTP
T300-PM101DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	15.00	4	14.50	DIN 374	C = 2-3xTP
T300-PM101DB-M18X100	●	MF 18x1	1.00	18.00	14.00	58.00	6HX	110.00	17.00	4	17.00	DIN 374	C = 2-3xTP
T300-PM101DB-M18X150	●	MF 18x1.5	1.50	18.00	14.00	58.00	6HX	110.00	17.00	4	16.50	DIN 374	C = 2-3xTP
T300-PM101DB-M20X100	●	MF 20x1	1.00	20.00	16.00	58.00	6HX	125.00	17.00	4	19.00	DIN 374	C = 2-3xTP
T300-PM101DB-M20X150	●	MF 20x1.5	1.50	20.00	16.00	58.00	6HX	125.00	17.00	4	18.50	DIN 374	C = 2-3xTP
T300-PM101DB-M22X150	●	MF 22x1.5	1.50	22.00	18.00	60.00	6HX	125.00	17.00	4	20.50	DIN 374	C = 2-3xTP
T300-PM101DB-M24X150	●	MF 24x1.5	1.50	24.00	18.00	67.00	6HX	140.00	20.00	4	22.50	DIN 374	C = 2-3xTP
T300-PM101DB-M24X200	●	MF 24x2	2.00	24.00	18.00	67.00	6HX	140.00	20.00	4	22.00	DIN 374	C = 2-3xTP
T300-PM101DB-M25X150	●	MF 25x1.5	1.50	25.00	18.00	67.00	6HX	140.00	20.00	4	23.50	DIN 374	C = 2-3xTP
T300-PM101DB-M26X150	●	MF 26x1.5	1.50	26.00	18.00	67.00	6HX	140.00	20.00	4	24.50	DIN 374	C = 2-3xTP
T300-PM101DB-M27X150	●	MF 27x1.5	1.50	27.00	20.00	67.00	6HX	140.00	20.00	4	25.50	DIN 374	C = 2-3xTP
T300-PM101DB-M27X200	●	MF 27x2	2.00	27.00	20.00	67.00	6HX	140.00	20.00	4	25.00	DIN 374	C = 2-3xTP
T300-PM101DB-M30X150	●	MF 30x1.5	1.50	30.00	22.00	67.00	6HX	150.00	20.00	4	28.50	DIN 374	C = 2-3xTP
T300-PM101DB-M30X200	●	MF 30x2	2.00	30.00	22.00	67.00	6HX	150.00	20.00	4	28.00	DIN 374	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

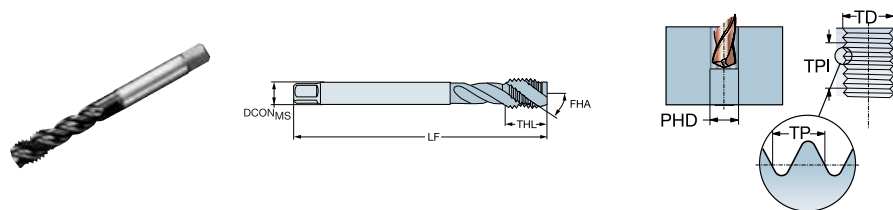
Metrico (mm)

Codice di ordinazione	P1PM	P											
		TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM100JB-M4X050	●	MF 4x0.5	0.50	4.00	5.00	21.00	6HX	52.00	7.00	3	3.50	JIS-B-4436	C = 2-3xTP
T300-PM100JB-M5X050	●	MF 5x0.5	0.50	5.00	5.50	25.00	6HX	52.00	8.00	3	4.50	JIS-B-4436	C = 2-3xTP
T300-PM100JB-M6X050	●	MF 6x0.5	0.50	6.00	6.00	30.00	6HX	62.00	10.00	3	5.50	JIS-B-4436	C = 2-3xTP
T300-PM100JB-M6X075	●	MF 6x0.75	0.75	6.00	6.00	30.00	6HX	62.00	10.00	3	5.25	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M8X100	●	MF 8x1	1.00	8.00	6.20	37.00	6HX	70.00	12.00	3	7.00	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M10X100	●	MF 10x1	1.00	10.00	7.00	39.00	6HX	70.00	12.00	3	9.00	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	39.00	6HX	75.00	15.00	3	8.80	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M12X100	●	MF 12x1	1.00	12.00	8.50	35.00	6HX	70.00	13.00	3	11.00	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	40.00	6HX	80.00	13.00	3	10.80	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	40.00	6HX	82.00	13.00	3	10.50	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	49.00	6HX	88.00	15.00	3	12.50	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	47.50	6HX	95.00	15.00	4	14.50	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M18X150	●	MF 18x1.5	1.50	18.00	14.00	47.50	6HX	95.00	17.00	4	16.50	JIS-B-4436	C = 2-3xTP
T300-PM101JB-M20X150	●	MF 20x1.5	1.50	20.00	15.00	47.50	6HX	95.00	17.00	4	18.50	JIS-B-4436	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

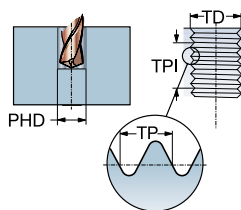
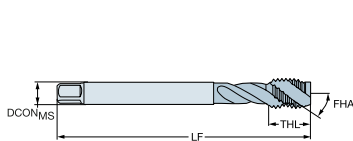
Mettrico (mm)

Codice di ordinazione	P1PM	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM100AE-2-56	●	UNC #2-56	2.18	3.58	56	12.00	3B	45.00	4.00	3	1.85	DIN/ANSI	C = 2-3xTP
T300-PM100AE-4-40	●	UNC #4-40	2.84	3.58	40	17.00	2BX	56.00	6.50	3	2.35	DIN/ANSI	C = 2-3xTP
T300-PM100AE-5-40	●	UNC #5-40	3.17	3.58	40	18.00	2BX	56.00	6.50	3	2.65	DIN/ANSI	C = 2-3xTP
T300-PM100AE-6-32	●	UNC #6-32	3.51	3.58	32	21.00	2BX	56.00	6.50	3	2.85	DIN/ANSI	C = 2-3xTP
T300-PM100AE-8-32	●	UNC #8-32	4.17	4.27	32	21.00	3BX	63.00	7.00	3	3.50	DIN/ANSI	C = 2-3xTP
T300-PM114AE-8-32	●	UNC #8-32	4.17	4.27	32	21.00	2BX	63.00	7.00	3	3.50	DIN/ANSI	C = 2-3xTP
T300-PM100AE-10-24	●	UNC #10-24	4.83	4.93	24	27.50	3BX	70.00	8.50	3	3.90	DIN/ANSI	C = 2-3xTP
T300-PM100AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	3BX	80.00	10.00	3	5.10	DIN/ANSI	C = 2-3xTP
T300-PM104AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	10.00	3	5.10	DIN/ANSI	C = 2-3xTP
T300-PM114AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	10.00	3	5.10	DIN/ANSI	C = 2-3xTP
T300-PM100AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	3BX	90.00	12.00	3	6.60	DIN/ANSI	C = 2-3xTP
T300-PM104AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.00	2BX	90.00	12.00	3	6.60	DIN/ANSI	C = 2-3xTP
T300-PM114AE-5/16	●	UNC 5/16-18	7.94	8.08	18	33.50	2BX	90.00	12.00	3	6.60	DIN/ANSI	C = 2-3xTP
T300-PM100AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	3BX	100.00	16.00	3	8.00	DIN/ANSI	C = 2-3xTP
T300-PM104AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	16.00	3	8.00	DIN/ANSI	C = 2-3xTP
T300-PM114AE-3/8	●	UNC 3/8-16	9.52	9.68	16	38.00	2BX	100.00	16.00	3	8.00	DIN/ANSI	C = 2-3xTP
T300-PM101AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	3BX	100.00	15.00	3	9.40	DIN/ANSI	C = 2-3xTP
T300-PM101AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	3BX	110.00	18.00	3	10.80	DIN/ANSI	C = 2-3xTP
T300-PM105AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	18.00	3	10.80	DIN/ANSI	C = 2-3xTP
T300-PM115AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	18.00	3	10.80	DIN/ANSI	C = 2-3xTP
T300-PM101AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	3BX	110.00	20.00	4	13.50	DIN/ANSI	C = 2-3xTP
T300-PM105AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	20.00	4	13.50	DIN/ANSI	C = 2-3xTP
T300-PM115AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	20.00	4	13.50	DIN/ANSI	C = 2-3xTP
T300-PM101AE-3/4	●	UNC 3/4-10	19.05	14.99	10	72.00	3BX	125.00	25.00	4	16.50	DIN/ANSI	C = 2-3xTP
T300-PM105AE-3/4	●	UNC 3/4-10	19.05	14.99	10	72.00	2BX	125.00	25.00	4	16.50	DIN/ANSI	C = 2-3xTP
T300-PM115AE-3/4	●	UNC 3/4-10	19.05	14.99	10	72.00	2BX	125.00	25.00	4	16.50	DIN/ANSI	C = 2-3xTP
T300-PM101AE-7/8	●	UNC 7/8-9	22.23	17.70	9	81.00	3BX	140.00	25.00	4	19.50	DIN/ANSI	C = 2-3xTP
T300-PM105AE-7/8	●	UNC 7/8-9	22.23	17.70	9	81.00	2BX	140.00	25.00	4	19.50	DIN/ANSI	C = 2-3xTP
T300-PM101AE-1	●	UNC 1"-8	25.40	20.32	8	86.00	3BX	160.00	30.00	4	22.25	DIN/ANSI	C = 2-3xTP
T300-PM105AE-1	●	UNC 1"-8	25.40	20.32	8	86.00	2BX	160.00	30.00	4	22.25	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

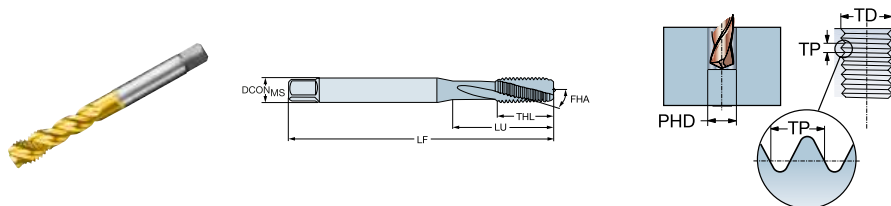
Metrico (mm)

Codice di ordinazione	P1PM	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-PM100AF-8-36	●	UNF #8-36	4.17	4.27	36	21.00	3BX	63.00	7.00	3	3.50	DIN/ANSI	C = 2-3xTP
T300-PM100AF-10-32	●	UNF #10-32	4.83	4.93	32	27.50	3BX	70.00	8.50	3	4.10	DIN/ANSI	C = 2-3xTP
T300-PM104AF-10-32	●	UNF #10-32	4.83	4.93	32	27.50	2BX	70.00	9.00	3	4.10	DIN/ANSI	C = 2-3xTP
T300-PM100AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	3BX	80.00	10.00	3	5.50	DIN/ANSI	C = 2-3xTP
T300-PM104AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	10.00	3	5.50	DIN/ANSI	C = 2-3xTP
T300-PM114AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	10.00	3	5.50	DIN/ANSI	C = 2-3xTP
T300-PM100AF-5/16	●	UNF 5/16-24	7.94	8.08	24	33.50	3BX	90.00	12.00	3	6.90	DIN/ANSI	C = 2-3xTP
T300-PM104AF-5/16	●	UNF 5/16-24	7.94	8.08	24	33.00	2BX	90.00	12.00	3	6.90	DIN/ANSI	C = 2-3xTP
T300-PM114AF-5/16	●	UNF 5/16-24	7.94	8.08	24	33.50	2BX	90.00	12.00	3	6.90	DIN/ANSI	C = 2-3xTP
T300-PM100AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	3BX	100.00	16.00	3	8.50	DIN/ANSI	C = 2-3xTP
T300-PM104AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	2BX	100.00	16.00	3	8.50	DIN/ANSI	C = 2-3xTP
T300-PM114AF-3/8	●	UNF 3/8-24	9.52	9.68	24	38.00	2BX	100.00	16.00	3	8.50	DIN/ANSI	C = 2-3xTP
T300-PM101AF-7/16	●	UNF 7/16-20	11.11	8.20	20	48.00	3BX	100.00	15.00	3	9.90	DIN/ANSI	C = 2-3xTP
T300-PM101AF-1/2	●	UNF 1/2-20	12.70	9.32	20	55.00	3BX	110.00	18.00	3	11.50	DIN/ANSI	C = 2-3xTP
T300-PM105AF-1/2	●	UNF 1/2-20	12.70	9.32	20	55.00	2BX	110.00	18.00	3	11.50	DIN/ANSI	C = 2-3xTP
T300-PM115AF-1/2	●	UNF 1/2-20	12.70	9.32	20	55.00	2BX	110.00	18.00	3	11.50	DIN/ANSI	C = 2-3xTP
T300-PM101AF-5/8	●	UNF 5/8-18	15.88	12.19	18	55.00	3BX	110.00	20.00	4	14.50	DIN/ANSI	C = 2-3xTP
T300-PM105AF-5/8	●	UNF 5/8-18	15.88	12.19	18	55.00	2BX	110.00	20.00	4	14.50	DIN/ANSI	C = 2-3xTP
T300-PM115AF-5/8	●	UNF 5/8-18	15.88	12.19	18	55.00	2BX	110.00	20.00	4	14.50	DIN/ANSI	C = 2-3xTP
T300-PM101AF-3/4	●	UNF 3/4-16	19.05	14.99	16	72.00	3BX	125.00	25.00	4	17.50	DIN/ANSI	C = 2-3xTP
T300-PM115AF-3/4	●	UNF 3/4-16	19.05	14.99	16	72.00	2BX	125.00	25.00	4	17.50	DIN/ANSI	C = 2-3xTP
T300-PM101AF-7/8	●	UNF 7/8-14	22.23	17.70	14	81.00	3BX	140.00	25.00	4	20.40	DIN/ANSI	C = 2-3xTP
T300-PM101AF-1	●	UNF 1"-12	25.40	20.32	12	86.00	3BX	160.00	30.00	4	23.25	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

Metrico (mm)

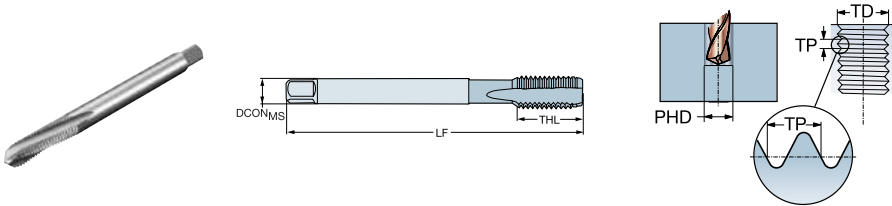
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Codice di ordinazione	D150	D125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T300-SD100DA-M3	●		M 3	0.50	3.00	3.50	8.00	6HX	56.00	8.00	3	2.50	DIN 371	C = 2-3xTP	
T300-SD101DA-M3		●	M 3	0.50	3.00	3.50	8.00	6HX	56.00	8.00	3	2.50	DIN 371	C = 2-3xTP	PVD TiN
T300-SD100DA-M4	●		M 4	0.70	4.00	4.50	10.50	6HX	63.00	10.50	3	3.30	DIN 371	C = 2-3xTP	
T300-SD101DA-M4		●	M 4	0.70	4.00	4.50	10.50	6HX	63.00	10.50	3	3.30	DIN 371	C = 2-3xTP	PVD TiN
T300-SD100DA-M5	●		M 5	0.80	5.00	6.00	13.00	6HX	70.00	13.00	3	4.20	DIN 371	C = 2-3xTP	
T300-SD101DA-M5		●	M 5	0.80	5.00	6.00	13.00	6HX	70.00	13.00	3	4.20	DIN 371	C = 2-3xTP	PVD TiN
T300-SD100DA-M6	●		M 6	1.00	6.00	6.00	16.00	6HX	80.00	16.00	3	5.00	DIN 371	C = 2-3xTP	
T300-SD101DA-M6		●	M 6	1.00	6.00	6.00	16.00	6HX	80.00	16.00	3	5.00	DIN 371	C = 2-3xTP	PVD TiN
T300-SD100DA-M8	●		M 8	1.25	8.00	8.00	20.50	6HX	90.00	20.50	3	6.80	DIN 371	C = 2-3xTP	
T300-SD101DA-M8		●	M 8	1.25	8.00	8.00	20.50	6HX	90.00	20.50	3	6.80	DIN 371	C = 2-3xTP	PVD TiN
T300-SD100DA-M10	●		M 10	1.50	10.00	10.00	25.50	6HX	100.00	25.50	3	8.50	DIN 371	C = 2-3xTP	
T300-SD101DA-M10		●	M 10	1.50	10.00	10.00	25.50	6HX	100.00	25.50	3	8.50	DIN 371	C = 2-3xTP	PVD TiN
T300-SD100DA-M12	●		M 12	1.75	12.00	12.00	30.50	6HX	110.00	30.50	4	10.20	DIN 371	C = 2-3xTP	
T300-SD101DA-M12		●	M 12	1.75	12.00	12.00	30.50	6HX	110.00	30.50	4	10.20	DIN 371	C = 2-3xTP	PVD TiN
T300-SD100DA-M16	●		M 16	2.00	16.00	16.00	39.50	6HX	110.00	39.50	4	14.00	DIN 371	C = 2-3xTP	
T300-SD101DA-M16		●	M 16	2.00	16.00	16.00	39.50	6HX	110.00	39.50	4	14.00	DIN 371	C = 2-3xTP	PVD TiN

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

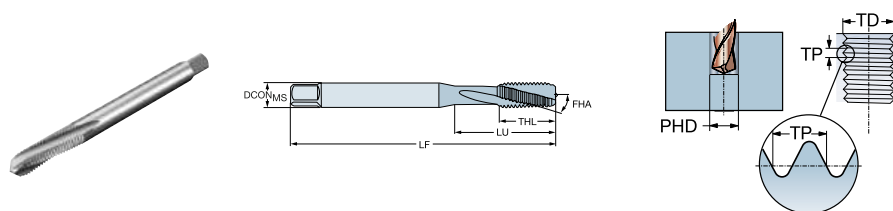
Metrico (mm)

S														
Codice di ordinazione	D150	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	
T300-SD100JA-M3	●	M 3	0.50	3.00	4.00	46.00	6HX	46.00	10.00	3	2.50	JIS-B-4430	C = 2-3xTP	
T300-SD150JA-M3	●	M 3	0.50	3.00	4.00	23.00	6HX	46.00	10.00	3	2.50	JIS-B-4430	C = 2-3xTP	
T300-SD100JA-M4	●	M 4	0.70	4.00	5.00	52.00	6HX	52.00	13.00	3	3.30	JIS-B-4430	C = 2-3xTP	
T300-SD150JA-M4	●	M 4	0.70	4.00	5.00	26.00	6HX	52.00	13.00	3	3.30	JIS-B-4430	C = 2-3xTP	
T300-SD100JA-M5	●	M 5	0.80	5.00	5.50	60.00	6HX	25.00	16.00	3	4.20	JIS-B-4430	C = 2-3xTP	
T300-SD150JA-M5	●	M 5	0.80	5.00	5.50	30.00	6HX	60.00	16.00	3	4.20	JIS-B-4430	C = 2-3xTP	
T300-SD100JA-M6	●	M 6	1.00	6.00	6.00	23.00	6HX	62.00	15.00	3	5.00	JIS-B-4430	C = 2-3xTP	
T300-SD150JA-M6	●	M 6	1.00	6.00	6.00	23.00	6HX	62.00	15.00	3	5.00	JIS-B-4430	C = 2-3xTP	
T300-SD101JA-M8	●	M 8	1.25	8.00	6.20	70.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	C = 2-3xTP	
T300-SD151JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	C = 2-3xTP	
T300-SD101JA-M10	●	M 10	1.50	10.00	7.00	33.00	6HX	75.00	20.00	3	8.50	JIS-B-4430	C = 2-3xTP	
T300-SD151JA-M10	●	M 10	1.50	10.00	7.00	33.00	6HX	75.00	20.00	3	8.50	JIS-B-4430	C = 2-3xTP	
T300-SD101JA-M12	●	M 12	1.75	12.00	8.50	35.00	6HX	82.00	23.00	4	10.20	JIS-B-4430	C = 2-3xTP	
T300-SD151JA-M12	●	M 12	1.75	12.00	8.50	35.00	6HX	82.00	23.00	4	10.20	JIS-B-4430	C = 2-3xTP	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE

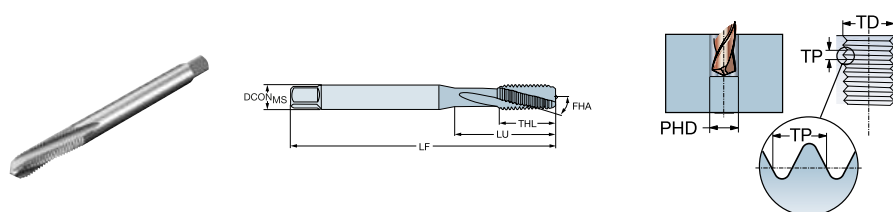
HSS-E-PM

Metrico (mm)

Codice di ordinazione	D150	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SD100DB-M10X100	●	MF 10x1	1.00	10.00	10.00	24.00	6HX	90.00	24.00	3	9.00	DIN 374	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

Tipo di filetto: MJ



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

Metrico (mm)

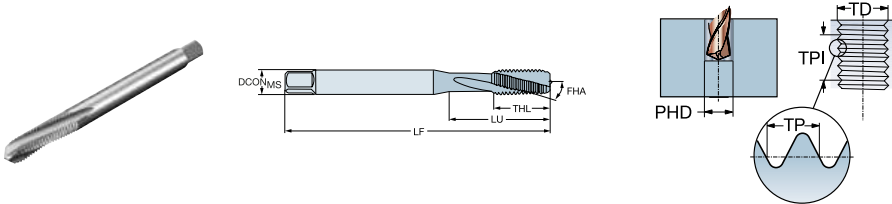
Codice di ordinazione	D150	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SD100DC-MJ5	●	MJ 5	0.80	5.00	6.00	13.00	4H	70.00	13.00	3	4.20	DIN 371	C = 2-3xTP
T300-SD100DC-MJ6	●	MJ 6	1.00	6.00	6.00	15.50	4H	80.00	15.50	3	5.00	DIN 371	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

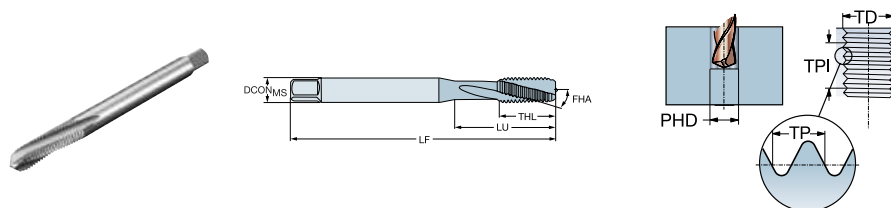
Metrico (mm)

S													
Codice di ordinazione	D150	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SD100DE-2-56	●	UNC #2-56	2.18	2.80	56	9.00	2B	45.00	9.00	3	1.85	DIN 2184-1	C = 2-3xTP
T300-SD100DE-3-48	●	UNC #3-48	2.51	2.80	48	9.00	2B	50.00	9.00	3	2.10	DIN 2184-1	C = 2-3xTP
T300-SD100DE-4-40	●	UNC #4-40	2.84	3.50	40	10.00	2B	56.00	10.00	3	2.35	DIN 2184-1	C = 2-3xTP
T300-SD100DE-8-32	●	UNC #8-32	4.17	4.50	32	13.00	2B	63.00	13.00	3	3.50	DIN 2184-1	C = 2-3xTP
T300-SD100DE-10-24	●	UNC #10-24	4.83	6.00	24	16.00	2B	70.00	16.00	3	3.90	DIN 2184-1	C = 2-3xTP
T300-SD100DE-1/4	●	UNC 1/4-20	6.35	7.00	20	25.00	2B	80.00	15.00	3	5.10	DIN 2184-1	C = 2-3xTP
T300-SD100DE-5/16	●	UNC 5/16-18	7.94	8.00	18	29.50	2B	90.00	18.00	3	6.60	DIN 2184-1	C = 2-3xTP
T300-SD100DE-3/8	●	UNC 3/8-16	9.52	10.00	16	33.50	2B	100.00	20.00	4	8.00	DIN 2184-1	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

Metrico (mm)

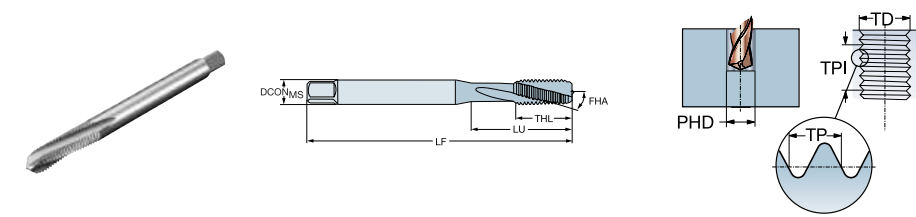
S													
Codice di ordinazione	D150	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SD100DF-8-36	●	UNF #8-36	4.17	4.50	36	42.00	3B	63.00	13.00	3	3.50	DIN 2184-1	C = 2-3xTP
T300-SD100DF-10-32	●	UNF #10-32	4.83	6.00	32	16.00	3B	70.00	16.00	3	4.10	DIN 2184-1	C = 2-3xTP
T300-SD100DF-1/4	●	UNF 1/4-28	6.35	7.00	28	25.00	3B	80.00	15.00	3	5.50	DIN 2184-1	C = 2-3xTP
T300-SD100DF-5/16	●	UNF 5/16-24	7.94	8.00	24	29.50	3B	90.00	18.00	3	6.90	DIN 2184-1	C = 2-3xTP
T300-SD100DF-3/8	●	UNF 3/8-24	9.52	10.00	24	33.50	3B	100.00	20.00	4	8.50	DIN 2184-1	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNJC



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

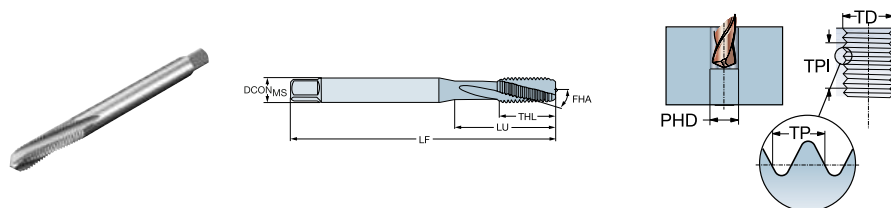
Metrico (mm)

	S												
Codice di ordinazione	D150	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SD100DH-4-40	●	UNJC #4-40	2.84	3.50	40	8.00	3B	56.00	8.00	3	2.35	DIN 2184-1	C = 2-3xTP
T300-SD100DH-6-32	●	UNJC #6-32	3.51	4.00	32	10.00	3B	56.00	10.00	3	2.85	DIN 2184-1	C = 2-3xTP
T300-SD100DH-8-32	●	UNJC #8-32	4.17	4.50	32	11.00	3B	63.00	11.00	3	3.50	DIN 2184-1	C = 2-3xTP
T300-SD100DH-3/8	●	UNJC 3/8-16	9.52	10.00	16	25.00	3B	100.00	25.00	3	8.00	DIN 2184-1	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNJF



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

Metrico (mm)

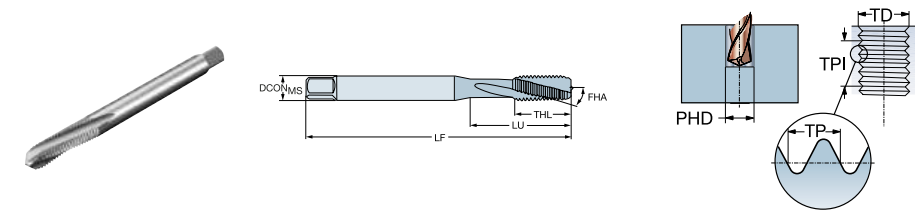
Codice di ordinazione	D150	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SD100DI-10-32	●	UNJF #10-32	4.83	6.00	32	12.50	3B	70.00	12.50	3	4.10	DIN 2184-1	C = 2-3xTP
T300-SD100DI-1/4	●	UNJF 1/4-28	6.35	7.00	28	16.00	3B	80.00	16.00	3	5.50	DIN 2184-1	C = 2-3xTP
T300-SD100DI-5/16	●	UNJF 5/16-24	7.94	8.00	24	20.00	3B	90.00	20.00	3	6.90	DIN 2184-1	C = 2-3xTP
T300-SD100DI-3/8	●	UNJF 3/8-24	9.52	10.00	24	23.00	3B	100.00	23.00	3	8.50	DIN 2184-1	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: EGUNJF



Valori comuni dei dati

SUBSTRATE

HSS-E-PM

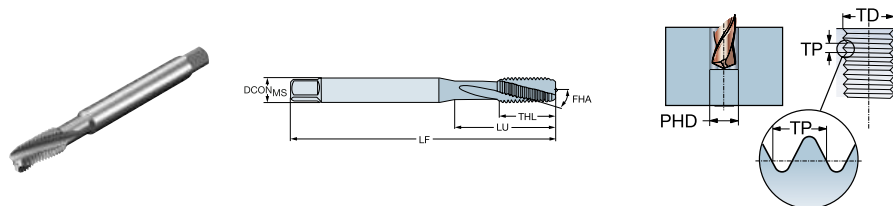
Metrico (mm)

S													
Codice di ordinazione	D150	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SD100DZ-10-32	●	EGUNJF #10-32	5.86	6.00	32	12.50	3B	70.00	15.00	3	5.10	DIN 2184-1	C = 2-3xTP
T300-SD100DZ-1/4	●	EGUNJF 1/4-28	7.53	8.00	28	16.00	3B	80.00	18.00	3	6.60	DIN 2184-1	C = 2-3xTP
T300-SD100DZ-5/16	●	EGUNJF 5/16-24	9.31	10.00	24	20.00	3B	90.00	20.00	3	8.20	DIN 2184-1	C = 2-3xTP
T300-SD100DZ-3/8	●	EGUNJF 3/8-24	10.90	11.00	24	23.00	3B	100.00	20.00	3	9.80	DIN 2184-1	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

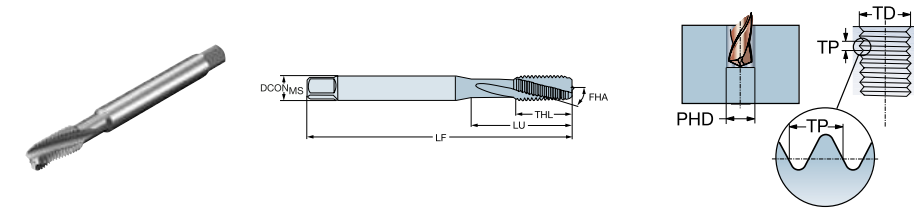
Codice di ordinazione	D115	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SM100DA-M2	●	M 2	0.40	2.00	2.80	8.00	6HX	45.00	8.00	3	1.60	DIN 371	C = 2-3xTP
T300-SM100DA-M2.5	●	M 2.5	0.45	2.50	2.80	30.00	6HX	50.00	9.00	3	2.05	DIN 371	C = 2-3xTP
T300-SM100DA-M3	●	M 3	0.50	3.00	3.50	10.00	6HX	56.00	10.00	3	2.50	DIN 371	C = 2-3xTP
T300-SM100DA-M3.5	●	M 3.5	0.60	3.50	4.00	12.00	6HX	56.00	12.00	3	2.90	DIN 371	C = 2-3xTP
T300-SM100DA-M4	●	M 4	0.70	4.00	4.50	13.00	6HX	63.00	13.00	3	3.30	DIN 371	C = 2-3xTP
T300-SM100DA-M5	●	M 5	0.80	5.00	6.00	16.00	6HX	70.00	16.00	3	4.20	DIN 371	C = 2-3xTP
T300-SM100DA-M6	●	M 6	1.00	6.00	6.00	23.00	6HX	80.00	15.00	3	5.00	DIN 371	C = 2-3xTP
T300-SM100DA-M8	●	M 8	1.25	8.00	8.00	29.50	6HX	90.00	18.00	3	6.80	DIN 371	C = 2-3xTP
T300-SM101DA-M10	●	M 10	1.50	10.00	10.00	33.50	6HX	100.00	20.00	3	8.50	DIN 371	C = 2-3xTP
T300-SM101DA-M12	●	M 12	1.75	12.00	9.00	83.00	6HX	110.00	23.00	4	10.20	DIN 376	C = 2-3xTP
T300-SM101DA-M16	●	M 16	2.00	16.00	12.00	68.00	6HX	110.00	25.00	4	14.00	DIN 376	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

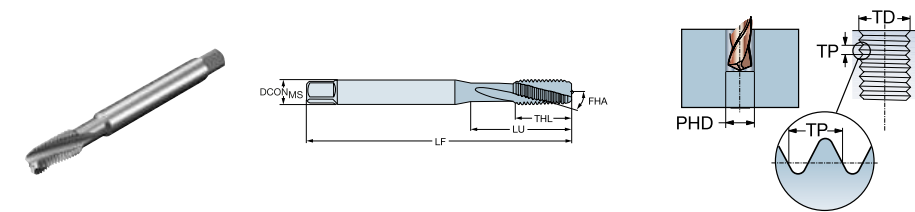
Codice di ordinazione	D115	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SM100DB-M6X075	●	MF 6x0.75	0.75	6.00	6.00	23.00	6HX	80.00	15.00	3	5.25	DIN 371	C = 2-3xTP
T300-SM100DB-M8X075	●	MF 8x0.75	0.75	8.00	8.00	29.50	6HX	90.00	18.00	3	7.25	DIN 371	C = 2-3xTP
T300-SM100DB-M8X100	●	MF 8x1	1.00	8.00	8.00	29.50	6HX	90.00	18.00	3	7.00	DIN 371	C = 2-3xTP
T300-SM100DB-M10X100	●	MF 10x1	1.00	10.00	10.00	33.50	6HX	100.00	20.00	3	9.00	DIN 371	C = 2-3xTP
T300-SM100DB-M12X100	●	MF 12x1	1.00	12.00	9.00	73.00	6HX	100.00	21.00	4	11.00	DIN 374	C = 2-3xTP
T300-SM100DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	71.00	6HX	100.00	21.00	4	12.50	DIN 374	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: MJ



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

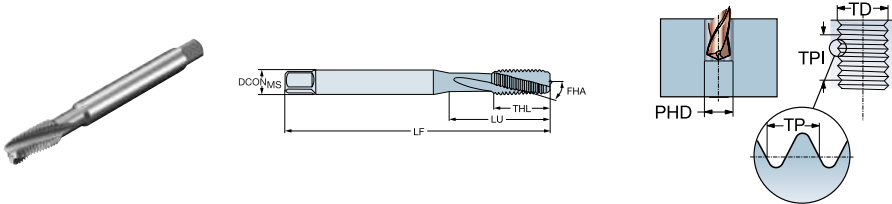
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Codice di ordinazione	D115	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SM100DC-MJ4	●	MJ 4	0.70	4.00	4.50	13.00	6HX	63.00	13.00	3	3.30	DIN 371	C = 2-3xTP
T300-SM100DC-MJ6	●	MJ 6	1.00	6.00	6.00	23.00	6HX	80.00	15.00	3	5.00	DIN 371	C = 2-3xTP
T300-SM100DC-MJ8	●	MJ 8	1.25	8.00	8.00	29.50	6HX	100.00	18.00	3	6.80	DIN 371	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNJF



Valori comuni dei dati

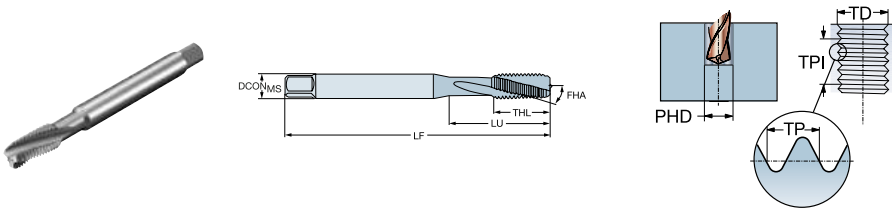
SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

Codice di ordinazione	D115	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SM100DI-10-32	●	UNJF #10-32	4.83	6.00	32	16.00	3B	70.00	16.00	3	4.10	DIN 2184-1	C = 2-3xTP
T300-SM100DI-1/4	●	UNJF 1/4-28	6.35	7.00	28	25.00	3B	80.00	15.00	3	5.50	DIN 2184-1	C = 2-3xTP
T300-SM100DI-3/8	●	UNJF 3/8-24	9.52	10.00	24	33.50	3B	100.00	20.00	3	8.50	DIN 2184-1	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

Tipo di filetto: EGUNF.



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

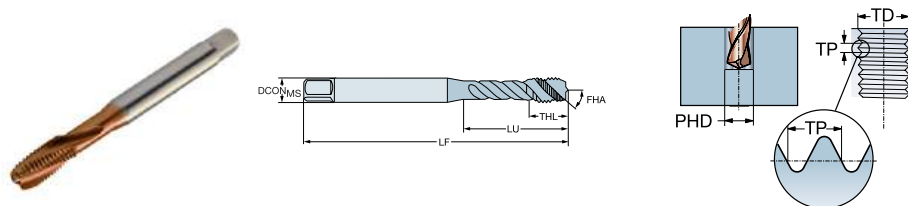
Metrico (mm)

Codice di ordinazione	D115	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-SM100DS-10-32	●	EGUNF #10-32	5.86	6.00	32	16.00	3B	70.00	16.00	3	5.10	DIN 2184-1	C = 2-3xTP
T300-SM100DS-1/4	●	EGUNF 1/4-28	7.53	8.00	28	25.00	3B	80.00	15.00	3	6.60	DIN 2184-1	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-PM

Imperiale (pollici)

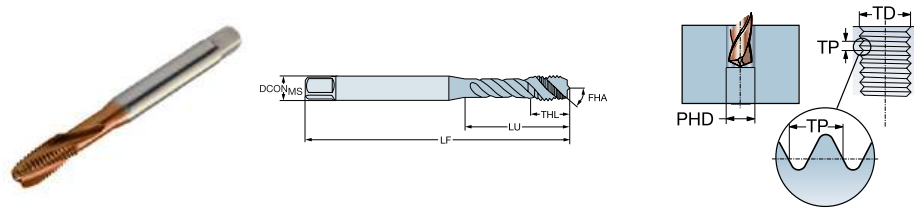
	P		M	K	N	S														
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C150	C110	TDZ	TP [inch]	TD [inch]	DCON _{MS} [inch]	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T300-XM100AA-M4		●			●		●	●	○	M 4	0.028	0.157	0.194	0.846	6H	2.480	0.331	3	0.130	DIN 371/ANSI
T300-XM100AA-M4	●			●		●				M 4	0.028	0.157	0.194	0.846	6H	2.480	0.331	3	0.130	DIN 371/ANSI
T300-XM100AA-M4			●					●		M 4	0.028	0.157	0.194	0.846	6H	2.480	0.331	3	0.130	DIN 371/ANSI
T300-XM102AA-M4		●			●		●	●	○	M 4	0.028	0.157	0.168	0.846	6H	2.480	0.331	3	0.130	DIN 371/ANSI
T300-XM102AA-M4	●			●		●				M 4	0.028	0.157	0.168	0.846	6H	2.480	0.331	3	0.130	DIN 371/ANSI
T300-XM102AA-M4			●					●		M 4	0.028	0.157	0.168	0.846	6H	2.480	0.331	3	0.130	DIN 371/ANSI
T300-XM100AA-M5		●			●		●	●	○	M 5	0.031	0.197	0.194	1.102	6H	2.756	0.339	3	0.165	DIN 371/ANSI
T300-XM100AA-M5	●			●		●				M 5	0.031	0.197	0.194	1.102	6H	2.756	0.339	3	0.165	DIN 371/ANSI
T300-XM100AA-M5			●					●		M 5	0.031	0.197	0.194	1.102	6H	2.756	0.339	3	0.165	DIN 371/ANSI
T300-XM102AA-M5		●			●		●	●	○	M 5	0.031	0.197	0.194	1.102	6H	2.756	0.339	3	0.165	DIN 371/ANSI
T300-XM102AA-M5	●			●		●				M 5	0.031	0.197	0.194	1.102	6H	2.756	0.339	3	0.165	DIN 371/ANSI
T300-XM102AA-M5			●					●		M 5	0.031	0.197	0.194	1.102	6H	2.756	0.339	3	0.165	DIN 371/ANSI
T300-XM100AA-M6		●			●		●	●	○	M 6	0.039	0.236	0.255	1.004	6H	3.150	0.449	3	0.197	DIN 371/ANSI
T300-XM100AA-M6	●			●		●				M 6	0.039	0.236	0.255	1.004	6H	3.150	0.449	3	0.197	DIN 371/ANSI
T300-XM100AA-M6			●					●		M 6	0.039	0.236	0.255	1.004	6H	3.150	0.449	3	0.197	DIN 371/ANSI
T300-XM102AA-M6		●			●		●	●	○	M 6	0.039	0.236	0.255	1.004	6H	3.150	0.449	3	0.197	DIN 371/ANSI
T300-XM102AA-M6	●			●		●				M 6	0.039	0.236	0.255	1.004	6H	3.150	0.449	3	0.197	DIN 371/ANSI
T300-XM102AA-M6			●					●		M 6	0.039	0.236	0.255	1.004	6H	3.150	0.449	3	0.197	DIN 371/ANSI
T300-XM100AA-M8		●			●		●	●	○	M 8	0.049	0.315	0.318	1.319	6H	3.543	0.508	3	0.268	DIN 371/ANSI
T300-XM100AA-M8	●			●		●				M 8	0.049	0.315	0.318	1.319	6H	3.543	0.508	3	0.268	DIN 371/ANSI
T300-XM100AA-M8			●					●		M 8	0.049	0.315	0.318	1.319	6H	3.543	0.508	3	0.268	DIN 371/ANSI
T300-XM102AA-M8		●			●		●	●	○	M 8	0.049	0.315	0.318	1.319	6H	3.543	0.508	3	0.268	DIN 371/ANSI
T300-XM102AA-M8	●			●		●				M 8	0.049	0.315	0.318	1.319	6H	3.543	0.508	3	0.268	DIN 371/ANSI
T300-XM102AA-M8			●					●		M 8	0.049	0.315	0.318	1.319	6H	3.543	0.508	3	0.268	DIN 371/ANSI
T300-XM100AA-M10		●			●		●	●	○	M 10	0.059	0.394	0.381	1.516	6H	3.937	0.634	3	0.335	DIN 371/ANSI
T300-XM100AA-M10	●			●		●				M 10	0.059	0.394	0.381	1.516	6H	3.937	0.634	3	0.335	DIN 371/ANSI
T300-XM100AA-M10			●					●		M 10	0.059	0.394	0.381	1.516	6H	3.937	0.634	3	0.335	DIN 371/ANSI
T300-XM102AA-M10		●			●		●	●	○	M 10	0.059	0.394	0.381	1.516	6H	3.937	0.634	3	0.335	DIN 371/ANSI
T300-XM102AA-M10	●			●		●				M 10	0.059	0.394	0.381	1.516	6H	3.937	0.634	3	0.335	DIN 371/ANSI
T300-XM102AA-M10			●					●		M 10	0.059	0.394	0.381	1.516	6H	3.937	0.634	3	0.335	DIN 371/ANSI

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-PM

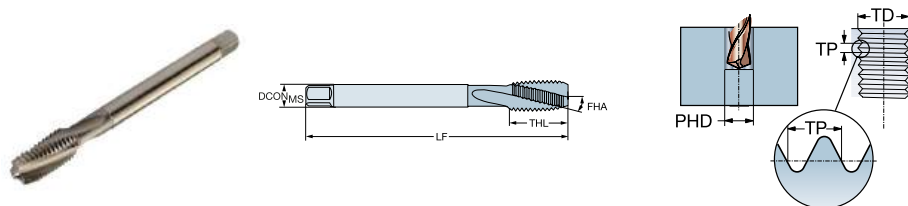
Imperiale (pollici)

	P			M	K	N	S														
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C150	C110	TDZ	TP [inch]	TD [inch]	DCON _{MS} [inch]	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG	
T300-XM101AA-M12		●			●		●	●	○	M 12	0.069	0.472	0.367	3.221	6H	4.331	0.709	3	0.402	DIN 376/ANSI	
T300-XM101AA-M12	●			●		●				M 12	0.069	0.472	0.367	3.221	6H	4.331	0.709	3	0.402	DIN 376/ANSI	
T300-XM101AA-M12			●					●		M 12	0.069	0.472	0.367	3.221	6H	4.331	0.709	3	0.402	DIN 376/ANSI	
T300-XM103AA-M12		●			●		●	●	○	M 12	0.069	0.472	0.367	3.221	6H	4.331	0.709	3	0.402	DIN 376/ANSI	
T300-XM103AA-M12	●			●		●				M 12	0.069	0.472	0.367	3.221	6H	4.331	0.709	3	0.402	DIN 376/ANSI	
T300-XM103AA-M12			●					●		M 12	0.069	0.472	0.367	3.221	6H	4.331	0.709	3	0.402	DIN 376/ANSI	
T300-XM101AA-M14		●			●		●	●	○	M 14	0.079	0.551	0.429	3.161	6H	4.331	0.791	3	0.472	DIN 376/ANSI	
T300-XM101AA-M14	●			●		●				M 14	0.079	0.551	0.429	3.161	6H	4.331	0.791	3	0.472	DIN 376/ANSI	
T300-XM101AA-M14			●					●		M 14	0.079	0.551	0.429	3.161	6H	4.331	0.791	3	0.472	DIN 376/ANSI	
T300-XM103AA-M14	●			●		●				M 14	0.079	0.551	0.429	3.161	6H	4.331	0.791	3	0.472	DIN 376/ANSI	
T300-XM101AA-M16		●			●		●	●	○	M 16	0.079	0.630	0.480	2.590	6H	4.331	0.791	4	0.551	DIN 376/ANSI	
T300-XM101AA-M16	●			●		●				M 16	0.079	0.630	0.480	2.590	6H	4.331	0.791	4	0.551	DIN 376/ANSI	
T300-XM101AA-M16			●					●		M 16	0.079	0.630	0.480	2.590	6H	4.331	0.791	4	0.551	DIN 376/ANSI	
T300-XM103AA-M16	●			●		●				M 16	0.079	0.630	0.480	2.590	6H	4.331	0.791	4	0.551	DIN 376/ANSI	
T300-XM103AA-M18	●			●		●				M 18	0.098	0.709	0.542	3.110	6H	4.921	0.980	4	0.610	DIN 376/ANSI	
T300-XM101AA-M20		●			●		●	●	○	M 20	0.098	0.787	0.652	3.641	6H	5.512	0.980	4	0.689	DIN 376/ANSI	
T300-XM101AA-M20	●			●		●				M 20	0.098	0.787	0.652	3.641	6H	5.512	0.980	4	0.689	DIN 376/ANSI	
T300-XM101AA-M20			●					●		M 20	0.098	0.787	0.652	3.641	6H	5.512	0.980	4	0.689	DIN 376/ANSI	
T300-XM103AA-M20			●					●		M 20	0.098	0.787	0.652	3.641	6H	5.512	0.980	4	0.689	DIN 376/ANSI	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



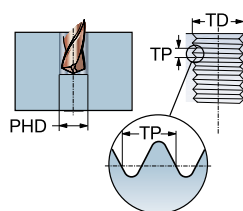
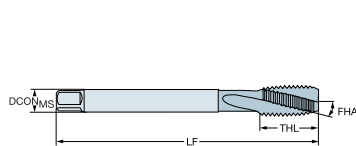
Metrico (mm)

	P						M					K				N					S									
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T300-XM100DA-M2				●															●						M 2	0.40	2.00	2.80	4.40	6H
T300-XM100DA-M2			●							●						●		●						○	M 2	0.40	2.00	2.80	9.00	6H
T300-XM100DA-M2	●							●					●												M 2	0.40	2.00	2.80	9.00	6H
T300-XM100DA-M2				●															●						M 2	0.40	2.00	2.80	9.00	6H
T300-XM100DA-M2.5				●															●						M 2.5	0.45	2.50	2.80	4.40	6H
T300-XM100DA-M2.5			●							●						●		●						○	M 2.5	0.45	2.50	2.80	12.50	6H
T300-XM100DA-M2.5	●							●					●												M 2.5	0.45	2.50	2.80	12.50	6H
T300-XM100DA-M2.5				●															●						M 2.5	0.45	2.50	2.80	12.50	6H
T300-XM100DA-M3					●						●											●		○	M 3	0.50	3.00	3.50	18.00	6H
T300-XM100DA-M3				●															●						M 3	0.50	3.00	3.50	18.00	6H
T300-XM100DA-M3		●								●					●			●						○	M 3	0.50	3.00	3.50	18.00	6H
T300-XM100DA-M3	●							●					●												M 3	0.50	3.00	3.50	18.00	6H
T300-XM100DA-M3				●																●					M 3	0.50	3.00	3.50	18.00	6H
T300-XM102DA-M3			●							●					●			●						○	M 3	0.50	3.00	3.50	18.00	6H
T300-XM102DA-M3	●							●					●												M 3	0.50	3.00	3.50	18.00	6H
T300-XM102DA-M3				●															●						M 3	0.50	3.00	3.50	18.00	6H
T300-XM104DA-M3		●								●					●			●						○	M 3	0.50	3.00	3.50	18.00	6G
T300-XM104DA-M3	●							●					●												M 3	0.50	3.00	3.50	18.00	6G
T300-XM104DA-M3				●																●					M 3	0.50	3.00	3.50	18.00	6G
T300-XM150DA-M3				●															●						M 3	0.50	3.00	3.50	18.00	6H
T300-XM170DA-M3		●							●						●		●						○	M 3	0.50	3.00	3.50	18.00	6H	
T300-XM100DA-M3.5				●															●						M 3.5	0.60	3.50	4.00	20.00	6H
T300-XM100DA-M3.5			●							●					●		●							○	M 3.5	0.60	3.50	4.00	20.00	6H
T300-XM100DA-M3.5	●							●					●												M 3.5	0.60	3.50	4.00	20.00	6H
T300-XM100DA-M3.5				●															●						M 3.5	0.60	3.50	4.00	20.00	6H
T300-XM100DA-M4					●						●										●			○	M 4	0.70	4.00	4.50	21.00	6H
T300-XM100DA-M4			●																●						M 4	0.70	4.00	4.50	21.00	6H
T300-XM100DA-M4		●								●				●			●							○	M 4	0.70	4.00	4.50	21.00	6H
T300-XM100DA-M4	●							●					●												M 4	0.70	4.00	4.50	21.00	6H
T300-XM100DA-M4				●															●						M 4	0.70	4.00	4.50	21.00	6H

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



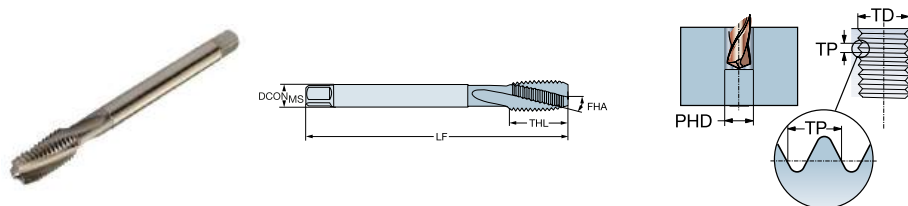
Metrico (mm)

	P							M					K			N					S									
Codice di ordinazione	C145	B110	C110	B150	C150	B125	B145	C145	B110	C110	B125	B145	C145	B110	C110	B145	B110	C110	B150	C150	B125	B110	C110	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR
T300-XM101DA-M4				●															●						M 4	0.70	4.00	2.80	31.50	6H
T300-XM102DA-M4			●							●					●			●						○	M 4	0.70	4.00	4.50	21.00	6H
T300-XM102DA-M4	●							●					●												M 4	0.70	4.00	4.50	21.00	6H
T300-XM102DA-M4				●															●						M 4	0.70	4.00	4.50	21.00	6H
T300-XM104DA-M4		●							●					●			●							○	M 4	0.70	4.00	4.50	21.00	6G
T300-XM104DA-M4	●							●					●												M 4	0.70	4.00	4.50	21.00	6G
T300-XM104DA-M4				●															●						M 4	0.70	4.00	4.50	21.00	6G
T300-XM150DA-M4				●															●						M 4	0.70	4.00	4.50	21.00	6H
T300-XM170DA-M4	●							●						●			●						○		M 4	0.70	4.00	4.50	21.00	6H
T300-XM100DA-M5				●							●									●				○	M 5	0.80	5.00	6.00	25.00	6H
T300-XM100DA-M5				●															●						M 5	0.80	5.00	6.00	25.00	6H
T300-XM100DA-M5		●								●				●			●							○	M 5	0.80	5.00	6.00	21.00	6H
T300-XM100DA-M5	●							●					●												M 5	0.80	5.00	6.00	21.00	6H
T300-XM100DA-M5				●															●						M 5	0.80	5.00	6.00	21.00	6H
T300-XM101DA-M5				●															●						M 5	0.80	5.00	3.50	35.00	6H
T300-XM102DA-M5		●							●					●			●							○	M 5	0.80	5.00	6.00	21.00	6H
T300-XM102DA-M5	●							●					●												M 5	0.80	5.00	6.00	21.00	6H
T300-XM102DA-M5				●															●						M 5	0.80	5.00	6.00	21.00	6H
T300-XM104DA-M5		●							●					●			●							○	M 5	0.80	5.00	6.00	25.00	6G
T300-XM104DA-M5	●							●					●												M 5	0.80	5.00	6.00	25.00	6G
T300-XM104DA-M5				●															●						M 5	0.80	5.00	6.00	25.00	6G
T300-XM150DA-M5				●															●						M 5	0.80	5.00	6.00	25.00	6H
T300-XM170DA-M5	●							●						●			●						○		M 5	0.80	5.00	6.00	25.00	6H
T300-XM100DA-M6				●							●									●				○	M 6	1.00	6.00	6.00	31.00	6H
T300-XM100DA-M6				●															●						M 6	1.00	6.00	6.00	31.00	6H
T300-XM100DA-M6		●								●				●			●							○	M 6	1.00	6.00	6.00	31.00	6H
T300-XM100DA-M6	●							●					●												M 6	1.00	6.00	6.00	31.00	6H
T300-XM100DA-M6				●															●						M 6	1.00	6.00	6.00	31.00	6H
T300-XM101DA-M6				●															●						M 6	1.00	6.00	4.50	40.00	6H
T300-XM101DA-M6		●							●					●			●							○	M 6	1.00	6.00	4.50	59.00	6H

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Metrico (mm)

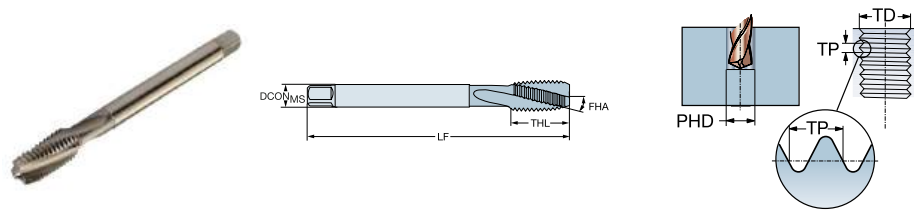
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Codice di ordinazione	C145	B110	C110	B150	C150	B125	B145	C145	B110	C110	B125	B145	C145	B110	C110	B145	B110	C110	B150	C150	B125	B110	C110	B125	TDZ	TP [mm]	TD [mm]	DCON [mm] _{MS}	LU [mm]	TCTR
T300-XM101DA-M6	●							●					●							●					M 6	1.00	6.00	4.50	59.00	6H
T300-XM101DA-M6				●															●						M 6	1.00	6.00	4.50	59.00	6H
T300-XM102DA-M6		●							●					●			●						○		M 6	1.00	6.00	6.00	31.00	6H
T300-XM102DA-M6	●							●					●												M 6	1.00	6.00	6.00	31.00	6H
T300-XM102DA-M6				●															●						M 6	1.00	6.00	6.00	31.00	6H
T300-XM104DA-M6		●							●					●			●						○		M 6	1.00	6.00	6.00	31.00	6G
T300-XM104DA-M6	●							●					●												M 6	1.00	6.00	6.00	31.00	6G
T300-XM104DA-M6				●															●						M 6	1.00	6.00	6.00	31.00	6G
T300-XM150DA-M6				●															●						M 6	1.00	6.00	6.00	31.00	6H
T300-XM170DA-M6		●							●					●			●					○			M 6	1.00	6.00	6.00	31.00	6H
T300-XM100DA-M7				●															●						M 7	1.00	7.00	7.00	31.00	6H
T300-XM100DA-M7		●							●					●			●						○		M 7	1.00	7.00	7.00	31.00	6H
T300-XM100DA-M7	●							●					●												M 7	1.00	7.00	7.00	31.00	6H
T300-XM100DA-M7				●															●						M 7	1.00	7.00	7.00	31.00	6H
T300-XM100DA-M8				●								●								●			○		M 8	1.25	8.00	8.00	35.00	6H
T300-XM100DA-M8				●															●						M 8	1.25	8.00	8.00	35.00	6H
T300-XM100DA-M8		●							●					●				●					○		M 8	1.25	8.00	8.00	35.00	6H
T300-XM100DA-M8	●							●					●												M 8	1.25	8.00	8.00	35.00	6H
T300-XM100DA-M8				●															●						M 8	1.25	8.00	8.00	35.00	6H
T300-XM101DA-M8				●															●						M 8	1.25	8.00	6.00	45.00	6H
T300-XM101DA-M8		●							●					●			●						○		M 8	1.25	8.00	6.00	67.00	6H
T300-XM101DA-M8	●							●					●												M 8	1.25	8.00	6.00	67.00	6H
T300-XM101DA-M8				●															●						M 8	1.25	8.00	6.00	67.00	6H
T300-XM102DA-M8		●									●			●			●						○		M 8	1.25	8.00	8.00	35.00	6H
T300-XM102DA-M8	●							●					●												M 8	1.25	8.00	8.00	35.00	6H
T300-XM102DA-M8				●															●						M 8	1.25	8.00	8.00	35.00	6H
T300-XM104DA-M8		●								●				●			●						○		M 8	1.25	8.00	8.00	35.00	6G
T300-XM104DA-M8	●							●					●												M 8	1.25	8.00	8.00	35.00	6G
T300-XM104DA-M8				●															●						M 8	1.25	8.00	8.00	35.00	6G
T300-XM150DA-M8				●														●							M 8	1.25	8.00	8.00	35.00	6H
	P							M					K			N					S									

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



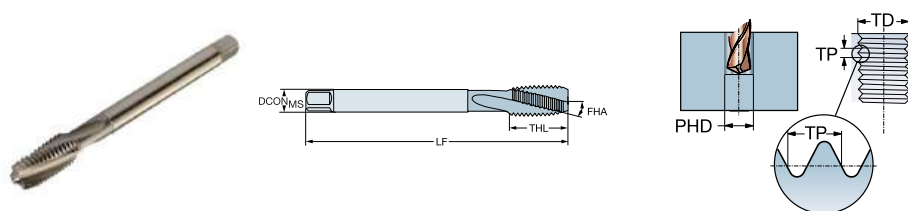
Metrico (mm)

	P							M					K				N					S								
Codice di ordinazione	C145	B110	C110	B150	C150	B125	B145	C145	B110	C110	B125	B145	C145	B110	C110	B145	B110	C110	B150	C150	B125	B110	C110	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR
T300-XM170DA-M8		●							●					●			●					○			M 8	1.25	8.00	8.00	35.00	6H
T300-XM100DA-M10						●					●									●		○			M 10	1.50	10.00	10.00	39.00	6H
T300-XM100DA-M10				●															●						M 10	1.50	10.00	10.00	39.00	6H
T300-XM100DA-M10			●							●					●			●					○		M 10	1.50	10.00	10.00	39.00	6H
T300-XM100DA-M10	●						●						●												M 10	1.50	10.00	10.00	39.00	6H
T300-XM100DA-M10					●														●						M 10	1.50	10.00	10.00	39.00	6H
T300-XM101DA-M10				●															●						M 10	1.50	10.00	7.00	48.00	6H
T300-XM101DA-M10			●							●					●			●					○		M 10	1.50	10.00	7.00	77.00	6H
T300-XM101DA-M10	●						●						●												M 10	1.50	10.00	7.00	77.00	6H
T300-XM101DA-M10					●															●					M 10	1.50	10.00	7.00	77.00	6H
T300-XM102DA-M10			●							●					●			●					○		M 10	1.50	10.00	10.00	39.00	6H
T300-XM102DA-M10	●							●					●												M 10	1.50	10.00	10.00	39.00	6H
T300-XM102DA-M10				●																●					M 10	1.50	10.00	10.00	39.00	6H
T300-XM104DA-M10			●							●					●			●					○		M 10	1.50	10.00	10.00	39.00	6G
T300-XM104DA-M10	●							●					●												M 10	1.50	10.00	10.00	39.00	6G
T300-XM104DA-M10				●																●					M 10	1.50	10.00	10.00	39.00	6G
T300-XM150DA-M10				●															●						M 10	1.50	10.00	10.00	39.00	6H
T300-XM170DA-M10		●							●					●			●					○			M 10	1.50	10.00	10.00	39.00	6H
T300-XM101DA-M12						●					●										●		○		M 12	1.75	12.00	9.00	55.00	6H
T300-XM101DA-M12				●															●						M 12	1.75	12.00	9.00	55.00	6H
T300-XM101DA-M12			●							●				●				●					○		M 12	1.75	12.00	9.00	83.00	6H
T300-XM101DA-M12	●							●					●												M 12	1.75	12.00	9.00	83.00	6H
T300-XM101DA-M12				●																●					M 12	1.75	12.00	9.00	83.00	6H
T300-XM103DA-M12			●							●					●			●					○		M 12	1.75	12.00	9.00	83.00	6H
T300-XM103DA-M12	●							●					●												M 12	1.75	12.00	9.00	83.00	6H
T300-XM103DA-M12				●																●					M 12	1.75	12.00	9.00	83.00	6H
T300-XM105DA-M12			●							●					●			●					○		M 12	1.75	12.00	9.00	83.00	6G
T300-XM105DA-M12	●							●					●												M 12	1.75	12.00	9.00	83.00	6G
T300-XM105DA-M12				●																●					M 12	1.75	12.00	9.00	83.00	6G
T300-XM151DA-M12			●																●						M 12	1.75	12.00	9.00	55.00	6H
	P							M					K				N					S								

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



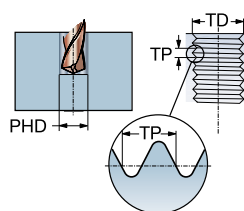
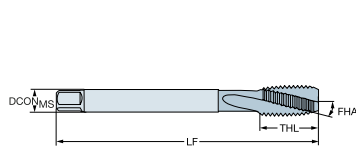
Metrico (mm)

	P						M					K			N					S										
Codice di ordinazione	C145	B110	C110	B150	C150	B125	B145	C145	B110	C110	B125	B145	C145	B110	C110	B145	B110	C110	B150	C150	B125	B110	C110	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR
T300-XM171DA-M12		●							●					●			●					○			M 12	1.75	12.00	9.00	55.00	6H
T300-XM101DA-M14						●					●										●			○	M 14	2.00	14.00	11.00	60.00	6H
T300-XM101DA-M14				●															●						M 14	2.00	14.00	11.00	60.00	6H
T300-XM101DA-M14			●							●					●			●						○	M 14	2.00	14.00	11.00	81.00	6H
T300-XM101DA-M14	●							●					●												M 14	2.00	14.00	11.00	81.00	6H
T300-XM101DA-M14					●															●					M 14	2.00	14.00	11.00	81.00	6H
T300-XM103DA-M14			●							●					●			●						○	M 14	2.00	14.00	11.00	81.00	6H
T300-XM103DA-M14	●							●					●												M 14	2.00	14.00	11.00	81.00	6H
T300-XM105DA-M14			●							●					●			●						○	M 14	2.00	14.00	11.00	81.00	6G
T300-XM105DA-M14	●							●					●												M 14	2.00	14.00	11.00	81.00	6G
T300-XM105DA-M14					●															●					M 14	2.00	14.00	11.00	81.00	6G
T300-XM151DA-M14				●																●					M 14	2.00	14.00	11.00	60.00	6H
T300-XM171DA-M14		●							●					●			●						○		M 14	2.00	14.00	11.00	60.00	6H
T300-XM101DA-M16						●						●									●			○	M 16	2.00	16.00	12.00	60.00	6H
T300-XM101DA-M16				●															●						M 16	2.00	16.00	12.00	60.00	6H
T300-XM101DA-M16			●							●					●			●						○	M 16	2.00	16.00	12.00	68.00	6H
T300-XM101DA-M16	●							●					●												M 16	2.00	16.00	12.00	68.00	6H
T300-XM101DA-M16					●															●					M 16	2.00	16.00	12.00	68.00	6H
T300-XM103DA-M16			●							●					●			●						○	M 16	2.00	16.00	12.00	68.00	6H
T300-XM103DA-M16	●							●					●												M 16	2.00	16.00	12.00	68.00	6H
T300-XM103DA-M16				●																●					M 16	2.00	16.00	12.00	68.00	6H
T300-XM105DA-M16			●							●					●			●						○	M 16	2.00	16.00	12.00	68.00	6G
T300-XM105DA-M16	●							●					●												M 16	2.00	16.00	12.00	68.00	6G
T300-XM151DA-M16				●															●						M 16	2.00	16.00	12.00	60.00	6H
T300-XM171DA-M16		●							●					●			●						○		M 16	2.00	16.00	12.00	60.00	6H
T300-XM101DA-M18		●							●					●			●						○		M 18	2.50	18.00	14.00	81.00	6H
T300-XM101DA-M18						●					●										●			○	M 18	2.50	18.00	14.00	72.00	6H
T300-XM101DA-M18							●					●					●								M 18	2.50	18.00	14.00	81.00	6H
T300-XM101DA-M18				●															●						M 18	2.50	18.00	14.00	81.00	6H
T300-XM151DA-M18				●															●						M 18	2.50	18.00	14.00	72.00	6H

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CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



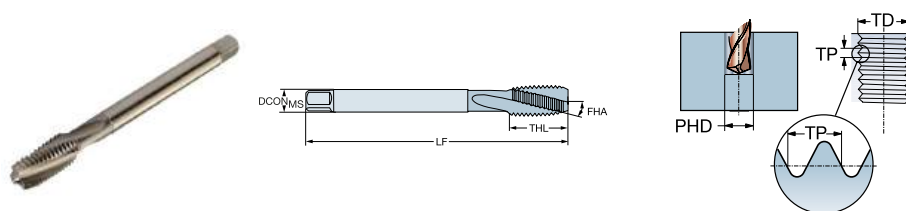
Metrico (mm)

	P						M				K			N					S												
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T300-XM101DA-M20		●							●					●			●						○			M 20	2.50	20.00	16.00	95.00	6H
T300-XM101DA-M20						●					●										●			○	M 20	2.50	20.00	16.00	72.00	6H	
T300-XM101DA-M20							●					●					●								M 20	2.50	20.00	16.00	95.00	6H	
T300-XM101DA-M20				●															●						M 20	2.50	20.00	16.00	95.00	6H	
T300-XM103DA-M20		●							●					●			●						○		M 20	2.50	20.00	16.00	95.00	6H	
T300-XM103DA-M20							●					●				●									M 20	2.50	20.00	16.00	95.00	6H	
T300-XM103DA-M20				●															●						M 20	2.50	20.00	16.00	95.00	6H	
T300-XM105DA-M20		●							●					●			●						○		M 20	2.50	20.00	16.00	95.00	6G	
T300-XM105DA-M20							●					●				●									M 20	2.50	20.00	16.00	95.00	6G	
T300-XM105DA-M20				●															●						M 20	2.50	20.00	16.00	95.00	6G	
T300-XM151DA-M20				●															●						M 20	2.50	20.00	16.00	72.00	6H	
T300-XM163DA-M20				●															●						M 20	2.50	20.00	16.00	72.00	6H	
T300-XM171DA-M20		●							●					●			●						○		M 20	2.50	20.00	16.00	72.00	6H	
T300-XM101DA-M22		●							●					●			●						○		M 22	2.50	22.00	18.00	93.00	6H	
T300-XM101DA-M22						●						●									●			○	M 22	2.50	22.00	18.00	82.00	6H	
T300-XM101DA-M22							●					●				●									M 22	2.50	22.00	18.00	93.00	6H	
T300-XM101DA-M22				●															●						M 22	2.50	22.00	18.00	93.00	6H	
T300-XM151DA-M22				●															●						M 22	2.50	22.00	18.00	82.00	6H	
T300-XM101DA-M24		●							●					●			●						○		M 24	3.00	24.00	18.00	113.00	6H	
T300-XM101DA-M24						●						●									●			○	M 24	3.00	24.00	18.00	91.00	6H	
T300-XM101DA-M24							●					●					●								M 24	3.00	24.00	18.00	113.00	6H	
T300-XM101DA-M24				●															●						M 24	3.00	24.00	18.00	113.00	6H	
T300-XM151DA-M24				●															●						M 24	3.00	24.00	18.00	91.00	6H	
T300-XM163DA-M24				●															●						M 24	3.00	24.00	18.00	91.00	6H	
T300-XM101DA-M27		●							●					●			●						○		M 27	3.00	27.00	20.00	97.00	6H	
T300-XM101DA-M27							●					●				●									M 27	3.00	27.00	20.00	97.00	6H	
T300-XM101DA-M27				●															●						M 27	3.00	27.00	20.00	97.00	6H	
T300-XM101DA-M30		●							●					●			●						○		M 30	3.50	30.00	22.00	115.00	6H	
T300-XM101DA-M30						●						●									●			○	M 30	3.50	30.00	22.00	108.00	6H	
T300-XM101DA-M30							●					●				●									M 30	3.50	30.00	22.00	115.00	6H	
	P						M				K			N					S												

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



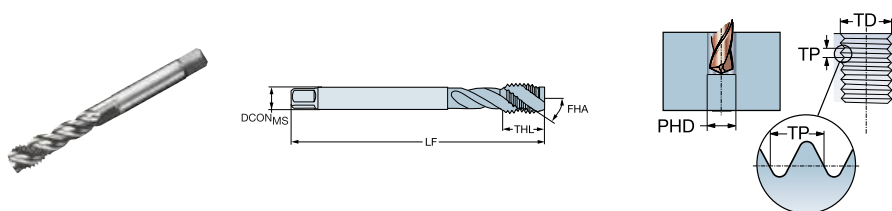
Metrico (mm)

	P						M					K			N					S										
Codice di ordinazione	C145	B110	C110	B150	C150	B125	B145	C145	B110	C110	B125	B145	C145	B110	C110	B145	B110	C110	B150	C150	B125	B110	C110	B125	TDZ	TP [mm]	TD [mm]	DCON [mm] _{MS}	LU [mm]	TCTR
T300-XM101DA-M30				●															●						M 30	3.50	30.00	22.00	115.00	6H
T300-XM151DA-M30				●															●						M 30	3.50	30.00	22.00	108.00	6H
T300-XM101DA-M33	●								●					●			●						○		M 33	3.50	33.00	25.00	113.00	6H
T300-XM101DA-M33						●					●					●									M 33	3.50	33.00	25.00	113.00	6H
T300-XM101DA-M36	●								●					●			●						○		M 36	4.00	36.00	28.00	131.00	6H
T300-XM101DA-M36					●						●									●			○		M 36	4.00	36.00	28.00	120.00	6H
T300-XM101DA-M36						●						●				●									M 36	4.00	36.00	28.00	131.00	6H
T300-XM101DA-M36				●															●						M 36	4.00	36.00	28.00	131.00	6H
T300-XM151DA-M36				●															●						M 36	4.00	36.00	28.00	120.00	6H
T300-XM101DA-M39						●						●				●									M 39	4.00	39.00	32.00	102.00	6H
T300-XM101DA-M42						●						●				●									M 42	4.50	42.00	32.00	102.00	6H
T300-XM101DA-M42				●															●						M 42	4.50	42.00	32.00	102.00	6H
T300-XM101DA-M48						●						●				●									M 48	5.00	48.00	36.00	147.00	6H
	P						M					K			N					S										

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



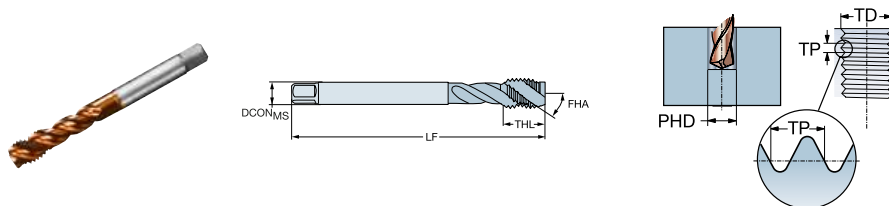
Metrico (mm)

	P				M		K		N													
Codice di ordinazione	C145	B150	C150	B145	C145	B145	C145	B145	B150	C150	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T300-XM100IA-M2				●		●		●			M 2	0.40	2.00	2.50	8.00	6H	41.00	8.00	2	1.60	ISO529	C = 2-3xTP
T300-XM100IA-M2		●							●		M 2	0.40	2.00	2.50	8.00	6H	41.00	8.00	2	1.60	ISO529	C = 2-3xTP
T300-XM100IA-M2.5				●		●		●			M 2.5	0.45	2.50	2.80	9.50	6H	44.50	9.50	2	2.05	ISO529	C = 2-3xTP
T300-XM100IA-M2.5		●							●		M 2.5	0.45	2.50	2.80	9.50	6H	44.50	9.50	2	2.05	ISO529	C = 2-3xTP
T300-XM100IA-M3	●				●		●				M 3	0.50	3.00	3.15	15.00	6H	49.20	6.30	3	2.50	ISO529	C = 2-3xTP
T300-XM100IA-M3			●						●		M 3	0.50	3.00	3.15	15.00	6H	49.20	5.90	3	2.50	ISO529	C = 2-3xTP
T300-XM100IA-M3.5	●				●		●				M 3.5	0.60	3.50	3.55	17.00	6H	50.00	17.50	3	2.90	ISO529	C = 2-3xTP
T300-XM100IA-M4	●				●		●				M 4	0.70	4.00	4.00	19.00	6H	53.00	7.00	3	3.30	ISO529	C = 2-3xTP
T300-XM100IA-M4			●						●		M 4	0.70	4.00	4.00	19.00	6H	53.00	7.00	3	3.30	ISO529	C = 2-3xTP
T300-XM100IA-M5	●				●		●				M 5	0.80	5.00	5.00	22.00	6H	58.00	8.00	3	4.20	ISO529	C = 2-3xTP
T300-XM100IA-M5			●						●		M 5	0.80	5.00	5.00	22.00	6H	58.00	8.00	3	4.20	ISO529	C = 2-3xTP
T300-XM100IA-M6	●				●		●				M 6	1.00	6.00	6.30	27.00	6H	66.00	10.00	3	5.00	ISO529	C = 2-3xTP
T300-XM100IA-M6			●						●		M 6	1.00	6.00	6.30	27.00	6H	66.00	10.00	3	5.00	ISO529	C = 2-3xTP
T300-XM100IA-M7	●				●		●				M 7	1.00	7.00	7.10	26.00	6H	66.00	13.00	3	6.00	ISO529	C = 2-3xTP
T300-XM100IA-M8	●				●		●				M 8	1.25	8.00	8.00	31.00	6H	72.00	12.00	3	6.80	ISO529	C = 2-3xTP
T300-XM100IA-M8			●						●		M 8	1.25	8.00	8.00	31.00	6H	72.00	12.00	3	6.80	ISO529	C = 2-3xTP
T300-XM100IA-M10	●				●		●				M 10	1.50	10.00	10.00	35.00	6H	80.00	15.00	3	8.50	ISO529	C = 2-3xTP
T300-XM100IA-M10			●						●		M 10	1.50	10.00	10.00	35.00	6H	80.00	15.00	3	8.50	ISO529	C = 2-3xTP
T300-XM101IA-M12	●				●		●				M 12	1.75	12.00	9.00	34.50	6H	89.00	16.00	3	10.20	ISO529	C = 2-3xTP
T300-XM101IA-M12			●						●		M 12	1.75	12.00	9.00	34.50	6H	88.50	16.00	3	10.20	ISO529	C = 2-3xTP
T300-XM101IA-M14	●				●		●				M 14	2.00	14.00	11.20	37.50	6H	95.00	18.00	3	12.00	ISO529	C = 2-3xTP
T300-XM101IA-M14			●						●		M 14	2.00	14.00	11.20	37.50	6H	95.00	18.00	3	12.00	ISO529	C = 2-3xTP
T300-XM101IA-M16	●				●		●				M 16	2.00	16.00	12.50	41.00	6H	102.00	18.00	4	14.00	ISO529	C = 2-3xTP
T300-XM101IA-M16			●						●		M 16	2.00	16.00	12.50	41.00	6H	102.00	18.00	4	14.00	ISO529	C = 2-3xTP
T300-XM101IA-M20	●				●		●				M 20	2.50	20.00	14.00	46.00	6H	112.00	22.50	4	17.50	ISO529	C = 2-3xTP
T300-XM101IA-M20			●						●		M 20	2.50	20.00	14.00	46.00	6H	112.00	22.50	4	17.50	ISO529	C = 2-3xTP
T300-XM101IA-M22	●				●		●				M 22	2.50	22.00	16.00	49.00	6H	118.00	29.50	4	19.50	ISO529	C = 2-3xTP
T300-XM101IA-M24	●				●		●				M 24	3.00	24.00	18.00	55.00	6H	130.00	35.50	4	21.00	ISO529	C = 2-3xTP
T300-XM101IA-M24			●						●		M 24	3.00	24.00	18.00	55.00	6H	130.00	35.00	4	21.00	ISO529	C = 2-3xTP

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CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE

HSS-PM

Imperiale (pollici)

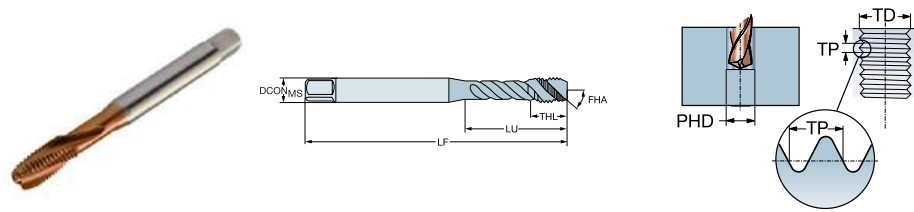
	P		M	K	N		S													
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]
T300-XM100AB-M8X100		●			●		●	●		○	MF 8x1	1.00	8.00	8.08	33.50	6H	90.00	12.80	3	7.00
T300-XM100AB-M8X100	●			●		●					MF 8x1	1.00	8.00	8.08	33.50	6H	90.00	12.80	3	7.00
T300-XM100AB-M8X100			●						●		MF 8x1	1.00	8.00	8.08	33.50	6H	90.00	12.80	3	7.00
T300-XM100AB-M10X100		●			●		●	●		○	MF 10x1	1.00	10.00	9.68	37.50	6H	90.00	13.00	3	9.00
T300-XM100AB-M10X100	●			●		●					MF 10x1	1.00	10.00	9.68	37.50	6H	90.00	13.00	3	9.00
T300-XM102AB-M10X100		●			●		●	●		○	MF 10x1	1.00	10.00	9.68	37.50	6H	90.00	13.00	3	9.00
T300-XM102AB-M10X100	●			●		●					MF 10x1	1.00	10.00	9.68	37.50	6H	90.00	13.00	3	9.00
T300-XM103AB-M14X150		●			●		●	●		○	MF 14x1.5	1.50	14.00	10.90	70.30	6H	100.00	15.00	3	12.50
T300-XM101AB-M18X150		●			●		●	●		○	MF 18x1.5	1.50	18.00	13.77	64.00	6H	110.00	17.00	4	16.50
T300-XM103AB-M18X150		●			●		●	●		○	MF 18x1.5	1.50	18.00	13.77	64.00	6H	110.00	17.00	4	16.50

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CoroTap® 300, maschio a tagliare con scanalature elicoidali

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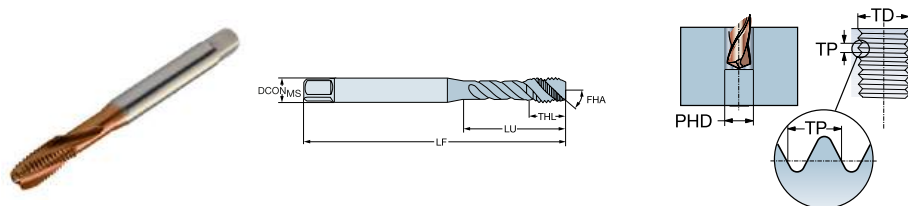
Metrico (mm)

	P					M					K					N					S					TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110											
T300-XM100DB-M4X050			●					●				●									○	MF 4x0.5	0.50	4.00	2.80	43.00	6H				
T300-XM100DB-M4X050	●						●				●											MF 4x0.5	0.50	4.00	2.80	43.00	6H				
T300-XM100DB-M4X050				●															●			MF 4x0.5	0.50	4.00	2.80	43.00	6H				
T300-XM100DB-M5X050		●						●				●				●					○	MF 5x0.5	0.50	5.00	3.50	49.00	6H				
T300-XM100DB-M5X050	●						●				●											MF 5x0.5	0.50	5.00	3.50	49.00	6H				
T300-XM100DB-M5X050				●														●				MF 5x0.5	0.50	5.00	3.50	49.00	6H				
T300-XM100DB-M6X075		●						●				●				●					○	MF 6x0.75	0.75	6.00	4.50	59.00	6H				
T300-XM100DB-M6X075	●						●				●											MF 6x0.75	0.75	6.00	4.50	59.00	6H				
T300-XM100DB-M6X075				●														●				MF 6x0.75	0.75	6.00	4.50	59.00	6H				
T300-XM100DB-M8X075		●						●				●				●					○	MF 8x0.75	0.75	8.00	6.00	57.00	6H				
T300-XM100DB-M8X075	●						●				●											MF 8x0.75	0.75	8.00	6.00	57.00	6H				
T300-XM100DB-M8X075				●														●				MF 8x0.75	0.75	8.00	6.00	57.00	6H				
T300-XM100DB-M8X100		●						●				●				●					○	MF 8x1	1.00	8.00	6.00	67.00	6H				
T300-XM100DB-M8X100	●						●				●											MF 8x1	1.00	8.00	6.00	67.00	6H				
T300-XM100DB-M8X100				●														●				MF 8x1	1.00	8.00	6.00	67.00	6H				
T300-XM100DB-M10X075		●						●				●				●					○	MF 10x0.75	0.75	10.00	7.00	67.00	6H				
T300-XM100DB-M10X075	●						●				●											MF 10x0.75	0.75	10.00	7.00	67.00	6H				
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T300-XM100DB-M10X100		●						●				●				●					○	MF 10x1	1.00	10.00	7.00	67.00	6H				
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T300-XM100DB-M10X100				●														●				MF 10x1	1.00	10.00	7.00	67.00	6H				
T300-XM100DB-M10X125		●						●				●				●					○	MF 10x1.25	1.25	10.00	7.00	77.00	6H				
T300-XM100DB-M10X125	●						●				●											MF 10x1.25	1.25	10.00	7.00	77.00	6H				
T300-XM100DB-M10X125				●														●				MF 10x1.25	1.25	10.00	7.00	77.00	6H				
T300-XM100DB-M12X100		●						●				●				●					○	MF 12x1	1.00	12.00	9.00	73.00	6H				
T300-XM100DB-M12X100	●						●				●											MF 12x1	1.00	12.00	9.00	73.00	6H				
T300-XM100DB-M12X100				●														●				MF 12x1	1.00	12.00	9.00	73.00	6H				
T300-XM100DB-M12X125		●						●				●				●					○	MF 12x1.25	1.25	12.00	9.00	73.00	6H				
T300-XM100DB-M12X125	●						●				●											MF 12x1.25	1.25	12.00	9.00	73.00	6H				
T300-XM100DB-M12X125				●														●				MF 12x1.25	1.25	12.00	9.00	73.00	6H				

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Metrico (mm)

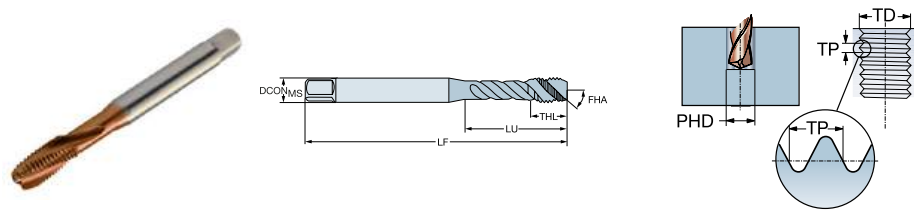
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Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR		
T300-XM100DB-M12X150			●						●				●			●				○	MF 12x1.5	1.50	12.00	9.00	73.00	6H		
T300-XM100DB-M12X150	●						●			●											MF 12x1.5	1.50	12.00	9.00	73.00	6H		
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T300-XM100DB-M14X100		●						●					●			●				○	MF 14x1	1.00	14.00	11.00	71.00	6H		
T300-XM100DB-M14X100	●						●			●											MF 14x1	1.00	14.00	11.00	71.00	6H		
T300-XM100DB-M14X100				●													●				MF 14x1	1.00	14.00	11.00	71.00	6H		
T300-XM100DB-M14X125		●							●				●			●				○	MF 14x1.25	1.25	14.00	11.00	71.00	6H		
T300-XM100DB-M14X125	●						●			●											MF 14x1.25	1.25	14.00	11.00	71.00	6H		
T300-XM100DB-M14X125				●													●				MF 14x1.25	1.25	14.00	11.00	71.00	6H		
T300-XM100DB-M14X150		●							●				●			●				○	MF 14x1.5	1.50	14.00	11.00	71.00	6H		
T300-XM100DB-M14X150	●						●			●											MF 14x1.5	1.50	14.00	11.00	71.00	6H		
T300-XM100DB-M14X150				●													●				MF 14x1.5	1.50	14.00	11.00	71.00	6H		
T300-XM100DB-M16X100		●							●				●			●				○	MF 16x1	1.00	16.00	12.00	58.00	6H		
T300-XM100DB-M16X100	●						●			●											MF 16x1	1.00	16.00	12.00	58.00	6H		
T300-XM100DB-M16X100				●													●				MF 16x1	1.00	16.00	12.00	58.00	6H		
T300-XM100DB-M16X150		●							●				●			●				○	MF 16x1.5	1.50	16.00	12.00	58.00	6H		
T300-XM100DB-M16X150	●						●			●											MF 16x1.5	1.50	16.00	12.00	58.00	6H		
T300-XM100DB-M16X150				●													●				MF 16x1.5	1.50	16.00	12.00	58.00	6H		
T300-XM100DB-M18X100		●						●				●			●					○	MF 18x1	1.00	18.00	14.00	66.00	6H		
T300-XM100DB-M18X100				●					●					●							MF 18x1	1.00	18.00	14.00	66.00	6H		
T300-XM100DB-M18X100			●														●				MF 18x1	1.00	18.00	14.00	66.00	6H		
T300-XM100DB-M18X150		●						●				●			●					○	MF 18x1.5	1.50	18.00	14.00	66.00	6H		
T300-XM100DB-M18X150				●					●					●							MF 18x1.5	1.50	18.00	14.00	66.00	6H		
T300-XM100DB-M18X150			●														●				MF 18x1.5	1.50	18.00	14.00	66.00	6H		
T300-XM100DB-M20X100		●						●				●			●					○	MF 20x1	1.00	20.00	16.00	80.00	6H		
T300-XM100DB-M20X100				●					●					●							MF 20x1	1.00	20.00	16.00	80.00	6H		
T300-XM100DB-M20X100			●														●				MF 20x1	1.00	20.00	16.00	80.00	6H		
T300-XM100DB-M20X150		●						●				●			●					○	MF 20x1.5	1.50	20.00	16.00	80.00	6H		
T300-XM100DB-M20X150				●					●					●							MF 20x1.5	1.50	20.00	16.00	80.00	6H		
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	P					M					K					N					S							

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Tipo di filetto: metrico a passo fine



Metrico (mm)

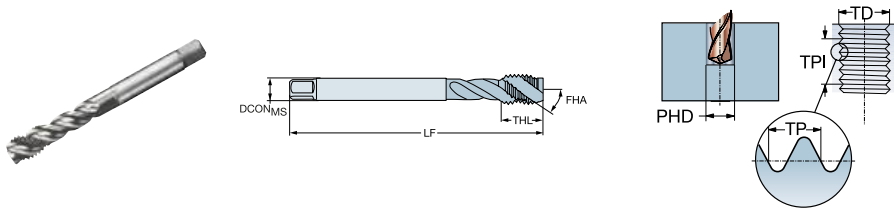
	P					M				K				N				S								
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TP [mm]	TD [mm]	D CON _{MS} [mm]	L U [mm]	T CTR
T300-XM100DB-M22X150		●						●				●			●				○		MF 22x1.5	1.50	22.00	18.00	78.00	6H
T300-XM100DB-M22X150						●				●					●						MF 22x1.5	1.50	22.00	18.00	78.00	6H
T300-XM100DB-M22X150				●													●				MF 22x1.5	1.50	22.00	18.00	78.00	6H
T300-XM100DB-M24X150		●						●				●			●				○		MF 24x1.5	1.50	24.00	18.00	93.00	6H
T300-XM100DB-M24X150						●				●					●						MF 24x1.5	1.50	24.00	18.00	93.00	6H
T300-XM100DB-M24X150				●													●				MF 24x1.5	1.50	24.00	18.00	93.00	6H
T300-XM100DB-M24X200		●						●				●			●				○		MF 24x2	2.00	24.00	18.00	93.00	6H
T300-XM100DB-M24X200						●				●					●						MF 24x2	2.00	24.00	18.00	93.00	6H
T300-XM100DB-M24X200				●													●				MF 24x2	2.00	24.00	18.00	93.00	6H
T300-XM100DB-M25X150						●				●					●						MF 25x1.5	1.50	25.00	18.00	93.00	6H
T300-XM100DB-M25X150				●													●				MF 25x1.5	1.50	25.00	18.00	93.00	6H
T300-XM100DB-M26X150		●						●				●			●				○		MF 26x1.5	1.50	26.00	18.00	93.00	6H
T300-XM100DB-M26X150						●				●					●						MF 26x1.5	1.50	26.00	18.00	93.00	6H
T300-XM100DB-M26X150				●													●				MF 26x1.5	1.50	26.00	18.00	93.00	6H
T300-XM100DB-M27X150						●				●					●						MF 27x1.5	1.50	27.00	20.00	77.00	6H
T300-XM100DB-M27X200		●						●				●			●				○		MF 27x2	2.00	27.00	20.00	77.00	6H
T300-XM100DB-M27X200						●				●					●						MF 27x2	2.00	27.00	20.00	77.00	6H
T300-XM100DB-M27X200				●													●				MF 27x2	2.00	27.00	20.00	77.00	6H
T300-XM100DB-M30X150		●						●				●			●				○		MF 30x1.5	1.50	30.00	22.00	85.00	6H
T300-XM100DB-M30X150						●				●					●						MF 30x1.5	1.50	30.00	22.00	85.00	6H
T300-XM100DB-M30X150				●													●				MF 30x1.5	1.50	30.00	22.00	85.00	6H
T300-XM100DB-M30X200		●						●				●			●				○		MF 30x2	2.00	30.00	22.00	85.00	6H
T300-XM100DB-M30X200						●				●					●						MF 30x2	2.00	30.00	22.00	85.00	6H
T300-XM100DB-M30X200				●													●				MF 30x2	2.00	30.00	22.00	85.00	6H

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UN



Valori comuni dei dati

SUBSTRATE

HSS-PM

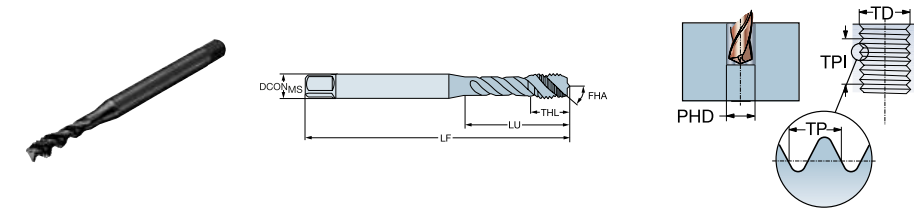
Metrico (mm)

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CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE

HSS-PM

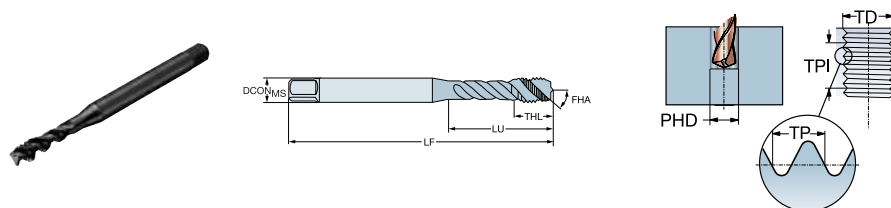
Imperiale (pollici)

	P		M	K	N	S														
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]
T300-XM100AE-2-56		●			●		●	●		○	UNC #2-56	0.086	0.141	56	0.472	3BX	1.772	0.157	3	0.073
T300-XM100AE-2-56	●			●		●					UNC #2-56	0.086	0.141	56	0.472	3BX	1.772	0.157	3	0.073
T300-XM100AE-2-56			●						●		UNC #2-56	0.086	0.141	56	0.472	3BX	1.772	0.157	3	0.073
T300-XM102AE-2-56		●			●		●	●		○	UNC #2-56	0.086	0.141	56	0.591	3BX	1.772	0.157	3	0.073
T300-XM102AE-2-56	●			●		●					UNC #2-56	0.086	0.141	56	0.591	3BX	1.772	0.157	3	0.073
T300-XM102AE-2-56			●						●		UNC #2-56	0.086	0.141	56	0.591	3BX	1.772	0.157	3	0.073
T300-XM100AE-4-40		●			●		●	●		○	UNC #4-40	0.112	0.141	40	0.689	3BX	2.205	0.280	3	0.093
T300-XM100AE-4-40	●			●		●					UNC #4-40	0.112	0.141	40	0.689	3BX	2.205	0.280	3	0.093
T300-XM100AE-4-40			●						●		UNC #4-40	0.112	0.141	40	0.689	3BX	2.205	0.280	3	0.093
T300-XM102AE-4-40		●			●		●	●		○	UNC #4-40	0.112	0.141	40	0.689	3BX	2.205	0.280	3	0.093
T300-XM102AE-4-40	●			●		●					UNC #4-40	0.112	0.141	40	0.689	3BX	2.205	0.280	3	0.093
T300-XM102AE-4-40			●						●		UNC #4-40	0.112	0.141	40	0.689	3BX	2.205	0.280	3	0.093
T300-XM100AE-5-40			●						●		UNC #5-40	0.125	0.141	40	0.689	3BX	2.205	0.260	3	0.104
T300-XM102AE-5-40		●			●		●	●		○	UNC #5-40	0.125	0.141	40	0.689	3BX	2.205	0.260	3	0.104
T300-XM102AE-5-40	●			●		●					UNC #5-40	0.125	0.141	40	0.689	3BX	2.205	0.260	3	0.104
T300-XM100AE-6-32		●			●		●	●		○	UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.283	3	0.112
T300-XM100AE-6-32	●			●		●					UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.283	3	0.112
T300-XM100AE-6-32			●						●		UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.283	3	0.112
T300-XM102AE-6-32		●			●		●	●		○	UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.283	3	0.112
T300-XM102AE-6-32	●			●		●					UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.283	3	0.112
T300-XM102AE-6-32			●						●		UNC #6-32	0.138	0.141	32	0.807	3BX	2.205	0.283	3	0.112
T300-XM100AE-8-32		●			●		●	●		○	UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.303	3	0.138
T300-XM100AE-8-32	●			●		●					UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.303	3	0.138
T300-XM100AE-8-32			●						●		UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.303	3	0.138
T300-XM102AE-8-32		●			●		●	●		○	UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.303	3	0.138
T300-XM102AE-8-32	●			●		●					UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.303	3	0.138
T300-XM102AE-8-32			●						●		UNC #8-32	0.164	0.168	32	0.846	3BX	2.480	0.303	3	0.138
T300-XM100AE-10-24		●			●		●	●		○	UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.358	3	0.154
T300-XM100AE-10-24	●			●		●					UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.358	3	0.154
T300-XM100AE-10-24			●						●		UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.358	3	0.154

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE

HSS-PM

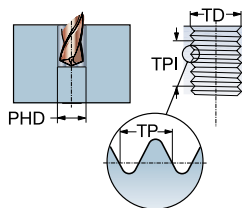
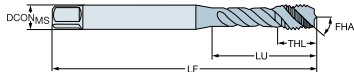
Imperiale (pollici)

	P		M	K	N		S													
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]
T300-XM102AE-10-24		●			●		●	●		○	UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.358	3	0.154
T300-XM102AE-10-24	●			●		●					UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.358	3	0.154
T300-XM102AE-10-24			●						●		UNC #10-24	0.190	0.194	24	1.102	3BX	2.756	0.358	3	0.154
T300-XM100AE-12-24		●			●		●	●		○	UNC #12-24	0.216	0.220	24	1.004	3BX	3.150	0.390	3	0.177
T300-XM102AE-12-24	●			●		●					UNC #12-24	0.216	0.255	24	0.976	3BX	3.150	0.390	3	0.177
T300-XM100AE-1/4		●			●		●	●		○	UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.433	3	0.201
T300-XM100AE-1/4	●			●		●					UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.433	3	0.201
T300-XM100AE-1/4			●						●		UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.433	3	0.201
T300-XM102AE-1/4		●			●		●	●		○	UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.433	3	0.201
T300-XM102AE-1/4	●			●		●					UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.433	3	0.201
T300-XM102AE-1/4			●						●		UNC 1/4-20	0.250	0.255	20	0.984	3BX	3.150	0.433	3	0.201
T300-XM100AE-5/16		●			●		●	●		○	UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.516	3	0.260
T300-XM100AE-5/16	●			●		●					UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.516	3	0.260
T300-XM100AE-5/16			●						●		UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.516	3	0.260
T300-XM102AE-5/16		●			●		●	●		○	UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.516	3	0.260
T300-XM102AE-5/16	●			●		●					UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.516	3	0.260
T300-XM102AE-5/16			●						●		UNC 5/16-18	0.313	0.318	18	1.339	3BX	3.543	0.516	3	0.260
T300-XM100AE-3/8		●			●		●	●		○	UNC 3/8-16	0.375	0.381	16	1.535	3BX	3.937	0.661	3	0.315
T300-XM100AE-3/8	●			●		●					UNC 3/8-16	0.375	0.381	16	1.535	3BX	3.937	0.661	3	0.315
T300-XM100AE-3/8			●						●		UNC 3/8-16	0.375	0.381	16	1.535	3BX	3.937	0.661	3	0.315
T300-XM102AE-3/8		●			●		●	●		○	UNC 3/8-16	0.375	0.381	16	1.535	3BX	3.937	0.661	3	0.315
T300-XM102AE-3/8	●			●		●					UNC 3/8-16	0.375	0.381	16	1.535	3BX	3.937	0.661	3	0.315
T300-XM102AE-3/8			●						●		UNC 3/8-16	0.375	0.381	16	1.535	3BX	3.937	0.661	3	0.315
T300-XM101AE-7/16		●			●		●	●		○	UNC 7/16-14	0.438	0.323	14	2.858	3BX	3.937	0.591	3	0.370
T300-XM101AE-7/16	●			●		●					UNC 7/16-14	0.438	0.323	14	2.858	3BX	3.937	0.591	3	0.370
T300-XM101AE-7/16			●						●		UNC 7/16-14	0.438	0.323	14	2.858	3BX	3.937	0.591	3	0.370
T300-XM103AE-7/16		●			●		●	●		○	UNC 7/16-14	0.438	0.323	14	2.858	3BX	3.937	0.591	3	0.370
T300-XM101AE-1/2		●			●		●	●		○	UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.709	3	0.425
T300-XM101AE-1/2	●			●		●					UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.709	3	0.425
T300-XM101AE-1/2			●						●		UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.709	3	0.425

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE

HSS-PM

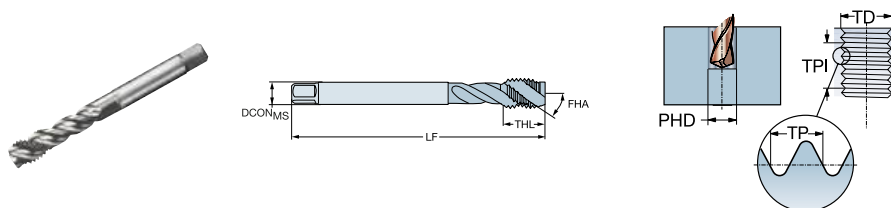
Imperiale (pollici)

	P		M		K		N		S											
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]
T300-XM103AE-1/2		●			●		●	●		○	UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.709	3	0.425
T300-XM103AE-1/2	●			●		●					UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.709	3	0.425
T300-XM103AE-1/2			●						●		UNC 1/2-13	0.500	0.367	13	3.221	3BX	4.331	0.709	3	0.425
T300-XM101AE-9/16		●			●		●	●		○	UNC 9/16-12	0.563	0.429	12	3.161	3BX	4.331	0.791	3	0.480
T300-XM101AE-9/16	●			●		●					UNC 9/16-12	0.563	0.429	12	3.161	3BX	4.331	0.791	3	0.480
T300-XM103AE-9/16		●			●		●	●		○	UNC 9/16-12	0.563	0.429	12	3.161	3BX	4.331	0.791	3	0.480
T300-XM103AE-9/16			●						●		UNC 9/16-12	0.563	0.429	12	3.161	3BX	4.331	0.791	3	0.480
T300-XM101AE-5/8		●			●		●	●		○	UNC 5/8-11	0.625	0.480	11	2.590	3BX	4.331	0.791	4	0.531
T300-XM101AE-5/8	●			●		●					UNC 5/8-11	0.625	0.480	11	2.590	3BX	4.331	0.791	4	0.531
T300-XM101AE-5/8			●						●		UNC 5/8-11	0.625	0.480	11	2.590	3BX	4.331	0.791	4	0.531
T300-XM103AE-5/8		●			●		●	●		○	UNC 5/8-11	0.625	0.480	11	2.590	3BX	4.331	0.791	4	0.531
T300-XM103AE-5/8	●			●		●					UNC 5/8-11	0.625	0.480	11	2.590	3BX	4.331	0.791	4	0.531
T300-XM101AE-3/4		●			●		●	●		○	UNC 3/4-10	0.750	0.590	10	3.050	3BX	4.921	0.980	4	0.650
T300-XM101AE-3/4	●			●		●					UNC 3/4-10	0.750	0.590	10	3.050	3BX	4.921	0.980	4	0.650
T300-XM101AE-3/4			●						●		UNC 3/4-10	0.750	0.590	10	3.050	3BX	4.921	0.980	4	0.650
T300-XM103AE-3/4		●			●		●	●		○	UNC 3/4-10	0.750	0.590	10	3.050	3BX	4.921	0.980	4	0.650
T300-XM103AE-3/4	●			●		●					UNC 3/4-10	0.750	0.590	10	3.050	3BX	4.921	0.980	4	0.650
T300-XM101AE-7/8		●			●		●	●		○	UNC 7/8-9	0.875	0.697	9	3.581	3BX	5.512	0.980	4	0.768
T300-XM101AE-7/8	●			●		●					UNC 7/8-9	0.875	0.697	9	3.581	3BX	5.512	0.980	4	0.768
T300-XM103AE-7/8		●			●		●	●		○	UNC 7/8-9	0.875	0.697	9	3.581	3BX	5.512	0.980	4	0.768
T300-XM103AE-7/8	●			●		●					UNC 7/8-9	0.875	0.697	9	3.581	3BX	5.512	0.980	4	0.768
T300-XM103AE-7/8			●						●		UNC 7/8-9	0.875	0.697	9	3.581	3BX	5.512	0.980	4	0.768
T300-XM101AE-1		●			●		●	●		○	UNC 1"-8	1.000	0.800	8	3.757	3BX	6.299	1.181	4	0.876
T300-XM101AE-1	●			●		●					UNC 1"-8	1.000	0.800	8	3.757	3BX	6.299	1.181	4	0.876
T300-XM103AE-1		●			●		●	●		○	UNC 1"-8	1.000	0.800	8	3.757	3BX	6.299	1.181	4	0.876
T300-XM103AE-1	●			●		●					UNC 1"-8	1.000	0.800	8	3.757	3BX	6.299	1.181	4	0.876

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



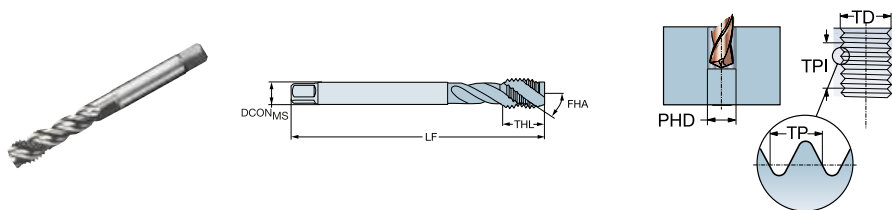
Metrico (mm)

	P					M					K					N					S								
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]		
T300-XM100DE-4-40			●						●				●		●						○	UNC #4-40	2.84	3.50	40	18.00	2B	56.00	
T300-XM100DE-4-40	●					●				●												UNC #4-40	2.84	3.50	40	18.00	2B	56.00	
T300-XM100DE-4-40				●													●					UNC #4-40	2.84	3.50	40	18.00	2B	56.00	
T300-XM100DE-5-40		●						●				●		●							○	UNC #5-40	3.17	3.50	40	18.00	2B	56.00	
T300-XM100DE-5-40	●					●			●													UNC #5-40	3.17	3.50	40	18.00	2B	56.00	
T300-XM100DE-5-40				●													●					UNC #5-40	3.17	3.50	40	18.00	2B	56.00	
T300-XM100DE-6-32		●						●				●		●							○	UNC #6-32	3.51	4.00	32	20.00	2B	56.00	
T300-XM100DE-6-32	●					●				●												UNC #6-32	3.51	4.00	32	20.00	2B	56.00	
T300-XM100DE-6-32				●													●					UNC #6-32	3.51	4.00	32	20.00	2B	56.00	
T300-XM100DE-8-32		●						●				●		●		●					○	UNC #8-32	4.17	4.50	32	21.00	2B	63.00	
T300-XM100DE-8-32	●					●				●												UNC #8-32	4.17	4.50	32	21.00	2B	63.00	
T300-XM100DE-8-32				●													●					UNC #8-32	4.17	4.50	32	21.00	2B	63.00	
T300-XM100DE-10-24		●						●				●		●		●					○	UNC #10-24	4.83	6.00	24	25.00	2B	70.00	
T300-XM100DE-10-24	●					●				●												UNC #10-24	4.83	6.00	24	25.00	2B	70.00	
T300-XM100DE-10-24				●													●					UNC #10-24	4.83	6.00	24	25.00	2B	70.00	
T300-XM100DE-12-24		●						●				●		●		●					○	UNC #12-24	5.49	6.00	24	30.00	2B	80.00	
T300-XM100DE-12-24	●					●				●												UNC #12-24	5.49	6.00	24	30.00	2B	80.00	
T300-XM100DE-12-24				●													●					UNC #12-24	5.49	6.00	24	30.00	2B	80.00	
T300-XM100DE-1/4		●						●				●		●		●					○	UNC 1/4-20	6.35	7.00	20	30.00	2B	80.00	
T300-XM100DE-1/4	●					●				●												UNC 1/4-20	6.35	7.00	20	30.00	2B	80.00	
T300-XM100DE-1/4				●													●					UNC 1/4-20	6.35	7.00	20	30.00	2B	80.00	
T300-XM100DE-5/16		●						●				●		●		●					○	UNC 5/16-18	7.94	8.00	18	35.00	2B	90.00	
T300-XM100DE-5/16	●					●				●												UNC 5/16-18	7.94	8.00	18	35.00	2B	90.00	
T300-XM100DE-5/16				●													●					UNC 5/16-18	7.94	8.00	18	35.00	2B	90.00	
T300-XM100DE-3/8		●						●				●		●		●					○	UNC 3/8-16	9.52	10.00	16	39.00	2B	100.00	
T300-XM100DE-3/8	●					●				●												UNC 3/8-16	9.52	10.00	16	39.00	2B	100.00	
T300-XM100DE-3/8				●													●					UNC 3/8-16	9.52	10.00	16	39.00	2B	100.00	
T300-XM101DE-7/16		●						●				●		●		●					○	UNC 7/16-14	11.11	8.00	14	75.75	2B	100.00	
T300-XM101DE-7/16	●					●				●												UNC 7/16-14	11.11	8.00	14	75.75	2B	100.00	
T300-XM101DE-7/16				●													●					UNC 7/16-14	11.11	8.00	14	75.75	2B	100.00	
	P					M					K					N					S								

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CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNC



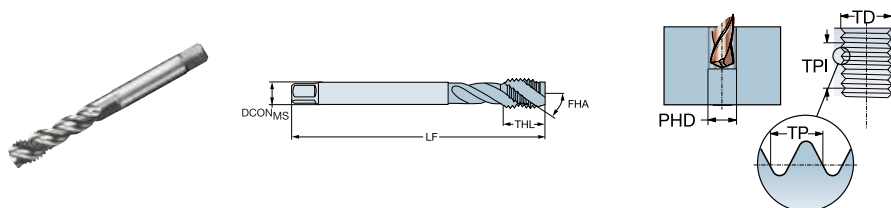
Metrico (mm)

	P					M				K				N				S									
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]
T300-XM101DE-1/2			●						●				●			●				○	UNC 1/2-13	12.70	9.00	13	82.75	2B	110.00
T300-XM101DE-1/2	●						●				●										UNC 1/2-13	12.70	9.00	13	82.75	2B	110.00
T300-XM101DE-1/2					●														●		UNC 1/2-13	12.70	9.00	13	82.75	2B	110.00
T300-XM101DE-5/8			●						●				●			●				○	UNC 5/8-11	15.88	12.00	11	67.75	2B	110.00
T300-XM101DE-5/8	●						●				●										UNC 5/8-11	15.88	12.00	11	67.75	2B	110.00
T300-XM101DE-5/8					●														●		UNC 5/8-11	15.88	12.00	11	67.75	2B	110.00
T300-XM101DE-3/4		●						●				●			●					○	UNC 3/4-10	19.05	14.00	10	80.75	2B	125.00
T300-XM101DE-3/4						●				●				●							UNC 3/4-10	19.05	14.00	10	80.75	2B	125.00
T300-XM101DE-3/4				●													●				UNC 3/4-10	19.05	14.00	10	80.75	2B	125.00
T300-XM101DE-7/8		●						●				●		●		●				○	UNC 7/8-9	22.23	18.00	9	92.75	2B	140.00
T300-XM101DE-7/8						●				●				●							UNC 7/8-9	22.23	18.00	9	92.75	2B	140.00
T300-XM101DE-7/8				●													●				UNC 7/8-9	22.23	18.00	9	92.75	2B	140.00
T300-XM101DE-1		●						●				●		●						○	UNC 1"-8	25.40	18.00	8	112.75	2B	160.00
T300-XM101DE-1						●				●				●							UNC 1"-8	25.40	18.00	8	112.75	2B	160.00
T300-XM101DE-1				●													●				UNC 1"-8	25.40	18.00	8	112.75	2B	160.00
	P					M				K				N				S									

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CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNF



Valori comuni dei dati

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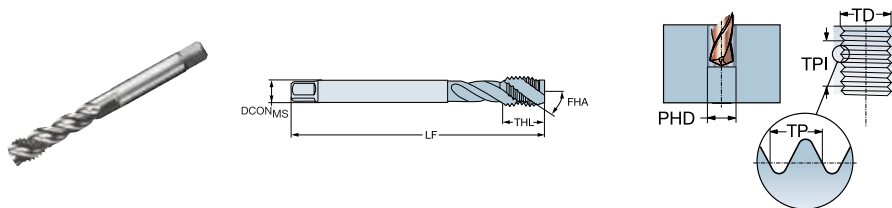
Imperiale (pollici)

	P		M	K	N		S													
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]
T300-XM100AF-4-48	●			●		●					UNF #4-48	0.112	0.141	48	0.689	3BX	2.205	0.280	3	0.094
T300-XM100AF-4-48			●						●		UNF #4-48	0.112	0.141	48	0.689	3BX	2.205	0.280	3	0.094
T300-XM102AF-4-48			●						●		UNF #4-48	0.112	0.141	48	0.689	3BX	2.205	0.280	3	0.094
T300-XM100AF-6-40		●			●		●	●	○		UNF #6-40	0.138	0.141	40	0.807	3BX	2.205	0.280	3	0.116
T300-XM102AF-6-40			●						●		UNF #6-40	0.138	0.141	40	0.807	3BX	2.205	0.280	3	0.116
T300-XM100AF-8-36		●			●		●	●	○		UNF #8-36	0.164	0.168	36	0.846	3BX	2.480	0.303	3	0.138
T300-XM102AF-8-36			●						●		UNF #8-36	0.164	0.168	36	0.846	3BX	2.480	0.303	3	0.138
T300-XM100AF-10-32		●			●		●	●	○		UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.350	3	0.161
T300-XM100AF-10-32	●			●		●					UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.350	3	0.161
T300-XM100AF-10-32			●						●		UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.350	3	0.161
T300-XM102AF-10-32		●			●		●	●	○		UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.350	3	0.161
T300-XM102AF-10-32	●			●		●					UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.350	3	0.161
T300-XM102AF-10-32			●					●			UNF #10-32	0.190	0.194	32	1.102	3BX	2.756	0.350	3	0.161
T300-XM102AF-12-28	●			●		●					UNF #12-28	0.216	0.220	28	1.220	3BX	3.150	0.390	3	0.181
T300-XM100AF-1/4		●			●		●	●	○		UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.425	3	0.217
T300-XM100AF-1/4	●			●		●					UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.425	3	0.217
T300-XM100AF-1/4			●						●		UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.425	3	0.217
T300-XM102AF-1/4		●			●		●	●	○		UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.425	3	0.217
T300-XM102AF-1/4	●			●		●					UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.425	3	0.217
T300-XM102AF-1/4			●						●		UNF 1/4-28	0.250	0.255	28	0.984	3BX	3.150	0.425	3	0.217
T300-XM100AF-5/16		●			●		●	●	○		UNF 5/16-24	0.313	0.318	24	1.339	3BX	3.543	0.508	3	0.272
T300-XM100AF-5/16	●			●		●					UNF 5/16-24	0.313	0.318	24	1.339	3BX	3.543	0.508	3	0.272
T300-XM100AF-5/16			●						●		UNF 5/16-24	0.313	0.318	24	1.339	3BX	3.543	0.508	3	0.272
T300-XM100AF-3/8		●			●		●	●	○		UNF 3/8-24	0.375	0.381	24	1.476	3BX	3.543	0.591	3	0.335
T300-XM100AF-3/8	●			●		●					UNF 3/8-24	0.375	0.381	24	1.476	3BX	3.543	0.591	3	0.335
T300-XM100AF-3/8			●						●		UNF 3/8-24	0.375	0.381	24	1.476	3BX	3.543	0.591	3	0.335
T300-XM102AF-3/8		●			●		●	●	○		UNF 3/8-24	0.375	0.381	24	1.476	3BX	3.543	0.591	3	0.335
T300-XM102AF-3/8			●						●		UNF 3/8-24	0.375	0.381	24	1.476	3BX	3.543	0.591	3	0.335
T300-XM101AF-7/16		●			●		●	●	○		UNF 7/16-20	0.438	0.367	20	2.858	3BX	3.937	0.591	3	0.390
T300-XM101AF-7/16	●			●		●					UNF 7/16-20	0.438	0.367	20	2.858	3BX	3.937	0.591	3	0.390

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CoroTap® 300, maschio a tagliare con scanalature elicoidali

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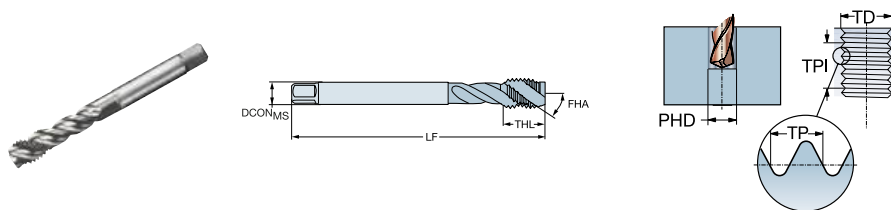
Imperiale (pollici)

	P		M	K	N	S														
Codice di ordinazione	C145	C110	C150	C145	C110	C145	C110	C110	C150	C110	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]
T300-XM101AF-7/16			●						●		UNF 7/16-20	0.438	0.367	20	2.858	3BX	3.937	0.591	3	0.390
T300-XM103AF-7/16		●			●		●	●		○	UNF 7/16-20	0.438	0.323	20	2.858	3BX	3.937	0.591	3	0.390
T300-XM103AF-7/16	●			●		●					UNF 7/16-20	0.438	0.323	20	2.858	3BX	3.937	0.591	3	0.390
T300-XM101AF-1/2		●			●		●	●		○	UNF 1/2-20	0.500	0.367	20	2.828	3BX	3.937	0.709	3	0.453
T300-XM101AF-1/2	●			●		●					UNF 1/2-20	0.500	0.367	20	2.828	3BX	3.937	0.709	3	0.453
T300-XM101AF-1/2			●						●		UNF 1/2-20	0.500	0.367	20	2.828	3BX	3.937	0.709	3	0.453
T300-XM103AF-1/2		●			●		●	●		○	UNF 1/2-20	0.500	0.367	20	2.828	3BX	3.937	0.709	3	0.453
T300-XM103AF-1/2	●			●		●					UNF 1/2-20	0.500	0.367	20	2.828	3BX	3.937	0.709	3	0.453
T300-XM101AF-9/16		●			●		●	●		○	UNF 9/16-18	0.563	0.429	18	2.768	3BX	3.937	0.752	3	0.508
T300-XM101AF-9/16	●			●		●					UNF 9/16-18	0.563	0.429	18	2.768	3BX	3.937	0.752	3	0.508
T300-XM101AF-9/16			●						●		UNF 9/16-18	0.563	0.429	18	2.768	3BX	3.937	0.752	3	0.508
T300-XM103AF-9/16		●			●		●	●		○	UNF 9/16-18	0.563	0.429	18	2.768	3BX	3.937	0.752	3	0.508
T300-XM103AF-9/16	●			●		●					UNF 9/16-18	0.563	0.429	18	2.768	3BX	3.937	0.752	3	0.508
T300-XM101AF-5/8		●			●		●	●		○	UNF 5/8-18	0.625	0.480	18	2.196	3BX	3.937	0.791	4	0.571
T300-XM101AF-5/8	●			●		●					UNF 5/8-18	0.625	0.480	18	2.196	3BX	3.937	0.791	4	0.571
T300-XM101AF-5/8			●						●		UNF 5/8-18	0.625	0.480	18	2.196	3BX	3.937	0.791	4	0.571
T300-XM101AF-3/4		●			●		●	●		○	UNF 3/4-16	0.750	0.590	16	2.459	3BX	4.331	0.980	4	0.689
T300-XM101AF-3/4	●			●		●					UNF 3/4-16	0.750	0.590	16	2.459	3BX	4.331	0.980	4	0.689
T300-XM101AF-3/4			●						●		UNF 3/4-16	0.750	0.590	16	2.459	3BX	4.331	0.980	4	0.689
T300-XM103AF-3/4			●						●		UNF 3/4-16	0.750	0.590	16	2.459	3BX	4.331	0.980	4	0.689
T300-XM103AF-7/8		●			●		●	●		○	UNF 7/8-14	0.875	0.697	14	2.990	3BX	4.921	0.980	4	0.803
T300-XM103AF-1-12		●			●		●	●		○	UNF 1"-12	1.000	0.800	12	2.970	3BX	5.512	1.059	4	0.915

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: UNF



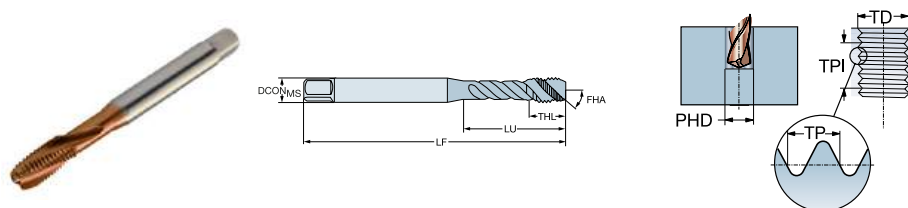
Metrico (mm)

	P					M					K					N					S								
Codice di ordinazione	C145	B110	C110	B150	C150	B145	C145	B110	C110	B145	C145	B110	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]		
T300-XM100DF-8-36			●						●				●			●				○	UNF #8-36	4.17	4.50	36	21.00	2B	63.00		
T300-XM100DF-8-36				●													●				UNF #8-36	4.17	4.50	36	21.00	2B	63.00		
T300-XM100DF-10-32			●						●				●			●				○	UNF #10-32	4.83	6.00	32	25.00	2B	70.00		
T300-XM100DF-10-32	●					●				●											UNF #10-32	4.83	6.00	32	25.00	2B	70.00		
T300-XM100DF-10-32				●													●				UNF #10-32	4.83	6.00	32	25.00	2B	70.00		
T300-XM100DF-1/4			●						●				●			●				○	UNF 1/4-28	6.35	7.00	28	30.00	2B	80.00		
T300-XM100DF-1/4	●					●				●											UNF 1/4-28	6.35	7.00	28	30.00	2B	80.00		
T300-XM100DF-1/4				●													●				UNF 1/4-28	6.35	7.00	28	30.00	2B	80.00		
T300-XM100DF-5/16			●						●				●			●				○	UNF 5/16-24	7.94	8.00	24	35.00	2B	90.00		
T300-XM100DF-5/16	●						●			●											UNF 5/16-24	7.94	8.00	24	35.00	2B	90.00		
T300-XM100DF-5/16				●													●				UNF 5/16-24	7.94	8.00	24	35.00	2B	90.00		
T300-XM100DF-3/8			●						●				●			●				○	UNF 3/8-24	9.52	10.00	24	39.00	2B	100.00		
T300-XM100DF-3/8	●						●			●											UNF 3/8-24	9.52	10.00	24	39.00	2B	100.00		
T300-XM100DF-3/8				●													●				UNF 3/8-24	9.52	10.00	24	39.00	2B	100.00		
T300-XM101DF-7/16			●						●				●			●				○	UNF 7/16-20	11.11	8.00	20	75.75	2B	100.00		
T300-XM101DF-7/16	●						●			●											UNF 7/16-20	11.11	8.00	20	75.75	2B	100.00		
T300-XM101DF-7/16				●													●				UNF 7/16-20	11.11	8.00	20	75.75	2B	100.00		
T300-XM101DF-1/2			●						●				●			●				○	UNF 1/2-20	12.70	9.00	20	83.00	2B	110.00		
T300-XM101DF-1/2	●						●			●											UNF 1/2-20	12.70	9.00	20	83.00	2B	110.00		
T300-XM101DF-1/2				●													●				UNF 1/2-20	12.70	9.00	20	83.00	2B	110.00		
T300-XM101DF-5/8			●						●				●			●				○	UNF 5/8-18	15.88	12.00	18	67.75	2B	110.00		
T300-XM101DF-5/8	●						●			●											UNF 5/8-18	15.88	12.00	18	67.75	2B	110.00		
T300-XM101DF-5/8				●													●				UNF 5/8-18	15.88	12.00	18	67.75	2B	110.00		
T300-XM101DF-3/4		●						●			●			●		●				○	UNF 3/4-16	19.05	14.00	16	77.50	2B	125.00		
T300-XM101DF-3/4					●					●				●							UNF 3/4-16	19.05	14.00	16	77.50	2B	125.00		
T300-XM101DF-3/4			●														●				UNF 3/4-16	19.05	14.00	16	77.50	2B	125.00		
T300-XM101DF-7/8		●						●			●			●		●				○	UNF 7/8-14	22.23	18.00	14	92.75	2B	140.00		
T300-XM101DF-7/8					●					●				●							UNF 7/8-14	22.23	18.00	14	92.75	2B	140.00		
T300-XM101DF-7/8			●														●				UNF 7/8-14	22.23	18.00	14	92.75	2B	140.00		

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: G



Metrico (mm)

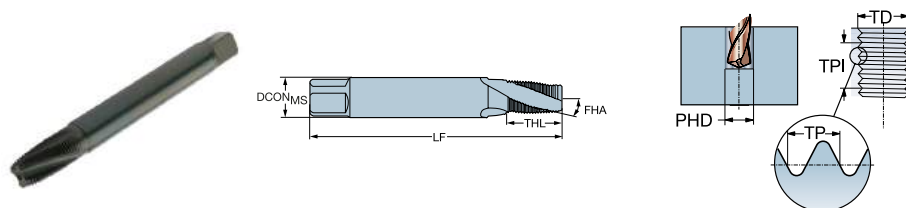
	P					M				K				N				S									
Codice di ordinazione	B110	C145	C110	B150	C150	B145	B110	C145	C110	B145	B110	C145	C110	B145	B110	C110	B150	C150	B110	C110	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]
T300-XM100DK-1/8			●						●				●			●				○	G 1/8-28	9.73	7.00	28	67.00	Normale	90.00
T300-XM100DK-1/8		●						●				●									G 1/8-28	9.73	7.00	28	67.00	Normale	90.00
T300-XM100DK-1/8				●													●				G 1/8-28	9.73	7.00	28	67.00	Normale	90.00
T300-XM100DK-1/4			●						●				●			●				○	G 1/4-19	13.16	11.00	19	71.00	Normale	100.00
T300-XM100DK-1/4		●						●				●									G 1/4-19	13.16	11.00	19	71.00	Normale	100.00
T300-XM100DK-1/4				●													●				G 1/4-19	13.16	11.00	19	71.00	Normale	100.00
T300-XM100DK-3/8			●						●				●			●				○	G 3/8-19	16.66	12.00	19	58.00	Normale	100.00
T300-XM100DK-3/8		●						●				●									G 3/8-19	16.66	12.00	19	58.00	Normale	100.00
T300-XM100DK-3/8				●													●				G 3/8-19	16.66	12.00	19	58.00	Normale	100.00
T300-XM100DK-1/2	●					●				●				●		●				○	G 1/2-14	20.95	16.00	14	80.00	Normale	125.00
T300-XM100DK-1/2				●					●					●							G 1/2-14	20.95	16.00	14	80.00	Normale	125.00
T300-XM100DK-1/2			●														●				G 1/2-14	20.95	16.00	14	80.00	Normale	125.00
T300-XM100DK-3/4	●					●				●				●		●				○	G 3/4-14	26.44	20.00	14	77.00	Normale	140.00
T300-XM100DK-3/4				●						●				●							G 3/4-14	26.44	20.00	14	77.00	Normale	140.00
T300-XM100DK-3/4			●														●				G 3/4-14	26.44	20.00	14	77.00	Normale	140.00
T300-XM100DK-1	●					●				●				●		●				○	G 1"-11	33.25	25.00	11	93.00	Normale	160.00
T300-XM100DK-1				●					●					●							G 1"-11	33.25	25.00	11	93.00	Normale	160.00
T300-XM100DK-1			●														●				G 1"-11	33.25	25.00	11	93.00	Normale	160.00
T300-XM100DK-1.1/4				●					●					●		●					G 1.1/4-11	41.91	32.00	11	72.00	Normale	170.00
T300-XM100DK-1.1/2				●					●					●							G 1.1/2-11	47.80	36.00	11	87.00	Normale	190.00
	P					M				K				N				S									

● = Scelta prioritaria ○ = Buona scelta

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: NPTF



Valori comuni dei dati

THCHT	SUBSTRATE	COATING
C = 2-3xTP	HSS-E	STTEMP Fe304

Imperiale (pollici)



Codice di ordinazione	B145	B145	B145	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T300-XM100AM-1/16	●	●	●	NPTF 1/16-27	0.301	0.313	27	2.205	Normale	3.150	0.551	3	0.244	DIN 2184-1/ANSI
T300-XM100AM-1/8	●	●	●	NPTF 1/8-27	0.393	0.437	27	2.520	Normale	3.543	0.551	4	0.331	DIN 2184-1/ANSI
T300-XM100AM-1/4	●	●	●	NPTF 1/4-18	0.524	0.562	18	2.323	Normale	3.937	0.787	4	0.429	DIN 2184-1/ANSI
T300-XM100AM-3/8	●	●	●	NPTF 3/8-18	0.660	0.700	18	2.638	Normale	4.331	0.787	5	0.561	DIN 2184-1/ANSI
T300-XM100AM-1/2	●	●	●	NPTF 1/2-14	0.824	0.687	14	3.110	Normale	4.921	1.024	5	0.699	DIN 2184-1/ANSI
T300-XM100AM-3/4	●	●	●	NPTF 3/4-14	1.034	0.906	14	3.071	Normale	5.512	1.024	5	0.906	DIN 2184-1/ANSI



● = Scelta prioritaria ○ = Buona scelta



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CoroTap® 400

Maschiatura a formare ad alta velocità

CoroTap® 400 è un maschio a rullare ad alta velocità, senza trucioli, adatto sia a fori passanti sia a fori ciechi in acciaio, acciaio inossidabile, alluminio e HRSA. Sono disponibili maschi a rullare versatili e ottimizzati, con e senza scanalature per l'olio, in una vasta gamma di diametri, qualità, rivestimenti e forme di filetto per adattarsi a diverse applicazioni.

Applicazione

- Adatto sia per fori passanti sia per fori ciechi
- Disponibili in diverse forme e standard di filettatura
- Profondità fino a $3,5 \times$ il diametro

Caratteristiche e vantaggi

- I profili ottimizzati dei lobi consentono una durata dell'utensile affidabile e prevedibile ad elevate velocità di taglio sia per i fori passanti che per i fori ciechi
- Trattamento superficiale a basso coefficiente di attrito per una finitura del filetto liscia e lucida
- Una lunghezza del filetto ridotta comporta un contatto minore con il materiale, che riduce l'assorbimento di potenza e la coppia
- Fori del refrigerante sfalsati per un eccellente flusso di refrigerante nella zona di formazione dei filetti e per un processo di formatura sicuro



Foro passante



Foro cieco

Ottimizzato

CoroTap® 400 ha maschi specifici per materiali in acciaio e materiali non ferrosi.



Campi di applicazione ISO

Versatile

CoroTap® 400 -XM è la gamma versatile di maschi multimateriali per acciaio, acciaio inossidabile, materiali non ferrosi, HRSA e ghisa.



Campi di applicazione ISO

Personalizzato

Gamma personalizzata con caratteristiche Utensili Tailor Made® e utensili ingegnerizzati avanzati progettati per soddisfare le vostre esigenze applicative più specifiche.

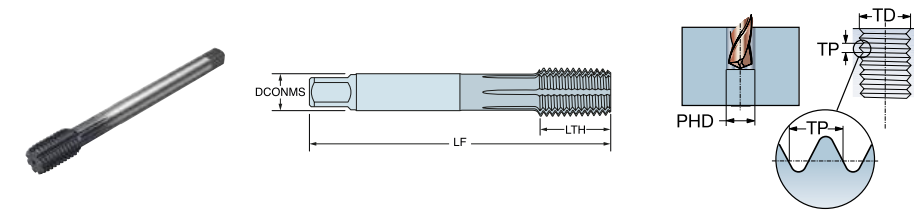


Campi di applicazione ISO



CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

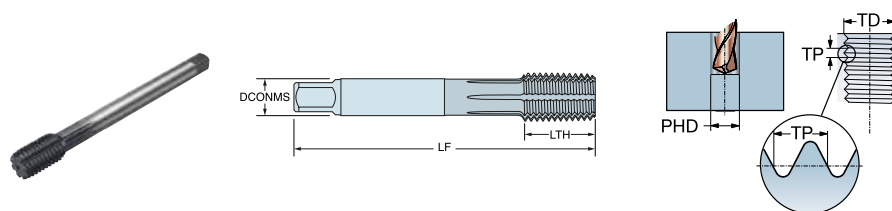
Metrico (mm)

N													
Codice di ordinazione	NIPC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-NM100AA-M3	●	M 3	0.50	3.00	3.58	17.00	6HX	56.00	5.00	4	2.80	DIN/ANSI	C = 2-3xTP
T400-NM100AA-M4	●	M 4	0.70	4.00	4.27	21.00	6HX	63.00	7.00	5	3.70	DIN/ANSI	C = 2-3xTP
T400-NM100AA-M5	●	M 5	0.80	5.00	4.93	25.00	6HX	70.00	8.00	5	4.65	DIN/ANSI	C = 2-3xTP
T400-NM100AA-M6	●	M 6	1.00	6.00	6.48	29.00	6HX	80.00	10.00	5	5.60	DIN/ANSI	C = 2-3xTP
T400-NM100AA-M8	●	M 8	1.25	8.00	8.08	35.00	6HX	90.00	13.00	5	7.45	DIN/ANSI	C = 2-3xTP
T400-NM100AA-M10	●	M 10	1.50	10.00	9.68	39.00	6HX	100.00	15.00	6	9.35	DIN/ANSI	C = 2-3xTP
T400-NM101AA-M12	●	M 12	1.75	12.00	9.32	44.00	6HX	110.00	18.00	8	11.25	DIN/ANSI	C = 2-3xTP
T400-NM101AA-M14	●	M 14	2.00	14.00	10.90	45.00	6HX	110.00	20.00	8	13.10	DIN/ANSI	C = 2-3xTP
T400-NM101AA-M16	●	M 16	2.00	16.00	12.19	45.00	6HX	110.00	20.00	8	15.10	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

COATING

PVD AlCrN

Metrico (mm)

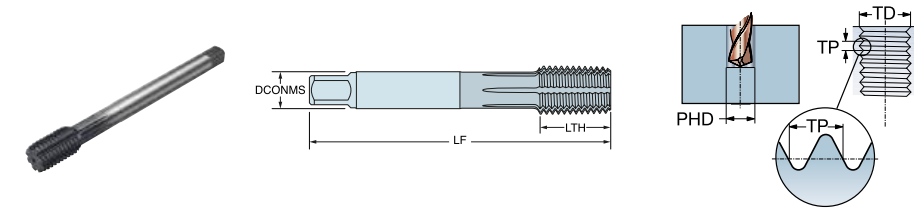
		N															
Codice di ordinazione	NIBC	NIPC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	SUBSTRATE		
T400-NM100DA-M2		●	M 2	0.40	2.00	2.80	11.00	6HX	45.00	4.00	3	1.85	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M2.5		●	M 2.5	0.45	2.50	2.80	14.00	6HX	50.00	4.50	4	2.30	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M3	●		M 3	0.50	3.00	3.50	18.00	6HX	56.00	6.00	4	2.80	DIN 2174 (371)	C = 2-3xTP	HC		
T400-NM100DA-M3		●	M 3	0.50	3.00	3.50	17.00	6HX	56.00	5.00	4	2.80	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M3.5		●	M 3.5	0.60	3.50	4.00	19.00	6HX	56.00	6.00	4	3.25	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M4	●		M 4	0.70	4.00	4.50	21.00	6HX	63.00	7.50	5	3.70	DIN 2174 (371)	C = 2-3xTP	HC		
T400-NM100DA-M4		●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	7.00	5	3.70	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M5		●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	5	4.65	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M6		●	M 6	1.00	6.00	6.00	29.00	6HX	80.00	10.00	5	5.60	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M7		●	M 7	1.00	7.00	7.00	29.00	6HX	80.00	10.00	5	6.60	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	13.00	5	7.45	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM100DA-M10		●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	15.00	6	9.35	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM		
T400-NM101DA-M12		●	M 12	1.75	12.00	9.00	44.00	6HX	110.00	18.00	8	11.25	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM		
T400-NM101DA-M14		●	M 14	2.00	14.00	11.00	45.00	6HX	110.00	20.00	8	13.10	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM		
T400-NM101DA-M16		●	M 16	2.00	16.00	12.00	45.00	6HX	110.00	20.00	8	15.10	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM		
T400-NM101DA-M20		●	M 20	2.50	20.00	16.00	53.00	6HX	140.00	25.00	8	18.90	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM		

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

COATING

PVD AlCrN

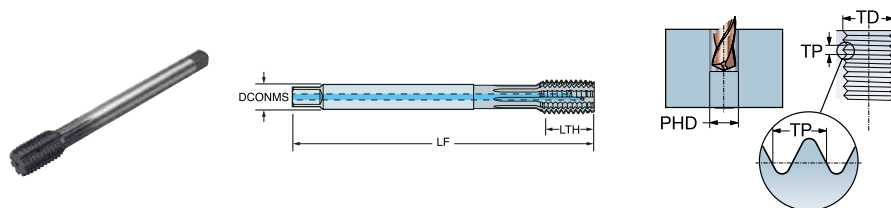
Metrico (mm)

	N																
Codice di ordinazione	NIBC	NIPC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	SUBSTRATE		
T400-NM102DA-M2		●	M 2	0.40	2.00	2.80	11.00	6HX	45.00	4.00	3	1.85	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM102DA-M2.5		●	M 2.5	0.45	2.50	2.80	14.00	6HX	50.00	4.50	4	2.30	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM102DA-M3	●		M 3	0.50	3.00	3.50	18.00	6HX	56.00	6.00	4	2.80	DIN 2174 (371)	E = 1,5-2xTP	HC		
T400-NM102DA-M3		●	M 3	0.50	3.00	3.50	17.00	6HX	56.00	5.00	4	2.80	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM102DA-M3.5		●	M 3.5	0.60	3.50	4.00	19.00	6HX	56.00	6.00	4	3.25	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM102DA-M4	●		M 4	0.70	4.00	4.50	21.00	6HX	63.00	7.50	5	3.70	DIN 2174 (371)	E = 1,5-2xTP	HC		
T400-NM102DA-M4		●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	7.00	5	3.70	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM102DA-M5		●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	5	4.65	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM102DA-M6		●	M 6	1.00	6.00	6.00	29.00	6HX	80.00	10.00	5	5.60	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM102DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	13.00	5	7.45	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM102DA-M10		●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	15.00	6	9.35	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM		
T400-NM103DA-M12		●	M 12	1.75	12.00	9.00	44.00	6HX	110.00	18.00	8	11.25	DIN 2174 (376)	E = 1,5-2xTP	HSS-E-PM		
T400-NM103DA-M14		●	M 14	2.00	14.00	11.00	45.00	6HX	110.00	20.00	8	13.10	DIN 2174 (376)	E = 1,5-2xTP	HSS-E-PM		
T400-NM103DA-M16		●	M 16	2.00	16.00	12.00	45.00	6HX	110.00	20.00	8	15.10	DIN 2174 (376)	E = 1,5-2xTP	HSS-E-PM		
T400-NM103DA-M20		●	M 20	2.50	20.00	16.00	53.00	6HX	140.00	25.00	8	18.90	DIN 2174 (376)	E = 1,5-2xTP	HSS-E-PM		

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

COATING

PVD AlCrN

Metrico (mm)

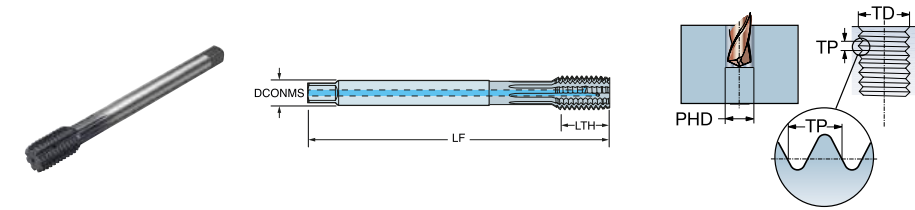
	N														
Codice di ordinazione	N1BC	N1PC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	SUBSTRATE
T400-NM108DA-M5	●		M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.50	5	4.65	DIN 2174 (371)	C = 2-3xTP	HC
T400-NM108DA-M5		●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	5	4.65	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM
T400-NM108DA-M6	●		M 6	1.00	6.00	6.00	30.00	6HX	80.00	11.00	5	5.60	DIN 2174 (371)	C = 2-3xTP	HC
T400-NM108DA-M6		●	M 6	1.00	6.00	6.00	29.00	6HX	80.00	10.00	5	5.60	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM
T400-NM108DA-M8	●		M 8	1.25	8.00	8.00	35.00	6HX	90.00	14.00	5	7.45	DIN 2174 (371)	C = 2-3xTP	HC
T400-NM108DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	13.00	5	7.45	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM
T400-NM108DA-M10	●		M 10	1.50	10.00	10.00	39.00	6HX	100.00	16.00	5	9.35	DIN 2174 (371)	C = 2-3xTP	HC
T400-NM109DA-M10		●	M 10	1.50	10.00	10.00	36.00	6HX	100.00	15.00	6	9.35	DIN 2174 (371)	C = 2-3xTP	HSS-E-PM
T400-NM109DA-M12		●	M 12	1.75	12.00	9.00	44.00	6HX	110.00	18.00	8	11.25	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM
T400-NM109DA-M14		●	M 14	2.00	14.00	11.00	45.00	6HX	110.00	20.00	8	13.10	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM
T400-NM109DA-M16		●	M 16	2.00	16.00	12.00	45.00	6HX	110.00	20.00	8	15.10	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM
T400-NM109DA-M20		●	M 20	2.50	20.00	16.00	53.00	6HX	140.00	25.00	8	18.90	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM
T400-NM109DA-M24		●	M 24	3.00	24.00	18.00	65.00	6HX	140.00	30.00	8	22.70	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM
T400-NM109DA-M27		●	M 27	3.00	27.00	20.00	73.00	6HX	160.00	30.00	8	25.70	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM
T400-NM109DA-M30		●	M 30	3.50	30.00	22.00	80.00	6HX	180.00	35.00	8	28.45	DIN 2174 (376)	C = 2-3xTP	HSS-E-PM

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

COATING

PVD AlCrN

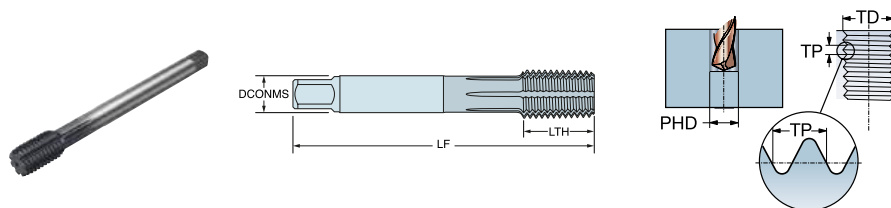
Metrico (mm)

	N														
Codice di ordinazione	N1BC	N1PC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	SUBSTRATE
T400-NM110DA-M5	●		M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.50	5	4.65	DIN 2174 (371)	E = 1,5-2xTP	HC
T400-NM110DA-M5		●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	5	4.65	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM
T400-NM110DA-M6	●		M 6	1.00	6.00	6.00	30.00	6HX	80.00	11.00	5	5.60	DIN 2174 (371)	E = 1,5-2xTP	HC
T400-NM110DA-M6		●	M 6	1.00	6.00	6.00	29.00	6HX	80.00	10.00	5	5.60	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM
T400-NM110DA-M8	●		M 8	1.25	8.00	8.00	35.00	6HX	90.00	14.00	5	7.45	DIN 2174 (371)	E = 1,5-2xTP	HC
T400-NM110DA-M8		●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	13.00	5	7.45	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM
T400-NM110DA-M10	●		M 10	1.50	10.00	10.00	39.00	6HX	100.00	16.00	5	9.35	DIN 2174 (371)	E = 1,5-2xTP	HC
T400-NM111DA-M10		●	M 10	1.50	10.00	10.00	36.00	6HX	100.00	15.00	6	9.35	DIN 2174 (371)	E = 1,5-2xTP	HSS-E-PM
T400-NM111DA-M12		●	M 12	1.75	12.00	9.00	44.00	6HX	110.00	18.00	8	11.25	DIN 2174 (376)	E = 1,5-2xTP	HSS-E-PM
T400-NM111DA-M14		●	M 14	2.00	14.00	11.00	45.00	6HX	110.00	20.00	8	13.10	DIN 2174 (376)	E = 1,5-2xTP	HSS-E-PM
T400-NM111DA-M16		●	M 16	2.00	16.00	12.00	45.00	6HX	110.00	20.00	8	15.10	DIN 2174 (376)	E = 1,5-2xTP	HSS-E-PM
T400-NM111DA-M20		●	M 20	2.50	20.00	16.00	53.00	6HX	140.00	25.00	8	18.90	DIN 2174 (376)	E = 1,5-2xTP	HSS-E-PM

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

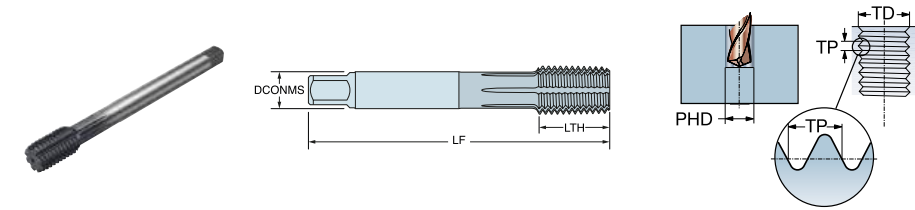
Codice di ordinazione	NIPC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-NM100JA-M3	●	M 3	0.50	3.00	4.00	18.00	6HX	46.00	5.00	4	2.80	JIS	C = 2-3xTP
T400-NM100JA-M4	●	M 4	0.70	4.00	5.00	21.00	6HX	52.00	7.00	5	3.70	JIS	C = 2-3xTP
T400-NM100JA-M5	●	M 5	0.80	5.00	5.50	25.00	6HX	60.00	8.00	5	4.65	JIS	C = 2-3xTP
T400-NM100JA-M6	●	M 6	1.00	6.00	6.00	30.00	6HX	62.00	10.00	5	5.60	JIS	C = 2-3xTP
T400-NM100JA-M8	●	M 8	1.25	8.00	6.20	32.00	6HX	65.00	13.00	5	7.45	JIS	C = 2-3xTP
T400-NM100JA-M10	●	M 10	1.50	10.00	7.00	35.00	6HX	75.00	15.00	6	9.35	JIS	C = 2-3xTP
T400-NM101JA-M12	●	M 12	1.75	12.00	8.50	40.00	6HX	82.00	18.00	8	11.25	JIS	C = 2-3xTP
T400-NM101JA-M14	●	M 14	2.00	14.00	10.50	40.00	6HX	88.00	20.00	8	13.10	JIS	C = 2-3xTP
T400-NM101JA-M16	●	M 16	2.00	16.00	12.50	40.00	6HX	95.00	20.00	8	15.10	JIS	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

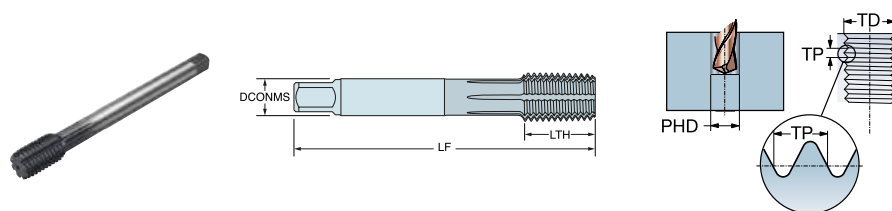
Metrico (mm)

N													
Codice di ordinazione	NIPC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-NM100AB-M4X050	●	MF 4x0.5	0.50	4.00	4.27	21.00	6HX	63.00	7.00	5	3.80	DIN/ANSI	C = 2-3xTP
T400-NM100AB-M5X050	●	MF 5x0.5	0.50	5.00	4.93	25.00	6HX	70.00	8.00	5	4.80	DIN/ANSI	C = 2-3xTP
T400-NM100AB-M6X075	●	MF 6x0.75	0.75	6.00	6.48	29.00	6HX	80.00	10.00	5	6.65	DIN/ANSI	C = 2-3xTP
T400-NM100AB-M8X100	●	MF 8x1	1.00	8.00	8.08	35.00	6HX	90.00	13.00	5	7.55	DIN/ANSI	C = 2-3xTP
T400-NM101AB-M10X100	●	MF 10x1	1.00	10.00	9.68	39.00	6HX	100.00	13.00	6	9.55	DIN/ANSI	C = 2-3xTP
T400-NM101AB-M12X100	●	MF 12x1	1.00	12.00	9.32	40.00	6HX	100.00	13.00	8	11.55	DIN/ANSI	C = 2-3xTP
T400-NM101AB-M12X125	●	MF 12x1.25	1.25	12.00	9.32	40.00	6HX	100.00	13.00	8	11.45	DIN/ANSI	C = 2-3xTP
T400-NM101AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	40.00	6HX	100.00	15.00	8	11.30	DIN/ANSI	C = 2-3xTP
T400-NM101AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	40.00	6HX	110.00	15.00	8	13.30	DIN/ANSI	C = 2-3xTP
T400-NM101AB-M16X150	●	MF 16x1.5	1.50	16.00	12.19	40.00	6HX	110.00	15.00	8	15.30	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

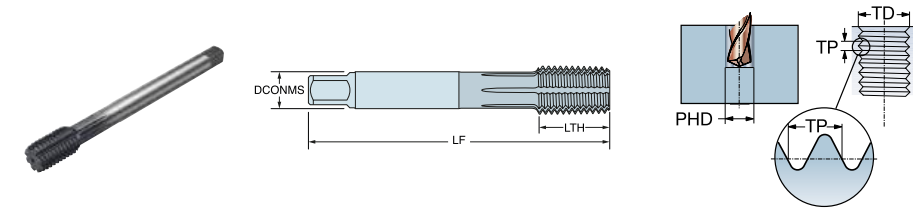
N													
Codice di ordinazione	NIPC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-NM100DB-M4X050	●	MF 4x0.5	0.50	4.00	4.50	21.00	6HX	63.00	7.00	5	3.80	DIN 2174 (371)	C = 2-3xTP
T400-NM100DB-M5X050	●	MF 5x0.5	0.50	5.00	6.00	25.00	6HX	70.00	8.00	5	4.80	DIN 2174 (371)	C = 2-3xTP
T400-NM100DB-M6X075	●	MF 6x0.75	0.75	6.00	6.00	29.00	6HX	80.00	10.00	5	6.65	DIN 2174 (371)	C = 2-3xTP
T400-NM100DB-M8X100	●	MF 8x1	1.00	8.00	8.00	35.00	6HX	90.00	13.00	5	7.55	DIN 2174 (371)	C = 2-3xTP
T400-NM101DB-M10X100	●	MF 10x1	1.00	10.00	10.00	39.00	6HX	90.00	13.00	6	9.55	DIN 2174 (371)	C = 2-3xTP
T400-NM101DB-M12X100	●	MF 12x1	1.00	12.00	9.00	40.00	6HX	100.00	13.00	8	11.55	DIN 2174 (374)	C = 2-3xTP
T400-NM101DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	40.00	6HX	100.00	13.00	8	11.45	DIN 2174 (374)	C = 2-3xTP
T400-NM101DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	40.00	6HX	100.00	15.00	8	11.30	DIN 2174 (374)	C = 2-3xTP
T400-NM101DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	40.00	6HX	100.00	15.00	8	13.30	DIN 2174 (374)	C = 2-3xTP
T400-NM101DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	40.00	6HX	100.00	15.00	8	15.30	DIN 2174 (374)	C = 2-3xTP
T400-NM101DB-M18X150	●	MF 18x1.5	1.50	18.00	14.00	45.00	6HX	110.00	15.00	8	17.30	DIN 2174 (374)	C = 2-3xTP
T400-NM101DB-M20X150	●	MF 20x1.5	1.50	20.00	16.00	45.00	6HX	125.00	15.00	8	19.30	DIN 2174 (374)	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

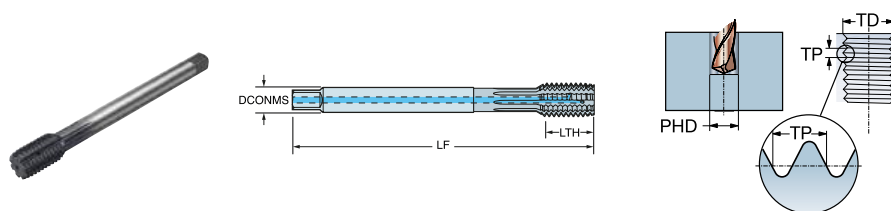
Metrico (mm)

N													
Codice di ordinazione	N1PC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-NM102DB-M8X100	●	MF 8x1	1.00	8.00	8.00	35.00	6HX	90.00	13.00	5	7.55	DIN 2174 (371)	E = 1,5-2xTP
T400-NM103DB-M10X100	●	MF 10x1	1.00	10.00	10.00	39.00	6HX	90.00	13.00	6	9.55	DIN 2174 (371)	E = 1,5-2xTP
T400-NM103DB-M12X100	●	MF 12x1	1.00	12.00	9.00	40.00	6HX	100.00	13.00	8	11.55	DIN 2174 (374)	E = 1,5-2xTP
T400-NM103DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	40.00	6HX	100.00	13.00	8	11.45	DIN 2174 (374)	E = 1,5-2xTP
T400-NM103DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	40.00	6HX	100.00	15.00	8	11.30	DIN 2174 (374)	E = 1,5-2xTP
T400-NM103DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	40.00	6HX	100.00	15.00	8	13.30	DIN 2174 (374)	E = 1,5-2xTP
T400-NM103DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	40.00	6HX	100.00	15.00	8	15.30	DIN 2174 (374)	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

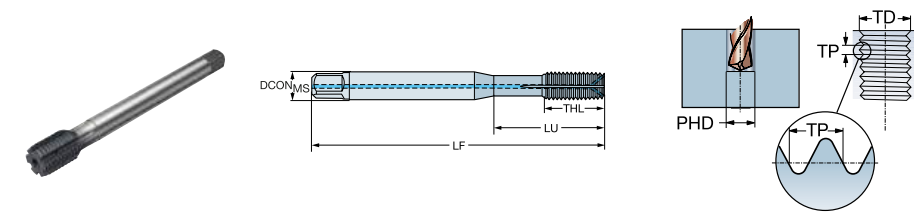
Codice di ordinazione	NIPC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-NM108DB-M5X050	●	MF 5x0.5	0.50	5.00	6.00	25.00	6HX	70.00	8.00	5	4.80	DIN 2174 (371)	C = 2-3xTP
T400-NM108DB-M6X075	●	MF 6x0.75	0.75	6.00	6.00	29.00	6HX	80.00	10.00	5	6.65	DIN 2174 (371)	C = 2-3xTP
T400-NM108DB-M8X100	●	MF 8x1	1.00	8.00	8.00	35.00	6HX	90.00	13.00	5	7.55	DIN 2174 (371)	C = 2-3xTP
T400-NM109DB-M10X100	●	MF 10x1	1.00	10.00	10.00	39.00	6HX	90.00	13.00	6	9.55	DIN 2174 (371)	C = 2-3xTP
T400-NM109DB-M12X100	●	MF 12x1	1.00	12.00	9.00	40.00	6HX	100.00	13.00	8	11.55	DIN 2174 (374)	C = 2-3xTP
T400-NM109DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	40.00	6HX	100.00	13.00	8	11.45	DIN 2174 (374)	C = 2-3xTP
T400-NM109DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	40.00	6HX	100.00	15.00	8	11.30	DIN 2174 (374)	C = 2-3xTP
T400-NM109DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	40.00	6HX	100.00	15.00	8	13.30	DIN 2174 (374)	C = 2-3xTP
T400-NM109DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	40.00	6HX	100.00	15.00	8	15.30	DIN 2174 (374)	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HC	PVD AlCrN

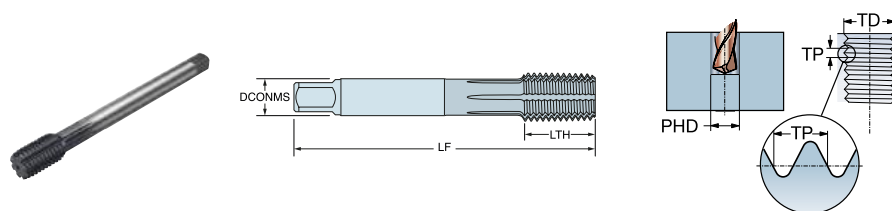
Metrico (mm)

N													
Codice di ordinazione	N1BC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-NM110DB-M8X100	●	MF 8x1	1.00	8.00	8.00	35.00	6HX	90.00	14.00	5	7.55	DIN 2174 (371)	E = 1,5-2xTP
T400-NM110DB-M10X100	●	MF 10x1	1.00	10.00	10.00	35.00	6HX	90.00	14.00	6	9.55	DIN 2174 (371)	E = 1,5-2xTP
T400-NM110DB-M10X125	●	MF 12x1	1.25	12.00	9.00	39.00	6HX	100.00	15.00	6	11.55	DIN 2174 (371)	E = 1,5-2xTP
T400-NM110DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	40.00	6HX	100.00	15.00	6	11.45	DIN 2174 (374)	E = 1,5-2xTP
T400-NM110DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	40.00	6HX	100.00	15.00	6	11.30	DIN 2174 (374)	E = 1,5-2xTP
T400-NM110DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	40.00	6HX	100.00	16.00	6	13.30	DIN 2174 (374)	E = 1,5-2xTP
T400-NM110DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	40.00	6HX	100.00	16.00	6	15.30	DIN 2174 (374)	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD AlCrN

Metrico (mm)

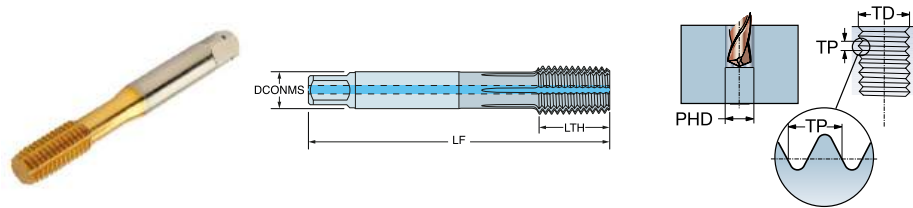
N													
Codice di ordinazione	NIPC	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-NM100JB-M4X050	●	MF 4x0.5	0.50	4.00	5.00	21.00	6HX	52.00	7.00	5	3.80	JIS	C = 2-3xTP
T400-NM100JB-M5X050	●	MF 5x0.5	0.50	5.00	5.50	25.00	6HX	60.00	8.00	5	4.80	JIS	C = 2-3xTP
T400-NM100JB-M6X075	●	MF 6x0.75	0.75	6.00	6.00	30.00	6HX	62.00	10.00	5	6.65	JIS	C = 2-3xTP
T400-NM100JB-M8X100	●	MF 8x1	1.00	8.00	6.20	30.00	6HX	70.00	13.00	5	7.55	JIS	C = 2-3xTP
T400-NM101JB-M10X100	●	MF 10x1	1.00	10.00	7.00	30.00	6HX	70.00	13.00	6	9.55	JIS	C = 2-3xTP
T400-NM101JB-M12X100	●	MF 12x1	1.00	12.00	8.50	30.00	6HX	70.00	13.00	8	11.55	JIS	C = 2-3xTP
T400-NM101JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	35.00	6HX	80.00	13.00	8	11.45	JIS	C = 2-3xTP
T400-NM101JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	40.00	6HX	82.00	15.00	8	11.30	JIS	C = 2-3xTP
T400-NM101JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	40.00	6HX	88.00	15.00	8	13.30	JIS	C = 2-3xTP
T400-NM101JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	40.00	6HX	95.00	15.00	8	15.30	JIS	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

THCHT	SUBSTRATE	COATING
C = 2-3xTP	HSS-E-PM	PVD TiN

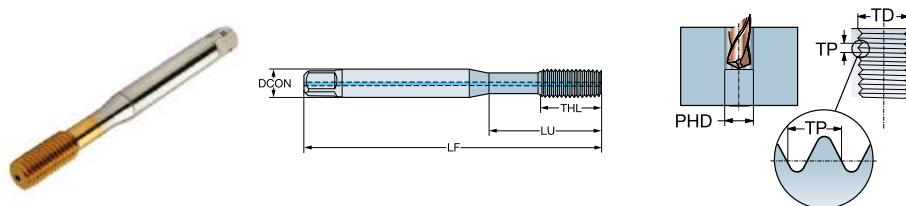
Imperiale (pollici)

P												
Codice di ordinazione	F125	TDZ	TP [inch]	TD [inch]	DCON _{MS} [inch]	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T400-PM100AA-M3	●	M 3	0.020	0.118	0.141	0.709	6HX	2.205	0.236	4	0.108	DIN/ANSI
T400-PM100AA-M4	●	M 4	0.028	0.157	0.168	0.827	6HX	2.480	0.276	5	0.144	DIN/ANSI
T400-PM100AA-M5	●	M 5	0.031	0.197	0.194	0.984	6HX	2.756	0.315	5	0.181	DIN/ANSI
T400-PM100AA-M6	●	M 6	0.039	0.236	0.255	1.181	6HX	3.150	0.394	5	0.217	DIN/ANSI
T400-PM100AA-M8	●	M 8	0.049	0.315	0.318	1.378	6HX	3.543	0.472	6	0.291	DIN/ANSI
T400-PM100AA-M10	●	M 10	0.059	0.394	0.381	1.535	6HX	3.937	0.591	7	0.364	DIN/ANSI
T400-PM100AA-M12	●	M 12	0.069	0.472	0.367	1.654	6HX	4.331	0.630	8	0.445	DIN/ANSI
T400-PM100AA-M14	●	M 14	0.079	0.551	0.429	1.929	6HX	4.331	0.787	8	0.516	DIN/ANSI
T400-PM100AA-M16	●	M 16	0.079	0.630	0.480	2.165	6HX	4.331	0.787	8	0.594	DIN/ANSI

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrico (mm)

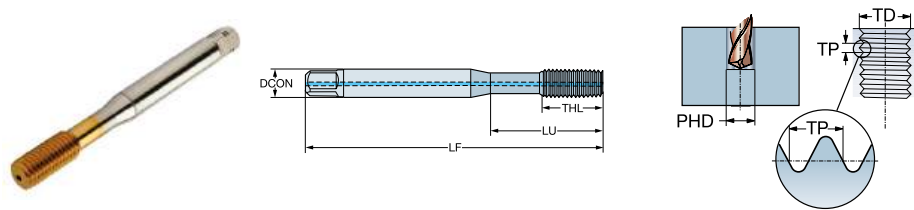
Codice di ordinazione	F-125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-PM100DA-M3	●	M 3	0.50	3.00	3.50	18.00	6HX	56.00	6.00	4	2.75	DIN 2174	C = 2-3xTP
T400-PM101DA-M3	●	M 3	0.50	3.00	3.50	18.00	6GX	56.00	6.00	4	2.75	DIN 2174	C = 2-3xTP
T400-PM102DA-M3	●	M 3	0.50	3.00	3.50	18.00	6HX	56.00	6.00	4	2.75	DIN 2174	E = 1,5-2xTP
T400-PM100DA-M4	●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	7.00	5	3.65	DIN 2174	C = 2-3xTP
T400-PM101DA-M4	●	M 4	0.70	4.00	4.50	21.00	6GX	63.00	7.00	5	3.65	DIN 2174	C = 2-3xTP
T400-PM102DA-M4	●	M 4	0.70	4.00	4.50	21.00	6HX	63.00	7.00	5	3.65	DIN 2174	E = 1,5-2xTP
T400-PM100DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	5	4.60	DIN 2174	C = 2-3xTP
T400-PM101DA-M5	●	M 5	0.80	5.00	6.00	25.00	6GX	70.00	8.00	5	4.60	DIN 2174	C = 2-3xTP
T400-PM102DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	5	4.60	DIN 2174	E = 1,5-2xTP
T400-PM100DA-M6	●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	10.00	5	5.50	DIN 2174	C = 2-3xTP
T400-PM101DA-M6	●	M 6	1.00	6.00	6.00	30.00	6GX	80.00	10.00	5	5.50	DIN 2174	C = 2-3xTP
T400-PM102DA-M6	●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	10.00	5	5.50	DIN 2174	E = 1,5-2xTP
T400-PM100DA-M7	●	M 7	1.00	7.00	7.00	30.00	6HX	80.00	7.00	6	6.50	DIN 2174	C = 2-3xTP
T400-PM100DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	12.00	6	7.40	DIN 2174	C = 2-3xTP
T400-PM101DA-M8	●	M 8	1.25	8.00	8.00	35.00	6GX	90.00	12.00	6	7.40	DIN 2174	C = 2-3xTP
T400-PM102DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	12.00	6	7.40	DIN 2174	E = 1,5-2xTP
T400-PM100DA-M9	●	M 9	1.25	9.00	9.00	35.00	6HX	90.00	13.00	6	8.40	DIN 2174	C = 2-3xTP
T400-PM100DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	15.00	7	9.25	DIN 2174	C = 2-3xTP
T400-PM101DA-M10	●	M 10	1.50	10.00	10.00	39.00	6GX	100.00	15.00	7	9.25	DIN 2174	C = 2-3xTP
T400-PM102DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	15.00	7	9.25	DIN 2174	E = 1,5-2xTP
T400-PM100DA-M12	●	M 12	1.75	12.00	9.00	42.00	6HX	110.00	16.00	8	11.30	DIN 2174	C = 2-3xTP
T400-PM101DA-M12	●	M 12	1.75	12.00	9.00	42.00	6GX	110.00	16.00	8	11.30	DIN 2174	C = 2-3xTP
T400-PM102DA-M12	●	M 12	1.75	12.00	9.00	42.00	6HX	110.00	16.00	8	11.30	DIN 2174	E = 1,5-2xTP
T400-PM100DA-M14	●	M 14	2.00	14.00	11.00	49.00	6HX	110.00	20.00	8	13.10	DIN 2174	C = 2-3xTP
T400-PM101DA-M14	●	M 14	2.00	14.00	11.00	49.00	6GX	110.00	20.00	8	13.10	DIN 2174	C = 2-3xTP
T400-PM102DA-M14	●	M 14	2.00	14.00	11.00	49.00	6HX	110.00	20.00	8	13.10	DIN 2174	E = 1,5-2xTP
T400-PM100DA-M16	●	M 16	2.00	16.00	12.00	55.00	6HX	110.00	20.00	8	15.10	DIN 2174	C = 2-3xTP
T400-PM101DA-M16	●	M 16	2.00	16.00	12.00	55.00	6GX	110.00	20.00	8	15.10	DIN 2174	C = 2-3xTP
T400-PM102DA-M16	●	M 16	2.00	16.00	12.00	55.00	6HX	110.00	20.00	8	15.10	DIN 2174	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

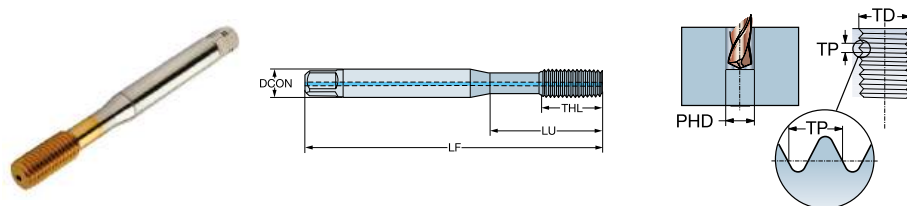
Metrico (mm)

P														
Codice di ordinazione	F125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	
T400-PM103DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	5	4.60	DIN 2174	C = 2-3xTP	
T400-PM104DA-M5	●	M 5	0.80	5.00	6.00	25.00	6HX	70.00	8.00	5	4.60	DIN 2174	C = 2-3xTP	
T400-PM103DA-M6	●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	10.00	5	5.50	DIN 2174	C = 2-3xTP	
T400-PM104DA-M6	●	M 6	1.00	6.00	6.00	30.00	6HX	80.00	10.00	5	5.50	DIN 2174	C = 2-3xTP	
T400-PM103DA-M7	●	M 7	1.00	7.00	7.00	30.00	6HX	80.00	7.00	6	6.50	DIN 2174	C = 2-3xTP	
T400-PM103DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	12.00	6	7.40	DIN 2174	C = 2-3xTP	
T400-PM104DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	12.00	6	7.40	DIN 2174	C = 2-3xTP	
T400-PM103DA-M9	●	M 9	1.25	9.00	9.00	35.00	6HX	90.00	13.00	6	8.40	DIN 2174	C = 2-3xTP	
T400-PM103DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	15.00	7	9.25	DIN 2174	C = 2-3xTP	
T400-PM104DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	15.00	7	9.25	DIN 2174	C = 2-3xTP	
T400-PM103DA-M12	●	M 12	1.75	12.00	9.00	42.00	6HX	110.00	16.00	8	11.30	DIN 2174	C = 2-3xTP	
T400-PM104DA-M12	●	M 12	1.75	12.00	9.00	42.00	6HX	110.00	16.00	8	11.30	DIN 2174	C = 2-3xTP	
T400-PM103DA-M14	●	M 14	2.00	14.00	11.00	49.00	6HX	110.00	20.00	8	13.10	DIN 2174	C = 2-3xTP	
T400-PM104DA-M14	●	M 14	2.00	14.00	11.00	49.00	6HX	110.00	20.00	8	13.10	DIN 2174	C = 2-3xTP	
T400-PM103DA-M16	●	M 16	2.00	16.00	12.00	55.00	6HX	110.00	20.00	8	15.10	DIN 2174	C = 2-3xTP	
T400-PM104DA-M16	●	M 16	2.00	16.00	12.00	55.00	6HX	110.00	20.00	8	15.10	DIN 2174	C = 2-3xTP	

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiN

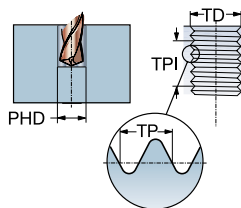
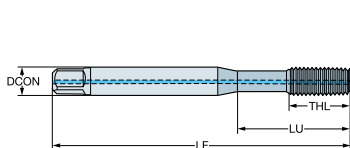
Metrico (mm)

Codice di ordinazione	F125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-PM100DB-M5X050	●	MF 5x0.5	0.50	5.00	6.00	25.00	6HX	70.00	8.00	5	4.75	DIN 2174	C = 2-3xTP
T400-PM100DB-M6X075	●	MF 6x0.75	0.75	6.00	6.00	30.00	6HX	80.00	10.00	5	5.60	DIN 2174	C = 2-3xTP
T400-PM100DB-M8X100	●	MF 8x1	1.00	8.00	6.00	35.00	6HX	90.00	12.00	6	7.50	DIN 2174	C = 2-3xTP
T400-PM101DB-M8X100	●	MF 8x1	1.00	8.00	6.00	35.00	6HX	90.00	12.00	6	7.50	DIN 2174	C = 2-3xTP
T400-PM102DB-M8X100	●	MF 8x1	1.00	8.00	6.00	35.00	6HX	90.00	12.00	6	7.50	DIN 2174	C = 2-3xTP
T400-PM100DB-M10X100	●	MF 10x1	1.00	10.00	7.00	39.00	6HX	90.00	12.00	7	9.50	DIN 2174	C = 2-3xTP
T400-PM100DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	39.00	6HX	100.00	15.00	7	9.40	DIN 2174	C = 2-3xTP
T400-PM101DB-M10X100	●	MF 10x1	1.00	10.00	7.00	39.00	6HX	90.00	12.00	7	9.50	DIN 2174	C = 2-3xTP
T400-PM101DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	39.00	6HX	100.00	15.00	7	9.40	DIN 2174	C = 2-3xTP
T400-PM102DB-M10X100	●	MF 10x1	1.00	10.00	7.00	39.00	6HX	90.00	10.00	7	9.50	DIN 2174	C = 2-3xTP
T400-PM102DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	39.00	6HX	100.00	15.00	7	9.40	DIN 2174	C = 2-3xTP
T400-PM100DB-M12X100	●	MF 12x1	1.00	12.00	9.00	42.00	6HX	100.00	13.00	8	11.50	DIN 2174	C = 2-3xTP
T400-PM100DB-M12X125	●	MF 12x1.25	1.50	12.00	9.00	42.00	6HX	100.00	13.00	8	11.40	DIN 2174	C = 2-3xTP
T400-PM100DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	42.00	6HX	100.00	13.00	8	11.25	DIN 2174	C = 2-3xTP
T400-PM101DB-M12X100	●	MF 12x1	1.00	12.00	9.00	42.00	6HX	100.00	13.00	8	11.50	DIN 2174	C = 2-3xTP
T400-PM101DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	42.00	6HX	100.00	13.00	8	11.40	DIN 2174	C = 2-3xTP
T400-PM101DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	42.00	6HX	100.00	13.00	8	11.25	DIN 2174	C = 2-3xTP
T400-PM102DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	42.00	6HX	100.00	12.00	8	11.40	DIN 2174	C = 2-3xTP
T400-PM102DB-M12X150	●	MF 12x1.5	1.50	12.00	9.00	42.00	6HX	100.00	12.00	8	11.25	DIN 2174	C = 2-3xTP
T400-PM100DB-M14X100	●	MF 14x1	1.00	14.00	11.00	49.00	6HX	100.00	15.00	8	13.50	DIN 2174	C = 2-3xTP
T400-PM100DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	49.00	6HX	100.00	15.00	8	13.40	DIN 2174	C = 2-3xTP
T400-PM100DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	49.00	6HX	100.00	15.00	8	13.25	DIN 2174	C = 2-3xTP
T400-PM101DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	49.00	6HX	100.00	15.00	8	13.25	DIN 2174	C = 2-3xTP
T400-PM102DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	49.00	6HX	100.00	15.00	8	13.25	DIN 2174	C = 2-3xTP
T400-PM100DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	15.00	8	15.25	DIN 2174	C = 2-3xTP
T400-PM101DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	15.00	8	15.25	DIN 2174	C = 2-3xTP
T400-PM102DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	15.00	8	15.25	DIN 2174	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiN

Imperiale (pollici)

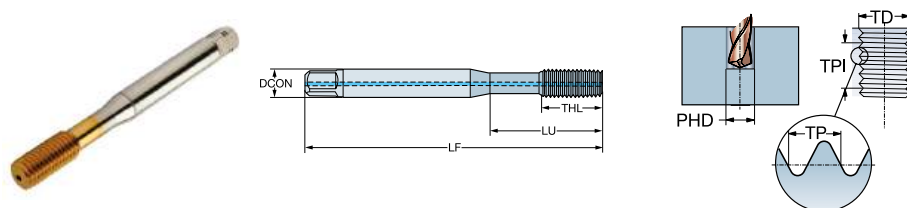
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Codice di ordinazione	F125	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG	THCHT
T400-PM100AE-4-40	●	UNC #4-40	0.112	0.141	40	0.709	2BX	2.205	0.236	3	0.102	DIN/ANSI	C = 2-3xTP
T400-PM101AE-4-40	●	UNC #4-40	0.112	0.141	40	0.709	2BX	2.205	0.236	3	0.102	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-6-32	●	UNC #6-32	0.138	0.141	32	0.787	2BX	2.205	0.256	4	0.126	DIN/ANSI	C = 2-3xTP
T400-PM101AE-6-32	●	UNC #6-32	0.138	0.141	32	0.787	2BX	2.205	0.256	4	0.126	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-8-32	●	UNC #8-32	0.164	0.168	32	0.984	2BX	2.480	0.236	5	0.154	DIN/ANSI	C = 2-3xTP
T400-PM101AE-8-32	●	UNC #8-32	0.164	0.168	32	0.984	2BX	2.480	0.236	5	0.154	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-10-24	●	UNC #10-24	0.190	0.194	24	0.984	2BX	2.756	0.315	5	0.173	DIN/ANSI	C = 2-3xTP
T400-PM101AE-10-24	●	UNC #10-24	0.190	0.194	24	0.984	2BX	2.756	0.315	5	0.173	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-12-24	●	UNC #12-24	0.216	0.220	24	1.181	2BX	3.150	0.394	5	0.201	DIN/ANSI	C = 2-3xTP
T400-PM101AE-12-24	●	UNC #12-24	0.216	0.220	24	1.181	2BX	3.150	0.394	5	0.201	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-1/4	●	UNC 1/4-20	0.250	0.255	20	1.181	2BX	3.150	0.394	5	0.226	DIN/ANSI	C = 2-3xTP
T400-PM101AE-1/4	●	UNC 1/4-20	0.250	0.255	20	1.181	2BX	3.150	0.394	5	0.228	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-5/16	●	UNC 5/16-18	0.313	0.318	18	1.378	2BX	3.543	0.472	6	0.291	DIN/ANSI	C = 2-3xTP
T400-PM101AE-5/16	●	UNC 5/16-18	0.313	0.318	18	1.378	2BX	3.543	0.472	6	0.291	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-3/8	●	UNC 3/8-16	0.375	0.381	16	1.535	2BX	3.937	0.591	6	0.350	DIN/ANSI	C = 2-3xTP
T400-PM101AE-3/8	●	UNC 3/8-16	0.375	0.381	16	1.535	2BX	3.937	0.591	6	0.350	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-7/16	●	UNC 7/16-14	0.438	0.323	14	1.535	2BX	3.937	0.591	7	0.409	DIN/ANSI	C = 2-3xTP
T400-PM101AE-7/16	●	UNC 7/16-14	0.438	0.323	14	1.535	2BX	3.937	0.591	7	0.409	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-1/2	●	UNC 1/2-13	0.500	0.367	13	1.752	2BX	4.331	0.709	8	0.465	DIN/ANSI	C = 2-3xTP
T400-PM101AE-1/2	●	UNC 1/2-13	0.500	0.367	13	1.752	2BX	4.331	0.709	8	0.465	DIN/ANSI	E = 1,5-2xTP
T400-PM100AE-5/8	●	UNC 5/8-11	0.625	0.480	11	2.165	2BX	4.331	0.787	8	0.583	DIN/ANSI	C = 2-3xTP
T400-PM101AE-5/8	●	UNC 5/8-11	0.625	0.480	11	2.165	2BX	4.331	0.787	8	0.583	DIN/ANSI	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: UNC



Valori comuni dei dati

THCHT	SUBSTRATE	COATING
C = 2-3xTP	HSS-E-PM	PVD TiN

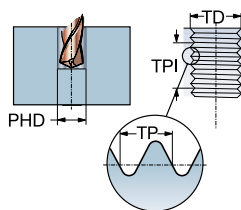
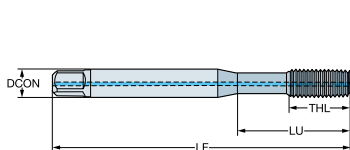
Imperiale (pollici)

Codice di ordinazione	F125	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG
T400-PM102AE-8-32	●	UNC #8-32	0.164	0.168	32	0.984	2BX	2.480	0.236	5	0.154	DIN/ANSI
T400-PM103AE-8-32	●	UNC #8-32	0.164	0.168	32	0.984	2BX	2.480	0.236	5	0.154	DIN/ANSI
T400-PM102AE-10-24	●	UNC #10-24	0.190	0.194	24	0.984	2BX	2.756	0.315	5	0.173	DIN/ANSI
T400-PM103AE-10-24	●	UNC #10-24	0.190	0.194	24	0.984	2BX	2.756	0.315	5	0.173	DIN/ANSI
T400-PM102AE-12-24	●	UNC #12-24	0.216	0.220	24	1.181	2BX	3.150	0.394	5	0.201	DIN/ANSI
T400-PM103AE-12-24	●	UNC #12-24	0.216	0.220	24	1.181	2BX	3.150	0.394	5	0.201	DIN/ANSI
T400-PM102AE-1/4	●	UNC 1/4-20	0.250	0.255	20	1.181	2BX	3.150	0.394	5	0.226	DIN/ANSI
T400-PM103AE-1/4	●	UNC 1/4-20	0.250	0.255	20	1.181	2BX	3.150	0.394	5	0.226	DIN/ANSI
T400-PM102AE-5/16	●	UNC 5/16-18	0.313	0.318	18	1.378	2BX	3.543	0.472	6	0.291	DIN/ANSI
T400-PM103AE-5/16	●	UNC 5/16-18	0.313	0.318	18	1.378	2BX	3.543	0.472	6	0.291	DIN/ANSI
T400-PM102AE-3/8	●	UNC 3/8-16	0.375	0.381	16	1.535	2BX	3.937	0.591	6	0.350	DIN/ANSI
T400-PM103AE-3/8	●	UNC 3/8-16	0.375	0.381	16	1.535	2BX	3.937	0.591	6	0.350	DIN/ANSI
T400-PM102AE-7/16	●	UNC 7/16-14	0.438	0.323	14	1.535	2BX	3.937	0.591	7	0.409	DIN/ANSI
T400-PM103AE-7/16	●	UNC 7/16-14	0.438	0.323	14	1.535	2BX	3.937	0.591	7	0.409	DIN/ANSI
T400-PM102AE-1/2	●	UNC 1/2-13	0.500	0.367	13	1.752	2BX	4.331	0.709	8	0.465	DIN/ANSI
T400-PM103AE-1/2	●	UNC 1/2-13	0.500	0.367	13	1.752	2BX	4.331	0.709	8	0.465	DIN/ANSI
T400-PM102AE-5/8	●	UNC 5/8-11	0.625	0.480	11	2.165	2BX	4.331	0.787	8	0.583	DIN/ANSI
T400-PM103AE-5/8	●	UNC 5/8-11	0.625	0.480	11	2.165	2BX	4.331	0.787	8	0.583	DIN/ANSI

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE COATING

HSS-E-PM PVD TiN

Imperiale (pollici)

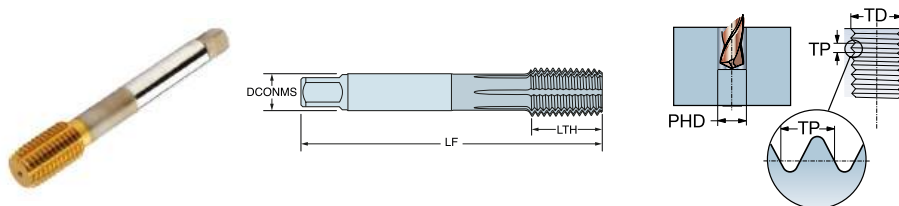
P

Codice di ordinazione	F125	TDZ	TD [inch]	DCON _{MS} [inch]	TPI	LU [inch]	TCTR	LF [inch]	THL [inch]	NOF	PHD [inch]	BSG	THCHT
T400-PM100AF-10-32	●	UNF #10-32	0.190	0.194	32	0.984	2BX	2.756	0.315	5	0.177	DIN/ANSI	C = 2-3xTP
T400-PM101AF-10-32	●	UNF #10-32	0.190	0.194	32	0.984	2BX	2.756	0.315	5	0.177	DIN/ANSI	E = 1,5-2xTP
T400-PM102AF-10-32	●	UNF #10-32	0.190	0.194	32	0.984	2BX	2.756	0.315	5	0.177	DIN/ANSI	C = 2-3xTP
T400-PM103AF-10-32	●	UNF #10-32	0.190	0.194	32	0.984	2BX	2.756	0.315	5	0.177	DIN/ANSI	C = 2-3xTP
T400-PM100AF-1/4	●	UNF 1/4-28	0.250	0.255	28	1.181	2BX	3.150	0.394	5	0.236	DIN/ANSI	C = 2-3xTP
T400-PM101AF-1/4	●	UNF 1/4-28	0.250	0.255	28	1.181	2BX	3.150	0.394	5	0.236	DIN/ANSI	E = 1,5-2xTP
T400-PM102AF-1/4	●	UNF 1/4-28	0.250	0.255	28	1.181	2BX	3.150	0.394	5	0.236	DIN/ANSI	C = 2-3xTP
T400-PM103AF-1/4	●	UNF 1/4-28	0.250	0.255	28	1.181	2BX	3.150	0.394	5	0.236	DIN/ANSI	C = 2-3xTP
T400-PM100AF-5/16	●	UNF 5/16-24	0.313	0.318	24	1.378	2BX	3.543	0.472	6	0.295	DIN/ANSI	C = 2-3xTP
T400-PM101AF-5/16	●	UNF 5/16-24	0.313	0.318	24	1.378	2BX	3.543	0.472	6	0.295	DIN/ANSI	E = 1,5-2xTP
T400-PM102AF-5/16	●	UNF 5/16-24	0.313	0.318	24	1.378	2BX	3.543	0.472	6	0.295	DIN/ANSI	C = 2-3xTP
T400-PM103AF-5/16	●	UNF 5/16-24	0.313	0.318	24	1.378	2BX	3.543	0.472	6	0.295	DIN/ANSI	C = 2-3xTP
T400-PM100AF-3/8	●	UNF 3/8-24	0.375	0.381	24	1.535	2BX	3.937	0.472	6	0.358	DIN/ANSI	C = 2-3xTP
T400-PM101AF-3/8	●	UNF 3/8-24	0.375	0.381	24	1.535	2BX	3.937	0.472	6	0.358	DIN/ANSI	E = 1,5-2xTP
T400-PM102AF-3/8	●	UNF 3/8-24	0.375	0.381	24	1.535	2BX	3.937	0.472	6	0.358	DIN/ANSI	C = 2-3xTP
T400-PM103AF-3/8	●	UNF 3/8-24	0.375	0.381	24	1.535	2BX	3.937	0.472	6	0.358	DIN/ANSI	C = 2-3xTP
T400-PM100AF-7/16	●	UNF 7/16-20	0.438	0.323	20	1.535	2BX	3.937	0.591	7	0.413	DIN/ANSI	C = 2-3xTP
T400-PM101AF-7/16	●	UNF 7/16-20	0.438	0.323	20	1.535	2BX	3.937	0.591	7	0.413	DIN/ANSI	E = 1,5-2xTP
T400-PM102AF-7/16	●	UNF 7/16-20	0.438	0.323	20	1.535	2BX	3.937	0.591	7	0.413	DIN/ANSI	C = 2-3xTP
T400-PM103AF-7/16	●	UNF 7/16-20	0.438	0.323	20	1.535	2BX	3.937	0.591	7	0.413	DIN/ANSI	C = 2-3xTP
T400-PM100AF-1/2	●	UNF 1/2-20	0.500	0.367	20	1.752	2BX	3.937	0.512	8	0.480	DIN/ANSI	C = 2-3xTP
T400-PM101AF-1/2	●	UNF 1/2-20	0.500	0.367	20	1.752	2BX	3.937	0.512	8	0.480	DIN/ANSI	E = 1,5-2xTP
T400-PM102AF-1/2	●	UNF 1/2-20	0.500	0.367	20	1.752	2BX	3.937	0.512	8	0.480	DIN/ANSI	C = 2-3xTP
T400-PM103AF-1/2	●	UNF 1/2-20	0.500	0.367	20	1.752	2BX	3.937	0.512	8	0.480	DIN/ANSI	C = 2-3xTP
T400-PM100AF-5/8	●	UNF 5/8-18	0.625	0.480	18	1.969	2BX	3.937	0.591	8	0.606	DIN/ANSI	C = 2-3xTP
T400-PM101AF-5/8	●	UNF 5/8-18	0.625	0.480	18	1.969	2BX	3.937	0.591	8	0.606	DIN/ANSI	E = 1,5-2xTP
T400-PM102AF-5/8	●	UNF 5/8-18	0.625	0.480	18	1.969	2BX	3.937	0.591	8	0.606	DIN/ANSI	C = 2-3xTP
T400-PM103AF-5/8	●	UNF 5/8-18	0.625	0.480	18	1.969	2BX	3.937	0.591	8	0.606	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE

HSS-PM

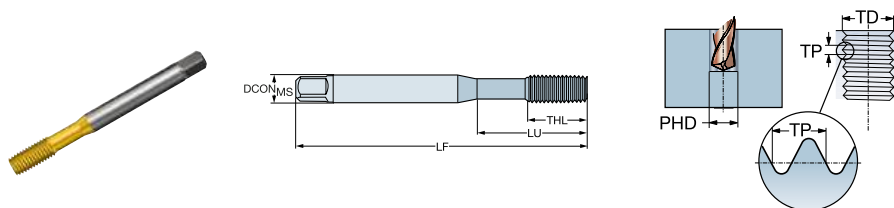
Metrico (mm)

	P		M	N		S													
Codice di ordinazione	C150	C125	C125	C150	C125	C125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	COATING
T400-XM150AA-M3		●	●		●	○	M 3	0.50	3.00	3.58	18.00	6H	56.00	9.00	3	2.80	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM150AA-M3	●			●			M 3	0.50	3.00	3.58	21.00	6HX	50.80	16.00	4	2.80	ANSI	C = 2-3xTP	
T400-XM150AA-M4		●	●		●	○	M 4	0.70	4.00	4.27	21.50	6H	63.00	13.00	4	3.70	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM150AA-M4	●			●			M 4	0.70	4.00	4.27	17.50	6HX	54.00	8.00	5	3.70	ANSI	C = 2-3xTP	
T400-XM150AA-M5		●	●		●	○	M 5	0.80	5.00	4.93	28.00	6H	70.00	14.00	4	4.60	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM150AA-M5	●			●			M 5	0.80	5.00	4.93	22.50	6HX	60.40	13.00	5	4.60	ANSI	C = 2-3xTP	
T400-XM150AA-M6		●	●		●	○	M 6	1.00	6.00	6.48	26.00	6H	80.00	15.00	4	5.50	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM150AA-M6	●			●			M 6	1.00	6.00	6.48	27.00	6HX	63.50	13.00	5	5.50	ANSI	C = 2-3xTP	
T400-XM150AA-M8		●	●		●	○	M 8	1.25	8.00	8.08	33.50	6H	90.00	18.00	5	7.40	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM150AA-M8	●			●			M 8	1.25	8.00	8.08	32.00	6HX	69.00	18.00	5	7.40	ANSI	C = 2-3xTP	
T400-XM150AA-M10		●	●		●	○	M 10	1.50	10.00	9.68	38.00	6H	100.00	20.00	6	9.30	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM150AA-M10	●			●			M 10	1.50	10.00	9.68	35.50	6HX	74.60	19.00	5	9.30	ANSI	C = 2-3xTP	
T400-XM151AA-M12		●	●		●	○	M 12	1.75	12.00	9.32	55.00	6H	110.00	23.00	6	11.20	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM151AA-M16		●	●		●	○	M 16	2.00	16.00	12.19	55.00	6H	110.00	25.00	8	15.00	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM151AA-M18		●	●		●	○	M 18	2.50	18.00	13.77	72.00	6H	125.00	30.00	8	16.80	DIN/ANSI	C = 2-3xTP	PVD TiN
T400-XM151AA-M20		●	●		●	○	M 20	2.50	20.00	16.56	72.00	6H	140.00	30.00	8	18.80	DIN/ANSI	C = 2-3xTP	PVD TiN

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



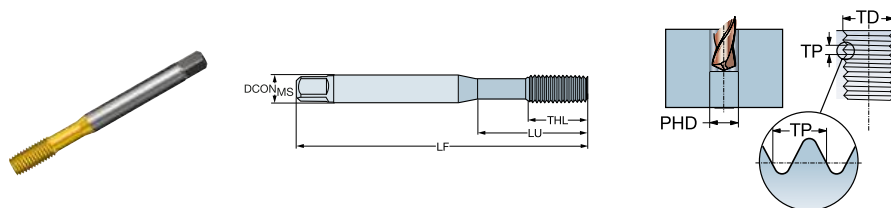
Metrico (mm)

	P				M			N				S													
Codice di ordinazione	B130	B150	A115	B125	B130	A115	B125	B130	B150	A115	B125	B130	A115	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG
T400-XM100DA-M1				●			●				●			○	M 1	0.25	1.00	2.50	5.50	5HX	40.00	6.00	3	0.88	DIN2174
T400-XM100DA-M1		●						●							M 1	0.25	1.00	2.50	5.50	5HX	40.00	6.00	3	0.88	DIN2174
T400-XM100DA-M1.2				●			●				●			○	M 1.2	0.25	1.20	2.50	5.50	5HX	40.00	6.00	3	1.08	DIN2174
T400-XM100DA-M1.2		●						●							M 1.2	0.25	1.20	2.50	5.50	5HX	40.00	6.00	3	1.08	DIN2174
T400-XM100DA-M1.4				●			●				●			○	M 1.4	0.30	1.40	2.50	7.00	5HX	40.00	7.00	3	1.25	DIN2174
T400-XM100DA-M1.4		●						●							M 1.4	0.30	1.40	2.50	7.00	5HX	40.00	7.00	3	1.25	DIN2174
T400-XM100DA-M1.6				●			●				●			○	M 1.6	0.35	1.60	2.50	8.00	6HX	40.00	8.00	3	1.45	DIN2174
T400-XM100DA-M1.6		●						●							M 1.6	0.35	1.60	2.50	8.00	6HX	40.00	8.00	3	1.45	DIN2174
T400-XM100DA-M1.7				●			●				●			○	M 1.7	0.35	1.70	2.50	8.00	6HX	40.00	8.00	3	1.55	DIN2174
T400-XM100DA-M1.7		●						●							M 1.7	0.35	1.70	2.50	8.00	6HX	40.00	8.00	3	1.55	DIN2174
T400-XM100DA-M1.8				●			●				●			○	M 1.8	0.35	1.80	2.50	8.00	6HX	40.00	8.00	3	1.65	DIN2174
T400-XM100DA-M1.8		●						●							M 1.8	0.35	1.80	2.50	8.00	6HX	40.00	8.00	3	1.65	DIN2174
T400-XM100DA-M2				●			●				●			○	M 2	0.40	2.00	2.80	11.00	6HX	45.00	6.00	3	1.80	DIN2174
T400-XM100DA-M2		●						●							M 2	0.40	2.00	2.80	11.00	6HX	45.00	6.00	3	1.80	DIN2174
T400-XM100DA-M2.2				●			●				●			○	M 2.2	0.45	2.20	2.80	12.00	6HX	45.00	7.00	3	2.00	DIN2174
T400-XM100DA-M2.2		●						●							M 2.2	0.45	2.20	2.80	12.00	6HX	45.00	7.00	3	2.00	DIN2174
T400-XM100DA-M2.3				●			●				●			○	M 2.3	0.40	2.30	2.80	12.00	6HX	45.00	7.00	3	2.10	DIN2174
T400-XM100DA-M2.3		●						●							M 2.3	0.40	2.30	2.80	12.00	6HX	45.00	7.00	3	2.10	DIN2174
T400-XM100DA-M2.5				●			●				●			○	M 2.5	0.45	2.50	2.80	12.50	6HX	50.00	8.00	3	2.30	DIN2174
T400-XM100DA-M2.5		●						●							M 2.5	0.45	2.50	2.80	12.50	6HX	50.00	8.00	3	2.30	DIN2174
T400-XM100DA-M2.6				●			●				●			○	M 2.6	0.45	2.60	2.80	14.00	6HX	50.00	8.00	3	2.40	DIN2174
T400-XM100DA-M2.6		●						●							M 2.6	0.45	2.60	2.80	14.00	6HX	50.00	8.00	3	2.40	DIN2174
T400-XM100DA-M3			●			●					●			○	M 3	0.50	3.00	3.50	11.00	6HX	56.00	10.00	4	2.80	DIN2174
T400-XM100DA-M3				●			●				●			○	M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	4	2.80	DIN2174
T400-XM100DA-M3	●				●			●					○		M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	4	2.80	DIN2174
T400-XM100DA-M3		●						●							M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	4	2.80	DIN2174
T400-XM100DA-M3.5				●			●				●			○	M 3.5	0.60	3.50	4.00	20.00	6HX	56.00	11.00	4	3.20	DIN2174
T400-XM100DA-M3.5		●						●							M 3.5	0.60	3.50	4.00	20.00	6HX	56.00	11.00	4	3.20	DIN2174
T400-XM100DA-M4			●			●					●			○	M 4	0.70	4.00	4.50	16.90	6HX	63.00	13.00	5	3.70	DIN2174
T400-XM100DA-M4				●			●				●			○	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	5	3.70	DIN2174

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



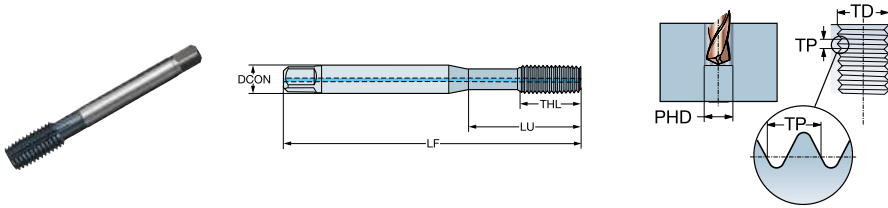
Metrico (mm)

	P				M			N				S													
Codice di ordinazione	B130	B150	A115	B125	B130	A115	B125	B130	B150	A115	B125	B130	A115	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG
T400-XM100DA-M4	●				●			●						○	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	5	3.70	DIN2174
T400-XM100DA-M4		●						●							M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	5	3.70	DIN2174
T400-XM100DA-M5			●		●					●				○	M 5	0.80	5.00	6.00	16.00	6HX	70.00	16.00	5	4.60	DIN2174
T400-XM100DA-M5				●			●				●			○	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	5	4.60	DIN2174
T400-XM100DA-M5	●				●			●						○	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	5	4.60	DIN2174
T400-XM100DA-M5		●							●						M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	5	4.60	DIN2174
T400-XM100DA-M6			●		●					●				○	M 6	1.00	6.00	6.00	30.00	6HX	80.00	19.00	5	5.50	DIN2174
T400-XM100DA-M6				●			●				●			○	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.50	DIN2174
T400-XM100DA-M6	●				●			●						○	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.50	DIN2174
T400-XM100DA-M6		●							●						M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.50	DIN2174
T400-XM100DA-M8			●		●					●				○	M 8	1.25	8.00	8.00	35.00	6HX	90.00	22.00	5	7.40	DIN2174
T400-XM100DA-M8				●			●				●			○	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	7.40	DIN2174
T400-XM100DA-M8	●				●			●						○	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	7.40	DIN2174
T400-XM100DA-M8		●							●						M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	7.40	DIN2174
T400-XM100DA-M10			●		●					●				○	M 10	1.50	10.00	10.00	39.00	6HX	100.00	24.00	5	9.30	DIN2174
T400-XM100DA-M10				●			●				●			○	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	9.30	DIN2174
T400-XM100DA-M10	●				●			●						○	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	9.30	DIN2174
T400-XM100DA-M10		●							●						M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	9.30	DIN2174
	P				M			N				S													

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



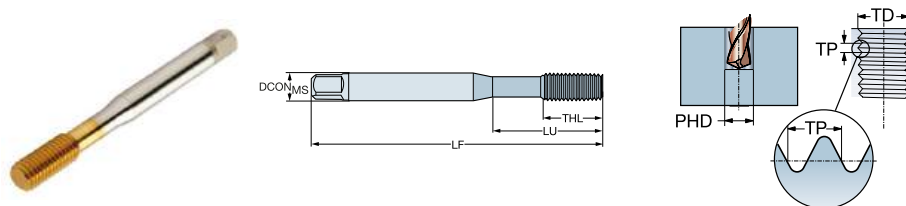
Metrico (mm)

	P				M				N				S													
Codice di ordinazione	B130	B150	A115	B125	B130	A115	B125	B130	B150	A115	B125	B130	B150	A115	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG
T400-XM102DA-M3				●			●				●				○	M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	4	2.80	DIN2174
T400-XM102DA-M4				●			●				●				○	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	5	3.70	DIN2174
T400-XM102DA-M5				●			●				●				○	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	5	4.60	DIN2174
T400-XM104DA-M5			●		●					●					○	M 5	0.80	5.00	6.00	16.00	6HX	70.00	16.00	5	4.60	DIN2174
T400-XM102DA-M6				●			●				●				○	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.50	DIN2174
T400-XM104DA-M6			●		●					●					○	M 6	1.00	6.00	6.00	30.00	6HX	80.00	19.00	5	5.50	DIN2174
T400-XM102DA-M8				●			●				●				○	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	7.40	DIN2174
T400-XM104DA-M8			●		●					●					○	M 8	1.25	8.00	8.00	35.00	6HX	90.00	22.00	5	7.40	DIN2174
T400-XM102DA-M10				●			●				●				○	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	9.30	DIN2174
T400-XM104DA-M10			●		●					●					○	M 10	1.50	10.00	10.00	39.00	6HX	100.00	24.00	5	9.30	DIN2174
T400-XM101DA-M12				●			●				●				○	M 12	1.75	12.00	9.00	42.00	6HX	110.00	23.00	5	11.20	DIN2174
T400-XM101DA-M12	●				●			●							○	M 12	1.75	12.00	9.00	42.00	6HX	110.00	23.00	5	11.20	DIN2174
T400-XM101DA-M12		●							●							M 12	1.75	12.00	9.00	42.00	6HX	110.00	23.00	5	11.20	DIN2174
T400-XM105DA-M12			●		●					●					○	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	5	11.20	DIN2174
T400-XM101DA-M16				●			●				●				○	M 16	2.00	16.00	12.00	55.00	6HX	110.00	25.00	6	15.00	DIN2174
T400-XM101DA-M16		●							●							M 16	2.00	16.00	12.00	55.00	6HX	110.00	25.00	6	15.00	DIN2174
T400-XM101DA-M20				●			●				●				○	M 20	2.50	20.00	16.00	70.00	6HX	140.00	30.00	7	18.80	DIN2174
T400-XM101DA-M20		●							●							M 20	2.50	20.00	16.00	70.00	6HX	140.00	30.00	7	18.80	DIN2174
T400-XM101DA-M24				●			●				●				○	M 24	3.00	24.00	18.00	80.00	6HX	160.00	36.00	8	22.50	DIN2174
T400-XM101DA-M24		●							●							M 24	3.00	24.00	18.00	80.00	6HX	160.00	36.00	8	22.50	DIN2174

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CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE | COATING

HSS-E | PVD TiN

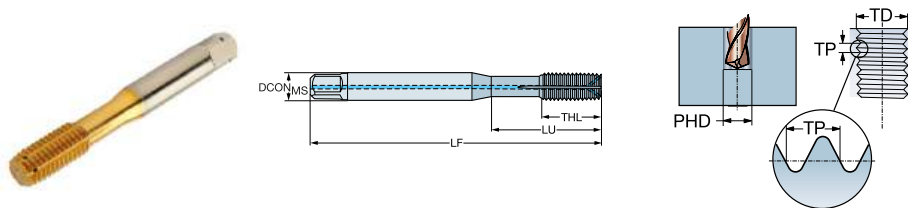
Metrico (mm)

	P	M	N	S												
Codice di ordinazione	B125	B125	B125	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM112DA-M3	●	●	●	○	M 3	0.50	3.00	3.50	18.00	6GX	56.00	9.00	4	2.80	DIN2174	C = 2-3xTP
T400-XM116DA-M3	●	●	●	○	M 3	0.50	3.00	3.50	18.00	6GX	56.00	9.00	4	2.80	DIN2174	E = 1,5-2xTP
T400-XM112DA-M3.5	●	●	●	○	M 3.5	0.60	3.50	4.00	20.00	6GX	56.00	11.00	4	3.20	DIN2174	C = 2-3xTP
T400-XM112DA-M4	●	●	●	○	M 4	0.70	4.00	4.50	21.00	6GX	63.00	12.00	5	3.70	DIN2174	C = 2-3xTP
T400-XM116DA-M4	●	●	●	○	M 4	0.70	4.00	4.50	21.00	6GX	63.00	12.00	5	3.70	DIN2174	E = 1,5-2xTP
T400-XM112DA-M5	●	●	●	○	M 5	0.80	5.00	6.00	25.00	6GX	70.00	13.00	5	4.60	DIN2174	C = 2-3xTP
T400-XM116DA-M5	●	●	●	○	M 5	0.80	5.00	6.00	25.00	6GX	70.00	13.00	5	4.60	DIN2174	E = 1,5-2xTP
T400-XM112DA-M6	●	●	●	○	M 6	1.00	6.00	6.00	30.00	6GX	80.00	15.00	5	5.50	DIN2174	C = 2-3xTP
T400-XM116DA-M6	●	●	●	○	M 6	1.00	6.00	6.00	30.00	6GX	80.00	15.00	5	5.50	DIN2174	E = 1,5-2xTP
T400-XM112DA-M8	●	●	●	○	M 8	1.25	8.00	8.00	35.00	6GX	90.00	18.00	5	7.40	DIN2174	C = 2-3xTP
T400-XM116DA-M8	●	●	●	○	M 8	1.25	8.00	8.00	35.00	6GX	90.00	18.00	5	7.40	DIN2174	E = 1,5-2xTP
T400-XM112DA-M10	●	●	●	○	M 10	1.50	10.00	10.00	39.00	6GX	100.00	20.00	5	9.30	DIN2174	C = 2-3xTP
T400-XM116DA-M10	●	●	●	○	M 10	1.50	10.00	10.00	39.00	6GX	100.00	20.00	5	9.30	DIN2174	E = 1,5-2xTP
T400-XM113DA-M12	●	●	●	○	M 12	1.75	12.00	9.00	42.00	6GX	110.00	23.00	5	11.20	DIN2174	C = 2-3xTP

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CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E	PVD TiN

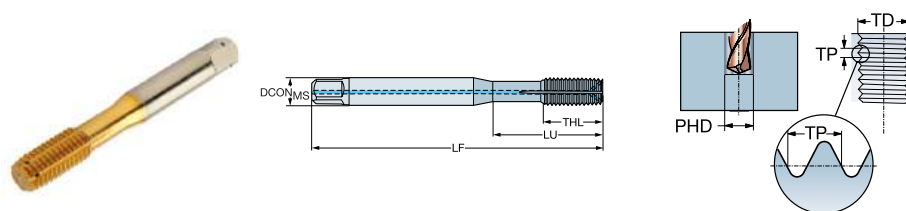
Metrico (mm)

	P	M	N	S												
Codice di ordinazione	B125	B125	B125	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM150DA-M3	●	●	●	○	M 3	0.50	3.00	3.50	18.00	6HX	56.00	9.00	4	2.80	DIN2174	C = 2-3xTP
T400-XM150DA-M4	●	●	●	○	M 4	0.70	4.00	4.50	21.00	6HX	63.00	12.00	5	3.70	DIN2174	C = 2-3xTP
T400-XM150DA-M5	●	●	●	○	M 5	0.80	5.00	6.00	25.00	6HX	70.00	13.00	5	4.60	DIN2174	C = 2-3xTP
T400-XM150DA-M6	●	●	●	○	M 6	1.00	6.00	6.00	30.00	6HX	80.00	15.00	5	5.50	DIN2174	C = 2-3xTP
T400-XM150DA-M7	●	●	●	○	M 7	1.00	7.00	7.00	30.00	6HX	80.00	15.00	5	6.50	DIN2174	C = 2-3xTP
T400-XM150DA-M8	●	●	●	○	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	5	7.40	DIN2174	C = 2-3xTP
T400-XM150DA-M10	●	●	●	○	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	5	9.30	DIN2174	C = 2-3xTP
T400-XM151DA-M12	●	●	●	○	M 12	1.75	12.00	9.00	42.00	6HX	110.00	23.00	5	11.20	DIN2174	C = 2-3xTP
T400-XM155DA-M12	●	●	●	○	M 12	1.75	12.00	9.00	42.00	6HX	110.00	23.00	5	11.20	DIN2174	C = 2-3xTP
T400-XM151DA-M14	●	●	●	○	M 14	2.00	14.00	11.00	50.00	6HX	110.00	25.00	6	13.00	DIN2174	C = 2-3xTP
T400-XM151DA-M16	●	●	●	○	M 16	2.00	16.00	12.00	55.00	6HX	110.00	25.00	6	15.00	DIN2174	C = 2-3xTP
T400-XM151DA-M20	●	●	●	○	M 20	2.50	20.00	16.00	70.00	6HX	140.00	30.00	7	18.80	DIN2174	C = 2-3xTP
T400-XM151DA-M24	●	●	●	○	M 24	3.00	24.00	18.00	80.00	6HX	160.00	36.00	8	22.50	DIN2174	C = 2-3xTP

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CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE | COATING

HSS-PM | PVD TiN

Metrico (mm)

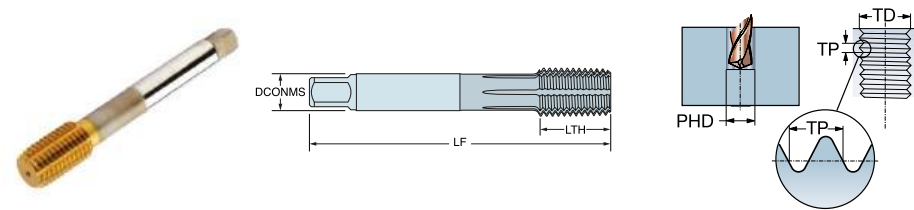
	P	M	N	S												
Codice di ordinazione	C125	C125	C125	C125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM154IA-M4	●	●	●	○	M 4	0.70	4.00	4.00	21.00	6HX	53.00	17.00	5	3.70	ISO529	C = 2-3xTP
T400-XM154IA-M5	●	●	●	○	M 5	0.80	5.00	5.00	21.50	6HX	58.00	11.00	5	4.60	ISO529	C = 2-3xTP
T400-XM154IA-M6	●	●	●	○	M 6	1.00	6.00	6.30	26.00	6HX	66.00	13.00	5	5.50	ISO529	C = 2-3xTP
T400-XM154IA-M8	●	●	●	○	M 8	1.25	8.00	8.00	29.40	6HX	72.00	16.00	5	7.40	ISO529	C = 2-3xTP
T400-XM154IA-M10	●	●	●	○	M 10	1.50	10.00	10.00	33.50	6HX	80.00	18.00	5	9.30	ISO529	C = 2-3xTP
T400-XM155IA-M12	●	●	●	○	M 12	1.75	12.00	9.00	34.50	6HX	89.00	22.00	5	11.20	ISO529	C = 2-3xTP
T400-XM155IA-M16	●	●	●	○	M 16	2.00	16.00	12.50	37.50	6HX	102.00	24.00	6	15.00	ISO529	C = 2-3xTP

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CoroTap® 400, maschio a rullare

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E	PVD TiN

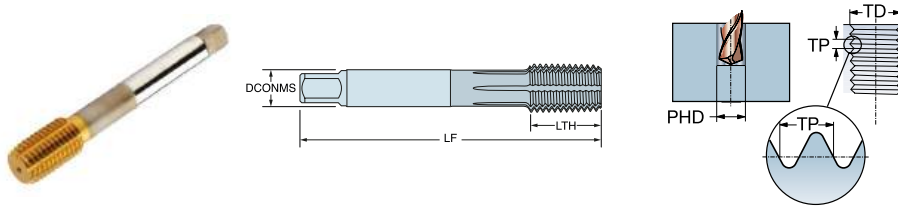
Metrico (mm)

	P	M	N	S												
	B125	B125	B125	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM150JA-M3	●	●	●	○	M 3	0.50	3.00	4.00	18.00	6HX	46.00	9.00	4	2.75	JIS-B-4430	C = 2-3xTP
T400-XM150JA-M4	●	●	●	○	M 4	0.70	4.00	5.00	21.00	6HX	52.00	12.00	5	3.65	JIS-B-4430	C = 2-3xTP
T400-XM150JA-M5	●	●	●	○	M 5	0.80	5.00	5.50	25.00	6HX	60.00	13.00	5	4.60	JIS-B-4430	C = 2-3xTP
T400-XM150JA-M6	●	●	●	○	M 6	1.00	6.00	6.00	30.00	6HX	62.00	15.00	5	5.50	JIS-B-4430	C = 2-3xTP
T400-XM150JA-M8	●	●	●	○	M 8	1.25	8.00	6.00	35.00	6HX	70.00	18.00	5	7.40	JIS-B-4430	C = 2-3xTP
T400-XM151JA-M10	●	●	●	○	M 10	1.50	10.00	6.20	39.00	6HX	75.00	20.00	5	9.25	JIS-B-4430	C = 2-3xTP
T400-XM151JA-M12	●	●	●	○	M 12	1.75	12.00	7.00	43.00	6HX	82.00	23.00	5	11.13	JIS-B-4430	C = 2-3xTP

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CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-PM	PVD TiN

Metrico (mm)

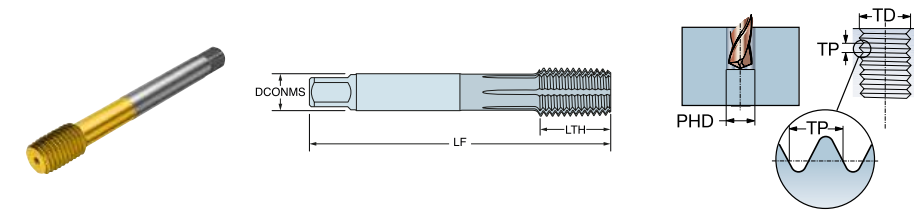
	P	M	N	S												
	C125	C125	C125	C125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM150AB-M10X125	●	●	●	○	MF 10x1.25	1.25	10.00	9.68	38.00	6H	100.00	20.00	5	9.40	DIN/ANSI	C = 2-3xTP
T400-XM151AB-M12X150	●	●	●	○	MF 12x1.5	1.50	12.00	9.32	55.00	6H	110.00	23.00	6	11.30	DIN/ANSI	C = 2-3xTP

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CoroTap® 400, maschio a rullare

Tipo di filetto: metrico a passo fine



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E	PVD TiN

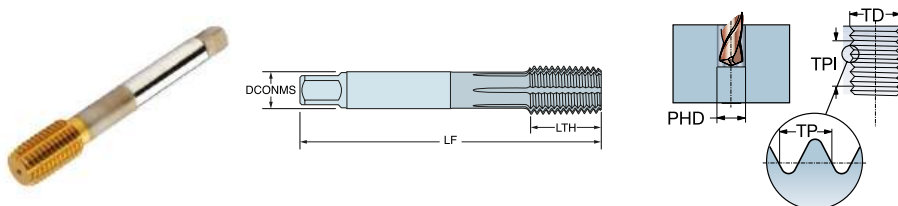
Metrico (mm)

	P	M	N	S												
Codice di ordinazione	B125	B125	B125	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM100DB-M5X050	●	●	●	○	MF 5x0.5	0.50	5.00	6.00	25.00	6HX	70.00	13.00	5	4.80	DIN2174	C = 2-3xTP
T400-XM100DB-M6X075	●	●	●	○	MF 6x0.75	0.75	6.00	6.00	30.00	6HX	80.00	15.00	5	5.70	DIN2174	C = 2-3xTP
T400-XM100DB-M7X075	●	●	●	○	MF 7x0.75	0.75	7.00	7.00	30.00	6HX	80.00	15.00	5	6.70	DIN2174	C = 2-3xTP
T400-XM101DB-M8X075	●	●	●	○	MF 8x0.75	0.75	8.00	6.00	35.00	6HX	90.00	18.00	5	7.70	DIN2174	C = 2-3xTP
T400-XM101DB-M8X100	●	●	●	○	MF 8x1	1.00	8.00	6.00	34.00	6HX	90.00	18.00	5	7.50	DIN2174	C = 2-3xTP
T400-XM101DB-M10X100	●	●	●	○	MF 10x1	1.00	10.00	7.00	39.00	6HX	90.00	20.00	5	9.50	DIN2174	C = 2-3xTP
T400-XM101DB-M10X125	●	●	●	○	MF 10x1.25	1.25	10.00	7.00	39.00	6HX	100.00	20.00	5	9.40	DIN2174	C = 2-3xTP
T400-XM101DB-M12X100	●	●	●	○	MF 12x1	1.00	12.00	9.00	42.00	6HX	100.00	21.00	5	11.50	DIN2174	C = 2-3xTP
T400-XM101DB-M12X125	●	●	●	○	MF 12x1.25	1.25	12.00	9.00	42.00	6HX	100.00	21.00	5	11.40	DIN2174	C = 2-3xTP
T400-XM101DB-M12X150	●	●	●	○	MF 12x1.5	1.50	12.00	9.00	42.00	6HX	100.00	21.00	5	11.30	DIN2174	C = 2-3xTP
T400-XM101DB-M14X100	●	●	●	○	MF 14x1	1.00	14.00	11.00	49.00	6HX	100.00	21.00	6	13.50	DIN2174	C = 2-3xTP
T400-XM101DB-M14X125	●	●	●	○	MF 14x1.25	1.25	14.00	11.00	49.00	6HX	100.00	21.00	6	13.40	DIN2174	C = 2-3xTP
T400-XM101DB-M14X150	●	●	●	○	MF 14x1.5	1.50	14.00	11.00	49.00	6HX	100.00	21.00	6	13.30	DIN2174	C = 2-3xTP
T400-XM101DB-M16X150	●	●	●	○	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	6	15.25	DIN2174	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: UNC



Valori comuni dei dati

SUBSTRATE

HSS-PM

Metrico (mm)

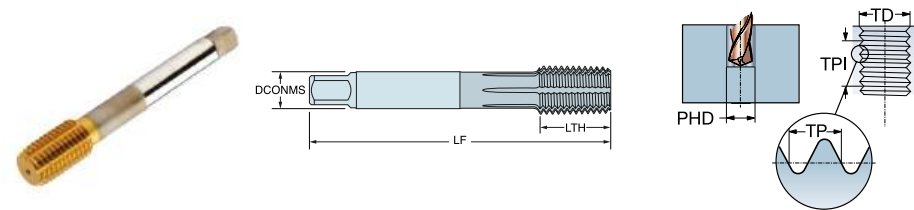
	P		M	N		S												
Codice di ordinazione	C150	C125	C125	C150	C125	C125	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM150AE-4-40		●	●		●	○	UNC #4-40	2.84	3.58	40	17.50	2B	56.00	9.50	3	2.55	DIN/ANSI	C = 2-3xTP
T400-XM150AE-4-40	●			●			UNC #4-40	2.84	3.58	40	15.00	2B	47.70	15.50	4	2.60	ANSI	C = 2-3xTP
T400-XM150AE-6-32		●	●		●	○	UNC #6-32	3.51	3.58	32	20.50	2B	56.00	12.00	3	3.15	DIN/ANSI	C = 2-3xTP
T400-XM150AE-6-32	●			●			UNC #6-32	3.51	3.58	32	16.00	2B	50.80	8.00	4	3.20	ANSI	C = 2-3xTP
T400-XM150AE-8-32		●	●		●	○	UNC #8-32	4.17	4.27	32	21.50	2B	63.00	14.00	4	3.80	DIN/ANSI	C = 2-3xTP
T400-XM150AE-8-32	●			●			UNC #8-32	4.17	4.27	32	17.50	2B	54.00	8.00	5	3.80	ANSI	C = 2-3xTP
T400-XM150AE-10-24		●	●		●	○	UNC #10-24	4.83	4.93	24	28.00	2B	70.00	15.00	4	4.35	DIN/ANSI	C = 2-3xTP
T400-XM150AE-10-24	●			●			UNC #10-24	4.83	4.93	24	22.50	2B	60.40	13.00	5	4.40	ANSI	C = 2-3xTP
T400-XM150AE-12-24		●	●		●	○	UNC #12-24	5.49	5.59	24	31.00	2B	80.00	14.00	4	5.00	DIN/ANSI	C = 2-3xTP
T400-XM150AE-12-24	●			●			UNC #12-24	5.49	5.59	24	24.00	2B	60.40	13.00	5	5.00	ANSI	C = 2-3xTP
T400-XM150AE-1/4		●	●		●	○	UNC 1/4-20	6.35	6.48	20	25.00	2B	80.00	16.00	4	5.75	DIN/ANSI	C = 2-3xTP
T400-XM150AE-1/4	●			●			UNC 1/4-20	6.35	6.48	20	27.00	2B	63.50	15.50	5	5.80	ANSI	C = 2-3xTP
T400-XM150AE-5/16		●	●		●	○	UNC 5/16-18	7.94	8.08	18	34.00	2B	90.00	19.00	5	7.30	DIN/ANSI	C = 2-3xTP
T400-XM150AE-5/16	●			●			UNC 5/16-18	7.94	8.08	18	32.00	2B	69.00	18.00	5	7.30	ANSI	C = 2-3xTP
T400-XM150AE-3/8		●	●		●	○	UNC 3/8-16	9.52	9.68	16	39.00	2B	100.00	21.30	6	8.80	DIN/ANSI	C = 2-3xTP
T400-XM150AE-3/8	●			●			UNC 3/8-16	9.52	9.68	16	35.50	2B	74.60	19.00	5	8.80	ANSI	C = 2-3xTP
T400-XM151AE-7/16		●	●		●	○	UNC 7/16-14	11.11	8.20	14	48.00	2B	100.00	20.10	6	10.30	DIN/ANSI	C = 2-3xTP
T400-XM151AE-1/2		●	●		●	○	UNC 1/2-13	12.70	9.32	13	55.00	2B	110.00	23.10	6	11.80	DIN/ANSI	C = 2-3xTP
T400-XM151AE-5/8		●	●		●	○	UNC 5/8-11	15.88	12.19	11	55.00	2B	110.00	23.10	8	14.80	DIN/ANSI	C = 2-3xTP
T400-XM151AE-3/4		●	●		●	○	UNC 3/4-10	19.05	14.99	10	72.00	2B	125.00	30.00	8	17.90	DIN/ANSI	C = 2-3xTP
T400-XM151AE-7/8		●	●		●	○	UNC 7/8-9	22.23	17.70	9	81.00	2B	140.00	34.00	8	21.00	DIN/ANSI	C = 2-3xTP
T400-XM151AE-1		●	●		●	○	UNC 1"-8	25.40	20.32	8	86.00	2B	160.00	36.10	8	24.00	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



CoroTap® 400, maschio a rullare

Tipo di filetto: UNF



Valori comuni dei dati

SUBSTRATE

HSS-PM

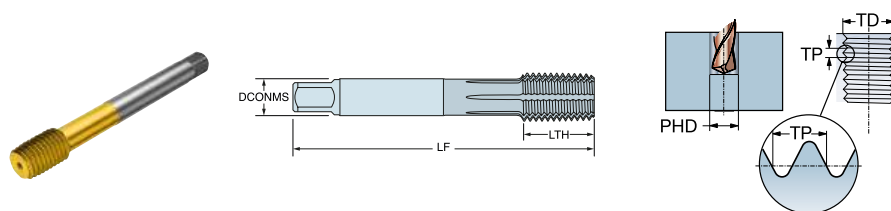
Metrico (mm)

	P		M	N		S												
Codice di ordinazione	C150	C125	C125	C150	C125	C125	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM150AF-10-32		●	●		●	○	UNF #10-32	4.83	4.93	32	28.00	2B	70.00	15.00	4	4.45	DIN/ANSI	C = 2-3xTP
T400-XM150AF-10-32	●			●			UNF #10-32	4.83	4.93	32	22.50	2B	60.40	13.00	5	4.50	ANSI	C = 2-3xTP
T400-XM150AF-1/4		●	●		●	○	UNF 1/4-28	6.35	6.48	28	25.00	2B	80.00	16.00	4	5.95	DIN/ANSI	C = 2-3xTP
T400-XM150AF-1/4	●			●			UNF 1/4-28	6.35	6.48	28	27.00	2B	63.50	15.50	5	6.00	ANSI	C = 2-3xTP
T400-XM150AF-5/16		●	●		●	○	UNF 5/16-24	7.94	8.08	24	34.00	2B	90.00	19.00	5	7.45	DIN/ANSI	C = 2-3xTP
T400-XM150AF-5/16	●			●			UNF 5/16-24	7.94	8.08	24	32.00	2B	69.00	18.00	5	7.50	ANSI	C = 2-3xTP
T400-XM150AF-3/8		●	●		●	○	UNF 3/8-24	9.52	9.68	24	39.00	2B	100.00	21.30	6	9.05	DIN/ANSI	C = 2-3xTP
T400-XM150AF-3/8	●			●			UNF 3/8-24	9.52	9.68	24	35.50	2B	74.60	19.00	5	9.10	ANSI	C = 2-3xTP
T400-XM151AF-7/16		●	●		●	○	UNF 7/16-20	11.11	8.20	20	48.00	2B	100.00	20.10	6	10.55	DIN/ANSI	C = 2-3xTP
T400-XM151AF-1/2		●	●		●	○	UNF 1/2-20	12.70	9.32	20	55.00	2B	110.00	23.10	6	12.10	DIN/ANSI	C = 2-3xTP
T400-XM151AF-5/8		●	●		●	○	UNF 5/8-18	15.88	12.19	18	55.00	2B	110.00	23.10	8	15.25	DIN/ANSI	C = 2-3xTP
T400-XM151AF-3/4		●	●		●	○	UNF 3/4-16	19.05	14.99	16	72.00	2B	125.00	30.00	8	18.35	DIN/ANSI	C = 2-3xTP
T400-XM151AF-1		●	●		●	○	UNF 1"-12	25.40	20.32	12	86.00	2B	160.00	36.10	8	24.45	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 400, maschio a rullare

Tipo di filetto: EGM



Valori comuni dei dati

SUBSTRATE | COATING

HSS-E | PVD TiN

Metrico (mm)

	P	M	N	S												
	B125	B125	B125	B125	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T400-XM100DP-M3	●	●	●	○	EGM 3	0.50	3.65	4.50	21.00	6HMOD	63.00	12.00	4	3.40	DIN40435	C = 2-3xTP
T400-XM100DP-M4	●	●	●	○	EGM 4	0.70	4.91	6.00	25.00	6HMOD	70.00	13.00	4	4.60	DIN40435	C = 2-3xTP
T400-XM100DP-M5	●	●	●	○	EGM 5	0.80	6.04	6.00	30.00	6HMOD	80.00	15.00	4	5.70	DIN40435	C = 2-3xTP
T400-XM100DP-M6	●	●	●	○	EGM 6	1.00	7.30	8.00	35.00	6HMOD	90.00	18.00	5	6.80	DIN40435	C = 2-3xTP
T400-XM100DP-M8	●	●	●	○	EGM 8	1.25	9.62	10.00	39.00	6HMOD	100.00	20.00	5	9.10	DIN40435	C = 2-3xTP
T400-XM101DP-M10	●	●	●	○	EGM 10	1.50	11.95	9.00	42.00	6HMOD	100.00	21.00	5	11.30	DIN40435	C = 2-3xTP
T400-XM101DP-M12	●	●	●	○	EGM 12	1.75	14.27	11.00	50.00	6HMOD	110.00	25.00	6	13.50	DIN40435	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta



Alesatura



CoroReamer® 435

- Alesatore versatile in metallo duro integrale, adatto a un'ampia gamma di materiali
- Tolleranze strette del foro e finitura superficiale di alta qualità
- Per fori passanti e ciechi



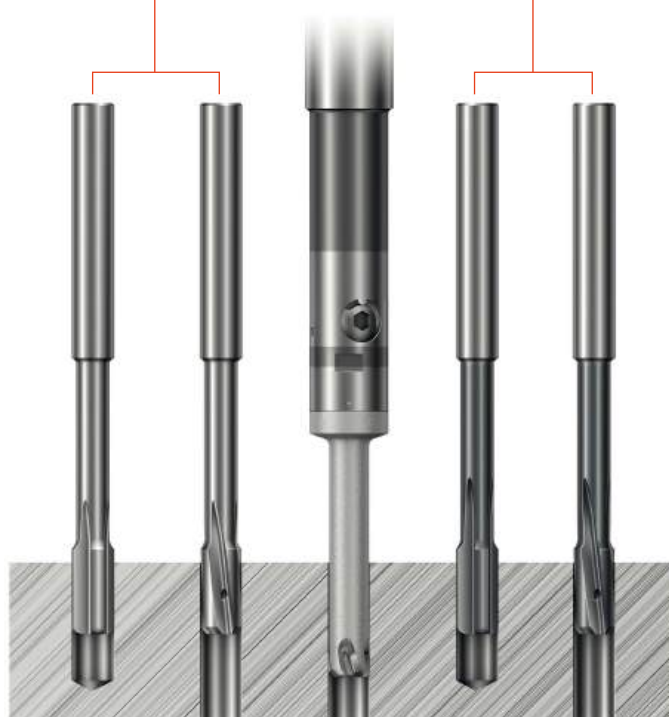
CoroReamer® 835

- Alesatore in metallo duro integrale ad alte prestazioni ottimizzato per materiali specifici
- Tolleranze strette del foro e finitura superficiale di alta qualità
- Per fori passanti e ciechi



CoroReamer® 830

- Alesatore ad alto avanzamento con testina di taglio intercambiabile
- Finitura ad alta precisione con tolleranze strette
- Per fori passanti, superfici inclinate e fori trasversali





CoroReamer® 435

Flessibile e ad alte prestazioni

CoroReamer® 435 è un alesatore multiapplicazione, versatile e ad alta velocità, adatto a un'ampia gamma di materiali. Garantisce tolleranze di foro ristrette e una finitura superficiale di alta qualità grazie al refrigerante interno, alla geometria d'avanguardia e alla spaziatura estremamente disuguale dei taglienti.

Applicazione

- Adatto a tutti i segmenti industriali, ad es. lavorazione generale, stampi e matrici, automotive, energia e produzione di energia elettrica
- Gamma di diametri: 3,97–20 mm (0,156–0,787 pollici)
- Scanalatura elicoidale e dritta
- Stelo cilindrico
- Qualità di metallo duro H10F (non rivestita)
- Tolleranza del foro H7



Caratteristiche e vantaggi

- Metallo duro a micrograna di elevata durezza elevata tenacità
- Refrigerante interno
- Stelo DIN 65535 HA con tolleranza H6 e per il bloccaggio diretto in mandrini idraulici, come CoroChuck® 930, nonché per mandrini a bloccaggio termico e ad alta precisione



Campi di applicazione ISO

Scanalatura elicoidale

- Per fori passanti
- Fori radiali per refrigerante
- Elica sinistrorsa
- I trucioli vengono spinti in avanti



Scanalatura dritta

- Per fori ciechi
- Foro centrale per il refrigerante
- I trucioli vengono spinti verso l'alto nella scanalatura



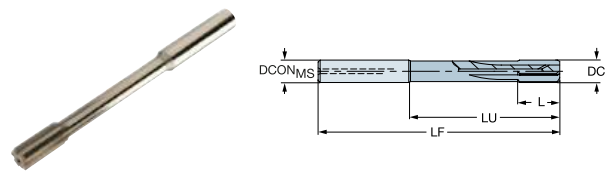
Soluzioni personalizzate

L'offerta comprende prodotti Tailor Made® e Advanced Engineered, appositamente concepiti per rispondere ai più elevati requisiti prestazionali.



Alesatore in metallo duro integrale CoroReamer™ 435

Per fori ciechi.



Valori comuni dei dati

TCHA

H7

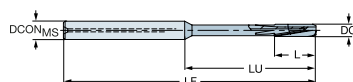
Metrico (mm)

	P	K	N								
	H10F	H10F	H10F	DCON _{MS}	LF	LU	L	DC	OAL	LCF	PHD
Codice di ordinazione	H10F	H10F	H10F	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
435.B-0400-A1-XF	○	○	○	6.00	74.40	39.00	12.00	4.00	75.00	15.60	3.80
435.B-0401-A1-XF	○	○	○	6.00	74.40	39.00	12.00	4.01	75.00	15.60	3.80
435.B-0450-A1-XF	○	○	○	6.00	74.32	39.00	12.00	4.50	75.00	15.60	4.30
435.B-0500-A1-XF	○	○	○	6.00	74.25	39.00	12.00	5.00	75.00	15.60	4.80
435.B-0501-A1-XF	○	○	○	6.00	74.25	39.00	12.00	5.01	75.00	15.60	4.80
435.B-0600-A1-XF	○	○	○	6.00	74.10	39.00	12.00	6.00	75.00	15.60	5.80
435.B-0601-A1-XF	○	○	○	6.00	74.10	39.00	12.00	6.01	75.00	15.60	5.80
435.B-0700-A1-XF	○	○	○	8.00	98.95	64.00	16.00	7.00	100.00	20.80	6.80
435.B-0800-A1-XF	○	○	○	8.00	98.80	64.00	16.00	8.00	100.00	20.80	7.80
435.B-0801-A1-XF	○	○	○	8.00	98.80	64.00	16.00	8.01	100.00	20.80	7.80
435.B-1000-A1-XF	○	○	○	10.00	118.50	80.00	20.00	10.00	120.00	26.00	9.80
435.B-1001-A1-XF	○	○	○	10.00	118.50	80.00	20.00	10.01	120.00	26.00	9.80
435.B-1198-A1-XF	●	●	●	12.00	118.20	75.00	20.00	11.98	120.00	26.00	11.80
435.B-1200-A1-XF	○	○	○	12.00	118.20	75.00	20.00	12.00	120.00	26.00	11.80
435.B-1203-A1-XF	○	○	○	12.00	118.19	75.00	20.00	12.03	120.00	26.00	11.80
435.B-1300-A1-XF	○	○	○	14.00	128.05	85.00	22.00	13.00	130.00	28.60	12.80
435.B-1400-A1-XF	○	○	○	14.00	127.90	85.00	22.00	14.00	130.00	28.60	13.80
435.B-1500-A1-XF	○	○	○	16.00	127.75	82.00	22.00	15.00	130.00	28.60	14.80
435.B-1600-A1-XF	○	○	○	16.00	147.60	102.00	25.00	16.00	150.00	32.50	15.80
435.B-1700-A1-XF	○	○	○	18.00	147.45	102.00	25.00	17.00	150.00	32.50	16.80
435.B-1800-A1-XF	○	○	○	18.00	147.30	102.00	25.00	18.00	150.00	32.50	17.80
435.B-2000-A1-XF	○	○	○	20.00	146.99	100.00	25.00	20.00	150.00	32.50	19.80

● = Scelta prioritaria ○ = Buona scelta

Alesatore in metallo duro integrale CoroReamer™ 435

Per fori passanti.



Metrico (mm)

	P K N											
Codice di ordinazione	H10F	H10F	H10F	DCON _{MS} [mm]	LF [mm]	LU [mm]	L [mm]	DC [mm]	OAL [mm]	LCF [mm]	PHD [mm]	TCHA
435.T-0400-A1-XF	○	○	○	6.00	74.40	39.00	12.00	4.00	75.00	15.60	3.80	H7
435.T-0500-A1-XF	○	○	○	6.00	74.25	39.00	12.00	5.00	75.00	15.60	4.80	H7
435.T-0597-A1-XF	○	○	○	6.00	74.10	39.00	12.00	5.97	75.00	15.60	5.80	H7
435.T-0600-A1-XF	○	○	○	6.00	74.10	39.00	12.00	6.00	75.00	15.60	5.80	H7
435.T-0602-A1-XF	○	○	○	6.00	74.10	39.00	12.00	6.02	75.00	15.60	5.80	H7
435.T-0650-A1-XF	○	○	○	8.00	99.02	64.00	16.00	6.50	100.00	20.80	6.30	H7
435.T-0700-A1-XF	○	○	○	8.00	98.95	64.00	16.00	7.00	100.00	20.80	6.80	H7
435.T-0800-A1-XF	○	○	○	8.00	98.80	64.00	16.00	8.00	100.00	20.80	7.80	H7
435.T-0900-A1-XF	○	○	○	10.00	98.65	60.00	20.00	9.00	100.00	26.00	8.80	H7
435.T-0950-A1-XF	○	○	○	10.00	118.57	80.00	20.00	9.50	120.00	26.00	9.30	H7
435.T-0998-A1-XF	○	○	○	10.00	118.50	80.00	20.00	9.98	120.00	26.00	9.80	H7
435.T-1000-A1-XF	○	○	○	10.00	118.50	80.00	20.00	10.00	120.00	26.00	9.80	H7
435.T-1001-A1-XF	○	○	○	10.00	118.50	80.00	20.00	10.01	120.00	26.00	9.80	H7
435.T-1100-A1-XF	○	○	○	12.00	118.35	75.00	20.00	11.00	120.00	26.00	10.80	H7
435.T-1200-A1-XF	○	○	○	12.00	118.20	75.00	20.00	12.00	120.00	26.00	11.80	H7
435.T-1300-A1-XF	○	○	○	14.00	128.05	85.00	22.00	13.00	130.00	28.60	12.80	H7
435.T-1400-A1-XF	○	○	○	14.00	127.90	85.00	22.00	14.00	130.00	28.60	13.80	H7
435.T-1500-A1-XF	○	○	○	16.00	127.75	82.00	22.00	15.00	130.00	28.60	14.80	H7
435.T-1600-A1-XF	○	○	○	16.00	147.60	102.00	25.00	16.00	150.00	32.50	15.80	H7
435.T-1700-A1-XF	○	○	○	18.00	147.45	102.00	25.00	17.00	150.00	32.50	16.80	
435.T-1800-A1-XF	○	○	○	18.00	147.30	102.00	25.00	18.00	150.00	32.50	17.80	
435.T-1900-A1-XF	○	○	○	20.00	147.14	100.00	25.00	19.00	150.00	32.50	18.80	
435.T-2000-A1-XF	○	○	○	20.00	146.99	100.00	25.00	20.00	150.00	32.50	19.80	

● = Scelta prioritaria ○ = Buona scelta



CoroReamer® 830

Testina intercambiabile ad avanzamento elevato per fori passanti

CoroReamer® 830 è dotato di una testina di taglio intercambiabile che può essere facilmente sostituita direttamente nel mandrino della macchina utensile. Un accoppiamento conico di precisione fissa la testina, garantendo elevata concentricità e ripetibilità.

Applicazione

- Per materiali in acciaio, in ghisa nodulare e in ghisa malleabile
- Fori passanti, superficie angolata e fori trasversali
- Gamma di diametri: 10–31,75 mm (0,394–1,250 pollici)
- Tolleranza del foro: H7
- Inserti in cermet brasati di qualità P10R

Caratteristiche e vantaggi

- Finitura superficiale elevata e sicurezza operativa
- Elevati tassi di penetrazione
- Sostituzione della testina facile e veloce con elevata precisione < 3 µm (120 µinch)
- Efficace evacuazione dei trucioli indirizzando il fluido da taglio su ogni tagliente
- Opzioni con stelo corto e lungo



Aree di applicazione ISO

Bloccaggio rapido e preciso

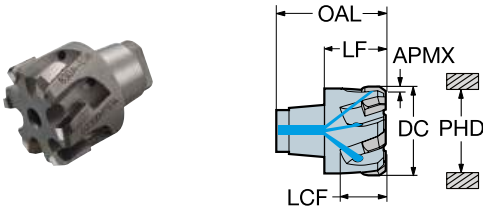
Il bloccaggio e lo sbloccaggio della testina di taglio si effettuano ruotando il meccanismo di bloccaggio di un solo quarto di giro con una chiave esagonale.





Testina in metallo duro integrale CoroReamer™ 830 per alesatura

Per fori passanti.



Valori comuni dei dati

TCHA

H7

Metrico (mm)

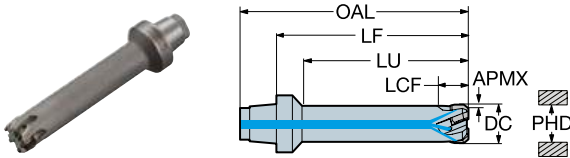
		P	K						
Codice di ordinazione			DCON _{MS} [mm]	LF [mm]	L [mm]	DC [mm]	OAL [mm]	LCF [mm]	PHD [mm]
830A-E06D1900H7S12	●	●	12.00	14.50	6.00	19.00	25.85	10.83	18.80
830A-E06D1905H7S12	●	●	12.00	14.50	6.00	19.05	25.85	10.83	18.83
830A-E06D2000H7S12	●	●	12.00	14.50	6.00	20.00	25.85	10.83	19.80
830A-E06D2100H7S12	●	●	12.00	14.50	6.00	21.00	25.85	10.83	20.80
830A-E06D2200H7S14	●	●	14.00	15.50	6.00	22.00	27.85	13.05	21.80
830A-E06D2300H7S14	●	●	14.00	15.50	6.00	23.00	27.85	13.05	22.80
830A-E06D2400H7S16	●	●	16.00	16.00	6.00	24.00	29.85	13.05	23.80
830A-E06D2500H7S16	●	●	16.00	16.00	6.00	25.00	29.85	13.05	24.80
830A-E06D2540H7S16	●	●	16.00	16.00	6.00	25.40	29.85	13.05	25.20
830A-E06D2600H7S16	●	●	16.00	16.00	6.00	26.00	29.85	13.05	25.80
830A-E06D2700H7S16	●	●	16.00	16.00	6.00	27.00	29.85	13.05	26.80
830A-E06D2800H7S16	●	●	16.00	16.00	6.00	28.00	29.85	13.05	27.80
830A-E06D3000H7S20	●	●	20.00	17.00	6.00	30.00	31.85	13.22	29.80

● = Scelta prioritaria ○ = Buona scelta



Testina in metallo duro integrale CoroReamer™ 830 per alesatura

Per fori passanti.



Valori comuni dei dati

TCHA

H7

Metrico (mm)

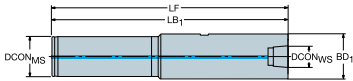
			P	K								
Codice di ordinazione					DCON _{MS} [mm]	LF [mm]	LU [mm]	L [mm]	DC [mm]	OAL [mm]	LCF [mm]	PHD [mm]
830B-E06D1000H7S12	●	●			12.00	60.00	45.00	6.00	10.00	71.35	9.99	9.80
830B-E06D1200H7S12	●	●			12.00	60.00	45.00	6.00	12.00	71.35	9.99	11.80
830B-E06D1300H7S12	●	●			12.00	60.00	45.00	6.00	13.00	71.35	10.01	12.80
830B-E06D1400H7S12	●	●			12.00	60.00	45.00	6.00	14.00	71.35	10.01	13.80
830B-E06D1600H7S12	●	●			12.00	60.00	45.00	6.00	16.00	71.35	10.01	15.80
830B-E06D1800H7S12	●	●			12.00	60.00	45.00	6.00	18.00	71.35	10.01	17.80
			P	K								

● = Scelta prioritaria ○ = Buona scelta



Stelo cilindrico per adattatore CoroReamer™ 830

Adduzione interna di refrigerante



Valori comuni dei dati

CP
[bar]
100

Metrico (mm)

Codice di ordinazione	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	CNSC	CXSC	BD ₁ [mm]	TQ [Nm]	RPMX [1/min]
830-S14A20070F	20.00	14.00	119.50	119.5	1	1	20.5	7.0	50000
830-S14A20131F	20.00	14.00	180.50	180.5	1	1	20.5	7.0	50000
830-S20A25089F	25.00	20.00	149.00	149.0	1	1	29.3	12.0	50000
830-S20A25150F	25.00	20.00	210.00	210.0	1	1	29.3	12.0	50000

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

CP
[bar]
100

Metrico (mm)

Codice di ordinazione	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]	TQ [Nm]	RPMX [1/min]
830-S12A20035F	20.00	12.00	85.00	35.0	85.0	1	1	17.8	20.0	7.0	50000
830-S12A20069F	20.00	12.00	118.50	68.5	118.5	1	1	17.8	20.0	7.0	50000
830-S12A20130F	20.00	12.00	179.50	129.5	179.5	1	1	17.8	20.0	7.0	50000
830-S16A25090F	25.00	16.00	150.00	90.0	150.0	1	1	23.2	25.0	12.0	50000
830-S16A25151F	25.00	16.00	211.00	151.0	211.0	1	1	23.2	25.0	12.0	50000

● = Scelta prioritaria ○ = Buona scelta



[sandvik.coromant.com/
cororeamer835](https://sandvik.coromant.com/cororeamer835)



CoroReamer® 835

Materiale specifico per le massime prestazioni

CoroReamer® 835 è ottimizzato per materiali specifici. L'alimentazione interna di refrigerante e la spaziatura estremamente disuguale dei taglienti sono due caratteristiche che garantiscono tolleranze ristrette dei fori e una finitura superficiale di elevata qualità.

Applicazione

- Per tutti i segmenti industriali, ad es. lavorazioni meccaniche generali, stampi e matrici, settore automobilistico, energia e generazione di energia
- Intervallo di diametri: 3,97–20 mm (0,156–0,787 pollici)
- Scanalatura diritta e a spirale
- Stelo cilindrico
- Refrigerante interno
- Qualità di metallo duro 1024 (TiAlN)
- Tolleranza foro H7



Caratteristiche e vantaggi

- Metallo duro a micrograna con durezza e tenacità elevate
- Stelo DIN 65535 HA con tolleranza H6 e per il bloccaggio diretto su mandrini idraulici, come CoroChuck® 930, mandrini a bloccaggio termico e mandrini ad alta precisione
- Elevata produttività, grazie ai parametri di taglio elevati
- Eccellente finitura superficiale del componente
- Concentricità uniforme per una lunga durata dell'utensile e precisione dimensionale

CoroReamer® 835 -PF

- Prima scelta per ISO M e ISO K



Aree di applicazione ISO

CoroReamer® 835 -MF

- Prima scelta per ISO M e ISO S



Aree di applicazione ISO

Soluzioni personalizzate

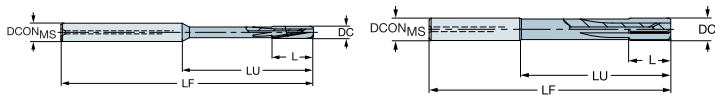
L'offerta comprende prodotti Tailor Made® e Advanced Engineered, progettati singolarmente per soddisfare le esigenze prestazionali più elevate.





Alesatore in metallo duro integrale CoroReamer™ 835

Per fori ciechi.



Valori comuni dei dati

TCHA

H7

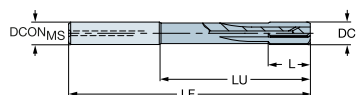
Metrico (mm)

	M	S									
Codice di ordinazione	1024	1024	DCON _{MS} [mm]	LF [mm]	LU [mm]	L [mm]	DC [mm]	OAL [mm]	LCF [mm]	PHD [mm]	
835.B-0400-A1-MF	●	○	6.00	74.40	39.00	12.00	4.00	75.00	15.60	3.80	
835.B-0402-A1-MF	●	○	6.00	74.40	39.00	12.00	4.02	75.00	15.60	3.80	
835.B-0497-A1-MF	●	○	6.00	74.25	39.00	12.00	4.97	75.00	15.60	4.80	
835.B-0500-A1-MF	●	○	6.00	74.25	39.00	12.00	5.00	75.00	15.60	4.80	
835.B-0600-A1-MF	●	○	6.00	74.10	39.00	12.00	6.00	75.00	15.60	5.80	
835.B-0601-A1-MF	●	○	6.00	74.10	39.00	12.00	6.01	75.00	15.60	5.80	
835.B-0602-A1-MF	●	○	6.00	74.10	39.00	12.00	6.02	75.00	15.60	5.80	
835.B-0700-A1-MF	●	○	8.00	98.95	64.00	16.00	7.00	100.00	20.80	6.80	
835.B-0800-A1-MF	●	○	8.00	98.80	64.00	16.00	8.00	100.00	20.80	7.80	
835.B-0801-A1-MF	●	○	8.00	98.80	64.00	16.00	8.01	100.00	20.80	7.80	
835.B-0850-A1-MF	●	○	10.00	98.72	60.00	20.00	8.50	100.00	26.00	8.30	
835.B-0900-A1-MF	●	○	10.00	98.65	60.00	20.00	9.00	100.00	26.00	8.80	
835.B-1000-A1-MF	●	○	10.00	118.50	80.00	20.00	10.00	120.00	26.00	9.80	
835.B-1050-A1-MF	●	○	12.00	118.42	75.00	20.00	10.50	120.00	26.00	10.30	
835.B-1100-A1-MF	●	○	12.00	118.35	75.00	20.00	11.00	120.00	26.00	10.80	
835.B-1150-A1-MF	●	○	12.00	118.27	75.00	20.00	11.50	120.00	26.00	11.30	
835.B-1200-A1-MF	●	○	12.00	118.20	75.00	20.00	12.00	120.00	26.00	11.80	
835.B-1600-A1-MF	●	○	16.00	147.60	102.00	25.00	16.00	150.00	32.50	15.80	

● = Scelta prioritaria ○ = Buona scelta

Alesatore in metallo duro integrale CoroReamer™ 835

Per fori ciechi.



Valori comuni dei dati

TCHA

H7

Metrico (mm)

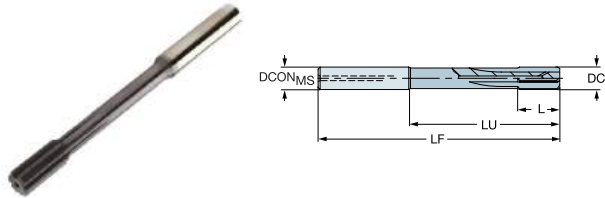
	P	K								
	1024	1024								
Codice di ordinazione	1024	1024	DCON _{MS} [mm]	LF [mm]	LU [mm]	L [mm]	DC [mm]	OAL [mm]	LCF [mm]	PHD [mm]
835.B-0400-A1-PF	●	●	6.00	74.40	39.00	12.00	4.00	75.00	15.60	3.80
835.B-0500-A1-PF	●	●	6.00	74.25	39.00	12.00	5.00	75.00	15.60	4.80
835.B-0597-A1-PF	●	●	6.00	74.10	39.00	12.00	5.97	75.00	15.60	5.80
835.B-0599-A1-PF	●	●	6.00	74.10	39.00	12.00	5.99	75.00	15.60	5.80
835.B-0600-A1-PF	●	●	6.00	74.10	39.00	12.00	6.00	75.00	15.60	5.80
835.B-0601-A1-PF	●	●	6.00	74.10	39.00	12.00	6.01	75.00	15.60	5.80
835.B-0602-A1-PF	●	●	6.00	74.10	39.00	12.00	6.02	75.00	15.60	5.80
835.B-0603-A1-PF	●	●	6.00	74.09	39.00	12.00	6.03	75.00	15.60	5.80
835.B-0700-A1-PF	●	●	8.00	98.95	64.00	16.00	7.00	100.00	20.80	6.80
835.B-0797-A1-PF	●	●	8.00	98.80	64.00	16.00	7.97	100.00	20.80	7.80
835.B-0799-A1-PF	●	●	8.00	98.80	64.00	16.00	7.99	100.00	20.80	7.80
835.B-0800-A1-PF	●	●	8.00	98.80	64.00	16.00	8.00	100.00	20.80	7.80
835.B-0802-A1-PF	●	●	8.00	98.79	64.00	16.00	8.02	100.00	20.80	7.80
835.B-0900-A1-PF	●	●	10.00	98.65	60.00	20.00	9.00	100.00	26.00	8.80
835.B-0950-A1-PF	●	●	10.00	118.57	80.00	20.00	9.50	120.00	26.00	9.30
835.B-0997-A1-PF	●	●	10.00	118.50	80.00	20.00	9.97	120.00	26.00	9.80
835.B-1000-A1-PF	●	●	10.00	118.50	80.00	20.00	10.00	120.00	26.00	9.80
835.B-1001-A1-PF	●	●	10.00	118.50	80.00	20.00	10.01	120.00	26.00	9.80
835.B-1002-A1-PF	●	●	10.00	118.49	80.00	20.00	10.02	120.00	26.00	9.80
835.B-1003-A1-PF	●	●	10.00	118.49	80.00	20.00	10.03	120.00	26.00	9.80
835.B-1050-A1-PF	●	●	12.00	118.42	75.00	20.00	10.50	120.00	26.00	10.30
835.B-1100-A1-PF	●	●	12.00	118.35	75.00	20.00	11.00	120.00	26.00	10.80
835.B-1150-A1-PF	●	●	12.00	118.27	75.00	20.00	11.50	120.00	26.00	11.30
835.B-1197-A1-PF	●	●	12.00	118.20	75.00	20.00	11.97	120.00	26.00	11.80
835.B-1199-A1-PF	●	●	12.00	118.20	75.00	20.00	11.99	120.00	26.00	11.80
835.B-1200-A1-PF	●	●	12.00	118.20	75.00	20.00	12.00	120.00	26.00	11.80
835.B-1201-A1-PF	●	●	12.00	118.20	75.00	20.00	12.01	120.00	26.00	11.80
835.B-1202-A1-PF	●	●	12.00	118.19	75.00	20.00	12.02	120.00	26.00	11.80
835.B-1300-A1-PF	●	●	14.00	128.05	85.00	22.00	13.00	130.00	28.60	12.80
835.B-1400-A1-PF	●	●	14.00	127.90	85.00	22.00	14.00	130.00	28.60	13.80

● = Scelta prioritaria ○ = Buona scelta



Alesatore in metallo duro integrale CoroReamer™ 835

Per fori ciechi.



Valori comuni dei dati

TCHA

H7

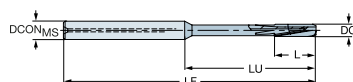
Metrico (mm)

Codice di ordinazione	P K		DCON _{MS} [mm]	LF [mm]	LU [mm]	L [mm]	DC [mm]	OAL [mm]	LCF [mm]	PHD [mm]
	1024	1024								
835.B-1500-A1-PF	●	●	16.00	127.75	82.00	22.00	15.00	130.00	28.60	14.80
835.B-1600-A1-PF	●	●	16.00	147.60	102.00	25.00	16.00	150.00	32.50	15.80
835.B-1700-A1-PF	●	●	18.00	147.45	102.00	25.00	17.00	150.00	32.50	16.80
835.B-1800-A1-PF	●	●	18.00	147.30	102.00	25.00	18.00	150.00	32.50	17.80
835.B-1900-A1-PF	●	●	20.00	147.14	100.00	25.00	19.00	150.00	32.50	18.80
835.B-2000-A1-PF	●	●	20.00	146.99	100.00	25.00	20.00	150.00	32.50	19.80

● = Scelta prioritaria ○ = Buona scelta

Alesatore in metallo duro integrale CoroReamer™ 835

Per fori passanti.



Valori comuni dei dati

TCHA

H7

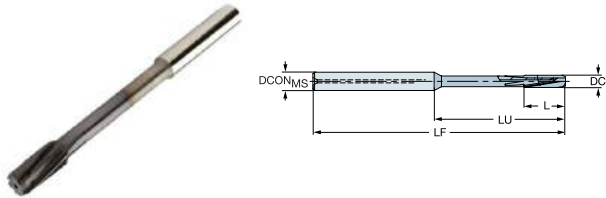
Metrico (mm)

	M S									
Codice di ordinazione	1024	1024	DCON _{MS} [mm]	LF [mm]	LU [mm]	L [mm]	DC [mm]	OAL [mm]	LCF [mm]	PHD [mm]
835.T-0397-A1-MF	●	○	6.00	74.40	39.00	12.00	3.97	75.00	15.60	3.80
835.T-0400-A1-MF	●	○	6.00	74.40	39.00	12.00	4.00	75.00	15.60	3.80
835.T-0500-A1-MF	●	○	6.00	74.25	39.00	12.00	5.00	75.00	15.60	4.80
835.T-0503-A1-MF	●	○	6.00	74.24	39.00	12.00	5.03	75.00	15.60	4.80
835.T-0599-A1-MF	●	○	6.00	74.10	39.00	12.00	5.99	75.00	15.60	5.80
835.T-0600-A1-MF	●	○	6.00	74.10	39.00	12.00	6.00	75.00	15.60	5.80
835.T-0602-A1-MF	●	○	6.00	74.10	39.00	12.00	6.02	75.00	15.60	5.80
835.T-0650-A1-MF	●	○	8.00	99.02	64.00	16.00	6.50	100.00	20.80	6.30
835.T-0700-A1-MF	●	○	8.00	98.95	64.00	16.00	7.00	100.00	20.80	6.80
835.T-0750-A1-MF	●	○	8.00	98.87	64.00	16.00	7.50	100.00	20.80	7.30
835.T-0800-A1-MF	●	○	8.00	98.80	64.00	16.00	8.00	100.00	20.80	7.80
835.T-0802-A1-MF	●	○	8.00	98.79	64.00	16.00	8.02	100.00	20.80	7.80
835.T-0850-A1-MF	●	○	10.00	98.72	60.00	20.00	8.50	100.00	26.00	8.30
835.T-0900-A1-MF	●	○	10.00	98.65	60.00	20.00	9.00	100.00	26.00	8.80
835.T-0950-A1-MF	●	○	10.00	118.57	80.00	20.00	9.50	120.00	26.00	9.30
835.T-1000-A1-MF	●	○	10.00	118.50	80.00	20.00	10.00	120.00	26.00	9.80
835.T-1001-A1-MF	●	○	10.00	118.50	80.00	20.00	10.01	120.00	26.00	9.80
835.T-1050-A1-MF	●	○	12.00	118.42	75.00	20.00	10.50	120.00	26.00	10.30
835.T-1200-A1-MF	●	○	12.00	118.20	75.00	20.00	12.00	120.00	26.00	11.80
835.T-1400-A1-MF	●	○	14.00	127.90	85.00	22.00	14.00	130.00	28.60	13.80
835.T-1500-A1-MF	●	○	16.00	127.75	82.00	22.00	15.00	130.00	28.60	14.80
835.T-1600-A1-MF	●	○	16.00	147.60	102.00	25.00	16.00	150.00	32.50	15.80

● = Scelta prioritaria ○ = Buona scelta

Alesatore in metallo duro integrale CoroReamer™ 835

Per fori passanti.



Valori comuni dei dati

TCHA

H7

Metrico (mm)

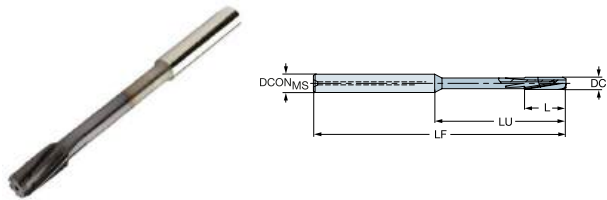
	P	K								
	1024	1024	DCON _{MS}	LF	LU	L	DC	OAL	LCF	PHD
Codice di ordinazione	1024	1024	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
835.T-0398-A1-PF	●	●	6.00	74.40	39.00	12.00	3.98	75.00	15.60	3.80
835.T-0400-A1-PF	●	●	6.00	74.40	39.00	12.00	4.00	75.00	15.60	3.80
835.T-0401-A1-PF	●	●	6.00	74.40	39.00	12.00	4.01	75.00	15.60	3.80
835.T-0500-A1-PF	●	●	6.00	74.25	39.00	12.00	5.00	75.00	15.60	4.80
835.T-0501-A1-PF	●	●	6.00	74.25	39.00	12.00	5.01	75.00	15.60	4.80
835.T-0598-A1-PF	●	●	6.00	74.10	39.00	12.00	5.98	75.00	15.60	5.80
835.T-0600-A1-PF	●	●	6.00	74.10	39.00	12.00	6.00	75.00	15.60	5.80
835.T-0601-A1-PF	●	●	6.00	74.10	39.00	12.00	6.01	75.00	15.60	5.80
835.T-0602-A1-PF	●	●	6.00	74.10	39.00	12.00	6.02	75.00	15.60	5.80
835.T-0603-A1-PF	●	●	6.00	74.09	39.00	12.00	6.03	75.00	15.60	5.80
835.T-0650-A1-PF	●	●	8.00	99.02	64.00	16.00	6.50	100.00	20.80	6.30
835.T-0700-A1-PF	●	●	8.00	98.95	64.00	16.00	7.00	100.00	20.80	6.80
835.T-0750-A1-PF	●	●	8.00	98.87	64.00	16.00	7.50	100.00	20.80	7.30
835.T-0799-A1-PF	●	●	8.00	98.80	64.00	16.00	7.99	100.00	20.80	7.80
835.T-0800-A1-PF	●	●	8.00	98.80	64.00	16.00	8.00	100.00	20.80	7.80
835.T-0801-A1-PF	●	●	8.00	98.80	64.00	16.00	8.01	100.00	20.80	7.80
835.T-0802-A1-PF	●	●	8.00	98.79	64.00	16.00	8.02	100.00	20.80	7.80
835.T-0803-A1-PF	●	●	8.00	98.79	64.00	16.00	8.03	100.00	20.80	7.80
835.T-0850-A1-PF	●	●	10.00	98.72	60.00	20.00	8.50	100.00	26.00	8.30
835.T-0900-A1-PF	●	●	10.00	98.65	60.00	20.00	9.00	100.00	26.00	8.80
835.T-0950-A1-PF	●	●	10.00	118.57	80.00	20.00	9.50	120.00	26.00	9.30
835.T-0997-A1-PF	●	●	10.00	118.50	80.00	20.00	9.97	120.00	26.00	9.80
835.T-0999-A1-PF	●	●	10.00	118.50	80.00	20.00	9.99	120.00	26.00	9.80
835.T-1000-A1-PF	●	●	10.00	118.50	80.00	20.00	10.00	120.00	26.00	9.80
835.T-1001-A1-PF	●	●	10.00	118.50	80.00	20.00	10.01	120.00	26.00	9.80
835.T-1002-A1-PF	●	●	10.00	118.49	80.00	20.00	10.02	120.00	26.00	9.80
835.T-1050-A1-PF	●	●	12.00	118.42	75.00	20.00	10.50	120.00	26.00	10.30
835.T-1100-A1-PF	●	●	12.00	118.35	75.00	20.00	11.00	120.00	26.00	10.80
835.T-1200-A1-PF	●	●	12.00	118.20	75.00	20.00	12.00	120.00	26.00	11.80
835.T-1202-A1-PF	●	●	12.00	118.19	75.00	20.00	12.02	120.00	26.00	11.80

● = Scelta prioritaria ○ = Buona scelta



Alesatore in metallo duro integrale CoroReamer™ 835

Per fori passanti.



Valori comuni dei dati

TCHA

H7

Metrico (mm)

Codice di ordinazione	P K		DCON _{MS} [mm]	LF [mm]	LU [mm]	L [mm]	DC [mm]	OAL [mm]	LCF [mm]	PHD [mm]
	1024	1024								
835.T-1300-A1-PF	●	●	14.00	128.05	85.00	22.00	13.00	130.00	28.60	12.80
835.T-1400-A1-PF	●	●	14.00	127.90	85.00	22.00	14.00	130.00	28.60	13.80
835.T-1500-A1-PF	●	●	16.00	127.75	82.00	22.00	15.00	130.00	28.60	14.80
835.T-1600-A1-PF	●	●	16.00	147.60	102.00	25.00	16.00	150.00	32.50	15.80
835.T-1700-A1-PF	●	●	18.00	147.45	102.00	25.00	17.00	150.00	32.50	16.80
835.T-1800-A1-PF	●	●	18.00	147.30	102.00	25.00	18.00	150.00	32.50	17.80
835.T-2000-A1-PF	●	●	20.00	146.99	100.00	25.00	20.00	150.00	32.50	19.80

● = Scelta prioritaria ○ = Buona scelta



Fresatura di filetti

Fresa per filettatura CoroMill® Plura R217

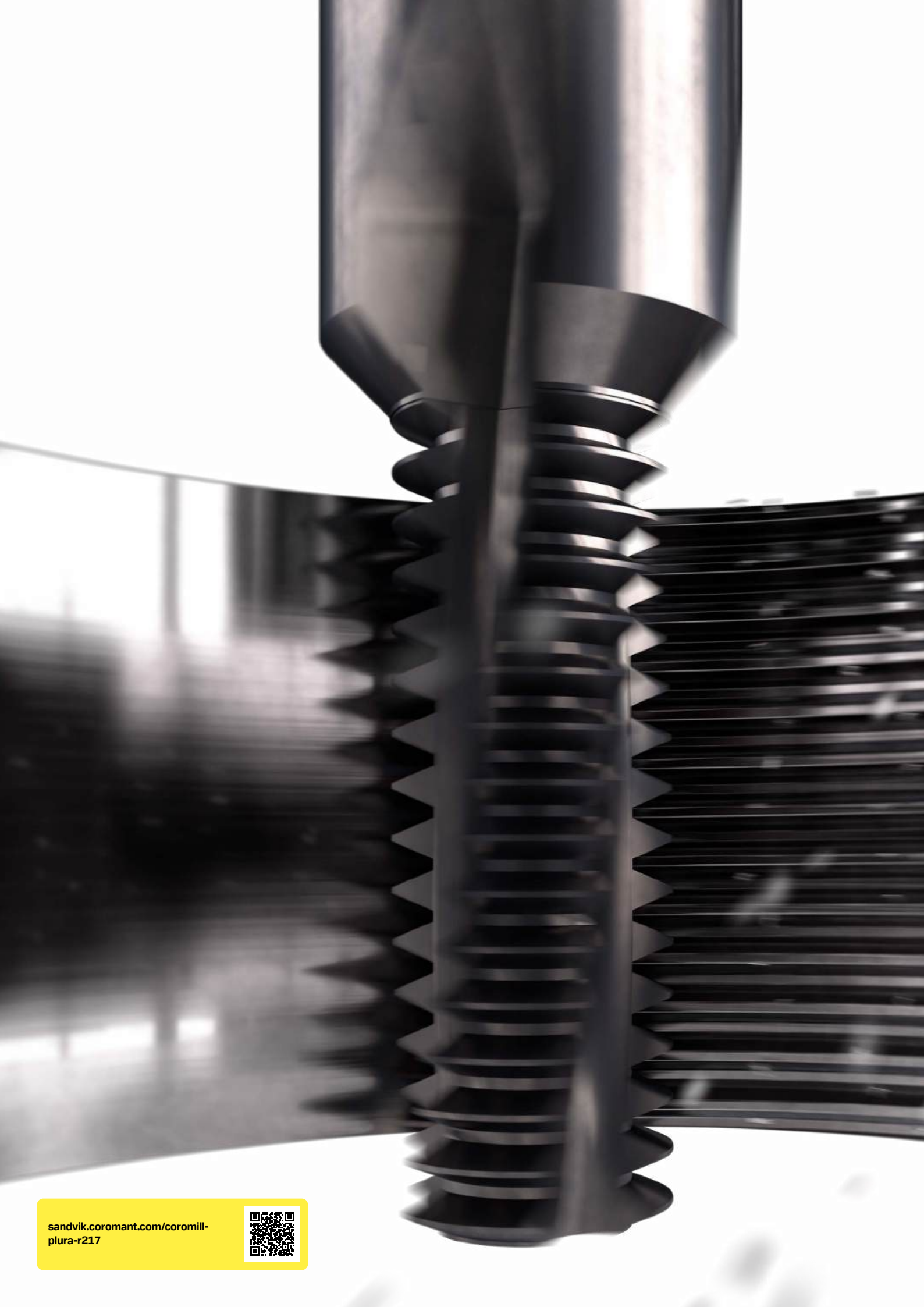
- Per componenti critici con elevata sicurezza del processo



CoroMill® 326

- Versatile ed economico
- Stesso utensile per passi diversi
- Una sola qualità per tutti i materiali





sandvik.coromant.com/coromill-plura-r217



CoroMill® Plura fresa per filettatura R217

Scelta prioritaria per i materiali difficili da lavorare

Questa fresa a candela integrale in metallo duro combina una geometria avanzata e un metallo duro di alta qualità per la fresatura affidabile dei filetti. Ideale per i componenti di precisione in cui accuratezza e prestazioni costanti sono fondamentali.

Applicazione

- Progettato per diametri di filettatura da 1,25 mm (0,049 pollici)
- Filettatura di superfici angolate in entrata e in uscita
- Fori ciechi e passanti
- Filettature destre e sinistre con la stessa fresa
- Per componenti critici con elevata sicurezza di processo

Caratteristiche e vantaggi

- Qualsiasi sia la tolleranza della filettatura, la si può controllare mediante compensazione del raggio
- Minore coppia richiesta al mandrino
- Vantaggioso nei materiali a truciolo lungo
- Elevata sicurezza del processo
- Dimensioni diverse con un unico utensile (stesso passo, cioè M10×1.5, M12×1.5)



P M K N S H O
Campi di applicazione ISO

Portautensili consigliati

CoroChuck® 930 garantisce una produzione efficiente grazie a regolazioni e sostituzioni degli utensili rapide e semplici

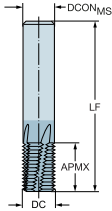
- L'accoppiamento lato macchina viene rettificato come ultima operazione per garantire le massime esigenze di precisione
- Ripetizione ad alta precisione
- Disponibile nelle versioni Pencil, Slender e per impieghi gravosi. È disponibile anche una versione corta con lunghezza minima per il gioco del diametro di rotazione nei centri di tornitura con portautensili rotanti





CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

Metrico 60°



Valori comuni dei dati

TCDCON	FHA [deg]
h6	10.00

Metrico (mm)

	P	M	K	N	S	H										
Codice di ordinazione	1630	1630	1630	1630	1620	1630	1620	1630	FTDZ	DCON _{MS} [mm]	DC [mm]	APMX [mm]	LF [mm]	LU [mm]	TP [mm]	ZEFP
R217.13-048050AC10N	●	●	●	●		●		●	MF6X0.5	6.00	4.80	10.0	57.00	10.00	0.50	3
R217.13-060075AC12N	●	●	●	●		●		●	MF8X0.75	6.00	6.00	12.0	57.00	12.00	0.75	3
R217.13-060100AC12N	●	●	●	●		●		●	MF8X1.0	6.00	6.00	12.0	57.00	12.00	1.00	3
R217.14-045100AC10M					●		●		M6X1.0	6.00	4.50	10.0	57.00	10.00	1.00	4
R217.14-080100AC16N	●	●	●	●		●		●	MF10X1	8.00	8.00	16.0	63.00	16.00	1.00	4
R217.14-100100AC20N	●	●	●	●		●		●	MF12X1	10.00	10.00	20.0	72.00	20.00	1.00	4
R217.14-100150AC20N	●	●	●	●		●		●	MF12X1.5	10.00	10.00	21.0	72.00	21.00	1.50	4
R217.14-120100AC22N	●	●	●	●		●		●	MF14X1	12.00	12.00	22.0	83.00	22.00	1.00	4
R217.14-120150AC22N	●	●	●	●		●		●	MF14X1.5	12.00	12.00	22.5	83.00	22.00	1.50	4
R217.15-060125AC12M					●		●		M8X1.25	6.00	6.00	12.5	57.00	12.50	1.25	5
R217.15-080150AC16M					●		●		M10X1.5	8.00	8.00	16.5	63.00	16.50	1.50	5
R217.15-090175AC19M					●		●		M12X1.75	10.00	9.00	19.3	72.00	19.25	1.75	5
R217.15-100100AC20M					●		●		MF12X1	10.00	10.00	20.0	72.00	20.00	1.00	5
R217.15-120200AC26M					●		●		M14X2.0	12.00	12.00	26.0	83.00	26.00	2.00	5
R217.15-140100AC26N	●	●	●	●		●		●	MF16X1	14.00	14.00	26.0	83.00	26.00	1.00	5
R217.15-140150AC26N	●	●	●	●		●		●	MF16X1.5	14.00	14.00	27.0	83.00	27.00	1.50	5
R217.15-160200AC30N	●	●	●	●		●		●	MF20X2	16.00	16.00	30.0	92.00	30.00	2.00	5
R217.15-160250AC42N	●	●	●	●		●		●	M20X2,5	16.00	16.00	42.5	105.00	42.50	2.50	5
R217.15-190300AC50N	●	●	●	●		●		●	M24X3	20.00	19.00	50.0	125.00	50.00	3.00	5
R217.15-200200AC35N	●	●	●	●		●		●	MF24X2	20.00	20.00	36.0	104.00	35.00	2.00	5
R217.16-120150AC27M					●		●		MF14X1.5	12.00	12.00	27.0	83.00	27.00	1.50	6
R217.16-250200AC46N	●	●	●	●		●		●	MF28X2	25.00	25.00	46.0	121.00	46.00	2.00	6
	P	M	K	N	S	H										

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

Metrico 60°



Valori comuni dei dati

TCDCON	FHA
h6	15.00

Metrico (mm)

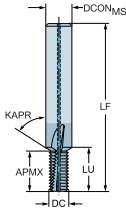
	P		M		K		N		S		H		O													
Codice di ordinazione	1620	H07F	1620	H07F	1620	H07F	1620	H07F	1610	1620	H07F	1610	1620	H07F	1620	H07F	FTDZ	DCON _{MS} [mm]	APMX [mm]	LU [mm]	KAPR [deg]	TP [mm]	DC ₁ [mm]	DC ₂ [mm]	ZEFP	LF ₁ [mm]
R217.13-012035AC03P	●		●		●		●			●			●		●		M 1.6	6.00	0.5	3.72	30.0	0.35	1.20	0.67	3	37.82
R217.13-012035AC05P	●	●	●	●	●	●	●	●		●	●		●	●	●	●	M 1.6	3.00	0.5	5.32	30.0	0.35	1.20	0.67	3	37.82
R217.13-015040AC04P	●		●		●		●			●			●		●		M 2	6.00	1.0	4.60	30.0	0.40	1.55	0.84	3	56.80
R217.13-015040AC04S									●			●					M 2	6.00	0.6	4.60	30.0	0.40	1.50	0.84	3	56.80
R217.13-015040AC06P	●	●	●	●	●	●	●	●		●	●		●	●	●	●	M 2	6.00	1.0	6.60	30.0	0.40	1.55	0.84	3	56.80
R217.13-019045AC05P	●		●		●		●			●			●		●		M 2.5	6.00	1.1	5.68	30.0	0.45	1.95	1.05	3	56.77
R217.13-019045AC05S									●			●					M 2.5	6.00	0.7	5.68	30.0	0.45	1.95	1.05	3	56.77
R217.13-019045AC07P	●		●		●		●			●			●		●		M 2.5	6.00	1.1	8.18	30.0	0.45	1.95	1.05	3	56.77
R217.13-023050AC06P	●		●		●		●			●			●		●		M 3	6.00	1.3	6.75	30.0	0.50	2.30	1.24	3	56.75
R217.13-023050AC06S									●			●					M 3	6.00	0.8	6.75	30.0	0.50	2.30	1.24	3	56.75
R217.13-023050AC09P	●	●	●	●	●	●	●	●		●	●		●	●	●	●	M 3	6.00	1.3	9.75	30.0	0.50	2.30	1.24	3	56.75
R217.13-031070AC08P	●		●		●		●			●			●		●		M 4	6.00	1.8	9.05	30.0	0.70	3.10	1.67	3	56.65
R217.13-031070AC08S									●			●					M 4	6.00	1.0	9.05	30.0	0.70	3.10	1.67	3	56.65
R217.13-031070AC12P	●	●	●	●	●	●	●	●		●	●		●	●	●	●	M 4	6.00	1.8	13.05	30.0	0.70	3.10	1.67	3	56.65
R217.13-040080AC10P	●		●		●		●			●			●		●		M 5	6.00	2.0	11.20	30.0	0.80	4.00	2.16	3	56.60
R217.13-040080AC15P	●	●	●	●	●	●	●	●		●	●		●	●	●	●	M 5	6.00	2.0	16.20	30.0	0.80	4.00	2.16	3	56.60
R217.13-048100AC12P	●		●		●		●			●			●		●		M 6	6.00	2.5	13.50	30.0	1.00	4.80	2.60	3	56.50
R217.13-048100AC18P	●	●	●	●	●	●	●	●		●	●		●	●	●	●	M 6	6.00	2.5	19.50	30.0	1.00	4.80	2.60	3	59.50
R217.13-064125AC16P	●		●		●		●			●			●		●		M 8	8.00	3.1	17.90	30.0	1.25	6.40	3.45	3	63.00
R217.13-064125AC24P	●		●		●		●			●			●		●		M 8	8.00	3.1	25.88	30.0	1.25	6.40	3.45	3	67.37
R217.14-040080AC10S									●			●					M 5	6.00	1.2	11.20	30.0	0.80	4.00	2.16	4	56.60
R217.14-048100AC12S									●			●					M 6	6.00	1.5	13.50	30.0	1.00	4.80	2.60	4	56.50
R217.14-082150AC20P	●		●		●		●			●			●		●		M 10	10.00	3.8	22.30	30.0	1.50	8.20	4.45	4	71.25
R217.15-095175AC24P	●		●		●		●			●			●		●		M 12	10.00	4.4	26.70	30.0	1.75	9.50	5.13	5	71.12

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CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

Metrico 60°



Valori comuni dei dati

TCDCON	FHA [deg]
h6	10.00

Metrico (mm)

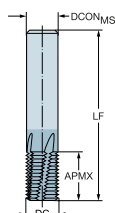
P	M	K	N	S	H
1630	1630	1630	1630	1630	1630

Codice di ordinazione	1630	1630	1630	1630	1630	1630	FTDZ	DCON _{MS} [mm]	APMX [mm]	LU [mm]	KAPR [deg]	TP [mm]	DC ₁ [mm]	DC ₂ [mm]	CNSC	ZEFP	LF ₁ [mm]	LF ₂ [mm]
R217.13-023050CC06K	●	●	●	●	●	●	M3X0.5	6.00	5.0	6.00	45.0	0.50	2.30	2.30	0	3	57.00	52.00
R217.13C032070CC08K	●	●	●	●	●	●	M4X0.70	6.00	8.8	9.50	45.0	0.70	3.20	3.20	1	3	57.00	48.20
R217.13C041080CC11K	●	●	●	●	●	●	M5X0.80	6.00	10.7	11.67	45.0	0.80	4.10	4.10	1	3	57.00	46.28
R217.13C048100CC13K	●	●	●	●	●	●	M6X1.0	8.00	12.8	13.58	45.0	1.00	4.80	4.80	1	3	63.00	50.22
R217.13C065125CC17K	●	●	●	●	●	●	M8X1.25	10.00	17.4	18.24	45.0	1.25	6.50	6.50	1	3	72.00	54.65
R217.13C082150CC21K	●	●	●	●	●	●	M10X1.5	12.00	22.4	23.41	45.0	1.50	8.20	8.20	1	3	83.00	60.59
R217.14C099175CC26K	●	●	●	●	●	●	M12X1.75	14.00	26.0	27.00	45.0	1.75	9.90	9.90	1	4	83.00	57.00
R217.14C116200CC30K	●	●	●	●	●	●	M14X2.0	16.00	31.3	32.40	45.0	2.00	11.60	11.60	1	4	92.00	60.70
R217.14C136200CC34K	●	●	●	●	●	●	M16X2.0	18.00	33.3	34.40	45.0	2.00	13.60	13.60	1	4	92.00	58.70

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CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

Metrico 60°



Valori comuni dei dati

TCDCON	FHA [deg]
h6	10.00

Metrico (mm)

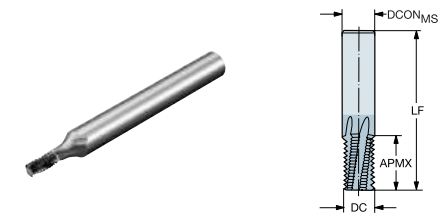
	P	M	K	N	S	H									
Codice di ordinazione	1630	1630	1630	1630	1630	1630	FTDZ	DCON _{MS} [mm]	DC [mm]	APMX [mm]	LF [mm]	LU [mm]	TP [mm]	CNSC	ZEFP
R217.13-032070AC08N	●	●	●	●	●	●	M4X0.7	6.00	3.20	8.4	57.00	8.40	0.70	0	3
R217.13-041080AC11N	●	●	●	●	●	●	M5X0.8	6.00	4.10	11.2	57.00	11.20	0.80	0	3
R217.13C048050AC10N	●	●	●	●	●	●	M6X0,5	6.00	4.80	10.0	57.00	10.00	0.50	1	3
R217.13C060075AC12N	●	●	●	●	●	●	M8X0,75	6.00	6.00	12.0	57.00	12.00	0.75	1	3
R217.14C045100AC13N	●	●	●	●	●	●	M6X1.0	6.00	4.50	13.0	57.00	13.00	1.00	1	4
R217.14C060125AK17N	●	●	●	●	●	●	M8X1.25	6.00	6.00	17.5	65.00	17.50	1.25	1	4
R217.14C075150AK21N	●	●	●	●	●	●	M10X1.5	8.00	7.50	21.0	72.00	21.00	1.50	1	4
R217.14C080100AC16N	●	●	●	●	●	●	M10X1,0	8.00	8.00	16.0	63.00	16.00	1.00	1	4
R217.14C095175AK26N	●	●	●	●	●	●	M12X1.75	10.00	9.50	26.3	80.00	26.25	1.75	1	4
R217.14C120150AC22N	●	●	●	●	●	●	M14X1,5	12.00	12.00	22.5	83.00	22.50	1.50	1	4
R217.15C100200AK30N	●	●	●	●	●	●	M14X2.0	10.00	10.00	30.0	83.00	30.00	2.00	1	5
R217.15C120200AK34N	●	●	●	●	●	●	M16X2.0	12.00	12.00	34.0	92.00	34.00	2.00	1	5
R217.15C160150AC30N	●	●	●	●	●	●	M18X1,5	16.00	16.00	30.0	92.00	30.00	1.50	1	5
R217.15C160250AK42N	●	●	●	●	●	●	M20X2,5	16.00	16.00	42.5	105.00	42.50	2.50	1	5
R217.15C190300AK50N	●	●	●	●	●	●	M24X3,0	20.00	19.00	50.0	125.00	50.00	3.00	1	5

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

MJ 60°



Valori comuni dei dati

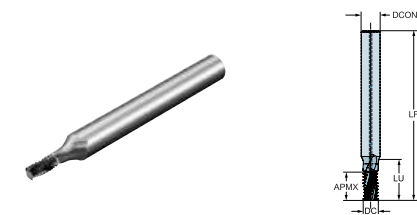
TCDCON	FHA [deg]
h6	27.00

Metrico (mm)

	P	M	K	N	S	H								
Codice di ordinazione	1630	1630	1630	1630	1630	1630	FTDZ	DCON _{MS} [mm]	DC [mm]	APMX [mm]	LF [mm]	LU [mm]	TP [mm]	ZEFP
R217.13-030070AC6H	●	●	●	●	●	●	MJ4X0.7	6.00	3.00	6.3	54.00	6.30	0.70	3
R217.13-039080AC8H	●	●	●	●	●	●	MJ5X0.8	6.00	3.90	8.0	54.00	8.00	0.80	3
R217.13-048100AC9H	●	●	●	●	●	●	MJ6X1	6.00	4.80	9.0	54.00	9.00	1.00	3

● = Scelta prioritaria ○ = Buona scelta

MJ 60°



Valori comuni dei dati

TCDCON	FHA [deg]
h6	27.00

Metrico (mm)

	P	M	K	N	S	H									
Codice di ordinazione	1630	1630	1630	1630	1630	1630	FTDZ	DCON _{MS} [mm]	DC [mm]	APMX [mm]	LF [mm]	LU [mm]	TP [mm]	CNSC	ZEFP
R217.14C075150AC15H	●	●	●	●	●	●	MJ10X1.5	8.00	7.50	15.0	58.00	15.00	1.50	1	4

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

UN 60°, UNC 60°, UNF 60°



Valori comuni dei dati

TCDCON	FHA [deg]
h6	15.00

Metrico (mm)

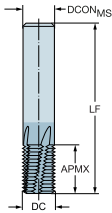
	P	M	K	N	S	H	O											
	1620	1620	1620	1620	1620	1620	1620	FTDZ	DCON _{MS} [mm]	APMX [mm]	LU [mm]	KAPR [deg]	TPI	DC ₁ [mm]	DC ₂ [mm]	ZEFP	LF ₁ [mm]	LF ₂ [mm]
R217.33-013640AC05P	●	●	●	●	●	●	●	UNC # 1-64	6.00	0.6	6.20	30.0	64	1.35	0.68	3	56.80	57.00
R217.33-016560AC06P	●	●	●	●	●	●	●	UNC #2-56	6.00	0.7	7.25	30.0	56	1.60	0.68	3	56.77	57.00
R217.33-021400AC08P	●	●	●	●	●	●	●	UNC #4-40	6.00	1.6	9.50	30.0	40	2.10	1.05	3	56.36	57.00
R217.33-026320AC10P	●	●	●	●	●	●	●	UNC #6-32	6.00	2.0	11.75	30.0	32	2.60	1.30	3	56.60	57.00
R217.33-027400AC10P	●	●	●	●	●	●	●	UNF #6-40	6.00	1.0	11.50	30.0	40	2.75	1.49	3	56.65	57.00
R217.33-032320AC12P	●	●	●	●	●	●	●	UNC #8-32	6.00	2.0	13.70	30.0	32	3.25	1.63	3	56.60	57.00
R217.33-035240AC14P	●	●	●	●	●	●	●	UNC #10-24	6.00	2.6	16.10	30.0	24	3.55	1.77	3	56.47	57.00
R217.33-038320AC14P	●	●	●	●	●	●	●	UNF #10-32	6.00	1.2	15.70	30.0	32	3.85	1.92	3	56.60	57.00
R217.33-048200AC19P	●	●	●	●	●	●	●	UNC 1/4	6.00	3.2	21.00	30.0	20	4.85	2.42	3	56.36	57.00
R217.33-052280AC19P	●	●	●	●	●	●	●	UNF 1/4	6.00	1.4	20.45	30.0	28	5.25	2.85	3	56.54	57.00
R217.33-062180AC24P	●	●	●	●	●	●	●	UNC 5/16	8.00	3.5	25.95	30.0	18	6.20	3.10	3	62.30	63.00
R217.33-065240AC24P	●	●	●	●	●	●	●	UNF 5/16	8.00	1.6	25.40	30.0	24	6.55	3.55	3	62.47	63.00

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

UN 60°, UNC 60°, UNF 60°



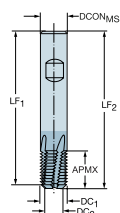
Imperiale (pollici)

	P	M	K	N	S	H										
Codice di ordinazione	1630	1630	1630	1630	1630	1630	FTDZ	DCON _{MS} [inch]	DC [inch]	APMX [inch]	LF [inch]	LU [inch]	TCDCON	FHA [deg]	CNSC	ZEFP
R217.33C048200AC13N	●	●	●	●	●	●	1/4-20 UNC	0.236	0.189	0.551	2.244	0.551	h6	10.00	1	3
R217.33C048280AC13N	●	●	●	●	●	●	1/4-28 UNF	0.236	0.189	0.536	2.244	0.536	h6	10.00	1	3
R217.33C055180AC14N	●	●	●	●	●	●	5/16-18 UNC	0.236	0.217	0.556	2.244	0.556	h6	10.00	1	3
R217.33C060240AC13N	●	●	●	●	●	●	5/16-24 UNF	0.236	0.236	0.541	2.244	0.541	h6	10.00	1	3
R217.34C075160AC19N	●	●	●	●	●	●	3/8-16 UNC	0.315	0.295	0.750	2.480	0.750	h6	10.00	1	4
R217.34C080140AC19N	●	●	●	●	●	●	7/16-14 UNC	0.315	0.315	0.785	2.480	0.785	h6	10.00	1	4
R217.34C080200AC19N	●	●	●	●	●	●	7/16-20 UNF	0.315	0.315	0.750	2.480	0.750	h6	10.00	1	4
R217.34C100120AC21N	●	●	●	●	●	●	9/16-12 UNC	0.394	0.394	0.833	2.835	0.833	h6	10.00	1	4
R217.34C100130AC21N	●	●	●	●	●	●	1/2-13 UNC	0.394	0.394	0.846	2.835	0.846	h6	10.00	1	4
R217.34C100180AC22N	●	●	●	●	●	●	9/16-18 UNF	0.394	0.394	0.889	2.835	0.889	h6	10.00	1	4
R217.34C120110AC25N	●	●	●	●	●	●	5/8-11 UNC	0.472	0.472	1.000	3.268	1.000	h6	10.00	1	4
R217.35C140100AC33N	●	●	●	●	●	●	3/4-10 UNC	0.551	0.551	1.300	3.268	1.300	h6	10.00	1	5
R217.35C140160AC31N	●	●	●	●	●	●	3/4-16 UNF	0.551	0.551	1.250	3.268	1.250	h6	10.00	1	5
	P	M	K	N	S	H										

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

NPT 60°



Imperiale (pollici)

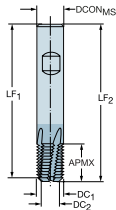
	P	M	K	N	S	H											
Codice di ordinazione	1630	1630	1630	1630	1630	1630	DCON _{MS} [inch]	APMX [inch]	LU [inch]	TCDCON	FHA [deg]	KAPR [deg]	DC ₁ [inch]	DC ₂ [inch]	ZEFP	LF ₁ [inch]	LF ₂ [inch]
R217.53-079270AC11N	●	●	●	●	●	●	0.315	0.453	0.453	h6	10.00	45.0	0.311	0.150	3	2.243	2.283
R217.53-099180AC15N	●	●	●	●	●	●	0.394	0.627	0.627	h6	10.00	45.0	0.390	0.189	3	2.548	2.598
R217.54-159140AC20N	●	●	●	●	●	●	0.630	0.806	0.806	h6	10.00	45.0	0.626	0.313	4	3.150	3.228
R217.55-199115AC27N	●	●	●	●	●	●	0.787	1.068	1.068	h6	10.00	45.0	0.783	0.386	5	3.523	3.622

● = Scelta prioritaria ○ = Buona scelta



CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

NPTF 60°



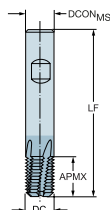
Imperiale (pollici)

	P	M	K	N	S	H											
Codice di ordinazione	1630	1630	1630	1630	1630	1630	DCON _{MS} [inch]	APMX [inch]	LU [inch]	TCDCON	FHA [deg]	KAPR [deg]	DC ₁ [inch]	DC ₂ [inch]	ZEFP	LF ₁ [inch]	LF ₂ [inch]
R217.73-079270AC11N	●	●	●	●	●	●	0.315	0.453	0.453	h6	10.00	45.0	0.311	0.150	3	2.243	2.283
R217.73-099180AC15N	●	●	●	●	●	●	0.394	0.627	0.627	h6	10.00	45.0	0.390	0.189	3	2.548	2.598
R217.74-159140AC20N	●	●	●	●	●	●	0.630	0.806	0.806	h6	10.00	45.0	0.626	0.313	4	3.150	3.228
	P	M	K	N	S	H											

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela in metallo duro integrale per fresatura di filetti

BSF (Withworth 55°)



Valori comuni dei dati

TCDCON	FHA [deg]
h6	10.00

Metrico (mm)

	P	M	K	N	S	H								
Codice di ordinazione	1630	1630	1630	1630	1630	1630	FTDZ	DCON [mm] _{MS}	DC [mm]	APMX [mm]	LF [mm]	LU [mm]	TPI	ZEFP
R217.93-060280BC15N	●	●	●	●	●	●	G1/8	6.00	6.00	15.4	57.00	15.40	28	3
R217.94-100190BC20N	●	●	●	●	●	●	G1/4	10.00	10.00	20.0	72.00	20.00	19	4
R217.95-140190BC26N	●	●	●	●	●	●	G3/8	14.00	14.00	26.7	83.00	26.70	19	5
R217.95-160140BC30N	●	●	●	●	●	●	G1/2 5/8	16.00	16.00	30.8	92.00	30.80	14	5
R217.95-200140BC35N	●	●	●	●	●	●	G5/8 3/4 7/8	20.00	20.00	36.2	104.00	36.20	14	4
R217.95-250110BC45N	●	●	●	●	●	●	G1"-3"	25.00	25.00	46.2	121.00	46.15	11	5
	P	M	K	N	S	H								

● = Scelta prioritaria ○ = Buona scelta



CoroMill® 326

Filettatura interna e smussatura in piccoli fori

Questa fresa in miniatura, versatile ed economica, si avvale di tre taglienti per filettatura interna e smussatura. CoroMill® 326, progettata per garantire precisione nei piccoli diametri, offre stabilità e qualità della superficie eccezionali nelle applicazioni impegnative.

Applicazione

- Fresatura interna per filetti a profilo V a 60°
- Smussatura in spinta e in tirata dei fori con un solo utensile
- Utensili di piccolo diametro, fino a 5,8 mm (0,228 pollici)

Caratteristiche e vantaggi

- Profili di filettatura parziali per una maggiore flessibilità
- Portata lunga, fino a 35 mm (1,378 pollici)
- Tre taglienti per la produttività
- Elevata precisione e basse forze di taglio
- Stesso utensile per passi diversi
- Una sola qualità per tutti i materiali



campi di applicazione ISO

Precisione dove serve

La qualità GC1025 garantisce taglienti affilati e costanti per una lavorazione sicura e prevedibile, taglio dopo taglio.

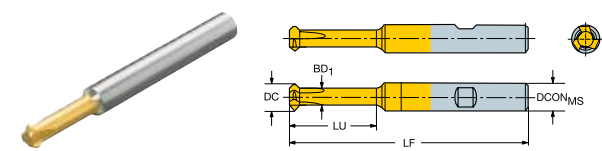
Con uno stelo Weldon integrale, ottieni la stabilità e il controllo che ti permettono di eseguire il processo senza problemi, anche in spazi ristretti e con materiali impegnativi.





CoroMill® 326, fresa a candela in metallo duro integrale per fresatura di smussi

Per multimateriali.



Valori comuni dei dati

ZEFP

3

Metrico (mm)

	P	M	K	N	S	H	O					
Codice di ordinazione	1025	1025	1025	1025	1025	1025	1025	DCON _{MS} [mm]	LF [mm]	LU [mm]	DC [mm]	BD [mm]
326R06-B1502006-CH	●	●	●	●	●	●	●	6.00	58.00	15.00	4.60	4.2
326R06-B2502006-CH	●	●	●	●	●	●	●	6.00	68.00	25.00	4.60	4.2
326R08-B2502012-CH	●	●	●	●	●	●	●	8.00	68.00	25.00	5.50	5.0
326R08-B3502012-CH	●	●	●	●	●	●	●	8.00	78.00	35.00	5.50	5.0
	P	M	K	N	S	H	O					

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP

3

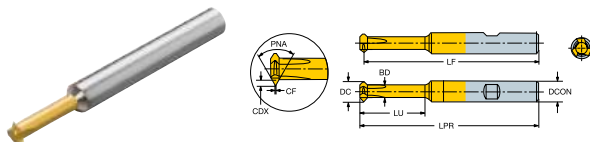
Imperiale (pollici)

	P	M	K	N	S	H	O					
Codice di ordinazione	1025	1025	1025	1025	1025	1025	1025	DCON _{MS} [inch]	LF [inch]	LU [inch]	DC [inch]	BD [inch]
A326R06-M1502006-CH	●	●	●	●	●	●	●	0.250	2.283	0.591	0.181	0.165
A326R06-M2502006-CH	●	●	●	●	●	●	●	0.250	2.677	0.984	0.181	0.165
A326R08-M2502012-CH	●	●	●	●	●	●	●	0.313	2.677	0.984	0.217	0.197
A326R08-M3502012-CH	●	●	●	●	●	●	●	0.313	3.071	1.378	0.217	0.197
	P	M	K	N	S	H	O					

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 326, fresa a candela in metallo duro integrale per fresatura di filetti

Per multimateriali.



Valori comuni dei dati

ZEFP	TDCON
3	h6

Metrico (mm)

	P	M	K	N	S	H	O											
Codice di ordinazione	1025	1025	1025	1025	1025	1025	1025	DCON _{MS} [mm]	LF [mm]	LU [mm]	HA [mm]	HB [mm]	DC [mm]	BD [mm]	TPN [mm]	TPIN	TPIX	APMX [mm]
326R06-B15050VM-TH	●	●	●	●	●	●	●	6.00	58.00	15.00	0.97	0.06	5.80	3.5	0.50	16	50	1.9
326R08-B25050VM-TH	●	●	●	●	●	●	●	8.00	68.00	25.00	0.97	0.06	7.80	5.5	0.50	16	50	1.9
326R08-B25100VM-TH	●	●	●	●	●	●	●	8.00	68.00	25.00	1.31	0.12	7.80	5.0	1.00	12	24	2.6

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	TDCON
3	h6

Imperiale (pollici)

	P	M	K	N	S	H	O											
Codice di ordinazione	1025	1025	1025	1025	1025	1025	1025	DCON _{MS} [inch]	LF [inch]	LU [inch]	HA [inch]	HB [inch]	DC [inch]	BD [inch]	TPN [inch]	TPIN	TPIX	APMX [inch]
A326R06-M15050VM-TH	●	●	●	●	●	●	●	0.250	2.283	0.591	0.038	0.002	0.228	0.138	0.020	16	50	0.076
A326R08-M25050VM-TH	●	●	●	●	●	●	●	0.313	2.677	0.984	0.038	0.002	0.307	0.217	0.020	16	50	0.076
A326R08-M25100VM-TH	●	●	●	●	●	●	●	0.313	2.677	0.984	0.052	0.005	0.307	0.197	0.039	12	24	0.103

● = Scelta prioritaria ○ = Buona scelta



Informazioni sull'adduzione di refrigerante

Codice tipo con ingresso refrigerante (CNSC)

Codice	Descrizione	Immagine
0	Senza entrata refrigerante	
1	Entrata assiale concentrica	
2	Entrata radiale	
3	Entrata assiale concentrica e radiale	
4	Entrata assiale concentrica su cerchio	
5	Entrata radiale prima dell'adattatore	
6	Decentrata su flangia	
7	Decentrata su flangia e assiale	
8	Decentrata sulle scanalature dello stelo	

Codice tipo di uscita refrigerante (CXSC)

Codice	Descrizione	Immagine
0	Senza uscita refrigerante	
1	Uscita assiale concentrica	
2	Uscita radiale	
3	Uscita assiale inclinata	
4	Assiale concentrica su cerchio	
5	Uscita assiale inclinata con ugello, regolabile	
6	Uscita decentrata con ugelli, regolabile	
7	Uscita mirata assiale inclinata con ugello	
8	Assiale concentrico o disassato con ugello, regolabile	

Parametri degli utensili da taglio secondo ISO 13399

Tutti gli utensili da taglio sono definiti da una serie di parametri conformi allo standard ISO 13399. In questo elenco, troverete sia i parametri degli utensili da taglio che le relative definizioni.

Parametro	Definizione
ADINTMS	Interfaccia adattatore lato macchina
ADINTWS	Interfaccia adattatore lato pezzo
AERMX	Rapporto massimo dell'impegno di lavoro
ALP	Angolo di spoglia inferiore assiale
AN	Angolo di spoglia inferiore principale
ANN	Angolo di spoglia inferiore secondario
APMX	Massima profondità di taglio
AXGSUP	Direzione supporto scanalatura assiale
AZ	Profondità tuffo massima
B	Larghezza dello stelo
BAMS	Angolo del corpo lato macchina
BAWS	Angolo del corpo, lato pezzo
BBD	Bilanciato in fase di progettazione
BBR	Bilanciato mediante prova rotazionale
BD	Diametro del corpo
BHTA	Angolo semiconico del corpo
BLMC	Codice metodo di bilanciamento
BMC	Codice del materiale del corpo
BN	Ampiezza della superficie
BS	Lunghezza del tagliente raschiante
BSG	Gruppo standard di base
BSR	Raggio del tagliente raschiante
CBMD	Boring external
CCC	center cutting capability
CCONWS	Numero collegamenti lato pezzo
CDX	Profondità di taglio massima
CEDC	Numero di taglienti
CGX	Componente X per il posizionamento del baricentro
CGY	Componente Y per il posizionamento del baricentro
CGZ	Componente Z per il posizionamento del baricentro
CHW	Larghezza dello smusso angolare
CICT	Numero di elementi di taglio
CND	Diametro ingresso refrigerante
CNSC	Codice tipo ingresso refrigerante
CNT	Misura del filetto all'ingresso refrigerante
COATING	Rivestimento
CONARWS	Disposizione dei collegamenti lato pezzo
CP	Pressione refrigerante
CPDF	Passo di taglio differenziato
CRKS	Misura della filettatura della bussola di bloccaggio del collegamento
CTPT	Tipo di operazione

CUTDIA	Diametro massimo di troncatura del pezzo
CUTINT_MASTER	Parte 2 identificativi interfaccia articoli da taglio
CUTINT_SIZESHAPE	Misura e forma dell'inserto
CW	Larghezza di taglio
CWTOLL	Tolleranza inferiore larghezza di taglio
CWTOLU	Tolleranza superiore larghezza di taglio
CXSC	Codice tipo di uscita refrigerante
CXST	Tipo di adduzione uscita refrigerante
CZC	Codice misura collegamento
CZC MS	Codice misura collegamento, lato macchina
CZC WS	Codice misura collegamento, lato pezzo
D1	Diametro del foro di fissaggio
DAH	Diametro del foro di accesso
DAXIN	Diametro minimo interno della scanalatura assiale
DAXN	Diametro minimo esterno della scanalatura assiale
DAXX	Diametro massimo esterno della scanalatura assiale
DBC	Diametro cerchio fori per bulloni
DC	Diametro di taglio
DCB	Diametro del foro di collegamento
DCBN	Diametro minimo interno di collegamento
DCBX	Diametro massimo interno di collegamento
DCF	Diametro di taglio al contatto della faccia
DCN	Diametro di taglio minimo
DCON	Diametro di collegamento
DCONMS	Diametro di collegamento, lato macchina
DCONWS	Diametro di collegamento, lato pezzo
DCP	tasca per chip dati
DCPS	dimensioni della tasca per chip dati
DCSFMS	Diametro superficie di contatto, lato macchina
DCSFWS	Diametro superficie di contatto, lato pezzo
DCTOLL	Tolleranza del diametro di taglio inferiore
DCTOLU	Tolleranza del diametro di taglio superiore
DCX	Diametro di taglio massimo
DFC	diametro funzionale
DHUB	Diametro del mozzo
DIX	Diametro massimo di interferenza con il dispositivo di cambio utensili
DMIN	Diametro minimo del foro
DMM	Diametro stelo
DN	Diametro del collo
DPC	Proprietà di smorzamento
DSGN	Tipo
FHA	Angolo d'elica della scanalatura
FLGT	Spessore della flangia
FTDZ	Per misura del diametro della filettatura
GAMF	Angolo di spoglia superiore radiale
GAMO	Angolo di spoglia superiore ortogonale
GAMP	Angolo di spoglia superiore assiale
GAN	Angolo di spoglia superiore dell'inserto
GB	Angolo della superficie



GRADE	Qualità
H	Altezza dello stelo
HAND	Versione
HBL	Lunghezza offset fondo della testina
HDD	Diametro testina
HEAD_TYPE	Tipo di testina
HF	Altezza funzionale
HRY	Punto più basso dal piano di riferimento
HTB	Altezza del corpo
HTH	Altezza
HTY	Tipo di foro
IC	Diametro del cerchio inscritto
IEP	Proprietà tagliente interrotto
IFS	Codice del tipo di montaggio dell'inserto
INSL	Lunghezza inserto
IZC	Codice dimensione inserto
KAP	kappa (rot. asse Z)
KAPR	Angolo del tagliente dell'utensile
KCH	Smusso angolare
KGRP_INT	Interfaccia con impugnatura a chiave
KGRPS	Dimensioni della parte rotante
KGRPTP	Caratteristica geometrica della parte rotante
KRINS	Angolo d'attacco principale
L	Lunghezza del tagliente
LAMS	Angolo di inclinazione
LB	Lunghezza del corpo
LCF	Lunghezza curvatura del truciolo
LE	Lunghezza effettiva del tagliente
LF	Lunghezza funzionale
LGR	Lunghezza di riaffilatura
LH	Lunghezza testina
LIG	Lunghezza di interferenza tagliente
LOCAP	Proprietà di aiuto al posizionamento
LPR	Lunghezza sporgente
LS	Lunghezza stelo
LSC	Lunghezza di bloccaggio
LSCN	Lunghezza minima di bloccaggio
LSCX	Lunghezza massima di bloccaggio
LSD	Lunghezza stelo fisso
LU	Lunghezza utilizzabile (max consigliata)
MHD	Distanza del foro di montaggio
MIID	Identificazione dell'inserto campione
MMCC	Codice momento torcente preregolato
MMCX	Coppia di taglio massima
MRAT	Angolo di rotazione principale dell'utensile
MTP	Codice del tipo di bloccaggio
NOF	Numero di scanalature
NORGMX	Riaffilature massime
OA H	Altezza totale

OAL	Lunghezza totale
OAW	Larghezza totale
OHN	Sporgenza minima
OHX	Sporgenza massima
PHD	Diametro del foro prelaborato
PHDX	Diametro massimo del foro prelaborato
PHT	Tipo di foro prelaborato
PL	Lunghezza punta
PRFRAD	Raggio del profilo
PRSPC	Specifica del profilo
PSIR	Angolo di attacco dell'utensile
PSIRL	Angolo del tagliente principale di sinistra
PSIRR	Angolo del tagliente principale di destra
RADH	Altezza del corpo radiale
RADW	Larghezza del corpo radiale
RE	Raggio di punta
REEQ	Raggio di punta equivalente
REL	Raggio di punta sinistro
RER	Raggio di punta destro
RETOLL	Tolleranza inferiore raggio di punta
RETOLU	Tolleranza superiore raggio di punta
RIDOP	Senso di rotazione invertito lato uscita
RMPX	Angolo massimo lavorazione del piano inclinato
RPMX	Velocità rotazionale massima
S	Spessore dell'inserto
SC	Codice della forma dell'inserto
SCREW_TYPE	Tipo di vite
SDL	Lunghezza diametro a gradini
SEAL	Proprietà di tenuta
SEP	Proprietà incorporata del sensore
SIG	Angolo di punta
SPA	Angolo del profilo della sfera
SSC	Codice misura sede inserto
STA	Angolo incluso del gradino
SUBSTRATE	Substrato
TA	Angolo conico
TCDC	Classe di tolleranza diametro di taglio
TCDCON	Tolleranza diametro stelo
TCDMM	Tolleranza diametro stelo
TCHA	Tolleranza ottenibile del foro
TCL	Lunghezza smusso della filettatura
TCT	Classe di tolleranza dell'utensile
TCTR	Classe di tolleranza della filettatura
TD	Diametro del filetto
TDZ	Misura del diametro della filettatura
TFLA	Lunghezza flottante del maschio in avanti
TFLB	Lunghezza flottante del maschio indietro
TG	Gradiente conico
THBTP	Proprietà conicità posteriore della filettatura



THCA	Angolo di correzione elica della filettatura
THCHT	Tipo smusso della filettatura
THDH	Senso filettatura
THFT	Tipo di forma
THL	Lunghezza della filettatura
THLGTH	Lunghezza filettatura
THUB	Spessore del mozzo
TP	Passo del filetto
TPI	Filetti per pollice
TPIN	Filetti per pollice minimi
TPIX	Filetti per pollice massimi
TPN	Passo del filetto minimo
TPX	Passo del filetto massimo
TQ	Momento torcente
TSYC	Codice tipo utensile
ULDR	Rapporto lunghezza/diametro utilizzabile
W1	Larghezza inserto
WB	Larghezza del corpo
WEP	Proprietà tagliente raschiante
WF	Larghezza funzionale
WSC	Larghezza di bloccaggio
WT	Peso dell'articolo
XYPFEEDIR	Direzione di avanzamento piano XY
ZEFF	Numero di taglienti effettivi sulla faccia
ZEFP	Numero di taglienti effettivi periferici
ZWX	Numero massimo di inserti raschianti

Ricondizionamento utensili



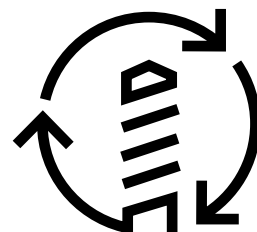
Riporta i tuoi utensili alle prestazioni complete

Il nostro servizio di ricondizionamento ripristina gli utensili in metallo duro integrale usurati alla loro qualità originale, prolungandone la durata, riducendo i costi e rendendo la produzione più sostenibile.

E ora potete effettuare e monitorare gli ordini online. Il portale di ricondizionamento lo rende più rapido e facile che mai.

- Le prestazioni dell'utensile completamente ripristinate sono garantite
- Risparmia oltre il 50% rispetto all'acquisto di uno nuovo
- Riduci le emissioni di CO2 riutilizzando i materiali esistenti*

*Sulla base di uno studio congiunto di valutazione del ciclo di vita con un cliente. Ricondizionare una punta anziché utilizzarne una nuova comporta il 20% in meno di CO2 emessa per ciclo di ricondizionamento



Utensili in servizio

Siete interessati a provare il nostro servizio di ricondizionamento?

Gli utensili idonei includono punte, frese a candela e alesatori in metallo duro integrale.

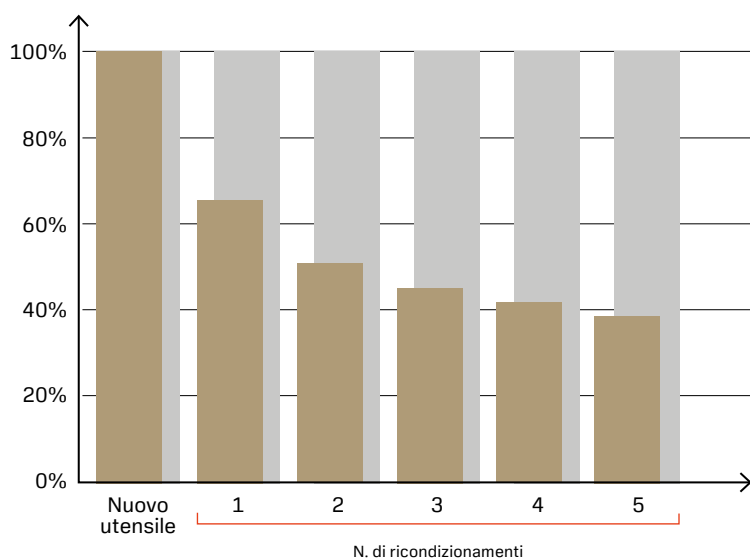
Foratura



Fresatura



Alesatura



Prestazioni vs. costi degli utensili

Questo grafico illustra le prestazioni e il risparmio sui costi di un utensile ricondizionato cinque volte.

Costo medio dell'utensile
Prestazioni

100%
Qualità originale

Glossary
hälsokontroll!
50%
Risparmio sui costi

Come funziona

Selezione utensili

Seleziona gli utensili che desideri ripristinare e identifica l'usura degli utensili utilizzando la nostra guida. La quantità minima ordinabile è di cinque pezzi.

Imballare con cura

Utilizza la tua scatola di spedizione oppure ordinane una da noi con inserti in schiuma per proteggere i tuoi utensili.

Ritiro ordine

Compila il modulo d'ordine di ricondizionamento e pianifica il ritiro*. Ci occupiamo delle pratiche burocratiche e della logistica.

Consegna sicura

Ti verrà inviata una conferma di consegna con l'orario esatto di spedizione.

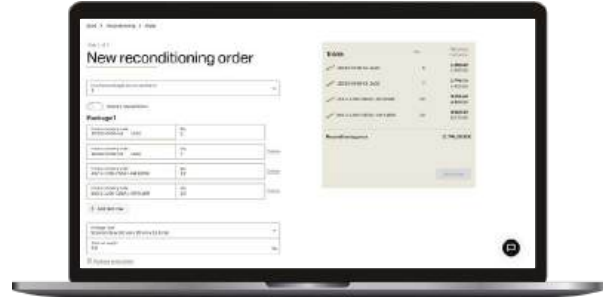


*In alcuni mercati, la spedizione e il ritiro dell'ordine sono organizzati dal cliente.

Ordini online rapidi e semplici

Utilizza il nostro portale self-service di ricondizionamento per effettuare e monitorare gli ordini e ottenere preventivi immediati. Ci occupiamo delle pratiche burocratiche e della logistica.

Per verificare la disponibilità nella tua regione, accedi e visita il portale di ricondizionamento. Se non è ancora disponibile per te, non esitare a contattarci per ordinare il ricondizionamento.



Centri globali di ricondizionamento

Ulteriori informazioni sul
ricondizionamento:
**[sandvik.coromant.com/
reconditioning](http://sandvik.coromant.com/reconditioning)**



Quando i tuoi utensili hanno dato tutto — ricicla

Riacquistiamo i vostri utensili in metallo duro usurati e li riutilizziamo per fabbricarne di nuovi. In questo modo svolgiamo un'attività sostenibile in un ambiente caratterizzato da risorse limitate e riduciamo al minimo gli sprechi eccessivi.



Per saperne di più sul riciclaggio:
**[sandvik.coromant.com/
recycling](http://sandvik.coromant.com/recycling)**





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