Le ultime novità sugli utensili da taglio e le soluzioni

2026

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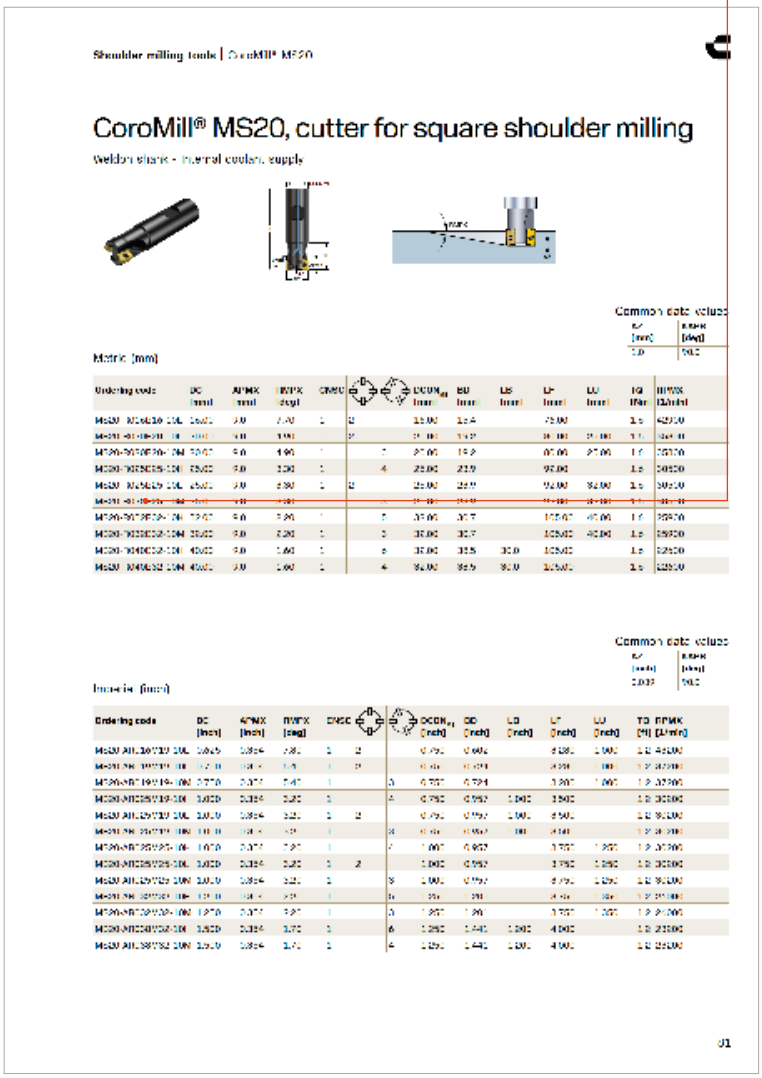
SANDVIK
Coromant

La vostra guida per utilizzare al meglio il nostro catalogo digitale

Il nostro catalogo non è solo un semplice elenco di prodotti, ma una guida per scelte più intelligenti e decisioni più rapide. Al suo interno, troverete una selezione dei nostri utensili e concetti a più alte prestazioni, pensati per aiutarvi a raggiungere i vostri obiettivi di lavorazione. Qualora voleste ricevere maggiori informazioni, tramite link diretti potrete connettervi al nostro assortimento completo online, per analisi più approfondite e ulteriore ispirazione.

Come navigare su una pagina del catalogo

Ogni pagina del catalogo è pensata per fornirvi le informazioni che vi occorrono in modo rapido, chiaro e pratico. In cima, troverete il nome del prodotto, la sua applicazione principale e una panoramica visiva delle misure e delle caratteristiche più importanti. La tabella dettagliata presenta le versioni dell'utensile, inclusi i codici di ordinazione, le specifiche dimensionali e altre misure essenziali.



Shoulder milling tools | CoroMill® MS20

CoroMill® MS20, cutter for square shoulder milling

Weldon shank - internal coolant supply

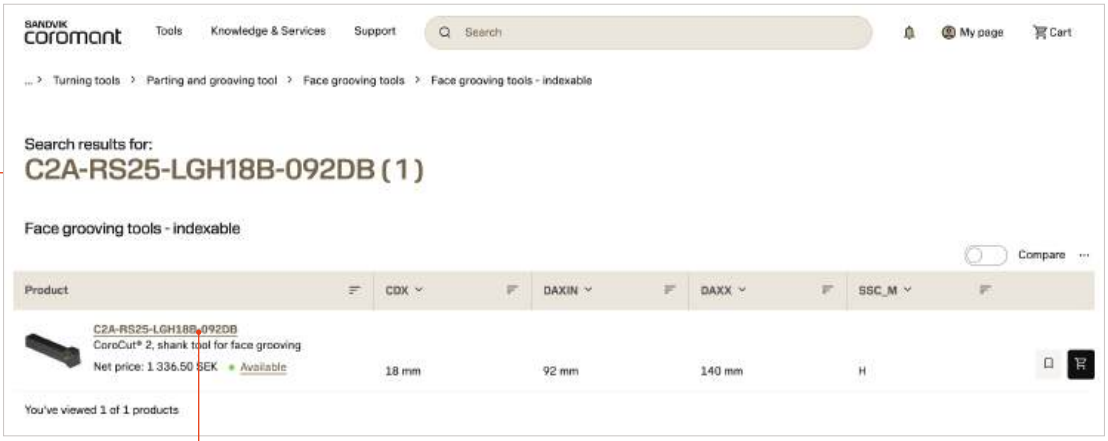
Common data values

Metric (mm)

Inch (inch)

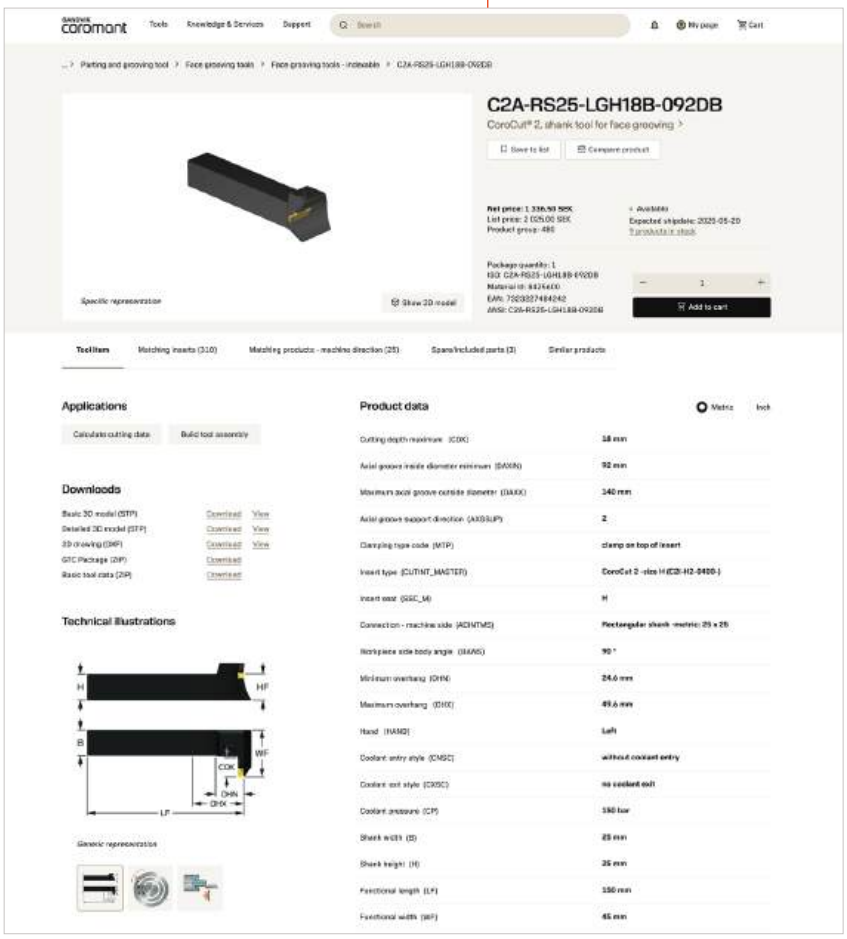
Più informazioni dietro ogni codice di ordinazione

Basta un clic su un codice di ordinazione per accedere a un mondo di informazioni. Verrete indirizzati direttamente sul nostro sito web, dove potrete consultare informazioni sul prodotto, controllarne la disponibilità e trovare ulteriore ispirazione per il vostro attrezzamento.



Informazioni precise, in ogni dettaglio

Una volta aperta una pagina di informazioni sul prodotto del nostro sito web, troverete tutto ciò che vi occorre sapere per fare la scelta giusta, dalle specifiche tecniche e dagli inserti compatibili ai modelli 2D e 3D pronti da scaricare. Potrete persino verificare le parti di ricambio, calcolare i dati di taglio e iniziare a costruire il vostro assieme utensile, tutto da un unico posto.



C'è ancora di più da scoprire! Esplorate l'assortimento completo sul nostro catalogo online:
sandvik.coromant.com/tools

Come trovare e ordinare i nostri utensili e le nostre soluzioni

Un'assistenza qualificata e a portata di mano

I nostri specialisti e distributori di fiducia sono pronti a guidarvi nella scelta degli utensili e delle soluzioni giuste per ottimizzare i vostri processi di lavorazione. Scegliete il canale di assistenza più adatto a voi: che si tratti di telefono, chat o e-mail, il supporto è a portata di mano.

sandvik.coromant.com/support

Portate l'efficienza al massimo livello con il nostro catalogo online

Esplorate il nostro ampio catalogo online, per una ricerca più semplice di utensili e soluzioni. Potrete accedere ai dettagli dei prodotti, procedere direttamente all'acquisto e scaricare disegni e modelli 3D precisi, tutto da un'unica fonte. Inoltre, potrete approfittare del nostro servizio di riciclo degli utensili in metallo duro, per una soluzione sostenibile.

sandvik.coromant.com/tools

Aumentate la produttività con CoroPlus® Tool Guide

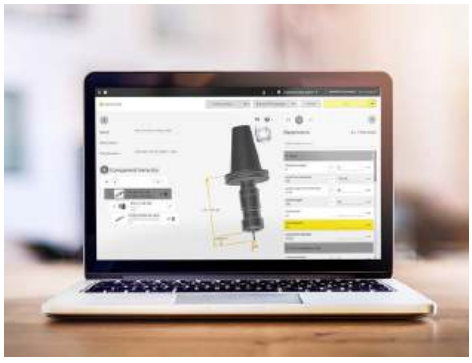
Trovate rapidamente gli utensili e i dati di taglio ottimali per il vostro processo di lavorazione con CoroPlus® Tool Guide. Sfruttando la nostra esperienza, questa soluzione intelligente vi aiuta a ridurre i tempi di configurazione e a migliorare la precisione, integrandosi perfettamente nel vostro flusso di lavoro per aumentare l'efficienza e l'affidabilità.

sandvik.coromant.com/toolguide

Ordinate gli utensili direttamente con CoroPlus® Tool Library

Incorporate con facilità gli utensili giusti nel vostro flusso di lavoro. CoroPlus® Tool Library consente di creare assiemi utensile e di acquistarli direttamente dal software. Con il pulsante "Acquista utensili" che appare quando viene creato o selezionato un assieme, l'acquisto diventa rapido e semplice e vi consente di concentrarvi sulle operazioni di lavorazione.

sandvik.coromant.com/coroplus-tool-library



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sandvik.coromant.com/coroturn-pi

CoroTurn® PI

Operazioni di tornitura interna efficienti e sicure

CoroTurn® PI offre sicurezza e precisione laddove sono richiesti requisiti elevati e in presenza di spazi limitati, applicando la nostra metodologia PrimeTurning™ con angoli di registrazione ridotti e tornitura multidirezionale, ora in abbinamento con un rompitrucioli specifico.

Applicazione

— Operazioni di tornitura interna, dove stabilità e controllo truciolo sono fondamentali
— Diametri da 20 a 50 mm (da 0,787 a 1,968 poll.) e profondità massima di 2,5 × DC
— Qualità GC4415, GC4425, GC2220 e GC1205
— Componenti come mozzi di collegamento, corone dentate e alberi forati

Caratteristiche e vantaggi

— Combina inserti di sgrossatura e finitura in un unico utensile, riducendo il tempo ciclo
— Aumenta la produttività con la metodologia Prime-Turning™
— Il rompitrucioli ad alta precisione offre una qualità costante, consentendo l'automazione
— Gli inserti di sgrossatura con otto taglienti miglio-rano l'efficienza costi

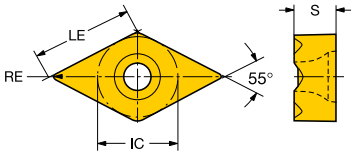
P M K
Campi di applicazione ISO

Dalla sgrossatura alla finitura in un unico setup

CoroTurn® PI presenta due sedi portainserto dedicate, una per la sgrossatura e una per la finitura, consentendovi di completare entrambe le operazioni in un unico setup. Questo design esclusivo riduce i cambi utensile, accorcia i tempi ciclo e aumenta al massimo i tempi di attività.

CoroTurn® TR, inserto per tornitura

Inserto tipo D (romboidale 55°)

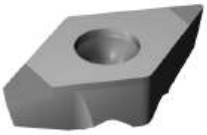


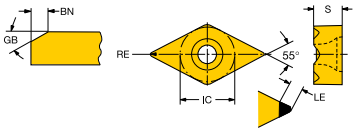
Metrico (mm)

				P	M	K								
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]
Finitura	F	NUOVO	TR-DC1304-F	○	○	○	13	12.6	5.53	0.4	11.00	0.07	3.70
		NUOVO	TR-DC1308-F	○	○	○	13	12.2	5.53	0.8	11.00	0.07	3.70

● = Scelta prioritaria ○ = Buona scelta

Inserto tipo D (romboidale 55°). Qualità ceramiche





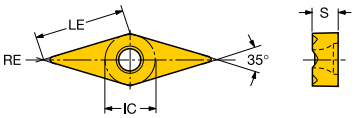
Metrico (mm)

		H								
	Codice di ordinazione	7125	7115	SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]	D1 [mm]
Finitura	TR-DC1304S01515FWX		●	13..FWX	5.53	0.4	15.0	11.00	0.15	13.70
	TR-DC1306S01515FWX		●	13..FWX	5.53	0.6	15.0	11.00	0.15	13.70
	TR-DC1308S01525FWX	●	○	13..FWX	5.53	0.8	25.0	11.00	0.15	13.70

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® TR, inserto per tornitura

Inserto tipo V (romboidale 35°)



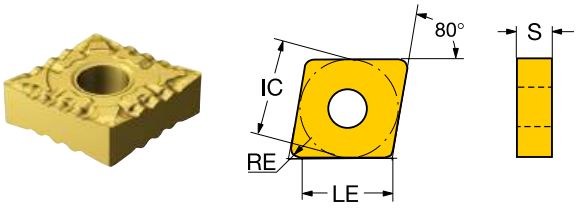
Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]
Finitura	F	NUOVO	TR-VB1304-F	○	○	○	13	12.6	4.53	0.4	8.00	0.07	3.40
		NUOVO	TR-VB1308-F	○	○	○	13	12.2	4.53	0.8	8.00	0.07	3.40

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo C (romboidale 80°)



Metrico (mm)

				P	M	K								
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	PF	NUOVO	CNMG 09 03 04-PF	○	○	○	09	9.3	3.17	0.4	9.52	3.81
		NUOVO	CNMG 12 04 04-PF	○	○	○	12	12.5	4.76	0.4	12.70	5.16
		NUOVO	CNMG 12 04 08-PF	○	○	○	12	12.1	4.76	0.8	12.70	5.16
		NUOVO	CNMG 12 04 12-PF	○	○	○	12	11.7	4.76	1.2	12.70	5.16

● = Scelta prioritaria ○ = Buona scelta

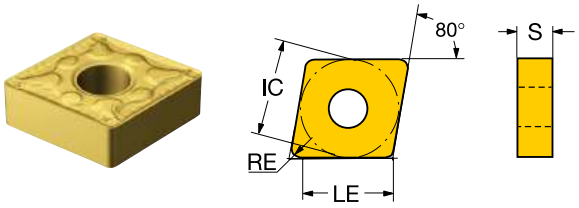
Imperiale (pollici)

				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	PF	NUOVO	CNMG 321-PF	○	○	○	3/8	0.365	0.125	0.016	0.375	0.150
		NUOVO	CNMG 431-PF	○	○	○	1/2	0.492	0.188	0.016	0.500	0.203
		NUOVO	CNMG 432-PF	○	○	○	1/2	0.476	0.188	0.031	0.500	0.203
		NUOVO	CNMG 433-PF	○	○	○	1/2	0.460	0.188	0.047	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo C (romboidale 80°)



Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Media	PM	NUOVO	CNMG 12 04 08-PM	○	○	○	12	12.1	4.76	0.8	12.70	5.16

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Imperiale (pollici)

			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Media	PM	NUOVO	CNMG 432-PM	○	○	○	1/2	0.476	0.188	0.031	0.500	0.203

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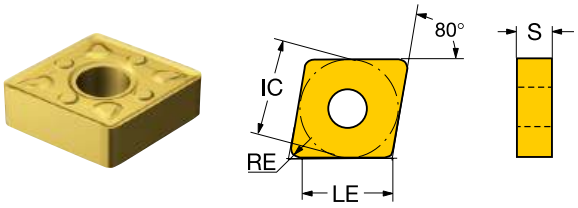
T-Max® P, inserto per tornitura

Inserto tipo C (romboidale 80°)



Metrico (mm)

				P	M	K							
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	WF	NUOVO	CNMG 12 04 04-WF	○	○	○	12	12.5	4.76	0.4	12.70	5.16
		NUOVO	CNMG 12 04 08-WF	○	○	○	12	12.1	4.76	0.8	12.70	5.16
	WL	NUOVO	CNMG 12 04 04-WL	○	○		12	12.5	4.76	0.4	12.70	5.16
		NUOVO	CNMG 12 04 08-WL	○	○		12	12.1	4.76	0.8	12.70	5.16
Media	WM	NUOVO	CNMG 12 04 08-WM	○	○	○	12	12.1	4.76	0.8	12.70	5.16
		NUOVO	CNMG 12 04 12-WM	○	○	○	12	11.7	4.76	1.2	12.70	5.16

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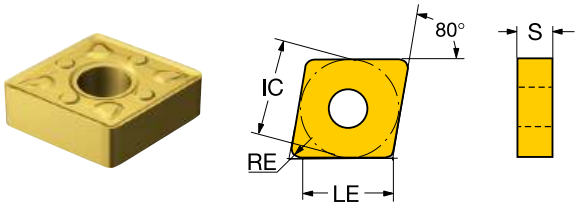
T-Max® P, inserto per tornitura

Inserto tipo C (romboidale 80°)



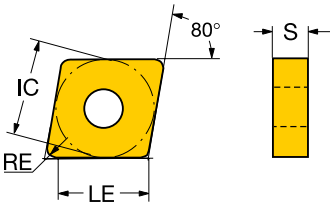
Imperiale (pollici)

				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	WF	NUOVO	CNMG 431-WF	○	○	○	1/2	0.492	0.188	0.016	0.500	0.203
		NUOVO	CNMG 432-WF	○	○	○	1/2	0.476	0.188	0.031	0.500	0.203
	WL	NUOVO	CNMG 431-WL	○	○		1/2	0.492	0.188	0.016	0.500	0.203
		NUOVO	CNMG 432-WL	○	○		1/2	0.476	0.188	0.031	0.500	0.203
Media	WM	NUOVO	CNMG 432-WM	○	○	○	1/2	0.476	0.188	0.031	0.500	0.203
		NUOVO	CNMG 433-WM	○	○	○	1/2	0.460	0.188	0.047	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo C (romboidale 80°)



Metrico (mm)

				P	M	K							
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	MF	NUOVO	CNMG 12 04 04-MF	○	○	○	12	12.5	4.76	0.4	12.70	5.16
		NUOVO	CNMG 12 04 08-MF	○	○	○	12	12.1	4.76	0.8	12.70	5.16

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Imperiale (pollici)

				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	MF	NUOVO	CNMG 431-MF	○	○	○	1/2	0.492	0.188	0.016	0.500	0.203
		NUOVO	CNMG 432-MF	○	○	○	1/2	0.476	0.188	0.031	0.500	0.203

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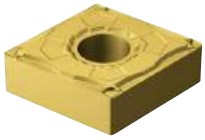
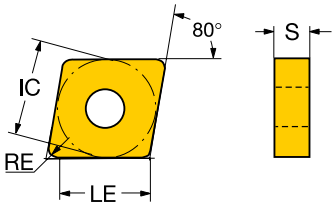
T-Max® P, inserto per tornitura

Inserto tipo C (romboidale 80°)





Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	LC	NUOVO	CNMG 12 04 04-LC	○	○	12	12.5	4.76	0.4	12.70	5.16
		NUOVO	CNMG 12 04 08-LC	○	○	12	12.1	4.76	0.8	12.70	5.16

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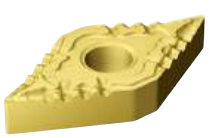
Imperiale (pollici)

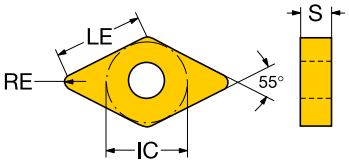
			Codice di ordinazione ANSI	P 1625	M 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	LC	NUOVO	CNMG 431-LC	○	○	1/2	0.492	0.188	0.016	0.500	0.203
		NUOVO	CNMG 432-LC	○	○	1/2	0.476	0.188	0.031	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo D (romboidale 55°)





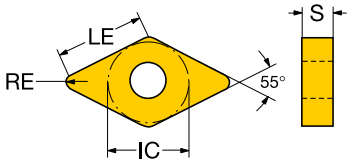
Metrico (mm)

				P	M	K							
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	PF	NUOVO	DNMG 11 04 04-PF	○	○	○	11	11.2	4.76	0.4	9.52	3.81
		NUOVO	DNMG 11 04 08-PF	○	○	○	11	10.8	4.76	0.8	9.52	3.81
		NUOVO	DNMG 11 04 12-PF	○	○	○	11	10.4	4.76	1.2	9.52	3.81
		NUOVO	DNMG 15 04 04-PF	○	○	○	15	15.1	4.76	0.4	12.70	5.16
		NUOVO	DNMG 15 04 08-PF	○	○	○	15	14.7	4.76	0.8	12.70	5.16
		NUOVO	DNMG 15 04 12-PF	○	○	○	15	14.3	4.76	1.2	12.70	5.16
		NUOVO	DNMG 15 06 04-PF	○	○	○	15	15.1	6.35	0.4	12.70	5.16
		NUOVO	DNMG 15 06 08-PF	○	○	○	15	14.7	6.35	0.8	12.70	5.16
		NUOVO	DNMG 15 06 12-PF	○	○	○	15	14.3	6.35	1.2	12.70	5.16

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo D (romboidale 55°)



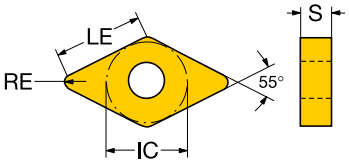
Imperiale (pollici)

				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	PF	NUOVO	DNMG 331-PF	○	○	○	3/8	0.442	0.188	0.016	0.375	0.150
		NUOVO	DNMG 332-PF	○	○	○	3/8	0.426	0.188	0.031	0.375	0.150
		NUOVO	DNMG 333-PF	○	○	○	3/8	0.411	0.188	0.047	0.375	0.150
		NUOVO	DNMG 431-PF	○	○	○	1/2	0.595	0.188	0.016	0.500	0.203
		NUOVO	DNMG 432-PF	○	○	○	1/2	0.579	0.188	0.031	0.500	0.203
		NUOVO	DNMG 433-PF	○	○	○	1/2	0.563	0.188	0.047	0.500	0.203
		NUOVO	DNMG 441-PF	○	○	○	1/2	0.595	0.250	0.016	0.500	0.203
		NUOVO	DNMG 442-PF	○	○	○	1/2	0.579	0.250	0.031	0.500	0.203
		NUOVO	DNMG 443-PF	○	○	○	1/2	0.563	0.250	0.047	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo D (romboidale 55°)



Metrico (mm)

			P	M	K							
		Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	K	NUOVO DNMG 15 04 04R-K	○	○	○	15	15.1	4.76	0.4	12.70	5.16
		NUOVO DNMG 15 04 08R-K	○	○	○	15	14.7	4.76	0.8	12.70	5.16
		NUOVO DNMG 15 06 04L-K	○	○	○	15	15.1	6.35	0.4	12.70	5.16
		NUOVO DNMG 15 06 04R-K	○	○	○	15	15.1	6.35	0.4	12.70	5.16
		NUOVO DNMG 15 06 08R-K	○	○	○	15	14.7	6.35	0.8	12.70	5.16

● = Scelta prioritaria ○ = Buona scelta

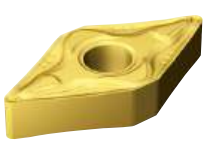
Imperiale (pollici)

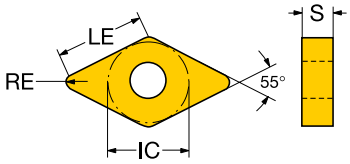
			P	M	K						
		Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	K	NUOVO DNMG 431R-K	○	○	○	1/2	0.595	0.188	0.016	0.500	0.203
		NUOVO DNMG 432R-K	○	○	○	1/2	0.579	0.188	0.031	0.500	0.203
		NUOVO DNMG 441L-K	○	○	○	1/2	0.595	0.250	0.016	0.500	0.203
		NUOVO DNMG 441R-K	○	○	○	1/2	0.595	0.250	0.016	0.500	0.203
		NUOVO DNMG 442R-K	○	○	○	1/2	0.579	0.250	0.031	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo D (romboidale 55°)





Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Media	PM	NUOVO	DNMG 11 04 08-PM	○	○	○	11	10.8	4.76	0.8	9.52	3.81
		NUOVO	DNMG 15 04 08-PM	○	○	○	15	14.7	4.76	0.8	12.70	5.16
		NUOVO	DNMG 15 06 08-PM	○	○	○	15	14.7	6.35	0.8	12.70	5.16

● = Scelta prioritaria ○ = Buona scelta

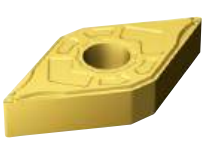
Imperiale (pollici)

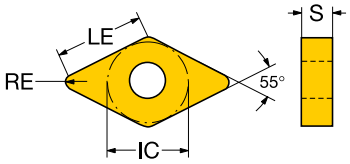
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Media	PM	NUOVO	DNMG 332-PM	○	○	○	3/8	0.426	0.188	0.031	0.375	0.150
		NUOVO	DNMG 432-PM	○	○	○	1/2	0.579	0.188	0.031	0.500	0.203
		NUOVO	DNMG 442-PM	○	○	○	1/2	0.579	0.250	0.031	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo D (romboidale 55°)





Metrico (mm)

				P	M							
			Codice di ordinazione	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	LC	NUOVO	DNMG 15 04 04-LC	○	○	15	15.1	4.76	0.4	12.70	5.16
		NUOVO	DNMG 15 04 08-LC	○	○	15	14.7	4.76	0.8	12.70	5.16

● = Scelta prioritaria ○ = Buona scelta

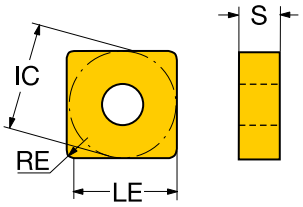
Imperiale (pollici)

				P	M						
			Codice di ordinazione ANSI	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	LC	NUOVO	DNMG 431-LC	○	○	1/2	0.595	0.188	0.016	0.500	0.203
		NUOVO	DNMG 432-LC	○	○	1/2	0.579	0.188	0.031	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo S (quadrato)



Metrico (mm)

				P	M	K							
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	PF	NUOVO	SNMG 12 04 08-PF	○	○	○	12	11.9	4.76	0.8	12.70	5.16
		NUOVO	SNMG 12 04 12-PF	○	○	○	12	11.5	4.76	1.2	12.70	5.16

● = Scelta prioritaria ○ = Buona scelta

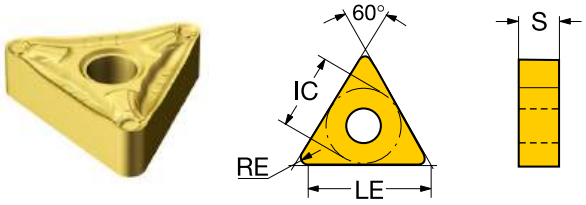
Imperiale (pollici)

				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	PF	NUOVO	SNMG 432-PF	○	○	○	1/2	0.469	0.188	0.031	0.500	0.203
		NUOVO	SNMG 433-PF	○	○	○	1/2	0.453	0.188	0.047	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo T (triangolare)



Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	PF	NUOVO	TNMG 16 04 04-PF	○	○	○	16	15.5	4.76	0.4	9.52	3.81
		NUOVO	TNMG 16 04 08-PF	○	○	○	16	14.5	4.76	0.8	9.52	3.81
		NUOVO	TNMG 16 04 12-PF	○	○	○	16	13.6	4.76	1.2	9.52	3.81
		NUOVO	TNMG 22 04 08-PF	○	○	○	22	20.0	4.76	0.8	12.70	5.16
Media	PM	NUOVO	TNMG 16 04 08-PM	○	○	○	16	14.5	4.76	0.8	9.52	3.81
		NUOVO	TNMG 16 04 12-PM	○	○	○	16	13.6	4.76	1.2	9.52	3.81

● = Scelta prioritaria ○ = Buona scelta

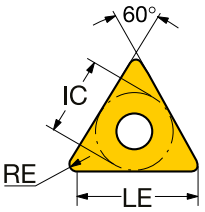
Imperiale (pollici)

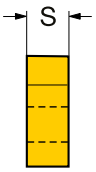
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	PF	NUOVO	TNMG 331-PF	○	○	○	3/8	0.611	0.188	0.016	0.375	0.150
		NUOVO	TNMG 332-PF	○	○	○	3/8	0.573	0.188	0.031	0.375	0.150
		NUOVO	TNMG 333-PF	○	○	○	3/8	0.534	0.188	0.047	0.375	0.150
		NUOVO	TNMG 432-PF	○	○	○	1/2	0.789	0.188	0.031	0.500	0.203
Media	PM	NUOVO	TNMG 332-PM	○	○	○	3/8	0.573	0.188	0.031	0.375	0.150
		NUOVO	TNMG 333-PM	○	○	○	3/8	0.534	0.188	0.047	0.375	0.150

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo T (triangolare)





Metrico (mm)

			P	M	K						
		Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	MF	NUOVO TNMG 16 04 08-MF	○	○	○	16	14.5	4.76	0.8	9.52	3.81

● = Scelta prioritaria ○ = Buona scelta

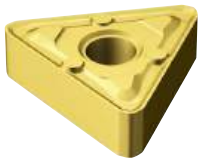
Imperiale (pollici)

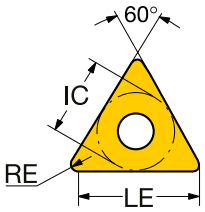
			P	M	K						
		Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	MF	NUOVO TNMG 332-MF	○	○	○	3/8	0.573	0.188	0.031	0.375	0.150

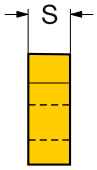
● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo T (triangolare)







Metrico (mm)

			P	M	K							
		Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	WF	NUOVO TNMX 16 04 04-WF	○	○	○	16	15.5	4.76	0.4	9.52	3.81
		NUOVO TNMX 16 04 08-WF	○	○	○	16	14.5	4.76	0.8	9.52	3.81

● = Scelta prioritaria ○ = Buona scelta

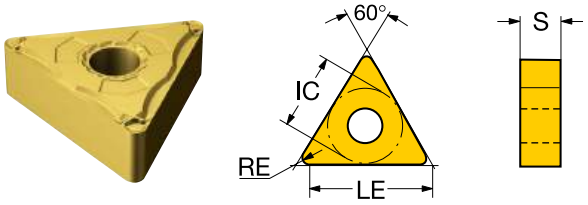
Imperiale (pollici)

			P	M	K						
		Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	WF	NUOVO TNMX 331-WF	○	○	○	3/8	0.611	0.188	0.016	0.375	0.150
		NUOVO TNMX 332-WF	○	○	○	3/8	0.573	0.188	0.031	0.375	0.150

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo T (triangolare)



Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	K	NUOVO	TNMG 16 04 04L-K	○	○	○	16	15.5	4.76	0.4	9.52	3.81
		NUOVO	TNMG 16 04 04R-K	○	○	○	16	15.5	4.76	0.4	9.52	3.81
		NUOVO	TNMG 16 04 08L-K	○	○	○	16	14.5	4.76	0.8	9.52	3.81
		NUOVO	TNMG 16 04 08R-K	○	○	○	16	14.5	4.76	0.8	9.52	3.81
	LC	NUOVO	TNMG 16 04 04-LC	○	○		16	15.5	4.76	0.4	9.52	3.81
		NUOVO	TNMG 16 04 08-LC	○	○		16	14.5	4.76	0.8	9.52	3.81

● = Scelta prioritaria ○ = Buona scelta

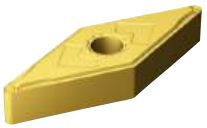
Imperiale (pollici)

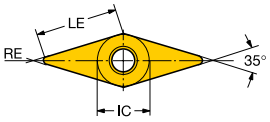
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	K	NUOVO	TNMG 331L-K	○	○	○	3/8	0.611	0.188	0.016	0.375	0.150
		NUOVO	TNMG 331R-K	○	○	○	3/8	0.611	0.188	0.016	0.375	0.150
		NUOVO	TNMG 332L-K	○	○	○	3/8	0.573	0.188	0.031	0.375	0.150
		NUOVO	TNMG 332R-K	○	○	○	3/8	0.573	0.188	0.031	0.375	0.150
	LC	NUOVO	TNMG 331-LC	○	○		3/8	0.611	0.188	0.016	0.375	0.150
		NUOVO	TNMG 332-LC	○	○		3/8	0.573	0.188	0.031	0.375	0.150

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo V (romboidale 35°)





Metrico (mm)

				P	M	K							
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	LC	NUOVO	VNMG 16 04 04-LC	○	○		16	16.2	4.76	0.4	9.52	3.81
	PF	NUOVO	VNMG 16 04 04-PF	○	○	○	16	16.2	4.76	0.4	9.52	3.81
		NUOVO	VNMG 16 04 08-PF	○	○	○	16	15.8	4.76	0.8	9.52	3.81
Media	PM	NUOVO	VNMG 16 04 08-PM	○	○	○	16	15.8	4.76	0.8	9.52	3.81

● = Scelta prioritaria ○ = Buona scelta

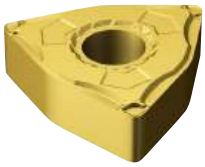
Imperiale (pollici)

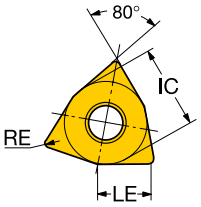
				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	LC	NUOVO	VNMG 331-LC	○	○		3/8	0.638	0.188	0.016	0.375	0.150
	PF	NUOVO	VNMG 331-PF	○	○	○	3/8	0.638	0.188	0.016	0.375	0.150
		NUOVO	VNMG 332-PF	○	○	○	3/8	0.622	0.188	0.031	0.375	0.150
Media	PM	NUOVO	VNMG 332-PM	○	○	○	3/8	0.622	0.188	0.031	0.375	0.150

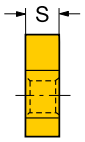
● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo W (Trigono 80°)







Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	LC	NUOVO	WNMG 08 04 08-LC	○	○		08	7.9	4.76	0.8	12.70	5.16
Media	PM	NUOVO	WNMG 08 04 08-PM	○	○	○	08	7.9	4.76	0.8	12.70	5.16

● = Scelta prioritaria ○ = Buona scelta

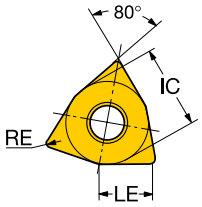
Imperiale (pollici)

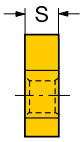
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	LC	NUOVO	WNMG 432-LC	○	○		1/2	0.311	0.188	0.031	0.500	0.203
Media	PM	NUOVO	WNMG 432-PM	○	○	○	1/2	0.311	0.188	0.031	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo W (Trigono 80°)





Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	PF	NUOVO	WNMG 06 04 04-PF	○	○	○	06	6.1	4.76	0.4	9.52	3.81
		NUOVO	WNMG 06 04 08-PF	○	○	○	06	5.7	4.76	0.8	9.52	3.81
		NUOVO	WNMG 08 04 04-PF	○	○	○	08	8.3	4.76	0.4	12.70	5.16
		NUOVO	WNMG 08 04 08-PF	○	○	○	08	7.9	4.76	0.8	12.70	5.16

● = Scelta prioritaria ○ = Buona scelta

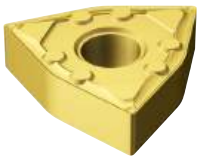
Imperiale (pollici)

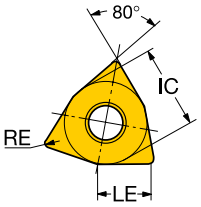
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	PF	NUOVO	WNMG 331-PF	○	○	○	3/8	0.241	0.188	0.016	0.375	0.150
		NUOVO	WNMG 332-PF	○	○	○	3/8	0.225	0.188	0.031	0.375	0.150
		NUOVO	WNMG 431-PF	○	○	○	1/2	0.326	0.188	0.016	0.500	0.203
		NUOVO	WNMG 432-PF	○	○	○	1/2	0.311	0.188	0.031	0.500	0.203

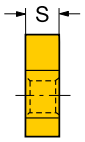
● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo W (Trigono 80°)







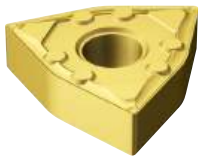
Metrico (mm)

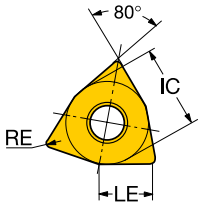
				P	M	K						
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	WF	NUOVO	WNMG 06 04 04-WF	○	○	○	06	6.1	4.76	0.4	9.52	3.81
		NUOVO	WNMG 06 04 08-WF	○	○	○	06	5.7	4.76	0.8	9.52	3.81
		NUOVO	WNMG 08 04 04-WF	○	○	○	08	8.3	4.76	0.4	12.70	5.16
		NUOVO	WNMG 08 04 08-WF	○	○	○	08	7.9	4.76	0.8	12.70	5.16
	WL	NUOVO	WNMG 08 04 08-WL	○	○		08	7.9	4.76	0.8	12.70	5.16
Media	WM	NUOVO	WNMG 08 04 08-WM	○	○	○	08	7.9	4.76	0.8	12.70	5.16

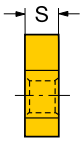
● = Scelta prioritaria ○ = Buona scelta

T-Max® P, inserto per tornitura

Inserto tipo W (Trigono 80°)







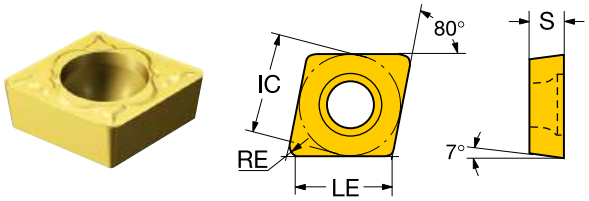
Imperiale (pollici)

				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	WF	NUOVO	WNMG 331-WF	○	○	○	3/8	0.241	0.188	0.016	0.375	0.150
		NUOVO	WNMG 332-WF	○	○	○	3/8	0.225	0.188	0.031	0.375	0.150
		NUOVO	WNMG 431-WF	○	○	○	1/2	0.326	0.188	0.016	0.500	0.203
		NUOVO	WNMG 432-WF	○	○	○	1/2	0.311	0.188	0.031	0.500	0.203
	WL	NUOVO	WNMG 432-WL	○	○		1/2	0.311	0.188	0.031	0.500	0.203
Media	WM	NUOVO	WNMG 432-WM	○	○	○	1/2	0.311	0.188	0.031	0.500	0.203

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo C (romboidale 80°)



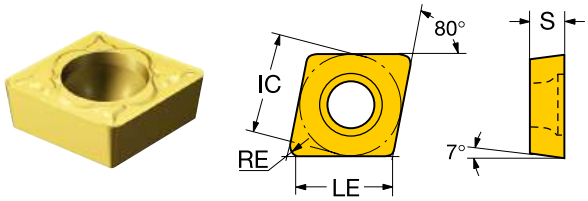
Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]
Finitura	PF	NUOVO	CCMT 09 T3 04-PF	○	○	○	09	9.3	3.97	0.4	9.52		4.40
		NUOVO	CCMT 09 T3 08-PF	○	○	○	09	8.9	3.97	0.8	9.52		4.40
		NUOVO	CCMT 12 04 04-PF	○	○	○	12	12.5	4.76	0.4	12.70		5.50
	UF	NUOVO	CCMT 09 T3 04-UF	○	○	○	09	9.3	3.97	0.4	9.52		4.40
	WF	NUOVO	CCMT 06 02 04-WF	○	○	○	06	6.0	2.38	0.4	6.35	0.10	2.80
		NUOVO	CCMT 06 02 08-WF	○	○	○	06	5.6	2.38	0.8	6.35	0.10	2.80
		NUOVO	CCMT 09 T3 04-WF	○	○	○	09	9.3	3.97	0.4	9.52	0.10	4.40
		NUOVO	CCMT 09 T3 08-WF	○	○	○	09	8.9	3.97	0.8	9.52	0.10	4.40
Media	PM	NUOVO	CCMT 06 02 04-PM	○	○	○	06	6.0	2.38	0.4	6.35		2.80
		NUOVO	CCMT 06 02 08-PM	○	○	○	06	5.6	2.38	0.8	6.35		2.80
		NUOVO	CCMT 09 T3 04-PM	○	○	○	09	9.3	3.97	0.4	9.52		4.40
		NUOVO	CCMT 09 T3 08-PM	○	○	○	09	8.9	3.97	0.8	9.52		4.40
		NUOVO	CCMT 12 04 08-PM	○	○	○	12	12.1	4.76	0.8	12.70		5.50
	UM	NUOVO	CCMT 06 02 04-UM	○	○	○	06	6.0	2.38	0.4	6.35		2.80
		NUOVO	CCMT 09 T3 04-UM	○	○	○	09	9.3	3.97	0.4	9.52		4.40
		NUOVO	CCMT 09 T3 08-UM	○	○	○	09	8.9	3.97	0.8	9.52		4.40
	WM	NUOVO	CCMT 09 T3 04-WM	○	○	○	09	9.3	3.97	0.4	9.52	0.12	4.40
		NUOVO	CCMT 09 T3 08-WM	○	○	○	09	8.9	3.97	0.8	9.52	0.14	4.40

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo C (romboidale 80°)



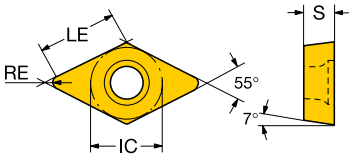
Imperiale (pollici)

			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	BN [inch]	D1 [inch]
Finitura	PF	NUOVO	CCMT 3(2.5)1-PF	○	○	○	3/8	0.365	0.156	0.016	0.375		0.173
		NUOVO	CCMT 3(2.5)2-PF	○	○	○	3/8	0.349	0.156	0.031	0.375		0.173
		NUOVO	CCMT 431-PF	○	○	○	1/2	0.492	0.188	0.016	0.500		0.217
	UF	NUOVO	CCMT 3(2.5)1-UF	○	○	○	3/8	0.365	0.156	0.016	0.375		0.173
	WF	NUOVO	CCMT 2(1.5)1-WF	○	○	○	1/4	0.238	0.094	0.016	0.250	0.004	0.110
		NUOVO	CCMT 2(1.5)2-WF	○	○	○	1/4	0.222	0.094	0.031	0.250	0.004	0.110
		NUOVO	CCMT 3(2.5)1-WF	○	○	○	3/8	0.365	0.156	0.016	0.375	0.004	0.173
		NUOVO	CCMT 3(2.5)2-WF	○	○	○	3/8	0.349	0.156	0.031	0.375	0.004	0.173
Media	PM	NUOVO	CCMT 2(1.5)1-PM	○	○	○	1/4	0.238	0.094	0.016	0.250		0.110
		NUOVO	CCMT 2(1.5)2-PM	○	○	○	1/4	0.222	0.094	0.031	0.250		0.110
		NUOVO	CCMT 3(2.5)1-PM	○	○	○	3/8	0.365	0.156	0.016	0.375		0.173
		NUOVO	CCMT 3(2.5)2-PM	○	○	○	3/8	0.349	0.156	0.031	0.375		0.173
		NUOVO	CCMT 432-PM	○	○	○	1/2	0.476	0.188	0.031	0.500		0.217
	UM	NUOVO	CCMT 2(1.5)1-UM	○	○	○	1/4	0.238	0.094	0.016	0.250		0.110
		NUOVO	CCMT 3(2.5)1-UM	○	○	○	3/8	0.365	0.156	0.016	0.375		0.173
		NUOVO	CCMT 3(2.5)2-UM	○	○	○	3/8	0.349	0.156	0.031	0.375		0.173
	WM	NUOVO	CCMT 3(2.5)1-WM	○	○	○	3/8	0.365	0.156	0.016	0.375	0.005	0.173
		NUOVO	CCMT 3(2.5)2-WM	○	○	○	3/8	0.349	0.156	0.031	0.375	0.006	0.173

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo D (romboidale 55°)



Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]
Finitura	WF	NUOVO	DCMX 07 02 04-WF	○	○	○	07	7.4	2.38	0.4	6.35	0.07	2.80
		NUOVO	DCMX 07 02 08-WF	○	○	○	07	7.0	2.38	0.8	6.35	0.07	2.80
		NUOVO	DCMX 11 T3 04-WF	○	○	○	11	11.2	3.97	0.4	9.52	0.07	4.40
		NUOVO	DCMX 11 T3 08-WF	○	○	○	11	10.8	3.97	0.8	9.52	0.07	4.40
Media	WM	NUOVO	DCMX 11 T3 04-WM	○	○	○	11	11.2	3.97	0.4	9.52	0.12	4.40
		NUOVO	DCMX 11 T3 08-WM	○	○	○	11	10.8	3.97	0.8	9.52	0.12	4.40

● = Scelta prioritaria ○ = Buona scelta

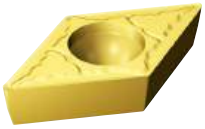
Imperiale (pollici)

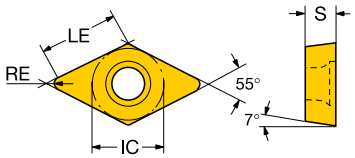
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	BN [inch]	D1 [inch]
Finitura	WF	NUOVO	DCMX 2(1.5)1-WF	○	○	○	1/4	0.289	0.094	0.016	0.250	0.003	0.110
		NUOVO	DCMX 2(1.5)2-WF	○	○	○	1/4	0.274	0.094	0.031	0.250	0.003	0.110
		NUOVO	DCMX 3(2.5)1-WF	○	○	○	3/8	0.442	0.156	0.016	0.375	0.003	0.173
		NUOVO	DCMX 3(2.5)2-WF	○	○	○	3/8	0.426	0.156	0.031	0.375	0.003	0.173
Media	WM	NUOVO	DCMX 3(2.5)1-WM	○	○	○	3/8	0.442	0.156	0.016	0.375	0.005	0.173
		NUOVO	DCMX 3(2.5)2-WM	○	○	○	3/8	0.426	0.156	0.031	0.375	0.005	0.173

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo D (romboidale 55°)





Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	PF	NUOVO	DCMT 11 T3 04-PF	○	○	○	11	11.2	3.97	0.4	9.52	4.40
		NUOVO	DCMT 11 T3 08-PF	○	○	○	11	10.8	3.97	0.8	9.52	4.40
	UF	NUOVO	DCMT 11 T3 04-UF	○	○	○	11	11.2	3.97	0.4	9.52	4.40
Media	PM	NUOVO	DCMT 07 02 04-PM	○	○	○	07	7.4	2.38	0.4	6.35	2.80
		NUOVO	DCMT 07 02 08-PM	○	○	○	07	7.0	2.38	0.8	6.35	2.80
		NUOVO	DCMT 11 T3 04-PM	○	○	○	11	11.2	3.97	0.4	9.52	4.40
		NUOVO	DCMT 11 T3 08-PM	○	○	○	11	10.8	3.97	0.8	9.52	4.40
		NUOVO	DCMT 11 T3 12-PM	○	○	○	11	10.4	3.97	1.2	9.52	4.40
	UM	NUOVO	DCMT 07 02 04-UM	○	○	○	07	7.4	2.38	0.4	6.35	2.80
		NUOVO	DCMT 11 T3 04-UM	○	○	○	11	11.2	3.97	0.4	9.52	4.40
		NUOVO	DCMT 11 T3 08-UM	○	○	○	11	10.8	3.97	0.8	9.52	4.40

● = Scelta prioritaria ○ = Buona scelta

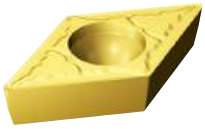
Imperiale (pollici)

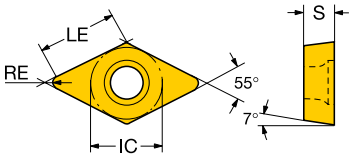
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	PF	NUOVO	DCMT 3(2.5)1-PF	○	○	○	3/8	0.442	0.156	0.016	0.375	0.173
		NUOVO	DCMT 3(2.5)2-PF	○	○	○	3/8	0.426	0.156	0.031	0.375	0.173
	UF	NUOVO	DCMT 3(2.5)1-UF	○	○	○	3/8	0.442	0.156	0.016	0.375	0.173

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo D (romboidale 55°)





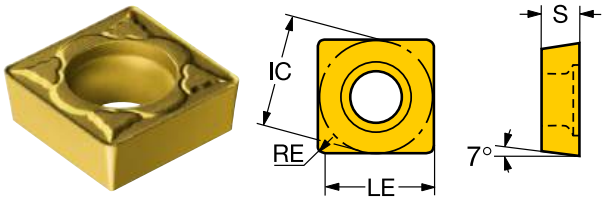
Imperiale (pollici)

			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Media	PM	NUOVO	DCMT 2(1.5)1-PM	○	○	○	1/4	0.289	0.094	0.016	0.250	0.110
		NUOVO	DCMT 2(1.5)2-PM	○	○	○	1/4	0.274	0.094	0.031	0.250	0.110
		NUOVO	DCMT 3(2.5)1-PM	○	○	○	3/8	0.442	0.156	0.016	0.375	0.173
		NUOVO	DCMT 3(2.5)2-PM	○	○	○	3/8	0.426	0.156	0.031	0.375	0.173
		NUOVO	DCMT 3(2.5)3-PM	○	○	○	3/8	0.411	0.156	0.047	0.375	0.173
	UM	NUOVO	DCMT 2(1.5)1-UM	○	○	○	1/4	0.289	0.094	0.016	0.250	0.110
		NUOVO	DCMT 3(2.5)1-UM	○	○	○	3/8	0.442	0.156	0.016	0.375	0.173
		NUOVO	DCMT 3(2.5)2-UM	○	○	○	3/8	0.426	0.156	0.031	0.375	0.173

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo S (quadrato)



Metrico (mm)

			P	M	K							
		Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Media	PM	NUOVO SCMT 09 T3 04-PM	○	○	○	09	9.1	3.97	0.4	9.52	4.40
		NUOVO SCMT 09 T3 08-PM	○	○	○	09	8.7	3.97	0.8	9.52	4.40
		NUOVO SCMT 12 04 04-PM	○	○	○	12	12.3	4.76	0.4	12.70	5.50
		NUOVO SCMT 12 04 08-PM	○	○	○	12	11.9	4.76	0.8	12.70	5.50

● = Scelta prioritaria ○ = Buona scelta

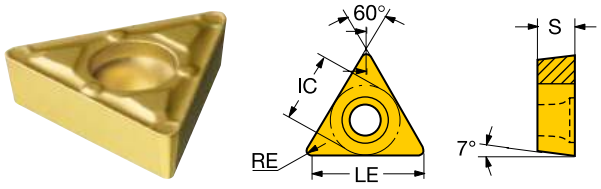
Imperiale (pollici)

			P	M	K						
		Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Media	PM	NUOVO SCMT 3(2.5)1-PM	○	○	○	3/8	0.359	0.156	0.016	0.375	0.173
		NUOVO SCMT 3(2.5)2-PM	○	○	○	3/8	0.344	0.156	0.031	0.375	0.173
		NUOVO SCMT 431-PM	○	○	○	1/2	0.484	0.188	0.016	0.500	0.217
		NUOVO SCMT 432-PM	○	○	○	1/2	0.469	0.188	0.031	0.500	0.217

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo T (triangolare)



Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]
Finitura	K	NUOVO	TCGT 09 02 02L-K	○	○	○	09	9.2	2.38	0.2	5.56		2.50
		NUOVO	TCGT 09 02 04L-K	○	○	○	09	9.0	2.38	0.4	5.56		2.50
		NUOVO	TCGT 11 02 02L-K	○	○	○	11	10.5	2.38	0.2	6.35		2.80
		NUOVO	TCGT 11 02 04L-K	○	○	○	11	10.3	2.38	0.4	6.35		2.80
	WF	NUOVO	TCMX 09 02 04-WF	○	○	○	09	9.0	2.38	0.4	5.56	0.07	2.50
		NUOVO	TCMX 11 03 04-WF	○	○	○	11	10.3	3.17	0.4	6.35	0.07	2.80
		NUOVO	TCMX 11 03 08-WF	○	○	○	11	9.9	3.17	0.8	6.35	0.07	2.80
		NUOVO	TCMX 16 T3 08-WF	○	○	○	16	15.7	3.97	0.8	9.52	0.10	4.40

● = Scelta prioritaria ○ = Buona scelta

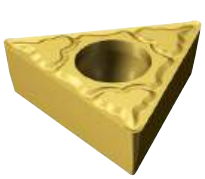
Imperiale (pollici)

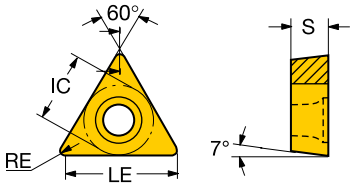
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	BN [inch]	D1 [inch]
Finitura	K	NUOVO	TCGT 1.8(1.5)0L-K	○	○	○	7/32	0.361	0.094	0.008	0.219		0.098
		NUOVO	TCGT 1.8(1.5)1L-K	○	○	○	7/32	0.353	0.094	0.016	0.219		0.098
		NUOVO	TCGT 2(1.5)0L-K	○	○	○	1/4	0.415	0.094	0.008	0.250		0.110
		NUOVO	TCGT 2(1.5)1L-K	○	○	○	1/4	0.407	0.094	0.016	0.250		0.110
	WF	NUOVO	TCMX 1.8(1.5)1-WF	○	○	○	7/32	0.353	0.094	0.016	0.219	0.003	0.098
		NUOVO	TCMX 221-WF	○	○	○	1/4	0.407	0.125	0.016	0.250	0.003	0.110
		NUOVO	TCMX 222-WF	○	○	○	1/4	0.391	0.125	0.031	0.250	0.003	0.110
		NUOVO	TCMX 3(2.5)2-WF	○	○	○	3/8	0.618	0.156	0.031	0.375	0.004	0.173

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo T (triangolare)





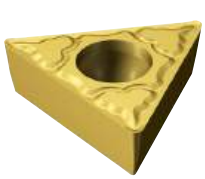
Metrico (mm)

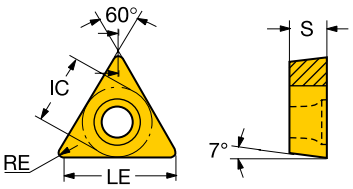
			Codice di ordinazione	P 1625	P 1210	M 1625	K 1625	S 1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]
Media	PM	NUOVO	TCMT 09 02 04-PM	○		○	○		09	9.0	2.38	0.4	5.56		2.50
		NUOVO	TCMT 09 02 08-PM	○		○	○		09	8.6	2.38	0.8	5.56		2.50
		NUOVO	TCMT 11 03 04-PM	○		○	○		11	10.3	3.17	0.4	6.35		2.80
		NUOVO	TCMT 11 03 08-PM	○		○	○		11	9.9	3.17	0.8	6.35		2.80
		NUOVO	TCMT 16 T3 04-PM	○		○	○		16	16.1	3.97	0.4	9.52		4.40
		NUOVO	TCMT 16 T3 08-PM	○		○	○		16	15.7	3.97	0.8	9.52		4.40
	UM	NUOVO	TCMT 09 02 04-UM	○		○	○		09	9.0	2.38	0.4	5.56		2.50
		NUOVO	TCMT 09 02 08-UM	○		○	○		09	8.6	2.38	0.8	5.56		2.50
		NUOVO	TCMT 11 02 04-UM	○		○	○		11	10.3	2.38	0.4	6.35		2.80
		NUOVO	TCMT 11 02 08-UM	○		○	○		11	9.9	2.38	0.8	6.35		2.80
Sgrossatura	MR	NUOVO	TCMT 16 T3 08-MR		○			●	16	15.7	3.97	0.8	9.52	0.10	4.40
	UR	NUOVO	TCMT 11 02 08-UR	○		○	○		11	9.9	2.38	0.8	6.35		2.80

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo T (triangolare)





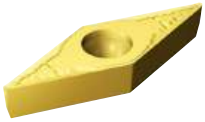
Imperiale (pollici)

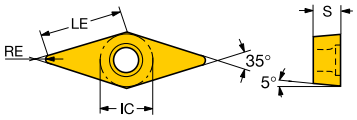
			Codice di ordinazione ANSI	P 1625	M 1210	M 1625	K 1625	S 1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	BN [inch]	D1 [inch]
Media	PM	NUOVO	TCMT 1.8(1.5)1-PM	○		○	○		7/32	0.353	0.094	0.016	0.219		0.098
		NUOVO	TCMT 1.8(1.5)2-PM	○		○	○		7/32	0.337	0.094	0.031	0.219		0.098
		NUOVO	TCMT 221-PM	○		○	○		1/4	0.407	0.125	0.016	0.250		0.110
		NUOVO	TCMT 222-PM	○		○	○		1/4	0.391	0.125	0.031	0.250		0.110
		NUOVO	TCMT 3(2.5)1-PM	○		○	○		3/8	0.634	0.156	0.016	0.375		0.173
		NUOVO	TCMT 3(2.5)2-PM	○		○	○		3/8	0.618	0.156	0.031	0.375		0.173
	UM	NUOVO	TCMT 1.8(1.5)1-UM	○		○	○		7/32	0.353	0.094	0.016	0.219		0.098
		NUOVO	TCMT 1.8(1.5)2-UM	○		○	○		7/32	0.337	0.094	0.031	0.219		0.098
		NUOVO	TCMT 2(1.5)1-UM	○		○	○		1/4	0.407	0.094	0.016	0.250		0.110
		NUOVO	TCMT 2(1.5)2-UM	○		○	○		1/4	0.391	0.094	0.031	0.250		0.110
Sgrossatura	MR	NUOVO	TCMT 3(2.5)2-MR		○			●	3/8	0.618	0.156	0.031	0.375	0.004	0.173
	UR	NUOVO	TCMT 2(1.5)2-UR	○		○	○		1/4	0.391	0.094	0.031	0.250		0.110

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo V (romboidale 35°)





Metrico (mm)

			Codice di ordinazione	P 1625	P 1210	M 1625	K 1625	S 1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]
Media	PM	NUOVO	VBMT 16 04 04-PM	○		○	○		16	16.2	4.76	0.4	9.52		4.40
		NUOVO	VBMT 16 04 08-PM	○		○	○		16	15.8	4.76	0.8	9.52		4.40
		NUOVO	VBMT 16 04 12-PM	○		○	○		16	15.4	4.76	1.2	9.52		4.40
	UM	NUOVO	VBMT 16 04 04-UM	○		○	○		16	16.2	4.76	0.4	9.52		4.40
		NUOVO	VBMT 16 04 08-UM	○		○	○		16	15.8	4.76	0.8	9.52		4.40
Sgrossatura	MR	NUOVO	VBMT 16 04 08-MR		○			●	16	15.8	4.76	0.8	9.52	0.10	4.40
		NUOVO	VBMT 16 04 12-MR		○			●	16	15.4	4.76	1.2	9.52	0.10	4.40

● = Scelta prioritaria ○ = Buona scelta

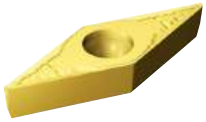
Imperiale (pollici)

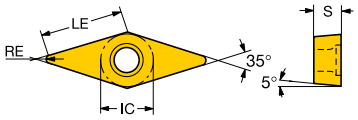
			Codice di ordinazione ANSI	P 1625	P 1210	M 1625	K 1625	S 1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	BN [inch]	D1 [inch]
Media	PM	NUOVO	VBMT 331-PM	○		○	○		3/8	0.638	0.188	0.016	0.375		0.173
		NUOVO	VBMT 332-PM	○		○	○		3/8	0.622	0.188	0.031	0.375		0.173
		NUOVO	VBMT 333-PM	○		○	○		3/8	0.607	0.188	0.047	0.375		0.173
	UM	NUOVO	VBMT 331-UM	○		○	○		3/8	0.638	0.188	0.016	0.375		0.173
		NUOVO	VBMT 332-UM	○		○	○		3/8	0.622	0.188	0.031	0.375		0.173

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo V (romboidale 35°)





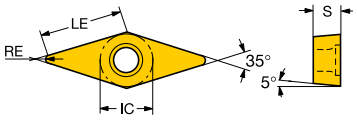
Imperiale (pollici)

				P	M			K	S							
			Codice di ordinazione ANSI	1625	1210	1625	1625	1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	BN [inch]	D1 [inch]
Sgrossatura	MR	NUOVO	VBMT 332-MR		○			●	3/8	0.622	0.188	0.031	0.375	0.004	0.173
		NUOVO	VBMT 333-MR		○			●	3/8	0.607	0.188	0.047	0.375	0.004	0.173

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo V (romboidale 35°)



Metrico (mm)

				P	M	K								
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Finitura	PF	NUOVO	VBMT 11 03 02-PF	○	○	○	11	10.9	3.17	0.2	6.35	2.80
		NUOVO	VBMT 11 03 04-PF	○	○	○	11	10.7	3.17	0.4	6.35	2.80
	UF	NUOVO	VBMT 11 02 02-UF	○	○	○	11	10.9	2.38	0.2	6.35	2.80
		NUOVO	VBMT 11 02 04-UF	○	○	○	11	10.7	2.38	0.4	6.35	2.80
		NUOVO	VBMT 11 02 08-UF	○	○	○	11	10.3	2.38	0.8	6.35	2.80

● = Scelta prioritaria ○ = Buona scelta

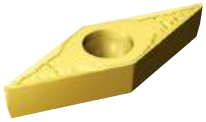
Imperiale (pollici)

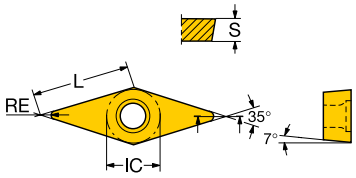
				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Finitura	PF	NUOVO	VBMT 220-PF	○	○	○	1/4	0.428	0.125	0.008	0.250	0.110
		NUOVO	VBMT 221-PF	○	○	○	1/4	0.420	0.125	0.016	0.250	0.110
	UF	NUOVO	VBMT 2(1.5)0-UF	○	○	○	1/4	0.428	0.094	0.008	0.250	0.110
		NUOVO	VBMT 2(1.5)1-UF	○	○	○	1/4	0.420	0.094	0.016	0.250	0.110
		NUOVO	VBMT 2(1.5)2-UF	○	○	○	1/4	0.404	0.094	0.031	0.250	0.110

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 107, inserto per tornitura

Inserto tipo V (romboidale 35°)





Metrico (mm)

			Codice di ordinazione	P 1625	M 1625	K 1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Media	PM	NUOVO	VCMT 11 03 04-PM	○	○	○	11	10.7	3.17	0.4	6.35	2.80

● = Scelta prioritaria ○ = Buona scelta

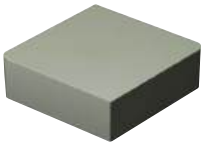
Imperiale (pollici)

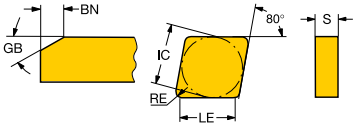
			Codice di ordinazione ANSI	P 1625	M 1625	K 1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Media	PM	NUOVO	VCMT 221-PM	○	○	○	1/4	0.420	0.125	0.016	0.250	0.110

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto tipo C (romboidale 80°)





Metrico (mm)

		S	H							
	Codice di ordinazione	**675**	**675**	**SSC**	**LE [mm]**	**S [mm]**	**RE [mm]**	**GB [deg]**	**IC [mm]**	**BN [mm]**
Finitura	CNGN120408T01020	●	●	12	12.1	4.76	0.8	20.0	12.70	0.10
	CNGN120412T01020	●	●	12	11.7	4.76	1.2	20.0	12.70	0.10
	CNGN120412T02520	●	●	12	11.7	4.76	1.2	20.0	12.70	0.25
	CNGN120416T01020	●	●	12	11.3	4.76	1.6	20.0	12.70	0.10
	CNGN160712T01020	●	●	16	14.9	7.94	1.2	20.0	15.88	0.10
Media	CNGN120708T01020	●	●	12	12.1	7.94	0.8	20.0	12.70	0.10
	CNGN120712T01020	●	●	12	11.7	7.94	1.2	20.0	12.70	0.10
	CNGN120716T01020	●	●	12	11.3	7.94	1.6	20.0	12.70	0.10

● = Scelta prioritaria ○ = Buona scelta

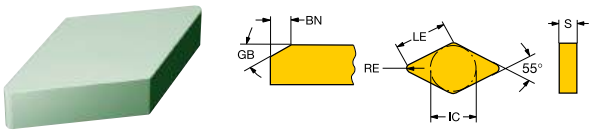
Imperiale (pollici)

		S	H							
	Codice di ordinazione ANSI	**675**	**675**	**SSC**	**LE [inch]**	**S [inch]**	**RE [inch]**	**GB [deg]**	**IC [inch]**	**BN [inch]**
Finitura	CNG 432T0320	●	●	1/2	0.476	0.188	0.031	20.0	0.500	0.004
	CNG 433 T0820	●	●	1/2	0.460	0.188	0.047	20.0	0.500	0.010
	CNG 433T0320	●	●	1/2	0.460	0.188	0.047	20.0	0.500	0.004
	CNG 434T0320	●	●	1/2	0.445	0.188	0.063	20.0	0.500	0.004
	CNG 553T0320	●	●	5/8	0.587	0.313	0.047	20.0	0.625	0.004
Media	CNG 452 T0320	●	●	1/2	0.476	0.313	0.031	20.0	0.500	0.004
	CNG 453T0320	●	●	1/2	0.460	0.313	0.047	20.0	0.500	0.004
	CNG 454T0320	●	●	1/2	0.445	0.313	0.063	20.0	0.500	0.004

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto tipo D (romboidale 55°). Qualità ceramiche



Metrico (mm)

		S	H							
	Codice di ordinazione	**675**	**675**	**SSC**	**LE [mm]**	**S [mm]**	**RE [mm]**	**GB [deg]**	**IC [mm]**	**BN [mm]**
Finitura	DNGN150408T01020	●	●	15	14.7	4.76	0.8	20.0	12.70	0.10
	DNGN150412T01020	●	●	15	14.3	4.76	1.2	20.0	12.70	0.10
	DNGN150708T01020	●	●	15	14.7	7.94	0.8	20.0	12.70	0.10
	DNGN150712T01020	●	●	15	14.3	7.94	1.2	20.0	12.70	0.10
	DNGN150716T01020	●	●	15	13.9	7.94	1.6	20.0	12.70	0.10

● = Scelta prioritaria ○ = Buona scelta

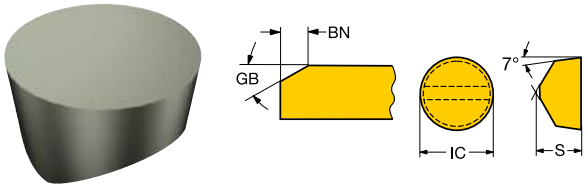
Imperiale (pollici)

		S	H							
	Codice di ordinazione ANSI	**675**	**675**	**SSC**	**LE [inch]**	**S [inch]**	**RE [inch]**	**GB [deg]**	**IC [inch]**	**BN [inch]**
Finitura	DNG 432 T0320	●	●	1/2	0.579	0.188	0.031	20.0	0.500	0.004
	DNG 433 T0320	●	●	1/2	0.563	0.188	0.047	20.0	0.500	0.004
	DNG 452T0320	●	●	1/2	0.579	0.313	0.031	20.0	0.500	0.004
	DNG 453T0320	●	●	1/2	0.563	0.313	0.047	20.0	0.500	0.004
	DNG 454T0320	●	●	1/2	0.547	0.313	0.063	20.0	0.500	0.004

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto tipo R (rotondo). Qualità ceramiche



Metrico (mm)

			S	H							
		Codice di ordinazione	675	675	SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
Media		RCGX060600T01020	●	●	06	6.35	3.2	20.0	6.35	0.10
		RCGX090700T01020	●	●	09	7.94	4.8	20.0	9.52	0.10
		RCGX120700T01020	●	●	12	7.94	6.3	20.0	12.70	0.10
	E	RCGX060600E	●	●	06	6.35	3.2		6.35	
	E	RCGX090700E	●	●	09	7.94	4.8		9.52	
	E	RCGX120700E	●	●	12	7.94	6.3		12.70	

● = Scelta prioritaria ○ = Buona scelta

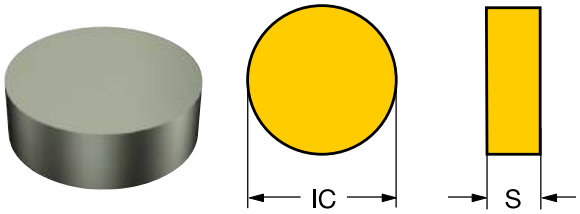
Imperiale (pollici)

			S	H						
		Codice di ordinazione ANSI	675	675	SSC	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]
Media		RCGX 24T0320	●	●	1/4	0.250	0.125	20.0	0.250	0.004
		RCGX 35T0320	●	●	3/8	0.313	0.188	20.0	0.375	0.004
		RCGX 45T0320	●	●	1/2	0.313	0.250	20.0	0.500	0.004
	E	RCGX 24A	●	●	1/4	0.250	0.125		0.250	
	E	RCGX 35A	●	●	3/8	0.313	0.188		0.375	
	E	RCGX 45A	●	●	1/2	0.313	0.250		0.500	

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto tipo R (rotondo). Qualità ceramiche



Metrico (mm)

			S	H							
		Codice di ordinazione	675	675	SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
Finitura		RNGN090300T01020	●	●	09	3.17	4.8	20.0	9.52	0.10
		RNGN120400T01020	●	●	12	4.76	6.3	20.0	12.70	0.10
		RNGN150700T01020	●	●	15	7.94	7.9	20.0	15.88	0.10
		RNGN190700K20015	●	●	19	7.94	9.5	15.0	19.05	2.00
		RNGN250700K20015	●	●	25	7.94	12.7	15.0	25.40	2.00
Media		RNGN120700T01020	●	●	12	7.94	6.3	20.0	12.70	0.10
		RNGN190700T01020	●	●	19	7.94	9.5	20.0	19.05	0.10
	E	RNGN120700E	●	●	12	7.94	6.3		12.70	

● = Scelta prioritaria ○ = Buona scelta

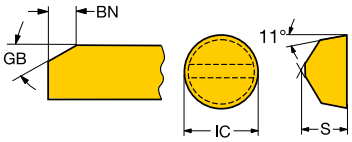
Imperiale (pollici)

			S	H						
		Codice di ordinazione ANSI	675	675	SSC	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]
Finitura		RNG 32T0320	●	●	3/8	0.125	0.188	20.0	0.375	0.004
		RNG 43T0320	●	●	1/2	0.188	0.250	20.0	0.500	0.004
		RNG 55T0320	●	●	5/8	0.313	0.313	20.0	0.625	0.004
		RNG 65K8015	●	●	3/4	0.313	0.375	15.0	0.750	0.079
		RNG 85K8015	●	●	1	0.313	0.500	15.0	1.000	0.079
Media		RNG 45T0320	●	●	1/2	0.313	0.250	20.0	0.500	0.004
		RNG 65T0320	●	●	3/4	0.313	0.375	20.0	0.750	0.004
	E	RNG 45A	●	●	1/2	0.313	0.250		0.500	

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto tipo R (rotondo). Qualità ceramiche



Metrico (mm)

		S	H						
	Codice di ordinazione	**675**	**675**	**SSC**	**S [mm]**	**RE [mm]**	**GB [deg]**	**IC [mm]**	**BN [mm]**
Finitura	RPGN090300T01020	●	●	09	3.17	4.8	20.0	9.52	0.10
Media	RPGX090700T01020	●	●	09	7.94	4.8	20.0	9.52	0.10
	RPGX120700T01020	●	●	12	7.94	6.3	20.0	12.70	0.10

● = Scelta prioritaria ○ = Buona scelta

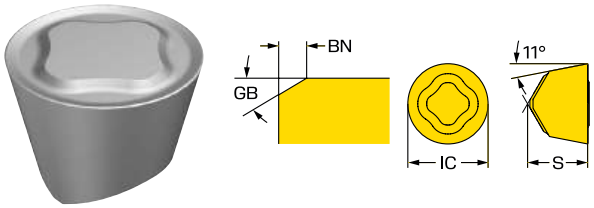
Imperiale (pollici)

		S	H						
	Codice di ordinazione ANSI	**675**	**675**	**SSC**	**S [inch]**	**RE [inch]**	**GB [deg]**	**IC [inch]**	**BN [inch]**
Finitura	RPG 32T0320	●	●	3/8	0.125	0.188	20.0	0.375	0.004
Media	RPGX 35T0320	●	●	3/8	0.313	0.188	20.0	0.375	0.004
	RPGX 45T0320	●	●	1/2	0.313	0.250	20.0	0.500	0.004

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto tipo R (rotondo)



Metrico (mm)

		Codice di ordinazione	M 1205	S 1205	SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
Media	SM	RPMX 060400-SM	○	●	06	4.76	3.2	15.0	6.35	0.10
		RPMX 090700-SM	○	●	09	7.94	4.8	17.0	9.52	0.10

● = Scelta prioritaria ○ = Buona scelta

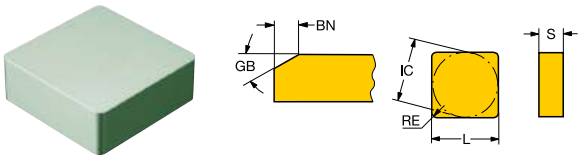
Imperiale (pollici)

		Codice di ordinazione ANSI	M 1205	S 1205	SSC	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]
Media	SM	RPMX 23-SM	○	●	1/4	0.188	0.125	15.0	0.250	0.004
		RPMX 35-SM	○	●	3/8	0.313	0.188	17.0	0.375	0.004

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto tipo S (quadrato). Qualità ceramiche



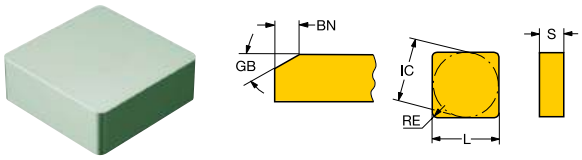
Metrico (mm)

		S	H							
	Codice di ordinazione	**675**	**675**	**SSC**	**LE [mm]**	**S [mm]**	**RE [mm]**	**GB [deg]**	**IC [mm]**	**BN [mm]**
Finitura	SNGN 12 04 16T01020	●	●	12	11.1	4.76	1.6	20.0	12.70	0.10
	SNGN090308T01020	●	●	09	8.7	3.17	0.8	20.0	9.52	0.10
	SNGN120408T01020	●	●	12	11.9	4.76	0.8	20.0	12.70	0.10
	SNGN120412T01020	●	●	12	11.5	4.76	1.2	20.0	12.70	0.10
	SNGN120708T01020	●	●	12	11.9	7.94	0.8	20.0	12.70	0.10
	SNGN120716T01020	●	●	12	11.1	7.94	1.6	20.0	12.70	0.10
	SNGN150716T01020	●	●	15	14.3	7.94	1.6	20.0	15.88	0.10
	SNGN190724T01020	●	●	19	16.6	7.94	2.4	20.0	19.05	0.10
Media	SNGN120712T01020	●	●	12	11.5	7.94	1.2	20.0	12.70	0.10

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto tipo S (quadrato). Qualità ceramiche



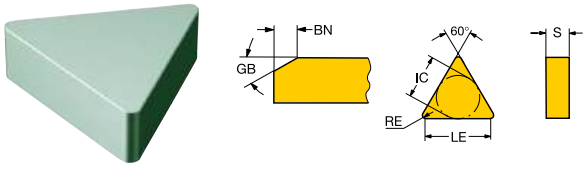
Imperiale (pollici)

		S	H							
	Codice di ordinazione ANSI	**675**	**675**	**SSC**	**LE [inch]**	**S [inch]**	**RE [inch]**	**GB [deg]**	**IC [inch]**	**BN [inch]**
Finitura	SNG 322T0320	●	●	3/8	0.344	0.125	0.031	20.0	0.375	0.004
	SNG 432T0320	●	●	1/2	0.469	0.188	0.031	20.0	0.500	0.004
	SNG 433T0320	●	●	1/2	0.453	0.188	0.047	20.0	0.500	0.004
	SNG 434T0320	●	●	1/2	0.437	0.188	0.063	20.0	0.500	0.004
	SNG 452T0320	●	●	1/2	0.469	0.313	0.031	20.0	0.500	0.004
	SNG 454T0320	●	●	1/2	0.437	0.313	0.063	20.0	0.500	0.004
	SNG 554T0320	●	●	5/8	0.562	0.313	0.063	20.0	0.625	0.004
	SNG 656T0320	●	●	3/4	0.656	0.313	0.094	20.0	0.750	0.004
Media	SNG 453T0320	●	●	1/2	0.453	0.313	0.047	20.0	0.500	0.004

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto a T (triangolare). Qualità ceramiche



Metrico (mm)

		S	H							
	Codice di ordinazione	**675**	**675**	**SSC**	**LE [mm]**	**S [mm]**	**RE [mm]**	**GB [deg]**	**IC [mm]**	**BN [mm]**
Finitura	TNGN160408T01020	●	●	16	15.7	4.76	0.8	20.0	9.52	0.10
	TNGN160412T01020	●	●	16	15.3	4.76	1.2	20.0	9.52	0.10
	TNGN220408T01020	●	●	22	21.2	4.76	0.8	20.0	12.70	0.10

● = Scelta prioritaria ○ = Buona scelta

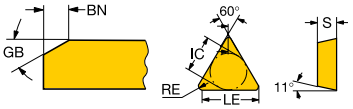
Imperiale (pollici)

		S	H							
	Codice di ordinazione ANSI	**675**	**675**	**SSC**	**LE [inch]**	**S [inch]**	**RE [inch]**	**GB [deg]**	**IC [inch]**	**BN [inch]**
Finitura	TNG 332T0320	●	●	3/8	0.618	0.188	0.031	20.0	0.375	0.004
	TNG 333T0320	●	●	3/8	0.602	0.188	0.047	20.0	0.375	0.004
	TNG 432T0320	●	●	1/2	0.835	0.188	0.031	20.0	0.500	0.004

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per tornitura

Inserto a T (triangolare). Qualità ceramiche



Metrico (mm)

		S	H								
	Codice di ordinazione	**675**	**675**	**SSC**	**LE [mm]**	**S [mm]**	**RE [mm]**	**GB [deg]**	**IC [mm]**	**BN [mm]**
Finitura	TPGN110308T01020	●	●	11	10.2	3.17	0.8	20.0	6.35	0.10
	TPGN160308T01020	●	●	16	15.7	3.17	0.8	20.0	9.52	0.10
	TPGN160312T01020	●	●	16	15.3	3.17	1.2	20.0	9.52	0.10

● = Scelta prioritaria ○ = Buona scelta

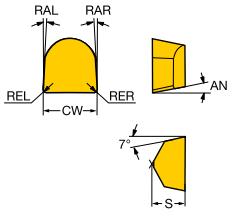
Imperiale (pollici)

		S	H							
	Codice di ordinazione ANSI	**675**	**675**	**SSC**	**LE [inch]**	**S [inch]**	**RE [inch]**	**GB [deg]**	**IC [inch]**	**BN [inch]**
Finitura	TPG 222T0320	●	●	1/4	0.402	0.125	0.031	20.0	0.250	0.004
	TPG 322T0320	●	●	3/8	0.618	0.125	0.031	20.0	0.375	0.004
	TPG 323T0320	●	●	3/8	0.602	0.125	0.047	20.0	0.375	0.004

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per scanalatura

Inserto per scanalatura di profili. Stile CSGX. Qualità ceramiche.



Metrico (mm)

		Codice di ordinazione	S 675	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]
Media		CSGX060608T01020	○	06	6.35	6.35	0.79	0.79
		CSGX090708T01020	○	09	7.94	9.52	0.79	0.79
		CSGX120708T01020	○	12	7.94	12.70	0.79	0.79
	E	CSGX090708E	●	09	7.94	9.52	0.79	0.79

● = Scelta prioritaria ○ = Buona scelta

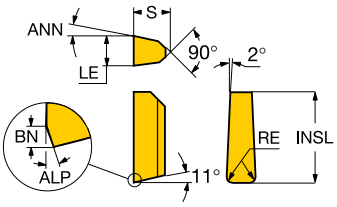
Imperiale (pollici)

		Codice di ordinazione ANSI	S 675	SSC	S [inch]	CW [inch]	RER [inch]	REL [inch]
Media		CSGX 242 T0320	○	1/4	0.250	0.250	0.031	0.031
		CSGX 352 T0320	○	3/8	0.313	0.375	0.031	0.031
		CSGX 452 T0320	○	1/2	0.313	0.500	0.031	0.031
	E	CSGX 352 A	●	3/8	0.313	0.375	0.031	0.031

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per scanalatura

Scanalatura di finitura. Inserti ceramici



Metrico (mm)

		Codice di ordinazione	S 675	H 675	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]
Finitura	E	150.23 0317 04E	○		1	4.74	3.17	0.38	0.38
		150.23 0476 08E	○		2	4.74	4.75	0.79	0.79
		150.23 0635 08E	○		3	6.35	6.35	0.79	0.79
	T	150.23 0317 04T01020	●	○	1	4.74	3.17	0.38	0.38
		150.23 0476 08T01020	●	○	2	4.74	4.75	0.79	0.79
		150.23 0635 08T01020	●	○	3	6.35	6.35	0.79	0.79
		150.23 0794 08T01020	●	○	4	8.56	7.93	0.79	0.79
		150.23 0952 08T01020	●	○	4	8.56	9.52	0.79	0.79

● = Scelta prioritaria ○ = Buona scelta

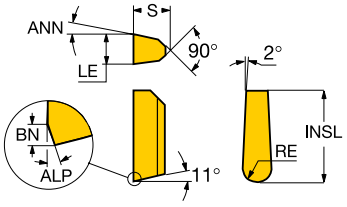
Imperiale (pollici)

		Codice di ordinazione ANSI	S 675	H 675	SSC	S [inch]	CW [inch]	RER [inch]	REL [inch]
Finitura	E	CSG-4125-1A	○		1	0.187	0.125	0.015	0.015
		CSG-4187-2A	○		2	0.187	0.187	0.031	0.031
		CSG-6250-2A	○		3	0.250	0.250	0.031	0.031
	T	CSG-4125-1T0320	●	○	1	0.187	0.125	0.015	0.015
		CSG-4187-2T0320	●	○	2	0.187	0.187	0.031	0.031
		CSG-6250-2T0320	●	○	3	0.250	0.250	0.031	0.031
		CSG-8312-2T0320	●	○	4	0.337	0.312	0.031	0.031
		CSG-8375-2T0320	●	○	4	0.337	0.375	0.031	0.031

● = Scelta prioritaria ○ = Buona scelta

T-Max®, inserto per profilatura

Profilatura di finitura. Inserti ceramici



Metrico (mm)

		Codice di ordinazione	S 675	H 675	SSC	S [mm]	RE [mm]	CW [mm]
Finitura	E	150.23 0317 16E	○		1	4.74	1.6	3.17
		150.23 0476 24E	○		2	4.74	2.4	4.75
		150.23 0635 32E	○		3	6.35	3.2	6.35
	T	150.23 0317 16T01020	●	○	1	4.74	1.6	3.17
		150.23 0476 24T01020	●	○	2	4.74	2.4	4.75
		150.23 0635 32T01020	●	○	3	6.35	3.2	6.35

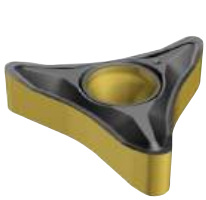
● = Scelta prioritaria ○ = Buona scelta

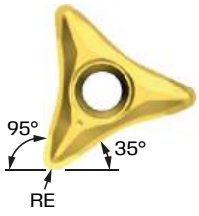
Imperiale (pollici)

		Codice di ordinazione ANSI	S 675	H 675	SSC	S [inch]	RE [inch]	CW [inch]
Finitura	E	CSG-4125-A	○		1	0.187	0.063	0.125
		CSG-4187-A	○		2	0.187	0.094	0.187
		CSG-6250-A	○		3	0.250	0.125	0.250
	T	CSG-4125-T0320	●	○	1	0.187	0.063	0.125
		CSG-4187-T0320	●	○	2	0.187	0.094	0.187
		CSG-6250-T0320	●	○	3	0.250	0.125	0.250

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® PI, inserto per tornitura

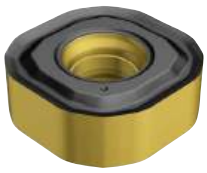


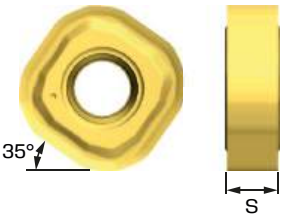


Metrico (mm)

			Codice di ordinazione	P 4425	P 4415	M 1205	M 2220	K 4425	K 4415	S 1205	SSC	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]	KRINS [deg]
Finitura	F5	NUOVO	PI-A0608L-F5	○	●	○	●	○	●	●	PI-A06	3.00	0.8	6.00	0.26	2.80	95.00
		NUOVO	PI-A0708L-F5	○	●	○	●	○	●	●	PI-A07	4.20	0.8	7.00	0.26	3.40	95.00

● = Scelta prioritaria ○ = Buona scelta





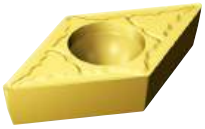
Metrico (mm)

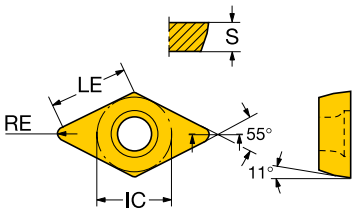
			Codice di ordinazione	P 4425	P 4415	M 1205	M 2220	K 4425	K 4415	S 1205	SSC	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]	KRINS [deg]
Media	L5W	NUOVO	PI-G0808D-L5W	●	○	○	●	○	●	●	PI-G08	2.80	0.8	8.00	0.27	2.95	35.00
		NUOVO	PI-G1108D-L5W	●	○	○	●	○	●	●	PI-G11	4.00	0.8	11.00	0.27	3.50	35.00

● = Scelta prioritaria ○ = Buona scelta

CoroTurn® 111, inserto per tornitura

Inserto tipo D (romboidale 55°)





Metrico (mm)

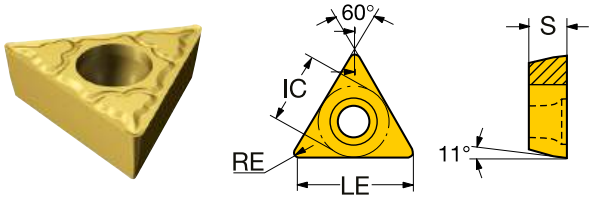
				P	M	K							
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Media	PM	NUOVO	DPMT 07 02 04-PM	○	○	○	07	7.4	2.38	0.4	6.35	2.80
Media	PM	NUOVO	DPMT 11 T3 04-PM	○	○	○	11	11.2	3.97	0.4	9.52	4.40

Imperiale (pollici)

				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Media	PM	NUOVO	DPMT 2(1.5)1-PM	○	○	○	1/4	0.289	0.094	0.016	0.250	0.110
Media	PM	NUOVO	DPMT 3(2.5)1-PM	○	○	○	3/8	0.442	0.156	0.016	0.375	0.173

CoroTurn® 111, inserto per tornitura

Inserto tipo T (triangolare)



Metrico (mm)

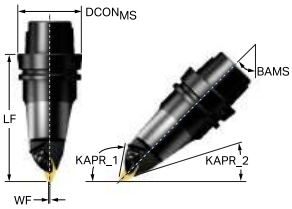
				P	M	K							
			Codice di ordinazione	1625	1625	1625	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Media	PM	NUOVO	TPMT 09 02 04-PM	○	○	○	09	8.7	2.38	0.4	5.56	2.50
Media	PM	NUOVO	TPMT 11 03 04-PM	○	○	○	11	10.0	3.17	0.4	6.35	2.80

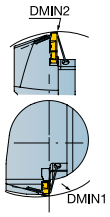
Imperiale (pollici)

				P	M	K						
			Codice di ordinazione ANSI	1625	1625	1625	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Media	PM	NUOVO	TPMT 1.8(1.5)1-PM	○	○	○	7/32	0.341	0.094	0.016	0.219	0.098
Media	PM	NUOVO	TPMT 221-PM	○	○	○	1/4	0.395	0.125	0.016	0.250	0.110

CoroTurn® Prime, unità di taglio per tornitura

Bloccaggio rigido





Valori comuni dei dati

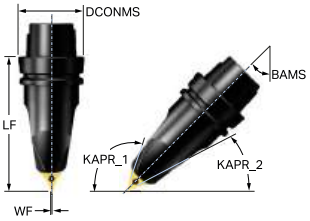
RMPX [deg]	PSIR [deg]	BAMS [deg]
23.00	-5.00	45.00

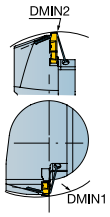
Metrico (mm)

	Codice di ordinazione	SSC	$DCON_{MS}$ [mm]	LF [mm]	$KAPR_1$ [deg]	$KAPR_2$ [deg]	OHX [mm]	OHN [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	HT10-CP70BL00130-12B	CP-B12..D	100.00	130.00	95.0	25.0	130.0	130.0	1	150	4.0	CP-B1208D

R = Destro, L = Sinistro

Bloccaggio a vite

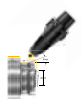




Valori comuni dei dati

RMPX [deg]	PSIR [deg]	BAMS [deg]
15.00	-25.00	45.00

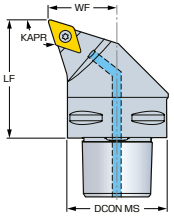
Metrico (mm)

	Codice di ordinazione	SSC	$DCON_{MS}$ [mm]	LF [mm]	$KAPR_1$ [deg]	$KAPR_2$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	HT10-CP75AL00130-11C	CP-A11	100.00	130.00	115.0	30.0	130.0	1	150	4.0	CP-A1108

R = Destro, L = Sinistro

CoroTurn® TR, unità di taglio per tornitura

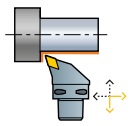
Coromant Capto® - adduzione interna di refrigerante



Valori comuni dei dati

PSIR [deg]
-17.50

Metrico (mm)

	Codice di ordinazione	SSC	$DMIN_2$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	$KAPR_2$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-TR-D13HCL-27050	13..FWX	140.0	40.00	49.20	26.20	107.5	93.0	49.2	3	40	4.0	TR-DC1304..FWX
	C4-TR-D13HCR-27050	13..FWX	140.0	40.00	49.20	26.20	107.5		49.2	3	40	4.0	TR-DC1304..FWX
	C5-TR-D13HCL-35060	13..FWX	140.0	50.00	59.20	34.20	107.5		59.2	3	40	4.0	TR-DC1304..FWX
	C5-TR-D13HCR-35060	13..FWX	140.0	50.00	59.20	34.20	107.5		59.2	3	40	4.0	TR-DC1304..FWX
	C6-TR-D13HCL-45065	13..FWX	140.0	63.00	64.20	44.20	107.5		64.2	3	40	4.0	TR-DC1304..FWX
	C6-TR-D13HCR-45065	13..FWX	140.0	63.00	64.20	44.20	107.5		64.2	3	40	4.0	TR-DC1304..FWX

R = Destro, L = Sinistro

CoroTurn® TR, unità di taglio per tornitura

HSK-T - Adduzione interna di refrigerante

Valori comuni dei dati

RMPX [deg]	PSIR [deg]	BAMS [deg]
30.00	-3.00	45.00

Metrico (mm)

Codice di ordinazione	SSC	$DCON_{MS}$ [mm]	LF [mm]	$KAPR_1$ [deg]	$KAPR_2$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-TR-D13MCL-00130C	13	63.00	130.00	93.0	32.0	130.0	1	150	3.0	TR-DC1308
HT10-TR-D13MCL-00130C	13	100.00	130.00	93.0	32.0	130.0	1	150	3.0	TR-DC1308

R = Destro, L = Sinistro

HSK-T - Adduzione interna di refrigerante

Valori comuni dei dati

RMPX [deg]	PSIR [deg]	BAMS [deg]
50.00	-3.00	45.00

Metrico (mm)

Codice di ordinazione	SSC	$DCON_{MS}$ [mm]	LF [mm]	$KAPR_1$ [deg]	$KAPR_2$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-TR-V13MBL-00130C	13	63.00	130.00	93.0	52.0	130.0	1	150	2.0	TR-VB1308
HT10-TR-V13MBL-00130C	13	100.00	130.00	93.0	52.0	130.0	1	150	2.0	TR-VB1308

R = Destro, L = Sinistro

T-Max® P, unità di taglio per tornitura

Bloccaggio a vite

Valori comuni dei dati

PSIR [deg]	BAMS [deg]
-5.00	45.00

Metrico (mm)

Codice di ordinazione	SSC	$DMIN_2$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-PCMNN-00115-12C	12	240.0	63.00	115.00	95.0	115.0	1	150	5.0	CNMG 12 04 08
HT10-PCMNN-00115-12C	12	240.0	100.00	115.00	95.0	115.0	1	150	5.0	CNMG 12 04 08

R = Destro, L = Sinistro

Bloccaggio rigido

Valori comuni dei dati

RMPX [deg]	PSIR [deg]	BAMS [deg]
27.00	-3.00	45.00

Metrico (mm)

Codice di ordinazione	SSC	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	$KAPR_2$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-DDMNL-00130-15C	15	63.00	130.00	0.98	93.0	32.0	130.0	1	150	3.9	DNMG 15 06 08
HT10-DDMNL-00130-15C	15	100.00	130.00	0.98	93.0	32.0	130.0	1	150	3.9	DNMG 15 06 08

R = Destro, L = Sinistro

CoroTurn® 107, unità di taglio per tornitura

Coromant Capto® - adduzione interna di refrigerante

Valori comuni dei dati

RMPX [deg]
90.00

Metrico (mm)

Codice di ordinazione	SSC	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-SRDCN-00100-10XC	10	63.00	100.00	5.00	100.0	1	150	3.0	RCMT 10 T3 MP
HT06-SRDCN-00100-12XC	12	63.00	100.00	6.00	100.0	1	150	3.0	RCMT 12 04 MP
HT06-SRDCN-00100-16XC	16	63.00	100.00	8.00	100.0	1	150	6.4	RCMT 16 06 MP
HT10-SRDCN-00100-10XC	10	100.00	100.00	5.00	100.0	1	150	3.0	RCMT 10 T3 MP
HT10-SRDCN-00100-12XC	12	100.00	100.00	6.00	100.0	1	150	3.0	RCMT 12 04 MP
HT10-SRDCN-00100-16XC	16	100.00	100.00	8.00	100.0	1	150	6.4	RCMT 16 06 MP

R = Destro, L = Sinistro

Coromant Capto® - adduzione interna di refrigerante

Valori comuni dei dati

RMPX [deg]	PSIR [deg]	BAMS [deg]
50.00	-3.00	45.00

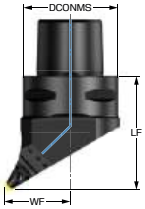
Metrico (mm)

Codice di ordinazione	SSC	$DCON_{MS}$ [mm]	LF [mm]	$KAPR_1$ [deg]	$KAPR_2$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-SVMBL-00130-16C	16	63.00	130.00	93.0	52.0	130.0	1	150	3.0	VBMT 16 04 08
HT10-SVMBL-00130-16C	16	100.00	130.00	93.0	52.0	130.0	1	150	3.0	VBMT 16 04 08

R = Destro, L = Sinistro

Unità di taglio T-Max® per tornitura

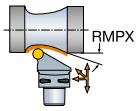
Coromant Capto® - adduzione interna di refrigerante



Valori comuni dei dati

RMPX [deg]
45.00

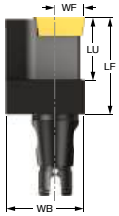
Metrico (mm)

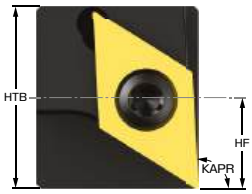
		Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DMIN_2$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	NUOVO	C5-CRSCL-35060-06A	06	120.0	220.0	50.00	60.00	35.00	60.0	3	150	1.2	RCGX 06 06 00
	NUOVO	C5-CRSCR-35060-06A	06	120.0	220.0	50.00	60.00	35.00	60.0	3	150	1.2	RCGX 06 06 00
	NUOVO	C6-CRSCL-45065-06A	06	110.0	220.0	63.00	65.00	45.00	65.0	3	150	1.2	RCGX 06 06 00
	NUOVO	C6-CRSCR-45065-06A	06	110.0	220.0	63.00	65.00	45.00	65.0	3	150	1.2	RCGX 06 06 00

R = Destro, L = Sinistro

CoroTurn® 107, QS™ Micro testina di taglio per tornitura generale asse Y

Lavorazione di precisione. Tipo di inserto DCMT





Valori comuni dei dati

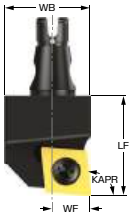
RMPX [deg]	PSIR [deg]
27.00	-3.00

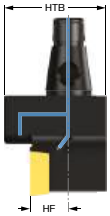
Metrico (mm)

Codice di ordinazione	SSC	LF [mm]	WF [mm]	HF [mm]	HTB [mm]	$KAPR_1$ [deg]	LU [mm]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SDJCR-11B-Y	11	21.00	6.00	6.0	18	93.0	13.00	21.0	1	16.0	150	3.0	DCMT 11 T3 02
QSM16-SDJCR-11B-Y	11	25.00	8.00	8.0	18	93.0	23.00	25.0	1	17.6	150	3.0	DCMT 11 T3 02

R = Destro, L = Sinistro

Lavorazione di precisione. Inserto stile CCMT





Valori comuni dei dati

PSIR [deg]
-5.00

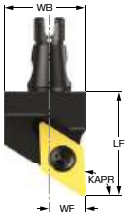
Metrico (mm)

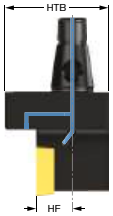
Codice di ordinazione	SSC	LF [mm]	WF [mm]	HF [mm]	HTB [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SCLCL-09C	09	21.00	6.00	6.0	18	95.0	21.0	1	16.0	150	3.0	CCMT 09 T3 04
QSM12-SCLCR-06C	06	21.00	6.00	6.0	18	95.0	21.0	1	16.0	150	0.9	CCMT 06 02 04
QSM12-SCLCR-09C	09	21.00	6.00	6.0	18	95.0	21.0	1	16.0	150	3.0	CCMT 09 T3 04
QSM16-SCLCL-09C	09	21.00	8.00	8.0	22	95.0	21.0	1	18.0	150	3.0	CCMT 09 T3 04
QSM16-SCLCR-09C	09	21.00	8.00	8.0	22	95.0	21.0	1	18.0	150	3.0	CCMT 09 T3 04

R = Destro, L = Sinistro

CoroTurn® 107, QS™ Microtestina di taglio per tornitura generale

Lavorazione di precisione. Tipo di inserto DCMT





Valori comuni dei dati

RMPX [deg]	PSIR [deg]
27.00	-3.00

Metrico (mm)

Codice di ordinazione	SSC	LF [mm]	WF [mm]	HF [mm]	HTB [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SDJCL-07C	07	22.00	6.00	6.0	18	93.0	22.0	1	16.0	150	0.9	DCMT 07 02 04
QSM12-SDJCL-11C	11	23.00	6.00	6.0	18	93.0	23.0	1	16.0	150	3.0	DCMT 11 T3 08
QSM12-SDJCR-07C	07	22.00	6.00	6.0	18	93.0	22.0	1	16.0	150	0.9	DCMT 07 02 04
QSM12-SDJCR-11C	11	23.00	6.00	6.0	18	93.0	23.0	1	16.0	150	3.0	DCMT 11 T3 08
QSM16-SDJCL-11C	11	23.00	8.00	8.0	23	93.0	23.0	1	18.0	150	3.0	DCMT 11 T3 08
QSM16-SDJCR-11C	11	23.00	8.00	8.0	23	93.0	23.0	1	18.0	150	3.0	DCMT 11 T3 08

R = Destro, L = Sinistro

Lavorazione di precisione. Inserto tipo VCMT

Valori comuni dei dati

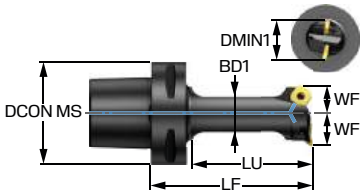
PSIR [deg]
-3.00

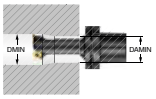
Metrico (mm)

Codice di ordinazione	SSC	LF [mm]	WF [mm]	HF [mm]	HTB [mm]	$KAPR_1$ [deg]	RMPX [deg]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SVJCL-11C	11	26.00	6.00	6.0	18	93.0	50.00	26.0	1	16.0	150	0.9	VCMT 11 03 04
QSM12-SVJCR-11C	11	26.00	6.00	6.0	18	93.0	50.00	26.0	1	16.0	150	0.9	VCMT 11 03 04
QSM16-SVJCL-11C	11	26.00	8.00	8.0	22	93.0	0.00	26.0	1	18.0	150	0.9	VCMT 11 03 04
QSM16-SVJCR-11C	11	26.00	8.00	8.0	22	93.0	0.00	26.0	1	18.0	150	0.9	VCMT 11 03 04

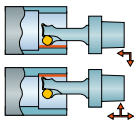
R = Destro, L = Sinistro

CoroTurn® PI, unità di taglio per tornitura



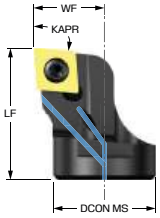


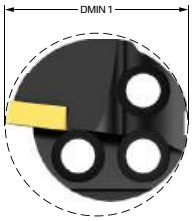
Metrico (mm)

		Codice di ordinazione	DCON$_{MS}$ [mm]	DMIN$_{1TURNING1}$ [mm]	LF$_{TURNING1}$ [mm]	LF$_{TURNING2}$ [mm]	WF$_{TURNING1}$ [mm]	WF$_{TURNING2}$ [mm]	OHX$_{TURNING1}$ [mm]	OHX$_{TURNING2}$ [mm]	OAH [mm]
	NUOVO	C6-PI-32-BG11A07-100	63.00	40.0	90.00	91.90	16.50	13.00	100.0	58.9	63.0

CoroTurn® 107, testina di taglio per tornitura

Tipo inserto: CCMT





Valori comuni dei dati

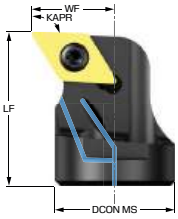
PSIR [deg]
-5.00

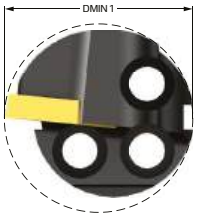
Metrico (mm)

Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SCLCL-16-06-11D	06	20.0	16.00	20.00	11.00	95.0	20.0	8	40	0.9	CCMT 06 02 04
SL-SCLCL-20-09-13D	09	25.0	20.00	20.00	13.00	95.0	20.0	8	40	3.0	CCMT 09 T3 08
SL-SCLCR-16-06-11D	06	20.0	16.00	20.00	11.00	95.0	20.0	8	40	0.9	CCMT 06 02 04
SL-SCLCR-20-09-13D	09	25.0	20.00	20.00	13.00	95.0	20.0	8	40	3.0	CCMT 09 T3 08

R = Destro, L = Sinistro

Tipo inserto: DCMT





Valori comuni dei dati

RMPX [deg]	PSIR [deg]
27.00	-3.00

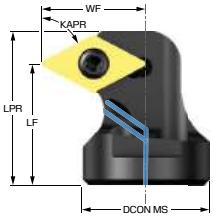
Metrico (mm)

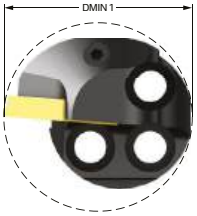
Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SDUCL-16-07-11D	07	20.0	16.00	20.00	11.00	93.0	20.0	8	40	0.9	DCMT 07 02 04
SL-SDUCL-20-11-13D	11	25.0	20.00	20.00	13.00	93.0	20.0	8	40	3.0	DCMT 11 T3 08
SL-SDUCR-16-07-11D	07	20.0	16.00	20.00	11.00	93.0	20.0	8	40	0.9	DCMT 07 02 04
SL-SDUCR-20-11-13D	11	25.0	20.00	20.00	13.00	93.0	20.0	8	40	3.0	DCMT 11 T3 08

R = Destro, L = Sinistro

CoroTurn® 107, testina di taglio per tornitura

Tipo inserto: DCMT





Valori comuni dei dati

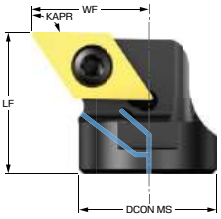
RMPX [deg]	PSIR [deg]	LPR [mm]
60.00	27.50	18.8

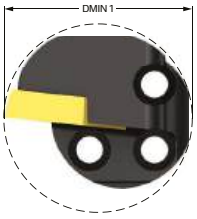
Metrico (mm)

Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	$KAPR_2$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SDXCL-16-07-13D	07	22.0	16.00	15.00	13.00	62.5	62.5	15.0	8	40	0.9	DCMT 07 02 04
SL-SDXCL-20-07-15D	07	27.0	20.00	15.00	15.00	62.5	62.5	15.0	8	40	0.9	DCMT 07 02 04
SL-SDXCR-16-07-13D	07	22.0	16.00	15.00	13.00	62.5	62.5	15.0	8	40	0.9	DCMT 07 02 04
SL-SDXCR-20-07-15D	07	27.0	20.00	15.00	15.00	62.5	62.5	15.0	8	40	0.9	DCMT 07 02 04

R = Destro, L = Sinistro

Tipo inserto: DCMT





Valori comuni dei dati

RMPX [deg]	PSIR [deg]
32.00	-1.00

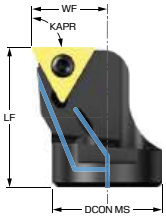
Metrico (mm)

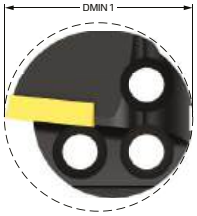
Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SDTCL-20-07-16.5D	07	27.0	20.00	20.00	16.50	91.0	20.0	8	40	0.9	DCMT 07 02 04
SL-SDTCL-20-11-16.5D	11	27.0	20.00	20.00	16.50	91.0	20.0	8	40	3.0	DCMT 11 T3 04
SL-SDTCR-20-07-16.5D	07	27.0	20.00	20.00	16.50	91.0	20.0	8	40	0.9	DCMT 07 02 04
SL-SDTCR-20-11-16.5D	11	27.0	20.00	20.00	16.50	91.0	20.0	8	40	3.0	DCMT 11 T3 04

R = Destro, L = Sinistro

CoroTurn® 107, testina di taglio per tornitura

Tipo inserto: TCMT





Valori comuni dei dati

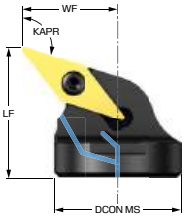
PSIR [deg]
-1.00

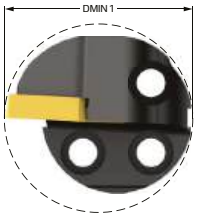
Metrico (mm)

Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-STFCL-16-09-11D	09	20.0	16.00	20.00	11.00	91.0	20.0	8	40	0.9	TCMT 09 02 04
SL-STFCL-16-11-11D	11	20.0	16.00	20.00	11.00	91.0	20.0	8	40	0.9	TCMT 11 03 04
SL-STFCL-20-11-13D	11	25.0	20.00	20.00	13.00	91.0	20.0	8	40	0.9	TCMT 11 03 04
SL-STFCR-16-09-11D	09	20.0	16.00	20.00	11.00	91.0	20.0	8	40	0.9	TCMT 09 02 04
SL-STFCR-16-11-11D	11	20.0	16.00	20.00	11.00	91.0	20.0	8	40	0.9	TCMT 11 03 04
SL-STFCR-20-11-13D	11	25.0	20.00	20.00	13.00	91.0	20.0	8	40	0.9	TCMT 11 03 04

R = Destro, L = Sinistro

Tipo inserto: VCMT





Valori comuni dei dati

RMPX [deg]	PSIR [deg]
35.00	-17.50

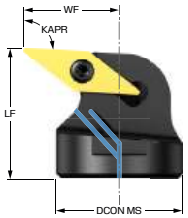
Metrico (mm)

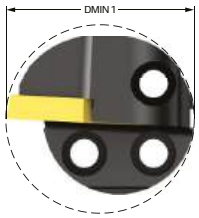
Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SVQCL-20-11-15D	11	27.0	20.00	20.00	15.00	107.5	20.0	8	40	0.9	VCMT 11 03 04
SL-SVQCR-20-11-15D	11	27.0	20.00	20.00	15.00	107.5	20.0	8	40	0.9	VCMT 11 03 04

R = Destro, L = Sinistro

CoroTurn® 107, testina di taglio per tornitura

Tipo inserto: VCMT





Valori comuni dei dati

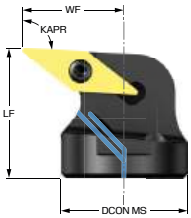
RMPX [deg]	PSIR [deg]
45.00	-3.00

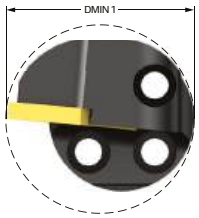
Metrico (mm)

Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SVUCL-20-11-15D	11	27.0	20.00	20.00	15.00	93.0	20.0	8	40	0.9	VCMT 11 03 04
SL-SVUCR-20-11-15D	11	27.0	20.00	20.00	15.00	93.0	20.0	8	40	0.9	VCMT 11 03 04

R = Destro, L = Sinistro

Tipo inserto: VBMT





Valori comuni dei dati

RMPX [deg]	PSIR [deg]
50.00	-3.00

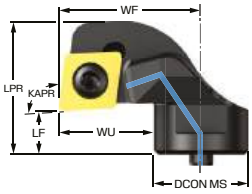
Metrico (mm)

Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SVUBL-20-1102-16D	11	27.0	20.00	20.00	16.00	93.0	20.0	8	40	0.9	VBMT 11 02 04
SL-SVUBR-20-1102-16D	11	27.0	20.00	20.00	16.00	93.0	20.0	8	40	0.9	VBMT 11 02 04

R = Destro, L = Sinistro

CoroTurn® 107, testina di taglio per barenatura in tirata

Tipo inserto: CCMT



Valori comuni dei dati

RMPX [deg]	PSIR [deg]	LPR [mm]
7.00	-3.00	22.0

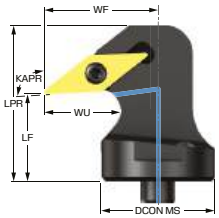
Metrico (mm)

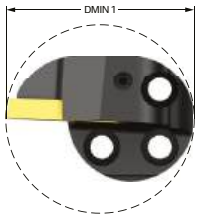
Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SCUCR-16-09-16XA	09	33.0	16.00	7.00	24.00	93.0	7.0	1	70	3.0	CCMT 09 T3 08
SL-SCUCR-20-09-20XA	09	41.0	20.00	7.00	30.00	93.0	7.0	1	70	3.0	CCMT 09 T3 08

R = Destro, L = Sinistro

CoroTurn® 107, testina di taglio per barenatura in tirata

Tipo inserto: VCMT





Valori comuni dei dati

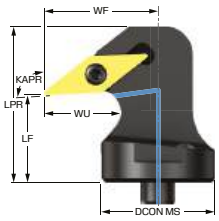
RMPX [deg]	PSIR [deg]	LPR [mm]
27.00	-3.00	26.6

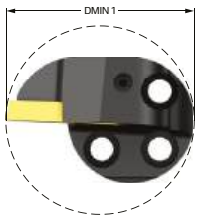
Metrico (mm)

Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SDUCL-16-07-05XD	07	22.0	16.00	15.00	13.00	93.0	15.0	8	40	0.9	DCMT 07 02 04
SL-SDUCL-20-07-05XD	07	27.0	20.00	15.00	15.00	93.0	15.0	8	40	0.9	DCMT 07 02 04
SL-SDUCR-16-07-05XD	07	22.0	16.00	15.00	13.00	93.0	15.0	8	40	0.9	DCMT 07 02 04
SL-SDUCR-20-07-05XD	07	27.0	20.00	15.00	15.00	93.0	15.0	8	40	0.9	DCMT 07 02 04

R = Destro, L = Sinistro

Tipo inserto: VCMT





Valori comuni dei dati

RMPX [deg]	PSIR [deg]	LPR [mm]
30.00	-3.00	27.0

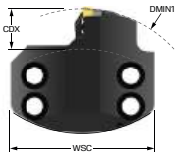
Metrico (mm)

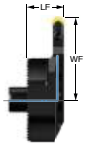
Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	$KAPR_1$ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SVUCL-20-11-10XD	11	32.0	20.00	15.00	20.00	93.0	15.0	8	40	0.9	VCMT 11 03 04
SL-SVUCR-20-11-10XD	11	32.0	20.00	15.00	20.00	93.0	15.0	8	40	0.9	VCMT 11 03 04

R = Destro, L = Sinistro

T-Max®, testina da taglio per tornitura

Testina CoroTurn® SL (montaggio a vite) - misura 70, adduzione interna di refrigerante.

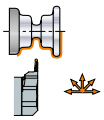




Valori comuni dei dati

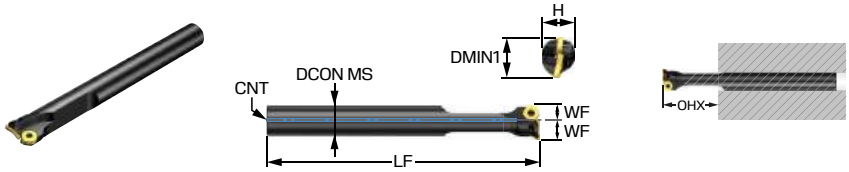
WSC [mm]	OAH [mm]
70.0	70.0

Metrico (mm)

		Codice di ordinazione	SSC	$DMIN_1$ [mm]	$DMIN_2$ [mm]	LF [mm]	WF [mm]	LU [mm]	OHX [mm]	CNSC	WB [mm]	CDX [mm]	CP [bar]	TQ [Nm]
	NUOVO	SL70-CRDCL-18-06A	06	120.0	270.0	18.00	40.00	18.00	18.0	1	5.4	18.0	70	1.2
	NUOVO	SL70-CRDCL-35-06A	06	120.0	320.0	18.00	61.00	35.00	18.0	1	5.4	35.0	70	1.2
	NUOVO	SL70-CRDCR-18-06A	06	120.0	270.0	18.00	40.00	18.00	18.0	1	5.4	18.0	70	1.2
	NUOVO	SL70-CRDCR-35-06A	06	120.0	320.0	18.00	61.00	35.00	18.0	1	5.4	35.0	70	1.2

R = Destro, L = Sinistro

CoroTurn® PI, barra di barenatura interna per tornitura



Metrico (mm)

		Codice di ordinazione	DCON$_{MS}$ [mm]	DMIN$_{1TURNING1}$ [mm]	LF$_{TURNING1}$ [mm]	LF$_{TURNING2}$ [mm]	WF$_{TURNING1}$ [mm]	WF$_{TURNING2}$ [mm]	OHX$_{TURNING1}$ [mm]	OHX$_{TURNING2}$ [mm]	OAH [mm]
	NUOVO	PI-A16M-BG08A06-R	16.00	20.0	150.00	144.40	11.00	8.50	48.0	42.4	16.0
	NUOVO	PI-A20Q-BG08A06-R	20.00	25.0	180.00	174.40	13.50	10.50	66.0	60.4	20.0
	NUOVO	PI-A25R-BG11A07-R	25.00	32.0	200.00	191.90	16.50	13.00	81.0	72.9	25.0

Imperiale (pollici)

		Codice di ordinazione	DCON$_{MS}$ [inch]	DMIN$_{1TURNING1}$ [inch]	LF$_{TURNING1}$ [inch]	LF$_{TURNING2}$ [inch]	WF$_{TURNING1}$ [inch]	WF$_{TURNING2}$ [inch]	OHX$_{TURNING1}$ [inch]	OHX$_{TURNING2}$ [inch]	OAH [inch]
	NUOVO	PI-A12Q-BG2.5 A1.8-R	0.750	0.98	7.250	7.030	0.513	0.395	2.486	2.266	0.750
	NUOVO	PI-A16R-BG3 A2-R	1.000	1.26	8.000	7.681	0.657	0.520	3.236	2.917	1.000

sandvik.coromant.com/corocut2

CoroCut® 2

Troncatura e scanalatura versatili

CoroCut® 2 è un concetto versatile che copre tutte le applicazioni di troncatura e scanalatura nella maggior parte dei materiali. Si tratta della scelta prioritaria per lavorazioni in efficienza costi.

Applicazione

- Troncatura
- Scanalatura esterna
- Scanalatura frontale
- Scanalatura interna
- Profilatura
- Da sgrossatura a finitura

P M K N S

Campi di applicazione ISO

Caratteristiche e vantaggi

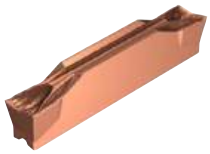
- Sede inserto stabile e sicura
- Elevata qualità del tagliente
- Profilo raschiante su tutte le geometrie di troncatura per un'eccellente finitura superficiale
- Ampia gamma di qualità, geometrie e utensili ad alte prestazioni con refrigerante di precisione
- Bloccaggio migliorato sugli utensili con refrigerante di precisione
- Lame di troncatura con nuovo design delle dita di bloccaggio
- Possibilità di ottimizzazione per diverse condizioni di lavorazione

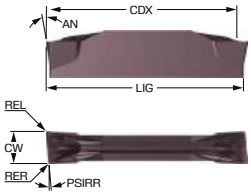
Massima sicurezza, massima versatilità

Sviluppata per soddisfare le esigenze specifiche delle applicazioni di troncatura e scanalatura, CoroCut® 2 consente di raggiungere un nuovo livello di sicurezza del processo e produttività nella lavorazione. Grazie a questa soluzione versatile, otterrete la stabilità di cui avete bisogno, mantenendo basso il costo per componente e aumentando l'efficienza di taglio del metallo.

CoroCut® 2, inserto per troncatura

Versione destra

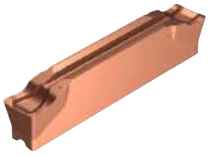


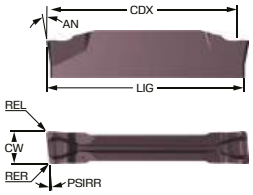


		P			M			K		N	S										
	Codice di ordinazione	**1225**	**1135**	**1145**	**1225**	**1135**	**1145**	**1225**	**1135**	**1225**	**1225**	**1135**	**1145**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**PSIRR [deg]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**
Finitura	C2I-F2R-0250-0501-CF	●	○	○	○	●	○	●	○	●	○	○	●	F	2.50	0.15	0.15	5.0	7.0	-0.040	0.040	-0.050
	C2I-G2R-0300-0501-CF	●	○	○	○	●	○	●	○	●	○	○	●	G	3.00	0.15	0.15	5.0	7.0	-0.040	0.040	-0.050
	C2I-H2R-0400-0501-CF	●	○	○	○	●	○	●	○	●	○	○	●	H	4.00	0.15	0.15	5.0	7.0	-0.045	0.045	-0.050

CoroCut® 2, inserto per troncatura

Versione destra





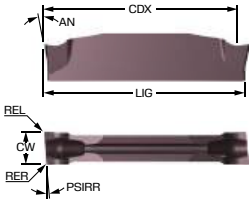
Metrico (mm)

		P			M			K		N	S										
	Codice di ordinazione	**1225**	**1135**	**1145**	**1225**	**1135**	**1145**	**1225**	**1135**	**1225**	**1225**	**1135**	**1145**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**PSIRR [deg]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**
Sgrossatura	C2I-F2R-0250-0503-CR	●	○		○	●		●	○	●	●	○		F	2.50	0.30	0.30	5.0	7.0	-0.050	0.050	-0.100
	C2I-G2R-0300-0503-CR	●	○	○	○	●	○	●	○	●	○	○	●	G	3.00	0.30	0.30	5.0	7.0	-0.050	0.050	-0.100
	C2I-H2R-0400-0503-CR	●	○	○	○	●	○	●	○	●	○	○	●	H	4.00	0.30	0.30	5.0	7.0	-0.050	0.050	-0.100
	C2I-J2R-0500-0504-CR	●	○		○	●		●	○	●	●	○		J	5.00	0.40	0.40	5.0	7.0	-0.050	0.050	-0.100

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per troncatura

Versione destra



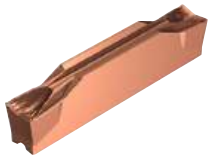
Metrico (mm)

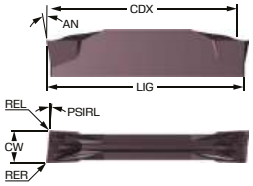
		P	M	K	N	S										
	Codice di ordinazione	**1225**	**1225**	**1225**	**1225**	**1225**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**PSIRR [deg]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**	**RETOLU [mm]**
Finitura	C2I-D2R-0150-1001-CS	●	●	●	●	●	D	1.50	0.10	0.10	10.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-D2R-0150-1501-CS	●	●	●	●	●	D	1.50	0.10	0.10	15.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-E2R-0200-1001-CS	●	●	●	●	●	E	2.00	0.10	0.10	10.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-E2R-0200-1501-CS	●	●	●	●	●	E	2.00	0.10	0.10	15.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-F2R-0250-1001-CS	●	●	●	●	●	F	2.50	0.10	0.10	10.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-F2R-0250-1501-CS	●	●	●	●	●	F	2.50	0.10	0.10	15.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-G2R-0300-1001-CS	●	●	●	●	●	G	3.00	0.10	0.10	10.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-G2R-0300-1501-CS	●	●	●	●	●	G	3.00	0.10	0.10	15.0	5.0	-0.020	0.020	-0.020	0.020

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per troncatura

Versione sinistra





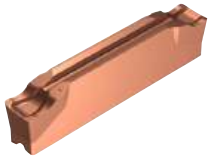
Metrico (mm)

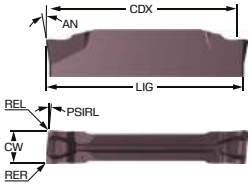
		P			M			K		N	S									
	Codice di ordinazione	**1225**	**1135**	**1145**	**1225**	**1135**	**1145**	**1225**	**1135**	**1225**	**1225**	**1135**	**1145**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**PSIRL [deg]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**
Finitura	C2I-F2L-0250-0501-CF	●			●			●		●	●			F	2.50	0.15	0.15	5.0	7.0	-0.040	0.040	-0.050
	C2I-G2L-0300-0501-CF	●	○	○	○	●	○	●	○	●	○	○	●	G	3.00	0.15	0.15	5.0	7.0	-0.040	0.040	-0.050
	C2I-H2L-0400-0501-CF	●			●			●		●	●			H	4.00	0.15	0.15	5.0	7.0	-0.045	0.045	-0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per troncatura

Versione sinistra





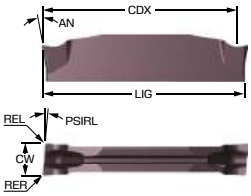
Metrico (mm)

		P		M		K		N	S										
	Codice di ordinazione	**1225**	**1135**	**1225**	**1135**	**1225**	**1135**	**1225**	**1225**	**1135**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**PSIRL [deg]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**	**RETOLU [mm]**
Sgrossatura	C2I-F2L-0250-0503-CR	●		●		●		●	●		F	2.50	0.30	0.30	5.0	7.0	-0.050	0.050	-0.100	0.100
	C2I-G2L-0300-0503-CR	●	○	○	●	●	○	●	●	○	G	3.00	0.30	0.30	5.0	7.0	-0.050	0.050	-0.100	0.100
	C2I-H2L-0400-0503-CR	●	○	○	●	●	○	●	●	○	H	4.00	0.30	0.30	5.0	7.0	-0.050	0.050	-0.100	0.100
	C2I-J2L-0500-0504-CR	●		●		●		●	●		J	5.00	0.40	0.40	5.0	7.0	-0.050	0.050	-0.100	0.100

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per troncatura

Versione sinistra



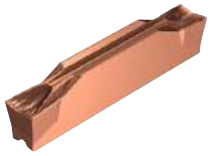
Metrico (mm)

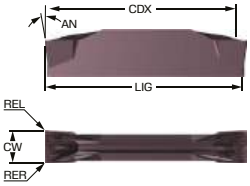
		P	M	K	N	S										
	Codice di ordinazione	**1225**	**1225**	**1225**	**1225**	**1225**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**PSIRL [deg]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**	**RETOLU [mm]**
Finitura	C2I-D2L-0150-1001-CS	●	●	●	●	●	D	1.50	0.10	0.10	10.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-D2L-0150-1501-CS	●	●	●	●	●	D	1.50	0.10	0.10	15.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-E2L-0200-1001-CS	●	●	●	●	●	E	2.00	0.10	0.10	10.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-E2L-0200-1501-CS	●	●	●	●	●	E	2.00	0.10	0.10	15.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-F2L-0250-1001-CS	●	●	●	●	●	F	2.50	0.10	0.10	10.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-F2L-0250-1501-CS	●	●	●	●	●	F	2.50	0.10	0.10	15.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-G2L-0300-1001-CS	●	●	●	●	●	G	3.00	0.10	0.10	10.0	5.0	-0.020	0.020	-0.020	0.020
	C2I-G2L-0300-1501-CS	●	●	●	●	●	G	3.00	0.10	0.10	15.0	5.0	-0.020	0.020	-0.020	0.020

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per troncatura

Versione neutra





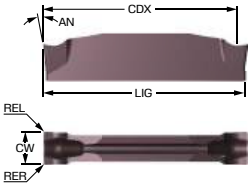
Metrico (mm)

		P					M					K				N		S							
	Codice di ordinazione	**1225**	**1135**	**1145**	**5015**	**4425**	**1205**	**1225**	**1135**	**1145**	**5015**	**1225**	**1135**	**4425**	**1205**	**1225**	**1205**	**1225**	**1135**	**1145**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**AN [deg]**	**CWTOLL [mm]**
Finitura	C2I-F2N-0250-0001-CF	●	○	○		○		○	●	○		○	○	●		●		○	○	●	F	2.50	0.10	0.10	7.0	-0.040
	C2I-G2N-0300-0001-CF	●	○	○	○	○	○	○	●	○	○	○	○	●	○	●	○	○	○	●	G	3.00	0.10	0.10	7.0	-0.040
	C2I-H2N-0400-0001-CF	●	○	○		○	○	○	●	○		○	○	●	○	●	○	○	○	●	H	4.00	0.10	0.10	7.0	-0.045

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per troncatura

Versione neutra



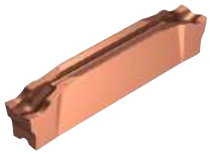
Metrico (mm)

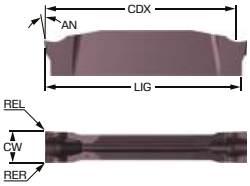
		M	N	S									
	Codice di ordinazione	**1205**	**1205**	**1205**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**	**RETOLU [mm]**
Media	C2I-D2N-0150-0002-CM	●	●	●	D	1.50	0.20	0.20	7.0	-0.040	0.040	-0.050	0.050
	C2I-E2N-0200-0002-CM	●	●	●	E	2.00	0.20	0.20	7.0	-0.040	0.040	-0.050	0.050
	C2I-F2N-0250-0002-CM	●	●	●	F	2.50	0.20	0.20	7.0	-0.040	0.040	-0.050	0.050
	C2I-G2N-0300-0002-CM	●	●	●	G	3.00	0.20	0.20	7.0	-0.040	0.040	-0.050	0.050
	C2I-H2N-0400-0002-CM	●	●	●	H	4.00	0.20	0.20	7.0	-0.045	0.045	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per troncatura

Versione neutra





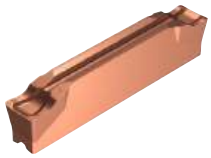
Metrico (mm)

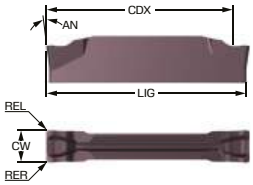
		Codice di ordinazione	P			M					K			N			S								
			1225	1135	1145	1205	1225	1135	1145	H13A	1225	1135	H13A	1205	1225	H13A	1205	1225	1135	1145	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
Finitura	NUOVO	C2I-E2N-0200-0001-CO	●	○	○	○	○	●	○	○	●	○	○	○	○	●	○	○	○	●	○	E	2.00	0.10	0.10	7.0
	NUOVO	C2I-F2N-0250-0001-CO	●	○	○	○	○	●	○	○	●	○	○	○	○	●	○	○	○	●	○	F	2.50	0.10	0.10	7.0
	NUOVO	C2I-G2N-0300-0001-CO	●	○	○	○	○	●	○	○	●	○	○	○	○	●	○	○	○	●	○	G	3.00	0.10	0.10	7.0
	NUOVO	C2I-H2N-0400-0002-CO	●	○	○	○	○	●	○	○	●	○	○	○	○	●	○	○	○	●	○	H	4.00	0.20	0.20	7.0

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per troncatura

Versione neutra





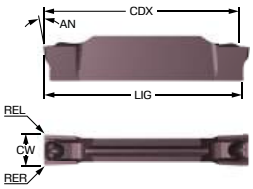
Metrico (mm)

		P					M				K				N		S						
	Codice di ordinazione	**1225**	**1135**	**3115**	**1145**	**4425**	**1205**	**1225**	**1135**	**1145**	**1225**	**1135**	**3115**	**4425**	**1205**	**1225**	**1205**	**1225**	**1135**	**1145**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**AN [deg]**	**CWTOLL [mm]**
Sgrossatura	C2I-F2N-0250-0003-CR	●	○	○	○	○		○	●	○	○	○	○	●		●		○	○	●	F	2.50	0.30	0.30	7.0	-0.050
	C2I-G2N-0300-0003-CR	●	○	○	○	○	○	○	●	○	○	○	○	●	○	●	○	○	○	●	G	3.00	0.30	0.30	7.0	-0.050
	C2I-H2N-0400-0003-CR	●	○	○	○	○	○	○	●	○	○	○	○	●	○	●	○	○	○	●	H	4.00	0.30	0.30	7.0	-0.050
	C2I-J2N-0500-0004-CR	●	○	○	○	○		○	●	○	○	○	○	●		●		○	○	●	J	5.00	0.40	0.40	7.0	-0.050
	C2I-K2N-0600-0004-CR	●	○	○	○	○		○	●	○	○	○	○	●		●		○	○	●	K	6.00	0.40	0.40	7.0	-0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per scanalatura

Versione neutra



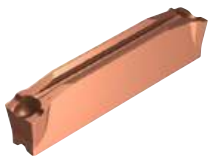
Metrico (mm)

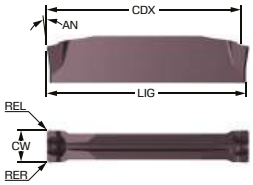
		P		M		K		N		S											
	Codice di ordinazione	**1225**	**1205**	**1225**	**1225**	**1205**	**1225**	**1205**	**1225**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**APMX [mm]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**	**RETOLU [mm]**
Finitura	C2I-E2N-0185-0001-GF		○			●		●		E	1.85	0.10	0.10	1.0	7.0	0.090	0.130	-0.020	0.020
	C2I-E2N-0200-0002-GF		○			●		●		E	2.00	0.20	0.20	1.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-E2N-0200-0004-GF		○			●		●		E	2.00	0.40	0.40	1.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-E2N-0224-0002-GF		○			●		●		E	2.24	0.20	0.20	1.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-F2N-0239-0002-GF		○			●		●		F	2.39	0.20	0.20	1.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-F2N-0239-0004-GF		○			●		●		F	2.39	0.40	0.40	1.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-F2N-0246-0003-GF		○			●		●		F	2.46	0.30	0.30	1.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-F2N-0279-0003-GF		○			●		●		F	2.79	0.30	0.30	1.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-G2N-0300-0002-GF		○			●		●		G	3.00	0.20	0.20	1.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-G2N-0300-0004-GF		○			●		●		G	3.00	0.40	0.40	1.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-G2N-0300-0008-GF	●		●	●		●		●	G	3.00	0.80	0.80	1.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-G2N-0318-0002-GF		○			●		●		G	3.18	0.20	0.20	1.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-G2N-0318-0004-GF		○			●		●		G	3.18	0.40	0.40	1.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-G2N-0318-0008-GF		○			●		●		G	3.18	0.80	0.80	1.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-G2N-0361-0003-GF		○			●		●		G	3.61	0.30	0.30	1.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-H2N-0396-0002-GF		○			●		●		H	3.96	0.20	0.20	3.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-H2N-0396-0008-GF		○			●		●		H	3.96	0.80	0.80	3.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-H2N-0400-0002-GF		○			●		●		H	4.00	0.20	0.20	3.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-H2N-0400-0004-GF		○			●		●		H	4.00	0.40	0.40	3.0	7.0	-0.020	0.020	-0.020	0.020
	C2I-H2N-0470-0005-GF		○			●		●		H	4.70	0.50	0.50	3.3	7.0	-0.020	0.020	-0.020	0.020
	C2I-H2N-0476-0008-GF		○			●		●		H	4.76	0.80	0.80	3.3	7.0	-0.020	0.020	-0.020	0.020
	C2I-H2N-0500-0002-GF		○			●		●		H	5.00	0.20	0.20	3.3	7.0	-0.020	0.020	-0.020	0.020
	C2I-H2N-0500-0004-GF		○			●		●		H	5.00	0.40	0.40	3.3	7.0	-0.020	0.020	-0.020	0.020
	C2I-J2N-0556-0005-GF		○			●		●		J	5.56	0.50	0.50	3.3	7.0	-0.020	0.020	-0.020	0.020
	C2I-K2N-0600-0002-GF		○			●		●		K	6.00	0.20	0.20	3.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-K2N-0635-0004-GF		○			●		●		K	6.35	0.40	0.40	3.5	7.0	-0.020	0.020	-0.020	0.020
	C2I-K2N-0635-0008-GF		○			●		●		K	6.35	0.80	0.80	3.5	7.0	-0.020	0.020	-0.020	0.020

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per scanalatura

Versione neutra

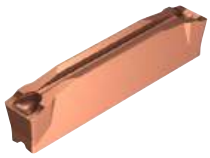


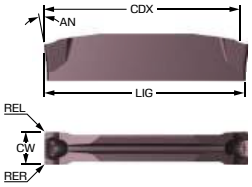


		P				M		K				N	S							
	Codice di ordinazione	**1225**	**1135**	**3115**	**4425**	**1225**	**1135**	**1225**	**1135**	**3115**	**4425**	**1225**	**1225**	**1135**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**
Media	C2I-E2N-0200-0003-GL	●	○	○	○	●	○	○	○	○	●	●	●	○	E	2.00	0.30	0.30	7.0	-0.040	0.040	-0.050
	C2I-F2N-0250-0003-GL	●	○	○	○	●	○	○	○	○	●	●	●	○	F	2.50	0.30	0.30	7.0	-0.040	0.040	-0.050
	C2I-G2N-0300-0003-GL	●	○	○	○	●	○	○	○	○	●	●	●	○	G	3.00	0.30	0.30	7.0	-0.040	0.040	-0.050
	C2I-H2N-0400-0003-GL	●	○	○	○	●	○	○	○	○	●	●	●	○	H	4.00	0.30	0.30	7.0	-0.045	0.045	-0.050
	C2I-J2N-0500-0004-GL	●	○	○	○	●	○	○	○	○	●	●	●	○	J	5.00	0.40	0.40	7.0	-0.045	0.045	-0.050
	C2I-K2N-0600-0004-GL	●	○	○	○	●	○	○	○	○	●	●	●	○	K	6.00	0.40	0.40	7.0	-0.045	0.045	-0.050

CoroCut® 2, inserto per scanalatura

Versione neutra



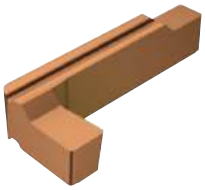


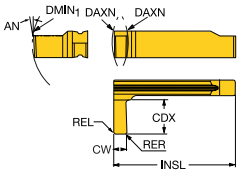
Metrico (mm)

		P					M				K					N		S							
	Codice di ordinazione	**1225**	**1135**	**3115**	**1145**	**4425**	**1225**	**1135**	**1145**	**H13A**	**1225**	**1135**	**3115**	**H13A**	**4425**	**1225**	**H13A**	**1225**	**1135**	**1145**	**H13A**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**AN [deg]**	**CWTOLL [mm]**
Media	C2I-E2N-0200-0002-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	●	○	●	●	○	○	○	E	2.00	0.20	0.20	7.0	-0.040
	C2I-E2N-0239-0002-GM	●	○	○		○	●	○		○	○	○	○	○	●	○	●	●	○		○	E	2.39	0.20	0.20	7.0	-0.040
	C2I-G2N-0300-0003-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	●	○	●	●	○	○	○	G	3.00	0.30	0.30	7.0	-0.040
	C2I-G2N-0318-0003-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	●	○	●	●	○	○	○	G	3.18	0.30	0.30	7.0	-0.040
	C2I-H2N-0400-0003-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	●	○	●	●	○	○	○	H	4.00	0.30	0.30	7.0	-0.045
	C2I-J2N-0476-0003-GM	●	○	○		○	●	○		○	○	○	○	○	●	○	●	●	○		○	J	4.76	0.30	0.30	7.0	-0.045
	C2I-J2N-0500-0004-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	●	○	●	●	○	○	○	J	5.00	0.40	0.40	7.0	-0.045
	C2I-K2N-0600-0004-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	●	○	●	●	○	○	○	K	6.00	0.40	0.40	7.0	-0.045
	C2I-K2N-0635-0003-GM	●	○	○		○	●	○			○	○	○		●	●		●	○			K	6.35	0.30	0.30	7.0	-0.045
	C2I-L2N-0792-0003-GM	●				○	●				○				●	●		●				L	7.92	0.30	0.30	7.0	-0.050
	C2I-L2N-0800-0005-GM	●	○	○		○	●	○		○	○	○	○	○	●	○	●	●	○		○	L	8.00	0.50	0.50	7.0	-0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 1-2, inserto per scanalatura





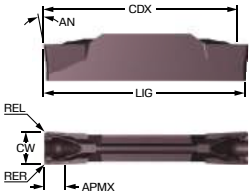
Metrico (mm)

			M	N	S											
		Codice di ordinazione	1205	1205	1205	SSC	CW [mm]	REL [mm]	RER [mm]	DMIN [mm]	DAXIN [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	LG123H1-0200-0002-GS	○	●	●	HX	2.00	0.20	0.20	44.0	100.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123H1-0300-0002-GS	○	●	●	HX	3.00	0.20	0.20	44.0	98.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123H1-0400-0004-GS	○	●	●	HX	4.00	0.40	0.40	44.0	96.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123L1-0200-0002-GS	○	●	●	LX	2.00	0.20	0.20	62.0	143.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123L1-0300-0002-GS	○	●	●	LX	3.00	0.20	0.20	62.0	141.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123L1-0400-0004-GS	○	●	●	LX	4.00	0.40	0.40	62.0	139.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123H1-0200-0002-GS	○	●	●	HX	2.00	0.20	0.20	44.0	100.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123H1-0300-0002-GS	○	●	●	HX	3.00	0.20	0.20	44.0	98.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123H1-0400-0004-GS	○	●	●	HX	4.00	0.40	0.40	44.0	96.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123L1-0200-0002-GS	○	●	●	LX	2.00	0.20	0.20	62.0	143.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123L1-0300-0002-GS	○	●	●	LX	3.00	0.20	0.20	62.0	141.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123L1-0400-0004-GS	○	●	●	LX	4.00	0.40	0.40	62.0	139.0	7.0	-0.020	0.020	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per tornitura

Versione neutra



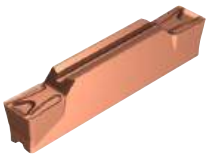
Metrico (mm)

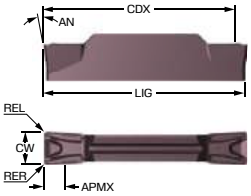
		M	N	S										
	Codice di ordinazione	**1205**	**1205**	**1205**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**APMX [mm]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**	**RETOLU [mm]**
Finitura	C2I-G2N-0300-0003-TF	○	●	●	G	3.00	0.30	0.30	1.8	7.0	-0.040	0.040	-0.050	0.050
	C2I-H2N-0400-0004-TF	○	●	●	H	4.00	0.40	0.40	2.2	7.0	-0.045	0.045	-0.050	0.050
	C2I-J2N-0500-0004-TF	○	●	●	J	5.00	0.40	0.40	2.7	7.0	-0.045	0.045	-0.050	0.050
	C2I-K2N-0600-0004-TF	○	●	●	K	6.00	0.40	0.40	3.4	7.0	-0.045	0.045	-0.050	0.050
	C2I-L2N-0800-0008-TF	○	●	●	L	8.00	0.80	0.80	4.0	7.0	-0.050	0.050	-0.100	0.100

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per tornitura

Versione neutra





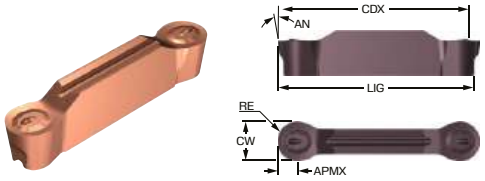
Metrico (mm)

		P						M						K					N			S							
	Codice di ordinazione	**1225**	**1135**	**3115**	**1145**	**5015**	**4425**	**1205**	**1225**	**1135**	**1145**	**H13A**	**5015**	**1225**	**1135**	**3115**	**H13A**	**4425**	**1205**	**1225**	**H13A**	**1205**	**1225**	**1135**	**1145**	**H13A**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**
Media	C2I-G2N-0300-0004-TM	●	○	○	○		○	○	●	○	○	○		○	○	○	○	●	○	○	●	●	○	○	○	○	G	3.00	0.40	0.40
	C2I-H2N-0400-0004-TM	●	○	○	○		○		●	○	○	○		○	○	○	○	●		○	●		●	○	○	○	H	4.00	0.40	0.40
	C2I-H2N-0400-0008-TM	●	○	○	○	○	○	○	●	○	○	○	○	○	○	○	○	●	○	○	●	●	○	○	○	○	H	4.00	0.80	0.80
	C2I-J2N-0500-0004-TM	●	○	○	○		○		●	○	○	○		○	○	○	○	●		○	●		●	○	○	○	J	5.00	0.40	0.40
	C2I-J2N-0500-0008-TM	●	○	○	○		○	○	●	○	○	○		○	○	○	○	●	○	○	●	●	○	○	○	○	J	5.00	0.80	0.80
	C2I-K2N-0600-0004-TM	●	○	○			○		●	○		○		○	○	○	○	●		○	●		●	○		○	K	6.00	0.40	0.40
	C2I-K2N-0600-0008-TM	●	○	○	○		○	○	●	○	○	○		○	○	○	○	●	○	○	●	●	○	○	○	○	K	6.00	0.80	0.80
	C2I-L2N-0800-0008-TM	●	○	○	○		○	○	●	○	○	○		○	○	○	○	●	○	○	●	●	○	○	○	○	L	8.00	0.80	0.80
	C2I-L2N-0800-0012-TM	●	○	○			○		●	○		○		○	○	○	○	●		○	●		●	○		○	L	8.00	1.20	1.20

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per profilatura

Versione neutra



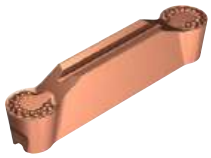
Metrico (mm)

		P		M				K			N			S									
	Codice di ordinazione	**1225**	**1135**	**1205**	**1225**	**1135**	**H13A**	**1225**	**1135**	**H13A**	**1205**	**1225**	**H13A**	**1205**	**S205**	**1225**	**1135**	**H13A**	**SSC**	**CW [mm]**	**RE [mm]**	**APMX [mm]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**
Finitura	C2I-E2N-0200-RO	●		○	●		○	●		○	○	○	●	●		○		○	E	2.00	1.0	0.8	7.0	-0.020	0.020
	C2I-E2N-0239-RO	●		○	●			●			●	○		●		○			E	2.39	1.2	1.0	7.0	-0.020	0.020
	C2I-F2N-0300-RO	●	○	○	●	○	○	●	○	○	○	○	●	●	○	○	○	○	F	3.00	1.5	1.3	7.0	-0.020	0.020
	C2I-F2N-0318-RO	●		○	●		○	●		○	○	○	●	●	○	○		○	F	3.18	1.6	1.4	7.0	-0.020	0.020
	C2I-H2N-0396-RO	●		○	●		○	●		○	○	○	●	●	○	○		○	H	3.96	2.0	1.8	7.0	-0.020	0.020
	C2I-H2N-0400-RO	●	○	○	●	○	○	●	○	○	○	○	●	●	○	○	○	○	H	4.00	2.0	1.8	7.0	-0.020	0.020
	C2I-H2N-0450-RO	●			●		○	●		○		○	●			●		○	H	4.50	2.3	2.0	7.0	-0.020	0.020
	C2I-H2N-0476-RO	●		○	●		○	●		○	○	○	●	●	○	○		○	H	4.76	2.4	2.2	7.0	-0.020	0.020
	C2I-H2N-0500-RO	●	○	○	●	○	○	●	○	○	○	○	●	●	○	○	○	○	H	5.00	2.5	2.3	7.0	-0.020	0.020
	C2I-J2N-0600-RO	●	○	○	●	○	○	●	○	○	○	○	●	●	○	○	○	○	J	6.00	3.0	2.8	7.0	-0.020	0.020
	C2I-J2N-0635-RO	●		○	●		○	●		○	○	○	●	●	○	○		○	J	6.35	3.2	3.0	7.0	-0.020	0.020
	C2I-K2N-0714-RO	●		○	●			●			●	○		●		○			K	7.14	3.6	3.4	7.0	-0.020	0.020
	C2I-L2N-0800-RO	●	○	○	●	○	○	●	○	○	○	○	●	●	○	○	○	○	L	8.00	4.0	3.8	7.0	-0.020	0.020

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per profilatura

Versione neutra



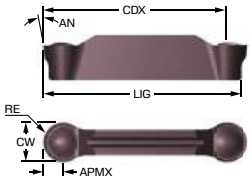
Metrico (mm)

		P				M					K				N				S									
	Codice di ordinazione	**1225**	**1135**	**5015**	**4425**	**1205**	**1225**	**1135**	**H13A**	**5015**	**1225**	**1135**	**H13A**	**4425**	**1205**	**1225**	**H13A**	**1205**	**S205**	**1225**	**1135**	**H13A**	**SSC**	**CW [mm]**	**RE [mm]**	**APMX [mm]**	**AN [deg]**	**CWTOLL [mm]**
Finitura	C2I-G2N-0400-RF	●			○		●				○			●		●			○	●			G	4.00	2.0	1.8	7.0	-0.040
	C2I-H2N-0400-RF	●	○	○	○	○	●	○	○	○	○	○	○	●	○	○	●	●	○	○	○	○	H	4.00	2.0	1.8	7.0	-0.045
	C2I-H2N-0476-RF	●			○	○	●		○		○		○	●	○	○	●	●	○	○		○	H	4.76	2.4	2.2	7.0	-0.045
	C2I-H2N-0500-RF	●	○	○	○	○	●	○	○	○	○	○	○	●	○	○	●	●	○	○	○	○	H	5.00	2.5	2.3	7.0	-0.045
	C2I-J2N-0600-RF	●	○	○	○	○	●	○	○	○	○	○	○	●	○	○	●	●	○	○	○	○	J	6.00	3.0	2.8	7.0	-0.045
	C2I-J2N-0635-RF	●			○		●		○		○		○	●		○	●		○	●		○	J	6.35	3.2	3.0	7.0	-0.045
	C2I-L2N-0800-RF	●	○	○	○	○	●	○	○	○	○	○	○	●	○	○	●	●	○	○	○	○	L	8.00	4.0	3.8	7.0	-0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per profilatura

Versione neutra



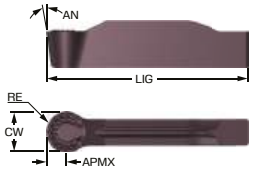
Metrico (mm)

		M	N	S									
	Codice di ordinazione	**1205**	**1205**	**1205**	**SSC**	**CW [mm]**	**RE [mm]**	**APMX [mm]**	**AN [deg]**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RETOLL [mm]**	**RETOLU [mm]**
Media	C2I-F2N-0300-RM	○	●	●	F	3.00	1.5	1.3	7.0	-0.040	0.040	-0.050	0.050
	C2I-G2N-0400-RM	○	●	●	G	4.00	2.0	1.8	7.0	-0.040	0.040	-0.050	0.050
	C2I-H2N-0400-RM	○	●	●	H	4.00	2.0	1.8	7.0	-0.045	0.045	-0.050	0.050
	C2I-H2N-0500-RM	○	●	●	H	5.00	2.5	2.3	7.0	-0.045	0.045	-0.050	0.050
	C2I-J2N-0600-RM	○	●	●	J	6.00	3.0	2.8	7.0	-0.045	0.045	-0.050	0.050
	C2I-L2N-0800-RM	○	●	●	L	8.00	4.0	3.8	7.0	-0.050	0.050	-0.100	0.100

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, inserto per profilatura

Versione neutra



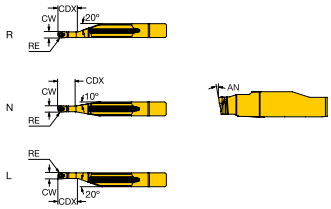
Metrico (mm)

			M	N	S									
		Codice di ordinazione	1205	1205	1205	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	C2I-H1N-0500-RF	○	●	●	H	5.00	2.5	2.3	7.0	-0.045	0.045	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 1-2, inserto per profilatura

CoroCut® 1-taglienti



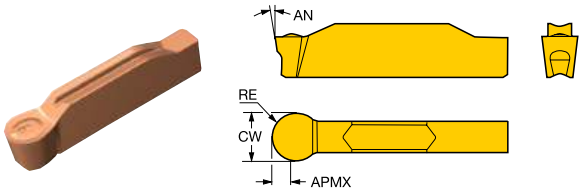
Metrico (mm)

		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	L123H1-0150-RO	○	●	●	HL	1.50	0.8	0.5	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	L123H1-0200-RO	○	●	●	HL	2.00	1.0	0.8	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	N123H1-0150-RO	○	●	●	HN	1.50	0.8	0.5	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	N123H1-0200-RO	○	●	●	HN	2.00	1.0	0.8	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	R123H1-0150-RO	○	●	●	HR	1.50	0.8	0.5	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	R123H1-0200-RO	○	●	●	HR	2.00	1.0	0.8	7.0	-0.020	0.020	-0.010	0.010

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 1-2, inserto per profilatura

CoroCut® 1-taglienti

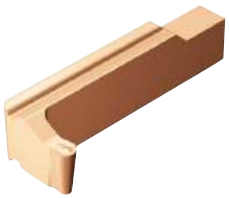


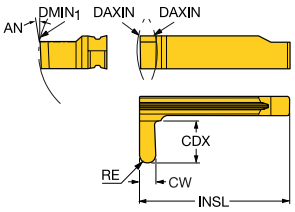
Metrico (mm)

		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	N123F1-0300-RO	○	●	●	F	3.00	1.5	1.3	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	N123F1-0318-RO	○	●	●	F	3.17	1.6	1.4	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	N123H1-0400-RO	○	●	●	H	4.00	2.0	1.8	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	N123H1-0475-RO	○	●	●	H	4.75	2.4	2.2	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	N123H1-0500-RO	○	●	●	H	5.00	2.5	2.3	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	N123J1-0600-RO	○	●	●	J	6.00	3.0	2.8	7.0	-0.020	0.020	-0.010	0.010

● = Scelta prioritaria ○ = Buona scelta

CoroCut® 1-2, inserto per profilatura





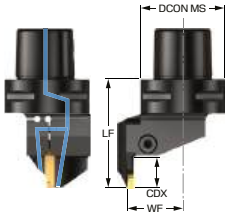
Metrico (mm)

			M	N	S											
		Codice di ordinazione	1205	1205	1205	SSC	CW [mm]	RE [mm]	DMIN [mm]	DAXIN [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	LG123H1-0200-0010-RS	○	●	●	HX	2.00	1.0	44.0	100.0	0.8	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123H1-0200-RO	○	●	●	HX	2.00	1.0	44.0	100.0	0.8	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	LG123H1-0300-0015-RS	○	●	●	HX	3.00	1.5	44.0	98.0	1.3	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123H1-0300-RO	○	●	●	HX	3.00	1.5	44.0	98.0	1.3	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	LG123H1-0400-0020-RS	○	●	●	HX	4.00	2.0	44.0	96.0	1.8	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123L1-0200-0010-RS	○	●	●	LX	2.00	1.0	62.0	143.0	0.3	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123L1-0200-RO	○	●	●	LX	2.00	1.0	62.0	143.0	0.8	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	LG123L1-0300-0015-RS	○	●	●	LX	3.00	1.5	62.0	141.0	1.3	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	LG123L1-0300-RO	○	●	●	LX	3.00	1.5	62.0	141.0	1.3	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	LG123L1-0400-0020-RS	○	●	●	LX	4.00	2.0	62.0	139.0	1.8	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123H1-0200-0010-RS	○	●	●	HX	2.00	1.0	44.0	100.0	0.8	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123H1-0200-RO	○	●	●	HX	2.00	1.0	44.0	100.0	0.8	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	RG123H1-0300-0015-RS	○	●	●	HX	3.00	1.5	44.0	98.0	1.3	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123H1-0300-RO	○	●	●	HX	3.00	1.5	44.0	98.0	1.3	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	RG123H1-0400-0020-RS	○	●	●	HX	4.00	2.0	44.0	96.0	1.8	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123L1-0200-0010-RS	○	●	●	LX	2.00	1.0	62.0	143.0	0.8	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123L1-0200-RO	○	●	●	LX	2.00	1.0	62.0	143.0	0.8	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	RG123L1-0300-0015-RS	○	●	●	LX	3.00	1.5	62.0	141.0	1.3	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	RG123L1-0300-RO	○	●	●	LX	3.00	1.5	62.0	141.0	1.3	7.0	-0.020	0.020	-0.010	0.010
	NUOVO	RG123L1-0400-0020-RS	○	●	●	LX	4.00	2.0	62.0	139.0	1.8	7.0	-0.020	0.020	-0.050	0.050

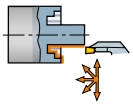
● = Scelta prioritaria ○ = Buona scelta

CoroCut® 2, unità di taglio per scanalatura frontale

Curva B



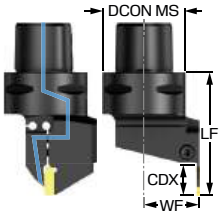
Metrico (mm)

	Codice di ordinazione	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	TQ [Nm]
	C2A-CC5-LFJ18B-120CB	J	18.0	120.0	180.0	65.0	50.00	65.00	33.00	4.5

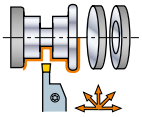
R = Destro, L = Sinistro

CoroCut® 2, unità di taglio per troncatura e scanalatura

Bloccaggio a vite



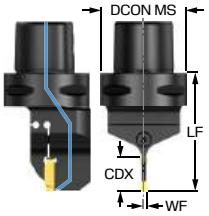
Metrico (mm)

	Codice di ordinazione	SSC	CDX [mm]	OHX [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	TQ [Nm]
	C2R-CC3-LD08GB	D	8.0	50.0	32.00	50.00	22.00	3.5
	C2R-CC3-LD15GB	D	15.0	55.0	32.00	55.00	22.00	4.0
	C2R-CC3-RD08GB	D	8.0	50.0	32.00	50.00	22.00	3.5
	C2R-CC3-RD15GB	D	15.0	55.0	32.00	55.00	22.00	4.0
	C2R-CC4-LD08GB	D	8.0	55.0	40.00	55.00	27.00	3.5
	C2R-CC4-LD15GB	D	15.0	60.0	40.00	60.00	27.00	4.0
	C2R-CC4-RD08GB	D	8.0	55.0	40.00	55.00	27.00	3.5
	C2R-CC4-RD15GB	D	15.0	60.0	40.00	60.00	27.00	4.0
	C2R-CC5-LD08GB	D	8.0	55.0	50.00	55.00	35.00	3.5
	C2R-CC5-LD15GB	D	15.0	60.0	50.00	60.00	35.00	4.0
	C2R-CC5-RD08GB	D	8.0	55.0	50.00	55.00	35.00	3.5
	C2R-CC5-RD15GB	D	15.0	60.0	50.00	60.00	35.00	4.0

R = Destro, L = Sinistro

CoroCut® 2, unità di taglio per profilatura

Bloccaggio a vite



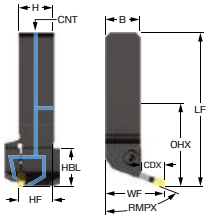
Metrico (mm)

	Codice di ordinazione	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	$DCON_{MS}$ [mm]	LF [mm]	WF [mm]	TQ [Nm]
	C2T-CC3-NG20BB	G	20.0	90.00	60.0	32.00	60.00	2.00	4.5
	C2T-CC4-NG20BB	G	20.0	90.00	70.0	40.00	70.00	2.00	4.5
	C2T-CC4-NJ25BB	J	25.0	90.00	77.0	40.00	77.00	3.00	5.5
	C2T-CC5-NG20BB	G	20.0	90.00	70.0	50.00	70.00	2.00	4.5
	C2T-CC5-NJ25BB	J	25.0	90.00	77.0	50.00	77.00	3.00	5.5
	C2T-CC6-NG20BB	G	20.0	90.00	75.0	63.00	75.00	2.00	4.5
	C2T-CC6-NJ25BB	J	25.0	90.00	82.0	63.00	82.00	3.00	5.5

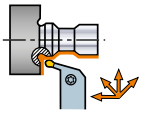
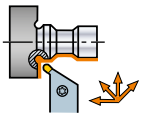
SSC = Deve corrispondere al codice SSC sull'inserto

CoroCut® 2, utensile a stelo QS™ per profilatura

Adduzione di refrigerante di precisione

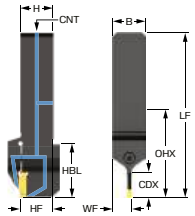


Metrico (mm)

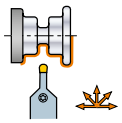
	Codice di ordinazione	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	HBL [mm]	LF [mm]	WF [mm]
	C2T-QS25-LX70J16CB	J	16.0	70.00	53.0	27.5	25.00	25.00	27.5	111.46	42.60
	C2T-QS25-RX70J16CB	J	16.0	70.00	53.0	27.5	25.00	25.00	27.5	111.46	42.60
	C2T-QS20-LX45G04CB	G	4.0	45.00	44.2	26.7	20.00	20.00	26.7	95.66	25.60
	C2T-QS20-RX45G04CB	G	4.0	45.00	44.2	26.7	20.00	20.00	26.7	95.66	25.60
	C2T-QS25-LX45G04CB	G	4.0	45.00	52.2	26.7	25.00	25.00	26.7	110.66	30.60
	C2T-QS25-LX45J05CB	J	5.0	45.00	58.8	33.3	25.00	25.00	33.3	117.33	31.60
	C2T-QS25-RX45G04CB	G	4.0	45.00	52.2	26.7	25.00	25.00	26.7	110.66	30.60
	C2T-QS25-RX45J05CB	J	5.0	45.00	58.8	33.3	25.00	25.00	33.3	117.33	31.60

R = Destro, L = Sinistro

Adduzione di refrigerante di precisione



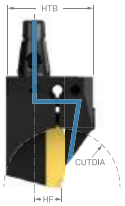
Metrico (mm)

	Codice di ordinazione	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	HBL [mm]	LF [mm]	WF [mm]	HF [mm]
	C2T-QS20-NG18BB	G	18.0	90.00	58.7	41.2	20.00	20.00	41.2	110.19	12.00	20.0
	C2T-QS25-NG18BB	G	18.0	90.00	66.7	41.2	25.00	25.00	41.2	125.19	14.50	25.0
	C2T-QS25-NJ22BB	J	22.0	90.00	73.0	47.5	25.00	25.00	47.5	131.51	15.50	25.0

SSC = Deve corrispondere al codice SSC sull'inserto

Testina di microtaglio CoroCut® 2, QS™ Micro per troncatura e scanalatura

Adduzione interna di refrigerante



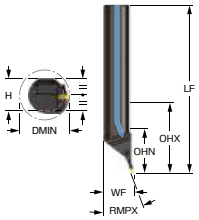
Metrico (mm)

Codice di ordinazione	SSC	CDX [mm]	OHX [mm]	WB [mm]	LF [mm]	WF [mm]	HF [mm]	HTB [mm]	TQ [Nm]
C2R-QSM12-LE15AD	E	15.0	32.0	16.0	32.00	6.00	6.0	24	2.5
C2R-QSM12-LF15AD	F	15.0	28.0	16.0	28.00	6.00	6.0	24	2.5
C2R-QSM12-RE15AD	E	15.0	32.0	16.0	32.00	6.00	6.0	24	2.5
C2R-QSM12-RF15AD	F	15.0	28.0	16.0	28.00	6.00	6.0	24	2.5
C2R-QSM16-LE17AD	E	17.0	33.0	18.0	33.00	8.00	8.0	26	2.5
C2R-QSM16-LG17AD	G	17.0	32.0	18.0	32.00	8.00	8.0	26	2.5
C2R-QSM16-RE17AD	E	17.0	33.0	18.0	33.00	8.00	8.0	26	2.5
C2R-QSM16-RG17AD	G	17.0	32.0	18.0	32.00	8.00	8.0	26	2.5

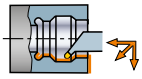
R = Destro, L = Sinistro

CoroCut® 2, barra di barenatura per profilatura

Bloccaggio a vite

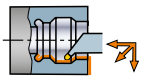


Metrico (mm)

	Codice di ordinazione	SSC	CDX [mm]	$DMIN_1$ [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	$DCON_{MS}$ [mm]	H [mm]	BD [mm]	LF [mm]
	C2T-CF40-LX20J25GB	J	25.0	63.5	20.00	160.0	55.0	40.00	37.00	40.0	254.00
	C2T-CF40-LX20L25GB	L	25.0	63.5	20.00	160.0	55.0	40.00	37.00	40.0	254.00
	C2T-CF40-RX20J25GB	J	25.0	63.5	20.00	160.0	55.0	40.00	37.00	40.0	254.00
	C2T-CF40-RX20L25GB	L	25.0	63.5	20.00	160.0	55.0	40.00	37.00	40.0	254.00

R = Destro, L = Sinistro

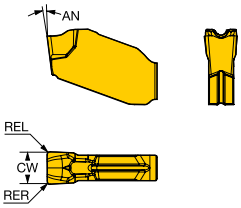
Imperiale (pollici)

	Codice di ordinazione	SSC	CDX [mm]	$DMIN_1$ [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	$DCON_{MS}$ [mm]	H [mm]	BD [mm]	LF [mm]
	C2T-CFA24-LX20J25GB	J	25.0	64.0	20.00	152.4	55.0	38.10	34.90	38.1	254.00
	C2T-CFA24-LX20L25GB	L	25.0	64.0	20.00	152.4	55.0	38.10	34.90	38.1	254.00
	C2T-CFA24-RX20J25GB	J	25.0	64.0	20.00	152.4	55.0	38.10	34.90	38.1	254.00
	C2T-CFA24-RX20L25GB	L	25.0	64.0	20.00	152.4	55.0	38.10	34.90	38.1	254.00

R = Destro, L = Sinistro

CoroCut® QD, inserto per troncatura

Versione neutra



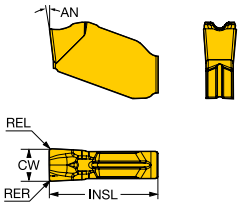
Metrico (mm)

		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	QD-NE-0200-0001-CF	●	●	●	E	2.00	0.15	0.15	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NE-0200-0001-CO	●	●	●	E	2.00	0.10	0.10	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	QD-NF-0250-0001-CF	●	●	●	F	2.50	0.15	0.15	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NF-0250-0001-CO	●	●	●	F	2.50	0.10	0.10	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	QD-NG-0300-0001-CF	●	●	●	G	3.00	0.15	0.15	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NG-0300-0001-CO	●	●	●	G	3.00	0.10	0.10	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	QD-NH-0400-0002-CO	●	●	●	H	4.00	0.20	0.20	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	QD-NJ-0500-0002-CO	●	●	●	J	5.00	0.20	0.20	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	QD-NK-0600-0002-CO	●	●	●	K	6.00	0.20	0.20	7.0	-0.020	0.020	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® QD, inserto per troncatura

Versione neutra



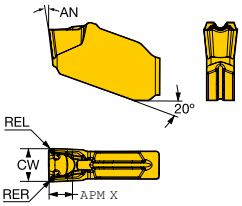
Metrico (mm)

		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Media	NUOVO	QD-NB-0100-0001-CM	●	●	●	B	1.00	0.07	0.07	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NC-0120-0001-CM	●	●	●	C	1.20	0.10	0.10	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-ND-0150-0001-CM	●	●	●	D	1.50	0.10	0.10	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NE-0200-0002-CM	●	●	●	E	2.00	0.20	0.20	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NE-0239-0002-CM	●	●	●	E	2.39	0.20	0.20	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NF-0250-0002-CM	●	●	●	F	2.50	0.20	0.20	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NG-0300-0002-CM	●	●	●	G	3.00	0.20	0.20	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NG-0318-0002-CM	●	●	●	G	3.17	0.20	0.20	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NH-0400-0002-CM	●	●	●	H	4.00	0.20	0.20	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NJ-0500-0002-CM	●	●	●	J	5.00	0.20	0.20	7.0	-0.050	0.050	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® QD, inserto per tornitura

Versione neutra

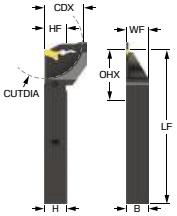


Metrico (mm)

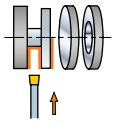
		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	QD-NG-0300-0003-TF	○	●	●	G	3.00	0.30	0.30	2.1	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NH-0400-0004-TF	○	●	●	H	4.00	0.40	0.40	2.8	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NJ-0500-0004-TF	○	●	●	J	5.00	0.40	0.40	3.5	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NK-0600-0004-TF	○	●	●	K	6.00	0.40	0.40	4.0	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QD-NL-0800-0008-TF	○	●	●	L	8.00	0.80	0.80	4.0	7.0	-0.050	0.050	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® QD, utensile a stelo per troncatura lungo l'asse Y

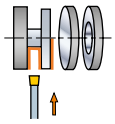


Metrico (mm)

	Codice di ordinazione	SSC	CDX [mm]	OHX [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QD-LFE26C2020D-Y1	E	26.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-RFE26C2020D-Y1	E	26.0	45.0	20.00	20.00	125.00	19.90	20.0

R = Destro, L = Sinistro

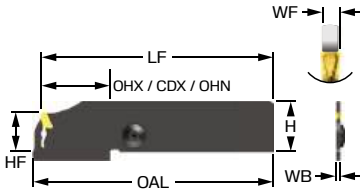
Imperiale (pollici)

	Codice di ordinazione	SSC	CDX [inch]	OHX [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]
	QD-LFE1000C12D-Y1	E	1.000	1.734	0.750	0.750	5.000	0.746	0.750
	QD-RFE1000C12D-Y1	E	1.000	1.734	0.750	0.750	5.000	0.746	0.750

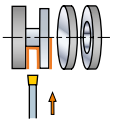
R = Destro, L = Sinistro

CoroCut® QD, lama per troncatura asse Y

Sistema di bloccaggio a molla



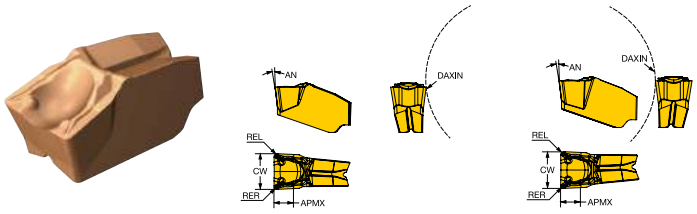
Metrico (mm)

	Codice di ordinazione	SSC	CDX [mm]	OHX [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QD-NN1H45C25AY1	H	45.0	53.5	31.90	145.00	3.67	25.0
	QD-NN1H60C25AY1	H	60.0	68.5	31.90	145.00	3.67	25.0
	QD-NN1J60C25AY1	J	60.0	69.0	31.90	144.50	4.68	25.0

SSC = Deve corrispondere al codice SSC sull'inserto

CoroCut® QF, inserto per scanalatura frontale

T = Inserto destro, U = Inserto sinistro



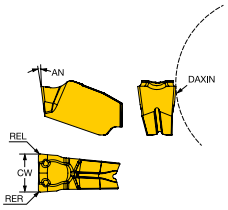
Metrico (mm)

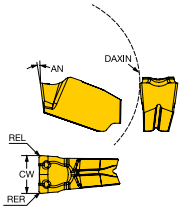
		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	REL [mm]	RER [mm]	DAXIN [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	QFT-G-0300-03-TF	○	●	●	QFT-G	3.00	0.30	0.30	30.0	2.0	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QFT-H-0400-03-TF	○	●	●	QFT-H	4.00	0.30	0.30	30.0	2.3	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QFU-G-0300-03-TF	○	●	●	QFU-G	3.00	0.30	0.30	30.0	2.0	7.0	-0.050	0.050	-0.050	0.050
	NUOVO	QFU-H-0400-03-TF	○	●	●	QFU-H	4.00	0.30	0.30	30.0	2.3	7.0	-0.050	0.050	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® QF, inserto per scanalatura frontale

T = Inserto destro, U = Inserto sinistro





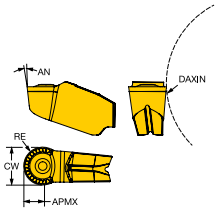
Metrico (mm)

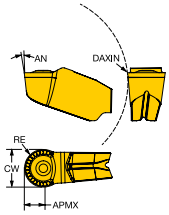
		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	REL [mm]	RER [mm]	DAXIN [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	QFT-G-0300-02-GF	○	●	●	QFT-G	3.00	0.20	0.20	30.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	QFT-H-0400-02-GF	○	●	●	QFT-H	4.00	0.20	0.20	30.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	QFU-G-0300-02-GF	○	●	●	QFU-G	3.00	0.20	0.20	30.0	7.0	-0.020	0.020	-0.050	0.050
	NUOVO	QFU-H-0400-02-GF	○	●	●	QFU-H	4.00	0.20	0.20	30.0	7.0	-0.020	0.020	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® QF, inserto per scanalatura frontale

T = Inserto destro, U = Inserto sinistro



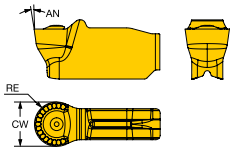


Metrico (mm)

		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	RE [mm]	DAXIN [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]
Media	NUOVO	QFT-G-0300-RM	○	●	●	QFT-G	3.00	1.5	30.0	1.3	7.0	-0.050	0.050
	NUOVO	QFT-H-0400-RM	○	●	●	QFT-H	4.00	2.0	30.0	1.8	7.0	-0.050	0.050
	NUOVO	QFT-K-0600-RM	○	●	●	QFT-K	6.00	3.0	45.0	2.8	7.0	-0.050	0.050
	NUOVO	QFU-G-0300-RM	○	●	●	QFU-G	3.00	1.5	30.0	1.3	7.0	-0.050	0.050
	NUOVO	QFU-H-0400-RM	○	●	●	QFU-H	4.00	2.0	30.0	1.8	7.0	-0.050	0.050
	NUOVO	QFU-K-0600-RM	○	●	●	QFU-K	6.00	3.0	45.0	2.8	7.0	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® QI, inserto per profilatura

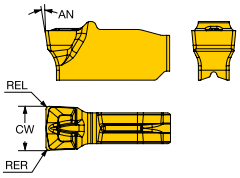


Metrico (mm)

		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]
Media	NUOVO	QI-NG-0300-RM	○	●	●	G	3.00	1.5	1.5	8.0	-0.050	0.050
	NUOVO	QI-NH-0400-RM	○	●	●	H	4.00	2.0	2.0	8.0	-0.050	0.050
	NUOVO	QI-NJ-0500-RM	○	●	●	J	5.00	2.5	2.5	8.0	-0.050	0.050
	NUOVO	QI-NK-0600-RM	○	●	●	K	6.00	3.0	3.0	8.0	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® QI, inserti per scanalatura

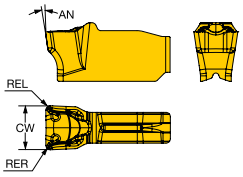


Metrico (mm)

		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	QI-NE-0200-0002-GF	○	●	●	E	2.00	0.20	0.20	8.0	-0.020	0.020	-0.050	0.050
	NUOVO	QI-NE-0239-0002-GF	○	●	●	E	2.39	0.20	0.20	8.0	-0.020	0.020	-0.050	0.050
	NUOVO	QI-NF-0246-0002-GF	○	●	●	F	2.46	0.20	0.20	8.0	-0.020	0.020	-0.050	0.050
	NUOVO	QI-NG-0300-0002-GF	○	●	●	G	3.00	0.20	0.20	8.0	-0.020	0.020	-0.050	0.050
	NUOVO	QI-NH-0400-0002-GF	○	●	●	H	4.00	0.20	0.20	8.0	-0.020	0.020	-0.050	0.050
	NUOVO	QI-NJ-0500-0002-GF	○	●	●	J	5.00	0.20	0.20	8.0	-0.020	0.020	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

CoroCut® QI, inserti per scanalatura



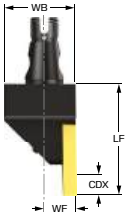
Metrico (mm)

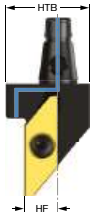
		Codice di ordinazione	M 1205	N 1205	S 1205	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]	AN [deg]	CWTOLL [mm]	CWTOLU [mm]	RETOLL [mm]	RETOLU [mm]
Finitura	NUOVO	QI-NG-0300-0003-TF	○	●	●	G	3.00	0.30	0.30	1.9	8.0	-0.050	0.050	-0.050	0.050
	NUOVO	QI-NH-0400-0003-TF	○	●	●	H	4.00	0.30	0.30	2.3	8.0	-0.050	0.050	-0.050	0.050
	NUOVO	QI-NJ-0500-0004-TF	○	●	●	J	5.00	0.40	0.40	3.5	8.0	-0.050	0.050	-0.050	0.050
	NUOVO	QI-NK-0600-0004-TF	○	●	●	K	6.00	0.40	0.40	3.5	8.0	-0.050	0.050	-0.050	0.050

● = Scelta prioritaria ○ = Buona scelta

Testine di taglio CoroCut® XS, QS™ Micro per troncatura e scanalatura

Bloccaggio a vite





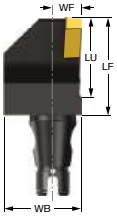
Metrico (mm)

Codice di ordinazione	SSC	CDX [mm]	OHX [mm]	OHN [mm]	WB [mm]	LF [mm]	WF [mm]	HF [mm]	HTB [mm]	TQ [Nm]
QSM12-SMALL-3A	3	8.5	28.0	28.0	16.0	28.00	6.00	6.0	18	1.2
QSM12-SMALR-3A	3	8.5	28.0	28.0	16.0	28.00	6.00	6.0	18	1.2
QSM16-SMALL-3A	3	8.5	28.0		18.0	28.00	8.00	8.0	21	1.2
QSM16-SMALR-3A	3	8.5	28.0		18.0	28.00	8.00	8.0	21	1.2

R = Destro, L = Sinistro

Testine di microtaglio CoroCut® XS, QS™ Micro per troncatura e scanalatura lungo l'asse Y

Lavorazione di precisione - troncatura e scanalatura



Metrico (mm)

Codice di ordinazione	SSC	CDX [mm]	LU [mm]	OHX [mm]	WB [mm]	LF [mm]	WF [mm]	HF [mm]	HTB [mm]	CP [bar]	TQ [Nm]
QSM12-SMALR-3B-Y	3	8.5	15.00	20.0	26.0	20.00	6.00	6.0	16	150	1.2
QSM16-SMALR-3B-Y	3	8.5	20.00	25.0	26.0	25.00	8.00	8.0	18	150	1.2

R = Destro, L = Sinistro

sandvik.coromant.com/coromillmr20

CoroMill® MR20

Sicurezza ad ogni taglio

Quando occorre lavorare componenti ad alto valore, affidabilità e prevedibilità del processo sono aspetti imprescindibili. CoroMill® MR20 offre esattamente tutto questo: una profilatura controllata e una stabilità ineguagliabile.

Applicazione

- Ampio campo di applicazione, che include esecuzione di tasche, profilatura, sfacciatura, esecuzione di cave, lavorazioni in rampa e fresatura elicoidale
- Per operazioni da sgrossatura a semifinitura
- La minore tendenza alle vibrazioni consente un maggior numero di denti e quindi di aumentare la produttività

P M S

Campi di applicazione ISO

Caratteristiche e vantaggi

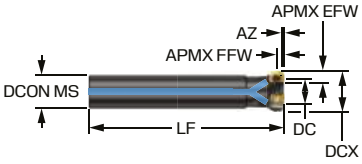
- Il design innovativo della sede portainserto, grazie alla stabilità superiore e alla facilità di posizionamento, migliora la sicurezza di processo
- Le tolleranze strette del corpo fresa assicurano un'usura prevedibile e progressiva dell'inserto, per una migliore qualità superficiale
- Il corpo inserto, spesso e robusto, offre un elevato grado di sicurezza e affidabilità
- Il sistema di refrigerante sotto l'inserto prolunga la durata utensile

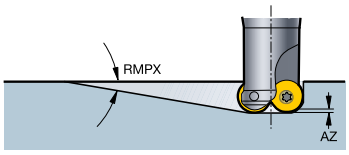
Sede portainserto innovativa per tagli sicuri e

L'ampia area di contatto tra l'inserto e il corpo utensile riduce al minimo i micromovimenti, assicurando la massima stabilità per lavorazioni ottimali.
Una posizione precisa della sede e un riferimento chiaro della posizione sul corpo fresa rendono il posizionamento degli inserti rapido, facile e accurato, assicurando un'elevata ripetibilità, una lunga durata utensile e un minor numero di errori di manipolazione

CoroMill® MR20, fresa per profilatura

Stelo cilindrico - adduzione interna di refrigerante





Metrico (mm)

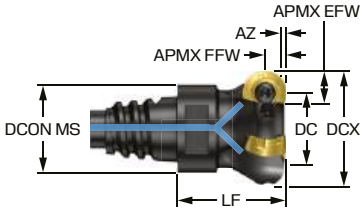
	Codice di ordinazione	DC [mm]	DCX [mm]	$APMX_{EFW}$ [mm]	$APMX_{FFW}$ [mm]	RMPX [deg]	AZ [mm]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LB [mm]
NUOVO	MR20-R032A25-12H	20.00	32.00	9.0	6.0	12.20	2.9	1	3		25.00	26.2	30.0
NUOVO	MR20-R032A25-12M	20.00	32.00	9.0	6.0	12.20	2.9	1		2	25.00	26.2	30.0
NUOVO	MR20-R040A32-12H	28.00	40.00	9.0	6.0	8.00	3.0	1	4		32.00	34.2	30.0
NUOVO	MR20-R040A32-12M	28.00	40.00	9.0	6.0	8.00	3.0	1		3	32.00	34.2	30.0

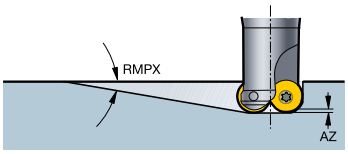
Imperiale (pollici)

	Codice di ordinazione	DC [inch]	DCX [inch]	$APMX_{EFW}$ [inch]	$APMX_{FFW}$ [inch]	RMPX [deg]	AZ [inch]	CNSC			$DCON_{MS}$ [inch]	BD [inch]	LB [inch]
NUOVO	MR20-AR032O25-13H	0.750	1.250	0.375	0.250	12.50	0.110	1	3		1.000	1.014	1.250
NUOVO	MR20-AR032O25-13M	0.750	1.250	0.375	0.250	12.50	0.110	1		2	1.000	1.014	1.250
NUOVO	MR20-AR038O32-13H	1.000	1.500	0.375	0.250	7.20	0.094	1	4		1.250	1.294	1.250
NUOVO	MR20-AR038O32-13M	1.000	1.500	0.375	0.250	7.20	0.094	1		3	1.250	1.294	1.250

CoroMill® MR20, fresa per profilatura

Coromant EH - adduzione interna di refrigerante





Valori comuni dei dati

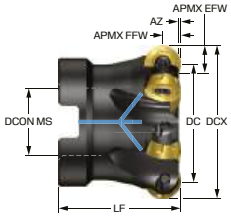
AZ [mm]
2.9

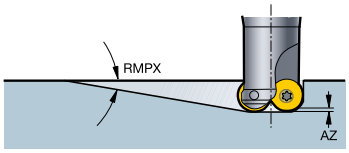
Metrico (mm)

	Codice di ordinazione	DC [mm]	DCX [mm]	$APMX_{EFW}$ [mm]	$APMX_{FFW}$ [mm]	RMPX [deg]	CNSC		$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]
NUOVO	MR20-R032EH25-12H	20.00	32.00	9.0	6.0	12.20	1	3	24.20	25.8	30.00	3.0	13600

CoroMill® MR20, fresa per profilatura

Manicotto - adduzione interna di refrigerante



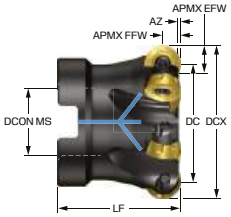


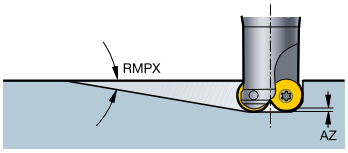
Metrico (mm)

	Codice di ordinazione	DC [mm]	DCX [mm]	$APMX_{EFW}$ [mm]	$APMX_{FFW}$ [mm]	RMPX [deg]	AZ [mm]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	TQ [Nm]
NUOVO	MR20-R050Q22-12H	38.00	50.00	9.0	6.0	5.50	3.1	1	6		22.00	44.2	40.00	3.0
NUOVO	MR20-R050Q22-12L	38.00	50.00	9.0	6.0	5.50	3.1	1		4	22.00	44.2	40.00	3.0
NUOVO	MR20-R050Q22-12M	38.00	50.00	9.0	6.0	5.50	3.1	1		5	22.00	44.2	40.00	3.0
NUOVO	MR20-R052Q22-12H	40.00	52.00	9.0	6.0	5.20	3.0	1	6		22.00	46.2	40.00	3.0
NUOVO	MR20-R052Q22-12M	40.00	52.00	9.0	6.0	5.20	3.0	1		5	22.00	46.2	40.00	3.0
NUOVO	MR20-R052Q22-16H	36.00	52.00	12.0	8.0	7.00	3.5	1	5		22.00	44.8	45.00	5.0
NUOVO	MR20-R052Q22-16M	36.00	52.00	12.0	8.0	7.00	3.5	1		4	22.00	44.8	45.00	5.0
NUOVO	MR20-R063Q22-12H	51.00	63.00	9.0	6.0	3.80	3.0	1	7		22.00	57.0	40.00	3.0
NUOVO	MR20-R063Q22-12L	51.00	63.00	9.0	6.0	3.80	3.0	1		5	22.00	57.0	40.00	3.0
NUOVO	MR20-R063Q22-12M	51.00	63.00	9.0	6.0	3.80	3.0	1		6	22.00	57.0	40.00	3.0
NUOVO	MR20-R063Q22-16H	47.00	63.00	12.0	8.0	5.00	3.4	1	6		22.00	55.5	42.00	5.0
NUOVO	MR20-R063Q22-16M	47.00	63.00	12.0	8.0	5.00	3.4	1		4	22.00	55.5	42.00	5.0
NUOVO	MR20-R066Q22-12H	54.00	66.00	9.0	6.0	3.60	3.0	1	7		22.00	60.0	40.00	3.0
NUOVO	MR20-R066Q22-12M	54.00	66.00	9.0	6.0	3.60	3.0	1		6	22.00	60.0	40.00	3.0
NUOVO	MR20-R080Q27-12H	68.00	80.00	9.0	6.0	2.70	3.0	1	9		27.00	73.8	45.00	3.0
NUOVO	MR20-R080Q27-12M	68.00	80.00	9.0	6.0	2.70	3.0	1		7	27.00	73.8	45.00	3.0
NUOVO	MR20-R080Q27-16H	64.00	80.00	12.0	8.0	3.40	3.4	1	7		27.00	72.3	45.00	5.0
NUOVO	MR20-R080Q27-16M	64.00	80.00	12.0	8.0	3.40	3.4	1		6	27.00	72.3	45.00	5.0
NUOVO	MR20-R100Q32-16H	84.00	100.00	12.0	8.0	2.40	3.3	1	9		32.00	92.7	50.00	5.0
NUOVO	MR20-R100Q32-16M	84.00	100.00	12.0	8.0	2.40	3.3	1		7	32.00	92.7	50.00	5.0
NUOVO	MR20-R125Q40-16H	109.00	125.00	12.0	8.0	1.80	3.3	1	10		40.00	117.5	55.00	5.0
NUOVO	MR20-R125Q40-16M	109.00	125.00	12.0	8.0	1.80	3.3	1		8	40.00	117.5	55.00	5.0

CoroMill® MR20, fresa per profilatura

Manicotto - adduzione interna di refrigerante



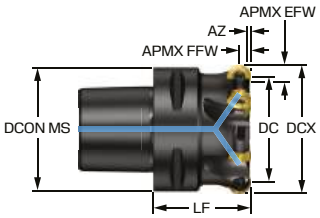


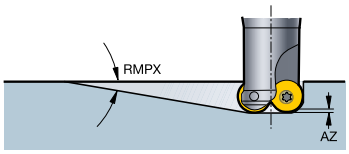
Imperiale (pollici)

	Codice di ordinazione	DC [inch]	DCX [inch]	$APMX_{EFW}$ [inch]	$APMX_{FFW}$ [inch]	RMPX [deg]	AZ [inch]	CNSC			$DCON_{MS}$ [inch]	BD [inch]	LF [inch]	TQ [ft]
NUOVO	MR20-AR051R19-13H	1.500	2.000	0.375	0.250	5.50	0.118	1	6		0.750	1.754	1.625	2.2
NUOVO	MR20-AR051R19-13L	1.500	2.000	0.375	0.250	5.50	0.118	1		4	0.750	1.754	1.625	2.2
NUOVO	MR20-AR051R19-13M	1.500	2.000	0.375	0.250	5.50	0.118	1		5	0.750	1.754	1.625	2.2
NUOVO	MR20-AR063R19-13H	2.000	2.500	0.375	0.250	3.90	0.118	1	7		0.750	2.244	1.625	2.2
NUOVO	MR20-AR063R19-13L	2.000	2.500	0.375	0.250	3.90	0.118	1		5	0.750	2.244	1.625	2.2
NUOVO	MR20-AR063R19-13M	2.000	2.500	0.375	0.250	3.90	0.118	1		6	0.750	2.244	1.625	2.2
NUOVO	MR20-AR063R19-16H	1.870	2.500	0.472	0.315	4.90	0.134	1	6		0.750	2.206	1.625	3.7
NUOVO	MR20-AR063R19-16M	1.870	2.500	0.472	0.315	4.90	0.134	1		4	0.750	2.206	1.625	3.7
NUOVO	MR20-AR076R25-13H	2.500	3.000	0.375	0.250	2.90	0.118	1	8		1.000	2.738	1.750	2.2
NUOVO	MR20-AR076R25-13M	2.500	3.000	0.375	0.250	2.90	0.118	1		7	1.000	2.738	1.750	2.2
NUOVO	MR20-AR076R25-16H	2.370	3.000	0.472	0.315	3.70	0.134	1	7		1.000	2.699	1.750	3.7
NUOVO	MR20-AR076R25-16M	2.370	3.000	0.472	0.315	3.70	0.134	1		6	1.000	2.699	1.750	3.7
NUOVO	MR20-AR102R38-16H	3.370	4.000	0.472	0.315	2.40	0.130	1	9		1.500	3.711	2.125	3.7
NUOVO	MR20-AR102R38-16M	3.370	4.000	0.472	0.315	2.40	0.130	1		7	1.500	3.711	2.125	3.7
NUOVO	MR20-AR127R38-16H	4.370	5.000	0.472	0.315	1.80	0.130	1	10		1.500	4.705	2.125	3.7
NUOVO	MR20-AR127R38-16M	4.370	5.000	0.472	0.315	1.80	0.130	1		8	1.500	4.705	2.125	3.7

CoroMill® MR20, fresa per profilatura

Coromant Capto® - adduzione interna di refrigerante





Metrico (mm)

	Codice di ordinazione	DC [mm]	DCX [mm]	$APMX_{EFW}$ [mm]	$APMX_{FFW}$ [mm]	RMPX [deg]	AZ [mm]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	TQ [Nm]
NUOVO	MR20-R035C3-12H	23.00	35.00	9.0	6.0	10.80	3.1	3	4		32.00	29.1	43.00	3.0
NUOVO	MR20-R035C3-12M	23.00	35.00	9.0	6.0	10.80	3.1	3		3	32.00	29.1	43.00	3.0
NUOVO	MR20-R042C4-12H	30.00	42.00	9.0	6.0	7.50	3.1	3	5		40.00	36.3	50.00	3.0
NUOVO	MR20-R042C4-12M	30.00	42.00	9.0	6.0	7.50	3.1	3		4	40.00	36.3	50.00	3.0
NUOVO	MR20-R052C5-12H	40.00	52.00	9.0	6.0	5.20	3.0	3	6		50.00	46.3	50.00	3.0
NUOVO	MR20-R052C5-12M	40.00	52.00	9.0	6.0	5.20	3.0	3		5	50.00	46.3	50.00	3.0
NUOVO	MR20-R052C5-16H	36.00	52.00	12.0	8.0	7.00	3.5	3	5		50.00	45.4	55.00	5.0
NUOVO	MR20-R052C5-16M	36.00	52.00	12.0	8.0	7.00	3.5	3		4	50.00	45.4	55.00	5.0
NUOVO	MR20-R066C6-12H	54.00	66.00	9.0	6.0	3.60	3.0	3	7		63.00	60.0	50.00	3.0
NUOVO	MR20-R066C6-12M	54.00	66.00	9.0	6.0	3.60	3.0	3		6	63.00	60.0	50.00	3.0
NUOVO	MR20-R066C6-16H	50.00	66.00	12.0	8.0	4.60	3.4	3	6		63.00	58.7	60.00	5.0
NUOVO	MR20-R066C6-16M	50.00	66.00	12.0	8.0	4.60	3.4	3		5	63.00	58.7	60.00	5.0
NUOVO	MR20-R080C6-12H	68.00	80.00	9.0	6.0	2.70	3.0	3	9		63.00	73.7	50.00	3.0
NUOVO	MR20-R080C6-12M	68.00	80.00	9.0	6.0	2.70	3.0	3		7	63.00	73.7	50.00	3.0
NUOVO	MR20-R080C6-16H	64.00	80.00	12.0	8.0	3.40	3.4	3	7		63.00	72.9	60.00	5.0
NUOVO	MR20-R080C6-16M	64.00	80.00	12.0	8.0	3.40	3.4	3		6	63.00	72.9	60.00	5.0

Valori comuni dei dati

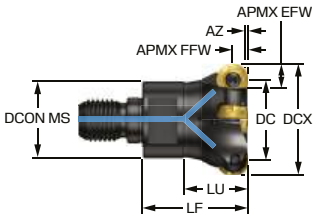
AZ [inch]
0.118

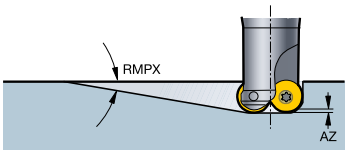
Imperiale (pollici)

	Codice di ordinazione	DC [inch]	DCX [inch]	$APMX_{EFW}$ [inch]	$APMX_{FFW}$ [inch]	RMPX [deg]	CNSC			$DCON_{MS}$ [inch]	BD [inch]	LF [inch]	TQ [ft]	RPMX [1/min]
NUOVO	MR20-AR052C5-13H	1.563	2.063	0.375	0.250	5.20	3	6		1.969	1.842	2.000	2.2	10600
NUOVO	MR20-AR052C5-13M	1.563	2.063	0.375	0.250	5.20	3		5	1.969	1.842	2.000	2.2	10600
NUOVO	MR20-AR066C6-13H	2.125	2.625	0.375	0.250	3.60	3	7		2.480	2.393	2.000	2.2	9400
NUOVO	MR20-AR066C6-13M	2.125	2.625	0.375	0.250	3.60	3		6	2.480	2.393	2.000	2.2	9400

CoroMill® MR20, fresa per profilatura

Accoppiamento filettato – Adduzione interna di refrigerante



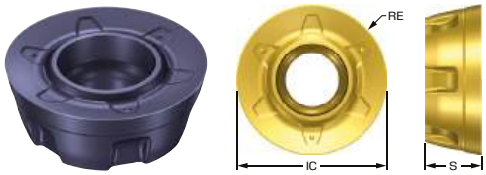


Metrico (mm)

	Codice di ordinazione	DC [mm]	DCX [mm]	$APMX_{EFW}$ [mm]	$APMX_{FFW}$ [mm]	RMPX [deg]	AZ [mm]	CNSC		$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]
NUOVO	MR20-R035T16-12M	23.00	35.00	9.0	6.0	9.90	2.9	1	3	28.80	29.5	40.00	3.0	13000
NUOVO	MR20-R042T16-12M	30.00	42.00	9.0	6.0	6.80	2.8	1	4	28.80	36.3	40.00	3.0	11900

CoroMill® MR20, inserto per fresatura

Inserto rotondo



Metrico (mm)

				P	M			S			H							
			Codice di ordinazione	1230	S30T	1230	1240	S30T	1230	1240	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Leggera	L40	NUOVO	MR20-1245E-L40	●	○	○	●	●				12	4.50	6.0	12.00	3.0	Neutro
		NUOVO	MR20-1654E-L40	●	○	○	●	●				16	5.40	8.0	16.00	4.0	Neutro
	L60	NUOVO	MR20-1245E-L60	●	○	○	●	●	○	○	○	12	4.50	6.0	12.00	3.0	Neutro
		NUOVO	MR20-1654E-L60	●	○	○	●	●	○	○	○	16	5.40	8.0	16.00	4.0	Neutro

● = Scelta prioritaria ○ = Buona scelta

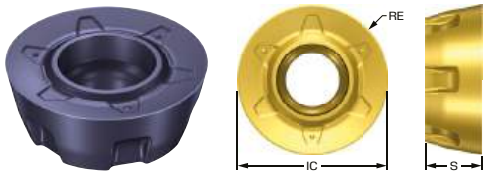
Imperiale (pollici)

				P	M			S			H							
			Codice di ordinazione	1230	S30T	1230	1240	S30T	1230	1240	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Leggera	L40	NUOVO	MR20-1348E-L40	●	○	○	●	●				13	0.187	0.250	0.500	0.125	Neutro
	L60	NUOVO	MR20-1348E-L60	●	○	○	●	●	○	○	○	13	0.187	0.250	0.500	0.125	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MR20, inserto per fresatura

Inserto rotondo



Metrico (mm)

				P				M					K		S				H						
			Codice di ordinazione	4340	4330	1230	2040	S30T	4340	1230	1240	2040	4340	4330	S30T	1230	1240	2040	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Media	M30	NUOVO	MR20-1245M-M30	○	●	○	○	○	○	○	●	○	○	○	●	○	○	○	○	12	4.50	6.0	12.00	3.0	Neutro
		NUOVO	MR20-1654M-M30	○	●	○	○	○	○	○	●	○	○	○	●	○	○	○	○	16	5.40	8.0	16.00	4.0	Neutro
	M60	NUOVO	MR20-1245M-M60	○	●	○							○	○						12	4.50	6.0	12.00	3.0	Neutro
		NUOVO	MR20-1654M-M60	○	●	○							○	○						16	5.40	8.0	16.00	4.0	Neutro

● = Scelta prioritaria ○ = Buona scelta

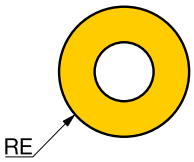
Imperiale (pollici)

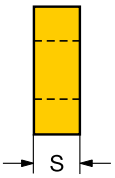
				P				M					K		S				H						
			Codice di ordinazione	4340	4330	1230	2040	S30T	4340	1230	1240	2040	4340	4330	S30T	1230	1240	2040	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Leggera	M60	NUOVO	MR20-1348M-M60	○	●	○							○	○						13	0.187	0.250	0.500	0.125	Neutro
Media	M30	NUOVO	MR20-1348M-M30	○	●	○	○	○	○	○	●	○	○	○	●	○	○	○	○	13	0.187	0.250	0.500	0.125	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MR80, inserto per fresatura

Inserto rotondo



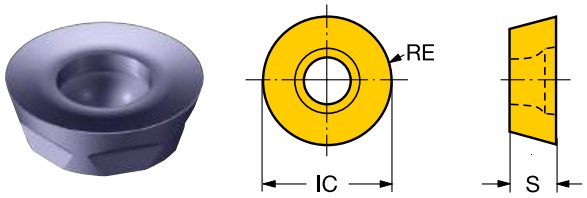


Metrico (mm)

			P	M		S							
		Codice di ordinazione	1230	1230	1240	1230	1240	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Leggera	L50	NUOVO MR80-1206E-L50	●	○	●	○	○	1206	6.00	6.0	12.00	3.0	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 300, inserto per fresatura

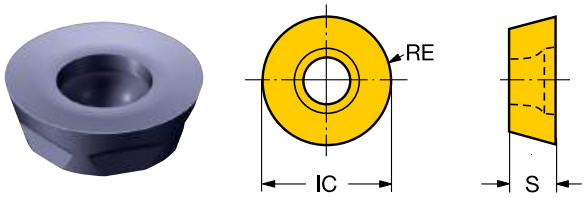


Metrico (mm)

				M	S							
			Codice di ordinazione	1240	1240	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Media	MM	NUOVO	R300-0828E-MM	●	○	08	2.78	4.0	8.00	4.0	Neutro
		NUOVO	R300-0828M-MM	●	○	08	2.78	4.0	8.00	4.0	Neutro
		NUOVO	R300-1032M-MM	●	○	10	3.17	5.0	10.00	2.5	Neutro
		NUOVO	R300-1240E-MM	●	○	12	3.97	6.0	12.00	3.0	Neutro
		NUOVO	R300-1240M-MM	●	○	12	3.97	6.0	12.00	3.0	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 300, inserto per fresatura



Metrico (mm)

		P	M	S	H						
	Codice di ordinazione	1230	1230	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Leggera PL	R300-0828E-PL	●	○	○		08	2.78	4.0	8.00	4.0	Neutro
	R300-1032E-PL	●	○	○		10	3.17	5.0	10.00	2.5	Neutro
	R300-1240E-PL	●	○	○	○	12	3.97	6.0	12.00	3.0	Neutro
	R300-1648E-PL	●	○	○		16	4.76	8.0	16.00	4.0	Neutro
	R300-2060E-PL	●	○	○		20	6.48	10.0	20.00	2.9	Neutro

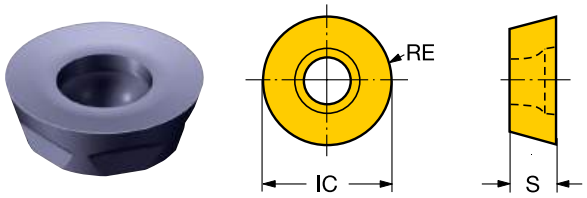
● = Scelta prioritaria ○ = Buona scelta

Imperiale (pollici)

		P	M	S	H						
	Codice di ordinazione	1230	1230	1230	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Leggera PL	R300-1340E-PL	●	○	○	○	13	0.156	0.250	0.500	0.125	Neutro
	R300-2570E-PL	●	○	○		25	0.313	0.500	1.000	0.146	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 300, inserto per fresatura

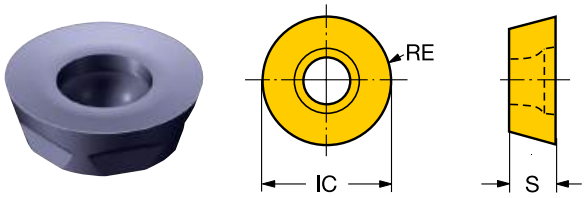


Metrico (mm)

			P	S	H						
		Codice di ordinazione	1230	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Media	PM	R300-0517E-PM	●		○	05	1.70	2.5	5.00	2.5	Neutro
		R300-0720E-PM	●		○	07 20	1.99	3.5	7.00	3.5	Neutro
		R300-0724E-PM	●		○	07 24	2.38	3.5	7.00	3.5	Neutro
		R300-0828E-PM	●	○	○	08	2.78	4.0	8.00	4.0	Neutro
		R300-0828M-PM	●	○	○	08	2.78	4.0	8.00	4.0	Neutro
		R300-1032E-PM	●		○	10	3.17	5.0	10.00	2.5	Neutro
		R300-1032M-PM	●		○	10	3.17	5.0	10.00	2.5	Neutro
		R300-1240E-PM	●		○	12	3.97	6.0	12.00	3.0	Neutro
		R300-1240M-PM	●		○	12	3.97	6.0	12.00	3.0	Neutro
		R300-1648E-PM	●		○	16	4.76	8.0	16.00	4.0	Neutro
		R300-1648M-PM	●		○	16	4.76	8.0	16.00	4.0	Neutro
		R300-2060E-PM	●		○	20	6.48	10.0	20.00	2.9	Neutro
		R300-2060M-PM	●		○	20	6.48	10.0	20.00	2.9	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 300, inserto per fresatura

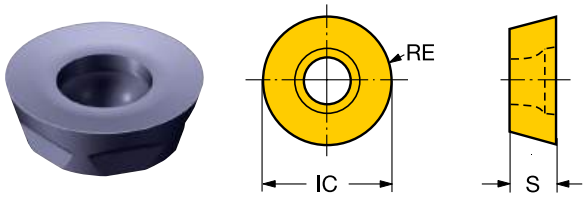


Imperiale (pollici)

			P	H						
		Codice di ordinazione	1230	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Media	PM	R300-0932E-PM	●	○	09	0.125	0.188	0.375	0.094	Neutro
		R300-0932M-PM	●	○	09	0.125	0.188	0.375	0.094	Neutro
		R300-1340E-PM	●	○	13	0.156	0.250	0.500	0.125	Neutro
		R300-1340M-PM	●	○	13	0.156	0.250	0.500	0.125	Neutro
		R300-2570M-PM	●	○	25	0.313	0.500	1.000	0.146	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 300, inserto per fresatura



Metrico (mm)

			P	H						
		Codice di ordinazione	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Pesante	PH	R300-0828M-PH	●	○	08	2.78	4.0	8.00	4.0	Neutro
		R300-1032M-PH	●	○	10	3.17	5.0	10.00	2.5	Neutro
		R300-1240M-PH	●	○	12	3.97	6.0	12.00	3.0	Neutro
		R300-1648M-PH	●	○	16	4.76	8.0	16.00	4.0	Neutro
		R300-2060M-PH	●	○	20	6.48	10.0	20.00	2.9	Neutro

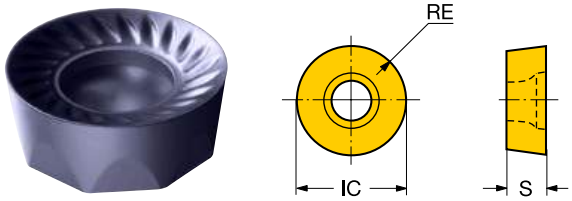
● = Scelta prioritaria ○ = Buona scelta

Imperiale (pollici)

			P	H						
		Codice di ordinazione	1230	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Pesante	PH	R300-1340M-PH	●	○	13	0.156	0.250	0.500	0.125	Neutro
		R300-2570M-PH	●	○	25	0.313	0.500	1.000	0.146	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 200, inserto per fresatura

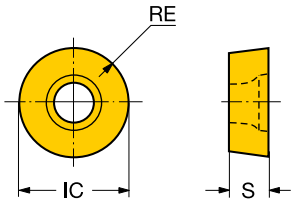


Metrico (mm)

			P	M	H						
		Codice di ordinazione	1230	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Leggera	PL	RCHT 10 T3 M0-PL	●	○	○	10	3.97	5.0	10.00	5.0	Neutro
		RCHT 12 04 M0-PL	●	○	○	12	4.76	6.0	12.00	1.8	Neutro
		RCHT 16 06 M0-PL	●	○	○	16	6.35	8.0	16.00	2.3	Neutro
		RCHT 20 06 M0-PL	●	○	○	20	6.35	10.0	20.00	2.9	Neutro
Media	PM	RCKT 10 T3 M0-PM	●	○	○	10	3.97	5.0	10.00	5.0	Neutro
		RCKT 12 04 M0-PM	●	○	○	12	4.76	6.0	12.00	1.8	Neutro
		RCKT 16 06 M0-PM	●	○	○	16	6.35	8.0	16.00	2.3	Neutro
		RCKT 20 06 M0-PM	●	○	○	20	6.35	10.0	20.00	2.9	Neutro
Pesante	PH	RCKT 10 T3 M0-PH	●		○	10	3.97	5.0	10.00	5.0	Neutro
		RCKT 12 04 M0-PH	●		○	12	4.76	6.0	12.00	1.8	Neutro
		RCKT 16 06 M0-PH	●		○	16	6.35	8.0	16.00	2.3	Neutro
		RCKT 20 06 M0-PH	●		○	20	6.35	10.0	20.00	2.9	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 200, inserto per fresatura

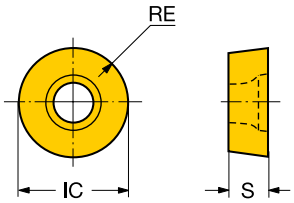


Imperiale (pollici)

			P	M	H							
		Codice di ordinazione	1230	1230	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Leggera	PL	RCHT 09 T3 00-PL	●	○	○	3/8	0.156	0.188	0.375	0.188	Neutro
		RCHT 13 04 00-PL	●	○	○	1/2	0.188	0.250	0.500	0.073	Neutro
		RCHT 19 06 00-PL	●	○	○	3/4	0.250	0.375	0.750	0.110	Neutro
Media	PM	RCKT 09 T3 00-PM	●	○	○	3/8	0.156	0.188	0.375	0.188	Neutro
		RCKT 13 04 00-PM	●	○	○	1/2	0.188	0.250	0.500	0.073	Neutro
		RCKT 19 06 00-PM	●	○	○	3/4	0.250	0.375	0.750	0.110	Neutro
Pesante	PH	RCKT 09 T3 00-PH	●		○	3/8	0.156	0.188	0.375	0.188	Neutro
		RCKT 13 04 00-PH	●		○	1/2	0.188	0.250	0.500	0.073	Neutro
		RCKT 19 06 00-PH	●		○	3/4	0.250	0.375	0.750	0.110	Neutro

● = Scelta prioritaria ○ = Buona scelta

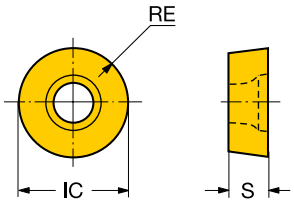
CoroMill® 200, inserto per fresatura



Metrico (mm)

		Codice di ordinazione	M 1240	S 1240	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Leggera	ML	NUOVO RCHT 10 T3 M0-ML	●	○	10	3.97	5.0	10.00	5.0	Neutro
		NUOVO RCHT1204M0-ML	●	○	12	4.76	6.0	12.00	1.8	Neutro

● = Scelta prioritaria ○ = Buona scelta

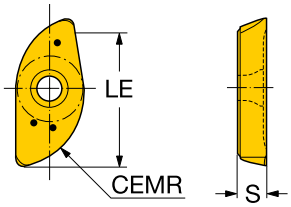


Metrico (mm)

		Codice di ordinazione	M 1240	S 1240	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Media	MM	NUOVO RCKT 12 04 M0-MM	●	○	12	4.76	6.0	12.00	1.8	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 216, inserto per profilatura

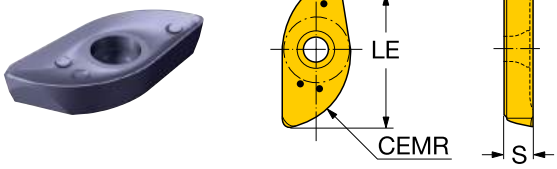


Metrico (mm)

				P	M	N	S	H					
			Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	CEMR [mm]	LE [mm]	HAND
Media	E-M		R216-10 02 E-M	●	○	○	○	○	10	1.70	4.90	8.6	Destra
			R216-12 02 E-M	●	○	○	○	○	12	2.38	5.87	10.8	Destra
			R216-16 03 E-M	●	○	○	○	○	16	3.17	7.84	14.4	Destra
			R216-20 T3 E-M	●	○	○	○	○	20	3.97	9.81	17.9	Destra
			R216-25 04 E-M	●	○	○	○	○	25	4.76	12.27	22.3	Destra
			R216-30 06 E-M	●	○	○	○	○	30	6.35	14.73	26.9	Destra
			R216-32 06 E-M	●	○	○	○	○	32	6.35	15.72	28.6	Destra
		NUOVO	R216-40 07 E-M	●	○	○	○	○	40	7.94	19.66	36.5	Destra
		NUOVO	R216-50 07 E-M	●	○	○	○	○	50	7.94	24.58	44.6	Destra
	M-M		R216-12 02 M-M	●	○	○	○	○	12	2.38	6.00	10.8	Destra
			R216-16 03 M-M	●	○	○	○	○	16	3.17	8.00	14.4	Destra
			R216-20 T3 M-M	●	○	○	○	○	20	3.97	10.00	17.9	Destra
			R216-25 04 M-M	●	○	○	○	○	25	4.76	12.50	22.3	Destra
			R216-30 06 M-M	●	○	○	○	○	30	6.35	15.00	26.9	Destra
			R216-32 06 M-M	●	○	○	○	○	32	6.35	16.00	28.6	Destra
		NUOVO	R216-40 07 M-M	●	○	○	○	○	40	7.94	20.00	36.5	Destra
		NUOVO	R216-50 07 M-M	●	○	○	○	○	50	7.94	25.00	44.6	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 216, inserto per profilatura

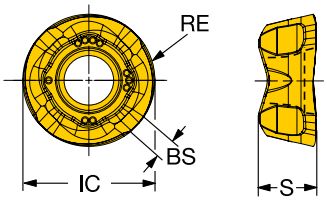


Imperiale (pollici)

			Codice di ordinazione	P 1230	M 1230	N 1230	S 1230	H 1230	SSC	S [inch]	CEMR [inch]	LE [inch]	HAND
Media	E-M		RA216-10 02 E-M	●	○	○	○	○	3/8	0.067	0.183	0.310	Destra
			RA216-13 02 E-M	●	○	○	○	○	1/2	0.094	0.244	0.444	Destra
			RA216-16 03 E-M	●	○	○	○	○	5/8	0.125	0.306	0.559	Destra
			RA216-19 T3 E-M	●	○	○	○	○	3/4	0.156	0.368	0.669	Destra
			RA216-25 04 E-M	●	○	○	○	○	1	0.188	0.491	0.893	Destra
			RA216-32 06 E-M	●	○	○	○	○	1 1/4	0.250	0.614	1.114	Destra
	M-M		RA216-13 02 M-M	●	○	○	○	○	1/2	0.094	0.250	0.444	Destra
			RA216-16 03 M-M	●	○	○	○	○	5/8	0.125	0.313	0.559	Destra
			RA216-19 T3 M-M	●	○	○	○	○	3/4	0.156	0.375	0.669	Destra
			RA216-25 04 M-M	●	○	○	○	○	1	0.188	0.500	0.893	Destra
			RA216-32 06 M-M	●	○	○	○	○	1 1/4	0.250	0.625	1.114	Destra
		NUOVO	RA216-38 07 M-M	●	○	○	○	○	1 1/2	0.313	0.750	1.299	Destra
		NUOVO	RA216-51 07 M-M	●	○	○	○	○	2	0.313	1.000	1.791	Destra

● = Scelta prioritaria ○ = Buona scelta

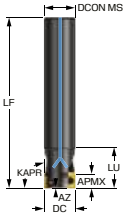
CoroMill® 600, inserto per fresatura

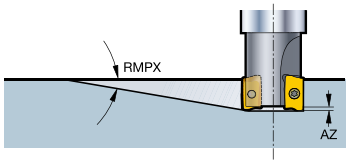


			P	M	S						
		Codice di ordinazione	1230	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Leggera	ML	600-1045E-ML	●	○	○	10	4.50	5.0	10.00	5.0	Neutro
		600-1045M-ML	●	○	○	10	4.50	5.0	10.00	5.0	Neutro
		600-1252E-ML	●	○	○	12	5.20	6.0	12.00	6.0	Neutro
		600-1252M-ML	●	○	○	12	5.20	6.0	12.00	6.0	Neutro

CoroMill® MS20, fresa per la fresatura di spallamenti retti

Stelo cilindrico - adduzione interna di refrigerante





Valori comuni dei dati

AZ [mm]	KAPR [deg]
1.0	90.0

Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LB [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016A16-10L	16.00	9.0	7.70	1	2		16.00	15.4		100.00	25.00	1.6	42900
MS20-R016A16L-10L	16.00	9.0	7.70	1	2		16.00	15.4		145.00	25.00	1.6	22300
MS20-R018A16L-10L	18.00	9.0	6.20	1	2		16.00	17.4	25.0	145.00		1.6	24800
MS20-R020A20-10L	20.00	9.0	4.90	1	2		20.00	19.2		110.00	25.00	1.6	35800
MS20-R020A20-10M	20.00	9.0	4.90	1		3	20.00	19.2		110.00	25.00	1.6	35800
MS20-R020A20L-10L	20.00	9.0	4.90	1	2		20.00	19.2		170.00	40.00	1.6	18600
MS20-R022A20L-10L	22.00	9.0	4.20	1	2		20.00	21.1	30.0	170.00		1.6	20200
MS20-R025A25-10H	25.00	9.0	3.30	1		4	25.00	23.9		120.00	32.00	1.6	30500
MS20-R025A25-10L	25.00	9.0	3.30	1	2		25.00	23.9		120.00	32.00	1.6	30500
MS20-R025A25-10M	25.00	9.0	3.30	1		3	25.00	23.9		120.00	32.00	1.6	30500
MS20-R025A25L-10L	25.00	9.0	3.30	1	2		25.00	23.9		210.00	50.00	1.6	14300
MS20-R030A25L-10L	30.00	9.0	2.50	1	2		25.00	28.7	30.0	210.00		1.6	15300
MS20-R032A32-10H	32.00	9.0	2.20	1		5	32.00	30.7		130.00	40.00	1.6	25900
MS20-R032A32-10L	32.00	9.0	2.20	1	2		32.00	30.7		130.00	40.00	1.6	25900
MS20-R032A32-10M	32.00	9.0	2.20	1		3	32.00	30.7		130.00	40.00	1.6	25900
MS20-R032A32L-10L	32.00	9.0	2.20	1	2		32.00	30.7		250.00	65.00	1.6	11800
MS20-R040A32-10H	40.00	9.0	1.60	1		6	32.00	38.5	30.0	170.00		1.6	22600
MS20-R040A32-10L	40.00	9.0	1.60	1	2		32.00	38.5	30.0	170.00		1.6	22600
MS20-R040A32-10M	40.00	9.0	1.60	1		4	32.00	38.5	30.0	170.00		1.6	22600
MS20-R040A32L-10L	40.00	9.0	1.60	1	2		32.00	38.5	33.0	250.00		1.6	12800

R = Destro, L = Sinistro

Valori comuni dei dati

AZ [inch]	KAPR [deg]
0.039	90.0

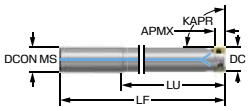
Imperiale (pollici)

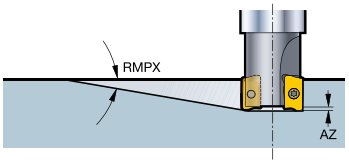
Codice di ordinazione	DC [inch]	APMX [inch]	RMPX [deg]	CNSC			$DCON_{MS}$ [inch]	BD [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
MS20-AR016O16L-10L	0.625	0.354	7.80	1	2		0.625	0.602	5.625	1.000	1.2	23100
MS20-AR019O19L-10L	0.750	0.354	5.40	1	2		0.750	0.724	6.500	1.250	1.2	19100
MS20-AR025O25L-10L	1.000	0.354	3.20	1	2		1.000	0.957	8.000	2.000	1.2	16100
MS20-AR025O25L-10M	1.000	0.354	3.20	1		3	1.000	0.957	8.000	2.000	1.2	16100

R = Destro, L = Sinistro

CoroMill® MS20, fresa Silent Tools™ per la fresatura di spallamenti retti

Stelo cilindrico - adduzione interna di refrigerante





Valori comuni dei dati

AZ [mm]	KAPR [deg]
1.0	90.0

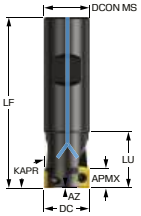
Metrico (mm)

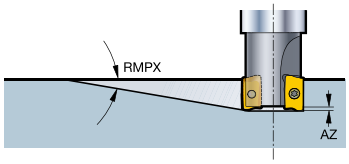
Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC			$DCON_{MS}$ [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20D-R020A20-10L	20.00	9.0	4.90	1	2		20.00	172.00	120.00	1.6	20000
MS20D-R020A20-10M	20.00	9.0	4.90	1		3	20.00	172.00	120.00	1.6	20000
MS20D-R025A25-10H	25.00	9.0	3.30	1		4	25.00	208.00	150.00	1.6	20000
MS20D-R025A25-10L	25.00	9.0	3.30	1	2		25.00	208.00	150.00	1.6	20000
MS20D-R025A25-10M	25.00	9.0	3.30	1		3	25.00	208.00	150.00	1.6	20000
MS20D-R032A32-10H	32.00	9.0	2.20	1		5	32.00	254.00	192.00	1.6	15000
MS20D-R032A32-10L	32.00	9.0	2.20	1	2		32.00	254.00	192.00	1.6	15000
MS20D-R032A32-10M	32.00	9.0	2.20	1		3	32.00	254.00	192.00	1.6	15000

R = Destro, L = Sinistro

CoroMill® MS20, fresa per la fresatura di spallamenti retti

Stelo Weldon - adduzione interna di refrigerante





Valori comuni dei dati

AZ [mm]	KAPR [deg]
1.0	90.0

Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LB [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016B16-10L	16.00	9.0	7.70	1	2		16.00	15.4		76.00		1.6	42900
MS20-R020B20-10L	20.00	9.0	4.90	1	2		20.00	19.2		80.00	25.00	1.6	35800
MS20-R020B20-10M	20.00	9.0	4.90	1		3	20.00	19.2		80.00	25.00	1.6	35800
MS20-R025B25-10H	25.00	9.0	3.30	1		4	25.00	23.9		92.00		1.6	30500
MS20-R025B25-10L	25.00	9.0	3.30	1	2		25.00	23.9		92.00	32.00	1.6	30500
MS20-R025B25-10M	25.00	9.0	3.30	1		3	25.00	23.9		92.00	32.00	1.6	30500
MS20-R032B32-10H	32.00	9.0	2.20	1		5	32.00	30.7		105.00	40.00	1.6	25900
MS20-R032B32-10M	32.00	9.0	2.20	1		3	32.00	30.7		105.00	40.00	1.6	25900
MS20-R040B32-10H	40.00	9.0	1.60	1		6	32.00	38.5	30.0	105.00		1.6	22600
MS20-R040B32-10M	40.00	9.0	1.60	1		4	32.00	38.5	30.0	105.00		1.6	22600

R = Destro, L = Sinistro

Valori comuni dei dati

AZ [inch]	KAPR [deg]
0.039	90.0

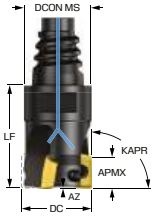
Imperiale (pollici)

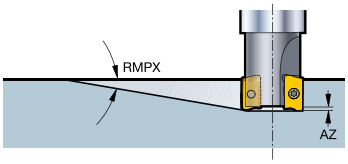
Codice di ordinazione	DC [inch]	APMX [inch]	RMPX [deg]	CNSC			$DCON_{MS}$ [inch]	BD [inch]	LB [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
MS20-AR016M19-10L	0.625	0.354	7.80	1	2		0.750	0.602		3.280	1.000	1.2	43200
MS20-AR019M19-10L	0.750	0.354	5.40	1	2		0.750	0.724		3.280	1.000	1.2	37200
MS20-AR019M19-10M	0.750	0.354	5.40	1		3	0.750	0.724		3.280	1.000	1.2	37200
MS20-AR025M19-10H	1.000	0.354	3.20	1		4	0.750	0.957	1.000	3.500		1.2	30200
MS20-AR025M19-10L	1.000	0.354	3.20	1	2		0.750	0.957	1.000	3.500		1.2	30200
MS20-AR025M19-10M	1.000	0.354	3.20	1		3	0.750	0.957	1.000	3.500		1.2	30200
MS20-AR025M25-10H	1.000	0.354	3.20	1		4	1.000	0.957		3.750	1.250	1.2	30200
MS20-AR025M25-10L	1.000	0.354	3.20	1	2		1.000	0.957		3.750	1.250	1.2	30200
MS20-AR025M25-10M	1.000	0.354	3.20	1		3	1.000	0.957		3.750	1.250	1.2	30200
MS20-AR032M32-10H	1.250	0.354	2.20	1		5	1.250	1.201		3.750	1.350	1.2	26000
MS20-AR032M32-10M	1.250	0.354	2.20	1		3	1.250	1.201		3.750	1.350	1.2	26000
MS20-AR038M32-10H	1.500	0.354	1.70	1		6	1.250	1.441	1.200	4.000		1.2	23200
MS20-AR038M32-10M	1.500	0.354	1.70	1		4	1.250	1.441	1.200	4.000		1.2	23200

R = Destro, L = Sinistro

CoroMill® MS20, fresa per la fresatura di spallamenti retti

Coromant EH - adduzione interna di refrigerante





Valori comuni dei dati

AZ [mm]	KAPR [deg]
1.0	90.0

Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016EH16-10L	16.00	9.0	7.70	1	2		15.50	15.4	25.00	15.50	1.6	42900
MS20-R018EH16-10L	18.00	9.0	6.20	1	2		15.50	17.4	25.00		1.6	38900
MS20-R020EH20-10L	20.00	9.0	4.90	1	2		19.30	19.2	30.00	19.20	1.6	35800
MS20-R020EH20-10M	20.00	9.0	4.90	1		3	19.30	19.2	30.00	19.20	1.6	35800
MS20-R022EH20-10L	22.00	9.0	4.20	1	2		19.30	21.1	30.00		1.6	33400
MS20-R022EH20-10M	22.00	9.0	4.20	1		3	19.30	21.1	30.00		1.6	33400
MS20-R025EH25-10H	25.00	9.0	3.30	1		4	24.20	23.9	30.00	18.70	1.6	30500
MS20-R025EH25-10L	25.00	9.0	3.30	1	2		24.20	23.9	30.00	18.70	1.6	30500
MS20-R025EH25-10M	25.00	9.0	3.30	1		3	24.20	23.9	30.00	18.70	1.6	30500
MS20-R028EH25-10M	28.00	9.0	2.80	1		3	24.20	26.7	30.00		1.6	28300
MS20-R032EH25-10H	32.00	9.0	2.20	1		5	24.20	30.7	30.00		1.6	25900
MS20-R032EH25-10L	32.00	9.0	2.20	1	2		24.20	30.7	30.00		1.6	25900
MS20-R032EH25-10M	32.00	9.0	2.20	1		3	24.20	30.7	30.00		1.6	25900

R = Destro, L = Sinistro

Valori comuni dei dati

AZ [inch]	KAPR [deg]
0.039	90.0

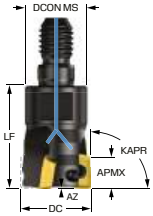
Imperiale (pollici)

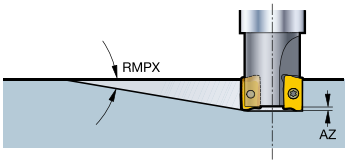
Codice di ordinazione	DC [inch]	APMX [inch]	RMPX [deg]	CNSC			$DCON_{MS}$ [inch]	BD [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
MS20-AR016EH16-10L	0.625	0.354	7.80	1	2		0.610	0.602	1.000	0.625	1.2	43200
MS20-AR019EH20-10L	0.750	0.354	5.40	1	2		0.728	0.724	1.250	0.824	1.2	37200
MS20-AR019EH20-10M	0.750	0.354	5.40	1		3	0.728	0.724	1.250	0.824	1.2	37200
MS20-AR025EH25-10H	1.000	0.354	3.20	1		4	0.965	0.957	1.250	0.800	1.2	30200
MS20-AR025EH25-10M	1.000	0.354	3.20	1		3	0.965	0.957	1.250	0.800	1.2	30200
MS20-AR032EH25-10H	1.250	0.354	2.20	1		5	0.965	1.201	1.250		1.2	26000
MS20-AR032EH25-10M	1.250	0.354	2.20	1		3	0.965	1.201	1.250		1.2	26000

R = Destro, L = Sinistro

CoroMill® MS20, fresa per la fresatura di spallamenti retti

MSSC - Adduzione interna di refrigerante





Valori comuni dei dati

AZ [mm]	KAPR [deg]
1.0	90.0

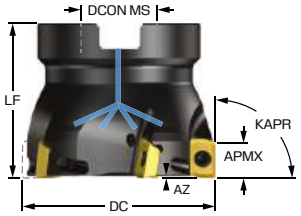
Metrico (mm)

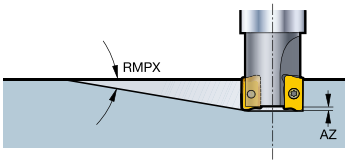
Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016T08-10L	16.00	9.0	7.70	1	2		12.80	15.4	25.00	1.6	12700
MS20-R020T10-10L	20.00	9.0	4.90	1	2		17.80	19.2	30.00	1.6	12700
MS20-R020T10-10M	20.00	9.0	4.90	1		3	17.80	19.2	30.00	1.6	12700
MS20-R025T12-10M	25.00	9.0	3.30	1		3	20.80	23.9	35.00	1.6	12700
MS20-R032T16-10M	32.00	9.0	2.20	1		3	28.80	30.7	40.00	1.6	12700

R = Destro, L = Sinistro

CoroMill® MS20, fresa per la fresatura di spallamenti retti

Manicotto - adduzione interna di refrigerante





Valori comuni dei dati

AZ [mm]	KAPR [deg]
1.0	90.0

Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC		$DCON_{MS}$ [mm]	DHUB [mm]	BD [mm]	LB [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]	STDLET
MS20-R040Q16-10H	40.00	9.0	1.60	1	6	16.00	34.00	38.5	35.0	35.00	1.6	22600	A
MS20-R040Q16-10M	40.00	9.0	1.60	1	4	16.00	34.00	38.5	35.0	35.00	1.6	22600	A
MS20-R044Q16-10M	44.00	9.0	1.40	1	4	16.00	34.00	42.6	35.0	35.00	1.6	21300	A
MS20-R050Q22-10H	50.00	9.0	1.20	1	7	22.00	42.00	48.5	40.0	40.00	1.6	19800	A
MS20-R050Q22-10M	50.00	9.0	1.20	1	5	22.00	42.00	48.5	40.0	40.00	1.6	19800	A
MS20-R054Q22-10M	54.00	9.0	1.10	1	5	22.00	42.00	52.5	40.0	40.00	1.6	18900	A
MS20-R063Q22-10H	63.00	9.0	0.90	1	8	22.00	42.00	61.4	40.0	40.00	1.6	17300	A
MS20-R063Q22-10M	63.00	9.0	0.90	1	6	22.00	42.00	61.4	40.0	40.00	1.6	17300	A
MS20-R066Q22-10M	66.00	9.0	0.80	1	6	22.00	42.00	64.4	40.0	40.00	1.6	16900	A
MS20-R080Q27-10H	80.00	9.0	0.70	1	10	27.00	51.00	78.3		45.00	1.6	15200	A
MS20-R080Q27-10M	80.00	9.0	0.70	1	7	27.00	51.00	78.3		45.00	1.6	15200	A
MS20-R084Q27-10M	84.00	9.0	0.60	1	7	27.00	51.00	82.3		45.00	1.6	14800	A

R = Destro, L = Sinistro

Valori comuni dei dati

AZ [inch]	KAPR [deg]
0.039	90.0

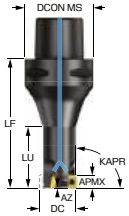
Imperiale (pollici)

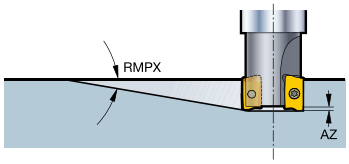
Codice di ordinazione	DC [inch]	APMX [inch]	RMPX [deg]	CNSC		$DCON_{MS}$ [inch]	DHUB [inch]	BD [inch]	LB [inch]	LF [inch]	TQ [ft]	RPMX [1/min]	STDLET
MS20-AR038R19-10H	1.500	0.354	1.70	1	6	0.750	1.417	1.441	1.400	1.400	1.2	23200	A
MS20-AR038R19-10M	1.500	0.354	1.70	1	4	0.750	1.417	1.441	1.400	1.400	1.2	23200	A
MS20-AR051R19-10H	2.000	0.354	1.20	1	7	0.750	1.654	1.941	1.600	1.600	1.2	19600	A
MS20-AR051R19-10M	2.000	0.354	1.20	1	5	0.750	1.654	1.941	1.600	1.600	1.2	19600	A
MS20-AR063R19-10H	2.500	0.354	0.90	1	8	0.750	1.654	2.437	1.600	1.600	1.2	17300	A
MS20-AR063R19-10M	2.500	0.354	0.90	1	6	0.750	1.654	2.437	1.600	1.600	1.2	17300	A
MS20-AR076R25-10H	3.000	0.354	0.70	1	9	1.000	2.008	2.933	1.750	1.750	1.2	15600	A
MS20-AR076R25-10M	3.000	0.354	0.70	1	7	1.000	2.008	2.933	1.750	1.750	1.2	15600	A
MS20-AR080JR25.4-10H	3.150	0.354	0.70	1	10	1.000	2.008	3.083	1.969	1.969	1.2	15200	
MS20-AR080JR25.4-10L	3.150	0.354	0.70	1	5	1.000	2.008	3.083	1.969	1.969	1.2	15200	
MS20-AR080JR25.4-10M	3.150	0.354	0.70	1	7	1.000	2.008	3.083	1.969	1.969	1.2	15200	

R = Destro, L = Sinistro

CoroMill® MS20, fresa per la fresatura di spallamenti retti

Coromant Capto® - adduzione interna di refrigerante





Valori comuni dei dati

AZ [mm]	KAPR [deg]
1.0	90.0

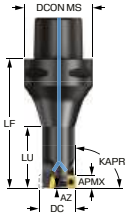
Metrico (mm)

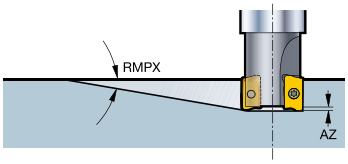
Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016C3-10L	16.00	9.0	7.70	3	2		32.00	15.4	50.00	25.00	1.6	42900
MS20-R016C4-10L	16.00	9.0	7.70	3	2		40.00	15.4	60.00	25.00	1.6	39000
MS20-R020C3-10M	20.00	9.0	4.90	3		3	32.00	19.2	50.00	25.00	1.6	35800
MS20-R020C4-10L	20.00	9.0	4.90	3	2		40.00	19.2	60.00	25.00	1.6	35800
MS20-R020C5-10M	20.00	9.0	4.90	3		3	50.00	19.2	95.00	40.00	1.6	28000
MS20-R020C6-10M	20.00	9.0	4.90	3		3	63.00	19.2	110.00	40.00	1.6	20000
MS20-R025C3-10M	25.00	9.0	3.30	3		3	32.00	23.9	50.00	32.00	1.6	30500
MS20-R025C4-10M	25.00	9.0	3.30	3		3	40.00	23.9	60.00	32.00	1.6	30500
MS20-R025C5-10M	25.00	9.0	3.30	3		3	50.00	23.9	95.00	45.00	1.6	28000
MS20-R025C6-10M	25.00	9.0	3.30	3		3	63.00	23.9	110.00	45.00	1.6	20000
MS20-R032C3-10L	32.00	9.0	2.20	3	2		32.00	30.7	55.00	37.00	1.6	25900
MS20-R032C3-10M	32.00	9.0	2.20	3		3	32.00	30.7	55.00	37.00	1.6	25900
MS20-R032C4-10M	32.00	9.0	2.20	3		3	40.00	30.7	70.00	40.00	1.6	25900
MS20-R032C5-10M	32.00	9.0	2.20	3		3	50.00	30.7	70.00	40.00	1.6	25900
MS20-R032C5-10M095	32.00	9.0	2.20	3		3	50.00	30.7	95.00	50.00	1.6	25900
MS20-R032C6-10M	32.00	9.0	2.20	3		3	63.00	30.7	80.00	40.00	1.6	20000
MS20-R032C6-10M110	32.00	9.0	2.20	3		3	63.00	30.7	110.00	50.00	1.6	20000
MS20-R036C3-10M	36.00	9.0	1.90	3		3	32.00	34.6	40.00		1.6	24100
MS20-R036C3-10M075	36.00	9.0	1.90	3		3	32.00	34.6	75.00		1.6	24100
MS20-R040C4-10H	40.00	9.0	1.60	3		6	40.00	38.5	75.00	52.00	1.6	22600
MS20-R040C4-10M	40.00	9.0	1.60	3		4	40.00	38.5	75.00	52.00	1.6	22600
MS20-R040C5-10H	40.00	9.0	1.60	3		6	50.00	38.5	75.00	50.00	1.6	22600
MS20-R040C5-10M	40.00	9.0	1.60	3		4	50.00	38.5	75.00	50.00	1.6	22600
MS20-R040C6-10M	40.00	9.0	1.60	3		4	63.00	38.5	80.00	50.00	1.6	20000
MS20-R044C4-10M	44.00	9.0	1.50	3		4	40.00	42.5	50.00		1.6	21300
MS20-R044C4-10M080	44.00	9.0	1.40	3		4	40.00	42.5	80.00		1.6	21300
MS20-R050C5-10M	50.00	9.0	1.20	3		5	50.00	48.5	70.00	47.00	1.6	19800
MS20-R050C6-10M	50.00	9.0	1.20	3		5	63.00	48.5	80.00	50.00	1.6	19800
MS20-R054C5-10M	54.00	9.0	1.10	3		5	50.00	52.5	50.00		1.6	18900
MS20-R054C5-10M080	54.00	9.0	1.10	3		5	50.00	52.5	80.00		1.6	18900
MS20-R063C5-10M	63.00	9.0	0.90	3		6	50.00	61.4	50.00		1.6	17300
MS20-R063C6-10M	63.00	9.0	0.90	3		6	63.00	61.4	80.00	54.00	1.6	17300
MS20-R066C6-10M	66.00	9.0	0.80	3		6	63.00	64.4	50.00		1.6	16900
MS20-R066C6-10M080	66.00	9.0	0.80	3		6	63.00	64.4	80.00		1.6	16900

R = Destro, L = Sinistro

CoroMill® MS20, fresa per la fresatura di spallamenti retti

Coromant Capto® - adduzione interna di refrigerante





Valori comuni dei dati

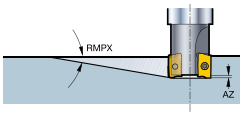
AZ [mm]	KAPR [deg]
1.0	90.0

Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC			$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R080C6-10M	80.00	9.0	0.70	3		7	63.00	78.3	50.00		1.6	15200

R = Destro, L = Sinistro

Coromant Capto® - adduzione esterna di refrigerante



Valori comuni dei dati

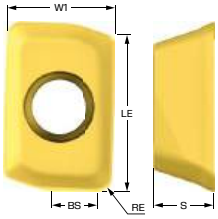
AZ [inch]	KAPR [deg]
0.039	90.0

Metrico (mm)

Codice di ordinazione	DC [inch]	APMX [inch]	RMPX [deg]	CNSC		$DCON_{MS}$ [inch]	BD [inch]	LF [inch]	TQ [ft]	RPMX [1/min]
MS20-R044C4T-10M	1.732	0.354	1.40	3	4	1.575	1.909	1.378	1.2	21300
MS20-R054C5T-10M	2.126	0.354	1.10	3	5	1.969	2.067	1.378	1.2	18900

R = Destro, L = Sinistro

CoroMill® MS20, inserto per fresatura

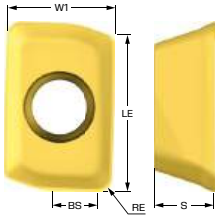


Metrico (mm)

			Codice di ordinazione	P						M									K			S						H					
				530	4340	4330	1230	1040	2040	S30T	530	4340	S40T	1230	1240	1040	2040	4340	4330	1010	S30T	S40T	1230	1240	1040	2040	530	1010	1230	SSC	S [mm]	BS [mm]
Media	M20	NUOVO	MS20-10T302M-M20							○					●	○					●			○	○					10	3.60	1.2
			MS20-10T304M-M20				●							○									○							10	3.60	1.2
		NUOVO	MS20-10T308M-M20	○	○	○	●	○	○	○	○	○	○	○	●	○	○	○	○	○	●	○	○	○	○	○	○	●	○	10	3.60	1.2
		NUOVO	MS20-10T312M-M20							○					●	○					●			○	○					10	3.60	1.2
		NUOVO	MS20-10T316M-M20							○			○		●	○	○				●	○		○	○	○				10	3.60	1.2
		NUOVO	MS20-10T320M-M20							○					●	○					●			○	○					10	3.60	1.2
		NUOVO	MS20-10T324M-M20							○					●	○					●			○	○					10	3.60	1.0
		NUOVO	MS20-10T331M-M20							○			○		●	○	○				●	○		○	○	○				10	3.60	0.2

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MS20, inserto per fresatura

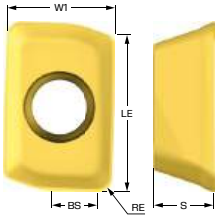


Metrico (mm)

			Codice di ordinazione	P						M							K			S						H			SSC	S [mm]	BS [mm]	RE [mm]
				530	4340	4330	1230	1040	2040	S30T	4340	S40T	1230	1240	1040	2040	4340	4330	1010	S30T	S40T	1230	1240	1040	2040	530	1010	1230				
Media	M30		MS20-10T302M-M30		○		●										○					○							10	3.60	1.2	0.2
			MS20-10T304M-M30	○	○	○	●										○	○				○							10	3.60	1.2	0.4
			MS20-10T308M-M30	○	○	○	●										○	○	○	●	○	○				○	●	○	10	3.60	1.2	0.8
			MS20-10T312M-M30		○		●										○		○	●	○	○					●	○	10	3.60	1.2	1.2
			MS20-10T316M-M30		○		●										○		○	●	○	○					●	○	10	3.60	1.2	1.6
		NUOVO	MS20-10T320M-M30		○		●	○		○	○	○	○	●	○		○		○	●	○	○	○	○			●	○	10	3.60	1.2	2.0
		NUOVO	MS20-10T324M-M30		○		●	○			○		○	●	○		○					○	○	○				○	10	3.60	1.0	2.4
		NUOVO	MS20-10T331M-M30		○		●	○	○	○	○	○	○	●	○	○	○		○	●	○	○	○	○	○		●	○	10	3.60	0.2	3.1

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MS20, inserto per fresatura

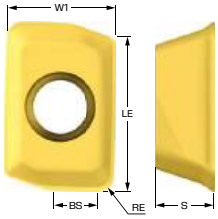


Metrico (mm)

			P			K										
		Codice di ordinazione	4340	4330	1230	4340	4330	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Pesante	M50	MS20-10T308M-M50	●	○	○	○	○	10	3.60	1.2	0.8	6.7	9.1	9.0	90.00	Destra
		MS20-10T316M-M50	●	○	○	○	○	10	3.60	1.2	1.6	6.7	9.1	9.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MS20, inserto per fresatura



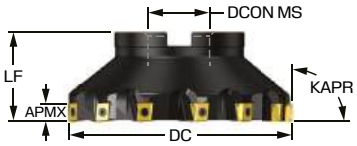
Metrico (mm)

				M					S													
			Codice di ordinazione	S30T	S40T	1240	1040	2040	S30T	S40T	1240	1040	2040	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	L50		MS20-10T304E-L50	○					●					10	3.60	1.2	0.4	6.7	9.1	9.0	90.00	Destra
		NUOVO	MS20-10T308E-L50	○	○	●	○	○	●	○	○	○	○	10	3.60	1.2	0.8	6.7	9.1	9.0	90.00	Destra
		NUOVO	MS20-10T316E-L50	○	○	●	○	○	●	○	○	○	○	10	3.60	1.2	1.6	6.7	9.1	9.0	90.00	Destra
		NUOVO	MS20-10T324E-L50	○		●	○		●		○	○		10	3.60	1.0	2.4	6.7	9.1	9.0	90.00	Destra
		NUOVO	MS20-10T331E-L50	○	○	●	○	○	●	○	○	○	○	10	3.60	0.2	3.1	6.7	9.1	9.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MS40, fresa tangenziale per spallamenti retti

Manicotto - adduzione interna di refrigerante



Valori comuni dei dati

KAPR [deg]
90.0

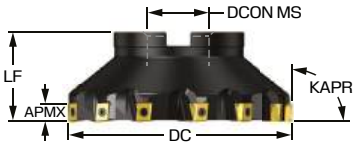
Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	CNSC			$DCON_{MS}$ [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]	STDLET	DBC [mm]
MS40-R040Q16-09H	40.00	8.0	1	6		16.00	40.00	40.00	1.4	7400	A	
MS40-R040Q16-09M	40.00	8.0	1		4	16.00	40.00	40.00	1.4	7400	A	
MS40-R040Q16-13H	40.00	12.0	1	5		16.00	40.00	40.00	3.0	11700	A	
MS40-R040Q16-13M	40.00	12.0	1		4	16.00	40.00	40.00	3.0	11700	A	
MS40-R050Q22-09H	50.00	8.0	1	7		22.00	40.00	40.00	1.4	6600	A	
MS40-R050Q22-09M	50.00	8.0	1		5	22.00	40.00	40.00	1.4	6600	A	
MS40-R050Q22-13H	50.00	12.0	1	6		22.00	40.00	40.00	3.0	10500	A	
MS40-R050Q22-13M	50.00	12.0	1		5	22.00	40.00	40.00	3.0	10500	A	
MS40-R063Q22-09M	63.00	8.0	1		7	22.00	40.00	40.00	1.4	5900	A	
MS40-R063Q22-13H	63.00	12.0	1	8		22.00	40.00	40.00	3.0	9300	A	
MS40-R063Q22-13M	63.00	12.0	1		6	22.00	40.00	40.00	3.0	9300	A	
MS40-R080Q27-13H	80.00	12.0	1	10		27.00	50.00	50.00	3.0	8300	A	
MS40-R080Q27-13M	80.00	12.0	1		7	27.00	50.00	50.00	3.0	8300	A	
MS40-R100Q32-13H	100.00	12.0	1	13		32.00	50.00	50.00	3.0	7400	A	
MS40-R100Q32-13M	100.00	12.0	1		9	32.00	50.00	50.00	3.0	7400	A	
MS40-R125Q40-13H	125.00	12.0	1	16		40.00	63.00	63.00	3.0	6600	B	
MS40-R125Q40-13M	125.00	12.0	1		11	40.00	63.00	63.00	3.0	6600	B	
MS40-R160Q40-13M	160.00	12.0	0		13	40.00	63.00	63.00	3.0	5800	C	66.7

R = Destro, L = Sinistro

CoroMill® MS40, fresa tangenziale per spallamenti retti

Manicotto - adduzione interna di refrigerante



Valori comuni dei dati

KAPR [deg]
90.0

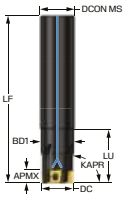
Imperiale (pollici)

Codice di ordinazione	DC [inch]	APMX [inch]	CNSC		$DCON_{MS}$ [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]	STDLET	DBC [inch]
MS40-AR038R19-09M	1.500	0.315	1	4	0.750	1.575	1.575	1.0	7500	A	
MS40-AR051R19-09M	2.000	0.315	1	5	0.750	1.575	1.575	1.0	6500	A	
MS40-AR051R19-13M	2.000	0.472	1	5	0.750	1.575	1.575	2.2	10400	A	
MS40-AR063R25-13M	2.500	0.472	1	6	1.000	1.625	1.625	2.2	9300	A	
MS40-AR076R25-13M	3.000	0.472	1	7	1.000	1.969	1.969	2.2	8500	A	
MS40-AR102R38-13M	4.000	0.472	1	9	1.500	2.480	2.480	2.2	7300	A	
MS40-AR127R38-13M	5.000	0.472	1	11	1.500	2.480	2.480	2.2	6600	B	
MS40-AR152R38-13M	6.000	0.472	0	13	1.500	2.480	2.480	2.2	6000	C	2.63

R = Destro, L = Sinistro

CoroMill® MS40, fresa tangenziale per spallamenti retti

Stelo cilindrico - adduzione interna di refrigerante



Valori comuni dei dati

KAPR [deg]
90.0

Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	CNSC			$DCON_{MS}$ [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS40-R025A25-09H	25.00	8.0	1	4		25.00	120.00	38.00	1.4	9300
MS40-R025A25-09M	25.00	8.0	1		3	25.00	120.00	38.00	1.4	9300
MS40-R032A32-09H	32.00	8.0	1	5		32.00	130.00	39.00	1.4	8200
MS40-R032A32-09M	32.00	8.0	1		4	32.00	130.00	39.00	1.4	8200

R = Destro, L = Sinistro

Valori comuni dei dati

KAPR [deg]
90.0

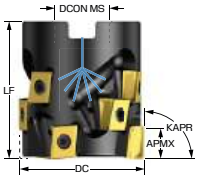
Imperiale (pollici)

Codice di ordinazione	DC [inch]	APMX [inch]	CNSC		$DCON_{MS}$ [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
MS40-AR025O25-09M	1.000	0.315	1	3	1.000	4.724	1.496	1.0	9300
MS40-AR032O32-09M	1.250	0.315	1	4	1.250	5.118	1.535	1.0	8300

R = Destro, L = Sinistro

CoroMill® MS40, fresa per spallamenti retti a tagliente lungo

Stelo a manicotto - adduzione interna di refrigerante



Valori comuni dei dati

KAPR [deg]
90.0

Metrico (mm)

	Codice di ordinazione	DC [mm]	APMX [mm]	CNSC		$DCON_{MS}$ [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]	STDLET
NUOVO	MS40-R050Q22-34M	50.00	34.0	1	9	22.00	55.00	55.00	3.0	10500	A
NUOVO	MS40-R050Q22-45M	50.00	45.0	1	12	22.00	65.00	65.00	3.0	10500	A
NUOVO	MS40-R063Q27-45M	63.00	45.0	1	16	27.00	70.00	70.00	3.0	9300	A
NUOVO	MS40-R063Q27-56M	63.00	56.0	1	20	27.00	80.00	80.00	3.0	9300	A
NUOVO	MS40-R080Q32-56M	80.00	56.0	1	25	32.00	85.00	85.00	3.0	8300	A

R = Destro, L = Sinistro

Valori comuni dei dati

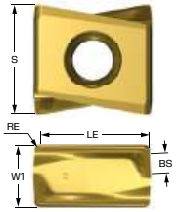
KAPR [deg]
90.0

Imperiale (pollici)

	Codice di ordinazione	DC [inch]	APMX [inch]	CNSC		$DCON_{MS}$ [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]	STDLET
NUOVO	MS40-AR051R19-34M	2.000	1.339	1	9	0.750	2.165	2.165	2.2	10400	A
NUOVO	MS40-AR064R25-45M	2.500	1.772	1	16	1.000	2.756	2.756	2.2	9300	A

R = Destro, L = Sinistro

CoroMill® MS40, inserto per fresatura

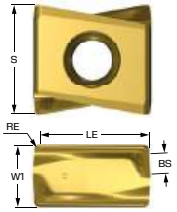


Metrico (mm)

				P			M				S				H										
			Codice di ordinazione	1230	1040	2040	1230	1240	1040	2040	1230	1240	1040	2040	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	L30	NUOVO	MS40-090404E-L30	●	○	○	○	●	○	○	○	○	○	●	○	09	8.53	1.5	0.4	4.5	8.0	8.0	90.00	Destra
Leggera	L40	NUOVO	MS40-130608E-L40	●	○	○	○	●	○	○	○	○	○	●	○	13	12.07	2.2	0.8	6.8	12.0	12.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MS40, inserto per fresatura



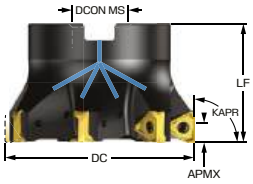
Metrico (mm)

				P				M				K			S				H							
			Codice di ordinazione	4330	1230	1040	2040	1230	1240	1040	2040	4330	1220	3330	1230	1240	1040	2040	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]
Media	M40	NUOVO	MS40-090404E-M40		●	○		○	●	○					○	○	○		○	09	8.53	1.5	0.4	4.5	8.0	8.0	90.00
		NUOVO	MS40-090404M-M40	○	●	○	○	○	●	○	○	○	○	●	○	○	○	●	○	09	8.53	1.5	0.4	4.5	8.0	8.0	90.00
		NUOVO	MS40-090408E-M40	○	●	○	○	○	●	○	○	○	○	●	○	○	○	●	○	09	8.53	1.1	0.8	4.5	8.0	8.0	90.00
	M50	NUOVO	MS40-130608E-M50		●	○		○	●	○					○	○	○		○	13	12.07	2.2	0.8	6.8	12.0	12.0	90.00
		NUOVO	MS40-130608M-M50	○	●	○	○	○	●	○	○	○	○	●	○	○	○	●	○	13	12.07	2.2	0.8	6.8	12.0	12.0	90.00

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MS60, fresa per spallamenti retti

Manicotto - adduzione interna di refrigerante



Valori comuni dei dati

AZ [mm]	KAPR [deg]
0.5	90.0

Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC		$DCON_{MS}$ [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]	STDLET
MS60-R040Q16-11H	40.00	5.0	1.70	1	6	16.00	40.00	0.9	10500	A
MS60-R040Q16-11M	40.00	5.0	1.70	1	5	16.00	40.00	0.9	10500	A
MS60-R050Q22-11H	50.00	5.0	1.30	1	8	22.00	40.00	0.9	9400	A
MS60-R050Q22-11M	50.00	5.0	1.30	1	6	22.00	40.00	0.9	9400	A

R = Destro, L = Sinistro

Valori comuni dei dati

AZ [inch]	KAPR [deg]
0.020	90.0

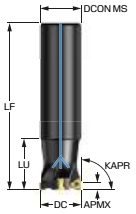
Imperiale (pollici)

Codice di ordinazione	DC [inch]	APMX [inch]	RMPX [deg]	CNSC		$DCON_{MS}$ [inch]	LF [inch]	TQ [ft]	RPMX [1/min]	STDLET
MS60-AR038R19-11H	1.500	0.197	1.70	1	6	0.750	1.575	0.7	10800	A
MS60-AR038R19-11M	1.500	0.197	1.70	1	5	0.750	1.575	0.7	10800	A
MS60-AR051R19-11H	2.000	0.197	1.30	1	8	0.750	1.575	0.7	9300	A
MS60-AR051R19-11M	2.000	0.197	1.30	1	6	0.750	1.575	0.7	9300	A

R = Destro, L = Sinistro

CoroMill® MS60, fresa per spallamenti retti

Stelo cilindrico - adduzione interna di refrigerante



Valori comuni dei dati

AZ [mm]	KAPR [deg]
0.5	90.0

Metrico (mm)

Codice di ordinazione	DC [mm]	APMX [mm]	RMPX [deg]	CNSC		$DCON_{MS}$ [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS60-R025A25-11M	25.00	5.0	3.10	1	3	25.00	120.00	38.00	0.9	13300
MS60-R032A32-11H	32.00	5.0	2.20	1	5	32.00	130.00	39.00	0.9	11800
MS60-R032A32-11M	32.00	5.0	2.20	1	4	32.00	130.00	39.00	0.9	11800

R = Destro, L = Sinistro

Valori comuni dei dati

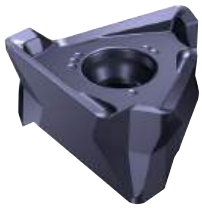
AZ [inch]	KAPR [deg]
0.020	90.0

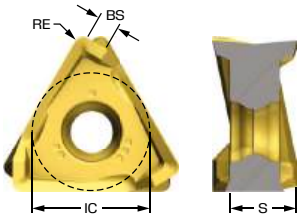
Imperiale (pollici)

Codice di ordinazione	DC [inch]	APMX [inch]	RMPX [deg]	CNSC		$DCON_{MS}$ [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
MS60-AR025O25-11M	1.000	0.197	3.10	1	3	1.000	4.724	1.496	0.7	13200
MS60-AR032O32-11M	1.250	0.197	2.20	1	4	1.250	5.118	1.535	0.7	11800

R = Destro, L = Sinistro

CoroMill® MS60, inserto per fresatura





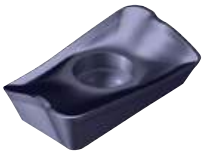
Metrico (mm)

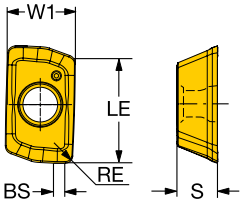
				P			M			K			S											
			Codice di ordinazione	4330	1230	1040	1230	1240	1040	4330	1220	3330	1230	1240	1040	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	L50	NUOVO	MS60-11T304M-L50		●	○	○	●	○		●		○	○	○	11T3	3.74	1.0	0.4	6.70	5.0	5.0	90.00	Destra
		NUOVO	MS60-160508M-L50		●		○	●			●		○	○		1605	5.35	1.6	0.8	9.60	8.0	8.0	90.00	Destra
Media	M40		MS60-11T304M-M40		●		○						○			11T3	3.74	1.0	0.4	6.70	5.0	5.0	90.00	Destra
			MS60-11T308M-M40	○	●		○			○		●	○			11T3	3.74	0.8	0.8	6.70	5.0	5.0	90.00	Destra
			MS60-160508M-M40		●		○				●		○			1605	5.35	1.6	0.8	9.60	8.0	8.0	90.00	Destra
			MS60-160512M-M40	○	●		○			○		●	○			1605	5.35	1.3	1.2	9.60	8.0	8.0	90.00	Destra
			MS60-160516M-M40	○	●		○			○			○			1605	5.35	0.9	1.6	9.60	8.0	8.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio, ISO P





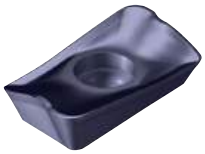
Metrico (mm)

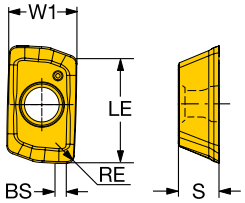
		P	M	N	S	H									
	Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera PL	R390-11 T3 04E-PL	●	○	○	○	○	11	3.59	0.9	0.4	6.8	10.0	10.0	90.00	Destra
	R390-11 T3 08E-PL	●	○	○	○	○	11	3.59	1.5	0.8	6.8	10.0	10.0	90.00	Destra
	R390-11 T3 08M-PL	●	○	○	○	○	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	Destra
	R390-17 04 08E-PL	●	○	○	○	○	17	4.76	1.5	0.8	9.6	15.7	15.7	90.00	Destra
	R390-17 04 08M-PL	●	○	○	○	○	17	4.76	1.5	0.8	9.6	15.7	16.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio, ISO P





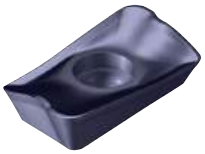
Metrico (mm)

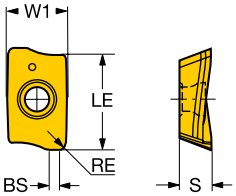
			P	M	N	S	H									
		Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	PM	R390-11 T3 02E-PM	●	○	○	○	○	11	3.59	0.7	0.2	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 04M-PM	●	○	○	○	○	11	3.59	0.9	0.4	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 08M-PM	●	○	○	○	○	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 12E-PM	●	○	○	○	○	11	3.59	0.8	1.2	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 16E-PM	●	○	○	○	○	11	3.59	0.4	1.6	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 16M-PM	●	○	○	○	○	11	3.59	0.4	1.6	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 20E-PM	●	○	○	○	○	11	3.59		2.0	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 24E-PM	●	○	○	○	○	11	3.59		2.4	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 31E-PM	●	○	○	○	○	11	3.59		3.1	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 31M-PM	●	○	○	○	○	11	3.59		3.1	6.8	10.0	10.0	90.00	Destra
		R390-17 04 04E-PM	●	○	○	○	○	17	4.76	1.0	0.4	9.6	15.7	15.7	90.00	Destra
		R390-17 04 04M-PM	●	○	○	○	○	17	4.76	1.0	0.4	9.6	15.7	15.7	90.00	Destra
		R390-17 04 08M-PM	●	○	○	○	○	17	4.76	1.5	0.8	9.6	15.7	16.0	90.00	Destra
		R390-17 04 12E-PM	●	○	○	○	○	17	4.76	1.1	1.2	9.6	15.7	15.7	90.00	Destra
		R390-17 04 16E-PM	●	○	○	○	○	17	4.76	0.7	1.6	9.6	15.7	15.7	90.00	Destra
		R390-17 04 16M-PM	●	○	○	○	○	17	4.76	0.7	1.6	9.6	15.7	15.7	90.00	Destra
		R390-17 04 20E-PM	●	○	○	○	○	17	4.76	0.3	2.0	9.6	15.7	15.7	90.00	Destra
		R390-17 04 24E-PM	●	○	○	○	○	17	4.76		2.4	9.6	15.7	15.7	90.00	Destra
		R390-17 04 31E-PM	●	○	○	○	○	17	4.76		3.1	9.6	15.7	15.7	90.00	Destra
		R390-17 04 31M-PM	●	○	○	○	○	17	4.76		3.1	9.6	15.7	15.7	90.00	Destra
		R390-17 04 40E-PM	●	○	○	○	○	17	4.76		4.0	9.6	15.7	15.0	90.00	Destra
		R390-17 04 48E-PM	●	○	○	○	○	17	4.76		4.8	9.6	15.7	15.0	90.00	Destra
		R390-17 04 50E-PM	●	○	○	○	○	17	4.76		5.0	9.6	15.7	15.0	90.00	Destra
		R390-17 04 60E-PM	●	○	○	○	○	17	4.76		6.0	9.6	15.7	15.0	90.00	Destra
		R390-17 04 64E-PM	●	○	○	○	○	17	4.76		6.3	9.6	15.7	15.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio, ISO P





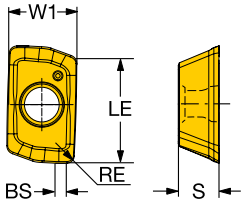
Metrico (mm)

			P	M	N	S	H									
		Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Pesante	PH	R390-11 T3 10M-PH	●	○	○	○	○	11	3.59	1.0	1.0	6.8	10.0	10.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio, ISO P



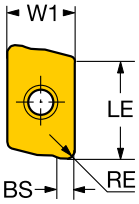
Metrico (mm)

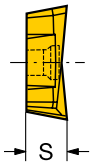
			P	M	N	S	H									
		Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	PL	390R-070202E-PL	●	○	○	○	○	07	2.40	0.7	0.2	4.1	5.9	5.8	90.00	Destra
		390R-070204E-PL	●	○	○	○	○	07	2.40	0.7	0.4	4.1	5.9	5.8	90.00	Destra
		390R-070208E-PL	●	○	○	○	○	07	2.40	0.7	0.8	4.1	5.9	5.8	90.00	Destra
		390R-070212E-PL	●	○	○	○	○	07	2.40	0.7	1.2	4.1	5.9	5.8	90.00	Destra
		390R-070216E-PL	●	○	○	○	○	07	2.40	0.2	1.6	4.1	5.9	5.8	90.00	Destra
Media	PM	390R-070202M-PM	●	○	○	○	○	07	2.40	0.7	0.2	4.1	5.9	5.8	90.00	Destra
		390R-070204M-PM	●	○	○	○	○	07	2.40	0.7	0.4	4.1	5.9	5.8	90.00	Destra
		390R-070208M-PM	●	○	○	○	○	07	2.40	0.7	0.8	4.1	5.9	5.8	90.00	Destra
		390R-070212M-PM	●	○	○	○	○	07	2.40	0.7	1.2	4.1	5.9	5.8	90.00	Destra
		390R-070216M-PM	●	○	○	○	○	07	2.40	0.2	1.6	4.1	5.9	5.8	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio, ISO P





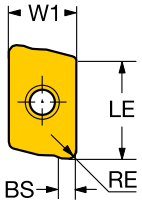
Metrico (mm)

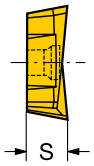
			P	M	N	S	H									
		Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	PM	R390-18 06 08M-PM	●	○	○	○	○	18	6.33	1.1	0.8	11.0	15.4	16.0	90.00	Destra
		R390-18 06 12M-PM	●	○	○	○	○	18	6.33	1.1	1.2	11.0	15.4	16.0	90.00	Destra
		R390-18 06 16M-PM	●	○	○	○	○	18	6.33	1.1	1.6	11.0	15.4	16.0	90.00	Destra
		R390-18 06 20M-PM	●	○	○	○	○	18	6.33	0.5	2.0	11.0	15.4	16.0	90.00	Destra
		R390-18 06 31M-PM	●	○	○	○	○	18	6.33	0.5	3.1	11.0	15.4	16.0	90.00	Destra
	PMR	R390-18 06 12M-PMR	●	○	○	○	○	18	6.33	0.3	1.2	11.0	15.4	17.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio, ISO P





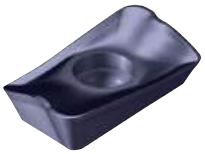
Metrico (mm)

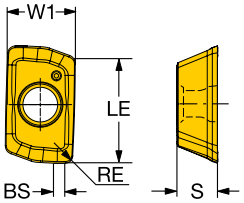
		P	M	N	S	H									
	Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera PL	R390-18 06 08H-PL	●	○	○	○	○	18	6.33	1.0	0.8	11.0	15.4	16.0	90.00	Destra
	R390-18 06 12H-PL	●	○	○	○	○	18	6.33	1.0	1.2	11.0	15.4	16.0	90.00	Destra
	R390-18 06 16H-PL	●	○	○	○	○	18	6.33	1.0	1.6	11.0	15.4	16.0	90.00	Destra
	R390-18 06 20H-PL	●	○	○	○	○	18	6.33	1.0	2.0	11.0	15.4	16.0	90.00	Destra
	R390-18 06 24H-PL	●	○	○	○	○	18	6.33	1.0	2.4	11.0	15.4	16.0	90.00	Destra
	R390-18 06 31H-PL	●	○	○	○	○	18	6.33	1.0	3.1	11.0	15.4	16.0	90.00	Destra
	R390-18 06 40H-PL	●	○	○	○	○	18	6.33	1.0	4.0	11.0	15.4	16.0	90.00	Destra
	R390-18 06 50H-PL	●	○	○	○	○	18	6.33	1.0	5.0	11.0	15.4	16.0	90.00	Destra
	R390-18 06 60H-PL	●	○	○	○	○	18	6.33	1.0	6.0	11.0	15.4	16.0	90.00	Destra
	R390-18 06 64H-PL	●	○	○	○	○	18	6.33	1.0	6.4	11.0	15.4	16.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio inossidabile, ISO M





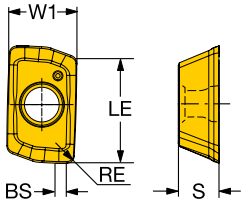
Metrico (mm)

		Codice di ordinazione	M 1240	S 1240	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	ML	NUOVO R390-11 T3 08E-ML	●	○	11	3.59	1.5	0.8	6.8	10.0	10.0	90.00	Destra
Leggera	ML	NUOVO R390-17 04 08E-ML	●	○	17	4.76	1.5	0.8	9.6	15.7	15.7	90.00	Destra
Leggera	ML	NUOVO R390-18 06 08H-ML	●	○	18	6.33	1.0	0.8	11.0	15.4	16.0	90.00	Destra
Leggera	ML	NUOVO R390-18 06 31H-ML	●	○	18	6.33	1.0	3.1	11.0	15.4	16.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio inossidabile, ISO M



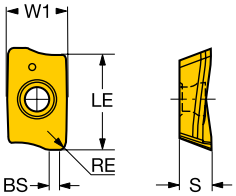
Metrico (mm)

				M	S										
			Codice di ordinazione	1240	1240	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	MM	NUOVO	390R-070204M-MM	●	○	07	2.40	0.7	0.4	4.1	5.9	5.8	90.00	Destra
		NUOVO	390R-070208M-MM	●	○	07	2.40	0.7	0.8	4.1	5.9	5.8	90.00	Destra
		NUOVO	390R-070216M-MM	●	○	07	2.40	0.2	1.6	4.1	5.9	5.8	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio inossidabile, ISO M



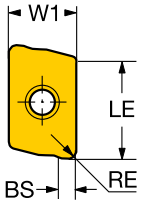
Metrico (mm)

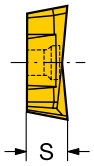
			Codice di ordinazione	M 1240	S 1240	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	MM	NUOVO	R390-11 T3 02E-MM	●	○	11	3.59	0.7	0.2	6.8	10.0	10.0	90.00	Destra
		NUOVO	R390-11 T3 08M-MM	●	○	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	Destra
		NUOVO	R390-11 T3 12E-MM	●	○	11	3.59	0.8	1.2	6.8	10.0	10.0	90.00	Destra
		NUOVO	R390-11 T3 16E-MM	●	○	11	3.59	0.4	1.6	6.8	10.0	10.0	90.00	Destra
		NUOVO	R390-11 T3 20E-MM	●	○	11	3.59		2.0	6.8	10.0	10.0	90.00	Destra
		NUOVO	R390-11 T3 31E-MM	●	○	11	3.59		3.1	6.8	10.0	10.0	90.00	Destra
		NUOVO	R390-17 04 04E-MM	●	○	17	4.76	1.0	0.4	9.6	15.7	15.7	90.00	Destra
		NUOVO	R390-17 04 08M-MM	●	○	17	4.76	1.5	0.8	9.6	15.7	15.7	90.00	Destra
		NUOVO	R390-17 04 12E-MM	●	○	17	4.76	1.1	1.2	9.6	15.7	15.7	90.00	Destra
		NUOVO	R390-17 04 16E-MM	●	○	17	4.76	0.7	1.6	9.6	15.7	15.7	90.00	Destra
		NUOVO	R390-17 04 20E-MM	●	○	17	4.76	0.3	2.0	9.6	15.7	15.7	90.00	Destra
		NUOVO	R390-17 04 31E-MM	●	○	17	4.76		3.1	9.6	15.7	15.7	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per acciaio inossidabile, ISO M





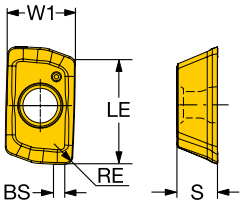
Metrico (mm)

			Codice di ordinazione	M 1240	S 1240	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	MM	NUOVO	R390-18 06 08M-MM	●	○	18	6.33	1.1	0.8	11.0	15.4	16.0	90.00	Destra
		NUOVO	R390-18 06 12M-MM	●	○	18	6.33	1.1	1.2	11.0	15.4	16.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per ghisa, ISO K



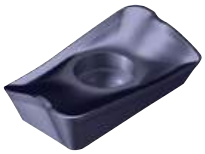
Metrico (mm)

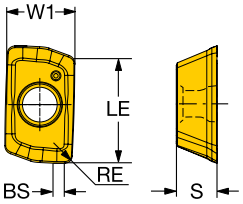
			K									
		Codice di ordinazione	1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	KL	R390-11 T3 08M-KL	●	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per ghisa, ISO K



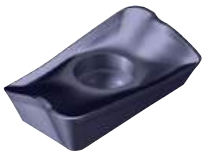


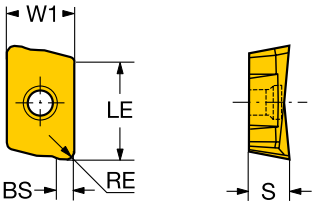
Metrico (mm)

		Codice di ordinazione	1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
			K									
Media	KM	390R-070208M-KM	●	07	2.40	0.7	0.8	4.1	5.9	5.8	90.00	Destra
		R390-11 T3 04M-KM	●	11	3.59	0.9	0.4	6.8	10.0	10.0	90.00	Destra
		R390-11 T3 08M-KM	●	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

Ottimizzato per ghisa, ISO K





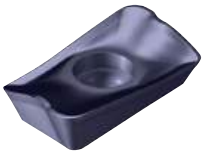
Metrico (mm)

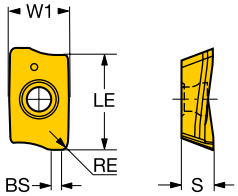
		Codice di ordinazione	1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
			K									
Media	KM	R390-17 04 08M-KM	●	17	4.76	1.5	0.8	9.6	15.7	15.7	90.00	Destra
		R390-18 06 08M-KM	●	18	6.33	1.1	0.8	11.0	15.4	16.0	90.00	Destra
		R390-18 06 12M-KM	●	18	6.33	1.1	1.2	11.0	15.4	16.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 390, inserto per fresatura

Ottimizzato per ghisa, ISO K



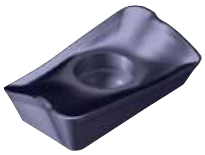


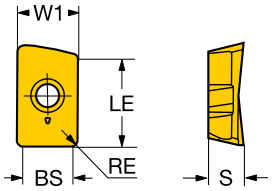
Metrico (mm)

		Codice di ordinazione	K 1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Pesante	KH	R390-17 04 08M-KH	●	17	4.76	1.5	0.8	9.6	15.7	15.7	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

Tecnologia Wiper





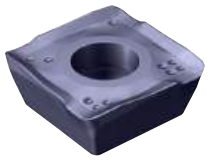
Metrico (mm)

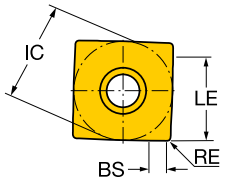
			P	M	N	S	H									
		Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**W1 [mm]**	**LE [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera	**PLW**	R390-11 T3 08E-PLW	●	○	○	○	○	11	3.59	5.0	0.8	6.8	10.0	10.0	90.00	Destra
Leggera	**PTW**	R390-18 06 16H-PTW	○	○	○	○	○	18	6.33	8.6	1.6	11.0	15.4	16.1	90.00	Destra

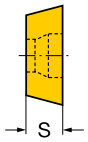
● = Scelta prioritaria ○ = Buona scelta

CoroMill® 490, inserto per fresatura

Ottimizzato per acciaio inossidabile, ISO M







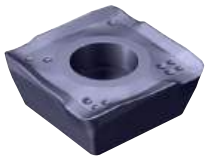
Metrico (mm)

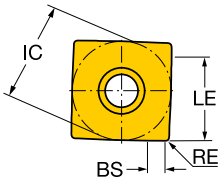
				P		M		N	S		H										
			Codice di ordinazione	1230	1230	1240	1230	1230	1240	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	ML	NUOVO	490R-08T308E-ML	●	○	●	○	○	○	○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	Destra
			490R-140408E-ML	●	○		○	○		○	14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	Destra
Media	MM	NUOVO	490R-08T308E-MM	●	○	●		○	○		08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	Destra
		NUOVO	490R-08T308M-MM			●			○		08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	Destra
		NUOVO	490R-08T316E-MM			●			○		08	3.30	0.6	1.6	8.50	5.6	5.5	90.00	Destra
		NUOVO	490R-140408M-MM			●			○		14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	Destra
		NUOVO	490R-140420M-MM			●			○		14	3.90	0.9	2.0	13.80	10.3	10.0	90.00	Destra

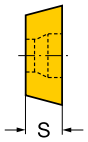
● = Scelta prioritaria ○ = Buona scelta

CoroMill® 490, inserto per fresatura

Ottimizzato per acciaio, ISO P







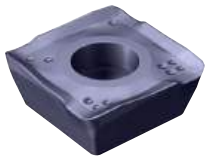
Metrico (mm)

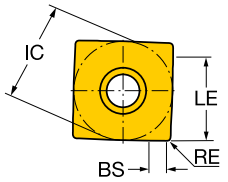
			P	M	K	N	S	H									
		Codice di ordinazione	**1230**	**1230**	**1220**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**IC [mm]**	**LE [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera	**PL**	490R-08T304M-PL	●	○			○	○	08	3.30	1.5	0.4	8.50	5.6	5.5	90.00	Destra
		490R-08T308M-PL	●	○			○	○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	Destra
		490R-140408M-PL	●	○	●	○	○	○	14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	Destra
Media	**PM**	490R-08T308M-PM	●	○			○	○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	Destra
		490R-08T312M-PM	●	○			○	○	08	3.30	0.9	1.2	8.50	5.6	5.5	90.00	Destra
		490R-08T316M-PM	●	○			○	○	08	3.30	0.6	1.6	8.50	5.6	5.5	90.00	Destra
		490R-140408M-PM	●	○	●	○	○	○	14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	Destra
		490R-140412M-PM	●	○		○	○	○	14	3.90	2.0	1.2	13.80	10.3	10.0	90.00	Destra
		490R-140416M-PM	●	○		○	○	○	14	3.90	1.2	1.6	13.80	10.3	10.0	90.00	Destra
		490R-140420M-PM	●	○		○	○	○	14	3.90	0.9	2.0	13.80	10.3	10.0	90.00	Destra
Pesante	**PH**	490R-08T308M-PH	●	○			○	○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	Destra
		490R-08T316M-PH	●	○			○	○	08	3.30	0.6	1.6	8.50	5.6	5.5	90.00	Destra
		490R-140408M-PH	●	○		○	○	○	14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	Destra
		490R-140420M-PH	●	○		○	○	○	14	3.90	0.9	2.0	13.80	10.3	10.0	90.00	Destra

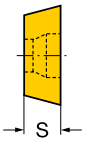
● = Scelta prioritaria ○ = Buona scelta

CoroMill® 490, inserto per fresatura

Ottimizzato per ghisa, ISO K







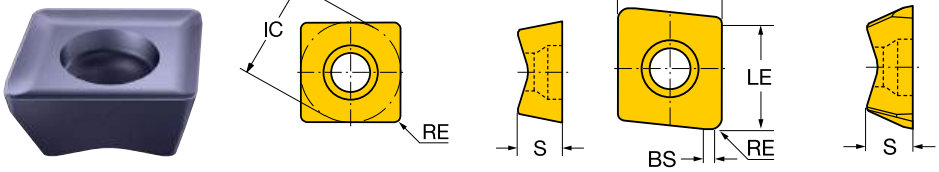
Metrico (mm)

		Codice di ordinazione	K 1220	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	KL	490R-08T304M-KL	●	08	3.30	1.5	0.4	8.50	5.6	5.5	90.00	Destra
		490R-08T308M-KL	●	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	Destra
Media	KM	490R-08T308M-KM	●	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 690, inserto per fresatura

Fresatura di contornatura lunga



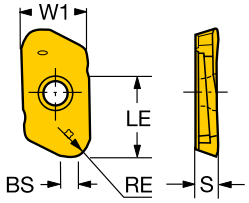
Metrico (mm)

		Codice di ordinazione	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	W1 [mm]	LE [mm]	KRINS [deg]	HAND
			S									
Leggera	SL	690-100508M-E-SL	○	10E	5.20	1.0	0.8		10.0	10.0	90.00	Destra
		690-100510M-P-SL	○	10P	5.20		1.0	10.00		9.0	90.00	Neutro
		690-100512M-E-SL	○	10E	5.20	1.0	1.2		10.0	10.0	90.00	Destra
		690-100516M-E-SL	○	10E	5.20	1.0	1.6		10.0	10.0	90.00	Destra
		690-100520M-E-SL	○	10E	5.20	1.0	2.0		10.0	10.0	90.00	Destra
		690-100531M-E-SL	○	10E	5.20	1.0	3.1		10.0	10.0	90.00	Destra
		690-140608M-E-SL	○	14E	6.35	1.0	0.8		14.5	14.8	90.00	Destra
		690-140610M-P-SL	○	14P	6.35		1.0	14.50		13.5	90.00	Neutro
		690-140612M-E-SL	○	14E	6.35	1.0	1.2		14.5	14.8	90.00	Destra
		690-140616M-E-SL	○	14E	6.35	1.0	1.6		14.5	14.8	90.00	Destra
		690-140631M-E-SL	○	14E	6.35	1.0	3.1		14.5	14.8	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 790, inserto per fresatura

Fresatura di spallamenti retti

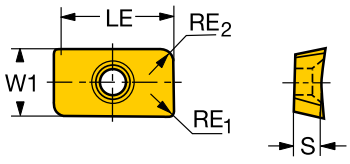


Metrico (mm)

		P	M	N	S	H									
	Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera PL	R790-160408PH-PL	●	○	○	○	○	16	4.00	1.0	0.8	11.0	12.0	12.0	90.00	Destra
	R790-160416PH-PL	●	○	○	○	○	16	4.00	1.0	1.6	11.0	12.0	12.0	90.00	Destra
	R790-160420PH-PL	●	○	○	○	○	16	4.00	1.0	2.0	11.0	12.0	12.0	90.00	Destra
	R790-160431PH-PL	●	○	○	○	○	16	4.00	1.0	3.1	11.0	12.0	12.0	90.00	Destra
	R790-160440PH-PL	●	○	○	○	○	16	4.00	1.0	4.0	11.0	12.0	12.0	90.00	Destra
	R790-160450PH-PL	●	○	○	○	○	16	4.00		5.0	11.0	12.0	12.0	90.00	Destra
	R790-220508PH-PL	●	○	○	○	○	22	5.00	1.0	0.8	16.0	18.0	18.0	90.00	Destra
	R790-220516PH-PL	●	○	○	○	○	22	5.00	1.0	1.6	16.0	18.0	18.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

Fresatura a tuffo

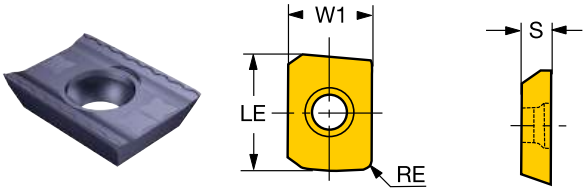


Metrico (mm)

			P	M	N	S	H								
		Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**RE [mm]**	**W1 [mm]**	**LE [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Media	**PM**	LPMH 25 06 10-PM	●	○	○	○	○	25	6.35	0.8	14.3	21.6	21.6	92.00	Destra

● = Scelta prioritaria ○ = Buona scelta

T-Max® long edge, inserto per fresatura

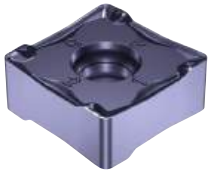


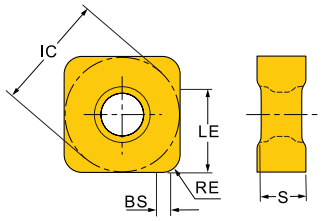
Metrico (mm)

		Codice di ordinazione	P 1230	M 1230	N 1230	S 1230	H 1230	SSC	S [mm]	RE [mm]	W1 [mm]	LE [mm]	KRINS [deg]	HAND
Leggera	ML	LEHW 18 04 16R-2	●	○	○	○	○	18	4.75	1.6	13.7	19.0	90.00	Destra
	PL	LDHT 19 04 00-PL	●	○	○	○	○	19	4.75	0.2	13.8	19.1	90.00	Neutro
		LEHT 18 04 16R-PL2	●	○	○	○	○	18	4.75	1.6	13.7	19.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MF80, inserto per fresatura



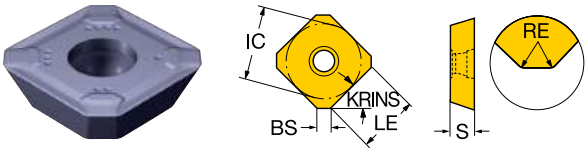


Metrico (mm)

			P		K											
		Codice di ordinazione	**4330**	**1230**	**4330**	**1220**	**3330**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**IC [mm]**	**LE [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Media	**M50**	MF80-130508M-M50		●		●		13	5.00	1.6	0.8	13.00	9.0	9.0	89.50	Destra
		MF80-130512M-M50	●	○	○	○	●	13	5.00	1.6	1.2	13.00	8.6	8.6	89.50	Destra
		MF80-130516M-M50	●	○	○	○	●	13	5.00	1.6	1.6	13.00	8.2	8.2	89.50	Destra

● = Scelta prioritaria ○ = Buona scelta

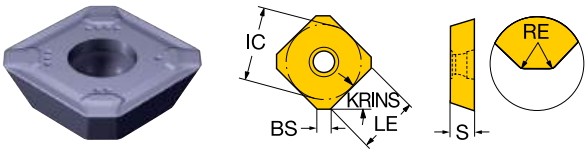
CoroMill® 245, inserto per fresatura



Metrico (mm)

			K										
		Codice di ordinazione	1220	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	KL	R245-12 T3 E-KL	●	12	3.97	2.1	1.5	13.40	10.0	200.0	6.5	45.00	Destra
		R245-12 T3 M-KL	●	12	3.97	2.0	1.5	13.40	10.0		6.5	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

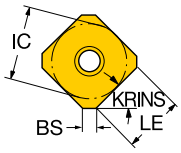


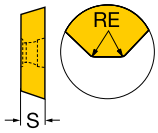
Metrico (mm)

			K									
		Codice di ordinazione	1220	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	KM	R245-12 T3 M-KM	●	12	3.97	2.0	1.5	13.40	10.0	6.5	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 245, inserto per fresatura

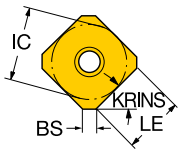


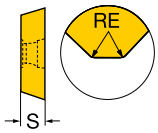


Metrico (mm)

			P	M	N	S	H										
		Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	PM	R245-12 T3 M-PM	●	○	○	○	○	12	3.97	2.0	1.5	13.40	10.0	6.5	45.00	Destra
		R245-18 T6 M-PM	●	○	○	○	○	18	6.10	1.5	1.0	18.00	13.9	9.8	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta



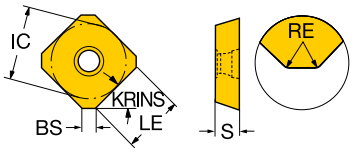


Metrico (mm)

			P	M		N	S		H											
		Codice di ordinazione	1230	1230	1240	1230	1230	1240	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	ML	NUOVO R245-12 T3 E-ML	●	○	●	○	○	○	○	12	3.97	2.1	1.5	13.40	10.0	200.0	6.5	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

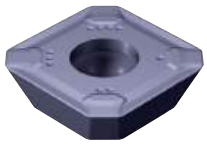
CoroMill® 245, inserto per fresatura

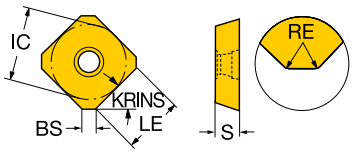


Metrico (mm)

			P	M	N	S	H										
		Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	PL	R245-12 T3 E-PL	●	○	○	○	○	12	3.97	2.1	1.5	13.40	10.0	200.0	6.5	45.00	Destra
		R245-12 T3 M-PL	●	○	○	○	○	12	3.97	2.0	1.5	13.40	10.0		6.5	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta





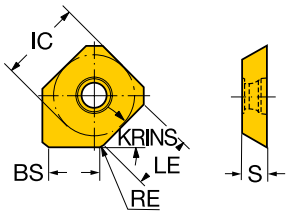
Metrico (mm)

				M	S										
			Codice di ordinazione	1240	1240	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Media	MM	NUOVO	R245-12 T3 K-MM	●	○	12	3.97	2.1	1.5	13.40	10.0	200.0	6.5	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 245, inserto per fresatura

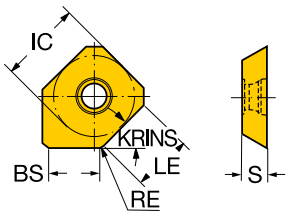
Tecnologia Wiper



Metrico (mm)

		P	M	K	N	S	H										
	Codice di ordinazione	**1230**	**1230**	**1220**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**IC [mm]**	**LE [mm]**	**BSR [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera **W**	R245-12 T3 E-W	●	○	●	○	○	○	12	3.97	8.2	1.5	13.40	10.0	500.0	2.5	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

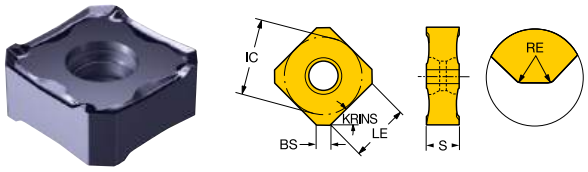


Metrico (mm)

		P	M	N	S	H										
	Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**IC [mm]**	**LE [mm]**	**BSR [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera **W**	R245-18 T6 E-W	●	○	○	○	○	18	6.10	10.8	1.0	18.00	13.9	500.0	9.8	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 345, inserto per fresatura

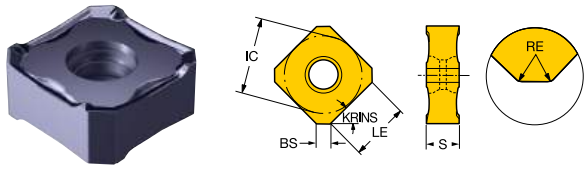


Metrico (mm)

			K										
	Codice di ordinazione		1220	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	KL	345R-1305M-KL	●	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

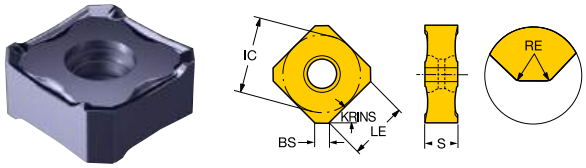


Metrico (mm)

			P	M	N	S	H										
	Codice di ordinazione		1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	ML	345R-13T5E-ML	●	○		○		13	5.45	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 345, inserto per fresatura

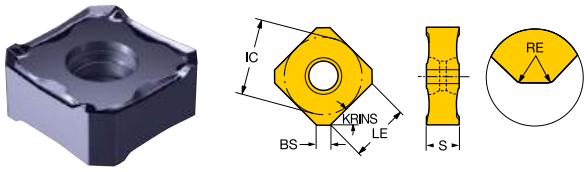


Metrico (mm)

			P	M	N	S	H										
		Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Media	MM	345R-13T5E-MM	●	○	○	○	○	13	5.45	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Destra
		345R-13T5M-MM	●	○	○	○	○	13	5.45	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 345, inserto per fresatura

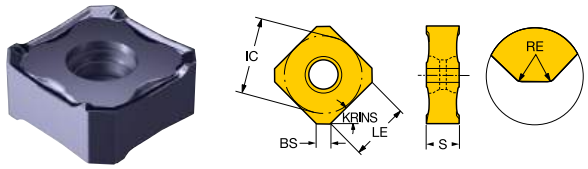


Metrico (mm)

			P	M	H											
		Codice di ordinazione	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	PL	345R-1305E-PL	●	○	○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Destra
		345R-1305M-PL	●	○	○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

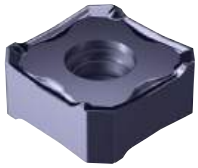


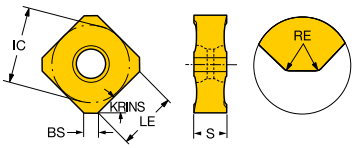
Metrico (mm)

			P	M	S	H										
		Codice di ordinazione	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Media	PM	345L-1305M-PM	●	○	○	○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Sinistra
		345R-1305M-PM	●	○	○	○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 345, inserto per fresatura





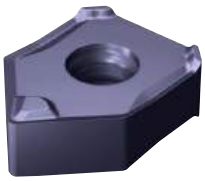
Metrico (mm)

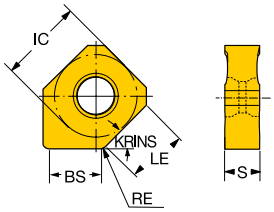
			P	M	S	H										
		Codice di ordinazione	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Pesante	PH	345R-1305M-PH	●		○	○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 345, inserto per fresatura

Tecnologia Wiper



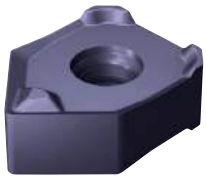


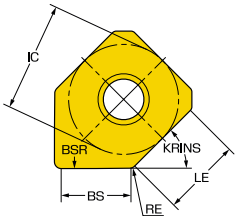
Metrico (mm)

			P	M	K	N	S	H										
		Codice di ordinazione	1230	1230	1220	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	KW8	345N-1305E-KW8			●				13	5.05	8.0	1.0	13.00	8.8	500.0	6.0	45.00	Neutro
	PW5	345N-1305E-PW5	●	○		○	○	○	13	5.05	5.0	1.0	13.00	8.8	500.0	6.0	45.00	Neutro
	PW8	345N-1305E-PW8	●	○		○	○	○	13	5.05	8.0	1.0	13.00	8.8	500.0	6.0	45.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

Tecnologia Wiper





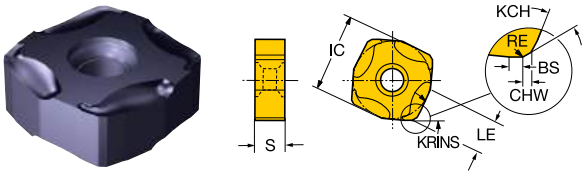
Metrico (mm)

			P	M	N	S	H										
		Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**IC [mm]**	**LE [mm]**	**BSR [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera	**MW8**	345N-13T5E-MW8	●	○	○	○	○	13	5.45	8.0	1.0	13.00	8.8	500.0	6.0	45.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 365, inserto per fresatura

R = Destro, L = Sinistro



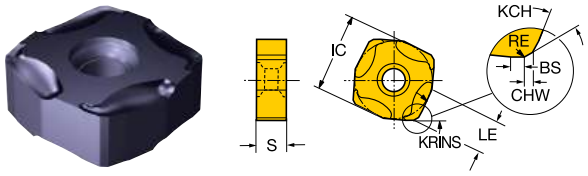
Metrico (mm)

			P	M	K	N	S	H												
		Codice di ordinazione	1230	1230	1220	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Media	KM	R365-1505ZNE-KM			●				15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	150.0	6.0	65.00	Destra
	PM	R365-1505ZNE-PM	●	○		○	○	○	15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	150.0	6.0	65.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 365, inserto per fresatura

R = Destro, L = Sinistro

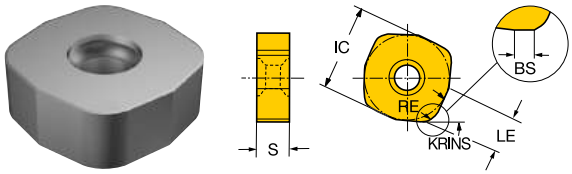


Metrico (mm)

			P	M	K	H												
		Codice di ordinazione	**1230**	**1230**	**1220**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**IC [mm]**	**KCH [deg]**	**CHW [mm]**	**LE [mm]**	**BSR [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera	**KL**	R365-1505ZNE-KL			●		15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	150.0	6.0	65.00	Destra
	PL	R365-1505ZNE-PL	●	○		○	15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	150.0	6.0	65.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 365, inserto per fresatura



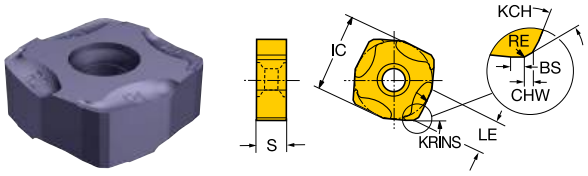
Metrico (mm)

		Codice di ordinazione	K 6290	SSC	S [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	NUOVO	N365-150536E	○	15	5.66	3.6	15.00	6.4	6.0	65.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 365, inserto per fresatura

R = Destro, L = Sinistro



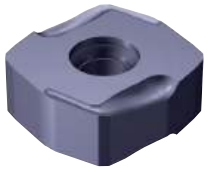
Metrico (mm)

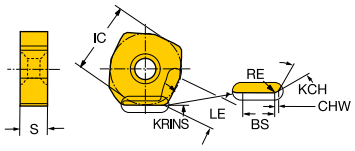
			K											
		Codice di ordinazione	1220	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	M50	R365-1505ZNM-M50	●	15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	6.0	65.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 365, inserto per fresatura

Tecnologia Wiper





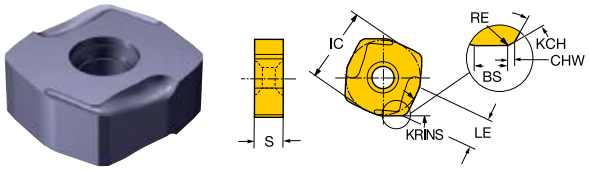
Metrico (mm)

		Codice di ordinazione	P 1230	M 1230	H 1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	PW4	N365-1505ZNE-PW4	●	○	○	15	5.66	4.0	0.6	15.00	35.0	0.8	6.4	200.0	6.0	65.00	Neutro
	PW8	N365-1505ZNE-PW8	●	○	○	15	5.66	8.0	0.2	15.00	35.0	0.8	6.4	431.0	6.0	65.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 365, inserto per fresatura

Tecnologia Wiper



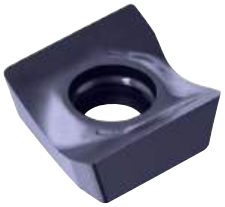
Metrico (mm)

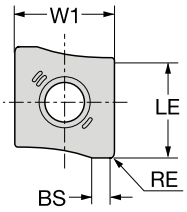
		Codice di ordinazione	K 1220	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	KW4	N365-1505ZNE-KW4	●	15	5.66	4.0	0.6	15.00	35.0	0.8	6.4	200.0	6.0	65.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Century, inserto per fresatura

R = Destro, L = Sinistro





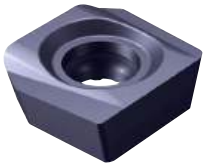
Metrico (mm)

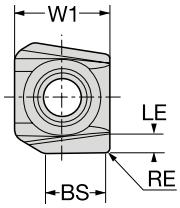
			P	M	K	N	S	H										
		Codice di ordinazione	**1230**	**1230**	**1220**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**W1 [mm]**	**LE [mm]**	**BSR [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera	**KL**	R590-110508H-KL			●				11	5.00	1.7	0.8	11.5	11.0	200.0	10.0	90.00	Destra
	PL	R590-110508H-PL	●	○		○	○	○	11	5.00	1.7	0.8	11.5	11.0	200.0	10.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Century, inserto per fresatura

Tecnologia Wiper





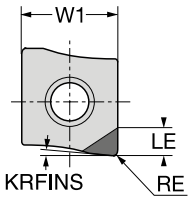
Metrico (mm)

			P	M	K	N	S	H										
		Codice di ordinazione	1230	1230	1220	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	KW	R590-110508H-KW			●				11	5.00	7.0	0.8	11.5	2.0	500.0	2.0	90.00	Destra
	PTW	R590-110504H-PTW	●	○		○	○	○	11	5.00	7.0	0.4	11.5	2.0		2.0	90.00	Destra
	PW	R590-110508H-PW	●	○		○	○	○	11	5.00	7.0	0.8	11.5	2.0	500.0	2.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Century, inserto per fresatura

R = Destro, L = Sinistro

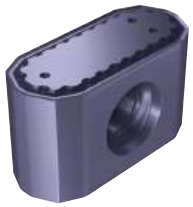


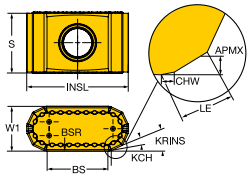
Metrico (mm)

			N								
		Codice di ordinazione	CD10	SSC	S [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	NFR	R590-110504H-PR2-NFR	●	11	5.00	0.4	11.5	3.0	2.0	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 425, inserto per fresatura





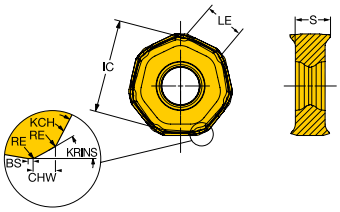
Metrico (mm)

			K											
		Codice di ordinazione	1220	SSC	S [mm]	BS [mm]	KCH [deg]	CHW [mm]	W1 [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	KLW	425N-1707E-KLW12	●	17	10.00	10.4	14.0	0.4	7.5	2.1	1250.0	0.9	25.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 745, inserto per fresatura

R = Destro, L = Sinistro



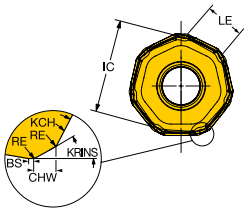
Metrico (mm)

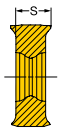
			Codice di ordinazione	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
				P												
Media	M30		745R-2109E-M30	●	21	9.00	0.3	1.0	21.00	17.0	1.3	8.9	25.0	5.2	42.00	Destra
Media	M31		745R-2109E-M31	●	21	9.00	1.9	1.0	21.00			7.1	150.0	4.5	42.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 745, inserto per fresatura

R = Destro, L = Sinistro



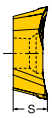


Metrico (mm)

			Codice di ordinazione	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
		P														
Media	M50		745R-2109E-M50	●	21	9.00	0.3	1.0	21.00	17.0	1.3	8.9	25.0	5.2	42.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® MH20, inserto per fresatura

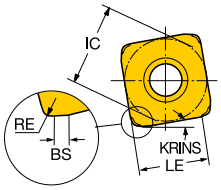


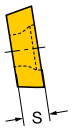
Metrico (mm)

				P	M		S		H										
			Codice di ordinazione	1230	1230	1240	1230	1240	1230	SSC	S [mm]	RE [mm]	REEQ [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	L30	NUOVO	MH20-060320E-L30			●		○		06	3.42	1.6	2.0	6.3	4.5	0.8	15.00	Destra
		NUOVO	MH20-080425E-L30			●		○		08	4.03	2.1	2.5	8.3	5.9	1.2	15.00	Destra
	L50	NUOVO	MH20-060320E-L50			●		○		06	3.42	1.6	2.0	6.3	4.5	0.8	15.00	Destra
		NUOVO	MH20-080425E-L50			●		○		08	4.03	2.1	2.5	8.3	5.9	1.2	15.00	Destra
	M20		MH20-060320M-M20	●	○		○		○	06	3.42	1.6	2.0	6.3	4.5	0.8	15.00	Destra
			MH20-080425M-M20	●	○		○		○	08	4.03	2.1	2.5	8.3	5.9	1.2	15.00	Destra
	M50		MH20-060320M-M50	●	○		○		○	06	3.42	1.6	2.0	6.3	4.5	0.8	15.00	Destra
			MH20-080425M-M50	●	○		○		○	08	4.03	2.1	2.5	8.3	5.9	1.2	15.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 210, inserto per fresatura



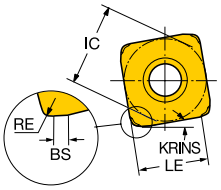


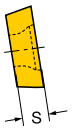
Metrico (mm)

			P	M	N	S	H											
		Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**IC [mm]**	**REEQ [mm]**	**LE [mm]**	**BSR [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Media	**PM**	R210-09 04 12M-PM	●	○	○	○	○	09	4.00	0.8	1.0	9.40	2.5	6.2		1.2	10.00	Destra
		R210-09 04 14E-PM	●	○		○		09	4.50	0.7	1.4	9.50	2.5	5.8	50.0	1.2	10.00	Neutro
		R210-14 05 12M-PM	●	○	○	○	○	14	4.76	0.8	1.0	14.50	3.5	11.3		2.0	10.00	Destra
		R210-14 05 14E-PM	●	○	○	○	○	14	5.26	0.7	1.4	14.60	3.5	10.8	50.0	2.0	10.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 210, inserto per fresatura



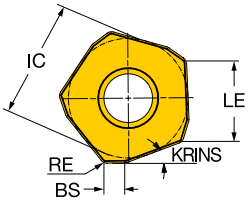


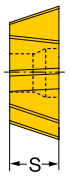
Metrico (mm)

			Codice di ordinazione	M 1240	S 1240	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	REEQ [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Media	MM	NUOVO	R210-09 04 14E-MM	●	○	09	4.50	0.7	1.4	9.50	2.5	5.8	50.0	1.2	10.00	Neutro
		NUOVO	R210-14 05 14E-MM	●	○	14	5.26	0.7	1.4	14.60	3.5	10.8	50.0	2.0	10.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 419, inserto per fresatura



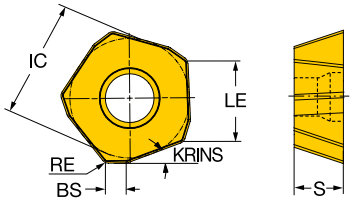


Metrico (mm)

			P	M	S	H										
		Codice di ordinazione	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	REEQ [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	MM	419R-1405E-MM	●	○	○	○	14	5.47	2.0	0.8	13.50	4.5	9.0	2.0	19.00	Destra
	PM	419R-1405M-PM	●	○	○		14	5.47	2.0	0.8	13.50	4.5	9.0	2.0	19.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 419, inserto per fresatura

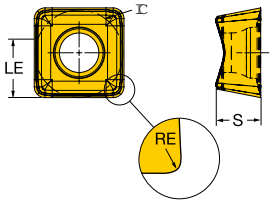


Metrico (mm)

				P	M		S		H									
			Codice di ordinazione	1230	1230	1240	1230	1240	1230	SSC	S [mm]	RE [mm]	IC [mm]	REEQ [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	SM	NUOVO	419N-140530E-SM	●	○	●	○	○	○	14	5.47	3.0	13.50	4.5	9.0	2.0	19.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 415, inserto per fresatura

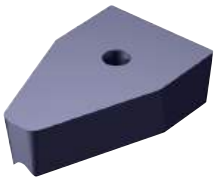


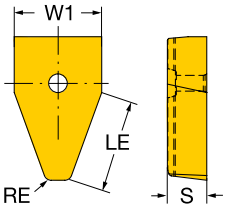
Metrico (mm)

			P	M	S	H										
		Codice di ordinazione	1230	1230	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	REEQ [mm]	CHW [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	M30	415N-05 02 06M-M30	●	○	○	○	05	2.21	0.6	5.00	1.5		3.8	0.9	15.00	Neutro
		415N-05 02 12M-M30	●	○	○	○	05	2.21	1.2	5.00	2.0	0.1	3.0	0.9	15.00	Neutro
		415N-07 03 10M-M30	●	○	○	○	07	3.07	1.0	7.00	2.2		5.0	1.2	15.00	Neutro
		415N-07 03 20M-M30	●	○	○	○	07	3.07	2.0	7.00	2.8	0.1	3.0	1.2	15.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 176, inserto per fresatura di ingranaggi



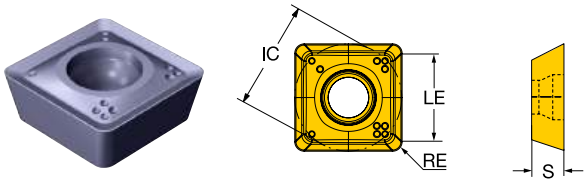


Metrico (mm)

	Codice di ordinazione	P 1230	SSC	S [mm]	PRSPC	W1 [mm]
PM	176M40-N100608E-PM	○	10	5.50	modulo 4	9.8
	176M60-N150612E-PM	○	15	5.50	modulo 6	14.7
	176M80-N210616E-PM	○	21	5.50	modulo 8	19.5

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 495, inserto per fresatura



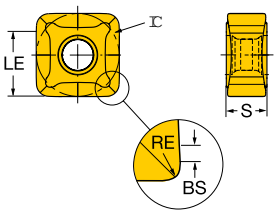
Metrico (mm)

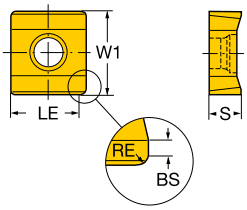
			P	M	N	S	H							
		Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**RE [mm]**	**IC [mm]**	**LE [mm]**	**KRINS [deg]**	**HAND**
Media	**PL**	495-09T3M-PM	●	○	○	○	○	09	3.51	0.8	9.00	7.4	90.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura

Ottimizzato per acciaio, ISO P





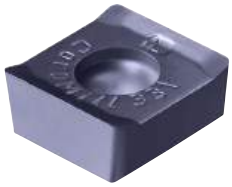
Metrico (mm)

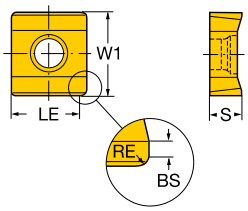
			P	M	N	S	H										
		Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**IC [mm]**	**W1 [mm]**	**LE [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Media	**PM**	N331.1A-08 45 20H-PM	●				○	08	4.45	1.2	2.0		9.5	6.5	6.5	90.00	Neutro
		N331.1A-11 50 20H-PM	●					11	4.95	1.2	2.0		11.5	9.5	9.5	90.00	Neutro
		N331.1D-136508E-PM	●	○	○	○	○	13	6.55	1.2	0.8	13.40		11.4	11.4	88.00	Neutro
		N331.1D-136520E-PM	●	○	○	○	○	13	6.55	1.2	2.0	13.40		10.2	10.1	88.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura

Ottimizzato per acciaio, ISO P

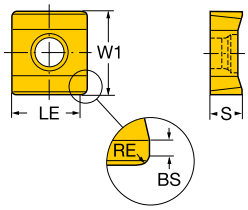




			P	M	S									
		Codice di ordinazione	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	PL	N331.1A-08 45 20H-PL	●	○	○	08	4.45	1.2	2.0	9.5	6.5	6.5	90.00	Neutro
		N331.1A-11 50 20H-PL	●	○	○	11	5.00	1.2	2.0	11.5	9.5	9.5	90.00	Neutro

CoroMill® 331, inserto per fresatura laterale e spianatura

Ottimizzato per ghisa, ISO K



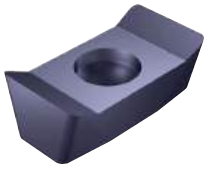
Metrico (mm)

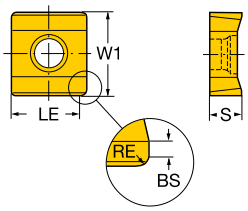
		Codice di ordinazione	1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
			K									
Leggera	KL	N331.1A-08 45 08E-KL	●	08	4.45	1.2	0.8	9.5	7.7	7.7	90.00	Neutro
		N331.1A-11 50 08E-KL	●	11	4.95	1.2	0.8	11.5	10.7	10.7	90.00	Neutro
Media	KM	N331.1A-08 45 08M-KM	●	08	4.45	1.2	0.8	9.5	7.7	7.7	90.00	Neutro
		N331.1A-11 50 08E-KM	●	11	4.95	1.2	0.8	11.5	10.7	10.7	90.00	Neutro
		N331.1A-11 50 08M-KM	●	11	4.95	1.2	0.8	11.5	10.7	10.7	90.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura

Ottimizzato per materiali non ferrosi, ISO N



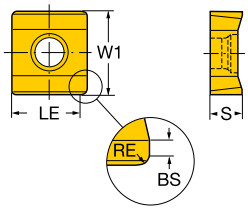


Metrico (mm)

			P	M	N	S									
		Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**W1 [mm]**	**LE [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera	**NL**	N331.1A-04 35 05H-NL	●	○	○	○	04	3.50	0.2	0.5	9.5	4.6	4.6	90.00	Neutro
		N331.1A-05 45 08H-NL	●	○	○	○	05	4.45	0.8	0.8	9.5	5.7	5.7	90.00	Neutro
		N331.1A-08 45 08H-NL	●	○	○	○	08	4.45	0.9	0.8	9.5	7.7	7.7	90.00	Neutro
		N331.1A-11 50 08H-NL	●	○	○	○	11	4.95	1.3	0.8	11.5	10.7	10.7	90.00	Neutro
		N331.1A-14 50 08H-NL	●	○	○	○	14	4.95	1.1	0.8	11.5	13.7	13.7	90.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura

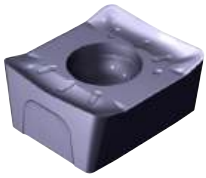


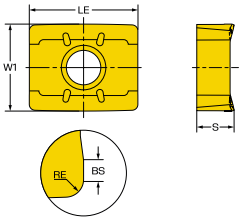
Metrico (mm)

		P	M	N	S	H									
	Codice di ordinazione	**1230**	**1230**	**1230**	**1230**	**1230**	**SSC**	**S [mm]**	**BS [mm]**	**RE [mm]**	**W1 [mm]**	**LE [mm]**	**APMX [mm]**	**KRINS [deg]**	**HAND**
Leggera WL	N331.1A-04 35 05H-WL	●	○	○	○	○	04	3.50	0.4	0.5	9.5	4.6	4.6	90.00	Neutro
	N331.1A-05 45 08H-WL	●	○	○	○	○	05	4.45	1.2	0.8	9.5	5.7	5.7	90.00	Neutro
	N331.1A-08 45 08H-WL	●	○	○	○	○	08	4.45	1.2	0.8	9.5	7.7	7.7	90.00	Neutro
	N331.1A-11 50 08H-WL	●	○	○	○	○	11	4.95	1.2	0.8	11.5	10.7	10.7	90.00	Neutro
	N331.1A-14 50 08H-WL	●	○	○	○	○	14	4.95	1.2	0.8	11.5	13.7	13.7	90.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura



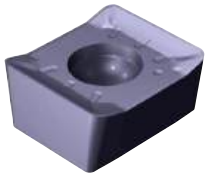


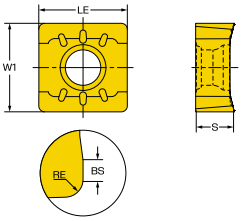
Metrico (mm)

			P	M	S									
		Codice di ordinazione	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	L50	N331.1A-043505E-L50	●	○	○	04	3.49	0.4	0.5	9.5	4.6	4.6	90.00	Neutro
		N331.1A-054508E-L50	●	○	○	05	4.49	1.2	0.8	9.5	5.7	5.7	90.00	Neutro
		N331.1A-084508E-L50	●	○	○	08	4.49	1.2	0.8	9.5	7.7	7.7	90.00	Neutro
		N331.1A-115008E-L50	●	○	○	11	4.99	1.2	0.8	11.5	10.7	10.7	90.00	Neutro
		N331.1A-145008E-L50	●	○	○	14	4.98	1.2	0.8	11.5	13.7	13.7	90.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura





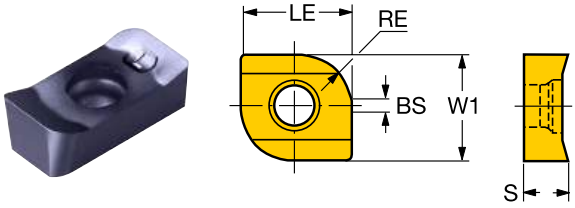
Metrico (mm)

			P	H									
		Codice di ordinazione	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	M30	N331.1A-043505E-M30	●	○	04	3.50	0.4	0.5	9.5	4.6	4.6	90.00	Neutro
		N331.1A-054508E-M30	●	○	05	4.50	1.2	0.8	9.5	5.7	5.7	90.00	Neutro
		N331.1A-084508E-M30	●	○	08	4.50	1.2	0.8	9.5	7.7	7.7	90.00	Neutro
		N331.1A-115008E-M30	●	○	11	5.00	1.2	0.8	11.5	10.7	10.7	90.00	Neutro
		N331.1A-145008E-M30	●	○	14	5.00	1.2	0.8	11.5	13.7	13.7	90.00	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura

Corpi fresa per inserti a raggio disponibili in versione Tailor Made



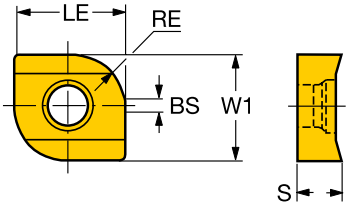
Metrico (mm)

			P	M	N	S	H									
		Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera	WL	L331.1A-04 35 15H-WL	●	○	○	○	○	04	3.50	0.4	1.5	9.5	4.6	4.6	90.00	Sinistra
		L331.1A-04 35 23H-WL	●	○	○	○	○	04	3.50	0.4	2.3	9.5	4.6	4.6	90.00	Sinistra
		L331.1A-05 45 15H-WL	●	○	○	○	○	05	4.45	1.2	1.5	9.5	5.7	5.7	90.00	Sinistra
		L331.1A-05 45 23H-WL	●	○	○	○	○	05	4.45	1.2	2.3	9.5	5.7	5.7	90.00	Sinistra
		L331.1A-05 45 30H-WL	●	○	○	○	○	05	4.45	1.3	3.0	9.5	5.7	5.7	90.00	Sinistra
		L331.1A-08 45 15H-WL	●	○	○	○	○	08	4.50	1.2	1.5	9.5	7.7	7.7	90.00	Sinistra
		L331.1A-08 45 23H-WL	●	○	○	○	○	08	4.50	1.2	2.3	9.5	7.7	7.7	90.00	Sinistra
		L331.1A-08 45 30H-WL	●	○	○	○	○	08	4.45	1.3	3.0	9.5	7.7	7.7	90.00	Sinistra
		L331.1A-11 50 15H-WL	●	○	○	○	○	11	5.00	1.2	1.5	11.5	10.7	10.7	90.00	Sinistra
		L331.1A-11 50 23H-WL	●	○	○	○	○	11	5.00	1.2	2.3	11.5	10.7	10.7	90.00	Sinistra
		L331.1A-11 50 30H-WL	●	○	○	○	○	11	4.95	1.3	3.0	11.5	10.7	10.7	90.00	Sinistra
		L331.1A-11 50 48H-WL	●	○	○	○	○	11	4.95	1.5	4.8	11.5	10.7	10.7	90.00	Sinistra
		L331.1A-11 50 63H-WL	●	○	○	○	○	11	4.95	1.6	6.3	11.5	10.7	10.7	90.00	Sinistra
		L331.1A-14 50 15H-WL	●	○	○	○	○	14	4.95	1.2	1.5	11.5	13.7	13.7	90.00	Sinistra
		L331.1A-14 50 23H-WL	●	○	○	○	○	14	4.95	1.2	2.3	11.5	13.7	13.7	90.00	Sinistra
		L331.1A-14 50 30H-WL	●	○	○	○	○	14	4.95	1.3	3.0	11.5	13.7	13.7	90.00	Sinistra
		L331.1A-14 50 48H-WL	●	○	○	○	○	14	4.95	1.5	4.8	11.5	13.7	13.7	90.00	Sinistra
		L331.1A-14 50 63H-WL	●	○	○	○	○	14	4.95	1.6	6.3	11.5	13.7	13.7	90.00	Sinistra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura

Corpi fresa per inserti a raggio disponibili in versione Tailor Made



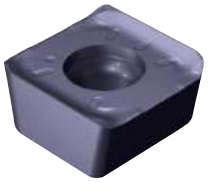
Metrico (mm)

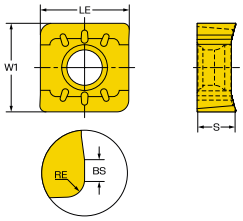
		P	M	N	S	H									
	Codice di ordinazione	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leggera WL	R331.1A-04 35 15H-WL	●	○	○	○	○	04	3.50	0.4	1.5	9.5	4.6	4.6	90.00	Destra
	R331.1A-04 35 23H-WL	●	○	○	○	○	04	3.50	0.4	2.3	9.5	4.6	4.6	90.00	Destra
	R331.1A-05 45 15H-WL	●	○	○	○	○	05	4.45	1.2	1.5	9.5	5.7	5.7	90.00	Destra
	R331.1A-05 45 23H-WL	●	○	○	○	○	05	4.45	1.2	2.3	9.5	5.7	5.7	90.00	Destra
	R331.1A-05 45 30H-WL	●	○	○	○	○	05	4.45	1.3	3.0	9.5	5.7	5.7	90.00	Destra
	R331.1A-08 45 15H-WL	●	○	○	○	○	08	4.50	1.2	1.5	9.5	7.7	7.7	90.00	Destra
	R331.1A-08 45 23H-WL	●	○	○	○	○	08	4.50	1.2	2.3	9.5	7.7	7.7	90.00	Destra
	R331.1A-08 45 30H-WL	●	○	○	○	○	08	4.45	1.3	3.0	9.5	7.7	7.7	90.00	Destra
	R331.1A-11 50 15H-WL	●	○	○	○	○	11	5.00	1.2	1.5	11.5	10.7	10.7	90.00	Destra
	R331.1A-11 50 23H-WL	●	○	○	○	○	11	5.00	1.2	2.3	11.5	10.7	10.7	90.00	Destra
	R331.1A-11 50 30H-WL	●	○	○	○	○	11	4.95	1.3	3.0	11.5	10.7	10.7	90.00	Destra
	R331.1A-11 50 48H-WL	●	○	○	○	○	11	4.95	1.5	4.8	11.5	10.7	10.7	90.00	Destra
	R331.1A-11 50 63H-WL	●	○	○	○	○	11	4.95	1.6	6.3	11.5	10.7	10.7	90.00	Destra
	R331.1A-14 50 15H-WL	●	○	○	○	○	14	4.95	1.2	1.5	11.5	13.7	13.7	90.00	Destra
	R331.1A-14 50 23H-WL	●	○	○	○	○	14	4.95	1.2	2.3	11.5	13.7	13.7	90.00	Destra
	R331.1A-14 50 30H-WL	●	○	○	○	○	14	4.95	1.3	3.0	11.5	13.7	13.7	90.00	Destra
	R331.1A-14 50 48H-WL	●	○	○	○	○	14	4.95	1.5	4.8	11.5	13.7	13.7	90.00	Destra
	R331.1A-14 50 63H-WL	●	○	○	○	○	14	4.95	1.6	6.3	11.5	13.7	13.7	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura

Corpi fresa per inserti a raggio disponibili in versione Tailor Made





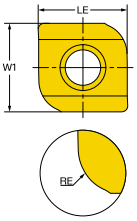
Metrico (mm)

			P	H									
		Codice di ordinazione	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	M30	L331.1A-115015E-M30	●	○	11	5.00	1.2	1.5	11.5	10.7	10.7	90.00	Sinistra
		L331.1A-115023E-M30	●	○	11	5.00	1.2	2.3	11.5	10.7	10.7	90.00	Sinistra
		L331.1A-115030E-M30	●	○	11	5.00	1.3	3.0	11.5	10.7	10.7	90.00	Sinistra
		R331.1A-115015E-M30	●	○	11	5.00	1.2	1.5	11.5	10.7	10.7	90.00	Destra
		R331.1A-115023E-M30	●	○	11	5.00	1.2	2.3	11.5	10.7	10.7	90.00	Destra
		R331.1A-115030E-M30	●	○	11	5.00	1.3	3.0	11.5	10.7	10.7	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 331, inserto per fresatura laterale e spianatura

Corpi fresa per inserti a raggio disponibili in versione Tailor Made

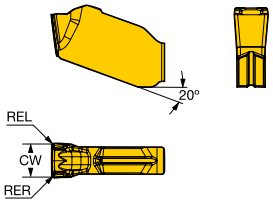


Metrico (mm)

			P	M	H									
		Codice di ordinazione	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Media	WM	L331.1A-08 45 40H-WM	●	○	○	08	4.45	1.4	4.0	9.5	7.7	7.7	90.00	Sinistra
		L331.1A-11 50 40H-WM	●	○	○	11	4.95	1.4	4.0	11.5	10.7	10.7	90.00	Sinistra
		L331.1A-14 50 40H-WM	●	○	○	14	4.95	1.4	4.0	11.5	13.7	13.7	90.00	Sinistra
		R331.1A-08 45 40H-WM	●	○	○	08	4.45	1.4	4.0	9.5	7.7	7.7	90.00	Destra
		R331.1A-11 50 40H-WM	●	○	○	11	4.95	1.4	4.0	11.5	10.7	10.7	90.00	Destra
		R331.1A-14 50 40H-WM	●	○	○	14	4.95	1.4	4.0	11.5	13.7	13.7	90.00	Destra

● = Scelta prioritaria ○ = Buona scelta

CoroMill® QD, inserto per scanalatura.

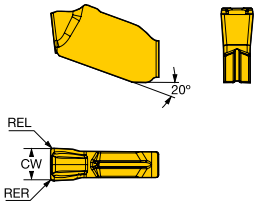


Metrico (mm)

			P	M	S	H						
		Codice di ordinazione	1230	1230	1230	1230	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]	HAND
Leggera	PL	QD-NE-0200-020E-PL	●	○	○	○	E	3.10	2.00	0.20	0.20	Neutro
		QD-NF-0239-020E-PL	●	○	○	○	F	3.10	2.39	0.20	0.20	Neutro
		QD-NF-0250-020E-PL	●	○	○	○	F	3.10	2.50	0.20	0.20	Neutro
		QD-NG-0300-020E-PL	●	○	○	○	G	3.10	3.00	0.20	0.20	Neutro
		QD-NG-0318-020E-PL	●	○	○	○	G	3.10	3.18	0.20	0.20	Neutro
		QD-NH-0400-025E-PL	●	○	○	○	H	4.00	4.00	0.25	0.25	Neutro
		QD-NJ-0476-030E-PL	●	○	○	○	J	5.00	4.76	0.30	0.30	Neutro
		QD-NJ-0500-030E-PL	●	○	○	○	J	5.00	5.00	0.30	0.30	Neutro
		QD-NK-0600-035E-PL	●	○	○	○	K	5.00	6.00	0.35	0.35	Neutro
		QD-NK-0635-035E-PL	●	○	○	○	K	5.00	6.35	0.35	0.35	Neutro
	SL	QD-NE-0200-020E-SL	●	○	○		E	3.10	2.00	0.20	0.20	Neutro
		QD-NF-0239-020E-SL	●	○	○		F	3.10	2.39	0.20	0.20	Neutro
		QD-NF-0250-020E-SL	●	○	○		F	3.10	2.50	0.20	0.20	Neutro
		QD-NG-0300-020E-SL	●	○	○		G	3.10	3.00	0.20	0.20	Neutro
		QD-NG-0318-020E-SL	●	○	○		G	3.10	3.18	0.20	0.20	Neutro
		QD-NH-0400-025E-SL	●	○	○		H	4.00	4.00	0.25	0.25	Neutro
		QD-NJ-0476-030E-SL	●	○	○		J	5.00	4.76	0.30	0.30	Neutro
		QD-NJ-0500-030E-SL	●	○	○		J	5.00	5.00	0.30	0.30	Neutro
		QD-NK-0600-035E-SL	●	○	○		K	5.00	6.00	0.35	0.35	Neutro
		QD-NK-0635-035E-SL	●	○	○		K	5.00	6.35	0.35	0.35	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® QD, inserto per scanalatura.

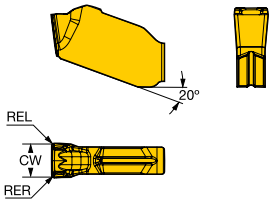


Metrico (mm)

			P	H							
		Codice di ordinazione	1230	1230	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]	HAND
Media	PM	QD-NE-0200-020E-PM	●	○	E	3.10	2.00	0.20	0.20	Neutro
		QD-NE-0200-020M-PM	●	○	E	3.10	2.00	0.20	0.20	Neutro
		QD-NF-0239-020E-PM	●	○	F	3.10	2.39	0.20	0.20	Neutro
		QD-NF-0239-020M-PM	●	○	F	3.10	2.39	0.20	0.20	Neutro
		QD-NF-0250-020E-PM	●	○	F	3.10	2.50	0.20	0.20	Neutro
		QD-NF-0250-020M-PM	●	○	F	3.10	2.50	0.20	0.20	Neutro
		QD-NG-0300-020E-PM	●	○	G	3.10	3.00	0.20	0.20	Neutro
		QD-NG-0300-020M-PM	●	○	G	3.10	3.00	0.20	0.20	Neutro
		QD-NG-0318-020E-PM	●	○	G	3.10	3.18	0.20	0.20	Neutro
		QD-NG-0318-020M-PM	●	○	G	3.10	3.18	0.20	0.20	Neutro
		QD-NH-0400-025E-PM	●	○	H	4.00	4.00	0.25	0.25	Neutro
		QD-NH-0400-025M-PM	●	○	H	4.00	4.00	0.25	0.25	Neutro
		QD-NJ-0476-030E-PM	●	○	J	5.00	4.76	0.30	0.30	Neutro
		QD-NJ-0476-030M-PM	●	○	J	5.00	4.76	0.30	0.30	Neutro
		QD-NJ-0500-030E-PM	●	○	J	5.00	5.00	0.30	0.30	Neutro
		QD-NJ-0500-030M-PM	●	○	J	5.00	5.00	0.30	0.30	Neutro
		QD-NK-0600-035E-PM	●	○	K	5.00	6.00	0.35	0.35	Neutro
		QD-NK-0600-035M-PM	●	○	K	5.00	6.00	0.35	0.35	Neutro
		QD-NK-0635-035E-PM	●	○	K	5.00	6.35	0.35	0.35	Neutro
		QD-NK-0635-035M-PM	●	○	K	5.00	6.35	0.35	0.35	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® QD, inserto per scanalatura.

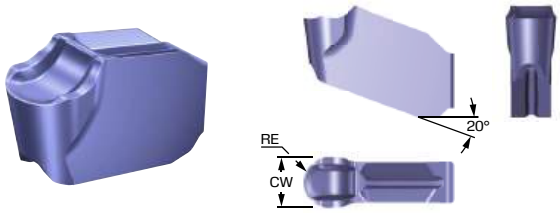


Metrico (mm)

			P	M	S	H						
		Codice di ordinazione	1230	1230	1230	1230	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]	HAND
Media	SM	QD-NE-0200-020E-SM	●	○	○	○	E	3.10	2.00	0.20	0.20	Neutro
		QD-NF-0239-020E-SM	●	○	○	○	F	3.10	2.39	0.20	0.20	Neutro
		QD-NF-0250-020E-SM	●	○	○	○	F	3.10	2.50	0.20	0.20	Neutro
		QD-NG-0300-020E-SM	●	○	○	○	G	3.10	3.00	0.20	0.20	Neutro
		QD-NG-0318-020E-SM	●	○	○	○	G	3.10	3.18	0.20	0.20	Neutro
		QD-NH-0400-025E-SM	●	○	○	○	H	4.00	4.00	0.25	0.25	Neutro
		QD-NJ-0476-030E-SM	●	○	○	○	J	5.00	4.76	0.30	0.30	Neutro
		QD-NJ-0500-030E-SM	●	○	○	○	J	5.00	5.00	0.30	0.30	Neutro
		QD-NK-0600-035E-SM	●	○	○	○	K	5.00	6.00	0.35	0.35	Neutro
		QD-NK-0635-035E-SM	●	○	○	○	K	5.00	6.35	0.35	0.35	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® QD, inserto per scanalatura.

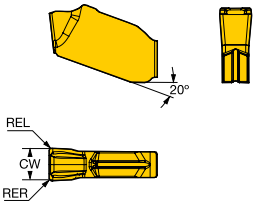


Metrico (mm)

			P	H					
		Codice di ordinazione	1230	1230	SSC	S [mm]	RE [mm]	CW [mm]	HAND
Media	PM	QD-NE-0200-100E-PM	●	○	E	3.10	1.0	2.00	Neutro
		QD-NG-0300-150E-PM	●	○	G	3.10	1.5	3.00	Neutro
		QD-NG-0318-159E-PM	●	○	G	3.10	1.6	3.18	Neutro
		QD-NH-0400-200E-PM	●	○	H	4.00	2.0	4.00	Neutro
		QD-NK-0600-300E-PM	●	○	K	5.00	3.0	6.00	Neutro
		QD-NK-0635-318E-PM	●	○	K	5.00	3.2	6.35	Neutro

● = Scelta prioritaria ○ = Buona scelta

CoroMill® QD, inserto per scanalatura.

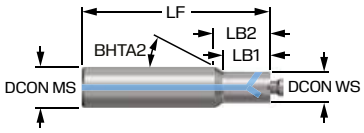


Metrico (mm)

		Codice di ordinazione	P 1230	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]	HAND
Pesante	PH	QD-NE-0200-035M-PH	●	E	3.10	2.00	0.35	0.35	Neutro
		QD-NF-0239-035M-PH	●	F	3.10	2.39	0.35	0.35	Neutro
		QD-NF-0250-035M-PH	●	F	3.10	2.50	0.35	0.35	Neutro
		QD-NG-0300-035M-PH	●	G	3.10	3.00	0.35	0.35	Neutro
		QD-NG-0318-035M-PH	●	G	3.10	3.18	0.35	0.35	Neutro
		QD-NH-0400-040M-PH	●	H	4.00	4.00	0.40	0.40	Neutro
		QD-NJ-0476-045M-PH	●	J	5.00	4.76	0.45	0.45	Neutro
		QD-NJ-0500-045M-PH	●	J	5.00	5.00	0.45	0.45	Neutro
		QD-NK-0600-050M-PH	●	K	5.00	6.00	0.50	0.50	Neutro
		QD-NK-0635-050M-PH	●	K	5.00	6.35	0.50	0.50	Neutro

● = Scelta prioritaria ○ = Buona scelta

Adattatore con accoppiamento a stelo cilindrico per CoroMill® 327



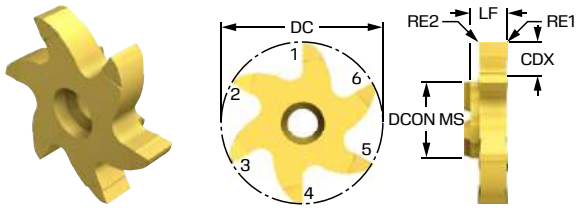
Valori comuni dei dati

CP [bar]	TQ [Nm]
20	6.5

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]	$BHTA_2$ [deg]
327-16A24SC-12	16.00	12.00	74.30	18.3	22.3	1	3	12.0	12.0	30.0
327-16A42EC-12	16.00	12.00	94.30	36.3	40.3	1	3	12.0	12.0	30.0
327-16A42EC-14	16.00	14.30	93.50	35.5	37.5	1	3	14.3	14.3	30.0
327-20A35SC-14	20.00	14.30	93.50	29.2	34.9	1	3	14.0	14.0	30.0

CoroMill® 327, testina in metallo duro integrale per scanalatura



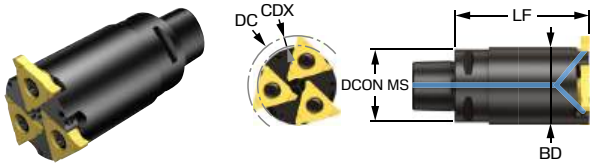
Metrico (mm)

	P	M	K	N	S									
Codice di ordinazione	**1025**	**1025**	**1025**	**1025**	**1025**	**CW [mm]**	**CDX [mm]**	**DC [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**ZEFP**	**CWTOLL [mm]**	**CWTOLU [mm]**	**RPMX [1/min]**
327R12-2830002-GLM	○	○	○	○	○	3.00	6.5	27.70	6.40	12.00	6	-0.010	0.010	50000
327R12-2840002-GLM	○	○	○	○	○	4.00	6.5	27.70	6.40	12.00	6	-0.010	0.010	50000
327R12-2850002-GLM	○	○	○	○	○	5.00	6.5	27.70	6.40	12.00	6	-0.010	0.010	50000
327R12-2850002-GMM	○	○	○	○	○	5.00	6.5	27.70	6.40	12.00	6	0.000	0.020	50000
327R12-2860002-GLM	○	○	○	○	○	6.00	6.5	27.70	6.40	12.00	6	-0.010	0.010	50000
327R12-2860002-GMM	○	○	○	○	○	6.00	6.5	27.70	6.40	12.00	6	0.000	0.020	50000
327R14-2850002-GM	○	○	○	○	○	5.00	6.5	27.70	6.60	14.30	3	0.000	0.020	50000
327R14-2860002-GM	○	○	○	○	○	6.00	6.5	27.70	6.60	14.30	3	0.000	0.020	50000

● = Scelta prioritaria ○ = Buona scelta

CoroMill® 328, fresa per scanalature

Coromant Capto® - adduzione interna di refrigerante

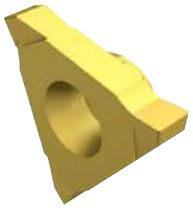


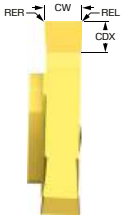
Metrico (mm)

Codice di ordinazione	DC [mm]	CNSC	$DCON_{MS}$ [mm]	BD [mm]	LF [mm]	CDX [mm]	CW [mm]	RPMX [1/min]
328-044C3-13M	44.00	3	32.00	34.0	60.00	4.0	1.30	17100
328-050C4-13M	50.00	3	40.00	40.0	40.00	4.0	1.30	14900
328-063C5-13M	63.00	3	50.00	50.0	40.00	5.0	1.30	11900

CoroMill® 328, inserto per fresatura di scanalature

Per scanalature di sedi di anelli elastici

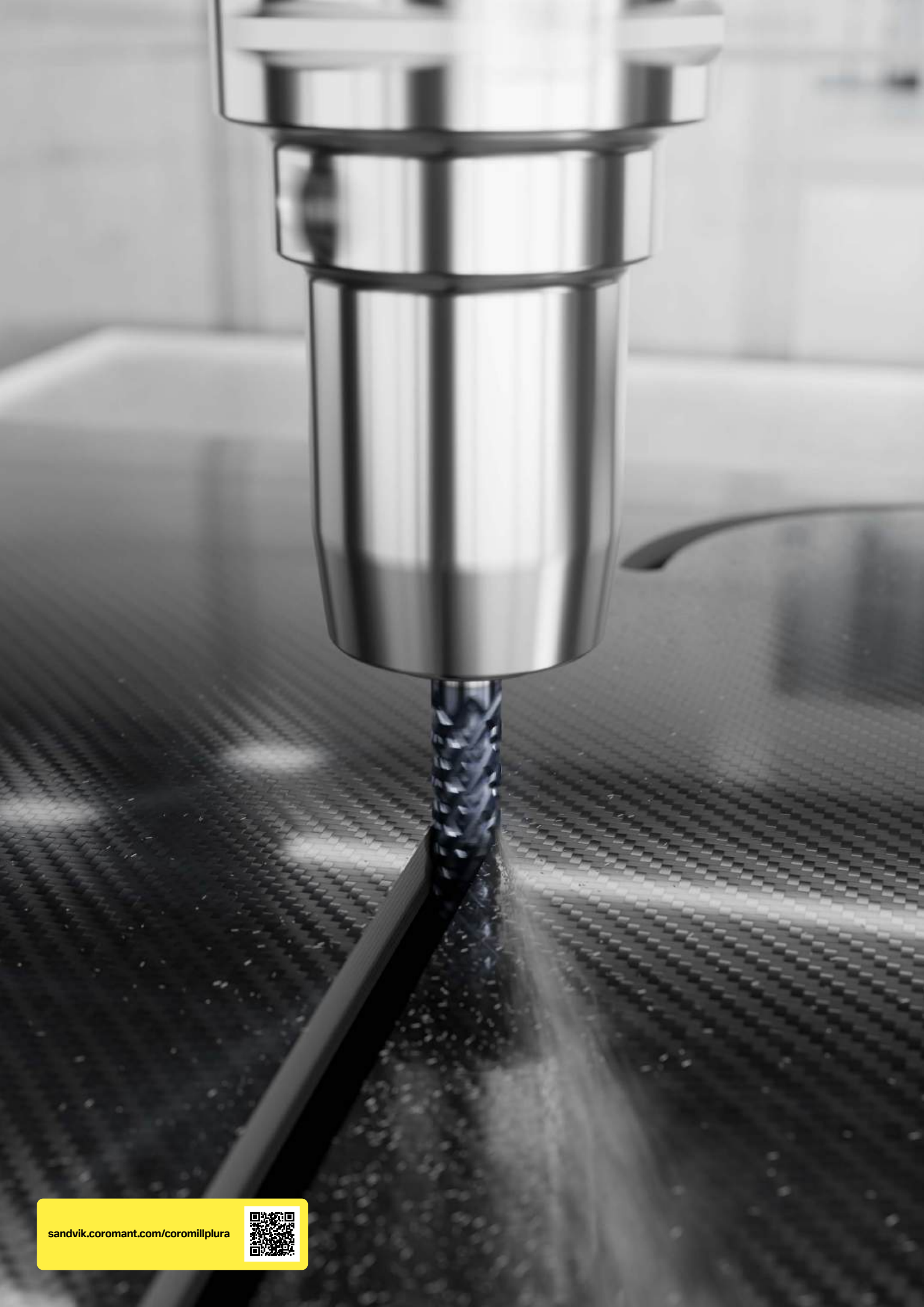




Metrico (mm)

	P	M	K	N	S	H								
Codice di ordinazione	**1025**	**1025**	**1025**	**1025**	**1025**	**1025**	**SSC**	**CW [mm]**	**REL [mm]**	**RER [mm]**	**CDX [mm]**	**CWTOLL [mm]**	**RETOLL [mm]**	**AN [deg]**
328R13-20002-GM	○	○	○	○	○	○	13	2.00	0.20	0.20	5.0	-0.020	-0.050	6.0
328R13-25002-GM	○	○	○	○	○	○	13	2.50	0.20	0.20	5.0	-0.020	-0.050	6.0
328R13-30002-GM	○	○	○	○	○	○	13	3.00	0.20	0.20	5.0	-0.020	-0.050	6.0
328R13-40002-GM	○	○	○	○	○	○	13	4.00	0.20	0.20	5.0	-0.020	-0.050	6.0
328R13-50002-GM	○	○	○	○	○	○	13	5.00	0.20	0.20	5.0	-0.020	-0.050	6.0

● = Scelta prioritaria ○ = Buona scelta



sandvik.coromant.com/coromillplura

CoroMill® Plura per compositi

Realizzate l'impossibile

La gamma CoroMill® Plura per compositi è stata progettata per ottenere bordi puliti e ridurre la delaminazione nei materiali compositi di difficile lavorazione.

Applicazione

— Per varie operazioni come l'esecuzione di cave, la lavorazione in rampa e la bordatura
— I componenti tipici sono: fusoliere, ali e stabilizzatori, correntini e longheroni, centine alari e telai, travi del pavimento, montanti, paratie di pressurizzazione e sottostrutture

(0)
Campi di applicazione ISO

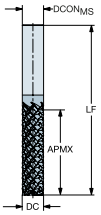
2P350

Fresa a taglienti seghettati

- Ideale quando è necessario un volume elevato di asportazione del metallo
- La geometria brevettata svolge una doppia azione di taglio che riduce i fenomeni di delaminazione, le vibrazioni e la rumorosità
- Progettata come una soluzione per lavorazioni a singola passata per varie operazioni come l'esecuzione di cave, la lavorazione in rampa e la bordatura

CoroMill® Plura, fresa a candela in metallo duro integrale per applicazioni di contornatura

Per materiali in CFRP



Valori comuni dei dati

FHA [deg]	TCDCON
40.00	h6

Metrico (mm)

		O							
	Codice di ordinazione	O2AD	O12M	DC [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]
NUOVO	2P350-0600-OA	●		6.00	5	18.0	18.00	60.00	6.00
NUOVO	2P350-0800-OA	●		8.00	6	20.0	20.00	70.00	8.00
NUOVO	2P350-1000-OA	●		10.00	6	30.0	30.00	80.00	10.00
NUOVO	2P350-1200-OA	●		12.00	6	31.8	31.80	82.50	12.00
NUOVO	2P350-1600-OA	●	●	16.00	8	48.0	48.00	108.00	16.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

FHA [deg]	TCDCON
40.000	h6

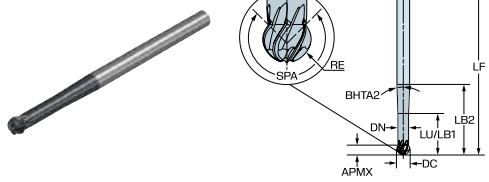
Imperiale (pollici)

		O						
	Codice di ordinazione	O2AD	DC [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]
NUOVO	2P350-0635-OA	●	0.250	5	0.752	0.752	2.500	0.250
NUOVO	2P350-0794-OA	●	0.313	6	0.752	0.752	2.500	0.313
NUOVO	2P350-0953-OA	●	0.375	6	1.122	1.122	3.000	0.375
NUOVO	2P350-1270-OA	●	0.500	6	1.252	1.252	3.248	0.500

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

	P	M	S										
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [mm]**	**RE [mm]**	**ZEFP**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**DN [mm]**	**LB_1 [mm]**	**LB_2 [mm]**
2L444-0200-TA0600	○	○	●	2.00	1.0	4	1.6	7.00	70.00	6.00	1.6	7.0	14.0
2L445-0300-TA0600	○	○	●	3.00	1.5	5	2.4	10.50	80.00	6.00	2.5	10.5	18.0
2L446-0400-TA0600	○	○	●	4.00	2.0	6	3.2	14.00	80.00	6.00	3.3	14.0	24.0
2L446-0500-TA0600	○	○	●	5.00	2.5	6	3.9	17.50	80.00	6.00	4.1	17.5	30.0
2L446-0600-TA0600	○	○	●	6.00	3.0	6	4.7	21.00	90.00	6.00	4.9	21.0	36.0
2L446-0800-TA0800	○	○	●	8.00	4.0	6	6.3	28.00	100.00	8.00	6.6	28.0	48.0
2L446-1000-TA1000	○	○	●	10.00	5.0	6	7.9	35.00	100.00	10.00	8.2	35.0	60.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

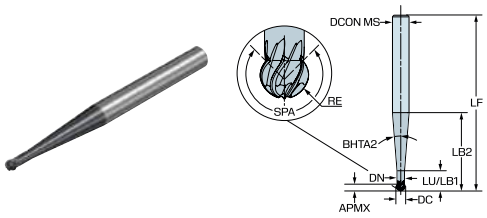
Imperiale (pollici)

	P	M	S										
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [inch]**	**RE [inch]**	**ZEFP**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**DN [inch]**	**LB_1 [inch]**	**LB_2 [inch]**
2L445-0318-TA0635	○	○	●	0.125	0.063	5	0.098	0.437	3.000	0.250	0.102	0.438	0.750
2L446-0476-TA0635	○	○	●	0.188	0.094	6	0.148	0.625	3.000	0.250	0.154	0.625	1.125
2L446-0635-TA0635	○	○	●	0.250	0.125	6	0.197	0.875	3.500	0.250	0.205	0.875	1.500
2L446-0794-TA0794	○	○	●	0.313	0.156	6	0.246	1.125	3.750	0.313	0.256	1.125	1.875
2L446-0953-TA0953	○	○	●	0.375	0.188	6	0.295	1.375	4.000	0.375	0.307	1.375	2.250

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

	P	M	S										
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [mm]**	**RE [mm]**	**ZEFP**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**DN [mm]**	**LB_1 [mm]**	**LB_2 [mm]**
2L464-0200-TA0600	○	○	●	2.00	1.0	4	1.6	5.00	85.00	6.00	1.6	5.0	20.0
2L465-0300-TA0800	○	○	●	3.00	1.5	5	2.4	7.50	90.00	8.00	2.5	7.5	30.0
2L466-0400-TA0800	○	○	●	4.00	2.0	6	3.2	10.00	90.00	8.00	3.3	10.0	40.0
2L466-0500-TA1000	○	○	●	5.00	2.5	6	3.9	12.50	90.00	10.00	4.1	12.5	50.0
2L466-0600-TA1000	○	○	●	6.00	3.0	6	4.7	15.00	100.00	10.00	4.9	15.0	55.0
2L466-0800-TA1200	○	○	●	8.00	4.0	6	6.3	20.00	110.00	12.00	6.6	20.0	65.0
2L466-1000-TA1600	○	○	●	10.00	5.0	6	7.9	25.00	130.00	16.00	8.2	25.0	80.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

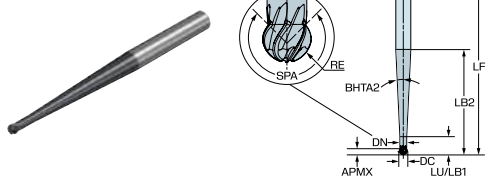
Imperiale (pollici)

	P	M	S										
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [inch]**	**RE [inch]**	**ZEFP**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**DN [inch]**	**LB_1 [inch]**	**LB_2 [inch]**
2L465-0318-TA0794	○	○	●	0.125	0.063	5	0.098	0.313	3.500	0.313	0.102	0.313	1.250
2L466-0476-TA0953	○	○	●	0.188	0.094	6	0.148	0.437	3.500	0.375	0.154	0.438	1.875
2L466-0635-TA0953	○	○	●	0.250	0.125	6	0.197	0.625	4.000	0.375	0.205	0.625	2.000
2L466-0794-TA1270	○	○	●	0.313	0.156	6	0.246	0.750	4.375	0.500	0.256	0.750	2.500
2L466-0953-TA1588	○	○	●	0.375	0.188	6	0.295	1.000	5.000	0.625	0.307	1.000	3.000

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

	P	M	S										
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [mm]**	**RE [mm]**	**ZEFP**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**DN [mm]**	**LB_1 [mm]**	**LB_2 [mm]**
2L484-0200-TI0600	○	○	●	2.00	1.0	4	1.6	5.00	95.00	6.00	1.6	5.0	30.0
2L485-0300-TI0800	○	○	●	3.00	1.5	5	2.4	7.50	100.00	8.00	2.5	7.5	45.0
2L486-0400-TI0800	○	○	●	4.00	2.0	6	3.2	10.00	100.00	8.00	3.3	10.0	60.0
2L486-0500-TI1000	○	○	●	5.00	2.5	6	3.9	12.50	105.00	10.00	4.1	12.5	65.0
2L486-0600-TI1000	○	○	●	6.00	3.0	6	4.7	15.00	110.00	10.00	4.9	15.0	70.0
2L486-0800-TI1200	○	○	●	8.00	4.0	6	6.3	20.00	125.00	12.00	6.6	20.0	80.0
2L486-1000-TI1600	○	○	●	10.00	5.0	6	7.9	25.00	160.00	16.00	8.2	25.0	110.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

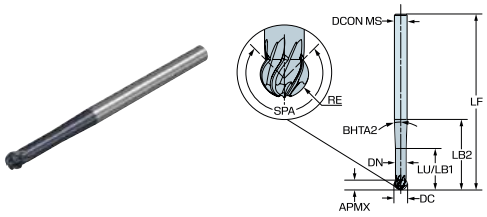
Imperiale (pollici)

	P	M	S										
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [inch]**	**RE [inch]**	**ZEFP**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**DN [inch]**	**LB_1 [inch]**	**LB_2 [inch]**
2L485-0318-TI0794	○	○	●	0.125	0.063	5	0.098	0.313	4.000	0.313	0.102	0.313	1.875
2L486-0476-TI0953	○	○	●	0.188	0.094	6	0.148	0.437	4.250	0.375	0.154	0.438	2.500
2L486-0635-TI0953	○	○	●	0.250	0.125	6	0.197	0.625	4.500	0.375	0.205	0.625	2.750
2L486-0794-TI1270	○	○	●	0.313	0.156	6	0.246	0.750	5.000	0.500	0.256	0.750	3.125
2L486-0953-TI1588	○	○	●	0.375	0.188	6	0.295	1.000	6.250	0.625	0.307	1.000	4.250

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

Codice di ordinazione	K R2AH	S R2AH	H R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	DN [mm]	LB_1 [mm]	LB_2 [mm]
2L444-0200-RA0600	○	●	○	2.00	1.0	4	1.6	7.00	70.00	6.00	1.6	7.0	14.0
2L445-0300-RA0600	○	●	○	3.00	1.5	5	2.4	10.50	80.00	6.00	2.5	10.5	18.0
2L446-0400-RA0600	○	●	○	4.00	2.0	6	3.2	14.00	80.00	6.00	3.3	14.0	24.0
2L446-0500-RA0600	○	●	○	5.00	2.5	6	3.9	17.50	80.00	6.00	4.1	17.5	30.0
2L446-0600-RA0600	○	●	○	6.00	3.0	6	4.7	21.00	90.00	6.00	4.9	21.0	36.0
2L446-0800-RA0800	○	●	○	8.00	4.0	6	6.3	28.00	100.00	8.00	6.6	28.0	48.0
2L446-1000-RA1000	○	●	○	10.00	5.0	6	7.9	35.00	100.00	10.00	8.2	35.0	60.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

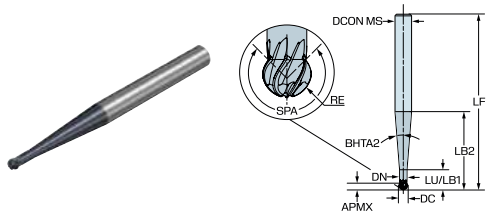
Imperiale (pollici)

Codice di ordinazione	K R2AH	S R2AH	H R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	DN [inch]	LB_1 [inch]	LB_2 [inch]
2L445-0318-RA0635	○	●	○	0.125	0.063	5	0.098	0.437	3.000	0.250	0.102	0.438	0.750
2L446-0476-RA0635	○	●	○	0.188	0.094	6	0.148	0.625	3.000	0.250	0.154	0.625	1.125
2L446-0635-RA0635	○	●	○	0.250	0.125	6	0.197	0.875	3.500	0.250	0.205	0.875	1.500
2L446-0794-RA0794	○	●	○	0.313	0.156	6	0.246	1.125	3.750	0.313	0.256	1.125	1.875
2L446-0953-RA0953	○	●	○	0.375	0.188	6	0.295	1.375	4.000	0.375	0.307	1.375	2.250

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

Codice di ordinazione	K R2AH	S R2AH	H R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	DN [mm]	LB_1 [mm]	LB_2 [mm]
2L464-0200-RA0600	○	●	○	2.00	1.0	4	1.6	5.00	85.00	6.00	1.6	5.0	20.0
2L465-0300-RA0800	○	●	○	3.00	1.5	5	2.4	7.50	90.00	8.00	2.5	7.5	30.0
2L466-0400-RA0800	○	●	○	4.00	2.0	6	3.2	10.00	90.00	8.00	3.3	10.0	40.0
2L466-0500-RA1000	○	●	○	5.00	2.5	6	3.9	12.50	90.00	10.00	4.1	12.5	50.0
2L466-0600-RA1000	○	●	○	6.00	3.0	6	4.7	15.00	100.00	10.00	4.9	15.0	55.0
2L466-0800-RA1200	○	●	○	8.00	4.0	6	6.3	20.00	110.00	12.00	6.6	20.0	65.0
2L466-1000-RA1600	○	●	○	10.00	5.0	6	7.9	25.00	130.00	16.00	8.2	25.0	80.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

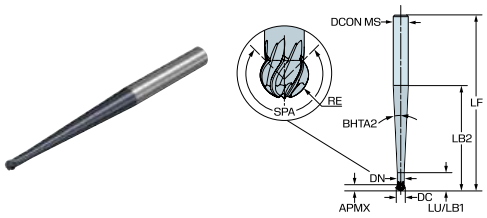
Imperiale (pollici)

Codice di ordinazione	K R2AH	S R2AH	H R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	DN [inch]	LB_1 [inch]	LB_2 [inch]
2L465-0318-RA0794	○	●	○	0.125	0.063	5	0.098	0.313	3.500	0.313	0.102	0.313	1.250
2L466-0476-RA0953	○	●	○	0.188	0.094	6	0.148	0.437	3.500	0.375	0.154	0.438	1.875
2L466-0635-RA0953	○	●	○	0.250	0.125	6	0.197	0.625	4.000	0.375	0.205	0.625	2.000
2L466-0794-RA1270	○	●	○	0.313	0.156	6	0.246	0.750	4.375	0.500	0.256	0.750	2.500
2L466-0953-RA1588	○	●	○	0.375	0.188	6	0.295	1.000	5.000	0.625	0.307	1.000	3.000

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrico (mm)

	K	S	H										
Codice di ordinazione	**R2AH**	**R2AH**	**R2AH**	**DC [mm]**	**RE [mm]**	**ZEFP**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**DN [mm]**	**LB_1 [mm]**	**LB_2 [mm]**
2L484-0200-RI0600	○	●	○	2.00	1.0	4	1.6	5.00	95.00	6.00	1.6	5.0	30.0
2L485-0300-RI0800	○	●	○	3.00	1.5	5	2.4	7.50	100.00	8.00	2.5	7.5	45.0
2L486-0400-RI0800	○	●	○	4.00	2.0	6	3.2	10.00	100.00	8.00	3.3	10.0	60.0
2L486-0500-RI1000	○	●	○	5.00	2.5	6	3.9	12.50	105.00	10.00	4.1	12.5	65.0
2L486-0600-RI1000	○	●	○	6.00	3.0	6	4.7	15.00	110.00	10.00	4.9	15.0	70.0
2L486-0800-RI1200	○	●	○	8.00	4.0	6	6.3	20.00	125.00	12.00	6.6	20.0	80.0
2L486-1000-RI1600	○	●	○	10.00	5.0	6	7.9	25.00	160.00	16.00	8.2	25.0	110.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

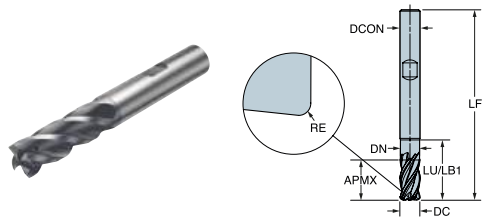
Imperiale (pollici)

	K	S	H										
Codice di ordinazione	**R2AH**	**R2AH**	**R2AH**	**DC [inch]**	**RE [inch]**	**ZEFP**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**DN [inch]**	**LB_1 [inch]**	**LB_2 [inch]**
2L485-0318-RI0794	○	●	○	0.125	0.063	5	0.098	0.313	4.000	0.313	0.102	0.313	1.875
2L486-0476-RI0953	○	●	○	0.188	0.094	6	0.148	0.437	4.250	0.375	0.154	0.438	2.500
2L486-0635-RI0953	○	●	○	0.250	0.125	6	0.197	0.625	4.500	0.375	0.205	0.625	2.750
2L486-0794-RI1270	○	●	○	0.313	0.156	6	0.246	0.750	5.000	0.500	0.256	0.750	3.125
2L486-0953-RI1588	○	●	○	0.375	0.188	6	0.295	1.000	6.250	0.625	0.307	1.000	4.250

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.00	h6	h10

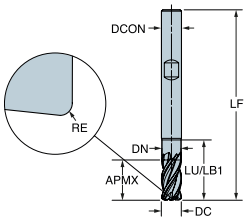
Metrico (mm)

	M	S							
Codice di ordinazione	**1745**	**1745**	**DC [mm]**	**RE [mm]**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**DN [mm]**
2S344-0600-050CTD	○	●	6.00	0.5	13.0	20.00	57.00	6.00	5.7
2S344-0600-100CTD	○	●	6.00	1.0	13.0	20.00	57.00	6.00	5.7
2S344-0800-050CTD	○	●	8.00	0.5	18.0	26.00	63.00	8.00	7.6
2S344-0800-100CTD	○	●	8.00	1.0	18.0	26.00	63.00	8.00	7.6
2S344-0800-200CTD	○	●	8.00	2.0	18.0	26.00	63.00	8.00	7.6
2S344-1000-050CTD	○	●	10.00	0.5	22.0	30.50	72.00	10.00	9.5
2S344-1000-100CTD	○	●	10.00	1.0	22.0	30.50	72.00	10.00	9.5
2S344-1000-200CTD	○	●	10.00	2.0	22.0	30.50	72.00	10.00	9.5
2S344-1200-050CTD	○	●	12.00	0.5	26.0	36.00	83.00	12.00	11.4
2S344-1200-100CTD	○	●	12.00	1.0	26.0	36.00	83.00	12.00	11.4
2S344-1200-200CTD	○	●	12.00	2.0	26.0	36.00	83.00	12.00	11.4
2S344-1200-250CTD	○	●	12.00	2.5	26.0	36.00	83.00	12.00	11.4
2S344-1200-300CTD	○	●	12.00	3.0	26.0	36.00	83.00	12.00	11.4
2S344-1600-050CTD	○	●	16.00	0.5	34.0	47.00	97.00	16.00	15.2
2S344-1600-100CTD	○	●	16.00	1.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-200CTD	○	●	16.00	2.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-250CTD	○	●	16.00	2.5	34.0	47.00	97.00	16.00	15.2
2S344-1600-300CTD	○	●	16.00	3.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-400CTD	○	●	16.00	4.0	34.0	47.00	97.00	16.00	15.2
2S344-2000-050CTD	○	●	20.00	0.5	42.0	56.00	109.60	20.00	19.0
2S344-2000-100CTD	○	●	20.00	1.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-200CTD	○	●	20.00	2.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-250CTD	○	●	20.00	2.5	42.0	56.00	109.60	20.00	19.0
2S344-2000-300CTD	○	●	20.00	3.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-400CTD	○	●	20.00	4.0	42.0	56.00	109.60	20.00	19.0
2S344-2500-050CTD	○	●	25.00	0.5	52.0	70.50	129.50	25.00	23.8
2S344-2500-100CTD	○	●	25.00	1.0	52.0	70.50	129.50	25.00	23.8
2S344-2500-200CTD	○	●	25.00	2.0	52.0	70.50	129.50	25.00	23.8
2S344-2500-250CTD	○	●	25.00	2.5	52.0	70.50	129.50	25.00	23.8
2S344-2500-300CTD	○	●	25.00	3.0	52.0	70.50	129.50	25.00	23.8

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.00	h6	h10

Metrico (mm)

	M	S							
Codice di ordinazione	1745	1745	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	DN [mm]
2S344-2500-400CTD	○	●	25.00	4.0	52.0	70.50	129.50	25.00	23.8

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.000	h6	h10

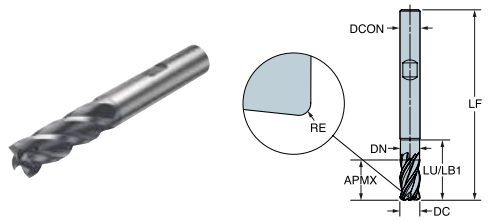
Imperiale (pollici)

	M	S							
Codice di ordinazione	1745	1745	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	DN [inch]
2S344-0635-038CTD	○	●	0.250	0.015	0.625	1.000	2.500	0.250	0.237
2S344-0635-076CTD	○	●	0.250	0.030	0.625	1.000	2.500	0.250	0.237
2S344-0635-152CTD	○	●	0.250	0.060	0.625	1.000	2.500	0.250	0.237
2S344-0952-038CTD	○	●	0.375	0.015	0.875	1.230	2.820	0.375	0.356
2S344-0952-076CTD	○	●	0.375	0.030	0.875	1.230	2.820	0.375	0.356
2S344-0952-152CTD	○	●	0.375	0.060	0.875	1.230	2.820	0.375	0.356
2S344-0952-229CTD	○	●	0.375	0.090	0.875	1.230	2.820	0.375	0.356
2S344-1270-076CTD	○	●	0.500	0.030	1.125	1.600	3.410	0.500	0.475
2S344-1270-152CTD	○	●	0.500	0.060	1.125	1.600	3.410	0.500	0.475
2S344-1270-229CTD	○	●	0.500	0.090	1.125	1.600	3.410	0.500	0.475
2S344-1588-076CTD	○	●	0.625	0.030	1.315	1.830	3.780	0.625	0.594
2S344-1588-152CTD	○	●	0.625	0.060	1.315	1.830	3.780	0.625	0.594
2S344-1588-229CTD	○	●	0.625	0.090	1.315	1.830	3.780	0.625	0.594
2S344-1588-305CTD	○	●	0.625	0.120	1.315	1.830	3.780	0.625	0.594
2S344-1588-483CTD	○	●	0.625	0.190	1.315	1.830	3.780	0.625	0.594

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio - adduzione interna di refrigerante



Valori comuni dei dati

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.000	h6	h10

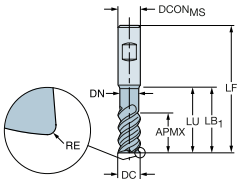
Imperiale (pollici)

	M	S							
Codice di ordinazione	1745	1745	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	DN [inch]
2S344-1905-076CTD	○	●	0.750	0.030	1.625	2.230	4.320	0.750	0.712
2S344-1905-152CTD	○	●	0.750	0.060	1.625	2.230	4.320	0.750	0.712
2S344-1905-229CTD	○	●	0.750	0.090	1.625	2.230	4.320	0.750	0.712
2S344-1905-305CTD	○	●	0.750	0.120	1.625	2.230	4.320	0.750	0.712
2S344-1905-483CTD	○	●	0.750	0.190	1.625	2.230	4.320	0.750	0.712
2S344-2540-076CTD	○	●	1.000	0.030	2.125	2.880	5.220	1.000	0.950
2S344-2540-152CTD	○	●	1.000	0.060	2.125	2.880	5.220	1.000	0.950
2S344-2540-229CTD	○	●	1.000	0.090	2.125	2.880	5.220	1.000	0.950
2S344-2540-305CTD	○	●	1.000	0.120	2.125	2.880	5.220	1.000	0.950
2S344-2540-483CTD	○	●	1.000	0.190	2.125	2.880	5.220	1.000	0.950
2S344-2540-635CTD	○	●	1.000	0.250	2.125	2.880	5.220	1.000	0.950

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.00	h6	h10

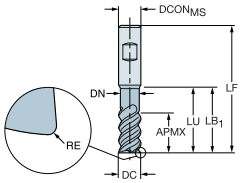
Metrico (mm)

	M	S							
Codice di ordinazione	**1745**	**1745**	**DC [mm]**	**RE [mm]**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**DCON$_{MS}$ [mm]**	**DN [mm]**
2F345-0600-050-TD	○	●	6.00	0.5	13.0	20.00	57.00	6.00	5.7
2F345-0600-100-TD	○	●	6.00	1.0	13.0	20.00	57.00	6.00	5.7
2F345-0800-050-TD	○	●	8.00	0.5	18.0	25.00	63.00	8.00	7.6
2F345-0800-100-TD	○	●	8.00	1.0	18.0	25.00	63.00	8.00	7.6
2F345-0800-200-TD	○	●	8.00	2.0	18.0	25.00	63.00	8.00	7.6
2F345-1000-050-TD	○	●	10.00	0.5	22.0	30.00	72.00	10.00	9.5
2F345-1000-100-TD	○	●	10.00	1.0	22.0	30.00	72.00	10.00	9.5
2F345-1000-200-TD	○	●	10.00	2.0	22.0	30.00	72.00	10.00	9.5
2F345-1200-050-TD	○	●	12.00	0.5	26.0	36.00	83.00	12.00	11.4
2F345-1200-100-TD	○	●	12.00	1.0	26.0	36.00	83.00	12.00	11.4
2F345-1200-200-TD	○	●	12.00	2.0	26.0	36.00	83.00	12.00	11.4
2F345-1200-250-TD	○	●	12.00	2.5	26.0	36.00	83.00	12.00	11.4
2F345-1200-300-TD	○	●	12.00	3.0	26.0	36.00	83.00	12.00	11.4
2F345-1600-050-TD	○	●	16.00	0.5	34.0	42.00	92.00	16.00	15.2
2F345-1600-100-TD	○	●	16.00	1.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-200-TD	○	●	16.00	2.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-250-TD	○	●	16.00	2.5	34.0	42.00	92.00	16.00	15.2
2F345-1600-300-TD	○	●	16.00	3.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-400-TD	○	●	16.00	4.0	34.0	42.00	92.00	16.00	15.2
2F345-2000-050-TD	○	●	20.00	0.5	42.0	52.00	104.00	20.00	19.0
2F345-2000-100-TD	○	●	20.00	1.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-200-TD	○	●	20.00	2.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-250-TD	○	●	20.00	2.5	42.0	52.00	104.00	20.00	19.0
2F345-2000-300-TD	○	●	20.00	3.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-400-TD	○	●	20.00	4.0	42.0	52.00	104.00	20.00	19.0
2F345-2500-050-TD	○	●	25.00	0.5	52.0	63.00	121.00	25.00	24.0
2F345-2500-100-TD	○	●	25.00	1.0	52.0	63.00	121.00	25.00	24.0
2F345-2500-200-TD	○	●	25.00	2.0	52.0	63.00	121.00	25.00	24.0
2F345-2500-250-TD	○	●	25.00	2.5	52.0	63.00	121.00	25.00	24.0
2F345-2500-300-TD	○	●	25.00	3.0	52.0	63.00	121.00	25.00	24.0

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.00	h6	h10

Metrico (mm)

	M	S							
Codice di ordinazione	**1745**	**1745**	**DC [mm]**	**RE [mm]**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**DCONMS [mm]**	**DN [mm]**
2F345-2500-400-TD	○	●	25.00	4.0	52.0	63.00	121.00	25.00	24.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.000	h6	h10

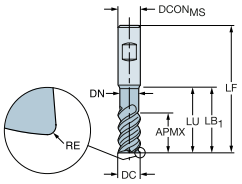
Imperiale (pollici)

	M	S							
Codice di ordinazione	**1745**	**1745**	**DC [inch]**	**RE [inch]**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**DCONMS [inch]**	**DN [inch]**
2F345-0635-038-TD	○	●	0.250	0.015	0.625	0.937	2.500	0.250	0.237
2F345-0635-076-TD	○	●	0.250	0.030	0.625	0.937	2.500	0.250	0.237
2F345-0635-152-TD	○	●	0.250	0.060	0.625	0.937	2.500	0.250	0.237
2F345-0952-038-TD	○	●	0.375	0.015	0.875	1.250	3.000	0.375	0.356
2F345-0952-076-TD	○	●	0.375	0.030	0.875	1.250	3.000	0.375	0.356
2F345-0952-152-TD	○	●	0.375	0.060	0.875	1.250	3.000	0.375	0.356
2F345-0952-229-TD	○	●	0.375	0.090	0.875	1.250	3.000	0.375	0.356
2F345-1270-076-TD	○	●	0.500	0.030	1.125	1.438	3.500	0.500	0.475
2F345-1270-152-TD	○	●	0.500	0.060	1.125	1.438	3.500	0.500	0.475
2F345-1270-229-TD	○	●	0.500	0.090	1.125	1.438	3.500	0.500	0.475
2F345-1588-076-TD	○	●	0.625	0.030	1.315	1.625	3.780	0.625	0.594
2F345-1588-152-TD	○	●	0.625	0.060	1.315	1.625	3.780	0.625	0.594
2F345-1588-229-TD	○	●	0.625	0.090	1.315	1.625	3.780	0.625	0.594
2F345-1588-305-TD	○	●	0.625	0.120	1.315	1.625	3.780	0.625	0.594
2F345-1588-483-TD	○	●	0.625	0.190	1.315	1.625	3.780	0.625	0.594

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Plura, fresa a candela integrale in metallo duro per fresatura pesante

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.000	h6	h10

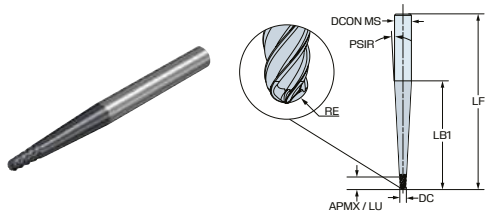
Imperiale (pollici)

	M	S							
Codice di ordinazione	**1745**	**1745**	**DC [inch]**	**RE [inch]**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**DCONMS [inch]**	**DN [inch]**
2F345-1905-076-TD	○	●	0.750	0.030	1.625	1.938	4.000	0.750	0.712
2F345-1905-152-TD	○	●	0.750	0.060	1.625	1.938	4.000	0.750	0.712
2F345-1905-229-TD	○	●	0.750	0.090	1.625	1.938	4.000	0.750	0.712
2F345-1905-305-TD	○	●	0.750	0.120	1.625	1.938	4.000	0.750	0.712
2F345-1905-483-TD	○	●	0.750	0.190	1.625	1.938	4.000	0.750	0.712
2F345-2540-076-TD	○	●	1.000	0.030	2.125	2.880	5.220	1.000	0.950
2F345-2540-152-TD	○	●	1.000	0.060	2.125	2.880	5.220	1.000	0.950
2F345-2540-229-TD	○	●	1.000	0.090	2.125	2.880	5.220	1.000	0.950
2F345-2540-305-TD	○	●	1.000	0.120	2.125	2.880	5.220	1.000	0.950
2F345-2540-483-TD	○	●	1.000	0.190	2.125	2.880	5.220	1.000	0.950
2F345-2540-635-TD	○	●	1.000	0.250	2.125	2.880	5.220	1.000	0.950

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

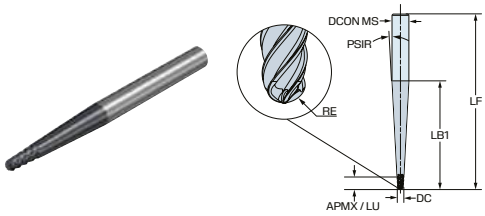
Metrico (mm)

Codice di ordinazione	P T2CH	M T2CH	S T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	LB_1 [mm]
2T345-0300-TA0600	○	○	●	3.00	1.5	5	7.5	7.50	70.00	6.00	30.1
2T345-0300-TA0800	○	○	●	3.00	1.5	5	8.0	8.00	90.00	8.00	49.2
2T345-0300-TA1000	○	○	●	3.00	1.5	5	10.0	10.00	110.00	10.00	68.2
2T346-0400-TA0600	○	○	●	4.00	2.0	6	10.0	10.00	70.00	6.00	21.0
2T346-0400-TA0800	○	○	●	4.00	2.0	6	10.0	10.00	90.00	8.00	40.1
2T346-0400-TA1000	○	○	●	4.00	2.0	6	10.0	10.00	110.00	10.00	59.2
2T346-0400-TA1200	○	○	●	4.00	2.0	6	12.0	12.00	125.00	12.00	78.3
2T346-0500-TA0800	○	○	●	5.00	2.5	6	12.5	12.50	90.00	8.00	31.1
2T346-0500-TA1000	○	○	●	5.00	2.5	6	12.5	12.50	110.00	10.00	50.1
2T346-0500-TA1200	○	○	●	5.00	2.5	6	12.5	12.50	125.00	12.00	69.2
2T346-0600-TA1000	○	○	●	6.00	3.0	6	15.0	15.00	110.00	10.00	41.1
2T346-0600-TA1200	○	○	●	6.00	3.0	6	15.0	15.00	125.00	12.00	60.2
2T346-0800-TA1200	○	○	●	8.00	4.0	6	20.0	20.00	125.00	12.00	42.1
2T346-1000-TA1200	○	○	●	10.00	5.0	6	22.0	22.00	125.00	12.00	24.0

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

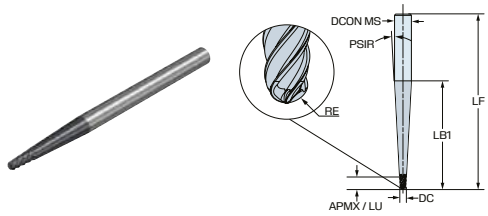
Imperiale (pollici)

	P	M	S								
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [inch]**	**RE [inch]**	**ZEFP**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**LB_1 [inch]**
2T345-0318-TA0635	○	○	●	0.125	0.063	5	0.313	0.313	3.000	0.250	1.253
2T345-0318-TA0953	○	○	●	0.125	0.063	5	0.375	0.375	4.250	0.375	2.446
2T346-0476-TA0953	○	○	●	0.188	0.094	6	0.469	0.469	4.250	0.375	1.880
2T346-0476-TA1270	○	○	●	0.188	0.094	6	0.500	0.500	5.000	0.500	3.073
2T346-0635-TA0953	○	○	●	0.250	0.125	6	0.625	0.625	4.250	0.375	1.314
2T346-0635-TA1270	○	○	●	0.250	0.125	6	0.625	0.625	5.000	0.500	2.507
2T346-0794-TA1270	○	○	●	0.313	0.156	6	0.781	0.781	5.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

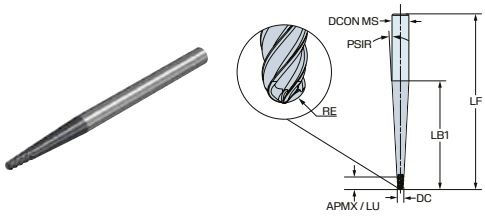
Metrico (mm)

Codice di ordinazione	P T2CH	M T2CH	S T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	LB_1 [mm]
2T345-0300-TE0600	○	○	●	3.00	1.5	5	7.5	7.50	100.00	6.00	30.1
2T345-0300-TE0800	○	○	●	3.00	1.5	5	8.0	8.00	120.00	8.00	49.2
2T345-0300-TE1000	○	○	●	3.00	1.5	5	10.0	10.00	140.00	10.00	68.2
2T346-0400-TE0600	○	○	●	4.00	2.0	6	10.0	10.00	100.00	6.00	21.0
2T346-0400-TE0800	○	○	●	4.00	2.0	6	10.0	10.00	120.00	8.00	40.1
2T346-0400-TE1000	○	○	●	4.00	2.0	6	10.0	10.00	140.00	10.00	59.2
2T346-0400-TE1200	○	○	●	4.00	2.0	6	12.0	12.00	155.00	12.00	78.3
2T346-0500-TE0800	○	○	●	5.00	2.5	6	12.5	12.50	120.00	8.00	31.1
2T346-0500-TE1000	○	○	●	5.00	2.5	6	12.5	12.50	140.00	10.00	50.1
2T346-0500-TE1200	○	○	●	5.00	2.5	6	12.5	12.50	155.00	12.00	69.2
2T346-0600-TE1000	○	○	●	6.00	3.0	6	15.0	15.00	140.00	10.00	41.1
2T346-0600-TE1200	○	○	●	6.00	3.0	6	15.0	15.00	155.00	12.00	60.2
2T346-0800-TE1200	○	○	●	8.00	4.0	6	20.0	20.00	155.00	12.00	42.1
2T346-1000-TE1200	○	○	●	10.00	5.0	6	22.0	22.00	155.00	12.00	24.0

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

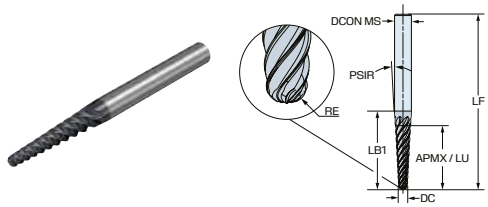
Imperiale (pollici)

	P	M	S								
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [inch]**	**RE [inch]**	**ZEFP**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**LB_1 [inch]**
2T345-0318-TE0635	○	○	●	0.125	0.063	5	0.313	0.313	4.000	0.250	1.253
2T345-0318-TE0953	○	○	●	0.125	0.063	5	0.375	0.375	5.500	0.375	2.446
2T346-0476-TE0953	○	○	●	0.188	0.094	6	0.469	0.469	5.500	0.375	1.880
2T346-0476-TE1270	○	○	●	0.188	0.094	6	0.500	0.500	6.000	0.500	3.073
2T346-0635-TE0953	○	○	●	0.250	0.125	6	0.625	0.625	5.500	0.375	1.314
2T346-0635-TE1270	○	○	●	0.250	0.125	6	0.625	0.625	6.000	0.500	2.507
2T346-0794-TE1270	○	○	●	0.313	0.156	6	0.781	0.781	6.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

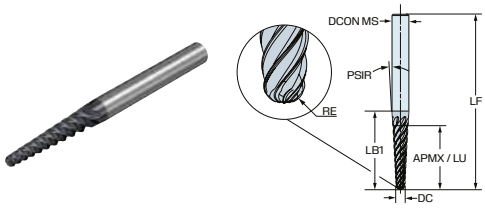
Metrico (mm)

Codice di ordinazione	P T2CH	M T2CH	S T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	LB_1 [mm]
2T385-0300-TA0600	○	○	●	3.00	1.5	5	18.0	18.00	70.00	6.00	30.1
2T385-0300-TA0800	○	○	●	3.00	1.5	5	24.0	24.00	90.00	8.00	49.2
2T385-0300-TA1000	○	○	●	3.00	1.5	5	30.0	30.00	110.00	10.00	68.2
2T386-0400-TA0600	○	○	●	4.00	2.0	6	18.0	18.00	70.00	6.00	21.0
2T386-0400-TA0800	○	○	●	4.00	2.0	6	24.0	24.00	90.00	8.00	40.1
2T386-0400-TA1000	○	○	●	4.00	2.0	6	30.0	30.00	110.00	10.00	59.2
2T386-0400-TA1200	○	○	●	4.00	2.0	6	36.0	36.00	125.00	12.00	78.3
2T386-0500-TA0800	○	○	●	5.00	2.5	6	30.0	30.00	90.00	8.00	31.1
2T386-0500-TA1000	○	○	●	5.00	2.5	6	40.0	40.00	110.00	10.00	50.1
2T386-0500-TA1200	○	○	●	5.00	2.5	6	48.0	48.00	125.00	12.00	69.2
2T386-0600-TA1000	○	○	●	6.00	3.0	6	40.0	40.00	110.00	10.00	41.1
2T386-0600-TA1200	○	○	●	6.00	3.0	6	48.0	48.00	125.00	12.00	60.2
2T386-0800-TA1200	○	○	●	8.00	4.0	6	42.0	42.00	125.00	12.00	42.1

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

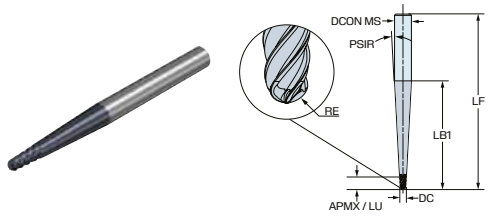
Imperiale (pollici)

	P	M	S								
Codice di ordinazione	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	LB_1 [inch]
2T385-0318-TA0635	○	○	●	0.125	0.063	5	0.750	0.750	3.000	0.250	1.253
2T385-0318-TA0953	○	○	●	0.125	0.063	5	1.125	1.125	4.250	0.375	2.446
2T386-0476-TA0953	○	○	●	0.188	0.094	6	1.500	1.500	4.250	0.375	1.880
2T386-0476-TA1270	○	○	●	0.188	0.094	6	2.000	2.000	5.000	0.500	3.073
2T386-0635-TA0953	○	○	●	0.250	0.125	6	1.250	1.250	4.250	0.375	1.314
2T386-0635-TA1270	○	○	●	0.250	0.125	6	2.000	2.000	5.000	0.500	2.507
2T386-0794-TA1270	○	○	●	0.313	0.156	6	1.875	1.875	5.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

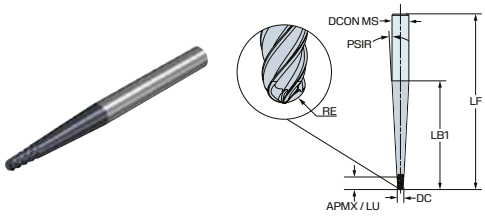
Metrico (mm)

Codice di ordinazione	K R2AH	S R2AH	H R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	LB_1 [mm]
2T345-0300-RA0600	○	●	○	3.00	1.5	5	7.5	7.50	70.00	6.00	30.1
2T345-0300-RA0800	○	●	○	3.00	1.5	5	8.0	8.00	90.00	8.00	49.2
2T345-0300-RA1000	○	●	○	3.00	1.5	5	10.0	10.00	110.00	10.00	68.2
2T346-0400-RA0600	○	●	○	4.00	2.0	6	10.0	10.00	70.00	6.00	21.0
2T346-0400-RA0800	○	●	○	4.00	2.0	6	10.0	10.00	90.00	8.00	40.1
2T346-0400-RA1000	○	●	○	4.00	2.0	6	10.0	10.00	110.00	10.00	59.2
2T346-0400-RA1200	○	●	○	4.00	2.0	6	12.0	12.00	125.00	12.00	78.3
2T346-0500-RA0800	○	●	○	5.00	2.5	6	12.5	12.50	90.00	8.00	31.1
2T346-0500-RA1000	○	●	○	5.00	2.5	6	12.5	12.50	110.00	10.00	50.1
2T346-0500-RA1200	○	●	○	5.00	2.5	6	12.5	12.50	125.00	12.00	69.2
2T346-0600-RA1000	○	●	○	6.00	3.0	6	15.0	15.00	110.00	10.00	41.1
2T346-0600-RA1200	○	●	○	6.00	3.0	6	15.0	15.00	125.00	12.00	60.2
2T346-0800-RA1200	○	●	○	8.00	4.0	6	20.0	20.00	125.00	12.00	42.1
2T346-1000-RA1200	○	●	○	10.00	5.0	6	22.0	22.00	125.00	12.00	24.0

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

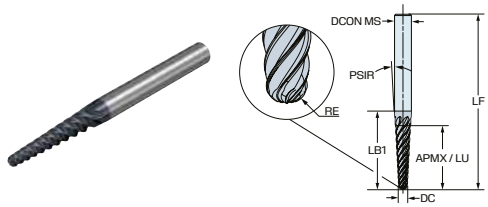
Imperiale (pollici)

	K	S	H								
Codice di ordinazione	**R2AH**	**R2AH**	**R2AH**	**DC [inch]**	**RE [inch]**	**ZEFP**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**LB_1 [inch]**
2T345-0318-RA0635	○	●	○	0.125	0.063	5	0.313	0.313	3.000	0.250	1.253
2T345-0318-RA0953	○	●	○	0.125	0.063	5	0.375	0.375	4.250	0.375	2.446
2T346-0476-RA0953	○	●	○	0.188	0.094	6	0.469	0.469	4.250	0.375	1.880
2T346-0476-RA1270	○	●	○	0.188	0.094	6	0.500	0.500	5.000	0.500	3.073
2T346-0635-RA0953	○	●	○	0.250	0.125	6	0.625	0.625	4.250	0.375	1.314
2T346-0635-RA1270	○	●	○	0.250	0.125	6	0.625	0.625	5.000	0.500	2.507
2T346-0794-RA1270	○	●	○	0.313	0.156	6	0.781	0.781	5.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

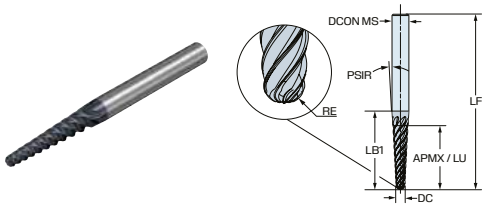
Metrico (mm)

Codice di ordinazione	K R2AH	S R2AH	H R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	LB_1 [mm]
2T385-0300-RA0600	○	●	○	3.00	1.5	5	18.0	18.00	70.00	6.00	30.1
2T385-0300-RA0800	○	●	○	3.00	1.5	5	24.0	24.00	90.00	8.00	49.2
2T385-0300-RA1000	○	●	○	3.00	1.5	5	30.0	30.00	110.00	10.00	68.2
2T386-0400-RA0600	○	●	○	4.00	2.0	6	18.0	18.00	70.00	6.00	21.0
2T386-0400-RA0800	○	●	○	4.00	2.0	6	24.0	24.00	90.00	8.00	40.1
2T386-0400-RA1000	○	●	○	4.00	2.0	6	30.0	30.00	110.00	10.00	59.2
2T386-0400-RA1200	○	●	○	4.00	2.0	6	36.0	36.00	125.00	12.00	78.3
2T386-0500-RA0800	○	●	○	5.00	2.5	6	30.0	30.00	90.00	8.00	31.1
2T386-0500-RA1000	○	●	○	5.00	2.5	6	40.0	40.00	110.00	10.00	50.1
2T386-0500-RA1200	○	●	○	5.00	2.5	6	48.0	48.00	125.00	12.00	69.2
2T386-0600-RA1000	○	●	○	6.00	3.0	6	40.0	40.00	110.00	10.00	41.1
2T386-0600-RA1200	○	●	○	6.00	3.0	6	48.0	48.00	125.00	12.00	60.2
2T386-0800-RA1200	○	●	○	8.00	4.0	6	42.0	42.00	125.00	12.00	42.1

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela conica in metallo duro integrale CoroMill® Plura a testa sferica per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

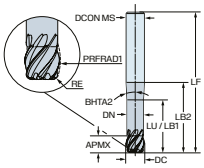
Imperiale (pollici)

	K	S	H								
Codice di ordinazione	**R2AH**	**R2AH**	**R2AH**	**DC [inch]**	**RE [inch]**	**ZEFP**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**LB_1 [inch]**
2T385-0318-RA0635	○	●	○	0.125	0.063	5	0.750	0.750	3.000	0.250	1.253
2T385-0318-RA0953	○	●	○	0.125	0.063	5	1.125	1.125	4.250	0.375	2.446
2T386-0476-RA0953	○	●	○	0.188	0.094	6	1.500	1.500	4.250	0.375	1.880
2T386-0476-RA1270	○	●	○	0.188	0.094	6	2.000	2.000	5.000	0.500	3.073
2T386-0635-RA0953	○	●	○	0.250	0.125	6	1.250	1.250	4.250	0.375	1.314
2T386-0635-RA1270	○	●	○	0.250	0.125	6	2.000	2.000	5.000	0.500	2.507
2T386-0794-RA1270	○	●	○	0.313	0.156	6	1.875	1.875	5.000	0.500	1.941

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura, a barilotto per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
6	42.00	h6

Metrico (mm)

Codice di ordinazione	P T2CH	M T2CH	S T2CH	DC [mm]	RE_2 [mm]	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	PRFRAD [mm]	DN [mm]	LB_1 [mm]	LB_2 [mm]
2A146-0600A012-TCMH	○	○	●	6.00	1.0	5.7	18.00	90.00	10.00	12.00	5.4	18.0	50.0
2A146-0600A030-TCMH	○	○	●	6.00	1.0	9.0	18.00	90.00	10.00	30.00	5.4	18.0	50.0
2A146-0800A016-TCMH	○	○	●	8.00	1.0	7.6	24.00	100.00	10.00	16.00	7.2	24.0	60.0
2A146-0800A040-TCMH	○	○	●	8.00	1.0	12.0	24.00	100.00	10.00	40.00	7.2	24.0	60.0
2A146-1000A020-TCMI	○	○	●	10.00	2.0	9.4	30.00	110.00	12.00	20.00	9.0	30.0	65.0
2A146-1000A050-TCMI	○	○	●	10.00	2.0	15.1	30.00	110.00	12.00	50.00	9.0	30.0	65.0
2A146-1200A024-TCMK	○	○	●	12.00	3.0	11.3	36.00	120.00	16.00	24.00	10.8	36.0	72.0
2A146-1200A060-TCMK	○	○	●	12.00	3.0	18.1	36.00	120.00	16.00	60.00	10.8	36.0	72.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
6	42.000	h6

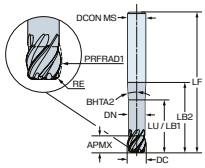
Imperiale (pollici)

Codice di ordinazione	P T2CH	M T2CH	S T2CH	DC [inch]	RE_2 [inch]	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	PRFRAD [inch]	DN [inch]	LB_1 [inch]	LB_2 [inch]
2A146-0635A013-TCIE	○	○	●	0.250	0.040	0.236	0.750	3.750	0.375	0.500	0.225	0.750	2.187
2A146-0635A032-TCIE	○	○	●	0.250	0.040	0.376	0.750	3.750	0.375	1.250	0.225	0.750	2.187
2A146-0953A019-TCIG	○	○	●	0.375	0.080	0.354	1.125	4.250	0.500	0.750	0.338	1.125	2.467
2A146-0953A048-TCIG	○	○	●	0.375	0.080	0.564	1.125	4.250	0.500	1.875	0.338	1.125	2.467
2A146-1270A025-TCII	○	○	●	0.500	0.120	0.472	1.500	5.000	0.625	1.000	0.450	1.500	3.094
2A146-1270A064-TCII	○	○	●	0.500	0.120	0.753	1.500	5.000	0.625	2.500	0.450	1.500	3.094

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura, a barilotto per profilatura

Ottimizzato per il titanio



Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
6	42.00	h6

Metrico (mm)

	P	M	S										
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [mm]**	**RE_2 [mm]**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**PRFRAD [mm]**	**DN [mm]**	**LB_1 [mm]**	**LB_2 [mm]**
2A146-0600A012-TCMD	○	○	●	6.00	1.0	5.7	18.00	60.00	6.00	12.00	5.4	18.0	24.0
2A146-0600A030-TCMD	○	○	●	6.00	1.0	9.0	18.00	60.00	6.00	30.00	5.4	18.0	24.0
2A146-0800A016-TCMF	○	○	●	8.00	1.0	7.6	24.00	70.00	8.00	16.00	7.2	24.0	34.0
2A146-0800A040-TCMF	○	○	●	8.00	1.0	12.0	24.00	70.00	8.00	40.00	7.2	24.0	34.0
2A146-1000A020-TCMH	○	○	●	10.00	2.0	9.4	30.00	80.00	10.00	20.00	9.0	30.0	40.0
2A146-1000A050-TCMH	○	○	●	10.00	2.0	15.1	30.00	80.00	10.00	50.00	9.0	30.0	40.0
2A146-1200A024-TCMI	○	○	●	12.00	3.0	11.3	36.00	90.00	12.00	24.00	10.8	36.0	45.0
2A146-1200A060-TCMI	○	○	●	12.00	3.0	18.1	36.00	90.00	12.00	60.00	10.8	36.0	45.0

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	FHA [deg]	TCDCON
6	42.000	h6

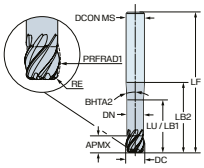
Imperiale (pollici)

	P	M	S										
Codice di ordinazione	**T2CH**	**T2CH**	**T2CH**	**DC [inch]**	**RE_2 [inch]**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**PRFRAD [inch]**	**DN [inch]**	**LB_1 [inch]**	**LB_2 [inch]**
2A146-0635A013-TCIC	○	○	●	0.250	0.040	0.236	0.750	2.500	0.250	0.500	0.225	0.750	1.083
2A146-0635A032-TCIC	○	○	●	0.250	0.040	0.376	0.750	2.500	0.250	1.250	0.225	0.750	1.083
2A146-0953A019-TCIE	○	○	●	0.375	0.080	0.354	1.125	3.000	0.375	0.750	0.338	1.125	1.437
2A146-0953A048-TCIE	○	○	●	0.375	0.080	0.564	1.125	3.000	0.375	1.875	0.338	1.125	1.437
2A146-1270A025-TCIG	○	○	●	0.500	0.120	0.472	1.500	3.750	0.500	1.000	0.450	1.500	1.967
2A146-1270A064-TCIG	○	○	●	0.500	0.120	0.753	1.500	3.750	0.500	2.500	0.450	1.500	1.967

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura, a barilotto per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

ZEFP	TCDCON
6	h6

Metrico (mm)

Codice di ordinazione	K R2AH	S R2AH	H R2AH	DC [mm]	RE_2 [mm]	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	PRFRAD [mm]	DN [mm]	LB_1 [mm]	LB_2 [mm]	FHA [deg]
2A146-0600A012-RCMH	○	●	○	6.00	1.0	5.7	18.00	90.00	10.00	12.00	5.4	18.0	50.0	38.00
2A146-0600A030-RCMH	○	●	○	6.00	1.0	9.0	18.00	90.00	10.00	30.00	5.4	18.0	50.0	42.00
2A146-0800A016-RCMH	○	●	○	8.00	1.0	7.6	24.00	100.00	10.00	16.00	7.2	24.0	60.0	38.00
2A146-0800A040-RCMH	○	●	○	8.00	1.0	12.0	24.00	100.00	10.00	40.00	7.2	24.0	60.0	42.00
2A146-1000A020-RCMI	○	●	○	10.00	2.0	9.4	30.00	110.00	12.00	20.00	9.0	30.0	65.0	38.00
2A146-1000A050-RCMI	○	●	○	10.00	2.0	15.1	30.00	110.00	12.00	50.00	9.0	30.0	65.0	42.00
2A146-1200A024-RCMK	○	●	○	12.00	3.0	11.3	36.00	120.00	16.00	24.00	10.8	36.0	72.0	38.00
2A146-1200A060-RCMK	○	●	○	12.00	3.0	18.1	36.00	120.00	16.00	60.00	10.8	36.0	72.0	42.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	TCDCON
6	h6

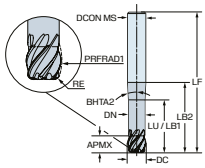
Imperiale (pollici)

Codice di ordinazione	K R2AH	S R2AH	H R2AH	DC [inch]	RE_2 [inch]	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	PRFRAD [inch]	DN [inch]	LB_1 [inch]	LB_2 [inch]	FHA [deg]
2A146-0635A013-RCIE	○	●	○	0.250	0.040	0.236	0.750	3.750	0.375	0.500	0.225	0.750	2.187	38.000
2A146-0635A032-RCIE	○	●	○	0.250	0.040	0.376	0.750	3.750	0.375	1.250	0.225	0.750	2.187	42.000
2A146-0953A019-RCIG	○	●	○	0.375	0.080	0.354	1.125	4.250	0.500	0.750	0.338	1.125	2.467	38.000
2A146-0953A048-RCIG	○	●	○	0.375	0.080	0.564	1.125	4.250	0.500	1.875	0.338	1.125	2.467	42.000
2A146-1270A025-RCII	○	●	○	0.500	0.120	0.472	1.500	5.000	0.625	1.000	0.450	1.500	3.094	38.000
2A146-1270A064-RCII	○	●	○	0.500	0.120	0.753	1.500	5.000	0.625	2.500	0.450	1.500	3.094	42.000

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela integrale in metallo duro CoroMill® Plura, a barilotto per profilatura

Ottimizzato per superleghe resistenti al calore (HRSA)



Valori comuni dei dati

ZEFP	TCDCON
6	h6

Metrico (mm)

	K	S	H											
Codice di ordinazione	**R2AH**	**R2AH**	**R2AH**	**DC [mm]**	**RE_2 [mm]**	**APMX [mm]**	**LU [mm]**	**LF [mm]**	**$DCON_{MS}$ [mm]**	**PRFRAD [mm]**	**DN [mm]**	**LB_1 [mm]**	**LB_2 [mm]**	**FHA [deg]**
2A146-0600A012-RCMD	○	●	○	6.00	1.0	5.7	18.00	60.00	6.00	12.00	5.4	18.0	24.0	38.00
2A146-0600A030-RCMD	○	●	○	6.00	1.0	9.0	18.00	60.00	6.00	30.00	5.4	18.0	24.0	42.00
2A146-0800A016-RCMF	○	●	○	8.00	1.0	7.6	24.00	70.00	8.00	16.00	7.2	24.0	34.0	38.00
2A146-0800A040-RCMF	○	●	○	8.00	1.0	12.0	24.00	70.00	8.00	40.00	7.2	24.0	34.0	42.00
2A146-1000A020-RCMH	○	●	○	10.00	2.0	9.4	30.00	80.00	10.00	20.00	9.0	30.0	40.0	38.00
2A146-1000A050-RCMH	○	●	○	10.00	2.0	15.1	30.00	80.00	10.00	50.00	9.0	30.0	40.0	42.00
2A146-1200A024-RCMI	○	●	○	12.00	3.0	11.3	36.00	90.00	12.00	24.00	10.8	36.0	45.0	38.00
2A146-1200A060-RCMI	○	●	○	12.00	3.0	18.1	36.00	90.00	12.00	60.00	10.8	36.0	45.0	42.00

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

ZEFP	TCDCON
6	h6

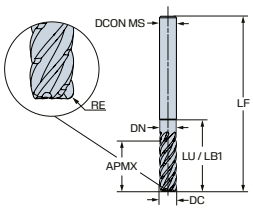
Imperiale (pollici)

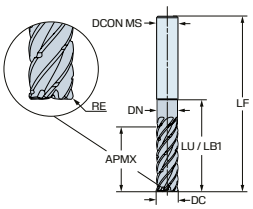
	K	S	H											
Codice di ordinazione	**R2AH**	**R2AH**	**R2AH**	**DC [inch]**	**RE_2 [inch]**	**APMX [inch]**	**LU [inch]**	**LF [inch]**	**$DCON_{MS}$ [inch]**	**PRFRAD [inch]**	**DN [inch]**	**LB_1 [inch]**	**LB_2 [inch]**	**FHA [deg]**
2A146-0635A013-RCIC	○	●	○	0.250	0.040	0.236	0.750	2.500	0.250	0.500	0.225	0.750	1.083	38.000
2A146-0635A032-RCIC	○	●	○	0.250	0.040	0.376	0.750	2.500	0.250	1.250	0.225	0.750	1.083	42.000
2A146-0953A019-RCIE	○	●	○	0.375	0.080	0.354	1.125	3.000	0.375	0.750	0.338	1.125	1.437	38.000
2A146-0953A048-RCIE	○	●	○	0.375	0.080	0.564	1.125	3.000	0.375	1.875	0.338	1.125	1.437	42.000
2A146-1270A025-RCIG	○	●	○	0.500	0.120	0.472	1.500	3.750	0.500	1.000	0.450	1.500	1.967	38.000
2A146-1270A064-RCIG	○	●	○	0.500	0.120	0.753	1.500	3.750	0.500	2.500	0.450	1.500	1.967	42.000

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura, per la fresatura laterale ad avanzamenti

Ottimizzato per il titanio





Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.00	h6	h10

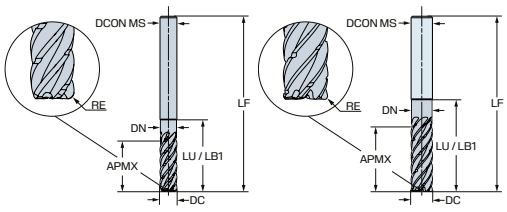
Metrico (mm)

Codice di ordinazione	M 1745	S 1745	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	DN [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]
2F365-0600-050-TD	●	●	6.00	0.5	5	19.0	27.00	66.00	6.00	5.7	5.7	27.0	27.3
2F365-0600-100-TD	●	●	6.00	1.0	5	19.0	27.00	66.00	6.00	5.7	5.7	27.0	27.3
2F365-0800-050-TD	●	●	8.00	0.5	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3
2F365-0800-100-TD	●	●	8.00	1.0	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3
2F365-0800-200-TD	●	●	8.00	2.0	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3
2F366-1000-050-TD	●	●	10.00	0.5	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4
2F366-1000-100-TD	●	●	10.00	1.0	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4
2F366-1000-200-TD	●	●	10.00	2.0	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4
2F366-1200-050-TD	●	●	12.00	0.5	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1200-100-TD	●	●	12.00	1.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1200-200-TD	●	●	12.00	2.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1200-250-TD	●	●	12.00	2.5	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1200-300-TD	●	●	12.00	3.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5
2F366-1600-050-TD	●	●	16.00	0.5	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-100-TD	●	●	16.00	1.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-200-TD	●	●	16.00	2.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-250-TD	●	●	16.00	2.5	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-300-TD	●	●	16.00	3.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-1600-400-TD	●	●	16.00	4.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7
2F366-2000-050-TD	●	●	20.00	0.5	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-100-TD	●	●	20.00	1.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-200-TD	●	●	20.00	2.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-250-TD	●	●	20.00	2.5	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-300-TD	●	●	20.00	3.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2000-400-TD	●	●	20.00	4.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9
2F366-2500-050-TD	●	●	25.00	0.5	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1
2F366-2500-100-TD	●	●	25.00	1.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1
2F366-2500-200-TD	●	●	25.00	2.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1
2F366-2500-250-TD	●	●	25.00	2.5	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1
2F366-2500-300-TD	●	●	25.00	3.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura, per la fresatura laterale ad avanzamenti

Ottimizzato per il titanio



Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.00	h6	h10

Metrico (mm)

	M	S											
Codice di ordinazione	1745	1745	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	$DCON_{MS}$ [mm]	DN [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]
2F366-2500-400-TD	●	●	25.00	4.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1

● = Scelta prioritaria ○ = Buona scelta

Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.000	h6	h10

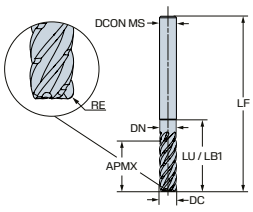
Imperiale (pollici)

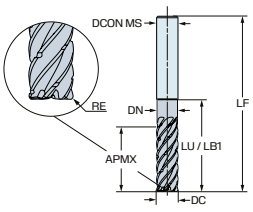
	M	S											
Codice di ordinazione	1745	1745	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	DN [inch]	BD_1 [inch]	LB_1 [inch]	LB_2 [inch]
2F365-0635-038-TD	●	●	0.250	0.015	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
2F365-0635-076-TD	●	●	0.250	0.030	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
2F365-0635-152-TD	●	●	0.250	0.060	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
2F366-0953-038-TD	●	●	0.375	0.015	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
2F366-0953-076-TD	●	●	0.375	0.030	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
2F366-0953-152-TD	●	●	0.375	0.060	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
2F366-0953-229-TD	●	●	0.375	0.090	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
2F366-1270-076-TD	●	●	0.500	0.030	6	1.579	1.894	4.000	0.500	0.475	0.475	1.894	1.916
2F366-1270-152-TD	●	●	0.500	0.060	6	1.579	1.894	4.000	0.500	0.475	0.475	1.894	1.916
2F366-1270-229-TD	●	●	0.500	0.090	6	1.579	1.894	4.000	0.500	0.475	0.594	1.894	1.813
2F366-1588-076-TD	●	●	0.625	0.030	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
2F366-1588-152-TD	●	●	0.625	0.060	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
2F366-1588-229-TD	●	●	0.625	0.090	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
2F366-1588-305-TD	●	●	0.625	0.120	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
2F366-1588-483-TD	●	●	0.625	0.190	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372

● = Scelta prioritaria ○ = Buona scelta

Fresa a candela in metallo duro integrale CoroMill® Plura, per la fresatura laterale ad avanzamenti

Ottimizzato per il titanio





Valori comuni dei dati

FHA [deg]	TCDCON	TCDC
42.000	h6	h10

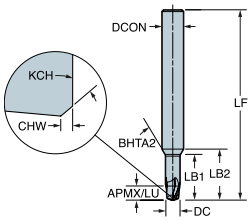
Imperiale (pollici)

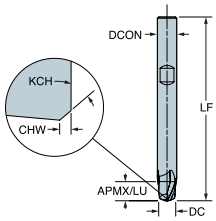
Codice di ordinazione	M 1745	S 1745	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	$DCON_{MS}$ [inch]	DN [inch]	BD_1 [inch]	LB_1 [inch]	LB_2 [inch]
2F366-1905-076-TD	●	●	0.750	0.030	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
2F366-1905-152-TD	●	●	0.750	0.060	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
2F366-1905-229-TD	●	●	0.750	0.090	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
2F366-1905-305-TD	●	●	0.750	0.120	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
2F366-1905-483-TD	●	●	0.750	0.190	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.832
2F366-2540-076-TD	●	●	1.000	0.030	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-152-TD	●	●	1.000	0.060	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-229-TD	●	●	1.000	0.090	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-305-TD	●	●	1.000	0.120	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-483-TD	●	●	1.000	0.190	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
2F366-2540-635-TD	●	●	1.000	0.250	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali





Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	2	28.00	e8

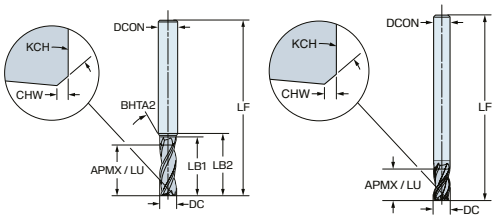
Metrico (mm)

		P	M	K	N	S										
	Codice di ordinazione	1730	1730	1730	1730	1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K212-0575-XA	●	●	●	●	●	5.75	5.8	0.1	5.75	6.00	57.00	5.8	16.1	16.3	h6
NUOVO	1K212-0700-XB	●	●	●	●	●	7.00	7.0	0.1	7.00	8.00	63.00	7.0	18.9	19.8	h6
NUOVO	1K212-0775-XB	●	●	●	●	●	7.75	7.8	0.1	7.75	8.00	63.00	7.8	20.9	21.1	h6
NUOVO	1K212-0900-XB	●	●	●	●	●	9.00	9.0	0.2	9.00	10.00	72.00	9.0	24.3	25.2	h6
NUOVO	1K212-1370-XB	●	●	●	●	●	13.70	13.7	0.2	13.70	14.00	83.00	13.7	34.3	34.5	h6
NUOVO	1K212-1400-XB	●	●	●	●	●	14.00	14.0	0.2	14.00	14.00	83.00				h6
NUOVO	1K212-1570-XB	●	●	●	●	●	15.70	15.7	0.2	15.70	16.00	92.00	15.7	39.3	39.5	h6
NUOVO	1K212-1770-XB	●	●	●	●	●	17.70	17.7	0.2	17.70	18.00	92.00	17.7	42.5	42.7	h6
NUOVO	1K212-1800-XB	●	●	●	●	●	18.00	18.0	0.2	18.00	18.00	92.00				h6
NUOVO	1K212-1970-XB	●	●	●	●	●	19.70	19.7	0.3	19.70	20.00	92.00	19.7	41.5	41.8	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	FHA [deg]	TCDC
3	30.00	h10

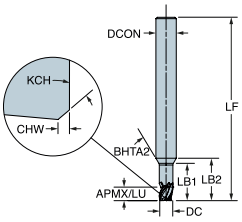
Metrico (mm)

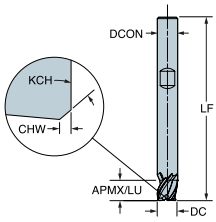
	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K273-0100-XG	●	●	●	●	●	1.00	4.0	4.00	3.00	38.00	1.0	5.3	7.0	h6
NUOVO	1K273-0150-XG	●	●	●	●	●	1.50	6.0	6.00	3.00	38.00	1.5	8.7	8.7	h6
NUOVO	1K273-0200-XG	●	●	●	●	●	2.00	8.0	8.00	3.00	38.00	2.0	9.6	10.0	h6
NUOVO	1K273-0300-XG	●	●	●	●	●	3.00	12.0	12.00	3.00	38.00				h6
NUOVO	1K273-0400-XG	●	●	●	●	●	4.00	14.0	14.00	4.00	50.00				h6
NUOVO	1K273-0500-XA	●	●	●	●	●	5.00	16.0	16.00	6.00	57.00	5.0	19.1	19.1	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali





Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	3	38.00	e8

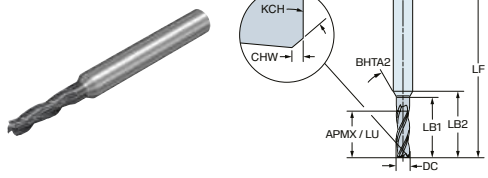
Metrico (mm)

	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K313-0575-XA	●	●	●	●	●	5.75	5.8	0.1	5.75	6.00	54.00	5.8	13.8	14.0	h6
NUOVO	1K313-1370-XB	●	●	●	●	●	13.70	13.7	0.2	13.70	14.00	75.00	13.7	29.5	29.8	h6
NUOVO	1K313-1400-XB	●	●	●	●	●	14.00	14.0	0.2	14.00	14.00	75.00				h6
NUOVO	1K313-1770-XB	●	●	●	●	●	17.70	17.7	0.2	17.70	18.00	84.00	17.7	35.4	35.7	h6
NUOVO	1K313-1800-XB	●	●	●	●	●	18.00	18.0	0.2	18.00	18.00	84.00				h6
NUOVO	1K313-1970-XB	●	●	●	●	●	19.70	19.7	0.3	19.70	20.00	92.00	19.7	39.4	39.7	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

ZEFP	FHA [deg]
3	30.00

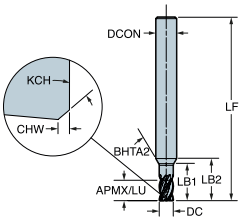
Metrico (mm)

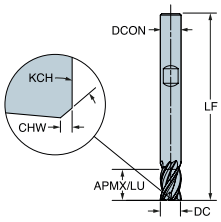
	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	CHW [mm]	KCH [deg]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K283-0200-XA	●	●	●	●	●	2.00	8.5			8.50	6.00	57.00	2.0	11.7	15.2	h6
NUOVO	1K283-0250-XA	●	●	●	●	●	2.50	12.5	0.1	45.0	12.50	6.00	57.00	2.5	15.2	18.2	h6
NUOVO	1K283-0300-XA	●	●	●	●	●	3.00	12.5	0.1	45.0	12.50	6.00	57.00	3.0	15.6	18.2	h6
NUOVO	1K283-0400-XA	●	●	●	●	●	4.00	14.5	0.1	45.0	14.50	6.00	57.00	4.0	19.5	20.5	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali





Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	4	35.50	e8

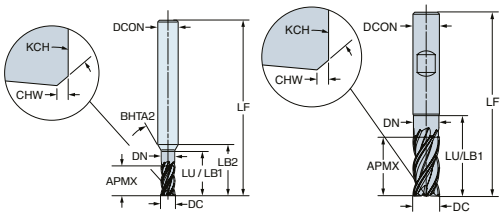
Metrico (mm)

	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K324-0380-XA	●	●	●	●	●	3.80	5.7	0.1	5.70	6.00	54.00	3.8	10.3	12.2	h6
NUOVO	1K324-0480-XA	●	●	●	●	●	4.80	7.2	0.1	7.20	6.00	54.00	4.8	12.5	13.5	h6
NUOVO	1K324-0575-XA	●	●	●	●	●	5.75	8.6	0.1	8.63	6.00	54.00	5.8	14.9	15.2	h6
NUOVO	1K324-0675-XB	●	●	●	●	●	6.75	10.1	0.1	10.13	8.00	58.00	6.8	16.9	18.0	h6
NUOVO	1K324-0775-XB	●	●	●	●	●	7.75	11.6	0.1	11.63	8.00	58.00	7.8	19.4	19.6	h6
NUOVO	1K324-0970-XB	●	●	●	●	●	9.70	14.6	0.2	14.55	10.00	66.00	9.7	24.3	24.6	h6
NUOVO	1K324-1170-XB	●	●	●	●	●	11.70	17.5	0.2	17.55	12.00	73.00	11.7	27.8	28.0	h6
NUOVO	1K324-1370-XB	●	●	●	●	●	13.70	20.5	0.2	20.55	14.00	83.00	13.7	33.6	33.9	h6
NUOVO	1K324-1400-XB	●	●	●	●	●	14.00	21.0	0.2	21.00	14.00	83.00				h6
NUOVO	1K324-1570-XB	●	●	●	●	●	15.70	23.5	0.2	23.55	16.00	92.00	15.7	38.5	38.8	h6
NUOVO	1K324-1770-XB	●	●	●	●	●	17.70	26.5	0.2	26.55	18.00	92.00	17.7	42.5	42.8	h6
NUOVO	1K324-1800-XB	●	●	●	●	●	18.00	27.0	0.2	27.00	18.00	92.00				h6
NUOVO	1K324-1970-XB	●	●	●	●	●	19.70	29.5	0.3	29.55	20.00	104.00	19.7	47.3	47.6	h6
NUOVO	1K324-2500-XB	●	●	●	●	●	25.00	37.5	0.3	37.50	25.00	114.00				h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	4	35.50	e8

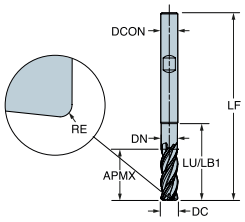
Metrico (mm)

	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	DN [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K344-0200-XC	●	●	●	●	●	2.00	4.5		9.00	6.00	50.00	1.9	1.9	9.0	12.5	h6
NUOVO	1K344-0300-XC	●	●	●	●	●	3.00	7.0	0.1	11.00	6.00	50.00	2.9	2.9	11.0	13.7	h6
NUOVO	1K344-0400-XC	●	●	●	●	●	4.00	9.0	0.1	13.50	6.00	54.00	3.8	3.8	13.5	15.4	h6
NUOVO	1K344-0450-XC	●	●	●	●	●	4.50	10.0	0.1	15.00	6.00	54.00	4.3	4.3	15.0	16.5	h6
NUOVO	1K344-0500-XC	●	●	●	●	●	5.00	11.0	0.1	16.50	6.00	54.00	4.8	4.8	16.5	17.5	h6
NUOVO	1K344-0550-XC	●	●	●	●	●	5.50	12.0	0.1	18.50	6.00	57.00	5.3	5.3	18.5	19.1	h6
NUOVO	1K344-0650-XD	●	●	●	●	○	6.50	15.0	0.1	22.00	8.00	63.00	6.2	6.2	22.0	23.5	h6
NUOVO	1K344-0700-XD	●	●	●	●	○	7.00	15.0	0.1	22.00	8.00	63.00	6.7	6.7	22.0	23.1	h6
NUOVO	1K344-0900-XD	●	●	●	●	○	9.00	19.5	0.2	29.00	10.00	72.00	8.6	8.6	29.0	30.2	h6
NUOVO	1K344-1100-XD	●	●	●	●	○	11.00	23.0	0.2	34.00	12.00	83.00	10.6	10.6	34.0	35.2	h6
NUOVO	1K344-1300-XD	●	●	●	●	○	13.00	28.0	0.2	41.00	14.00	92.00	12.5	12.5	41.0	42.3	h6
NUOVO	1K344-1400-XD	●	●	●	●	○	14.00	30.0	0.2	42.00	14.00	92.00	13.4	13.4	42.0	42.5	h6
NUOVO	1K344-1500-XD	●	●	●	●	○	15.00	32.0	0.2	47.00	16.00	100.00	14.4	14.4	47.0	48.4	h6
NUOVO	1K344-1800-XD	●	●	●	●	○	18.00	38.0	0.2	54.00	18.00	104.00	17.3	17.3	54.0	54.6	h6
NUOVO	1K344-2500-XD	●	●	●	●	○	25.00	52.0	0.3	75.00	25.00	135.00	24.0	24.0	75.0	75.9	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	4	35.50	h10

Metrico (mm)

	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	DN [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K354-0600-XD	●	●	●	●	●	6.00	18.0	0.1	27.00	6.00	66.00	5.8	5.8	27.0	27.2	h6
NUOVO	1K354-0700-XD	●	●	●	●	●	7.00	21.0	0.1	28.00	8.00	73.00	6.7	6.7	28.0	29.1	h6
NUOVO	1K354-0800-XD	●	●	●	●	●	8.00	24.0	0.2	36.00	8.00	73.00	7.7	7.7	36.0	36.3	h6
NUOVO	1K354-1000-XD	●	●	●	●	●	10.00	30.0	0.2	45.00	10.00	87.00	9.6	9.6	45.0	45.3	h6
NUOVO	1K354-1200-XD	●	●	●	●	●	12.00	36.0	0.2	54.00	12.00	104.00	11.5	11.5	54.0	54.4	h6
NUOVO	1K354-1400-XD	●	●	●	●	●	14.00	42.0	0.2	55.30	14.00	106.00	13.4	13.4	55.3	55.8	h6
NUOVO	1K354-1600-XD	●	●	●	●	●	16.00	48.0	0.2	72.00	16.00	126.00	15.4	15.4	72.0	72.6	h6
NUOVO	1K354-2000-XD	●	●	●	●	●	20.00	60.0	0.3	90.00	20.00	142.00	19.2	19.2	90.0	90.7	h6

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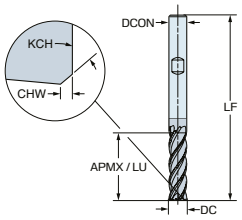
CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	4	36.00	h10

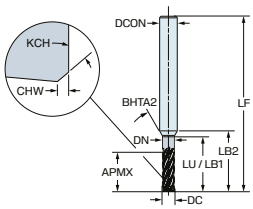
Metrico (mm)

	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	LB_1 [mm]	TCDCON
NUOVO	1K374-0600-XB	●	●	●	●	●	6.00	24.0	0.1	24.00	6.00	66.00	24.0	h6
NUOVO	1K374-0800-XB	●	●	●	●	●	8.00	32.0	0.2	32.00	8.00	77.00	32.0	h6
NUOVO	1K374-1000-XB	●	●	●	●	●	10.00	40.0	0.2	40.00	10.00	91.00	40.0	h6
NUOVO	1K374-1200-XB	●	●	●	●	●	12.00	48.0	0.2	48.00	12.00	104.00	48.0	h6
NUOVO	1K374-1600-XB	●	●	●	●	●	16.00	64.0	0.2	64.00	16.00	126.00	64.0	h6
NUOVO	1K374-2000-XB	●	●	●	●	●	20.00	80.0	0.3	80.00	20.00	149.00	80.0	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

CHW [mm]	KCH [deg]	ZEFP	FHA [deg]	TCDC
0.1	45.0	5	36.50	h10

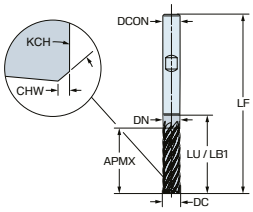
Metrico (mm)

	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	DN [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K365-0300-XC	●	●	●	●	●	3.00	10.5	14.70	6.00	57.00	2.9	2.9	14.7	17.3	h6
NUOVO	1K365-0400-XC	●	●	●	●	●	4.00	14.0	19.60	6.00	63.00	3.8	3.8	19.6	21.3	h6
NUOVO	1K365-0500-XC	●	●	●	●	●	5.00	17.5	24.50	6.00	66.00	4.8	4.8	24.5	25.4	h6

● = Scelta prioritaria ○ = Buona scelta

CoroMill® Dura, fresa a candela in metallo duro integrale per applicazioni generali

Per multimateriali



Valori comuni dei dati

KCH [deg]	ZEFP	FHA [deg]	TCDC
45.0	7	37.00	h10

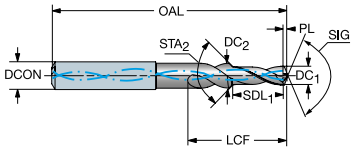
Metrico (mm)

	Codice di ordinazione	P 1730	M 1730	K 1730	N 1730	S 1730	DC [mm]	APMX [mm]	CHW [mm]	LU [mm]	$DCON_{MS}$ [mm]	LF [mm]	DN [mm]	BD_1 [mm]	LB_1 [mm]	LB_2 [mm]	TCDCON
NUOVO	1K377-0600-XD	●	●	●	●	●	6.00	24.0	0.1	28.80	6.00	66.00	5.8	5.8	28.8	28.8	h6
NUOVO	1K377-0800-XD	●	●	●	●	●	8.00	32.0	0.2	38.40	8.00	77.00	7.7	7.7	38.4	38.4	h6
NUOVO	1K377-1000-XD	●	●	●	●	●	10.00	40.0	0.2	48.00	10.00	91.00	9.6	9.6	48.0	48.0	h6
NUOVO	1K377-1200-XD	●	●	●	●	●	12.00	48.0	0.2	57.60	12.00	104.00	11.5	11.5	57.6	57.6	h6
NUOVO	1K377-1600-XD	●	●	●	●	●	16.00	64.0	0.2	76.80	16.00	126.00	15.4	15.4	76.8	76.8	h6
NUOVO	1K377-2000-XD	●	●	●	●	●	20.00	80.0	0.3	96.00	20.00	149.00	19.2	19.2	96.0	96.0	h6
NUOVO	1K377-2500-XD	●	●	●	●	●	25.00	100.0	0.3	120.00	25.00	180.00	24.0	24.0	120.0	120.0	h6

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

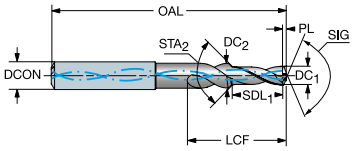
Metrico (mm)

	P	M	K	N	S	H													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC_1 [mm]**	**DC_2 [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SDL_1 [mm]**	**SIG [deg]**	**STA_1 [deg]**	**LCF [mm]**	**PL [mm]**	**TCDCON**	**TCHA**
462.2-0330-010A1-XM	●	●	●	●	●	●	3.30	4.46	10.84	66.00	66.00	6.00	9.90	140.00	90.00	22.00	0.60	h6	H9
462.2-0335-011A1-XM	●	●	●	●	●	●	3.35	4.52	11.01	66.00	66.00	6.00	10.05	140.00	90.00	22.00	0.61	h6	H9
462.2-0340-011A1-XM	●	●	●	●	●	●	3.40	4.59	11.17	66.00	66.00	6.00	10.20	140.00	90.00	22.00	0.62	h6	H9
462.2-0350-011A1-XM	●	●	●	●	●	●	3.50	4.73	11.50	65.00	66.00	6.00	10.50	140.00	90.00	22.00	0.64	h6	H9
462.2-0370-012A1-XM	●	●	●	●	●	●	3.70	5.00	12.16	65.00	66.00	6.00	11.10	140.00	90.00	24.00	0.67	h6	H9
462.2-0375-012A1-XM	●	●	●	●	●	●	3.75	5.06	12.32	65.00	66.00	6.00	11.25	140.00	90.00	24.00	0.68	h6	H9
462.2-0380-012A1-XM	●	●	●	●	●	●	3.80	5.13	12.48	65.00	66.00	6.00	11.40	140.00	90.00	24.00	0.69	h6	H9
462.2-0385-012A1-XM	●	●	●	●	●	●	3.85	5.20	12.65	65.00	66.00	6.00	11.55	140.00	90.00	24.00	0.70	h6	H9
462.2-0420-013A1-XM	●	●	●	●	●	●	4.20	5.67	13.80	65.00	66.00	6.00	12.60	140.00	90.00	26.00	0.76	h6	H9
462.2-0425-013A1-XM	●	●	●	●	●	●	4.25	5.74	13.97	65.00	66.00	6.00	12.75	140.00	90.00	26.00	0.77	h6	H9
462.2-0430-014A1-XM	●	●	●	●	●	●	4.30	5.81	14.13	65.00	66.00	6.00	12.90	140.00	90.00	26.00	0.78	h6	H9
462.2-0465-015A1-XM	●	●	●	●	●	●	4.65	6.28	15.28	78.00	79.00	8.00	13.95	140.00	90.00	28.00	0.85	h6	H9
462.2-0480-015A1-XM	●	●	●	●	●	●	4.80	6.48	15.77	78.00	79.00	8.00	14.40	140.00	90.00	30.00	0.87	h6	H9
462.2-0500-016A1-XM	●	●	●	●	●	●	5.00	6.75	16.43	78.00	79.00	8.00	15.00	140.00	90.00	30.00	0.91	h6	H9
462.2-0510-016A1-XM	●	●	●	●	●	●	5.10	6.89	16.76	78.00	79.00	8.00	15.30	140.00	90.00	32.00	0.93	h6	H9
462.2-0525-017A1-XM	●	●	●	●	●	●	5.25	7.09	17.25	78.00	79.00	8.00	15.75	140.00	90.00	32.00	0.96	h6	H9
462.2-0530-017A1-XM	●	●	●	●	●	●	5.30	7.16	17.42	78.00	79.00	8.00	15.90	140.00	90.00	32.00	0.96	h6	H9
462.2-0550-018A1-XM	●	●	●	●	●	●	5.50	7.43	18.07	78.00	79.00	8.00	16.50	140.00	90.00	34.00	1.00	h6	H9
462.2-0555-018A1-XM	●	●	●	●	●	●	5.55	7.49	18.23	78.00	79.00	8.00	16.65	140.00	90.00	34.00	1.01	h6	H9
462.2-0556-018A1-XM	●	●	●	●	●	●	5.56	7.51	18.27	78.00	79.00	8.00	16.68	140.00	90.00	34.00	1.01	h6	H9
462.2-0565-018A1-XM	●	●	●	●	●	●	5.65	7.63	18.57	78.00	79.00	8.00	16.95	140.00	90.00	34.00	1.03	h6	H9
462.2-0575-018A1-XM	●	●	●	●	●	●	5.75	7.76	18.89	78.00	79.00	8.00	17.25	140.00	90.00	34.00	1.05	h6	H9
462.2-0620-020A1-XM	●	●	●	●	●	●	6.20	8.37	20.37	88.00	89.00	10.00	18.60	140.00	90.00	38.00	1.13	h6	H9
462.2-0625-020A1-XM	●	●	●	●	●	●	6.25	8.44	20.54	88.00	89.00	10.00	18.75	140.00	90.00	38.00	1.14	h6	H9
462.2-0655-021A1-XM	●	●	●	●	●	●	6.55	8.84	21.52	88.00	89.00	10.00	19.65	140.00	90.00	40.00	1.19	h6	H9
462.2-0660-021A1-XM	●	●	●	●	●	●	6.60	8.91	21.68	88.00	89.00	10.00	19.80	140.00	90.00	40.00	1.20	h6	H9
462.2-0665-021A1-XM	●	●	●	●	●	●	6.65	8.98	21.85	88.00	89.00	10.00	19.95	140.00	90.00	40.00	1.21	h6	H9
462.2-0675-022A1-XM	●	●	●	●	●	●	6.75	9.11	22.18	88.00	89.00	10.00	20.25	140.00	90.00	40.00	1.23	h6	H9
462.2-0680-022A1-XM	●	●	●	●	●	●	6.80	9.18	22.34	88.00	89.00	10.00	20.40	140.00	90.00	40.00	1.24	h6	H9
462.2-0685-022A1-XM	●	●	●	●	●	●	6.85	9.25	22.51	88.00	89.00	10.00	20.55	140.00	90.00	40.00	1.25	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

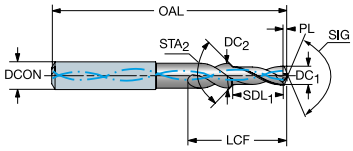
Metrico (mm)

	P	M	K	N	S	H													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC_1 [mm]**	**DC_2 [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SDL_1 [mm]**	**SIG [deg]**	**STA_1 [deg]**	**LCF [mm]**	**PL [mm]**	**TCDCON**	**TCHA**
462.2-0690-022A1-XM	●	●	●	●	●	●	6.90	9.32	22.67	88.00	89.00	10.00	20.70	140.00	90.00	40.00	1.26	h6	H9
462.2-0700-022A1-XM	●	●	●	●	●	●	7.00	9.45	23.00	88.00	89.00	10.00	21.00	140.00	90.00	42.00	1.27	h6	H9
462.2-0725-023A1-XM	●	●	●	●	●	●	7.25	9.79	23.82	88.00	89.00	10.00	21.75	140.00	90.00	42.00	1.32	h6	H9
462.2-0730-023A1-XM	●	●	●	●	●	●	7.30	9.86	23.99	88.00	89.00	10.00	21.90	140.00	90.00	42.00	1.33	h6	H9
462.2-0740-024A1-XM	●	●	●	●	●	●	7.40	9.99	24.31	88.00	89.00	10.00	22.20	140.00	90.00	42.00	1.35	h6	H9
462.2-0800-026A1-XM	●	●	●	●	●	●	8.00	10.80	26.28	101.00	102.00	12.00	24.00	140.00	90.00	44.00	1.46	h6	H9
462.2-0825-027A1-XM	●	●	●	●	●	●	8.25	11.14	27.11	101.00	102.00	12.00	24.75	140.00	90.00	46.00	1.50	h6	H9
462.2-0840-027A1-XM	●	●	●	●	●	●	8.40	11.34	27.60	101.00	102.00	12.00	25.20	140.00	90.00	46.00	1.53	h6	H9
462.2-0850-027A1-XM	●	●	●	●	●	●	8.50	11.48	27.93	101.00	102.00	12.00	25.50	140.00	90.00	48.00	1.55	h6	H9
462.2-0855-028A1-XM	●	●	●	●	●	●	8.55	11.54	28.09	101.00	102.00	12.00	25.65	140.00	90.00	48.00	1.56	h6	H9
462.2-0860-028A1-XM	●	●	●	●	●	●	8.60	11.61	28.26	101.00	102.00	12.00	25.80	140.00	90.00	48.00	1.57	h6	H9
462.2-0865-028A1-XM	●	●	●	●	●	●	8.65	11.68	28.42	101.00	102.00	12.00	25.95	140.00	90.00	48.00	1.57	h6	H9
462.2-0870-028A1-XM	●	●	●	●	●	●	8.70	11.75	28.59	101.00	102.00	12.00	26.10	140.00	90.00	48.00	1.58	h6	H9
462.2-0880-028A1-XM	●	●	●	●	●	●	8.80	11.88	28.91	101.00	102.00	12.00	26.40	140.00	90.00	50.00	1.60	h6	H9
462.2-0885-029A1-XM	●	●	●	●	●	●	8.85	11.95	29.08	101.00	102.00	12.00	26.55	140.00	90.00	50.00	1.61	h6	H9
462.2-0900-029A1-XM	●	●	●	●	●	●	9.00	12.00	29.57	106.00	107.00	12.00	27.00	140.00	90.00	50.00	1.64	h6	H9
462.2-0925-030A1-XM	●	●	●	●	●	●	9.25	12.49	30.39	106.00	107.00	14.00	27.75	140.00	90.00	52.00	1.68	h6	H9
462.2-0930-030A1-XM	●	●	●	●	●	●	9.30	12.56	30.56	106.00	107.00	14.00	27.90	140.00	90.00	52.00	1.69	h6	H9
462.2-0940-030A1-XM	●	●	●	●	●	●	9.40	12.69	30.89	106.00	107.00	14.00	28.20	140.00	90.00	52.00	1.71	h6	H9
462.2-0950-031A1-XM	●	●	●	●	●	●	9.50	12.83	31.22	106.00	107.00	14.00	28.50	140.00	90.00	52.00	1.73	h6	H9
462.2-0955-031A1-XM	●	●	●	●	●	●	9.55	12.89	31.38	106.00	107.00	14.00	28.65	140.00	90.00	54.00	1.74	h6	H9
462.2-0965-031A1-XM	●	●	●	●	●	●	9.65	13.03	31.71	106.00	107.00	14.00	28.95	140.00	90.00	54.00	1.76	h6	H9
462.2-0980-032A1-XM	●	●	●	●	●	●	9.80	13.23	32.20	106.00	107.00	14.00	29.40	140.00	90.00	54.00	1.78	h6	H9
462.2-1000-032A1-XM	●	●	●	●	●	●	10.00	13.50	32.86	106.00	107.00	14.00	30.00	140.00	90.00	56.00	1.82	h6	H9
462.2-1020-033A1-XM	●	●	●	●	●	●	10.20	13.77	33.51	106.00	107.00	14.00	30.60	140.00	90.00	56.00	1.86	h6	H9
462.2-1025-033A1-XM	●	●	●	●	●	●	10.25	13.84	33.68	106.00	107.00	14.00	30.75	140.00	90.00	56.00	1.87	h6	H9
462.2-1030-033A1-XM	●	●	●	●	●	●	10.30	13.91	33.84	106.00	107.00	14.00	30.90	140.00	90.00	58.00	1.87	h6	H9
462.2-1100-036A1-XM	●	●	●	●	●	●	11.00	14.85	36.14	113.00	115.00	16.00	33.00	140.00	90.00	60.00	2.00	h6	H9
462.2-1120-036A1-XM	●	●	●	●	●	●	11.20	15.12	36.80	113.00	115.00	16.00	33.60	140.00	90.00	62.00	2.04	h6	H9
462.2-1130-037A1-XM	●	●	●	●	●	●	11.30	15.26	37.13	113.00	115.00	16.00	33.90	140.00	90.00	62.00	2.06	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

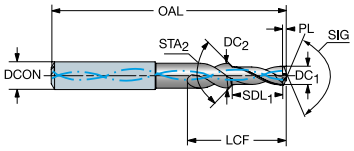
Metrico (mm)

	P	M	K	N	S	H													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC_1 [mm]**	**DC_2 [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SDL_1 [mm]**	**SIG [deg]**	**STA_1 [deg]**	**LCF [mm]**	**PL [mm]**	**TCDCON**	**TCHA**
462.2-1140-037A1-XM	●	●	●	●	●	●	11.40	15.39	37.46	113.00	115.00	16.00	34.20	140.00	90.00	62.00	2.07	h6	H9
462.2-1150-037A1-XM	●	●	●	●	●	●	11.50	15.53	37.79	113.00	115.00	16.00	34.50	140.00	90.00	64.00	2.09	h6	H9
462.2-1155-037A1-XM	●	●	●	●	●	●	11.55	15.59	37.95	113.00	115.00	16.00	34.65	140.00	90.00	64.00	2.10	h6	H9
462.2-1180-038A1-XM	●	●	●	●	●	●	11.80	15.93	38.77	113.00	115.00	16.00	35.40	140.00	90.00	64.00	2.15	h6	H9
462.2-1217-039A1-XM	●	●	●	●	●	●	12.17	16.00	39.81	121.00	123.00	16.00	36.51	140.00	90.00	66.00	2.21	h6	H9
462.2-1220-040A1-XM	●	●	●	●	●	●	12.20	16.47	40.08	121.00	123.00	18.00	36.60	140.00	90.00	68.00	2.22	h6	H9
462.2-1225-040A1-XM	●	●	●	●	●	●	12.25	16.54	40.25	121.00	123.00	18.00	36.75	140.00	90.00	68.00	2.23	h6	H9
462.2-1250-041A1-XM	●	●	●	●	●	●	12.50	16.88	41.07	121.00	123.00	18.00	37.50	140.00	90.00	68.00	2.27	h6	H9
462.2-1275-041A1-XM	●	●	●	●	●	●	12.75	17.21	41.89	121.00	123.00	18.00	38.25	140.00	90.00	70.00	2.32	h6	H9
462.2-1290-042A1-XM	●	●	●	●	●	●	12.90	17.42	42.39	121.00	123.00	18.00	38.70	140.00	90.00	70.00	2.35	h6	H9
462.2-1300-042A1-XM	●	●	●	●	●	●	13.00	17.55	42.71	121.00	123.00	18.00	39.00	140.00	90.00	72.00	2.37	h6	H9
462.2-1310-043A1-XM	●	●	●	●	●	●	13.10	17.69	43.04	121.00	123.00	18.00	39.30	140.00	90.00	72.00	2.38	h6	H9
462.2-1330-043A1-XM	●	●	●	●	●	●	13.30	17.96	43.70	121.00	123.00	18.00	39.90	140.00	90.00	72.00	2.42	h6	H9
462.2-1400-045A1-XM	●	●	●	●	●	●	14.00	18.90	46.00	140.00	142.00	20.00	42.00	140.00	90.00	76.00	2.55	h6	H9
462.2-1410-046A1-XM	●	●	●	●	●	●	14.10	19.04	46.33	140.00	142.00	20.00	42.30	140.00	90.00	78.00	2.57	h6	H9
462.2-1420-046A1-XM	●	●	●	●	●	●	14.20	19.17	46.65	140.00	142.00	20.00	42.60	140.00	90.00	78.00	2.58	h6	H9
462.2-1425-046A1-XM	●	●	●	●	●	●	14.25	19.24	46.82	140.00	142.00	20.00	42.75	140.00	90.00	78.00	2.59	h6	H9
462.2-1430-046A1-XM	●	●	●	●	●	●	14.30	19.31	46.99	140.00	142.00	20.00	42.90	140.00	90.00	78.00	2.60	h6	H9
462.2-1446-047A1-XM	●	●	●	●	●	●	14.46	19.52	47.51	140.00	142.00	20.00	43.38	140.00	90.00	80.00	2.63	h6	H9
462.2-1450-047A1-XM	●	●	●	●	●	●	14.50	19.58	47.64	140.00	142.00	20.00	43.50	140.00	90.00	80.00	2.64	h6	H9
462.2-1455-047A1-XM	●	●	●	●	●	●	14.55	19.64	47.80	140.00	142.00	20.00	43.65	140.00	90.00	80.00	2.65	h6	H9
462.2-1480-048A1-XM	●	●	●	●	●	●	14.80	19.98	48.63	140.00	142.00	20.00	44.40	140.00	90.00	82.00	2.69	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

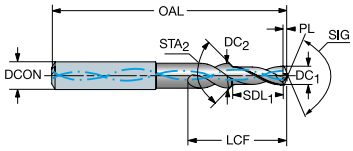
Metrico (mm)

	P	M	K	N	S	H													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC_1 [mm]**	**DC_2 [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SDL_1 [mm]**	**SIG [deg]**	**STA_1 [deg]**	**LCF [mm]**	**PL [mm]**	**TCDCON**	**TCHA**
462.2-0450-014A1-XM	●	●	●	●	●	●	4.50	6.00	14.76	65.00	66.00	6.00	13.50	140.00	90.00	28.00	0.82	h6	H9
462.2-0595-019A1-XM	●	●	●	●	●	●	5.95	8.00	19.54	78.00	79.00	8.00	17.85	140.00	90.00	36.00	1.08	h6	H9
462.2-0600-019A1-XM	●	●	●	●	●	●	6.00	8.00	19.67	78.00	79.00	8.00	18.00	140.00	90.00	36.00	1.09	h6	H9
462.2-0745-024A1-XM	●	●	●	●	●	●	7.45	10.00	24.45	88.00	89.00	10.00	22.35	140.00	90.00	42.00	1.36	h6	H9
462.2-0755-024A1-XM	●	●	●	●	●	●	7.55	10.00	24.73	88.00	89.00	10.00	22.65	140.00	90.00	42.00	1.37	h6	H9
462.2-0765-025A1-XM	●	●	●	●	●	●	7.65	10.00	25.00	88.00	89.00	10.00	22.95	140.00	90.00	42.00	1.39	h6	H9
462.2-0775-025A1-XM	●	●	●	●	●	●	7.75	10.00	25.28	88.00	89.00	10.00	23.25	140.00	90.00	42.00	1.41	h6	H9
462.2-0905-029A1-XM	●	●	●	●	●	●	9.05	12.00	29.65	106.00	107.00	12.00	27.15	140.00	90.00	50.00	1.65	h6	H9
462.2-1040-034A1-XM	●	●	●	●	●	●	10.40	14.00	34.15	105.00	107.00	14.00	31.20	140.00	90.00	58.00	1.89	h6	H9
462.2-1050-034A1-XM	●	●	●	●	●	●	10.50	14.00	34.43	105.00	107.00	14.00	31.50	140.00	90.00	58.00	1.91	h6	H9
462.2-1055-034A1-XM	●	●	●	●	●	●	10.55	14.00	34.57	105.00	107.00	14.00	31.65	140.00	90.00	58.00	1.92	h6	H9
462.2-1065-034A1-XM	●	●	●	●	●	●	10.65	14.00	34.84	105.00	107.00	14.00	31.95	140.00	90.00	58.00	1.94	h6	H9
462.2-1075-035A1-XM	●	●	●	●	●	●	10.75	14.00	35.12	105.00	107.00	14.00	32.25	140.00	90.00	58.00	1.96	h6	H9
462.2-1080-035A1-XM	●	●	●	●	●	●	10.80	14.00	35.25	105.00	107.00	14.00	32.40	140.00	90.00	58.00	1.97	h6	H9
462.2-1200-039A1-XM	●	●	●	●	●	●	12.00	16.00	39.35	113.00	115.00	16.00	36.00	140.00	90.00	64.00	2.18	h6	H9
462.2-1210-039A1-XM	●	●	●	●	●	●	12.10	16.00	39.76	121.00	123.00	16.00	36.30	140.00	90.00	66.00	2.20	h6	H9
462.2-1340-043A1-XM	●	●	●	●	●	●	13.40	18.00	43.99	121.00	123.00	18.00	40.20	140.00	90.00	72.00	2.44	h6	H9
462.2-1350-044A1-XM	●	●	●	●	●	●	13.50	18.00	44.26	121.00	123.00	18.00	40.50	140.00	90.00	72.00	2.46	h6	H9
462.2-1355-044A1-XM	●	●	●	●	●	●	13.55	18.00	44.40	121.00	123.00	18.00	40.65	140.00	90.00	72.00	2.47	h6	H9
462.2-1365-044A1-XM	●	●	●	●	●	●	13.65	18.00	44.68	121.00	123.00	18.00	40.95	140.00	90.00	72.00	2.48	h6	H9
462.2-1500-049A1-XM	●	●	●	●	●	●	15.00	20.00	49.18	140.00	142.00	20.00	45.00	140.00	90.00	82.00	2.73	h6	H9
462.2-1510-049A1-XM	●	●	●	●	●	●	15.10	20.00	49.46	140.00	142.00	20.00	45.30	140.00	90.00	82.00	2.75	h6	H9
462.2-1525-049A1-XM	●	●	●	●	●	●	15.25	20.00	49.87	140.00	142.00	20.00	45.75	140.00	90.00	82.00	2.78	h6	H9
462.2-1530-050A1-XM	●	●	●	●	●	●	15.30	20.00	50.01	140.00	142.00	20.00	45.90	140.00	90.00	82.00	2.78	h6	H9
462.2-1550-050A1-XM	●	●	●	●	●	●	15.50	20.00	50.56	140.00	142.00	20.00	46.50	140.00	90.00	84.00	2.82	h6	H9
462.2-1555-050A1-XM	●	●	●	●	●	●	15.55	20.00	50.69	140.00	142.00	20.00	46.65	140.00	90.00	84.00	2.83	h6	H9
462.2-1560-050A1-XM	●	●	●	●	●	●	15.60	20.00	50.83	140.00	142.00	20.00	46.80	140.00	90.00	84.00	2.84	h6	H9
462.2-1570-051A1-XM	●	●	●	●	●	●	15.70	20.00	51.11	140.00	142.00	20.00	47.10	140.00	90.00	84.00	2.86	h6	H9
462.2-1600-051A1-XM	●	●	●	●	●	●	16.00	20.00	51.93	140.00	142.00	20.00	48.00	140.00	90.00	84.00	2.91	h6	H9
462.2-1650-053A1-XM	●	●	●	●	●	●	16.50	20.00	53.30	140.00	142.00	20.00	49.50	140.00	90.00	86.00	3.00	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta per smussi e gradini in metallo duro integrale per multi-materiali

Profondità di foratura nominale fino a 6xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlCrSiN

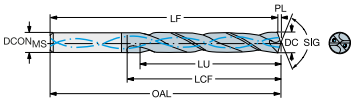
Metrico (mm)

	P	M	K	N	S	H													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC_1 [mm]**	**DC_2 [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SDL_1 [mm]**	**SIG [deg]**	**STA_1 [deg]**	**LCF [mm]**	**PL [mm]**	**TCDCON**	**TCHA**
462.2-1651-053A1-XM	●	●	●	●	●	●	16.51	20.00	53.33	140.00	142.00	20.00	49.53	140.00	90.00	86.00	3.00	h6	H9
462.2-1700-054A1-XM	●	●	●	●	●	●	17.00	20.00	54.67	140.00	142.00	20.00	51.00	140.00	90.00	86.00	3.09	h6	H9
462.2-1746-055A1-XM	●	●	●	●	●	●	17.46	20.00	55.94	139.00	142.00	20.00	52.38	140.00	90.00	88.00	3.18	h6	H9
462.2-1750-056A1-XM	●	●	●	●	●	●	17.50	20.00	56.05	139.00	142.00	20.00	52.50	140.00	90.00	88.00	3.18	h6	H9
462.2-1800-057A1-XM	●	●	●	●	●	●	18.00	20.00	57.42	139.00	142.00	20.00	54.00	140.00	90.00	90.00	3.28	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

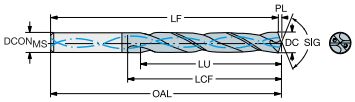
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**DCON$_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0300-009A1-XM	●	●	●	●	●	●	3.00	9.44	61.56	62.00	6.00	140.00	20.00	0.55	3.15	20	h6	H9
462.1-0305-009A1-XM	●	●	●	●	●	●	3.05	9.59	61.56	62.00	6.00	140.00	20.00	0.56	3.15	20	h6	H9
462.1-0310-009A1-XM	●	●	●	●	●	●	3.10	9.75	61.55	62.00	6.00	140.00	20.00	0.56	3.15	20	h6	H9
462.1-0315-009A1-XM	●	●	●	●	●	●	3.15	9.91	61.54	62.00	6.00	140.00	20.00	0.57	3.15	20	h6	H9
462.1-0318-010A1-XM	●	●	●	●	●	●	3.17	10.00	61.54	62.00	6.00	140.00	20.00	0.58	3.15	20	h6	H9
462.1-0320-010A1-XM	●	●	●	●	●	●	3.20	10.07	61.53	62.00	6.00	140.00	20.00	0.58	3.15	20	h6	H9
462.1-0326-010A1-XM	●	●	●	●	●	●	3.26	10.25	61.53	62.00	6.00	140.00	20.00	0.59	3.14	20	h6	H9
462.1-0330-010A1-XM	●	●	●	●	●	●	3.30	10.38	61.52	62.00	6.00	140.00	20.00	0.60	3.15	20	h6	H9
462.1-0335-010A1-XM	●	●	●	●	●	●	3.35	10.54	61.51	62.00	6.00	140.00	20.00	0.61	3.15	20	h6	H9
462.1-0338-010A1-XM	●	●	●	●	●	●	3.38	10.63	61.51	62.00	6.00	140.00	20.00	0.62	3.14	20	h6	H9
462.1-0340-010A1-XM	●	●	●	●	●	●	3.40	10.69	61.51	62.00	6.00	140.00	20.00	0.62	3.14	20	h6	H9
462.1-0345-010A1-XM	●	●	●	●	●	●	3.45	10.85	61.50	62.00	6.00	140.00	20.00	0.63	3.14	20	h6	H9
462.1-0350-011A1-XM	●	●	●	●	●	●	3.50	11.01	61.49	62.00	6.00	140.00	20.00	0.64	3.15	20	h6	H9
462.1-0357-011A1-XM	●	●	●	●	●	●	3.57	11.23	61.48	62.00	6.00	140.00	20.00	0.65	3.14	20	h6	H9
462.1-0360-011A1-XM	●	●	●	●	●	●	3.60	11.32	61.48	62.00	6.00	140.00	20.00	0.66	3.14	20	h6	H9
462.1-0366-011A1-XM	●	●	●	●	●	●	3.66	11.51	61.47	62.00	6.00	140.00	20.00	0.67	3.15	20	h6	H9
462.1-0370-011A1-XM	●	●	●	●	●	●	3.70	11.64	61.46	62.00	6.00	140.00	20.00	0.67	3.15	20	h6	H9
462.1-0373-011A1-XM	●	●	●	●	●	●	3.73	11.73	61.46	62.00	6.00	140.00	20.00	0.68	3.14	20	h6	H9
462.1-0380-011A1-XM	●	●	●	●	●	●	3.80	11.95	65.45	66.00	6.00	140.00	24.00	0.69	3.14	20	h6	H9
462.1-0386-011A1-XM	●	●	●	●	●	●	3.86	12.14	65.44	66.00	6.00	140.00	24.00	0.70	3.14	20	h6	H9
462.1-0390-012A1-XM	●	●	●	●	●	●	3.90	12.27	65.43	66.00	6.00	140.00	24.00	0.71	3.15	20	h6	H9
462.1-0391-012A1-XM	●	●	●	●	●	●	3.91	12.30	65.43	66.00	6.00	140.00	24.00	0.71	3.14	20	h6	H9
462.1-0397-012A1-XM	●	●	●	●	●	●	3.97	12.49	65.42	66.00	6.00	140.00	24.00	0.72	3.15	20	h6	H9
462.1-0399-012A1-XM	●	●	●	●	●	●	3.99	12.55	65.42	66.00	6.00	140.00	24.00	0.73	3.15	20	h6	H9
462.1-0400-012A1-XM	●	●	●	●	●	●	4.00	12.58	65.42	66.00	6.00	140.00	24.00	0.73	3.14	20	h6	H9
462.1-0404-012A1-XM	●	●	●	●	●	●	4.04	12.71	65.41	66.00	6.00	140.00	24.00	0.74	3.15	20	h6	H9
462.1-0405-012A1-XM	●	●	●	●	●	●	4.05	12.74	65.41	66.00	6.00	140.00	24.00	0.74	3.15	20	h6	H9
462.1-0409-012A1-XM	●	●	●	●	●	●	4.09	12.87	65.40	66.00	6.00	140.00	24.00	0.74	3.15	20	h6	H9
462.1-0410-012A1-XM	●	●	●	●	●	●	4.10	12.90	65.40	66.00	6.00	140.00	24.00	0.75	3.15	20	h6	H9
462.1-0415-012A1-XM	●	●	●	●	●	●	4.15	13.05	65.40	66.00	6.00	140.00	24.00	0.76	3.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

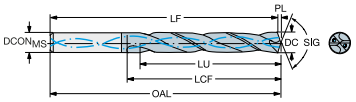
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0420-013A1-XM	●	●	●	●	●	●	4.20	13.21	65.39	66.00	6.00	140.00	24.00	0.76	3.15	20	h6	H9
462.1-0422-013A1-XM	●	●	●	●	●	●	4.22	13.27	65.39	66.00	6.00	140.00	24.00	0.77	3.15	20	h6	H9
462.1-0425-013A1-XM	●	●	●	●	●	●	4.25	13.37	65.38	66.00	6.00	140.00	24.00	0.77	3.15	20	h6	H9
462.1-0430-013A1-XM	●	●	●	●	●	●	4.30	13.53	65.37	66.00	6.00	140.00	24.00	0.78	3.15	20	h6	H9
462.1-0431-013A1-XM	●	●	●	●	●	●	4.30	13.56	65.37	66.00	6.00	140.00	24.00	0.78	3.15	20	h6	H9
462.1-0435-013A1-XM	●	●	●	●	●	●	4.35	13.68	65.37	66.00	6.00	140.00	24.00	0.79	3.14	20	h6	H9
462.1-0437-013A1-XM	●	●	●	●	●	●	4.37	13.75	65.36	66.00	6.00	140.00	24.00	0.79	3.15	20	h6	H9
462.1-0439-013A1-XM	●	●	●	●	●	●	4.39	13.81	65.36	66.00	6.00	140.00	24.00	0.80	3.14	20	h6	H9
462.1-0440-013A1-XM	●	●	●	●	●	●	4.40	13.84	65.36	66.00	6.00	140.00	24.00	0.80	3.15	20	h6	H9
462.1-0445-013A1-XM	●	●	●	●	●	●	4.45	14.00	65.35	66.00	6.00	140.00	24.00	0.81	3.15	20	h6	H9
462.1-0450-014A1-XM	●	●	●	●	●	●	4.50	14.16	65.35	66.00	6.00	140.00	24.00	0.82	3.15	20	h6	H9
462.1-0457-014A1-XM	●	●	●	●	●	●	4.57	14.38	65.33	66.00	6.00	140.00	24.00	0.83	3.15	20	h6	H9
462.1-0460-014A1-XM	●	●	●	●	●	●	4.60	14.47	65.33	66.00	6.00	140.00	24.00	0.84	3.15	20	h6	H9
462.1-0462-014A1-XM	●	●	●	●	●	●	4.62	14.53	65.33	66.00	6.00	140.00	24.00	0.84	3.14	20	h6	H9
462.1-0470-014A1-XM	●	●	●	●	●	●	4.70	14.78	65.32	66.00	6.00	140.00	24.00	0.86	3.14	20	h6	H9
462.1-0476-014A1-XM	●	●	●	●	●	●	4.76	14.97	65.31	66.00	6.00	140.00	28.00	0.87	3.14	20	h6	H9
462.1-0480-014A1-XM	●	●	●	●	●	●	4.80	15.10	65.30	66.00	6.00	140.00	28.00	0.87	3.15	20	h6	H9
462.1-0485-014A1-XM	●	●	●	●	●	●	4.85	15.26	65.29	66.00	6.00	140.00	28.00	0.88	3.15	20	h6	H9
462.1-0490-015A1-XM	●	●	●	●	●	●	4.90	15.41	65.29	66.00	6.00	140.00	28.00	0.89	3.14	20	h6	H9
462.1-0492-015A1-XM	●	●	●	●	●	●	4.91	15.48	65.28	66.00	6.00	140.00	28.00	0.90	3.15	20	h6	H9
462.1-0498-015A1-XM	●	●	●	●	●	●	4.98	15.67	65.28	66.00	6.00	140.00	28.00	0.91	3.15	20	h6	H9
462.1-0500-015A1-XM	●	●	●	●	●	●	5.00	15.73	65.27	66.00	6.00	140.00	28.00	0.91	3.15	20	h6	H9
462.1-0505-015A1-XM	●	●	●	●	●	●	5.05	15.89	65.26	66.00	6.00	140.00	28.00	0.92	3.15	20	h6	H9
462.1-0506-015A1-XM	●	●	●	●	●	●	5.05	15.92	65.26	66.00	6.00	140.00	28.00	0.92	3.15	20	h6	H9
462.1-0510-015A1-XM	●	●	●	●	●	●	5.10	16.04	65.26	66.00	6.00	140.00	28.00	0.93	3.15	20	h6	H9
462.1-0511-015A1-XM	●	●	●	●	●	●	5.11	16.07	65.26	66.00	6.00	140.00	28.00	0.93	3.15	20	h6	H9
462.1-0516-016A1-XM	●	●	●	●	●	●	5.16	16.23	65.25	66.00	6.00	140.00	28.00	0.94	3.15	20	h6	H9
462.1-0518-016A1-XM	●	●	●	●	●	●	5.18	16.29	65.25	66.00	6.00	140.00	28.00	0.94	3.14	20	h6	H9
462.1-0520-016A1-XM	●	●	●	●	●	●	5.20	16.36	65.24	66.00	6.00	140.00	28.00	0.95	3.15	20	h6	H9
462.1-0522-016A1-XM	●	●	●	●	●	●	5.22	16.42	65.24	66.00	6.00	140.00	28.00	0.95	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

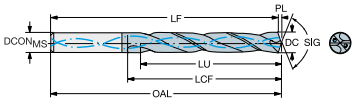
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0525-016A1-XM	●	●	●	●	●	●	5.25	16.51	65.24	66.00	6.00	140.00	28.00	0.96	3.14	20	h6	H9
462.1-0530-016A1-XM	●	●	●	●	●	●	5.30	16.67	65.23	66.00	6.00	140.00	28.00	0.96	3.15	20	h6	H9
462.1-0540-016A1-XM	●	●	●	●	●	●	5.40	16.99	65.21	66.00	6.00	140.00	28.00	0.98	3.15	20	h6	H9
462.1-0550-017A1-XM	●	●	●	●	●	●	5.50	17.30	65.20	66.00	6.00	140.00	28.00	1.00	3.15	20	h6	H9
462.1-0556-017A1-XM	●	●	●	●	●	●	5.56	17.49	65.19	66.00	6.00	140.00	28.00	1.01	3.15	20	h6	H9
462.1-0560-017A1-XM	●	●	●	●	●	●	5.60	17.62	65.18	66.00	6.00	140.00	28.00	1.02	3.15	20	h6	H9
462.1-0561-017A1-XM	●	●	●	●	●	●	5.61	17.65	65.18	66.00	6.00	140.00	28.00	1.02	3.14	20	h6	H9
462.1-0565-017A1-XM	●	●	●	●	●	●	5.65	17.77	65.18	66.00	6.00	140.00	28.00	1.03	3.15	20	h6	H9
462.1-0570-017A1-XM	●	●	●	●	●	●	5.70	17.93	65.17	66.00	6.00	140.00	28.00	1.04	3.15	20	h6	H9
462.1-0575-017A1-XM	●	●	●	●	●	●	5.75	18.09	65.16	66.00	6.00	140.00	28.00	1.05	3.15	20	h6	H9
462.1-0579-017A1-XM	●	●	●	●	●	●	5.79	18.21	65.16	66.00	6.00	140.00	28.00	1.05	3.14	20	h6	H9
462.1-0580-017A1-XM	●	●	●	●	●	●	5.80	18.24	65.16	66.00	6.00	140.00	28.00	1.06	3.14	20	h6	H9
462.1-0590-017A1-XM	●	●	●	●	●	●	5.90	18.56	65.14	66.00	6.00	140.00	28.00	1.07	3.15	20	h6	H9
462.1-0594-017A1-XM	●	●	●	●	●	●	5.94	18.68	65.14	66.00	6.00	140.00	28.00	1.08	3.14	20	h6	H9
462.1-0595-018A1-XM	●	●	●	●	●	●	5.95	18.72	65.13	66.00	6.00	140.00	28.00	1.08	3.14	20	h6	H9
462.1-0605-018A1-XM	●	●	●	●	●	●	6.05	19.03	78.12	79.00	8.00	140.00	34.00	1.10	3.15	20	h6	H9
462.1-0610-018A1-XM	●	●	●	●	●	●	6.10	19.19	78.11	79.00	8.00	140.00	34.00	1.11	3.15	20	h6	H9
462.1-0615-018A1-XM	●	●	●	●	●	●	6.15	19.35	78.11	79.00	8.00	140.00	34.00	1.12	3.15	20	h6	H9
462.1-0620-019A1-XM	●	●	●	●	●	●	6.20	19.50	78.10	79.00	8.00	140.00	34.00	1.13	3.15	20	h6	H9
462.1-0625-019A1-XM	●	●	●	●	●	●	6.25	19.66	78.09	79.00	8.00	140.00	34.00	1.14	3.15	20	h6	H9
462.1-0630-019A1-XM	●	●	●	●	●	●	6.30	19.82	78.08	79.00	8.00	140.00	34.00	1.15	3.15	20	h6	H9
462.1-0635-019A1-XM	●	●	●	●	●	●	6.35	19.97	78.08	79.00	8.00	140.00	34.00	1.16	3.14	20	h6	H9
462.1-0640-019A1-XM	●	●	●	●	●	●	6.40	20.13	78.07	79.00	8.00	140.00	34.00	1.16	3.15	20	h6	H9
462.1-0650-020A1-XM	●	●	●	●	●	●	6.50	20.45	78.05	79.00	8.00	140.00	34.00	1.18	3.15	20	h6	H9
462.1-0653-020A1-XM	●	●	●	●	●	●	6.53	20.54	78.05	79.00	8.00	140.00	34.00	1.19	3.15	20	h6	H9
462.1-0660-020A1-XM	●	●	●	●	●	●	6.60	20.76	78.04	79.00	8.00	140.00	34.00	1.20	3.15	20	h6	H9
462.1-0663-020A1-XM	●	●	●	●	●	●	6.63	20.86	78.04	79.00	8.00	140.00	34.00	1.21	3.15	20	h6	H9
462.1-0670-020A1-XM	●	●	●	●	●	●	6.70	21.08	78.03	79.00	8.00	140.00	34.00	1.22	3.15	20	h6	H9
462.1-0675-020A1-XM	●	●	●	●	●	●	6.75	21.23	78.02	79.00	8.00	140.00	34.00	1.23	3.15	20	h6	H9
462.1-0676-020A1-XM	●	●	●	●	●	●	6.76	21.26	78.02	79.00	8.00	140.00	34.00	1.23	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlCrSiN

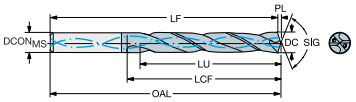
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0680-020A1-XM	●	●	●	●	●	●	6.80	21.39	78.01	79.00	8.00	140.00	34.00	1.24	3.15	20	h6	H9
462.1-0685-020A1-XM	●	●	●	●	●	●	6.85	21.55	78.00	79.00	8.00	140.00	34.00	1.25	3.15	20	h6	H9
462.1-0690-021A1-XM	●	●	●	●	●	●	6.90	21.70	78.00	79.00	8.00	140.00	34.00	1.26	3.14	20	h6	H9
462.1-0691-021A1-XM	●	●	●	●	●	●	6.91	21.74	77.99	79.00	8.00	140.00	34.00	1.26	3.15	20	h6	H9
462.1-0700-021A1-XM	●	●	●	●	●	●	7.00	22.02	77.98	79.00	8.00	140.00	34.00	1.27	3.15	20	h6	H9
462.1-0704-021A1-XM	●	●	●	●	●	●	7.04	22.14	77.97	79.00	8.00	140.00	41.00	1.28	3.15	20	h6	H9
462.1-0710-021A1-XM	●	●	●	●	●	●	7.10	22.33	77.97	79.00	8.00	140.00	41.00	1.29	3.15	20	h6	H9
462.1-0714-021A1-XM	●	●	●	●	●	●	7.14	22.46	77.96	79.00	8.00	140.00	41.00	1.30	3.14	20	h6	H9
462.1-0720-021A1-XM	●	●	●	●	●	●	7.20	22.65	77.95	79.00	8.00	140.00	41.00	1.31	3.15	20	h6	H9
462.1-0725-021A1-XM	●	●	●	●	●	●	7.25	22.81	77.94	79.00	8.00	140.00	41.00	1.32	3.15	20	h6	H9
462.1-0730-022A1-XM	●	●	●	●	●	●	7.30	22.96	77.94	79.00	8.00	140.00	41.00	1.33	3.15	20	h6	H9
462.1-0737-022A1-XM	●	●	●	●	●	●	7.37	23.18	77.93	79.00	8.00	140.00	41.00	1.34	3.15	20	h6	H9
462.1-0740-022A1-XM	●	●	●	●	●	●	7.40	23.28	77.92	79.00	8.00	140.00	41.00	1.35	3.15	20	h6	H9
462.1-0745-022A1-XM	●	●	●	●	●	●	7.45	23.43	77.92	79.00	8.00	140.00	41.00	1.36	3.14	20	h6	H9
462.1-0749-022A1-XM	●	●	●	●	●	●	7.49	23.56	77.91	79.00	8.00	140.00	41.00	1.36	3.14	20	h6	H9
462.1-0750-023A1-XM	●	●	●	●	●	●	7.50	23.59	77.91	79.00	8.00	140.00	41.00	1.36	3.15	20	h6	H9
462.1-0754-023A1-XM	●	●	●	●	●	●	7.54	23.72	77.90	79.00	8.00	140.00	41.00	1.37	3.15	20	h6	H9
462.1-0760-023A1-XM	●	●	●	●	●	●	7.60	23.91	77.89	79.00	8.00	140.00	41.00	1.38	3.15	20	h6	H9
462.1-0767-023A1-XM	●	●	●	●	●	●	7.67	24.13	77.88	79.00	8.00	140.00	41.00	1.40	3.15	20	h6	H9
462.1-0770-023A1-XM	●	●	●	●	●	●	7.70	24.22	77.88	79.00	8.00	140.00	41.00	1.40	3.15	20	h6	H9
462.1-0780-023A1-XM	●	●	●	●	●	●	7.80	24.54	77.86	79.00	8.00	140.00	41.00	1.42	3.15	20	h6	H9
462.1-0790-024A1-XM	●	●	●	●	●	●	7.90	24.85	77.85	79.00	8.00	140.00	41.00	1.44	3.15	20	h6	H9
462.1-0794-024A1-XM	●	●	●	●	●	●	7.94	24.98	77.84	79.00	8.00	140.00	41.00	1.44	3.15	20	h6	H9
462.1-0803-024A1-XM	●	●	●	●	●	●	8.03	25.26	87.83	89.00	10.00	140.00	47.00	1.46	3.15	20	h6	H9
462.1-0805-024A1-XM	●	●	●	●	●	●	8.05	25.32	87.83	89.00	10.00	140.00	47.00	1.46	3.15	20	h6	H9
462.1-0810-024A1-XM	●	●	●	●	●	●	8.10	25.48	87.82	89.00	10.00	140.00	47.00	1.47	3.15	20	h6	H9
462.1-0815-024A1-XM	●	●	●	●	●	●	8.15	25.64	87.81	89.00	10.00	140.00	47.00	1.48	3.15	20	h6	H9
462.1-0820-025A1-XM	●	●	●	●	●	●	8.20	25.79	87.81	89.00	10.00	140.00	47.00	1.49	3.15	20	h6	H9
462.1-0825-025A1-XM	●	●	●	●	●	●	8.25	25.95	87.80	89.00	10.00	140.00	47.00	1.50	3.15	20	h6	H9
462.1-0830-025A1-XM	●	●	●	●	●	●	8.30	26.11	87.79	89.00	10.00	140.00	47.00	1.51	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

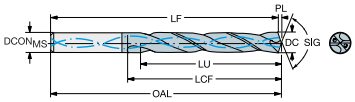
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0833-025A1-XM	●	●	●	●	●	●	8.33	26.20	87.79	89.00	10.00	140.00	47.00	1.52	3.14	20	h6	H9
462.1-0840-025A1-XM	●	●	●	●	●	●	8.40	26.42	87.78	89.00	10.00	140.00	47.00	1.53	3.15	20	h6	H9
462.1-0843-025A1-XM	●	●	●	●	●	●	8.43	26.52	87.77	89.00	10.00	140.00	47.00	1.53	3.14	20	h6	H9
462.1-0850-026A1-XM	●	●	●	●	●	●	8.50	26.74	87.76	89.00	10.00	140.00	47.00	1.55	3.15	20	h6	H9
462.1-0855-026A1-XM	●	●	●	●	●	●	8.55	26.89	87.75	89.00	10.00	140.00	47.00	1.56	3.15	20	h6	H9
462.1-0860-026A1-XM	●	●	●	●	●	●	8.60	27.05	87.75	89.00	10.00	140.00	47.00	1.57	3.15	20	h6	H9
462.1-0861-026A1-XM	●	●	●	●	●	●	8.61	27.08	87.75	89.00	10.00	140.00	47.00	1.57	3.14	20	h6	H9
462.1-0865-026A1-XM	●	●	●	●	●	●	8.65	27.21	87.74	89.00	10.00	140.00	47.00	1.57	3.15	20	h6	H9
462.1-0870-026A1-XM	●	●	●	●	●	●	8.70	27.37	87.73	89.00	10.00	140.00	47.00	1.58	3.15	20	h6	H9
462.1-0873-026A1-XM	●	●	●	●	●	●	8.73	27.46	87.73	89.00	10.00	140.00	47.00	1.59	3.15	20	h6	H9
462.1-0880-026A1-XM	●	●	●	●	●	●	8.80	27.68	87.72	89.00	10.00	140.00	47.00	1.60	3.15	20	h6	H9
462.1-0884-026A1-XM	●	●	●	●	●	●	8.84	27.81	87.71	89.00	10.00	140.00	47.00	1.61	3.15	20	h6	H9
462.1-0890-027A1-XM	●	●	●	●	●	●	8.90	28.00	87.70	89.00	10.00	140.00	47.00	1.62	3.15	20	h6	H9
462.1-0900-027A1-XM	●	●	●	●	●	●	9.00	28.31	87.69	89.00	10.00	140.00	47.00	1.64	3.15	20	h6	H9
462.1-0905-027A1-XM	●	●	●	●	●	●	9.05	28.47	87.68	89.00	10.00	140.00	47.00	1.65	3.15	20	h6	H9
462.1-0909-027A1-XM	●	●	●	●	●	●	9.09	28.59	87.68	89.00	10.00	140.00	47.00	1.65	3.14	20	h6	H9
462.1-0910-027A1-XM	●	●	●	●	●	●	9.10	28.62	87.68	89.00	10.00	140.00	47.00	1.66	3.15	20	h6	H9
462.1-0913-027A1-XM	●	●	●	●	●	●	9.13	28.72	87.67	89.00	10.00	140.00	47.00	1.66	3.15	20	h6	H9
462.1-0920-027A1-XM	●	●	●	●	●	●	9.20	28.94	87.66	89.00	10.00	140.00	47.00	1.67	3.15	20	h6	H9
462.1-0925-027A1-XM	●	●	●	●	●	●	9.25	29.10	87.65	89.00	10.00	140.00	47.00	1.68	3.15	20	h6	H9
462.1-0930-028A1-XM	●	●	●	●	●	●	9.30	29.25	87.65	89.00	10.00	140.00	47.00	1.69	3.15	20	h6	H9
462.1-0935-028A1-XM	●	●	●	●	●	●	9.35	29.41	87.64	89.00	10.00	140.00	47.00	1.70	3.15	20	h6	H9
462.1-0940-028A1-XM	●	●	●	●	●	●	9.40	29.57	87.63	89.00	10.00	140.00	47.00	1.71	3.15	20	h6	H9
462.1-0950-029A1-XM	●	●	●	●	●	●	9.50	29.88	87.62	89.00	10.00	140.00	47.00	1.73	3.15	20	h6	H9
462.1-0953-029A1-XM	●	●	●	●	●	●	9.52	29.98	87.61	89.00	10.00	140.00	47.00	1.73	3.15	20	h6	H9
462.1-0958-029A1-XM	●	●	●	●	●	●	9.58	30.13	87.61	89.00	10.00	140.00	47.00	1.74	3.15	20	h6	H9
462.1-0960-029A1-XM	●	●	●	●	●	●	9.60	30.20	87.60	89.00	10.00	140.00	47.00	1.75	3.15	20	h6	H9
462.1-0965-029A1-XM	●	●	●	●	●	●	9.65	30.35	87.60	89.00	10.00	140.00	47.00	1.76	3.15	20	h6	H9
462.1-0970-029A1-XM	●	●	●	●	●	●	9.70	30.51	87.59	89.00	10.00	140.00	47.00	1.77	3.15	20	h6	H9
462.1-0980-029A1-XM	●	●	●	●	●	●	9.80	30.83	87.57	89.00	10.00	140.00	47.00	1.78	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

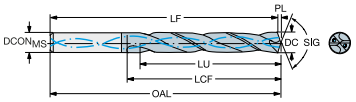
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0990-030A1-XM	●	●	●	●	●	●	9.90	31.14	87.56	89.00	10.00	140.00	47.00	1.80	3.15	20	h6	H9
462.1-0992-030A1-XM	●	●	●	●	●	●	9.92	31.20	87.56	89.00	10.00	140.00	47.00	1.81	3.14	20	h6	H9
462.1-1005-030A1-XM	●	●	●	●	●	●	10.05	31.61	100.54	102.00	12.00	140.00	55.00	1.83	3.15	20	h6	H9
462.1-1008-030A1-XM	●	●	●	●	●	●	10.08	31.71	100.53	102.00	12.00	140.00	55.00	1.83	3.14	20	h6	H9
462.1-1010-030A1-XM	●	●	●	●	●	●	10.10	31.77	100.53	102.00	12.00	140.00	55.00	1.84	3.15	20	h6	H9
462.1-1020-031A1-XM	●	●	●	●	●	●	10.20	32.08	100.51	102.00	12.00	140.00	55.00	1.86	3.15	20	h6	H9
462.1-1026-031A1-XM	●	●	●	●	●	●	10.26	32.27	100.51	102.00	12.00	140.00	55.00	1.87	3.14	20	h6	H9
462.1-1030-031A1-XM	●	●	●	●	●	●	10.30	32.40	100.50	102.00	12.00	140.00	55.00	1.87	3.15	20	h6	H9
462.1-1032-031A1-XM	●	●	●	●	●	●	10.32	32.46	100.50	102.00	12.00	140.00	55.00	1.88	3.15	20	h6	H9
462.1-1040-031A1-XM	●	●	●	●	●	●	10.40	32.71	100.49	102.00	12.00	140.00	55.00	1.89	3.15	20	h6	H9
462.1-1045-031A1-XM	●	●	●	●	●	●	10.45	32.87	100.48	102.00	12.00	140.00	55.00	1.90	3.15	20	h6	H9
462.1-1049-031A1-XM	●	●	●	●	●	●	10.49	33.00	100.47	102.00	12.00	140.00	55.00	1.91	3.15	20	h6	H9
462.1-1050-032A1-XM	●	●	●	●	●	●	10.50	33.03	100.47	102.00	12.00	140.00	55.00	1.91	3.15	20	h6	H9
462.1-1055-032A1-XM	●	●	●	●	●	●	10.55	33.19	100.46	102.00	12.00	140.00	55.00	1.92	3.15	20	h6	H9
462.1-1060-032A1-XM	●	●	●	●	●	●	10.60	33.34	100.46	102.00	12.00	140.00	55.00	1.93	3.15	20	h6	H9
462.1-1065-032A1-XM	●	●	●	●	●	●	10.65	33.50	100.45	102.00	12.00	140.00	55.00	1.94	3.15	20	h6	H9
462.1-1070-032A1-XM	●	●	●	●	●	●	10.70	33.66	100.44	102.00	12.00	140.00	55.00	1.95	3.15	20	h6	H9
462.1-1072-032A1-XM	●	●	●	●	●	●	10.72	33.72	100.44	102.00	12.00	140.00	55.00	1.95	3.15	20	h6	H9
462.1-1075-032A1-XM	●	●	●	●	●	●	10.75	33.82	100.43	102.00	12.00	140.00	55.00	1.96	3.15	20	h6	H9
462.1-1080-032A1-XM	●	●	●	●	●	●	10.80	33.97	100.43	102.00	12.00	140.00	55.00	1.97	3.15	20	h6	H9
462.1-1090-032A1-XM	●	●	●	●	●	●	10.90	34.29	100.41	102.00	12.00	140.00	55.00	1.98	3.15	20	h6	H9
462.1-1100-033A1-XM	●	●	●	●	●	●	11.00	34.60	100.40	102.00	12.00	140.00	55.00	2.00	3.15	20	h6	H9
462.1-1111-033A1-XM	●	●	●	●	●	●	11.11	34.95	100.38	102.00	12.00	140.00	55.00	2.02	3.14	20	h6	H9
462.1-1120-034A1-XM	●	●	●	●	●	●	11.20	35.23	100.37	102.00	12.00	140.00	55.00	2.04	3.15	20	h6	H9
462.1-1130-034A1-XM	●	●	●	●	●	●	11.30	35.55	100.36	102.00	12.00	140.00	55.00	2.06	3.15	20	h6	H9
462.1-1140-034A1-XM	●	●	●	●	●	●	11.40	35.86	100.34	102.00	12.00	140.00	55.00	2.07	3.15	20	h6	H9
462.1-1150-035A1-XM	●	●	●	●	●	●	11.50	36.17	100.33	102.00	12.00	140.00	55.00	2.09	3.15	20	h6	H9
462.1-1151-035A1-XM	●	●	●	●	●	●	11.51	36.21	100.32	102.00	12.00	140.00	55.00	2.09	3.15	20	h6	H9
462.1-1155-035A1-XM	●	●	●	●	●	●	11.55	36.33	100.32	102.00	12.00	140.00	55.00	2.10	3.15	20	h6	H9
462.1-1160-035A1-XM	●	●	●	●	●	●	11.60	36.49	100.31	102.00	12.00	140.00	55.00	2.11	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

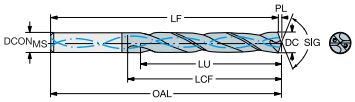
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1170-035A1-XM	●	●	●	●	●	●	11.70	36.80	100.30	102.00	12.00	140.00	55.00	2.13	3.15	20	h6	H9
462.1-1180-035A1-XM	●	●	●	●	●	●	11.80	37.12	100.28	102.00	12.00	140.00	55.00	2.15	3.15	20	h6	H9
462.1-1191-036A1-XM	●	●	●	●	●	●	11.91	37.46	100.27	102.00	12.00	140.00	55.00	2.17	3.15	20	h6	H9
462.1-1205-036A1-XM	●	●	●	●	●	●	12.05	37.90	105.25	107.00	14.00	140.00	60.00	2.19	3.15	20	h6	H9
462.1-1210-036A1-XM	●	●	●	●	●	●	12.10	38.06	105.24	107.00	14.00	140.00	60.00	2.20	3.15	20	h6	H9
462.1-1220-037A1-XM	●	●	●	●	●	●	12.20	38.38	105.22	107.00	14.00	140.00	60.00	2.22	3.15	20	h6	H9
462.1-1225-037A1-XM	●	●	●	●	●	●	12.25	38.53	105.22	107.00	14.00	140.00	60.00	2.23	3.15	20	h6	H9
462.1-1230-037A1-XM	●	●	●	●	●	●	12.30	38.69	105.21	107.00	14.00	140.00	60.00	2.24	3.14	20	h6	H9
462.1-1240-037A1-XM	●	●	●	●	●	●	12.40	39.01	105.19	107.00	14.00	140.00	60.00	2.26	3.15	20	h6	H9
462.1-1250-038A1-XM	●	●	●	●	●	●	12.50	39.32	105.18	107.00	14.00	140.00	60.00	2.27	3.15	20	h6	H9
462.1-1260-038A1-XM	●	●	●	●	●	●	12.60	39.63	105.17	107.00	14.00	140.00	60.00	2.29	3.15	20	h6	H9
462.1-1270-038A1-XM	●	●	●	●	●	●	12.70	39.95	105.15	107.00	14.00	140.00	60.00	2.31	3.15	20	h6	H9
462.1-1275-038A1-XM	●	●	●	●	●	●	12.75	40.11	105.14	107.00	14.00	140.00	60.00	2.32	3.15	20	h6	H9
462.1-1280-038A1-XM	●	●	●	●	●	●	12.80	40.26	105.14	107.00	14.00	140.00	60.00	2.33	3.15	20	h6	H9
462.1-1290-038A1-XM	●	●	●	●	●	●	12.90	40.58	105.12	107.00	14.00	140.00	60.00	2.35	3.15	20	h6	H9
462.1-1300-039A1-XM	●	●	●	●	●	●	13.00	40.89	105.11	107.00	14.00	140.00	60.00	2.37	3.15	20	h6	H9
462.1-1310-039A1-XM	●	●	●	●	●	●	13.10	41.21	105.09	107.00	14.00	140.00	60.00	2.38	3.15	20	h6	H9
462.1-1325-039A1-XM	●	●	●	●	●	●	13.25	41.68	105.07	107.00	14.00	140.00	60.00	2.41	3.15	20	h6	H9
462.1-1330-039A1-XM	●	●	●	●	●	●	13.30	41.84	105.06	107.00	14.00	140.00	60.00	2.42	3.15	20	h6	H9
462.1-1340-039A1-XM	●	●	●	●	●	●	13.40	42.15	105.05	107.00	14.00	140.00	60.00	2.44	3.15	20	h6	H9
462.1-1349-041A1-XM	●	●	●	●	●	●	13.49	42.43	105.04	107.00	14.00	140.00	60.00	2.46	3.14	20	h6	H9
462.1-1350-041A1-XM	●	●	●	●	●	●	13.50	42.47	105.04	107.00	14.00	140.00	60.00	2.46	3.15	20	h6	H9
462.1-1355-041A1-XM	●	●	●	●	●	●	13.55	42.62	105.03	107.00	14.00	140.00	60.00	2.47	3.15	20	h6	H9
462.1-1365-041A1-XM	●	●	●	●	●	●	13.65	42.94	105.01	107.00	14.00	140.00	60.00	2.48	3.15	20	h6	H9
462.1-1370-041A1-XM	●	●	●	●	●	●	13.70	43.09	105.00	107.00	14.00	140.00	60.00	2.49	3.15	20	h6	H9
462.1-1375-041A1-XM	●	●	●	●	●	●	13.75	43.25	105.00	107.00	14.00	140.00	60.00	2.50	3.15	20	h6	H9
462.1-1380-041A1-XM	●	●	●	●	●	●	13.80	43.41	104.99	107.00	14.00	140.00	60.00	2.51	3.15	20	h6	H9
462.1-1389-042A1-XM	●	●	●	●	●	●	13.89	43.69	104.98	107.00	14.00	140.00	60.00	2.53	3.15	20	h6	H9
462.1-1410-042A1-XM	●	●	●	●	●	●	14.10	44.35	112.95	115.00	16.00	140.00	65.00	2.57	3.15	20	h6	H9
462.1-1420-042A1-XM	●	●	●	●	●	●	14.20	44.67	112.93	115.00	16.00	140.00	65.00	2.58	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

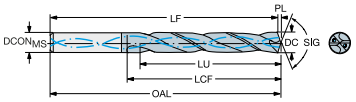
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1425-043A1-XM	●	●	●	●	●	●	14.25	44.82	112.93	115.00	16.00	140.00	65.00	2.59	3.15	20	h6	H9
462.1-1429-043A1-XM	●	●	●	●	●	●	14.29	44.95	112.92	115.00	16.00	140.00	65.00	2.60	3.15	20	h6	H9
462.1-1430-043A1-XM	●	●	●	●	●	●	14.30	44.98	112.92	115.00	16.00	140.00	65.00	2.60	3.15	20	h6	H9
462.1-1450-044A1-XM	●	●	●	●	●	●	14.50	45.61	112.89	115.00	16.00	140.00	65.00	2.64	3.15	20	h6	H9
462.1-1455-044A1-XM	●	●	●	●	●	●	14.55	45.77	112.88	115.00	16.00	140.00	65.00	2.65	3.15	20	h6	H9
462.1-1460-044A1-XM	●	●	●	●	●	●	14.60	45.93	112.87	115.00	16.00	140.00	65.00	2.66	3.15	20	h6	H9
462.1-1468-044A1-XM	●	●	●	●	●	●	14.68	46.18	112.86	115.00	16.00	140.00	65.00	2.67	3.14	20	h6	H9
462.1-1470-044A1-XM	●	●	●	●	●	●	14.70	46.24	112.86	115.00	16.00	140.00	65.00	2.67	3.15	20	h6	H9
462.1-1475-044A1-XM	●	●	●	●	●	●	14.75	46.40	112.85	115.00	16.00	140.00	65.00	2.68	3.15	20	h6	H9
462.1-1480-044A1-XM	●	●	●	●	●	●	14.80	46.55	112.85	115.00	16.00	140.00	65.00	2.69	3.15	20	h6	H9
462.1-1500-045A1-XM	●	●	●	●	●	●	15.00	47.18	112.82	115.00	16.00	140.00	65.00	2.73	3.15	20	h6	H9
462.1-1508-045A1-XM	●	●	●	●	●	●	15.08	47.44	112.81	115.00	16.00	140.00	65.00	2.74	3.15	20	h6	H9
462.1-1510-045A1-XM	●	●	●	●	●	●	15.10	47.50	112.80	115.00	16.00	140.00	65.00	2.75	3.15	20	h6	H9
462.1-1525-045A1-XM	●	●	●	●	●	●	15.25	47.90	112.78	115.00	16.00	140.00	65.00	2.78	3.14	20	h6	H9
462.1-1530-045A1-XM	●	●	●	●	●	●	15.30	47.80	112.77	115.00	16.00	140.00	65.00	2.78	3.12	20	h6	H9
462.1-1548-046A1-XM	●	●	●	●	●	●	15.48	47.60	112.75	115.00	16.00	140.00	65.00	2.82	3.08	20	h6	H9
462.1-1550-047A1-XM	●	●	●	●	●	●	15.50	47.60	112.74	115.00	16.00	140.00	65.00	2.82	3.07	20	h6	H9
462.1-1555-047A1-XM	●	●	●	●	●	●	15.55	47.60	112.74	115.00	16.00	140.00	65.00	2.83	3.06	20	h6	H9
462.1-1560-047A1-XM	●	●	●	●	●	●	15.60	47.50	112.73	115.00	16.00	140.00	65.00	2.84	3.04	20	h6	H9
462.1-1570-047A1-XM	●	●	●	●	●	●	15.70	47.50	112.71	115.00	16.00	140.00	65.00	2.86	3.03	20	h6	H9
462.1-1580-047A1-XM	●	●	●	●	●	●	15.80	47.40	112.70	115.00	16.00	140.00	65.00	2.88	3.00	20	h6	H9
462.1-1588-048A1-XM	●	●	●	●	●	●	15.88	47.30	112.69	115.00	16.00	140.00	65.00	2.89	2.98	20	h6	H9
462.1-1608-048A1-XM	●	●	●	●	●	●	16.08	50.58	120.66	123.00	18.00	140.00	73.00	2.93	3.15	20	h6	H9
462.1-1610-048A1-XM	●	●	●	●	●	●	16.10	50.64	120.66	123.00	18.00	140.00	73.00	2.93	3.15	20	h6	H9
462.1-1627-049A1-XM	●	●	●	●	●	●	16.27	51.18	120.63	123.00	18.00	140.00	73.00	2.96	3.15	20	h6	H9
462.1-1630-050A1-XM	●	●	●	●	●	●	16.30	51.27	120.63	123.00	18.00	140.00	73.00	2.97	3.15	20	h6	H9
462.1-1650-050A1-XM	●	●	●	●	●	●	16.50	51.90	120.60	123.00	18.00	140.00	73.00	3.00	3.15	20	h6	H9
462.1-1655-050A1-XM	●	●	●	●	●	●	16.55	52.06	120.59	123.00	18.00	140.00	73.00	3.01	3.15	20	h6	H9
462.1-1667-050A1-XM	●	●	●	●	●	●	16.67	52.44	120.57	123.00	18.00	140.00	73.00	3.03	3.15	20	h6	H9
462.1-1675-050A1-XM	●	●	●	●	●	●	16.75	52.69	120.56	123.00	18.00	140.00	73.00	3.05	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

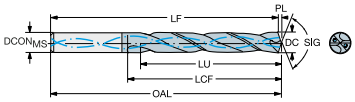
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1680-050A1-XM	●	●	●	●	●	●	16.80	52.70	120.55	123.00	18.00	140.00	73.00	3.06	3.14	20	h6	H9
462.1-1690-050A1-XM	●	●	●	●	●	●	16.90	52.50	120.54	123.00	18.00	140.00	73.00	3.08	3.11	20	h6	H9
462.1-1700-051A1-XM	●	●	●	●	●	●	17.00	52.40	120.53	123.00	18.00	140.00	73.00	3.09	3.08	20	h6	H9
462.1-1707-051A1-XM	●	●	●	●	●	●	17.07	52.30	120.51	123.00	18.00	140.00	73.00	3.11	3.06	20	h6	H9
462.1-1710-051A1-XM	●	●	●	●	●	●	17.10	52.30	120.51	123.00	18.00	140.00	73.00	3.11	3.06	20	h6	H9
462.1-1730-051A1-XM	●	●	●	●	●	●	17.30	52.00	120.48	123.00	18.00	140.00	73.00	3.15	3.01	20	h6	H9
462.1-1746-052A1-XM	●	●	●	●	●	●	17.46	51.70	120.46	123.00	18.00	140.00	73.00	3.18	2.96	20	h6	H9
462.1-1750-053A1-XM	●	●	●	●	●	●	17.50	51.70	120.45	123.00	18.00	140.00	73.00	3.18	2.95	20	h6	H9
462.1-1755-053A1-XM	●	●	●	●	●	●	17.55	51.60	120.44	123.00	18.00	140.00	73.00	3.19	2.94	20	h6	H9
462.1-1780-053A1-XM	●	●	●	●	●	●	17.80	51.20	120.41	123.00	18.00	140.00	73.00	3.24	2.88	20	h6	H9
462.1-1786-054A1-XM	●	●	●	●	●	●	17.86	51.10	120.40	123.00	18.00	140.00	73.00	3.25	2.86	20	h6	H9
462.1-1790-054A1-XM	●	●	●	●	●	●	17.90	51.10	120.39	123.00	18.00	140.00	73.00	3.26	2.85	20	h6	H9
462.1-1826-055A1-XM	●	●	●	●	●	●	18.26	57.10	128.34	131.00	20.00	140.00	79.00	3.32	3.13	20	h6	H9
462.1-1835-055A1-XM	●	●	●	●	●	●	18.35	57.00	128.33	131.00	20.00	140.00	79.00	3.34	3.11	20	h6	H9
462.1-1850-056A1-XM	●	●	●	●	●	●	18.50	57.00	128.31	131.00	20.00	140.00	79.00	3.37	3.08	20	h6	H9
462.1-1865-056A1-XM	●	●	●	●	●	●	18.65	56.90	128.29	131.00	20.00	140.00	79.00	3.39	3.05	20	h6	H9
462.1-1880-056A1-XM	●	●	●	●	●	●	18.80	56.80	128.26	131.00	20.00	140.00	79.00	3.42	3.02	20	h6	H9
462.1-1890-056A1-XM	●	●	●	●	●	●	18.90	56.80	128.25	131.00	20.00	140.00	79.00	3.44	3.01	20	h6	H9
462.1-1900-057A1-XM	●	●	●	●	●	●	19.00	56.70	128.23	131.00	20.00	140.00	79.00	3.46	2.98	20	h6	H9
462.1-1905-057A1-XM	●	●	●	●	●	●	19.05	56.70	128.23	131.00	20.00	140.00	79.00	3.47	2.98	20	h6	H9
462.1-1925-057A1-XM	●	●	●	●	●	●	19.25	56.60	128.20	131.00	20.00	140.00	79.00	3.50	2.94	20	h6	H9
462.1-1930-057A1-XM	●	●	●	●	●	●	19.30	56.60	128.19	131.00	20.00	140.00	79.00	3.51	2.93	20	h6	H9
462.1-1950-059A1-XM	●	●	●	●	●	●	19.50	56.50	128.16	131.00	20.00	140.00	79.00	3.54	2.90	20	h6	H9
462.1-1955-059A1-XM	●	●	●	●	●	●	19.55	56.40	128.15	131.00	20.00	140.00	79.00	3.56	2.88	20	h6	H9
462.1-1980-059A1-XM	●	●	●	●	●	●	19.80	56.30	128.12	131.00	20.00	140.00	79.00	3.60	2.84	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

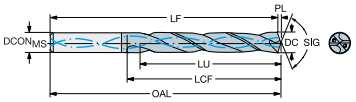
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0300-015A1-XM	●	●	●	●	●	3.00	15.44	65.56	66.00	6.00	140.00	28.00	0.55	5.15	20	h6	H9
462.1-0305-015A1-XM	●	●	●	●	●	3.05	15.69	65.56	66.00	6.00	140.00	28.00	0.56	5.15	20	h6	H9
462.1-0310-016A1-XM	●	●	●	●	●	3.10	15.95	65.55	66.00	6.00	140.00	28.00	0.56	5.15	20	h6	H9
462.1-0315-016A1-XM	●	●	●	●	●	3.15	16.21	65.54	66.00	6.00	140.00	28.00	0.57	5.15	20	h6	H9
462.1-0318-016A1-XM	●	●	●	●	●	3.17	16.36	65.54	66.00	6.00	140.00	28.00	0.58	5.15	20	h6	H9
462.1-0320-016A1-XM	●	●	●	●	●	3.20	16.47	65.53	66.00	6.00	140.00	28.00	0.58	5.15	20	h6	H9
462.1-0326-016A1-XM	●	●	●	●	●	3.26	16.77	65.53	66.00	6.00	140.00	28.00	0.59	5.14	20	h6	H9
462.1-0330-017A1-XM	●	●	●	●	●	3.30	16.98	65.52	66.00	6.00	140.00	28.00	0.60	5.15	20	h6	H9
462.1-0335-017A1-XM	●	●	●	●	●	3.35	17.24	65.51	66.00	6.00	140.00	28.00	0.61	5.15	20	h6	H9
462.1-0338-017A1-XM	●	●	●	●	●	3.38	17.39	65.51	66.00	6.00	140.00	28.00	0.62	5.14	20	h6	H9
462.1-0340-017A1-XM	●	●	●	●	●	3.40	17.49	65.50	66.00	6.00	140.00	28.00	0.62	5.14	20	h6	H9
462.1-0345-017A1-XM	●	●	●	●	●	3.45	17.75	65.50	66.00	6.00	140.00	28.00	0.63	5.14	20	h6	H9
462.1-0350-018A1-XM	●	●	●	●	●	3.50	18.01	65.49	66.00	6.00	140.00	28.00	0.64	5.15	20	h6	H9
462.1-0357-018A1-XM	●	●	●	●	●	3.57	18.37	65.48	66.00	6.00	140.00	28.00	0.65	5.14	20	h6	H9
462.1-0360-018A1-XM	●	●	●	●	●	3.60	18.52	65.48	66.00	6.00	140.00	28.00	0.66	5.14	20	h6	H9
462.1-0366-018A1-XM	●	●	●	●	●	3.66	18.83	65.47	66.00	6.00	140.00	28.00	0.67	5.15	20	h6	H9
462.1-0370-019A1-XM	●	●	●	●	●	3.70	19.04	65.46	66.00	6.00	140.00	28.00	0.67	5.15	20	h6	H9
462.1-0373-019A1-XM	●	●	●	●	●	3.73	19.19	65.46	66.00	6.00	140.00	28.00	0.68	5.14	20	h6	H9
462.1-0380-019A1-XM	●	●	●	●	●	3.80	19.55	73.45	74.00	6.00	140.00	36.00	0.69	5.14	20	h6	H9
462.1-0386-019A1-XM	●	●	●	●	●	3.86	19.86	73.44	74.00	6.00	140.00	36.00	0.70	5.14	20	h6	H9
462.1-0390-020A1-XM	●	●	●	●	●	3.90	20.07	73.43	74.00	6.00	140.00	36.00	0.71	5.15	20	h6	H9
462.1-0391-020A1-XM	●	●	●	●	●	3.91	20.12	73.43	74.00	6.00	140.00	36.00	0.71	5.14	20	h6	H9
462.1-0397-020A1-XM	●	●	●	●	●	3.97	20.43	73.42	74.00	6.00	140.00	36.00	0.72	5.15	20	h6	H9
462.1-0399-020A1-XM	●	●	●	●	●	3.99	20.53	73.42	74.00	6.00	140.00	36.00	0.73	5.15	20	h6	H9
462.1-0400-020A1-XM	●	●	●	●	●	4.00	20.58	73.42	74.00	6.00	140.00	36.00	0.73	5.14	20	h6	H9
462.1-0404-020A1-XM	●	●	●	●	●	4.04	20.79	73.41	74.00	6.00	140.00	36.00	0.74	5.15	20	h6	H9
462.1-0405-020A1-XM	●	●	●	●	●	4.05	20.84	73.41	74.00	6.00	140.00	36.00	0.74	5.15	20	h6	H9
462.1-0409-020A1-XM	●	●	●	●	●	4.09	21.05	73.40	74.00	6.00	140.00	36.00	0.74	5.15	20	h6	H9
462.1-0410-021A1-XM	●	●	●	●	●	4.10	21.10	73.40	74.00	6.00	140.00	36.00	0.75	5.15	20	h6	H9
462.1-0415-021A1-XM	●	●	●	●	●	4.15	21.35	73.40	74.00	6.00	140.00	36.00	0.76	5.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

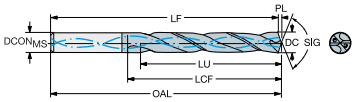
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0420-021A1-XM	●	●	●	●	●	4.20	21.61	73.39	74.00	6.00	140.00	36.00	0.76	5.15	20	h6	H9
462.1-0422-021A1-XM	●	●	●	●	●	4.22	21.71	73.39	74.00	6.00	140.00	36.00	0.77	5.15	20	h6	H9
462.1-0425-021A1-XM	●	●	●	●	●	4.25	21.87	73.38	74.00	6.00	140.00	36.00	0.77	5.15	20	h6	H9
462.1-0430-022A1-XM	●	●	●	●	●	4.30	22.13	73.37	74.00	6.00	140.00	36.00	0.78	5.15	20	h6	H9
462.1-0431-022A1-XM	●	●	●	●	●	4.30	22.18	73.37	74.00	6.00	140.00	36.00	0.78	5.15	20	h6	H9
462.1-0435-022A1-XM	●	●	●	●	●	4.35	22.38	73.37	74.00	6.00	140.00	36.00	0.79	5.14	20	h6	H9
462.1-0437-022A1-XM	●	●	●	●	●	4.37	22.49	73.36	74.00	6.00	140.00	36.00	0.79	5.15	20	h6	H9
462.1-0439-022A1-XM	●	●	●	●	●	4.39	22.59	73.36	74.00	6.00	140.00	36.00	0.80	5.14	20	h6	H9
462.1-0440-022A1-XM	●	●	●	●	●	4.40	22.64	73.36	74.00	6.00	140.00	36.00	0.80	5.15	20	h6	H9
462.1-0445-022A1-XM	●	●	●	●	●	4.45	22.90	73.35	74.00	6.00	140.00	36.00	0.81	5.15	20	h6	H9
462.1-0450-023A1-XM	●	●	●	●	●	4.50	23.16	73.35	74.00	6.00	140.00	36.00	0.82	5.15	20	h6	H9
462.1-0457-023A1-XM	●	●	●	●	●	4.57	23.52	73.33	74.00	6.00	140.00	36.00	0.83	5.14	20	h6	H9
462.1-0460-023A1-XM	●	●	●	●	●	4.60	23.67	73.33	74.00	6.00	140.00	36.00	0.84	5.15	20	h6	H9
462.1-0462-023A1-XM	●	●	●	●	●	4.62	23.77	73.33	74.00	6.00	140.00	36.00	0.84	5.14	20	h6	H9
462.1-0470-024A1-XM	●	●	●	●	●	4.70	24.18	73.32	74.00	6.00	140.00	36.00	0.86	5.14	20	h6	H9
462.1-0476-024A1-XM	●	●	●	●	●	4.76	24.49	81.31	82.00	6.00	140.00	44.00	0.87	5.14	20	h6	H9
462.1-0480-024A1-XM	●	●	●	●	●	4.80	24.70	81.30	82.00	6.00	140.00	44.00	0.87	5.15	20	h6	H9
462.1-0485-024A1-XM	●	●	●	●	●	4.85	24.96	81.29	82.00	6.00	140.00	44.00	0.88	5.15	20	h6	H9
462.1-0490-025A1-XM	●	●	●	●	●	4.90	25.21	81.29	82.00	6.00	140.00	44.00	0.89	5.14	20	h6	H9
462.1-0492-025A1-XM	●	●	●	●	●	4.91	25.32	81.28	82.00	6.00	140.00	44.00	0.90	5.15	20	h6	H9
462.1-0498-025A1-XM	●	●	●	●	●	4.98	25.63	81.28	82.00	6.00	140.00	44.00	0.91	5.15	20	h6	H9
462.1-0500-025A1-XM	●	●	●	●	●	5.00	25.73	81.27	82.00	6.00	140.00	44.00	0.91	5.15	20	h6	H9
462.1-0505-025A1-XM	●	●	●	●	●	5.05	25.99	81.26	82.00	6.00	140.00	44.00	0.92	5.15	20	h6	H9
462.1-0506-025A1-XM	●	●	●	●	●	5.05	26.04	81.26	82.00	6.00	140.00	44.00	0.92	5.15	20	h6	H9
462.1-0510-026A1-XM	●	●	●	●	●	5.10	26.24	81.26	82.00	6.00	140.00	44.00	0.93	5.15	20	h6	H9
462.1-0511-026A1-XM	●	●	●	●	●	5.11	26.29	81.26	82.00	6.00	140.00	44.00	0.93	5.15	20	h6	H9
462.1-0516-026A1-XM	●	●	●	●	●	5.16	26.55	81.25	82.00	6.00	140.00	44.00	0.94	5.15	20	h6	H9
462.1-0518-026A1-XM	●	●	●	●	●	5.18	26.65	81.25	82.00	6.00	140.00	44.00	0.94	5.14	20	h6	H9
462.1-0520-026A1-XM	●	●	●	●	●	5.20	26.76	81.24	82.00	6.00	140.00	44.00	0.95	5.15	20	h6	H9
462.1-0522-026A1-XM	●	●	●	●	●	5.22	26.86	81.24	82.00	6.00	140.00	44.00	0.95	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

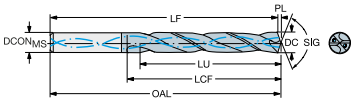
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0525-026A1-XM	●	●	●	●	●	5.25	27.01	81.24	82.00	6.00	140.00	44.00	0.96	5.14	20	h6	H9
462.1-0530-027A1-XM	●	●	●	●	●	5.30	27.27	81.23	82.00	6.00	140.00	44.00	0.96	5.15	20	h6	H9
462.1-0540-027A1-XM	●	●	●	●	●	5.40	27.79	81.21	82.00	6.00	140.00	44.00	0.98	5.15	20	h6	H9
462.1-0550-028A1-XM	●	●	●	●	●	5.50	28.30	81.20	82.00	6.00	140.00	44.00	1.00	5.15	20	h6	H9
462.1-0556-028A1-XM	●	●	●	●	●	5.56	28.61	81.19	82.00	6.00	140.00	44.00	1.01	5.15	20	h6	H9
462.1-0560-028A1-XM	●	●	●	●	●	5.60	28.82	81.18	82.00	6.00	140.00	44.00	1.02	5.15	20	h6	H9
462.1-0561-028A1-XM	●	●	●	●	●	5.61	28.87	81.18	82.00	6.00	140.00	44.00	1.02	5.14	20	h6	H9
462.1-0565-028A1-XM	●	●	●	●	●	5.65	29.07	81.18	82.00	6.00	140.00	44.00	1.03	5.15	20	h6	H9
462.1-0570-029A1-XM	●	●	●	●	●	5.70	29.33	81.17	82.00	6.00	140.00	44.00	1.04	5.15	20	h6	H9
462.1-0575-029A1-XM	●	●	●	●	●	5.75	29.59	81.16	82.00	6.00	140.00	44.00	1.05	5.15	20	h6	H9
462.1-0579-029A1-XM	●	●	●	●	●	5.79	29.79	81.16	82.00	6.00	140.00	44.00	1.05	5.14	20	h6	H9
462.1-0580-029A1-XM	●	●	●	●	●	5.80	29.84	81.16	82.00	6.00	140.00	44.00	1.06	5.14	20	h6	H9
462.1-0590-030A1-XM	●	●	●	●	●	5.90	30.36	81.14	82.00	6.00	140.00	44.00	1.07	5.15	20	h6	H9
462.1-0594-030A1-XM	●	●	●	●	●	5.94	30.56	81.14	82.00	6.00	140.00	44.00	1.08	5.14	20	h6	H9
462.1-0595-030A1-XM	●	●	●	●	●	5.95	30.62	81.13	82.00	6.00	140.00	44.00	1.08	5.14	20	h6	H9
462.1-0605-030A1-XM	●	●	●	●	●	6.05	31.13	90.12	91.00	8.00	140.00	53.00	1.10	5.15	20	h6	H9
462.1-0610-031A1-XM	●	●	●	●	●	6.10	31.39	90.11	91.00	8.00	140.00	53.00	1.11	5.15	20	h6	H9
462.1-0615-031A1-XM	●	●	●	●	●	6.15	31.65	90.11	91.00	8.00	140.00	53.00	1.12	5.15	20	h6	H9
462.1-0620-031A1-XM	●	●	●	●	●	6.20	31.90	90.10	91.00	8.00	140.00	53.00	1.13	5.15	20	h6	H9
462.1-0625-031A1-XM	●	●	●	●	●	6.25	32.16	90.09	91.00	8.00	140.00	53.00	1.14	5.15	20	h6	H9
462.1-0630-032A1-XM	●	●	●	●	●	6.30	32.42	90.08	91.00	8.00	140.00	53.00	1.15	5.15	20	h6	H9
462.1-0635-032A1-XM	●	●	●	●	●	6.35	32.67	90.08	91.00	8.00	140.00	53.00	1.16	5.14	20	h6	H9
462.1-0640-032A1-XM	●	●	●	●	●	6.40	32.93	90.07	91.00	8.00	140.00	53.00	1.16	5.15	20	h6	H9
462.1-0650-033A1-XM	●	●	●	●	●	6.50	33.45	90.05	91.00	8.00	140.00	53.00	1.18	5.15	20	h6	H9
462.1-0653-033A1-XM	●	●	●	●	●	6.53	33.60	90.05	91.00	8.00	140.00	53.00	1.19	5.15	20	h6	H9
462.1-0660-033A1-XM	●	●	●	●	●	6.60	33.96	90.04	91.00	8.00	140.00	53.00	1.20	5.15	20	h6	H9
462.1-0663-033A1-XM	●	●	●	●	●	6.63	34.12	90.04	91.00	8.00	140.00	53.00	1.21	5.15	20	h6	H9
462.1-0670-034A1-XM	●	●	●	●	●	6.70	34.48	90.03	91.00	8.00	140.00	53.00	1.22	5.15	20	h6	H9
462.1-0675-034A1-XM	●	●	●	●	●	6.75	34.73	90.02	91.00	8.00	140.00	53.00	1.23	5.15	20	h6	H9
462.1-0676-034A1-XM	●	●	●	●	●	6.76	34.78	90.02	91.00	8.00	140.00	53.00	1.23	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

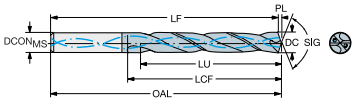
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0680-034A1-XM	●	●	●	●	●	6.80	34.99	90.01	91.00	8.00	140.00	53.00	1.24	5.15	20	h6	H9
462.1-0685-034A1-XM	●	●	●	●	●	6.85	35.25	90.00	91.00	8.00	140.00	53.00	1.25	5.15	20	h6	H9
462.1-0690-035A1-XM	●	●	●	●	●	6.90	35.50	90.00	91.00	8.00	140.00	53.00	1.26	5.14	20	h6	H9
462.1-0691-035A1-XM	●	●	●	●	●	6.91	35.56	89.99	91.00	8.00	140.00	53.00	1.26	5.15	20	h6	H9
462.1-0700-035A1-XM	●	●	●	●	●	7.00	36.02	89.98	91.00	8.00	140.00	53.00	1.27	5.15	20	h6	H9
462.1-0704-035A1-XM	●	●	●	●	●	7.04	36.22	89.97	91.00	8.00	140.00	53.00	1.28	5.15	20	h6	H9
462.1-0710-036A1-XM	●	●	●	●	●	7.10	36.53	89.97	91.00	8.00	140.00	53.00	1.29	5.15	20	h6	H9
462.1-0714-036A1-XM	●	●	●	●	●	7.14	36.74	89.96	91.00	8.00	140.00	53.00	1.30	5.14	20	h6	H9
462.1-0720-036A1-XM	●	●	●	●	●	7.20	37.05	89.95	91.00	8.00	140.00	53.00	1.31	5.15	20	h6	H9
462.1-0725-036A1-XM	●	●	●	●	●	7.25	37.31	89.94	91.00	8.00	140.00	53.00	1.32	5.15	20	h6	H9
462.1-0730-037A1-XM	●	●	●	●	●	7.30	37.56	89.94	91.00	8.00	140.00	53.00	1.33	5.15	20	h6	H9
462.1-0737-037A1-XM	●	●	●	●	●	7.37	37.92	89.93	91.00	8.00	140.00	53.00	1.34	5.15	20	h6	H9
462.1-0740-037A1-XM	●	●	●	●	●	7.40	38.08	89.92	91.00	8.00	140.00	53.00	1.35	5.15	20	h6	H9
462.1-0745-037A1-XM	●	●	●	●	●	7.45	38.33	89.92	91.00	8.00	140.00	53.00	1.36	5.14	20	h6	H9
462.1-0749-037A1-XM	●	●	●	●	●	7.49	38.54	89.91	91.00	8.00	140.00	53.00	1.36	5.14	20	h6	H9
462.1-0750-038A1-XM	●	●	●	●	●	7.50	38.59	89.91	91.00	8.00	140.00	53.00	1.36	5.15	20	h6	H9
462.1-0754-038A1-XM	●	●	●	●	●	7.54	38.80	89.90	91.00	8.00	140.00	53.00	1.37	5.15	20	h6	H9
462.1-0760-038A1-XM	●	●	●	●	●	7.60	39.11	89.89	91.00	8.00	140.00	53.00	1.38	5.15	20	h6	H9
462.1-0767-038A1-XM	●	●	●	●	●	7.67	39.47	89.88	91.00	8.00	140.00	53.00	1.40	5.15	20	h6	H9
462.1-0770-039A1-XM	●	●	●	●	●	7.70	39.62	89.88	91.00	8.00	140.00	53.00	1.40	5.15	20	h6	H9
462.1-0780-039A1-XM	●	●	●	●	●	7.80	40.14	89.86	91.00	8.00	140.00	53.00	1.42	5.15	20	h6	H9
462.1-0790-040A1-XM	●	●	●	●	●	7.90	40.65	89.85	91.00	8.00	140.00	53.00	1.44	5.15	20	h6	H9
462.1-0794-040A1-XM	●	●	●	●	●	7.94	40.86	89.84	91.00	8.00	140.00	53.00	1.44	5.15	20	h6	H9
462.1-0803-040A1-XM	●	●	●	●	●	8.03	41.32	101.83	103.00	10.00	140.00	61.00	1.46	5.15	20	h6	H9
462.1-0805-040A1-XM	●	●	●	●	●	8.05	41.42	101.83	103.00	10.00	140.00	61.00	1.46	5.15	20	h6	H9
462.1-0810-041A1-XM	●	●	●	●	●	8.10	41.68	101.82	103.00	10.00	140.00	61.00	1.47	5.15	20	h6	H9
462.1-0815-041A1-XM	●	●	●	●	●	8.15	41.94	101.81	103.00	10.00	140.00	61.00	1.48	5.15	20	h6	H9
462.1-0820-041A1-XM	●	●	●	●	●	8.20	42.19	101.81	103.00	10.00	140.00	61.00	1.49	5.15	20	h6	H9
462.1-0825-041A1-XM	●	●	●	●	●	8.25	42.45	101.80	103.00	10.00	140.00	61.00	1.50	5.15	20	h6	H9
462.1-0830-042A1-XM	●	●	●	●	●	8.30	42.71	101.79	103.00	10.00	140.00	61.00	1.51	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

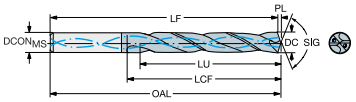
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0833-042A1-XM	●	●	●	●	●	8.33	42.86	101.79	103.00	10.00	140.00	61.00	1.52	5.14	20	h6	H9
462.1-0840-042A1-XM	●	●	●	●	●	8.40	43.22	101.78	103.00	10.00	140.00	61.00	1.53	5.15	20	h6	H9
462.1-0843-042A1-XM	●	●	●	●	●	8.43	43.38	101.77	103.00	10.00	140.00	61.00	1.53	5.14	20	h6	H9
462.1-0850-043A1-XM	●	●	●	●	●	8.50	43.74	101.76	103.00	10.00	140.00	61.00	1.55	5.15	20	h6	H9
462.1-0855-043A1-XM	●	●	●	●	●	8.55	43.99	101.75	103.00	10.00	140.00	61.00	1.56	5.15	20	h6	H9
462.1-0860-043A1-XM	●	●	●	●	●	8.60	44.25	101.75	103.00	10.00	140.00	61.00	1.57	5.15	20	h6	H9
462.1-0861-043A1-XM	●	●	●	●	●	8.61	44.30	101.75	103.00	10.00	140.00	61.00	1.57	5.14	20	h6	H9
462.1-0865-043A1-XM	●	●	●	●	●	8.65	44.51	101.74	103.00	10.00	140.00	61.00	1.57	5.15	20	h6	H9
462.1-0870-044A1-XM	●	●	●	●	●	8.70	44.77	101.73	103.00	10.00	140.00	61.00	1.58	5.15	20	h6	H9
462.1-0873-044A1-XM	●	●	●	●	●	8.73	44.92	101.73	103.00	10.00	140.00	61.00	1.59	5.14	20	h6	H9
462.1-0880-044A1-XM	●	●	●	●	●	8.80	45.28	101.72	103.00	10.00	140.00	61.00	1.60	5.15	20	h6	H9
462.1-0884-044A1-XM	●	●	●	●	●	8.84	45.49	101.71	103.00	10.00	140.00	61.00	1.61	5.15	20	h6	H9
462.1-0890-045A1-XM	●	●	●	●	●	8.90	45.80	101.70	103.00	10.00	140.00	61.00	1.62	5.15	20	h6	H9
462.1-0900-045A1-XM	●	●	●	●	●	9.00	46.31	101.69	103.00	10.00	140.00	61.00	1.64	5.15	20	h6	H9
462.1-0905-045A1-XM	●	●	●	●	●	9.05	46.57	101.68	103.00	10.00	140.00	61.00	1.65	5.15	20	h6	H9
462.1-0909-045A1-XM	●	●	●	●	●	9.09	46.77	101.68	103.00	10.00	140.00	61.00	1.65	5.14	20	h6	H9
462.1-0910-046A1-XM	●	●	●	●	●	9.10	46.82	101.68	103.00	10.00	140.00	61.00	1.66	5.15	20	h6	H9
462.1-0913-046A1-XM	●	●	●	●	●	9.13	46.98	101.67	103.00	10.00	140.00	61.00	1.66	5.15	20	h6	H9
462.1-0920-046A1-XM	●	●	●	●	●	9.20	47.34	101.66	103.00	10.00	140.00	61.00	1.67	5.15	20	h6	H9
462.1-0925-046A1-XM	●	●	●	●	●	9.25	47.60	101.65	103.00	10.00	140.00	61.00	1.68	5.15	20	h6	H9
462.1-0930-047A1-XM	●	●	●	●	●	9.30	47.85	101.65	103.00	10.00	140.00	61.00	1.69	5.15	20	h6	H9
462.1-0935-047A1-XM	●	●	●	●	●	9.35	48.11	101.64	103.00	10.00	140.00	61.00	1.70	5.15	20	h6	H9
462.1-0940-047A1-XM	●	●	●	●	●	9.40	48.37	101.63	103.00	10.00	140.00	61.00	1.71	5.15	20	h6	H9
462.1-0950-048A1-XM	●	●	●	●	●	9.50	48.88	101.62	103.00	10.00	140.00	61.00	1.73	5.15	20	h6	H9
462.1-0953-048A1-XM	●	●	●	●	●	9.52	49.04	101.61	103.00	10.00	140.00	61.00	1.73	5.15	20	h6	H9
462.1-0958-048A1-XM	●	●	●	●	●	9.58	49.29	101.61	103.00	10.00	140.00	61.00	1.74	5.15	20	h6	H9
462.1-0960-048A1-XM	●	●	●	●	●	9.60	49.40	101.60	103.00	10.00	140.00	61.00	1.75	5.15	20	h6	H9
462.1-0965-048A1-XM	●	●	●	●	●	9.65	49.65	101.60	103.00	10.00	140.00	61.00	1.76	5.15	20	h6	H9
462.1-0970-049A1-XM	●	●	●	●	●	9.70	49.91	101.59	103.00	10.00	140.00	61.00	1.77	5.15	20	h6	H9
462.1-0980-049A1-XM	●	●	●	●	●	9.80	50.30	101.57	103.00	10.00	140.00	61.00	1.78	5.13	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

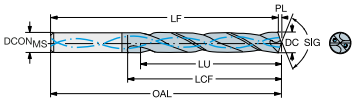
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0990-050A1-XM	●	●	●	●	●	9.90	50.20	101.56	103.00	10.00	140.00	61.00	1.80	5.07	20	h6	H9
462.1-0992-050A1-XM	●	●	●	●	●	9.92	50.20	101.56	103.00	10.00	140.00	61.00	1.81	5.06	20	h6	H9
462.1-1005-050A1-XM	●	●	●	●	●	10.05	51.71	116.54	118.00	12.00	140.00	71.00	1.83	5.15	20	h6	H9
462.1-1008-050A1-XM	●	●	●	●	●	10.08	51.87	116.53	118.00	12.00	140.00	71.00	1.83	5.14	20	h6	H9
462.1-1010-051A1-XM	●	●	●	●	●	10.10	51.97	116.53	118.00	12.00	140.00	71.00	1.84	5.15	20	h6	H9
462.1-1020-051A1-XM	●	●	●	●	●	10.20	52.48	116.51	118.00	12.00	140.00	71.00	1.86	5.15	20	h6	H9
462.1-1026-051A1-XM	●	●	●	●	●	10.26	52.79	116.51	118.00	12.00	140.00	71.00	1.87	5.14	20	h6	H9
462.1-1030-052A1-XM	●	●	●	●	●	10.30	53.00	116.50	118.00	12.00	140.00	71.00	1.87	5.15	20	h6	H9
462.1-1032-052A1-XM	●	●	●	●	●	10.32	53.10	116.50	118.00	12.00	140.00	71.00	1.88	5.15	20	h6	H9
462.1-1040-052A1-XM	●	●	●	●	●	10.40	53.51	116.49	118.00	12.00	140.00	71.00	1.89	5.15	20	h6	H9
462.1-1045-052A1-XM	●	●	●	●	●	10.45	53.77	116.48	118.00	12.00	140.00	71.00	1.90	5.15	20	h6	H9
462.1-1049-052A1-XM	●	●	●	●	●	10.49	53.98	116.47	118.00	12.00	140.00	71.00	1.91	5.15	20	h6	H9
462.1-1050-053A1-XM	●	●	●	●	●	10.50	54.03	116.47	118.00	12.00	140.00	71.00	1.91	5.15	20	h6	H9
462.1-1055-053A1-XM	●	●	●	●	●	10.55	54.29	116.46	118.00	12.00	140.00	71.00	1.92	5.15	20	h6	H9
462.1-1060-053A1-XM	●	●	●	●	●	10.60	54.54	116.46	118.00	12.00	140.00	71.00	1.93	5.15	20	h6	H9
462.1-1065-053A1-XM	●	●	●	●	●	10.65	54.80	116.45	118.00	12.00	140.00	71.00	1.94	5.15	20	h6	H9
462.1-1070-054A1-XM	●	●	●	●	●	10.70	55.06	116.44	118.00	12.00	140.00	71.00	1.95	5.15	20	h6	H9
462.1-1072-054A1-XM	●	●	●	●	●	10.72	55.16	116.44	118.00	12.00	140.00	71.00	1.95	5.15	20	h6	H9
462.1-1075-054A1-XM	●	●	●	●	●	10.75	55.32	116.43	118.00	12.00	140.00	71.00	1.96	5.15	20	h6	H9
462.1-1080-054A1-XM	●	●	●	●	●	10.80	55.57	116.43	118.00	12.00	140.00	71.00	1.97	5.15	20	h6	H9
462.1-1090-055A1-XM	●	●	●	●	●	10.90	56.09	116.41	118.00	12.00	140.00	71.00	1.98	5.15	20	h6	H9
462.1-1100-055A1-XM	●	●	●	●	●	11.00	56.60	116.40	118.00	12.00	140.00	71.00	2.00	5.15	20	h6	H9
462.1-1111-056A1-XM	●	●	●	●	●	11.11	57.17	116.38	118.00	12.00	140.00	71.00	2.02	5.14	20	h6	H9
462.1-1120-056A1-XM	●	●	●	●	●	11.20	57.63	116.37	118.00	12.00	140.00	71.00	2.04	5.15	20	h6	H9
462.1-1130-057A1-XM	●	●	●	●	●	11.30	58.15	116.36	118.00	12.00	140.00	71.00	2.06	5.15	20	h6	H9
462.1-1140-057A1-XM	●	●	●	●	●	11.40	58.60	116.34	118.00	12.00	140.00	71.00	2.07	5.14	20	h6	H9
462.1-1150-058A1-XM	●	●	●	●	●	11.50	58.50	116.33	118.00	12.00	140.00	71.00	2.09	5.09	20	h6	H9
462.1-1151-058A1-XM	●	●	●	●	●	11.51	58.50	116.32	118.00	12.00	140.00	71.00	2.09	5.08	20	h6	H9
462.1-1155-058A1-XM	●	●	●	●	●	11.55	58.40	116.32	118.00	12.00	140.00	71.00	2.10	5.06	20	h6	H9
462.1-1160-058A1-XM	●	●	●	●	●	11.60	58.40	116.31	118.00	12.00	140.00	71.00	2.11	5.03	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

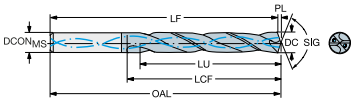
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1170-059A1-XM	●	●	●	●	●	11.70	58.30	116.30	118.00	12.00	140.00	71.00	2.13	4.98	20	h6	H9
462.1-1180-059A1-XM	●	●	●	●	●	11.80	58.20	116.28	118.00	12.00	140.00	71.00	2.15	4.93	20	h6	H9
462.1-1191-060A1-XM	●	●	●	●	●	11.91	58.10	116.27	118.00	12.00	140.00	71.00	2.17	4.88	20	h6	H9
462.1-1205-060A1-XM	●	●	●	●	●	12.05	62.00	122.25	124.00	14.00	140.00	77.00	2.19	5.15	20	h6	H9
462.1-1210-060A1-XM	●	●	●	●	●	12.10	62.26	122.24	124.00	14.00	140.00	77.00	2.20	5.15	20	h6	H9
462.1-1220-061A1-XM	●	●	●	●	●	12.20	62.78	122.22	124.00	14.00	140.00	77.00	2.22	5.15	20	h6	H9
462.1-1225-061A1-XM	●	●	●	●	●	12.25	62.70	122.22	124.00	14.00	140.00	77.00	2.23	5.12	20	h6	H9
462.1-1230-062A1-XM	●	●	●	●	●	12.30	62.70	122.21	124.00	14.00	140.00	77.00	2.24	5.10	20	h6	H9
462.1-1240-062A1-XM	●	●	●	●	●	12.40	62.60	122.19	124.00	14.00	140.00	77.00	2.26	5.05	20	h6	H9
462.1-1250-063A1-XM	●	●	●	●	●	12.50	62.40	122.18	124.00	14.00	140.00	77.00	2.27	4.99	20	h6	H9
462.1-1260-063A1-XM	●	●	●	●	●	12.60	62.30	122.17	124.00	14.00	140.00	77.00	2.29	4.94	20	h6	H9
462.1-1270-064A1-XM	●	●	●	●	●	12.70	62.20	122.15	124.00	14.00	140.00	77.00	2.31	4.90	20	h6	H9
462.1-1275-064A1-XM	●	●	●	●	●	12.75	62.10	122.14	124.00	14.00	140.00	77.00	2.32	4.87	20	h6	H9
462.1-1280-064A1-XM	●	●	●	●	●	12.80	62.10	122.14	124.00	14.00	140.00	77.00	2.33	4.85	20	h6	H9
462.1-1290-065A1-XM	●	●	●	●	●	12.90	62.00	122.12	124.00	14.00	140.00	77.00	2.35	4.81	20	h6	H9
462.1-1300-065A1-XM	●	●	●	●	●	13.00	61.80	122.11	124.00	14.00	140.00	77.00	2.37	4.75	20	h6	H9
462.1-1310-066A1-XM	●	●	●	●	●	13.10	61.70	122.09	124.00	14.00	140.00	77.00	2.38	4.71	20	h6	H9
462.1-1325-066A1-XM	●	●	●	●	●	13.25	61.50	122.07	124.00	14.00	140.00	77.00	2.41	4.64	20	h6	H9
462.1-1330-067A1-XM	●	●	●	●	●	13.30	61.50	122.06	124.00	14.00	140.00	77.00	2.42	4.62	20	h6	H9
462.1-1340-067A1-XM	●	●	●	●	●	13.40	61.30	122.05	124.00	14.00	140.00	77.00	2.44	4.57	20	h6	H9
462.1-1349-061A1-XM	●	●	●	●	●	13.49	61.20	122.04	124.00	14.00	140.00	77.00	2.46	4.54	20	h6	H9
462.1-1350-061A1-XM	●	●	●	●	●	13.50	61.20	122.04	124.00	14.00	140.00	77.00	2.46	4.53	20	h6	H9
462.1-1355-061A1-XM	●	●	●	●	●	13.55	61.20	122.03	124.00	14.00	140.00	77.00	2.47	4.52	20	h6	H9
462.1-1365-061A1-XM	●	●	●	●	●	13.65	61.00	122.01	124.00	14.00	140.00	77.00	2.48	4.47	20	h6	H9
462.1-1370-061A1-XM	●	●	●	●	●	13.70	61.00	122.00	124.00	14.00	140.00	77.00	2.49	4.45	20	h6	H9
462.1-1375-062A1-XM	●	●	●	●	●	13.75	60.90	122.00	124.00	14.00	140.00	77.00	2.50	4.43	20	h6	H9
462.1-1380-062A1-XM	●	●	●	●	●	13.80	60.90	121.99	124.00	14.00	140.00	77.00	2.51	4.41	20	h6	H9
462.1-1389-063A1-XM	●	●	●	●	●	13.89	60.80	121.98	124.00	14.00	140.00	77.00	2.53	4.38	20	h6	H9
462.1-1410-063A1-XM	●	●	●	●	●	14.10	66.90	130.95	133.00	16.00	140.00	83.00	2.57	4.74	20	h6	H9
462.1-1420-063A1-XM	●	●	●	●	●	14.20	66.80	130.93	133.00	16.00	140.00	83.00	2.58	4.70	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

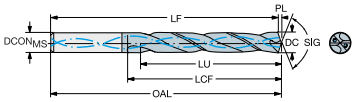
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1425-071A1-XM	●	●	●	●	●	14.25	66.80	130.93	133.00	16.00	140.00	83.00	2.59	4.69	20	h6	H9
462.1-1429-072A1-XM	●	●	●	●	●	14.29	66.70	130.92	133.00	16.00	140.00	83.00	2.60	4.67	20	h6	H9
462.1-1430-072A1-XM	●	●	●	●	●	14.30	66.70	130.92	133.00	16.00	140.00	83.00	2.60	4.66	20	h6	H9
462.1-1450-073A1-XM	●	●	●	●	●	14.50	66.50	130.89	133.00	16.00	140.00	83.00	2.64	4.59	20	h6	H9
462.1-1455-073A1-XM	●	●	●	●	●	14.55	66.50	130.88	133.00	16.00	140.00	83.00	2.65	4.57	20	h6	H9
462.1-1460-073A1-XM	●	●	●	●	●	14.60	66.40	130.87	133.00	16.00	140.00	83.00	2.66	4.55	20	h6	H9
462.1-1468-073A1-XM	●	●	●	●	●	14.68	66.40	130.86	133.00	16.00	140.00	83.00	2.67	4.52	20	h6	H9
462.1-1470-073A1-XM	●	●	●	●	●	14.70	66.40	130.86	133.00	16.00	140.00	83.00	2.67	4.52	20	h6	H9
462.1-1475-066A1-XM	●	●	●	●	●	14.75	66.30	130.85	133.00	16.00	140.00	83.00	2.68	4.49	20	h6	H9
462.1-1480-067A1-XM	●	●	●	●	●	14.80	66.30	130.85	133.00	16.00	140.00	83.00	2.69	4.48	20	h6	H9
462.1-1500-068A1-XM	●	●	●	●	●	15.00	66.10	130.82	133.00	16.00	140.00	83.00	2.73	4.41	20	h6	H9
462.1-1508-068A1-XM	●	●	●	●	●	15.08	66.00	130.80	133.00	16.00	140.00	83.00	2.74	4.38	20	h6	H9
462.1-1510-068A1-XM	●	●	●	●	●	15.10	66.00	130.80	133.00	16.00	140.00	83.00	2.75	4.37	20	h6	H9
462.1-1525-069A1-XM	●	●	●	●	●	15.25	65.90	130.78	133.00	16.00	140.00	83.00	2.78	4.32	20	h6	H9
462.1-1530-069A1-XM	●	●	●	●	●	15.30	65.80	130.77	133.00	16.00	140.00	83.00	2.78	4.30	20	h6	H9
462.1-1548-070A1-XM	●	●	●	●	●	15.48	65.60	130.75	133.00	16.00	140.00	83.00	2.82	4.24	20	h6	H9
462.1-1550-070A1-XM	●	●	●	●	●	15.50	65.60	130.74	133.00	16.00	140.00	83.00	2.82	4.23	20	h6	H9
462.1-1555-070A1-XM	●	●	●	●	●	15.55	65.60	130.74	133.00	16.00	140.00	83.00	2.83	4.22	20	h6	H9
462.1-1560-070A1-XM	●	●	●	●	●	15.60	65.50	130.73	133.00	16.00	140.00	83.00	2.84	4.20	20	h6	H9
462.1-1570-070A1-XM	●	●	●	●	●	15.70	65.50	130.71	133.00	16.00	140.00	83.00	2.86	4.17	20	h6	H9
462.1-1580-071A1-XM	●	●	●	●	●	15.80	65.40	130.70	133.00	16.00	140.00	83.00	2.88	4.14	20	h6	H9
462.1-1588-071A1-XM	●	●	●	●	●	15.88	65.30	130.69	133.00	16.00	140.00	83.00	2.89	4.11	20	h6	H9
462.1-1608-072A1-XM	●	●	●	●	●	16.08	73.70	140.66	143.00	18.00	140.00	93.00	2.93	4.58	20	h6	H9
462.1-1610-072A1-XM	●	●	●	●	●	16.10	73.70	140.66	143.00	18.00	140.00	93.00	2.93	4.58	20	h6	H9
462.1-1627-081A1-XM	●	●	●	●	●	16.27	73.50	140.63	143.00	18.00	140.00	93.00	2.96	4.52	20	h6	H9
462.1-1630-073A1-XM	●	●	●	●	●	16.30	73.40	140.63	143.00	18.00	140.00	93.00	2.97	4.50	20	h6	H9
462.1-1650-074A1-XM	●	●	●	●	●	16.50	73.10	140.60	143.00	18.00	140.00	93.00	3.00	4.43	20	h6	H9
462.1-1655-074A1-XM	●	●	●	●	●	16.55	73.10	140.59	143.00	18.00	140.00	93.00	3.01	4.42	20	h6	H9
462.1-1667-075A1-XM	●	●	●	●	●	16.67	72.90	140.57	143.00	18.00	140.00	93.00	3.03	4.37	20	h6	H9
462.1-1675-075A1-XM	●	●	●	●	●	16.75	72.80	140.56	143.00	18.00	140.00	93.00	3.05	4.35	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

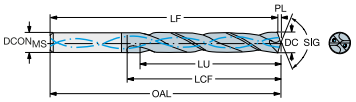
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1680-076A1-XM	●	●	●	●	●	16.80	72.70	140.55	143.00	18.00	140.00	93.00	3.06	4.33	20	h6	H9
462.1-1690-076A1-XM	●	●	●	●	●	16.90	72.50	140.54	143.00	18.00	140.00	93.00	3.08	4.29	20	h6	H9
462.1-1700-077A1-XM	●	●	●	●	●	17.00	72.40	140.52	143.00	18.00	140.00	93.00	3.09	4.26	20	h6	H9
462.1-1707-077A1-XM	●	●	●	●	●	17.07	72.30	140.51	143.00	18.00	140.00	93.00	3.11	4.24	20	h6	H9
462.1-1710-077A1-XM	●	●	●	●	●	17.10	72.30	140.51	143.00	18.00	140.00	93.00	3.11	4.23	20	h6	H9
462.1-1730-078A1-XM	●	●	●	●	●	17.30	72.00	140.48	143.00	18.00	140.00	93.00	3.15	4.16	20	h6	H9
462.1-1746-079A1-XM	●	●	●	●	●	17.46	71.70	140.46	143.00	18.00	140.00	93.00	3.18	4.11	20	h6	H9
462.1-1750-079A1-XM	●	●	●	●	●	17.50	71.70	140.45	143.00	18.00	140.00	93.00	3.18	4.10	20	h6	H9
462.1-1755-079A1-XM	●	●	●	●	●	17.55	71.60	140.45	143.00	18.00	140.00	93.00	3.19	4.08	20	h6	H9
462.1-1780-080A1-XM	●	●	●	●	●	17.80	71.20	140.41	143.00	18.00	140.00	93.00	3.24	4.00	20	h6	H9
462.1-1786-080A1-XM	●	●	●	●	●	17.86	71.10	140.40	143.00	18.00	140.00	93.00	3.25	3.98	20	h6	H9
462.1-1790-081A1-XM	●	●	●	●	●	17.90	71.10	140.39	143.00	18.00	140.00	93.00	3.26	3.97	20	h6	H9
462.1-1826-082A1-XM	●	●	●	●	●	18.26	79.10	150.34	153.00	20.00	140.00	101.00	3.32	4.33	20	h6	H9
462.1-1835-083A1-XM	●	●	●	●	●	18.35	79.00	150.33	153.00	20.00	140.00	101.00	3.34	4.31	20	h6	H9
462.1-1850-083A1-XM	●	●	●	●	●	18.50	79.00	150.31	153.00	20.00	140.00	101.00	3.37	4.27	20	h6	H9
462.1-1865-084A1-XM	●	●	●	●	●	18.65	78.90	150.29	153.00	20.00	140.00	101.00	3.39	4.23	20	h6	H9
462.1-1880-084A1-XM	●	●	●	●	●	18.80	78.80	150.26	153.00	20.00	140.00	101.00	3.42	4.19	20	h6	H9
462.1-1890-085A1-XM	●	●	●	●	●	18.90	78.80	150.25	153.00	20.00	140.00	101.00	3.44	4.17	20	h6	H9
462.1-1900-086A1-XM	●	●	●	●	●	19.00	78.70	150.23	153.00	20.00	140.00	101.00	3.46	4.14	20	h6	H9
462.1-1905-086A1-XM	●	●	●	●	●	19.05	78.70	150.23	153.00	20.00	140.00	101.00	3.47	4.13	20	h6	H9
462.1-1925-087A1-XM	●	●	●	●	●	19.25	78.60	150.20	153.00	20.00	140.00	101.00	3.50	4.08	20	h6	H9
462.1-1930-087A1-XM	●	●	●	●	●	19.30	78.60	150.19	153.00	20.00	140.00	101.00	3.51	4.07	20	h6	H9
462.1-1950-088A1-XM	●	●	●	●	●	19.50	78.50	150.16	153.00	20.00	140.00	101.00	3.54	4.03	20	h6	H9
462.1-1955-088A1-XM	●	●	●	●	●	19.55	78.40	150.15	153.00	20.00	140.00	101.00	3.56	4.01	20	h6	H9
462.1-1980-089A1-XM	●	●	●	●	●	19.80	78.30	150.12	153.00	20.00	140.00	101.00	3.60	3.95	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

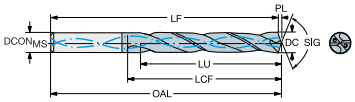
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**DCON$_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0300-023A1-XM	●	●	●	●	3.00	24.44	78.56	79.00	6.00	140.00	37.00	0.55	8.15	20	h6	H9
462.1-0305-023A1-XM	●	●	●	●	3.05	24.84	78.56	79.00	6.00	140.00	37.00	0.56	8.15	20	h6	H9
462.1-0310-023A1-XM	●	●	●	●	3.10	25.25	78.55	79.00	6.00	140.00	37.00	0.56	8.15	20	h6	H9
462.1-0315-023A1-XM	●	●	●	●	3.15	25.66	78.54	79.00	6.00	140.00	37.00	0.57	8.15	20	h6	H9
462.1-0318-024A1-XM	●	●	●	●	3.17	25.90	78.54	79.00	6.00	140.00	37.00	0.58	8.16	20	h6	H9
462.1-0320-024A1-XM	●	●	●	●	3.20	26.07	78.53	79.00	6.00	140.00	37.00	0.58	8.15	20	h6	H9
462.1-0326-024A1-XM	●	●	●	●	3.26	26.55	78.53	79.00	6.00	140.00	37.00	0.59	8.13	20	h6	H9
462.1-0330-025A1-XM	●	●	●	●	3.30	26.88	78.52	79.00	6.00	140.00	37.00	0.60	8.15	20	h6	H9
462.1-0335-025A1-XM	●	●	●	●	3.35	27.29	78.51	79.00	6.00	140.00	37.00	0.61	8.15	20	h6	H9
462.1-0338-025A1-XM	●	●	●	●	3.38	27.53	78.51	79.00	6.00	140.00	37.00	0.62	8.14	20	h6	H9
462.1-0340-026A1-XM	●	●	●	●	3.40	27.69	78.50	79.00	6.00	140.00	37.00	0.62	8.14	20	h6	H9
462.1-0345-026A1-XM	●	●	●	●	3.45	28.10	78.50	79.00	6.00	140.00	37.00	0.63	8.14	20	h6	H9
462.1-0350-026A1-XM	●	●	●	●	3.50	28.51	78.49	79.00	6.00	140.00	37.00	0.64	8.15	20	h6	H9
462.1-0357-027A1-XM	●	●	●	●	3.57	29.08	78.48	79.00	6.00	140.00	37.00	0.65	8.14	20	h6	H9
462.1-0360-027A1-XM	●	●	●	●	3.60	29.32	78.48	79.00	6.00	140.00	37.00	0.66	8.14	20	h6	H9
462.1-0366-027A1-XM	●	●	●	●	3.66	29.81	78.47	79.00	6.00	140.00	37.00	0.67	8.15	20	h6	H9
462.1-0370-028A1-XM	●	●	●	●	3.70	30.14	78.46	79.00	6.00	140.00	37.00	0.67	8.15	20	h6	H9
462.1-0373-028A1-XM	●	●	●	●	3.73	30.38	78.46	79.00	6.00	140.00	37.00	0.68	8.14	20	h6	H9
462.1-0380-029A1-XM	●	●	●	●	3.80	30.95	89.45	90.00	6.00	140.00	48.00	0.69	8.14	20	h6	H9
462.1-0386-029A1-XM	●	●	●	●	3.86	31.44	89.44	90.00	6.00	140.00	48.00	0.70	8.14	20	h6	H9
462.1-0390-029A1-XM	●	●	●	●	3.90	31.77	89.43	90.00	6.00	140.00	48.00	0.71	8.15	20	h6	H9
462.1-0391-029A1-XM	●	●	●	●	3.91	31.85	89.43	90.00	6.00	140.00	48.00	0.71	8.14	20	h6	H9
462.1-0397-030A1-XM	●	●	●	●	3.97	32.34	89.42	90.00	6.00	140.00	48.00	0.72	8.15	20	h6	H9
462.1-0399-030A1-XM	●	●	●	●	3.99	32.50	89.42	90.00	6.00	140.00	48.00	0.73	8.15	20	h6	H9
462.1-0400-030A1-XM	●	●	●	●	4.00	32.58	89.42	90.00	6.00	140.00	48.00	0.73	8.15	20	h6	H9
462.1-0404-030A1-XM	●	●	●	●	4.04	32.91	89.41	90.00	6.00	140.00	48.00	0.74	8.15	20	h6	H9
462.1-0405-030A1-XM	●	●	●	●	4.05	32.99	89.41	90.00	6.00	140.00	48.00	0.74	8.15	20	h6	H9
462.1-0409-030A1-XM	●	●	●	●	4.09	33.32	89.40	90.00	6.00	140.00	48.00	0.74	8.15	20	h6	H9
462.1-0410-031A1-XM	●	●	●	●	4.10	33.40	89.40	90.00	6.00	140.00	48.00	0.75	8.15	20	h6	H9
462.1-0415-031A1-XM	●	●	●	●	4.15	33.80	89.40	90.00	6.00	140.00	48.00	0.76	8.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

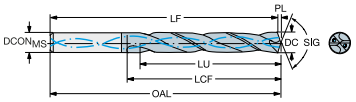
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0420-032A1-XM	●	●	●	●	4.20	34.21	89.39	90.00	6.00	140.00	48.00	0.76	8.15	20	h6	H9
462.1-0422-032A1-XM	●	●	●	●	4.22	34.37	89.39	90.00	6.00	140.00	48.00	0.77	8.15	20	h6	H9
462.1-0425-032A1-XM	●	●	●	●	4.25	34.62	89.38	90.00	6.00	140.00	48.00	0.77	8.15	20	h6	H9
462.1-0430-032A1-XM	●	●	●	●	4.30	35.03	89.37	90.00	6.00	140.00	48.00	0.78	8.15	20	h6	H9
462.1-0431-032A1-XM	●	●	●	●	4.30	35.11	89.37	90.00	6.00	140.00	48.00	0.78	8.16	20	h6	H9
462.1-0435-032A1-XM	●	●	●	●	4.35	35.43	89.37	90.00	6.00	140.00	48.00	0.79	8.14	20	h6	H9
462.1-0437-033A1-XM	●	●	●	●	4.37	35.60	89.36	90.00	6.00	140.00	48.00	0.79	8.15	20	h6	H9
462.1-0439-033A1-XM	●	●	●	●	4.39	35.76	89.36	90.00	6.00	140.00	48.00	0.80	8.14	20	h6	H9
462.1-0440-033A1-XM	●	●	●	●	4.40	35.84	89.36	90.00	6.00	140.00	48.00	0.80	8.15	20	h6	H9
462.1-0445-033A1-XM	●	●	●	●	4.45	36.25	89.35	90.00	6.00	140.00	48.00	0.81	8.15	20	h6	H9
462.1-0450-034A1-XM	●	●	●	●	4.50	36.66	89.35	90.00	6.00	140.00	48.00	0.82	8.15	20	h6	H9
462.1-0457-034A1-XM	●	●	●	●	4.57	37.23	89.33	90.00	6.00	140.00	48.00	0.83	8.14	20	h6	H9
462.1-0460-035A1-XM	●	●	●	●	4.60	37.47	89.33	90.00	6.00	140.00	48.00	0.84	8.15	20	h6	H9
462.1-0462-035A1-XM	●	●	●	●	4.62	37.63	89.33	90.00	6.00	140.00	48.00	0.84	8.14	20	h6	H9
462.1-0470-035A1-XM	●	●	●	●	4.70	38.28	89.32	90.00	6.00	140.00	48.00	0.86	8.14	20	h6	H9
462.1-0476-036A1-XM	●	●	●	●	4.76	38.77	103.31	104.00	6.00	140.00	62.00	0.87	8.14	20	h6	H9
462.1-0480-036A1-XM	●	●	●	●	4.80	39.10	103.30	104.00	6.00	140.00	62.00	0.87	8.15	20	h6	H9
462.1-0485-036A1-XM	●	●	●	●	4.85	39.51	103.29	104.00	6.00	140.00	62.00	0.88	8.14	20	h6	H9
462.1-0490-036A1-XM	●	●	●	●	4.90	39.91	103.29	104.00	6.00	140.00	62.00	0.89	8.14	20	h6	H9
462.1-0492-036A1-XM	●	●	●	●	4.91	40.08	103.28	104.00	6.00	140.00	62.00	0.90	8.15	20	h6	H9
462.1-0498-036A1-XM	●	●	●	●	4.98	40.57	103.28	104.00	6.00	140.00	62.00	0.91	8.15	20	h6	H9
462.1-0500-038A1-XM	●	●	●	●	5.00	40.73	103.27	104.00	6.00	140.00	62.00	0.91	8.15	20	h6	H9
462.1-0505-038A1-XM	●	●	●	●	5.05	41.14	103.26	104.00	6.00	140.00	62.00	0.92	8.15	20	h6	H9
462.1-0506-038A1-XM	●	●	●	●	5.05	41.22	103.26	104.00	6.00	140.00	62.00	0.92	8.15	20	h6	H9
462.1-0510-038A1-XM	●	●	●	●	5.10	41.54	103.26	104.00	6.00	140.00	62.00	0.93	8.15	20	h6	H9
462.1-0511-038A1-XM	●	●	●	●	5.11	41.62	103.26	104.00	6.00	140.00	62.00	0.93	8.15	20	h6	H9
462.1-0516-039A1-XM	●	●	●	●	5.16	42.03	103.25	104.00	6.00	140.00	62.00	0.94	8.15	20	h6	H9
462.1-0518-039A1-XM	●	●	●	●	5.18	42.19	103.25	104.00	6.00	140.00	62.00	0.94	8.14	20	h6	H9
462.1-0520-039A1-XM	●	●	●	●	5.20	42.36	103.24	104.00	6.00	140.00	62.00	0.95	8.15	20	h6	H9
462.1-0522-039A1-XM	●	●	●	●	5.22	42.52	103.24	104.00	6.00	140.00	62.00	0.95	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

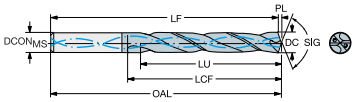
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0525-039A1-XM	●	●	●	●	5.25	42.76	103.24	104.00	6.00	140.00	62.00	0.96	8.14	20	h6	H9
462.1-0530-039A1-XM	●	●	●	●	5.30	43.17	103.23	104.00	6.00	140.00	62.00	0.96	8.15	20	h6	H9
462.1-0540-039A1-XM	●	●	●	●	5.40	43.99	103.21	104.00	6.00	140.00	62.00	0.98	8.15	20	h6	H9
462.1-0550-041A1-XM	●	●	●	●	5.50	44.80	103.20	104.00	6.00	140.00	62.00	1.00	8.15	20	h6	H9
462.1-0556-042A1-XM	●	●	●	●	5.56	45.29	103.19	104.00	6.00	140.00	62.00	1.01	8.15	20	h6	H9
462.1-0560-042A1-XM	●	●	●	●	5.60	45.62	103.18	104.00	6.00	140.00	62.00	1.02	8.15	20	h6	H9
462.1-0561-042A1-XM	●	●	●	●	5.61	45.70	103.18	104.00	6.00	140.00	62.00	1.02	8.14	20	h6	H9
462.1-0565-042A1-XM	●	●	●	●	5.65	46.02	103.18	104.00	6.00	140.00	62.00	1.03	8.15	20	h6	H9
462.1-0570-043A1-XM	●	●	●	●	5.70	46.43	103.17	104.00	6.00	140.00	62.00	1.04	8.15	20	h6	H9
462.1-0575-043A1-XM	●	●	●	●	5.75	46.84	103.16	104.00	6.00	140.00	62.00	1.05	8.15	20	h6	H9
462.1-0579-043A1-XM	●	●	●	●	5.79	47.16	103.16	104.00	6.00	140.00	62.00	1.05	8.14	20	h6	H9
462.1-0580-044A1-XM	●	●	●	●	5.80	47.24	103.16	104.00	6.00	140.00	62.00	1.06	8.14	20	h6	H9
462.1-0590-044A1-XM	●	●	●	●	5.90	48.06	103.14	104.00	6.00	140.00	62.00	1.07	8.15	20	h6	H9
462.1-0594-044A1-XM	●	●	●	●	5.94	48.38	103.14	104.00	6.00	140.00	62.00	1.08	8.14	20	h6	H9
462.1-0595-045A1-XM	●	●	●	●	5.95	48.47	103.13	104.00	6.00	140.00	62.00	1.08	8.14	20	h6	H9
462.1-0605-045A1-XM	●	●	●	●	6.05	49.28	125.12	126.00	8.00	140.00	84.00	1.10	8.15	20	h6	H9
462.1-0610-046A1-XM	●	●	●	●	6.10	49.69	125.11	126.00	8.00	140.00	84.00	1.11	8.15	20	h6	H9
462.1-0615-046A1-XM	●	●	●	●	6.15	50.10	125.11	126.00	8.00	140.00	84.00	1.12	8.15	20	h6	H9
462.1-0620-047A1-XM	●	●	●	●	6.20	50.50	125.10	126.00	8.00	140.00	84.00	1.13	8.15	20	h6	H9
462.1-0625-047A1-XM	●	●	●	●	6.25	50.91	125.09	126.00	8.00	140.00	84.00	1.14	8.15	20	h6	H9
462.1-0630-047A1-XM	●	●	●	●	6.30	51.32	125.08	126.00	8.00	140.00	84.00	1.15	8.15	20	h6	H9
462.1-0635-048A1-XM	●	●	●	●	6.35	51.72	125.08	126.00	8.00	140.00	84.00	1.16	8.14	20	h6	H9
462.1-0640-048A1-XM	●	●	●	●	6.40	52.13	125.07	126.00	8.00	140.00	84.00	1.16	8.15	20	h6	H9
462.1-0650-049A1-XM	●	●	●	●	6.50	52.95	125.05	126.00	8.00	140.00	84.00	1.18	8.15	20	h6	H9
462.1-0653-049A1-XM	●	●	●	●	6.53	53.19	125.05	126.00	8.00	140.00	84.00	1.19	8.15	20	h6	H9
462.1-0660-050A1-XM	●	●	●	●	6.60	53.76	125.04	126.00	8.00	140.00	84.00	1.20	8.15	20	h6	H9
462.1-0663-050A1-XM	●	●	●	●	6.63	54.01	125.04	126.00	8.00	140.00	84.00	1.21	8.15	20	h6	H9
462.1-0670-050A1-XM	●	●	●	●	6.70	54.58	125.03	126.00	8.00	140.00	84.00	1.22	8.15	20	h6	H9
462.1-0675-051A1-XM	●	●	●	●	6.75	54.98	125.02	126.00	8.00	140.00	84.00	1.23	8.15	20	h6	H9
462.1-0676-051A1-XM	●	●	●	●	6.76	55.06	125.02	126.00	8.00	140.00	84.00	1.23	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

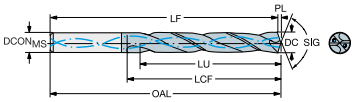
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0680-051A1-XM	●	●	●	●	6.80	55.39	125.01	126.00	8.00	140.00	84.00	1.24	8.15	20	h6	H9
462.1-0685-051A1-XM	●	●	●	●	6.85	55.80	125.00	126.00	8.00	140.00	84.00	1.25	8.15	20	h6	H9
462.1-0690-052A1-XM	●	●	●	●	6.90	56.20	125.00	126.00	8.00	140.00	84.00	1.26	8.14	20	h6	H9
462.1-0691-052A1-XM	●	●	●	●	6.91	56.29	124.99	126.00	8.00	140.00	84.00	1.26	8.15	20	h6	H9
462.1-0700-053A1-XM	●	●	●	●	7.00	57.02	124.98	126.00	8.00	140.00	84.00	1.27	8.15	20	h6	H9
462.1-0704-053A1-XM	●	●	●	●	7.04	57.34	124.97	126.00	8.00	140.00	84.00	1.28	8.15	20	h6	H9
462.1-0710-053A1-XM	●	●	●	●	7.10	57.83	124.97	126.00	8.00	140.00	84.00	1.29	8.15	20	h6	H9
462.1-0714-054A1-XM	●	●	●	●	7.14	58.16	124.96	126.00	8.00	140.00	84.00	1.30	8.14	20	h6	H9
462.1-0720-054A1-XM	●	●	●	●	7.20	58.65	124.95	126.00	8.00	140.00	84.00	1.31	8.15	20	h6	H9
462.1-0725-054A1-XM	●	●	●	●	7.25	59.06	124.94	126.00	8.00	140.00	84.00	1.32	8.15	20	h6	H9
462.1-0730-054A1-XM	●	●	●	●	7.30	59.46	124.94	126.00	8.00	140.00	84.00	1.33	8.15	20	h6	H9
462.1-0737-054A1-XM	●	●	●	●	7.37	60.03	124.93	126.00	8.00	140.00	84.00	1.34	8.15	20	h6	H9
462.1-0740-056A1-XM	●	●	●	●	7.40	60.28	124.92	126.00	8.00	140.00	84.00	1.35	8.15	20	h6	H9
462.1-0745-056A1-XM	●	●	●	●	7.45	60.68	124.92	126.00	8.00	140.00	84.00	1.36	8.14	20	h6	H9
462.1-0749-056A1-XM	●	●	●	●	7.49	61.01	124.91	126.00	8.00	140.00	84.00	1.36	8.14	20	h6	H9
462.1-0750-056A1-XM	●	●	●	●	7.50	61.09	124.91	126.00	8.00	140.00	84.00	1.36	8.15	20	h6	H9
462.1-0754-057A1-XM	●	●	●	●	7.54	61.42	124.90	126.00	8.00	140.00	84.00	1.37	8.14	20	h6	H9
462.1-0760-057A1-XM	●	●	●	●	7.60	61.91	124.89	126.00	8.00	140.00	84.00	1.38	8.15	20	h6	H9
462.1-0767-057A1-XM	●	●	●	●	7.67	62.48	124.88	126.00	8.00	140.00	84.00	1.40	8.14	20	h6	H9
462.1-0770-058A1-XM	●	●	●	●	7.70	62.72	124.88	126.00	8.00	140.00	84.00	1.40	8.15	20	h6	H9
462.1-0780-059A1-XM	●	●	●	●	7.80	63.54	124.86	126.00	8.00	140.00	84.00	1.42	8.15	20	h6	H9
462.1-0790-059A1-XM	●	●	●	●	7.90	64.35	124.85	126.00	8.00	140.00	84.00	1.44	8.15	20	h6	H9
462.1-0794-060A1-XM	●	●	●	●	7.94	64.68	124.84	126.00	8.00	140.00	84.00	1.44	8.15	20	h6	H9
462.1-0803-060A1-XM	●	●	●	●	8.03	65.41	150.83	152.00	10.00	140.00	106.00	1.46	8.15	20	h6	H9
462.1-0805-060A1-XM	●	●	●	●	8.05	65.57	150.83	152.00	10.00	140.00	106.00	1.46	8.15	20	h6	H9
462.1-0810-061A1-XM	●	●	●	●	8.10	65.98	150.82	152.00	10.00	140.00	106.00	1.47	8.15	20	h6	H9
462.1-0815-061A1-XM	●	●	●	●	8.15	66.39	150.81	152.00	10.00	140.00	106.00	1.48	8.15	20	h6	H9
462.1-0820-062A1-XM	●	●	●	●	8.20	66.79	150.81	152.00	10.00	140.00	106.00	1.49	8.15	20	h6	H9
462.1-0825-062A1-XM	●	●	●	●	8.25	67.20	150.80	152.00	10.00	140.00	106.00	1.50	8.15	20	h6	H9
462.1-0830-062A1-XM	●	●	●	●	8.30	67.61	150.79	152.00	10.00	140.00	106.00	1.51	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

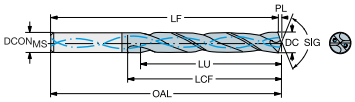
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0833-062A1-XM	●	●	●	●	8.33	67.85	150.79	152.00	10.00	140.00	106.00	1.52	8.14	20	h6	H9
462.1-0840-063A1-XM	●	●	●	●	8.40	68.42	150.78	152.00	10.00	140.00	106.00	1.53	8.15	20	h6	H9
462.1-0843-063A1-XM	●	●	●	●	8.43	68.67	150.77	152.00	10.00	140.00	106.00	1.53	8.14	20	h6	H9
462.1-0850-064A1-XM	●	●	●	●	8.50	69.24	150.76	152.00	10.00	140.00	106.00	1.55	8.15	20	h6	H9
462.1-0855-064A1-XM	●	●	●	●	8.55	69.64	150.76	152.00	10.00	140.00	106.00	1.56	8.15	20	h6	H9
462.1-0860-065A1-XM	●	●	●	●	8.60	70.05	150.75	152.00	10.00	140.00	106.00	1.57	8.15	20	h6	H9
462.1-0861-065A1-XM	●	●	●	●	8.61	70.13	150.75	152.00	10.00	140.00	106.00	1.57	8.14	20	h6	H9
462.1-0865-065A1-XM	●	●	●	●	8.65	70.46	150.74	152.00	10.00	140.00	106.00	1.57	8.15	20	h6	H9
462.1-0870-065A1-XM	●	●	●	●	8.70	70.87	150.73	152.00	10.00	140.00	106.00	1.58	8.15	20	h6	H9
462.1-0873-065A1-XM	●	●	●	●	8.73	71.11	150.73	152.00	10.00	140.00	106.00	1.59	8.14	20	h6	H9
462.1-0880-066A1-XM	●	●	●	●	8.80	71.68	150.72	152.00	10.00	140.00	106.00	1.60	8.15	20	h6	H9
462.1-0884-066A1-XM	●	●	●	●	8.84	72.01	150.71	152.00	10.00	140.00	106.00	1.61	8.15	20	h6	H9
462.1-0890-066A1-XM	●	●	●	●	8.90	72.50	150.70	152.00	10.00	140.00	106.00	1.62	8.15	20	h6	H9
462.1-0900-068A1-XM	●	●	●	●	9.00	73.31	150.69	152.00	10.00	140.00	106.00	1.64	8.15	20	h6	H9
462.1-0905-068A1-XM	●	●	●	●	9.05	73.72	150.68	152.00	10.00	140.00	106.00	1.65	8.15	20	h6	H9
462.1-0909-068A1-XM	●	●	●	●	9.09	74.04	150.68	152.00	10.00	140.00	106.00	1.65	8.14	20	h6	H9
462.1-0910-068A1-XM	●	●	●	●	9.10	74.12	150.68	152.00	10.00	140.00	106.00	1.66	8.15	20	h6	H9
462.1-0913-068A1-XM	●	●	●	●	9.13	74.37	150.67	152.00	10.00	140.00	106.00	1.66	8.15	20	h6	H9
462.1-0920-068A1-XM	●	●	●	●	9.20	74.94	150.66	152.00	10.00	140.00	106.00	1.67	8.15	20	h6	H9
462.1-0925-068A1-XM	●	●	●	●	9.25	75.35	150.65	152.00	10.00	140.00	106.00	1.68	8.15	20	h6	H9
462.1-0930-070A1-XM	●	●	●	●	9.30	75.75	150.65	152.00	10.00	140.00	106.00	1.69	8.15	20	h6	H9
462.1-0935-070A1-XM	●	●	●	●	9.35	76.16	150.64	152.00	10.00	140.00	106.00	1.70	8.15	20	h6	H9
462.1-0940-070A1-XM	●	●	●	●	9.40	76.57	150.63	152.00	10.00	140.00	106.00	1.71	8.15	20	h6	H9
462.1-0950-071A1-XM	●	●	●	●	9.50	77.38	150.62	152.00	10.00	140.00	106.00	1.73	8.15	20	h6	H9
462.1-0953-071A1-XM	●	●	●	●	9.52	77.63	150.61	152.00	10.00	140.00	106.00	1.73	8.15	20	h6	H9
462.1-0958-071A1-XM	●	●	●	●	9.58	78.03	150.60	152.00	10.00	140.00	106.00	1.74	8.15	20	h6	H9
462.1-0960-071A1-XM	●	●	●	●	9.60	78.20	150.60	152.00	10.00	140.00	106.00	1.75	8.15	20	h6	H9
462.1-0965-071A1-XM	●	●	●	●	9.65	78.60	150.60	152.00	10.00	140.00	106.00	1.76	8.15	20	h6	H9
462.1-0970-071A1-XM	●	●	●	●	9.70	79.01	150.59	152.00	10.00	140.00	106.00	1.77	8.15	20	h6	H9
462.1-0980-074A1-XM	●	●	●	●	9.80	79.83	150.57	152.00	10.00	140.00	106.00	1.78	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

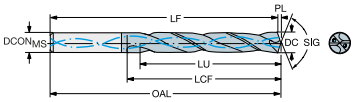
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0990-074A1-XM	●	●	●	●	9.90	80.64	150.56	152.00	10.00	140.00	106.00	1.80	8.15	20	h6	H9
462.1-0992-074A1-XM	●	●	●	●	9.92	80.80	150.56	152.00	10.00	140.00	106.00	1.81	8.14	20	h6	H9
462.1-1005-075A1-XM	●	●	●	●	10.05	81.86	178.54	180.00	12.00	140.00	128.00	1.83	8.15	20	h6	H9
462.1-1008-075A1-XM	●	●	●	●	10.08	82.11	178.53	180.00	12.00	140.00	128.00	1.83	8.14	20	h6	H9
462.1-1010-075A1-XM	●	●	●	●	10.10	82.27	178.53	180.00	12.00	140.00	128.00	1.84	8.15	20	h6	H9
462.1-1020-077A1-XM	●	●	●	●	10.20	83.08	178.51	180.00	12.00	140.00	128.00	1.86	8.15	20	h6	H9
462.1-1026-077A1-XM	●	●	●	●	10.26	83.57	178.51	180.00	12.00	140.00	128.00	1.87	8.14	20	h6	H9
462.1-1030-077A1-XM	●	●	●	●	10.30	83.90	178.50	180.00	12.00	140.00	128.00	1.87	8.15	20	h6	H9
462.1-1032-077A1-XM	●	●	●	●	10.32	84.06	178.50	180.00	12.00	140.00	128.00	1.88	8.15	20	h6	H9
462.1-1040-078A1-XM	●	●	●	●	10.40	84.71	178.49	180.00	12.00	140.00	128.00	1.89	8.15	20	h6	H9
462.1-1045-078A1-XM	●	●	●	●	10.45	85.12	178.48	180.00	12.00	140.00	128.00	1.90	8.15	20	h6	H9
462.1-1049-078A1-XM	●	●	●	●	10.49	85.45	178.47	180.00	12.00	140.00	128.00	1.91	8.15	20	h6	H9
462.1-1050-079A1-XM	●	●	●	●	10.50	85.53	178.47	180.00	12.00	140.00	128.00	1.91	8.15	20	h6	H9
462.1-1055-079A1-XM	●	●	●	●	10.55	85.94	178.46	180.00	12.00	140.00	128.00	1.92	8.15	20	h6	H9
462.1-1060-079A1-XM	●	●	●	●	10.60	86.34	178.46	180.00	12.00	140.00	128.00	1.93	8.15	20	h6	H9
462.1-1065-079A1-XM	●	●	●	●	10.65	86.75	178.45	180.00	12.00	140.00	128.00	1.94	8.15	20	h6	H9
462.1-1070-079A1-XM	●	●	●	●	10.70	87.16	178.44	180.00	12.00	140.00	128.00	1.95	8.15	20	h6	H9
462.1-1072-080A1-XM	●	●	●	●	10.72	87.32	178.44	180.00	12.00	140.00	128.00	1.95	8.15	20	h6	H9
462.1-1075-080A1-XM	●	●	●	●	10.75	87.57	178.43	180.00	12.00	140.00	128.00	1.96	8.15	20	h6	H9
462.1-1080-080A1-XM	●	●	●	●	10.80	87.97	178.43	180.00	12.00	140.00	128.00	1.97	8.15	20	h6	H9
462.1-1090-080A1-XM	●	●	●	●	10.90	88.79	178.41	180.00	12.00	140.00	128.00	1.98	8.15	20	h6	H9
462.1-1100-083A1-XM	●	●	●	●	11.00	89.60	178.40	180.00	12.00	140.00	128.00	2.00	8.15	20	h6	H9
462.1-1111-083A1-XM	●	●	●	●	11.11	90.50	178.38	180.00	12.00	140.00	128.00	2.02	8.14	20	h6	H9
462.1-1120-084A1-XM	●	●	●	●	11.20	91.23	178.37	180.00	12.00	140.00	128.00	2.04	8.15	20	h6	H9
462.1-1130-084A1-XM	●	●	●	●	11.30	92.05	178.35	180.00	12.00	140.00	128.00	2.06	8.15	20	h6	H9
462.1-1140-084A1-XM	●	●	●	●	11.40	92.86	178.34	180.00	12.00	140.00	128.00	2.07	8.15	20	h6	H9
462.1-1150-086A1-XM	●	●	●	●	11.50	93.67	178.33	180.00	12.00	140.00	128.00	2.09	8.15	20	h6	H9
462.1-1151-086A1-XM	●	●	●	●	11.51	93.76	178.32	180.00	12.00	140.00	128.00	2.09	8.15	20	h6	H9
462.1-1155-086A1-XM	●	●	●	●	11.55	94.08	178.32	180.00	12.00	140.00	128.00	2.10	8.15	20	h6	H9
462.1-1160-086A1-XM	●	●	●	●	11.60	94.49	178.31	180.00	12.00	140.00	128.00	2.11	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

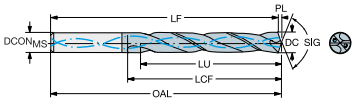
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1170-086A1-XM	●	●	●	●	11.70	95.30	178.30	180.00	12.00	140.00	128.00	2.13	8.15	20	h6	H9
462.1-1180-089A1-XM	●	●	●	●	11.80	96.12	178.28	180.00	12.00	140.00	128.00	2.15	8.15	20	h6	H9
462.1-1191-089A1-XM	●	●	●	●	11.91	97.01	178.27	180.00	12.00	140.00	128.00	2.17	8.15	20	h6	H9
462.1-1205-090A1-XM	●	●	●	●	12.05	98.15	200.25	202.00	14.00	140.00	151.00	2.19	8.15	20	h6	H9
462.1-1210-090A1-XM	●	●	●	●	12.10	98.56	200.24	202.00	14.00	140.00	151.00	2.20	8.15	20	h6	H9
462.1-1220-092A1-XM	●	●	●	●	12.20	99.38	200.22	202.00	14.00	140.00	151.00	2.22	8.15	20	h6	H9
462.1-1225-092A1-XM	●	●	●	●	12.25	99.78	200.22	202.00	14.00	140.00	151.00	2.23	8.15	20	h6	H9
462.1-1230-092A1-XM	●	●	●	●	12.30	100.19	200.21	202.00	14.00	140.00	151.00	2.24	8.14	20	h6	H9
462.1-1240-092A1-XM	●	●	●	●	12.40	101.01	200.20	202.00	14.00	140.00	151.00	2.26	8.15	20	h6	H9
462.1-1250-094A1-XM	●	●	●	●	12.50	101.82	200.18	202.00	14.00	140.00	151.00	2.27	8.15	20	h6	H9
462.1-1260-094A1-XM	●	●	●	●	12.60	102.63	200.17	202.00	14.00	140.00	151.00	2.29	8.15	20	h6	H9
462.1-1270-095A1-XM	●	●	●	●	12.70	103.45	200.15	202.00	14.00	140.00	151.00	2.31	8.15	20	h6	H9
462.1-1275-095A1-XM	●	●	●	●	12.75	103.86	200.14	202.00	14.00	140.00	151.00	2.32	8.15	20	h6	H9
462.1-1280-096A1-XM	●	●	●	●	12.80	104.26	200.14	202.00	14.00	140.00	151.00	2.33	8.15	20	h6	H9
462.1-1290-096A1-XM	●	●	●	●	12.90	105.08	200.12	202.00	14.00	140.00	151.00	2.35	8.15	20	h6	H9
462.1-1300-098A1-XM	●	●	●	●	13.00	105.89	200.11	202.00	14.00	140.00	151.00	2.37	8.15	20	h6	H9
462.1-1310-098A1-XM	●	●	●	●	13.10	106.71	200.09	202.00	14.00	140.00	151.00	2.38	8.15	20	h6	H9
462.1-1325-098A1-XM	●	●	●	●	13.25	107.93	200.07	202.00	14.00	140.00	151.00	2.41	8.15	20	h6	H9
462.1-1330-098A1-XM	●	●	●	●	13.30	108.34	200.06	202.00	14.00	140.00	151.00	2.42	8.15	20	h6	H9
462.1-1340-098A1-XM	●	●	●	●	13.40	109.15	200.05	202.00	14.00	140.00	151.00	2.44	8.15	20	h6	H9
462.1-1349-101A1-XM	●	●	●	●	13.49	109.88	200.04	202.00	14.00	140.00	151.00	2.46	8.14	20	h6	H9
462.1-1350-101A1-XM	●	●	●	●	13.50	109.97	200.04	202.00	14.00	140.00	151.00	2.46	8.15	20	h6	H9
462.1-1355-101A1-XM	●	●	●	●	13.55	110.37	200.03	202.00	14.00	140.00	151.00	2.47	8.15	20	h6	H9
462.1-1365-101A1-XM	●	●	●	●	13.65	111.19	200.01	202.00	14.00	140.00	151.00	2.48	8.15	20	h6	H9
462.1-1370-103A1-XM	●	●	●	●	13.70	111.59	200.01	202.00	14.00	140.00	151.00	2.49	8.15	20	h6	H9
462.1-1375-103A1-XM	●	●	●	●	13.75	112.00	200.00	202.00	14.00	140.00	151.00	2.50	8.15	20	h6	H9
462.1-1380-103A1-XM	●	●	●	●	13.80	112.41	199.99	202.00	14.00	140.00	151.00	2.51	8.15	20	h6	H9
462.1-1389-104A1-XM	●	●	●	●	13.89	113.14	199.98	202.00	14.00	140.00	151.00	2.53	8.14	20	h6	H9
462.1-1410-105A1-XM	●	●	●	●	14.10	114.85	224.95	227.00	16.00	140.00	172.00	2.57	8.15	20	h6	H9
462.1-1420-107A1-XM	●	●	●	●	14.20	115.67	224.93	227.00	16.00	140.00	172.00	2.58	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

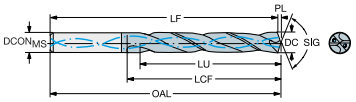
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1425-107A1-XM	●	●	●	●	14.25	116.07	224.93	227.00	16.00	140.00	172.00	2.59	8.15	20	h6	H9
462.1-1429-107A1-XM	●	●	●	●	14.29	116.40	224.92	227.00	16.00	140.00	172.00	2.60	8.15	20	h6	H9
462.1-1430-107A1-XM	●	●	●	●	14.30	116.48	224.92	227.00	16.00	140.00	172.00	2.60	8.15	20	h6	H9
462.1-1450-109A1-XM	●	●	●	●	14.50	118.11	224.89	227.00	16.00	140.00	172.00	2.64	8.15	20	h6	H9
462.1-1455-109A1-XM	●	●	●	●	14.55	118.52	224.88	227.00	16.00	140.00	172.00	2.65	8.15	20	h6	H9
462.1-1460-109A1-XM	●	●	●	●	14.60	118.93	224.87	227.00	16.00	140.00	172.00	2.66	8.15	20	h6	H9
462.1-1468-110A1-XM	●	●	●	●	14.68	119.58	224.86	227.00	16.00	140.00	172.00	2.67	8.14	20	h6	H9
462.1-1470-110A1-XM	●	●	●	●	14.70	119.74	224.86	227.00	16.00	140.00	172.00	2.67	8.15	20	h6	H9
462.1-1475-110A1-XM	●	●	●	●	14.75	120.15	224.85	227.00	16.00	140.00	172.00	2.68	8.15	20	h6	H9
462.1-1480-110A1-XM	●	●	●	●	14.80	120.55	224.85	227.00	16.00	140.00	172.00	2.69	8.15	20	h6	H9
462.1-1500-113A1-XM	●	●	●	●	15.00	122.18	224.82	227.00	16.00	140.00	172.00	2.73	8.15	20	h6	H9
462.1-1508-113A1-XM	●	●	●	●	15.08	122.84	224.80	227.00	16.00	140.00	172.00	2.74	8.15	20	h6	H9
462.1-1510-113A1-XM	●	●	●	●	15.10	123.00	224.80	227.00	16.00	140.00	172.00	2.75	8.15	20	h6	H9
462.1-1525-113A1-XM	●	●	●	●	15.25	124.22	224.78	227.00	16.00	140.00	172.00	2.78	8.15	20	h6	H9
462.1-1530-113A1-XM	●	●	●	●	15.30	124.63	224.77	227.00	16.00	140.00	172.00	2.78	8.15	20	h6	H9
462.1-1548-116A1-XM	●	●	●	●	15.48	126.09	224.75	227.00	16.00	140.00	172.00	2.82	8.15	20	h6	H9
462.1-1550-116A1-XM	●	●	●	●	15.50	126.26	224.74	227.00	16.00	140.00	172.00	2.82	8.15	20	h6	H9
462.1-1555-116A1-XM	●	●	●	●	15.55	126.66	224.74	227.00	16.00	140.00	172.00	2.83	8.15	20	h6	H9
462.1-1560-116A1-XM	●	●	●	●	15.60	127.07	224.73	227.00	16.00	140.00	172.00	2.84	8.15	20	h6	H9
462.1-1570-118A1-XM	●	●	●	●	15.70	127.89	224.71	227.00	16.00	140.00	172.00	2.86	8.15	20	h6	H9
462.1-1580-118A1-XM	●	●	●	●	15.80	128.70	224.70	227.00	16.00	140.00	172.00	2.88	8.15	20	h6	H9
462.1-1588-119A1-XM	●	●	●	●	15.88	129.35	224.69	227.00	16.00	140.00	172.00	2.89	8.15	20	h6	H9
462.1-1608-120A1-XM	●	●	●	●	16.08	130.98	243.66	246.00	18.00	140.00	194.00	2.93	8.15	20	h6	H9
462.1-1610-120A1-XM	●	●	●	●	16.10	131.14	243.66	246.00	18.00	140.00	194.00	2.93	8.15	20	h6	H9
462.1-1627-120A1-XM	●	●	●	●	16.27	132.53	243.63	246.00	18.00	140.00	194.00	2.96	8.14	20	h6	H9
462.1-1630-120A1-XM	●	●	●	●	16.30	132.77	243.63	246.00	18.00	140.00	194.00	2.97	8.15	20	h6	H9
462.1-1650-120A1-XM	●	●	●	●	16.50	134.40	243.60	246.00	18.00	140.00	194.00	3.00	8.15	20	h6	H9
462.1-1655-120A1-XM	●	●	●	●	16.55	134.81	243.59	246.00	18.00	140.00	194.00	3.01	8.15	20	h6	H9
462.1-1667-120A1-XM	●	●	●	●	16.67	135.79	243.57	246.00	18.00	140.00	194.00	3.03	8.15	20	h6	H9
462.1-1675-120A1-XM	●	●	●	●	16.75	136.44	243.56	246.00	18.00	140.00	194.00	3.05	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

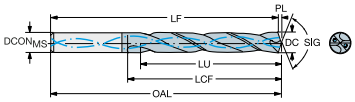
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1680-120A1-XM	●	●	●	●	16.80	136.85	243.55	246.00	18.00	140.00	194.00	3.06	8.15	20	h6	H9
462.1-1690-120A1-XM	●	●	●	●	16.90	137.66	243.54	246.00	18.00	140.00	194.00	3.08	8.15	20	h6	H9
462.1-1700-128A1-XM	●	●	●	●	17.00	138.47	243.52	246.00	18.00	140.00	194.00	3.09	8.15	20	h6	H9
462.1-1707-128A1-XM	●	●	●	●	17.07	139.05	243.51	246.00	18.00	140.00	194.00	3.11	8.15	20	h6	H9
462.1-1710-128A1-XM	●	●	●	●	17.10	139.29	243.51	246.00	18.00	140.00	194.00	3.11	8.15	20	h6	H9
462.1-1730-128A1-XM	●	●	●	●	17.30	140.92	243.48	246.00	18.00	140.00	194.00	3.15	8.15	20	h6	H9
462.1-1746-128A1-XM	●	●	●	●	17.46	142.22	243.46	246.00	18.00	140.00	194.00	3.18	8.14	20	h6	H9
462.1-1750-131A1-XM	●	●	●	●	17.50	142.55	243.45	246.00	18.00	140.00	194.00	3.18	8.15	20	h6	H9
462.1-1755-131A1-XM	●	●	●	●	17.55	142.96	243.45	246.00	18.00	140.00	194.00	3.19	8.15	20	h6	H9
462.1-1780-131A1-XM	●	●	●	●	17.80	144.99	243.41	246.00	18.00	140.00	194.00	3.24	8.15	20	h6	H9
462.1-1786-131A1-XM	●	●	●	●	17.86	145.48	243.40	246.00	18.00	140.00	194.00	3.25	8.15	20	h6	H9
462.1-1790-131A1-XM	●	●	●	●	17.90	145.81	243.39	246.00	18.00	140.00	194.00	3.26	8.15	20	h6	H9
462.1-1826-135A1-XM	●	●	●	●	18.26	148.74	266.34	269.00	20.00	140.00	215.00	3.32	8.15	20	h6	H9
462.1-1835-135A1-XM	●	●	●	●	18.35	149.47	266.33	269.00	20.00	140.00	215.00	3.34	8.15	20	h6	H9
462.1-1850-139A1-XM	●	●	●	●	18.50	150.69	266.31	269.00	20.00	140.00	215.00	3.37	8.15	20	h6	H9
462.1-1865-139A1-XM	●	●	●	●	18.65	151.92	266.29	269.00	20.00	140.00	215.00	3.39	8.14	20	h6	H9
462.1-1880-139A1-XM	●	●	●	●	18.80	153.14	266.26	269.00	20.00	140.00	215.00	3.42	8.15	20	h6	H9
462.1-1890-139A1-XM	●	●	●	●	18.90	153.95	266.25	269.00	20.00	140.00	215.00	3.44	8.15	20	h6	H9
462.1-1900-143A1-XM	●	●	●	●	19.00	154.77	266.23	269.00	20.00	140.00	215.00	3.46	8.15	20	h6	H9
462.1-1905-143A1-XM	●	●	●	●	19.05	155.17	266.23	269.00	20.00	140.00	215.00	3.47	8.15	20	h6	H9
462.1-1925-143A1-XM	●	●	●	●	19.25	156.80	266.20	269.00	20.00	140.00	215.00	3.50	8.15	20	h6	H9
462.1-1930-143A1-XM	●	●	●	●	19.30	157.21	266.19	269.00	20.00	140.00	215.00	3.51	8.15	20	h6	H9
462.1-1950-146A1-XM	●	●	●	●	19.50	158.84	266.16	269.00	20.00	140.00	215.00	3.54	8.15	20	h6	H9
462.1-1955-146A1-XM	●	●	●	●	19.55	159.25	266.15	269.00	20.00	140.00	215.00	3.56	8.15	20	h6	H9
462.1-1980-146A1-XM	●	●	●	●	19.80	161.28	266.12	269.00	20.00	140.00	215.00	3.60	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlCrSiN

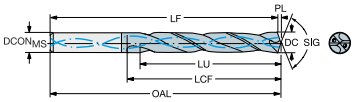
Metrico (mm)

	P	M	K	N	S	H												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0600-018A1-XM	●	●	●	●	●	●	6.00	18.87	65.13	66.00	6.00	140.00	28.00	1.09	3.14	20	h6	H9
462.1-0800-024A1-XM	●	●	●	●	●	●	8.00	25.16	77.83	79.00	8.00	140.00	41.00	1.46	3.14	20	h6	H9
462.1-1000-030A1-XM	●	●	●	●	●	●	10.00	31.46	87.54	89.00	10.00	140.00	47.00	1.82	3.15	20	h6	H9
462.1-1200-036A1-XM	●	●	●	●	●	●	12.00	37.75	100.25	102.00	12.00	140.00	55.00	2.18	3.15	20	h6	H9
462.1-1400-042A1-XM	●	●	●	●	●	●	14.00	43.60	104.96	107.00	14.00	140.00	60.00	2.55	3.11	20	h6	H9
462.1-1600-048A1-XM	●	●	●	●	●	●	16.00	47.20	112.67	115.00	16.00	140.00	65.00	2.91	2.95	20	h6	H9
462.1-1800-054A1-XM	●	●	●	●	●	●	18.00	50.90	120.38	123.00	18.00	140.00	73.00	3.28	2.83	20	h6	H9
462.1-2000-060A1-XM	●	●	●	●	●	●	20.00	56.20	128.09	131.00	20.00	140.00	79.00	3.64	2.81	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlCrSiN

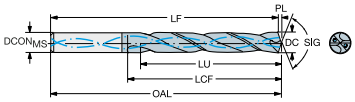
Metrico (mm)

	P	M	K	N	S												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0600-030A1-XM	●	●	●	●	●	6.00	30.87	81.13	82.00	6.00	140.00	44.00	1.09	5.14	20	h6	H9
462.1-0800-040A1-XM	●	●	●	●	●	8.00	41.16	89.83	91.00	8.00	140.00	53.00	1.46	5.14	20	h6	H9
462.1-1000-050A1-XM	●	●	●	●	●	10.00	50.10	101.54	103.00	10.00	140.00	61.00	1.82	5.01	20	h6	H9
462.1-1200-060A1-XM	●	●	●	●	●	12.00	58.10	116.25	118.00	12.00	140.00	71.00	2.18	4.84	20	h6	H9
462.1-1400-063A1-XM	●	●	●	●	●	14.00	60.60	121.96	124.00	14.00	140.00	77.00	2.55	4.33	20	h6	H9
462.1-1600-072A1-XM	●	●	●	●	●	16.00	65.20	130.67	133.00	16.00	140.00	83.00	2.91	4.07	20	h6	H9
462.1-1800-081A1-XM	●	●	●	●	●	18.00	70.90	140.38	143.00	18.00	140.00	93.00	3.28	3.94	20	h6	H9
462.1-2000-090A1-XM	●	●	●	●	●	20.00	78.20	150.09	153.00	20.00	140.00	101.00	3.64	3.91	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlCrSiN

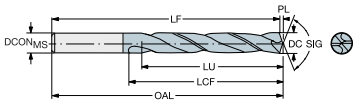
Metrico (mm)

	P	M	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0600-045A1-XM	●	●	●	●	6.00	48.87	103.13	104.00	6.00	140.00	62.00	1.09	8.15	20	h6	H9
462.1-0800-060A1-XM	●	●	●	●	8.00	65.16	124.83	126.00	8.00	140.00	84.00	1.46	8.15	20	h6	H9
462.1-1000-075A1-XM	●	●	●	●	10.00	81.46	150.54	152.00	10.00	140.00	106.00	1.82	8.15	20	h6	H9
462.1-1200-090A1-XM	●	●	●	●	12.00	97.75	178.25	180.00	12.00	140.00	128.00	2.18	8.15	20	h6	H9
462.1-1400-105A1-XM	●	●	●	●	14.00	114.04	199.96	202.00	14.00	140.00	151.00	2.55	8.15	20	h6	H9
462.1-1600-120A1-XM	●	●	●	●	16.00	130.33	224.67	227.00	16.00	140.00	172.00	2.91	8.15	20	h6	H9
462.1-1800-135A1-XM	●	●	●	●	18.00	146.62	243.38	246.00	18.00	140.00	194.00	3.28	8.15	20	h6	H9
462.1-2000-150A1-XM	●	●	●	●	20.00	162.91	266.09	269.00	20.00	140.00	215.00	3.64	8.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlCrSiN

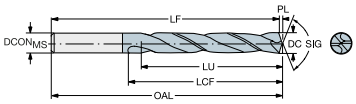
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0600-018A0-XM	●	●	●	6.00	18.87	65.13	66.00	6.00	140.00	28.00	1.09	3.14	20	h6	H9
462.1-0800-024A0-XM	●	●	●	8.00	25.16	77.83	79.00	8.00	140.00	41.00	1.46	3.14	20	h6	H9
462.1-1000-030A0-XM	●	●	●	10.00	31.46	87.54	89.00	10.00	140.00	47.00	1.82	3.15	20	h6	H9
462.1-1200-036A0-XM	●	●	●	12.00	37.75	100.25	102.00	12.00	140.00	55.00	2.18	3.15	20	h6	H9
462.1-1400-042A0-XM	●	●	●	14.00	43.60	104.96	107.00	14.00	140.00	60.00	2.55	3.11	20	h6	H9
462.1-1600-048A0-XM	●	●	●	16.00	47.20	112.67	115.00	16.00	140.00	65.00	2.91	2.95	20	h6	H9
462.1-1800-054A0-XM	●	●	●	18.00	50.90	120.38	123.00	18.00	140.00	73.00	3.28	2.83	20	h6	H9
462.1-2000-060A0-XM	●	●	●	20.00	56.20	128.09	131.00	20.00	140.00	79.00	3.64	2.81	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

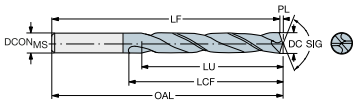
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0300-009A0-XM	●	●	●	3.00	9.44	61.56	62.00	6.00	140.00	20.00	0.55	3.15	20	h6	H9
462.1-0305-009A0-XM	●	●	●	3.05	9.59	61.56	62.00	6.00	140.00	20.00	0.56	3.15	20	h6	H9
462.1-0310-009A0-XM	●	●	●	3.10	9.75	61.55	62.00	6.00	140.00	20.00	0.56	3.15	20	h6	H9
462.1-0315-009A0-XM	●	●	●	3.15	9.91	61.54	62.00	6.00	140.00	20.00	0.57	3.15	20	h6	H9
462.1-0318-010A0-XM	●	●	●	3.17	10.00	61.54	62.00	6.00	140.00	20.00	0.58	3.15	20	h6	H9
462.1-0320-010A0-XM	●	●	●	3.20	10.07	61.53	62.00	6.00	140.00	20.00	0.58	3.15	20	h6	H9
462.1-0326-010A0-XM	●	●	●	3.26	10.25	61.53	62.00	6.00	140.00	20.00	0.59	3.14	20	h6	H9
462.1-0330-010A0-XM	●	●	●	3.30	10.38	61.52	62.00	6.00	140.00	20.00	0.60	3.15	20	h6	H9
462.1-0335-010A0-XM	●	●	●	3.35	10.54	61.51	62.00	6.00	140.00	20.00	0.61	3.15	20	h6	H9
462.1-0338-010A0-XM	●	●	●	3.38	10.63	61.51	62.00	6.00	140.00	20.00	0.62	3.14	20	h6	H9
462.1-0340-010A0-XM	●	●	●	3.40	10.69	61.51	62.00	6.00	140.00	20.00	0.62	3.14	20	h6	H9
462.1-0345-010A0-XM	●	●	●	3.45	10.85	61.50	62.00	6.00	140.00	20.00	0.63	3.14	20	h6	H9
462.1-0350-011A0-XM	●	●	●	3.50	11.01	61.49	62.00	6.00	140.00	20.00	0.64	3.15	20	h6	H9
462.1-0357-011A0-XM	●	●	●	3.57	11.23	61.48	62.00	6.00	140.00	20.00	0.65	3.14	20	h6	H9
462.1-0360-011A0-XM	●	●	●	3.60	11.32	61.48	62.00	6.00	140.00	20.00	0.66	3.14	20	h6	H9
462.1-0366-011A0-XM	●	●	●	3.66	11.51	61.47	62.00	6.00	140.00	20.00	0.67	3.15	20	h6	H9
462.1-0370-011A0-XM	●	●	●	3.70	11.64	61.46	62.00	6.00	140.00	20.00	0.67	3.15	20	h6	H9
462.1-0373-011A0-XM	●	●	●	3.73	11.73	61.46	62.00	6.00	140.00	20.00	0.68	3.14	20	h6	H9
462.1-0380-011A0-XM	●	●	●	3.80	11.95	65.45	66.00	6.00	140.00	24.00	0.69	3.14	20	h6	H9
462.1-0386-011A0-XM	●	●	●	3.86	12.14	65.44	66.00	6.00	140.00	24.00	0.70	3.14	20	h6	H9
462.1-0390-012A0-XM	●	●	●	3.90	12.27	65.43	66.00	6.00	140.00	24.00	0.71	3.15	20	h6	H9
462.1-0391-012A0-XM	●	●	●	3.91	12.30	65.43	66.00	6.00	140.00	24.00	0.71	3.14	20	h6	H9
462.1-0397-012A0-XM	●	●	●	3.97	12.49	65.42	66.00	6.00	140.00	24.00	0.72	3.15	20	h6	H9
462.1-0399-012A0-XM	●	●	●	3.99	12.55	65.42	66.00	6.00	140.00	24.00	0.73	3.15	20	h6	H9
462.1-0400-012A0-XM	●	●	●	4.00	12.58	65.42	66.00	6.00	140.00	24.00	0.73	3.14	20	h6	H9
462.1-0404-012A0-XM	●	●	●	4.04	12.71	65.41	66.00	6.00	140.00	24.00	0.74	3.15	20	h6	H9
462.1-0405-012A0-XM	●	●	●	4.05	12.74	65.41	66.00	6.00	140.00	24.00	0.74	3.15	20	h6	H9
462.1-0409-012A0-XM	●	●	●	4.09	12.87	65.40	66.00	6.00	140.00	24.00	0.74	3.15	20	h6	H9
462.1-0410-012A0-XM	●	●	●	4.10	12.90	65.40	66.00	6.00	140.00	24.00	0.75	3.15	20	h6	H9
462.1-0415-012A0-XM	●	●	●	4.15	13.05	65.40	66.00	6.00	140.00	24.00	0.76	3.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

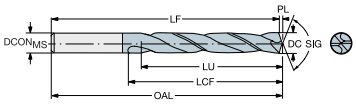
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0420-013A0-XM	●	●	●	4.20	13.21	65.39	66.00	6.00	140.00	24.00	0.76	3.15	20	h6	H9
462.1-0422-013A0-XM	●	●	●	4.22	13.27	65.39	66.00	6.00	140.00	24.00	0.77	3.15	20	h6	H9
462.1-0425-013A0-XM	●	●	●	4.25	13.37	65.38	66.00	6.00	140.00	24.00	0.77	3.15	20	h6	H9
462.1-0430-013A0-XM	●	●	●	4.30	13.53	65.37	66.00	6.00	140.00	24.00	0.78	3.15	20	h6	H9
462.1-0431-013A0-XM	●	●	●	4.30	13.56	65.37	66.00	6.00	140.00	24.00	0.78	3.15	20	h6	H9
462.1-0435-013A0-XM	●	●	●	4.35	13.68	65.37	66.00	6.00	140.00	24.00	0.79	3.14	20	h6	H9
462.1-0437-013A0-XM	●	●	●	4.37	13.75	65.36	66.00	6.00	140.00	24.00	0.79	3.15	20	h6	H9
462.1-0439-013A0-XM	●	●	●	4.39	13.81	65.36	66.00	6.00	140.00	24.00	0.80	3.14	20	h6	H9
462.1-0440-013A0-XM	●	●	●	4.40	13.84	65.36	66.00	6.00	140.00	24.00	0.80	3.15	20	h6	H9
462.1-0445-013A0-XM	●	●	●	4.45	14.00	65.35	66.00	6.00	140.00	24.00	0.81	3.15	20	h6	H9
462.1-0450-014A0-XM	●	●	●	4.50	14.16	65.35	66.00	6.00	140.00	24.00	0.82	3.15	20	h6	H9
462.1-0457-014A0-XM	●	●	●	4.57	14.38	65.33	66.00	6.00	140.00	24.00	0.83	3.15	20	h6	H9
462.1-0460-014A0-XM	●	●	●	4.60	14.47	65.33	66.00	6.00	140.00	24.00	0.84	3.15	20	h6	H9
462.1-0462-014A0-XM	●	●	●	4.62	14.53	65.33	66.00	6.00	140.00	24.00	0.84	3.14	20	h6	H9
462.1-0470-014A0-XM	●	●	●	4.70	14.78	65.32	66.00	6.00	140.00	24.00	0.86	3.14	20	h6	H9
462.1-0476-014A0-XM	●	●	●	4.76	14.97	65.31	66.00	6.00	140.00	28.00	0.87	3.14	20	h6	H9
462.1-0480-014A0-XM	●	●	●	4.80	15.10	65.30	66.00	6.00	140.00	28.00	0.87	3.15	20	h6	H9
462.1-0485-014A0-XM	●	●	●	4.85	15.26	65.29	66.00	6.00	140.00	28.00	0.88	3.15	20	h6	H9
462.1-0490-015A0-XM	●	●	●	4.90	15.41	65.29	66.00	6.00	140.00	28.00	0.89	3.14	20	h6	H9
462.1-0492-015A0-XM	●	●	●	4.91	15.48	65.28	66.00	6.00	140.00	28.00	0.90	3.15	20	h6	H9
462.1-0498-015A0-XM	●	●	●	4.98	15.67	65.28	66.00	6.00	140.00	28.00	0.91	3.15	20	h6	H9
462.1-0500-015A0-XM	●	●	●	5.00	15.73	65.27	66.00	6.00	140.00	28.00	0.91	3.15	20	h6	H9
462.1-0505-015A0-XM	●	●	●	5.05	15.89	65.26	66.00	6.00	140.00	28.00	0.92	3.15	20	h6	H9
462.1-0506-015A0-XM	●	●	●	5.05	15.92	65.26	66.00	6.00	140.00	28.00	0.92	3.15	20	h6	H9
462.1-0510-015A0-XM	●	●	●	5.10	16.04	65.26	66.00	6.00	140.00	28.00	0.93	3.15	20	h6	H9
462.1-0511-015A0-XM	●	●	●	5.11	16.07	65.26	66.00	6.00	140.00	28.00	0.93	3.15	20	h6	H9
462.1-0516-016A0-XM	●	●	●	5.16	16.23	65.25	66.00	6.00	140.00	28.00	0.94	3.15	20	h6	H9
462.1-0518-016A0-XM	●	●	●	5.18	16.29	65.25	66.00	6.00	140.00	28.00	0.94	3.14	20	h6	H9
462.1-0520-016A0-XM	●	●	●	5.20	16.36	65.24	66.00	6.00	140.00	28.00	0.95	3.15	20	h6	H9
462.1-0522-016A0-XM	●	●	●	5.22	16.42	65.24	66.00	6.00	140.00	28.00	0.95	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

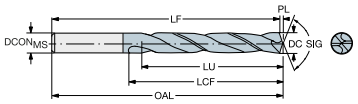
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0525-016A0-XM	●	●	●	5.25	16.51	65.24	66.00	6.00	140.00	28.00	0.96	3.14	20	h6	H9
462.1-0530-016A0-XM	●	●	●	5.30	16.67	65.23	66.00	6.00	140.00	28.00	0.96	3.15	20	h6	H9
462.1-0540-016A0-XM	●	●	●	5.40	16.99	65.21	66.00	6.00	140.00	28.00	0.98	3.15	20	h6	H9
462.1-0550-017A0-XM	●	●	●	5.50	17.30	65.20	66.00	6.00	140.00	28.00	1.00	3.15	20	h6	H9
462.1-0556-017A0-XM	●	●	●	5.56	17.49	65.19	66.00	6.00	140.00	28.00	1.01	3.15	20	h6	H9
462.1-0560-017A0-XM	●	●	●	5.60	17.62	65.18	66.00	6.00	140.00	28.00	1.02	3.15	20	h6	H9
462.1-0561-017A0-XM	●	●	●	5.61	17.65	65.18	66.00	6.00	140.00	28.00	1.02	3.14	20	h6	H9
462.1-0565-017A0-XM	●	●	●	5.65	17.77	65.18	66.00	6.00	140.00	28.00	1.03	3.15	20	h6	H9
462.1-0570-017A0-XM	●	●	●	5.70	17.93	65.17	66.00	6.00	140.00	28.00	1.04	3.15	20	h6	H9
462.1-0575-017A0-XM	●	●	●	5.75	18.09	65.16	66.00	6.00	140.00	28.00	1.05	3.15	20	h6	H9
462.1-0579-017A0-XM	●	●	●	5.79	18.21	65.16	66.00	6.00	140.00	28.00	1.05	3.14	20	h6	H9
462.1-0580-017A0-XM	●	●	●	5.80	18.24	65.16	66.00	6.00	140.00	28.00	1.06	3.14	20	h6	H9
462.1-0590-017A0-XM	●	●	●	5.90	18.56	65.14	66.00	6.00	140.00	28.00	1.07	3.15	20	h6	H9
462.1-0594-017A0-XM	●	●	●	5.94	18.68	65.14	66.00	6.00	140.00	28.00	1.08	3.14	20	h6	H9
462.1-0595-018A0-XM	●	●	●	5.95	18.72	65.13	66.00	6.00	140.00	28.00	1.08	3.14	20	h6	H9
462.1-0605-018A0-XM	●	●	●	6.05	19.03	78.12	79.00	8.00	140.00	34.00	1.10	3.15	20	h6	H9
462.1-0610-018A0-XM	●	●	●	6.10	19.19	78.11	79.00	8.00	140.00	34.00	1.11	3.15	20	h6	H9
462.1-0615-018A0-XM	●	●	●	6.15	19.35	78.11	79.00	8.00	140.00	34.00	1.12	3.15	20	h6	H9
462.1-0620-019A0-XM	●	●	●	6.20	19.50	78.10	79.00	8.00	140.00	34.00	1.13	3.15	20	h6	H9
462.1-0625-019A0-XM	●	●	●	6.25	19.66	78.09	79.00	8.00	140.00	34.00	1.14	3.15	20	h6	H9
462.1-0630-019A0-XM	●	●	●	6.30	19.82	78.08	79.00	8.00	140.00	34.00	1.15	3.15	20	h6	H9
462.1-0635-019A0-XM	●	●	●	6.35	19.97	78.08	79.00	8.00	140.00	34.00	1.16	3.14	20	h6	H9
462.1-0640-019A0-XM	●	●	●	6.40	20.13	78.07	79.00	8.00	140.00	34.00	1.16	3.15	20	h6	H9
462.1-0650-020A0-XM	●	●	●	6.50	20.45	78.05	79.00	8.00	140.00	34.00	1.18	3.15	20	h6	H9
462.1-0653-020A0-XM	●	●	●	6.53	20.54	78.05	79.00	8.00	140.00	34.00	1.19	3.15	20	h6	H9
462.1-0660-020A0-XM	●	●	●	6.60	20.76	78.04	79.00	8.00	140.00	34.00	1.20	3.15	20	h6	H9
462.1-0663-020A0-XM	●	●	●	6.63	20.86	78.04	79.00	8.00	140.00	34.00	1.21	3.15	20	h6	H9
462.1-0670-020A0-XM	●	●	●	6.70	21.08	78.03	79.00	8.00	140.00	34.00	1.22	3.15	20	h6	H9
462.1-0675-020A0-XM	●	●	●	6.75	21.23	78.02	79.00	8.00	140.00	34.00	1.23	3.15	20	h6	H9
462.1-0676-020A0-XM	●	●	●	6.76	21.26	78.02	79.00	8.00	140.00	34.00	1.23	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

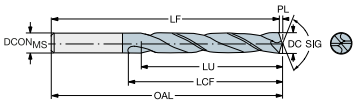
Metrico (mm)

	P	K	N													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0680-020A0-XM	●	●	●	6.80	21.39	78.01	79.00	8.00	140.00	34.00	1.24	3.15	20	h6	H9
462.1-0685-020A0-XM	●	●	●	6.85	21.55	78.00	79.00	8.00	140.00	34.00	1.25	3.15	20	h6	H9
462.1-0690-021A0-XM	●	●	●	6.90	21.70	78.00	79.00	8.00	140.00	34.00	1.26	3.14	20	h6	H9
462.1-0691-021A0-XM	●	●	●	6.91	21.74	77.99	79.00	8.00	140.00	34.00	1.26	3.15	20	h6	H9
462.1-0700-021A0-XM	●	●	●	7.00	22.02	77.98	79.00	8.00	140.00	34.00	1.27	3.15	20	h6	H9
462.1-0704-021A0-XM	●	●	●	7.04	22.14	77.97	79.00	8.00	140.00	41.00	1.28	3.15	20	h6	H9
462.1-0710-021A0-XM	●	●	●	7.10	22.33	77.97	79.00	8.00	140.00	41.00	1.29	3.15	20	h6	H9
462.1-0714-021A0-XM	●	●	●	7.14	22.46	77.96	79.00	8.00	140.00	41.00	1.30	3.14	20	h6	H9
462.1-0720-021A0-XM	●	●	●	7.20	22.65	77.95	79.00	8.00	140.00	41.00	1.31	3.15	20	h6	H9
462.1-0725-021A0-XM	●	●	●	7.25	22.81	77.94	79.00	8.00	140.00	41.00	1.32	3.15	20	h6	H9
462.1-0730-022A0-XM	●	●	●	7.30	22.96	77.94	79.00	8.00	140.00	41.00	1.33	3.15	20	h6	H9
462.1-0737-022A0-XM	●	●	●	7.37	23.18	77.93	79.00	8.00	140.00	41.00	1.34	3.15	20	h6	H9
462.1-0740-022A0-XM	●	●	●	7.40	23.28	77.92	79.00	8.00	140.00	41.00	1.35	3.15	20	h6	H9
462.1-0745-022A0-XM	●	●	●	7.45	23.43	77.92	79.00	8.00	140.00	41.00	1.36	3.14	20	h6	H9
462.1-0749-022A0-XM	●	●	●	7.49	23.56	77.91	79.00	8.00	140.00	41.00	1.36	3.14	20	h6	H9
462.1-0750-023A0-XM	●	●	●	7.50	23.59	77.91	79.00	8.00	140.00	41.00	1.36	3.15	20	h6	H9
462.1-0754-023A0-XM	●	●	●	7.54	23.72	77.90	79.00	8.00	140.00	41.00	1.37	3.15	20	h6	H9
462.1-0760-023A0-XM	●	●	●	7.60	23.91	77.89	79.00	8.00	140.00	41.00	1.38	3.15	20	h6	H9
462.1-0767-023A0-XM	●	●	●	7.67	24.13	77.88	79.00	8.00	140.00	41.00	1.40	3.15	20	h6	H9
462.1-0770-023A0-XM	●	●	●	7.70	24.22	77.88	79.00	8.00	140.00	41.00	1.40	3.15	20	h6	H9
462.1-0780-023A0-XM	●	●	●	7.80	24.54	77.86	79.00	8.00	140.00	41.00	1.42	3.15	20	h6	H9
462.1-0790-024A0-XM	●	●	●	7.90	24.85	77.85	79.00	8.00	140.00	41.00	1.44	3.15	20	h6	H9
462.1-0794-024A0-XM	●	●	●	7.94	24.98	77.84	79.00	8.00	140.00	41.00	1.44	3.15	20	h6	H9
462.1-0803-024A0-XM	●	●	●	8.03	25.26	87.83	89.00	10.00	140.00	47.00	1.46	3.15	20	h6	H9
462.1-0805-024A0-XM	●	●	●	8.05	25.32	87.83	89.00	10.00	140.00	47.00	1.46	3.15	20	h6	H9
462.1-0810-024A0-XM	●	●	●	8.10	25.48	87.82	89.00	10.00	140.00	47.00	1.47	3.15	20	h6	H9
462.1-0815-024A0-XM	●	●	●	8.15	25.64	87.81	89.00	10.00	140.00	47.00	1.48	3.15	20	h6	H9
462.1-0820-025A0-XM	●	●	●	8.20	25.79	87.81	89.00	10.00	140.00	47.00	1.49	3.15	20	h6	H9
462.1-0825-025A0-XM	●	●	●	8.25	25.95	87.80	89.00	10.00	140.00	47.00	1.50	3.15	20	h6	H9
462.1-0830-025A0-XM	●	●	●	8.30	26.11	87.79	89.00	10.00	140.00	47.00	1.51	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

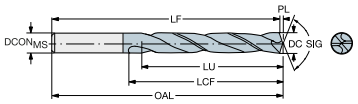
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0833-025A0-XM	●	●	●	8.33	26.20	87.79	89.00	10.00	140.00	47.00	1.52	3.14	20	h6	H9
462.1-0840-025A0-XM	●	●	●	8.40	26.42	87.78	89.00	10.00	140.00	47.00	1.53	3.15	20	h6	H9
462.1-0843-025A0-XM	●	●	●	8.43	26.52	87.77	89.00	10.00	140.00	47.00	1.53	3.14	20	h6	H9
462.1-0850-026A0-XM	●	●	●	8.50	26.74	87.76	89.00	10.00	140.00	47.00	1.55	3.15	20	h6	H9
462.1-0855-026A0-XM	●	●	●	8.55	26.89	87.75	89.00	10.00	140.00	47.00	1.56	3.15	20	h6	H9
462.1-0860-026A0-XM	●	●	●	8.60	27.05	87.75	89.00	10.00	140.00	47.00	1.57	3.15	20	h6	H9
462.1-0861-026A0-XM	●	●	●	8.61	27.08	87.75	89.00	10.00	140.00	47.00	1.57	3.14	20	h6	H9
462.1-0865-026A0-XM	●	●	●	8.65	27.21	87.74	89.00	10.00	140.00	47.00	1.57	3.15	20	h6	H9
462.1-0870-026A0-XM	●	●	●	8.70	27.37	87.73	89.00	10.00	140.00	47.00	1.58	3.15	20	h6	H9
462.1-0873-026A0-XM	●	●	●	8.73	27.46	87.73	89.00	10.00	140.00	47.00	1.59	3.15	20	h6	H9
462.1-0880-026A0-XM	●	●	●	8.80	27.68	87.72	89.00	10.00	140.00	47.00	1.60	3.15	20	h6	H9
462.1-0884-026A0-XM	●	●	●	8.84	27.81	87.71	89.00	10.00	140.00	47.00	1.61	3.15	20	h6	H9
462.1-0890-026A0-XM	●	●	●	8.90	28.00	87.70	89.00	10.00	140.00	47.00	1.62	3.15	20	h6	H9
462.1-0900-027A0-XM	●	●	●	9.00	28.31	87.69	89.00	10.00	140.00	47.00	1.64	3.15	20	h6	H9
462.1-0905-027A0-XM	●	●	●	9.05	28.47	87.68	89.00	10.00	140.00	47.00	1.65	3.15	20	h6	H9
462.1-0909-027A0-XM	●	●	●	9.09	28.59	87.68	89.00	10.00	140.00	47.00	1.65	3.14	20	h6	H9
462.1-0910-027A0-XM	●	●	●	9.10	28.62	87.68	89.00	10.00	140.00	47.00	1.66	3.15	20	h6	H9
462.1-0913-027A0-XM	●	●	●	9.13	28.72	87.67	89.00	10.00	140.00	47.00	1.66	3.15	20	h6	H9
462.1-0920-027A0-XM	●	●	●	9.20	28.94	87.66	89.00	10.00	140.00	47.00	1.67	3.15	20	h6	H9
462.1-0925-027A0-XM	●	●	●	9.25	29.10	87.65	89.00	10.00	140.00	47.00	1.68	3.15	20	h6	H9
462.1-0930-028A0-XM	●	●	●	9.30	29.25	87.65	89.00	10.00	140.00	47.00	1.69	3.15	20	h6	H9
462.1-0935-028A0-XM	●	●	●	9.35	29.41	87.64	89.00	10.00	140.00	47.00	1.70	3.15	20	h6	H9
462.1-0940-028A0-XM	●	●	●	9.40	29.57	87.63	89.00	10.00	140.00	47.00	1.71	3.15	20	h6	H9
462.1-0950-029A0-XM	●	●	●	9.50	29.88	87.62	89.00	10.00	140.00	47.00	1.73	3.15	20	h6	H9
462.1-0953-029A0-XM	●	●	●	9.52	29.98	87.61	89.00	10.00	140.00	47.00	1.73	3.15	20	h6	H9
462.1-0958-029A0-XM	●	●	●	9.58	30.13	87.61	89.00	10.00	140.00	47.00	1.74	3.15	20	h6	H9
462.1-0960-029A0-XM	●	●	●	9.60	30.20	87.60	89.00	10.00	140.00	47.00	1.75	3.15	20	h6	H9
462.1-0965-029A0-XM	●	●	●	9.65	30.35	87.60	89.00	10.00	140.00	47.00	1.76	3.15	20	h6	H9
462.1-0970-029A0-XM	●	●	●	9.70	30.51	87.59	89.00	10.00	140.00	47.00	1.77	3.15	20	h6	H9
462.1-0980-029A0-XM	●	●	●	9.80	30.83	87.57	89.00	10.00	140.00	47.00	1.78	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

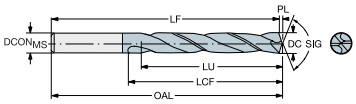
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0990-030A0-XM	●	●	●	9.90	31.14	87.56	89.00	10.00	140.00	47.00	1.80	3.15	20	h6	H9
462.1-0992-030A0-XM	●	●	●	9.92	31.20	87.56	89.00	10.00	140.00	47.00	1.81	3.14	20	h6	H9
462.1-1005-030A0-XM	●	●	●	10.05	31.61	100.54	102.00	12.00	140.00	55.00	1.83	3.15	20	h6	H9
462.1-1008-030A0-XM	●	●	●	10.08	31.71	100.53	102.00	12.00	140.00	55.00	1.83	3.14	20	h6	H9
462.1-1010-030A0-XM	●	●	●	10.10	31.77	100.53	102.00	12.00	140.00	55.00	1.84	3.15	20	h6	H9
462.1-1020-031A0-XM	●	●	●	10.20	32.08	100.51	102.00	12.00	140.00	55.00	1.86	3.15	20	h6	H9
462.1-1026-031A0-XM	●	●	●	10.26	32.27	100.51	102.00	12.00	140.00	55.00	1.87	3.14	20	h6	H9
462.1-1030-031A0-XM	●	●	●	10.30	32.40	100.50	102.00	12.00	140.00	55.00	1.87	3.15	20	h6	H9
462.1-1032-031A0-XM	●	●	●	10.32	32.46	100.50	102.00	12.00	140.00	55.00	1.88	3.15	20	h6	H9
462.1-1040-031A0-XM	●	●	●	10.40	32.71	100.49	102.00	12.00	140.00	55.00	1.89	3.15	20	h6	H9
462.1-1045-031A0-XM	●	●	●	10.45	32.87	100.48	102.00	12.00	140.00	55.00	1.90	3.15	20	h6	H9
462.1-1049-031A0-XM	●	●	●	10.49	33.00	100.47	102.00	12.00	140.00	55.00	1.91	3.15	20	h6	H9
462.1-1050-032A0-XM	●	●	●	10.50	33.03	100.47	102.00	12.00	140.00	55.00	1.91	3.15	20	h6	H9
462.1-1055-032A0-XM	●	●	●	10.55	33.19	100.46	102.00	12.00	140.00	55.00	1.92	3.15	20	h6	H9
462.1-1060-032A0-XM	●	●	●	10.60	33.34	100.46	102.00	12.00	140.00	55.00	1.93	3.15	20	h6	H9
462.1-1065-032A0-XM	●	●	●	10.65	33.50	100.45	102.00	12.00	140.00	55.00	1.94	3.15	20	h6	H9
462.1-1070-032A0-XM	●	●	●	10.70	33.66	100.44	102.00	12.00	140.00	55.00	1.95	3.15	20	h6	H9
462.1-1072-032A0-XM	●	●	●	10.72	33.72	100.44	102.00	12.00	140.00	55.00	1.95	3.15	20	h6	H9
462.1-1075-032A0-XM	●	●	●	10.75	33.82	100.43	102.00	12.00	140.00	55.00	1.96	3.15	20	h6	H9
462.1-1080-032A0-XM	●	●	●	10.80	33.97	100.43	102.00	12.00	140.00	55.00	1.97	3.15	20	h6	H9
462.1-1090-032A0-XM	●	●	●	10.90	34.29	100.41	102.00	12.00	140.00	55.00	1.98	3.15	20	h6	H9
462.1-1100-033A0-XM	●	●	●	11.00	34.60	100.40	102.00	12.00	140.00	55.00	2.00	3.15	20	h6	H9
462.1-1111-033A0-XM	●	●	●	11.11	34.95	100.38	102.00	12.00	140.00	55.00	2.02	3.14	20	h6	H9
462.1-1120-034A0-XM	●	●	●	11.20	35.23	100.37	102.00	12.00	140.00	55.00	2.04	3.15	20	h6	H9
462.1-1130-034A0-XM	●	●	●	11.30	35.55	100.36	102.00	12.00	140.00	55.00	2.06	3.15	20	h6	H9
462.1-1140-034A0-XM	●	●	●	11.40	35.86	100.34	102.00	12.00	140.00	55.00	2.07	3.15	20	h6	H9
462.1-1150-035A0-XM	●	●	●	11.50	36.17	100.33	102.00	12.00	140.00	55.00	2.09	3.15	20	h6	H9
462.1-1151-035A0-XM	●	●	●	11.51	36.21	100.32	102.00	12.00	140.00	55.00	2.09	3.15	20	h6	H9
462.1-1155-035A0-XM	●	●	●	11.55	36.33	100.32	102.00	12.00	140.00	55.00	2.10	3.15	20	h6	H9
462.1-1160-035A0-XM	●	●	●	11.60	36.49	100.31	102.00	12.00	140.00	55.00	2.11	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

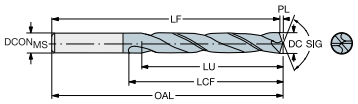
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1170-035A0-XM	●	●	●	11.70	36.80	100.30	102.00	12.00	140.00	55.00	2.13	3.15	20	h6	H9
462.1-1180-035A0-XM	●	●	●	11.80	37.12	100.28	102.00	12.00	140.00	55.00	2.15	3.15	20	h6	H9
462.1-1191-036A0-XM	●	●	●	11.91	37.46	100.27	102.00	12.00	140.00	55.00	2.17	3.15	20	h6	H9
462.1-1205-036A0-XM	●	●	●	12.05	37.90	105.25	107.00	14.00	140.00	60.00	2.19	3.15	20	h6	H9
462.1-1210-036A0-XM	●	●	●	12.10	38.06	105.24	107.00	14.00	140.00	60.00	2.20	3.15	20	h6	H9
462.1-1220-037A0-XM	●	●	●	12.20	38.38	105.22	107.00	14.00	140.00	60.00	2.22	3.15	20	h6	H9
462.1-1225-037A0-XM	●	●	●	12.25	38.53	105.22	107.00	14.00	140.00	60.00	2.23	3.15	20	h6	H9
462.1-1230-037A0-XM	●	●	●	12.30	38.69	105.21	107.00	14.00	140.00	60.00	2.24	3.14	20	h6	H9
462.1-1240-037A0-XM	●	●	●	12.40	39.01	105.19	107.00	14.00	140.00	60.00	2.26	3.15	20	h6	H9
462.1-1250-038A0-XM	●	●	●	12.50	39.32	105.18	107.00	14.00	140.00	60.00	2.27	3.15	20	h6	H9
462.1-1260-038A0-XM	●	●	●	12.60	39.63	105.17	107.00	14.00	140.00	60.00	2.29	3.15	20	h6	H9
462.1-1270-038A0-XM	●	●	●	12.70	39.95	105.15	107.00	14.00	140.00	60.00	2.31	3.15	20	h6	H9
462.1-1275-038A0-XM	●	●	●	12.75	40.11	105.14	107.00	14.00	140.00	60.00	2.32	3.15	20	h6	H9
462.1-1280-038A0-XM	●	●	●	12.80	40.26	105.14	107.00	14.00	140.00	60.00	2.33	3.15	20	h6	H9
462.1-1290-038A0-XM	●	●	●	12.90	40.58	105.12	107.00	14.00	140.00	60.00	2.35	3.15	20	h6	H9
462.1-1300-039A0-XM	●	●	●	13.00	40.89	105.11	107.00	14.00	140.00	60.00	2.37	3.15	20	h6	H9
462.1-1310-039A0-XM	●	●	●	13.10	41.21	105.09	107.00	14.00	140.00	60.00	2.38	3.15	20	h6	H9
462.1-1325-039A0-XM	●	●	●	13.25	41.68	105.07	107.00	14.00	140.00	60.00	2.41	3.15	20	h6	H9
462.1-1330-039A0-XM	●	●	●	13.30	41.84	105.06	107.00	14.00	140.00	60.00	2.42	3.15	20	h6	H9
462.1-1340-039A0-XM	●	●	●	13.40	42.15	105.05	107.00	14.00	140.00	60.00	2.44	3.15	20	h6	H9
462.1-1349-041A0-XM	●	●	●	13.49	42.43	105.04	107.00	14.00	140.00	60.00	2.46	3.14	20	h6	H9
462.1-1350-041A0-XM	●	●	●	13.50	42.47	105.04	107.00	14.00	140.00	60.00	2.46	3.15	20	h6	H9
462.1-1355-041A0-XM	●	●	●	13.55	42.62	105.03	107.00	14.00	140.00	60.00	2.47	3.15	20	h6	H9
462.1-1365-041A0-XM	●	●	●	13.65	42.94	105.01	107.00	14.00	140.00	60.00	2.48	3.15	20	h6	H9
462.1-1370-041A0-XM	●	●	●	13.70	43.09	105.00	107.00	14.00	140.00	60.00	2.49	3.15	20	h6	H9
462.1-1375-041A0-XM	●	●	●	13.75	43.25	105.00	107.00	14.00	140.00	60.00	2.50	3.15	20	h6	H9
462.1-1380-041A0-XM	●	●	●	13.80	43.41	104.99	107.00	14.00	140.00	60.00	2.51	3.15	20	h6	H9
462.1-1389-042A0-XM	●	●	●	13.89	43.69	104.98	107.00	14.00	140.00	60.00	2.53	3.15	20	h6	H9
462.1-1410-042A0-XM	●	●	●	14.10	44.35	112.95	115.00	16.00	140.00	65.00	2.57	3.15	20	h6	H9
462.1-1420-042A0-XM	●	●	●	14.20	44.67	112.93	115.00	16.00	140.00	65.00	2.58	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

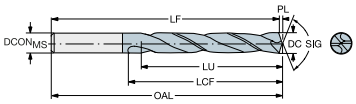
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1425-043A0-XM	●	●	●	14.25	44.82	112.93	115.00	16.00	140.00	65.00	2.59	3.15	20	h6	H9
462.1-1429-043A0-XM	●	●	●	14.29	44.95	112.92	115.00	16.00	140.00	65.00	2.60	3.15	20	h6	H9
462.1-1430-043A0-XM	●	●	●	14.30	44.98	112.92	115.00	16.00	140.00	65.00	2.60	3.15	20	h6	H9
462.1-1450-044A0-XM	●	●	●	14.50	45.61	112.89	115.00	16.00	140.00	65.00	2.64	3.15	20	h6	H9
462.1-1455-044A0-XM	●	●	●	14.55	45.77	112.88	115.00	16.00	140.00	65.00	2.65	3.15	20	h6	H9
462.1-1460-044A0-XM	●	●	●	14.60	45.93	112.87	115.00	16.00	140.00	65.00	2.66	3.15	20	h6	H9
462.1-1468-044A0-XM	●	●	●	14.68	46.18	112.86	115.00	16.00	140.00	65.00	2.67	3.14	20	h6	H9
462.1-1470-044A0-XM	●	●	●	14.70	46.24	112.86	115.00	16.00	140.00	65.00	2.67	3.15	20	h6	H9
462.1-1475-044A0-XM	●	●	●	14.75	46.40	112.85	115.00	16.00	140.00	65.00	2.68	3.15	20	h6	H9
462.1-1480-044A0-XM	●	●	●	14.80	46.55	112.85	115.00	16.00	140.00	65.00	2.69	3.15	20	h6	H9
462.1-1500-045A0-XM	●	●	●	15.00	47.18	112.82	115.00	16.00	140.00	65.00	2.73	3.15	20	h6	H9
462.1-1508-045A0-XM	●	●	●	15.08	47.44	112.81	115.00	16.00	140.00	65.00	2.74	3.15	20	h6	H9
462.1-1510-045A0-XM	●	●	●	15.10	47.50	112.80	115.00	16.00	140.00	65.00	2.75	3.15	20	h6	H9
462.1-1525-045A0-XM	●	●	●	15.25	47.90	112.78	115.00	16.00	140.00	65.00	2.78	3.14	20	h6	H9
462.1-1530-045A0-XM	●	●	●	15.30	47.80	112.77	115.00	16.00	140.00	65.00	2.78	3.12	20	h6	H9
462.1-1548-046A0-XM	●	●	●	15.48	47.60	112.75	115.00	16.00	140.00	65.00	2.82	3.08	20	h6	H9
462.1-1550-047A0-XM	●	●	●	15.50	47.60	112.74	115.00	16.00	140.00	65.00	2.82	3.07	20	h6	H9
462.1-1555-047A0-XM	●	●	●	15.55	47.60	112.74	115.00	16.00	140.00	65.00	2.83	3.06	20	h6	H9
462.1-1560-047A0-XM	●	●	●	15.60	47.50	112.73	115.00	16.00	140.00	65.00	2.84	3.04	20	h6	H9
462.1-1570-047A0-XM	●	●	●	15.70	47.50	112.71	115.00	16.00	140.00	65.00	2.86	3.03	20	h6	H9
462.1-1580-047A0-XM	●	●	●	15.80	47.40	112.70	115.00	16.00	140.00	65.00	2.88	3.00	20	h6	H9
462.1-1588-047A0-XM	●	●	●	15.88	47.30	112.69	115.00	16.00	140.00	65.00	2.89	2.98	20	h6	H9
462.1-1608-048A0-XM	●	●	●	16.08	50.58	120.66	123.00	18.00	140.00	73.00	2.93	3.15	20	h6	H9
462.1-1610-048A0-XM	●	●	●	16.10	50.64	120.66	123.00	18.00	140.00	73.00	2.93	3.15	20	h6	H9
462.1-1627-049A0-XM	●	●	●	16.27	51.18	120.63	123.00	18.00	140.00	73.00	2.96	3.15	20	h6	H9
462.1-1630-049A0-XM	●	●	●	16.30	51.27	120.63	123.00	18.00	140.00	73.00	2.97	3.15	20	h6	H9
462.1-1650-050A0-XM	●	●	●	16.50	51.90	120.60	123.00	18.00	140.00	73.00	3.00	3.15	20	h6	H9
462.1-1655-050A0-XM	●	●	●	16.55	52.06	120.59	123.00	18.00	140.00	73.00	3.01	3.15	20	h6	H9
462.1-1667-050A0-XM	●	●	●	16.67	52.44	120.57	123.00	18.00	140.00	73.00	3.03	3.15	20	h6	H9
462.1-1675-050A0-XM	●	●	●	16.75	52.69	120.56	123.00	18.00	140.00	73.00	3.05	3.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 3xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

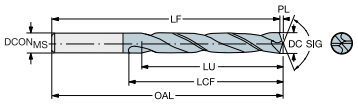
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1680-050A0-XM	●	●	●	16.80	52.70	120.55	123.00	18.00	140.00	73.00	3.06	3.14	20	h6	H9
462.1-1690-050A0-XM	●	●	●	16.90	52.50	120.54	123.00	18.00	140.00	73.00	3.08	3.11	20	h6	H9
462.1-1700-051A0-XM	●	●	●	17.00	52.40	120.53	123.00	18.00	140.00	73.00	3.09	3.08	20	h6	H9
462.1-1707-051A0-XM	●	●	●	17.07	52.30	120.51	123.00	18.00	140.00	73.00	3.11	3.06	20	h6	H9
462.1-1710-051A0-XM	●	●	●	17.10	52.30	120.51	123.00	18.00	140.00	73.00	3.11	3.06	20	h6	H9
462.1-1730-051A0-XM	●	●	●	17.30	52.00	120.48	123.00	18.00	140.00	73.00	3.15	3.01	20	h6	H9
462.1-1746-052A0-XM	●	●	●	17.46	51.70	120.46	123.00	18.00	140.00	73.00	3.18	2.96	20	h6	H9
462.1-1750-053A0-XM	●	●	●	17.50	51.70	120.45	123.00	18.00	140.00	73.00	3.18	2.95	20	h6	H9
462.1-1755-053A0-XM	●	●	●	17.55	51.60	120.44	123.00	18.00	140.00	73.00	3.19	2.94	20	h6	H9
462.1-1780-053A0-XM	●	●	●	17.80	51.20	120.41	123.00	18.00	140.00	73.00	3.24	2.88	20	h6	H9
462.1-1786-054A0-XM	●	●	●	17.86	51.10	120.40	123.00	18.00	140.00	73.00	3.25	2.86	20	h6	H9
462.1-1790-054A0-XM	●	●	●	17.90	51.10	120.39	123.00	18.00	140.00	73.00	3.26	2.85	20	h6	H9
462.1-1826-055A0-XM	●	●	●	18.26	57.10	128.34	131.00	20.00	140.00	79.00	3.32	3.13	20	h6	H9
462.1-1835-055A0-XM	●	●	●	18.35	57.00	128.33	131.00	20.00	140.00	79.00	3.34	3.11	20	h6	H9
462.1-1850-056A0-XM	●	●	●	18.50	57.00	128.31	131.00	20.00	140.00	79.00	3.37	3.08	20	h6	H9
462.1-1865-056A0-XM	●	●	●	18.65	56.90	128.29	131.00	20.00	140.00	79.00	3.39	3.05	20	h6	H9
462.1-1880-056A0-XM	●	●	●	18.80	56.80	128.26	131.00	20.00	140.00	79.00	3.42	3.02	20	h6	H9
462.1-1890-056A0-XM	●	●	●	18.90	56.80	128.25	131.00	20.00	140.00	79.00	3.44	3.01	20	h6	H9
462.1-1900-057A0-XM	●	●	●	19.00	56.70	128.23	131.00	20.00	140.00	79.00	3.46	2.98	20	h6	H9
462.1-1905-057A0-XM	●	●	●	19.05	56.70	128.23	131.00	20.00	140.00	79.00	3.47	2.98	20	h6	H9
462.1-1925-057A0-XM	●	●	●	19.25	56.60	128.20	131.00	20.00	140.00	79.00	3.50	2.94	20	h6	H9
462.1-1930-057A0-XM	●	●	●	19.30	56.60	128.19	131.00	20.00	140.00	79.00	3.51	2.93	20	h6	H9
462.1-1950-059A0-XM	●	●	●	19.50	56.50	128.16	131.00	20.00	140.00	79.00	3.54	2.90	20	h6	H9
462.1-1955-059A0-XM	●	●	●	19.55	56.40	128.15	131.00	20.00	140.00	79.00	3.56	2.88	20	h6	H9
462.1-1980-059A0-XM	●	●	●	19.80	56.30	128.12	131.00	20.00	140.00	79.00	3.60	2.84	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

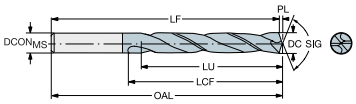
Metrico (mm)

	P	K	N													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0300-015A0-XM	●	●	●	3.00	15.44	65.56	66.00	6.00	140.00	28.00	0.55	5.15	20	h6	H9
462.1-0305-015A0-XM	●	●	●	3.05	15.69	65.56	66.00	6.00	140.00	28.00	0.56	5.15	20	h6	H9
462.1-0310-016A0-XM	●	●	●	3.10	15.95	65.55	66.00	6.00	140.00	28.00	0.56	5.15	20	h6	H9
462.1-0315-016A0-XM	●	●	●	3.15	16.21	65.54	66.00	6.00	140.00	28.00	0.57	5.15	20	h6	H9
462.1-0318-016A0-XM	●	●	●	3.17	16.36	65.54	66.00	6.00	140.00	28.00	0.58	5.15	20	h6	H9
462.1-0320-016A0-XM	●	●	●	3.20	16.47	65.53	66.00	6.00	140.00	28.00	0.58	5.15	20	h6	H9
462.1-0326-016A0-XM	●	●	●	3.26	16.77	65.53	66.00	6.00	140.00	28.00	0.59	5.14	20	h6	H9
462.1-0330-017A0-XM	●	●	●	3.30	16.98	65.52	66.00	6.00	140.00	28.00	0.60	5.15	20	h6	H9
462.1-0335-017A0-XM	●	●	●	3.35	17.24	65.51	66.00	6.00	140.00	28.00	0.61	5.15	20	h6	H9
462.1-0338-017A0-XM	●	●	●	3.38	17.39	65.51	66.00	6.00	140.00	28.00	0.62	5.14	20	h6	H9
462.1-0340-017A0-XM	●	●	●	3.40	17.49	65.50	66.00	6.00	140.00	28.00	0.62	5.14	20	h6	H9
462.1-0345-017A0-XM	●	●	●	3.45	17.75	65.50	66.00	6.00	140.00	28.00	0.63	5.14	20	h6	H9
462.1-0350-018A0-XM	●	●	●	3.50	18.01	65.49	66.00	6.00	140.00	28.00	0.64	5.15	20	h6	H9
462.1-0357-018A0-XM	●	●	●	3.57	18.37	65.48	66.00	6.00	140.00	28.00	0.65	5.14	20	h6	H9
462.1-0360-018A0-XM	●	●	●	3.60	18.52	65.48	66.00	6.00	140.00	28.00	0.66	5.14	20	h6	H9
462.1-0366-018A0-XM	●	●	●	3.66	18.83	65.47	66.00	6.00	140.00	28.00	0.67	5.15	20	h6	H9
462.1-0370-019A0-XM	●	●	●	3.70	19.04	65.46	66.00	6.00	140.00	28.00	0.67	5.15	20	h6	H9
462.1-0373-019A0-XM	●	●	●	3.73	19.19	65.46	66.00	6.00	140.00	28.00	0.68	5.14	20	h6	H9
462.1-0380-019A0-XM	●	●	●	3.80	19.55	73.45	74.00	6.00	140.00	36.00	0.69	5.14	20	h6	H9
462.1-0386-019A0-XM	●	●	●	3.86	19.86	73.44	74.00	6.00	140.00	36.00	0.70	5.14	20	h6	H9
462.1-0390-020A0-XM	●	●	●	3.90	20.07	73.43	74.00	6.00	140.00	36.00	0.71	5.15	20	h6	H9
462.1-0391-020A0-XM	●	●	●	3.91	20.12	73.43	74.00	6.00	140.00	36.00	0.71	5.14	20	h6	H9
462.1-0397-020A0-XM	●	●	●	3.97	20.43	73.42	74.00	6.00	140.00	36.00	0.72	5.15	20	h6	H9
462.1-0399-020A0-XM	●	●	●	3.99	20.53	73.42	74.00	6.00	140.00	36.00	0.73	5.15	20	h6	H9
462.1-0400-020A0-XM	●	●	●	4.00	20.58	73.42	74.00	6.00	140.00	36.00	0.73	5.14	20	h6	H9
462.1-0404-020A0-XM	●	●	●	4.04	20.79	73.41	74.00	6.00	140.00	36.00	0.74	5.15	20	h6	H9
462.1-0405-020A0-XM	●	●	●	4.05	20.84	73.41	74.00	6.00	140.00	36.00	0.74	5.15	20	h6	H9
462.1-0409-020A0-XM	●	●	●	4.09	21.05	73.40	74.00	6.00	140.00	36.00	0.74	5.15	20	h6	H9
462.1-0410-021A0-XM	●	●	●	4.10	21.10	73.40	74.00	6.00	140.00	36.00	0.75	5.15	20	h6	H9
462.1-0415-021A0-XM	●	●	●	4.15	21.35	73.40	74.00	6.00	140.00	36.00	0.76	5.14	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

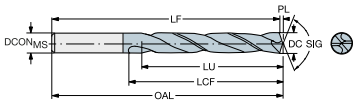
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0420-021A0-XM	●	●	●	4.20	21.61	73.39	74.00	6.00	140.00	36.00	0.76	5.15	20	h6	H9
462.1-0422-021A0-XM	●	●	●	4.22	21.71	73.39	74.00	6.00	140.00	36.00	0.77	5.15	20	h6	H9
462.1-0425-021A0-XM	●	●	●	4.25	21.87	73.38	74.00	6.00	140.00	36.00	0.77	5.15	20	h6	H9
462.1-0430-022A0-XM	●	●	●	4.30	22.13	73.37	74.00	6.00	140.00	36.00	0.78	5.15	20	h6	H9
462.1-0431-022A0-XM	●	●	●	4.30	22.18	73.37	74.00	6.00	140.00	36.00	0.78	5.15	20	h6	H9
462.1-0435-022A0-XM	●	●	●	4.35	22.38	73.37	74.00	6.00	140.00	36.00	0.79	5.14	20	h6	H9
462.1-0437-022A0-XM	●	●	●	4.37	22.49	73.36	74.00	6.00	140.00	36.00	0.79	5.15	20	h6	H9
462.1-0439-022A0-XM	●	●	●	4.39	22.59	73.36	74.00	6.00	140.00	36.00	0.80	5.14	20	h6	H9
462.1-0440-022A0-XM	●	●	●	4.40	22.64	73.36	74.00	6.00	140.00	36.00	0.80	5.15	20	h6	H9
462.1-0445-022A0-XM	●	●	●	4.45	22.90	73.35	74.00	6.00	140.00	36.00	0.81	5.15	20	h6	H9
462.1-0450-023A0-XM	●	●	●	4.50	23.16	73.35	74.00	6.00	140.00	36.00	0.82	5.15	20	h6	H9
462.1-0457-023A0-XM	●	●	●	4.57	23.52	73.33	74.00	6.00	140.00	36.00	0.83	5.14	20	h6	H9
462.1-0460-023A0-XM	●	●	●	4.60	23.67	73.33	74.00	6.00	140.00	36.00	0.84	5.15	20	h6	H9
462.1-0462-023A0-XM	●	●	●	4.62	23.77	73.33	74.00	6.00	140.00	36.00	0.84	5.14	20	h6	H9
462.1-0470-024A0-XM	●	●	●	4.70	24.18	73.32	74.00	6.00	140.00	36.00	0.86	5.14	20	h6	H9
462.1-0476-024A0-XM	●	●	●	4.76	24.49	81.31	82.00	6.00	140.00	44.00	0.87	5.14	20	h6	H9
462.1-0480-024A0-XM	●	●	●	4.80	24.70	81.30	82.00	6.00	140.00	44.00	0.87	5.15	20	h6	H9
462.1-0485-024A0-XM	●	●	●	4.85	24.96	81.29	82.00	6.00	140.00	44.00	0.88	5.15	20	h6	H9
462.1-0490-025A0-XM	●	●	●	4.90	25.21	81.29	82.00	6.00	140.00	44.00	0.89	5.14	20	h6	H9
462.1-0492-025A0-XM	●	●	●	4.91	25.32	81.28	82.00	6.00	140.00	44.00	0.90	5.15	20	h6	H9
462.1-0498-025A0-XM	●	●	●	4.98	25.63	81.28	82.00	6.00	140.00	44.00	0.91	5.15	20	h6	H9
462.1-0500-025A0-XM	●	●	●	5.00	25.73	81.27	82.00	6.00	140.00	44.00	0.91	5.15	20	h6	H9
462.1-0505-025A0-XM	●	●	●	5.05	25.99	81.26	82.00	6.00	140.00	44.00	0.92	5.15	20	h6	H9
462.1-0506-025A0-XM	●	●	●	5.05	26.04	81.26	82.00	6.00	140.00	44.00	0.92	5.15	20	h6	H9
462.1-0510-026A0-XM	●	●	●	5.10	26.24	81.26	82.00	6.00	140.00	44.00	0.93	5.15	20	h6	H9
462.1-0511-026A0-XM	●	●	●	5.11	26.29	81.26	82.00	6.00	140.00	44.00	0.93	5.15	20	h6	H9
462.1-0516-026A0-XM	●	●	●	5.16	26.55	81.25	82.00	6.00	140.00	44.00	0.94	5.15	20	h6	H9
462.1-0518-026A0-XM	●	●	●	5.18	26.65	81.25	82.00	6.00	140.00	44.00	0.94	5.14	20	h6	H9
462.1-0520-026A0-XM	●	●	●	5.20	26.76	81.24	82.00	6.00	140.00	44.00	0.95	5.15	20	h6	H9
462.1-0522-026A0-XM	●	●	●	5.22	26.86	81.24	82.00	6.00	140.00	44.00	0.95	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlCrSiN

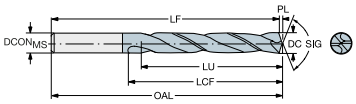
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0525-026A0-XM	●	●	●	5.25	27.01	81.24	82.00	6.00	140.00	44.00	0.96	5.14	20	h6	H9
462.1-0530-026A0-XM	●	●	●	5.30	27.27	81.23	82.00	6.00	140.00	44.00	0.96	5.15	20	h6	H9
462.1-0540-026A0-XM	●	●	●	5.40	27.79	81.21	82.00	6.00	140.00	44.00	0.98	5.15	20	h6	H9
462.1-0550-028A0-XM	●	●	●	5.50	28.30	81.20	82.00	6.00	140.00	44.00	1.00	5.15	20	h6	H9
462.1-0556-028A0-XM	●	●	●	5.56	28.61	81.19	82.00	6.00	140.00	44.00	1.01	5.15	20	h6	H9
462.1-0560-028A0-XM	●	●	●	5.60	28.82	81.18	82.00	6.00	140.00	44.00	1.02	5.15	20	h6	H9
462.1-0561-028A0-XM	●	●	●	5.61	28.87	81.18	82.00	6.00	140.00	44.00	1.02	5.14	20	h6	H9
462.1-0565-028A0-XM	●	●	●	5.65	29.07	81.18	82.00	6.00	140.00	44.00	1.03	5.15	20	h6	H9
462.1-0570-029A0-XM	●	●	●	5.70	29.33	81.17	82.00	6.00	140.00	44.00	1.04	5.15	20	h6	H9
462.1-0575-029A0-XM	●	●	●	5.75	29.59	81.16	82.00	6.00	140.00	44.00	1.05	5.15	20	h6	H9
462.1-0579-029A0-XM	●	●	●	5.79	29.79	81.16	82.00	6.00	140.00	44.00	1.05	5.14	20	h6	H9
462.1-0580-029A0-XM	●	●	●	5.80	29.84	81.16	82.00	6.00	140.00	44.00	1.06	5.14	20	h6	H9
462.1-0590-029A0-XM	●	●	●	5.90	30.36	81.14	82.00	6.00	140.00	44.00	1.07	5.15	20	h6	H9
462.1-0594-029A0-XM	●	●	●	5.94	30.56	81.14	82.00	6.00	140.00	44.00	1.08	5.14	20	h6	H9
462.1-0595-030A0-XM	●	●	●	5.95	30.62	81.13	82.00	6.00	140.00	44.00	1.08	5.14	20	h6	H9
462.1-0605-030A0-XM	●	●	●	6.05	31.13	90.12	91.00	8.00	140.00	53.00	1.10	5.15	20	h6	H9
462.1-0610-031A0-XM	●	●	●	6.10	31.39	90.11	91.00	8.00	140.00	53.00	1.11	5.15	20	h6	H9
462.1-0615-031A0-XM	●	●	●	6.15	31.65	90.11	91.00	8.00	140.00	53.00	1.12	5.15	20	h6	H9
462.1-0620-031A0-XM	●	●	●	6.20	31.90	90.10	91.00	8.00	140.00	53.00	1.13	5.15	20	h6	H9
462.1-0625-031A0-XM	●	●	●	6.25	32.16	90.09	91.00	8.00	140.00	53.00	1.14	5.15	20	h6	H9
462.1-0630-032A0-XM	●	●	●	6.30	32.42	90.08	91.00	8.00	140.00	53.00	1.15	5.15	20	h6	H9
462.1-0635-032A0-XM	●	●	●	6.35	32.67	90.08	91.00	8.00	140.00	53.00	1.16	5.14	20	h6	H9
462.1-0640-032A0-XM	●	●	●	6.40	32.93	90.07	91.00	8.00	140.00	53.00	1.16	5.15	20	h6	H9
462.1-0650-033A0-XM	●	●	●	6.50	33.45	90.05	91.00	8.00	140.00	53.00	1.18	5.15	20	h6	H9
462.1-0653-033A0-XM	●	●	●	6.53	33.60	90.05	91.00	8.00	140.00	53.00	1.19	5.15	20	h6	H9
462.1-0660-033A0-XM	●	●	●	6.60	33.96	90.04	91.00	8.00	140.00	53.00	1.20	5.15	20	h6	H9
462.1-0663-033A0-XM	●	●	●	6.63	34.12	90.04	91.00	8.00	140.00	53.00	1.21	5.15	20	h6	H9
462.1-0670-034A0-XM	●	●	●	6.70	34.48	90.03	91.00	8.00	140.00	53.00	1.22	5.15	20	h6	H9
462.1-0675-034A0-XM	●	●	●	6.75	34.73	90.02	91.00	8.00	140.00	53.00	1.23	5.15	20	h6	H9
462.1-0676-034A0-XM	●	●	●	6.76	34.78	90.02	91.00	8.00	140.00	53.00	1.23	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

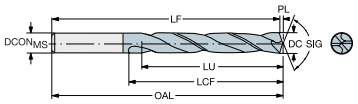
Metrico (mm)

	P	K	N													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0680-034A0-XM	●	●	●	6.80	34.99	90.01	91.00	8.00	140.00	53.00	1.24	5.15	20	h6	H9
462.1-0685-034A0-XM	●	●	●	6.85	35.25	90.00	91.00	8.00	140.00	53.00	1.25	5.15	20	h6	H9
462.1-0690-035A0-XM	●	●	●	6.90	35.50	90.00	91.00	8.00	140.00	53.00	1.26	5.14	20	h6	H9
462.1-0691-035A0-XM	●	●	●	6.91	35.56	89.99	91.00	8.00	140.00	53.00	1.26	5.15	20	h6	H9
462.1-0700-035A0-XM	●	●	●	7.00	36.02	89.98	91.00	8.00	140.00	53.00	1.27	5.15	20	h6	H9
462.1-0704-035A0-XM	●	●	●	7.04	36.22	89.97	91.00	8.00	140.00	53.00	1.28	5.15	20	h6	H9
462.1-0710-036A0-XM	●	●	●	7.10	36.53	89.97	91.00	8.00	140.00	53.00	1.29	5.15	20	h6	H9
462.1-0714-036A0-XM	●	●	●	7.14	36.74	89.96	91.00	8.00	140.00	53.00	1.30	5.14	20	h6	H9
462.1-0720-036A0-XM	●	●	●	7.20	37.05	89.95	91.00	8.00	140.00	53.00	1.31	5.15	20	h6	H9
462.1-0725-036A0-XM	●	●	●	7.25	37.31	89.94	91.00	8.00	140.00	53.00	1.32	5.15	20	h6	H9
462.1-0730-037A0-XM	●	●	●	7.30	37.56	89.94	91.00	8.00	140.00	53.00	1.33	5.15	20	h6	H9
462.1-0737-037A0-XM	●	●	●	7.37	37.92	89.93	91.00	8.00	140.00	53.00	1.34	5.15	20	h6	H9
462.1-0740-037A0-XM	●	●	●	7.40	38.08	89.92	91.00	8.00	140.00	53.00	1.35	5.15	20	h6	H9
462.1-0745-037A0-XM	●	●	●	7.45	38.33	89.92	91.00	8.00	140.00	53.00	1.36	5.14	20	h6	H9
462.1-0749-037A0-XM	●	●	●	7.49	38.54	89.91	91.00	8.00	140.00	53.00	1.36	5.14	20	h6	H9
462.1-0750-038A0-XM	●	●	●	7.50	38.59	89.91	91.00	8.00	140.00	53.00	1.36	5.15	20	h6	H9
462.1-0754-038A0-XM	●	●	●	7.54	38.80	89.90	91.00	8.00	140.00	53.00	1.37	5.15	20	h6	H9
462.1-0760-038A0-XM	●	●	●	7.60	39.11	89.89	91.00	8.00	140.00	53.00	1.38	5.15	20	h6	H9
462.1-0767-038A0-XM	●	●	●	7.67	39.47	89.88	91.00	8.00	140.00	53.00	1.40	5.15	20	h6	H9
462.1-0770-039A0-XM	●	●	●	7.70	39.62	89.88	91.00	8.00	140.00	53.00	1.40	5.15	20	h6	H9
462.1-0780-039A0-XM	●	●	●	7.80	40.14	89.86	91.00	8.00	140.00	53.00	1.42	5.15	20	h6	H9
462.1-0790-040A0-XM	●	●	●	7.90	40.65	89.85	91.00	8.00	140.00	53.00	1.44	5.15	20	h6	H9
462.1-0794-040A0-XM	●	●	●	7.94	40.86	89.84	91.00	8.00	140.00	53.00	1.44	5.15	20	h6	H9
462.1-0803-040A0-XM	●	●	●	8.03	41.32	101.83	103.00	10.00	140.00	61.00	1.46	5.15	20	h6	H9
462.1-0805-040A0-XM	●	●	●	8.05	41.42	101.83	103.00	10.00	140.00	61.00	1.46	5.15	20	h6	H9
462.1-0810-041A0-XM	●	●	●	8.10	41.68	101.82	103.00	10.00	140.00	61.00	1.47	5.15	20	h6	H9
462.1-0815-041A0-XM	●	●	●	8.15	41.94	101.81	103.00	10.00	140.00	61.00	1.48	5.15	20	h6	H9
462.1-0820-041A0-XM	●	●	●	8.20	42.19	101.81	103.00	10.00	140.00	61.00	1.49	5.15	20	h6	H9
462.1-0825-041A0-XM	●	●	●	8.25	42.45	101.80	103.00	10.00	140.00	61.00	1.50	5.15	20	h6	H9
462.1-0830-041A0-XM	●	●	●	8.30	42.71	101.79	103.00	10.00	140.00	61.00	1.51	5.15	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

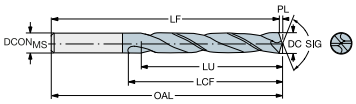
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0833-042A0-XM	●	●	●	8.33	42.86	101.79	103.00	10.00	140.00	61.00	1.52	5.14	20	h6	H9
462.1-0840-042A0-XM	●	●	●	8.40	43.22	101.78	103.00	10.00	140.00	61.00	1.53	5.15	20	h6	H9
462.1-0843-042A0-XM	●	●	●	8.43	43.38	101.77	103.00	10.00	140.00	61.00	1.53	5.14	20	h6	H9
462.1-0850-043A0-XM	●	●	●	8.50	43.74	101.76	103.00	10.00	140.00	61.00	1.55	5.15	20	h6	H9
462.1-0855-043A0-XM	●	●	●	8.55	43.99	101.75	103.00	10.00	140.00	61.00	1.56	5.15	20	h6	H9
462.1-0860-043A0-XM	●	●	●	8.60	44.25	101.75	103.00	10.00	140.00	61.00	1.57	5.15	20	h6	H9
462.1-0861-043A0-XM	●	●	●	8.61	44.30	101.75	103.00	10.00	140.00	61.00	1.57	5.14	20	h6	H9
462.1-0865-043A0-XM	●	●	●	8.65	44.51	101.74	103.00	10.00	140.00	61.00	1.57	5.15	20	h6	H9
462.1-0870-044A0-XM	●	●	●	8.70	44.77	101.73	103.00	10.00	140.00	61.00	1.58	5.15	20	h6	H9
462.1-0873-044A0-XM	●	●	●	8.73	44.92	101.73	103.00	10.00	140.00	61.00	1.59	5.14	20	h6	H9
462.1-0880-044A0-XM	●	●	●	8.80	45.28	101.72	103.00	10.00	140.00	61.00	1.60	5.15	20	h6	H9
462.1-0884-044A0-XM	●	●	●	8.84	45.49	101.71	103.00	10.00	140.00	61.00	1.61	5.15	20	h6	H9
462.1-0890-045A0-XM	●	●	●	8.90	45.80	101.70	103.00	10.00	140.00	61.00	1.62	5.15	20	h6	H9
462.1-0900-045A0-XM	●	●	●	9.00	46.31	101.69	103.00	10.00	140.00	61.00	1.64	5.15	20	h6	H9
462.1-0905-045A0-XM	●	●	●	9.05	46.57	101.68	103.00	10.00	140.00	61.00	1.65	5.15	20	h6	H9
462.1-0909-045A0-XM	●	●	●	9.09	46.77	101.68	103.00	10.00	140.00	61.00	1.65	5.14	20	h6	H9
462.1-0910-046A0-XM	●	●	●	9.10	46.82	101.68	103.00	10.00	140.00	61.00	1.66	5.15	20	h6	H9
462.1-0913-046A0-XM	●	●	●	9.13	46.98	101.67	103.00	10.00	140.00	61.00	1.66	5.15	20	h6	H9
462.1-0920-046A0-XM	●	●	●	9.20	47.34	101.66	103.00	10.00	140.00	61.00	1.67	5.15	20	h6	H9
462.1-0925-046A0-XM	●	●	●	9.25	47.60	101.65	103.00	10.00	140.00	61.00	1.68	5.15	20	h6	H9
462.1-0930-047A0-XM	●	●	●	9.30	47.85	101.65	103.00	10.00	140.00	61.00	1.69	5.15	20	h6	H9
462.1-0935-047A0-XM	●	●	●	9.35	48.11	101.64	103.00	10.00	140.00	61.00	1.70	5.15	20	h6	H9
462.1-0940-047A0-XM	●	●	●	9.40	48.37	101.63	103.00	10.00	140.00	61.00	1.71	5.15	20	h6	H9
462.1-0950-048A0-XM	●	●	●	9.50	48.88	101.62	103.00	10.00	140.00	61.00	1.73	5.15	20	h6	H9
462.1-0953-048A0-XM	●	●	●	9.52	49.04	101.61	103.00	10.00	140.00	61.00	1.73	5.15	20	h6	H9
462.1-0958-048A0-XM	●	●	●	9.58	49.29	101.61	103.00	10.00	140.00	61.00	1.74	5.15	20	h6	H9
462.1-0960-048A0-XM	●	●	●	9.60	49.40	101.60	103.00	10.00	140.00	61.00	1.75	5.15	20	h6	H9
462.1-0965-048A0-XM	●	●	●	9.65	49.65	101.60	103.00	10.00	140.00	61.00	1.76	5.15	20	h6	H9
462.1-0970-049A0-XM	●	●	●	9.70	49.91	101.59	103.00	10.00	140.00	61.00	1.77	5.15	20	h6	H9
462.1-0980-049A0-XM	●	●	●	9.80	50.30	101.57	103.00	10.00	140.00	61.00	1.78	5.13	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

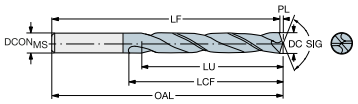
Metrico (mm)

Codice di ordinazione	P X2BM	K X2BM	N X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON$_{MS}$ [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	TCDCON	TCHA
462.1-0990-050A0-XM	●	●	●	9.90	50.20	101.56	103.00	10.00	140.00	61.00	1.80	5.07	20	h6	H9
462.1-0992-050A0-XM	●	●	●	9.92	50.20	101.56	103.00	10.00	140.00	61.00	1.81	5.06	20	h6	H9
462.1-1005-050A0-XM	●	●	●	10.05	51.71	116.54	118.00	12.00	140.00	71.00	1.83	5.15	20	h6	H9
462.1-1008-050A0-XM	●	●	●	10.08	51.87	116.53	118.00	12.00	140.00	71.00	1.83	5.14	20	h6	H9
462.1-1010-051A0-XM	●	●	●	10.10	51.97	116.53	118.00	12.00	140.00	71.00	1.84	5.15	20	h6	H9
462.1-1020-051A0-XM	●	●	●	10.20	52.48	116.51	118.00	12.00	140.00	71.00	1.86	5.15	20	h6	H9
462.1-1026-051A0-XM	●	●	●	10.26	52.79	116.51	118.00	12.00	140.00	71.00	1.87	5.14	20	h6	H9
462.1-1030-052A0-XM	●	●	●	10.30	53.00	116.50	118.00	12.00	140.00	71.00	1.87	5.15	20	h6	H9
462.1-1032-052A0-XM	●	●	●	10.32	53.10	116.50	118.00	12.00	140.00	71.00	1.88	5.15	20	h6	H9
462.1-1040-052A0-XM	●	●	●	10.40	53.51	116.49	118.00	12.00	140.00	71.00	1.89	5.15	20	h6	H9
462.1-1045-052A0-XM	●	●	●	10.45	53.77	116.48	118.00	12.00	140.00	71.00	1.90	5.15	20	h6	H9
462.1-1049-052A0-XM	●	●	●	10.49	53.98	116.47	118.00	12.00	140.00	71.00	1.91	5.15	20	h6	H9
462.1-1050-053A0-XM	●	●	●	10.50	54.03	116.47	118.00	12.00	140.00	71.00	1.91	5.15	20	h6	H9
462.1-1055-053A0-XM	●	●	●	10.55	54.29	116.46	118.00	12.00	140.00	71.00	1.92	5.15	20	h6	H9
462.1-1060-053A0-XM	●	●	●	10.60	54.54	116.46	118.00	12.00	140.00	71.00	1.93	5.15	20	h6	H9
462.1-1065-053A0-XM	●	●	●	10.65	54.80	116.45	118.00	12.00	140.00	71.00	1.94	5.15	20	h6	H9
462.1-1070-053A0-XM	●	●	●	10.70	55.06	116.44	118.00	12.00	140.00	71.00	1.95	5.15	20	h6	H9
462.1-1072-054A0-XM	●	●	●	10.72	55.16	116.44	118.00	12.00	140.00	71.00	1.95	5.15	20	h6	H9
462.1-1075-054A0-XM	●	●	●	10.75	55.32	116.43	118.00	12.00	140.00	71.00	1.96	5.15	20	h6	H9
462.1-1080-054A0-XM	●	●	●	10.80	55.57	116.43	118.00	12.00	140.00	71.00	1.97	5.15	20	h6	H9
462.1-1090-054A0-XM	●	●	●	10.90	56.09	116.41	118.00	12.00	140.00	71.00	1.98	5.15	20	h6	H9
462.1-1100-055A0-XM	●	●	●	11.00	56.60	116.40	118.00	12.00	140.00	71.00	2.00	5.15	20	h6	H9
462.1-1111-056A0-XM	●	●	●	11.11	57.17	116.38	118.00	12.00	140.00	71.00	2.02	5.14	20	h6	H9
462.1-1120-056A0-XM	●	●	●	11.20	57.63	116.37	118.00	12.00	140.00	71.00	2.04	5.15	20	h6	H9
462.1-1130-056A0-XM	●	●	●	11.30	58.15	116.36	118.00	12.00	140.00	71.00	2.06	5.15	20	h6	H9
462.1-1140-057A0-XM	●	●	●	11.40	58.60	116.34	118.00	12.00	140.00	71.00	2.07	5.14	20	h6	H9
462.1-1150-058A0-XM	●	●	●	11.50	58.50	116.33	118.00	12.00	140.00	71.00	2.09	5.09	20	h6	H9
462.1-1151-058A0-XM	●	●	●	11.51	58.50	116.32	118.00	12.00	140.00	71.00	2.09	5.08	20	h6	H9
462.1-1155-058A0-XM	●	●	●	11.55	58.40	116.32	118.00	12.00	140.00	71.00	2.10	5.06	20	h6	H9
462.1-1160-058A0-XM	●	●	●	11.60	58.40	116.31	118.00	12.00	140.00	71.00	2.11	5.03	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

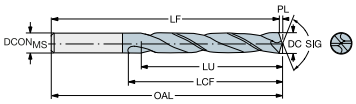
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1170-058A0-XM	●	●	●	11.70	58.30	116.30	118.00	12.00	140.00	71.00	2.13	4.98	20	h6	H9
462.1-1180-059A0-XM	●	●	●	11.80	58.20	116.28	118.00	12.00	140.00	71.00	2.15	4.93	20	h6	H9
462.1-1191-060A0-XM	●	●	●	11.91	58.10	116.27	118.00	12.00	140.00	71.00	2.17	4.88	20	h6	H9
462.1-1205-060A0-XM	●	●	●	12.05	62.00	122.25	124.00	14.00	140.00	77.00	2.19	5.15	20	h6	H9
462.1-1210-061A0-XM	●	●	●	12.10	62.26	122.24	124.00	14.00	140.00	77.00	2.20	5.15	20	h6	H9
462.1-1220-061A0-XM	●	●	●	12.20	62.78	122.22	124.00	14.00	140.00	77.00	2.22	5.15	20	h6	H9
462.1-1225-061A0-XM	●	●	●	12.25	62.70	122.22	124.00	14.00	140.00	77.00	2.23	5.12	20	h6	H9
462.1-1230-062A0-XM	●	●	●	12.30	62.70	122.21	124.00	14.00	140.00	77.00	2.24	5.10	20	h6	H9
462.1-1240-062A0-XM	●	●	●	12.40	62.60	122.19	124.00	14.00	140.00	77.00	2.26	5.05	20	h6	H9
462.1-1250-063A0-XM	●	●	●	12.50	62.40	122.18	124.00	14.00	140.00	77.00	2.27	4.99	20	h6	H9
462.1-1260-063A0-XM	●	●	●	12.60	62.30	122.17	124.00	14.00	140.00	77.00	2.29	4.94	20	h6	H9
462.1-1270-064A0-XM	●	●	●	12.70	62.20	122.15	124.00	14.00	140.00	77.00	2.31	4.90	20	h6	H9
462.1-1275-064A0-XM	●	●	●	12.75	62.10	122.14	124.00	14.00	140.00	77.00	2.32	4.87	20	h6	H9
462.1-1280-064A0-XM	●	●	●	12.80	62.10	122.14	124.00	14.00	140.00	77.00	2.33	4.85	20	h6	H9
462.1-1290-064A0-XM	●	●	●	12.90	62.00	122.12	124.00	14.00	140.00	77.00	2.35	4.81	20	h6	H9
462.1-1300-065A0-XM	●	●	●	13.00	61.80	122.11	124.00	14.00	140.00	77.00	2.37	4.75	20	h6	H9
462.1-1310-066A0-XM	●	●	●	13.10	61.70	122.09	124.00	14.00	140.00	77.00	2.38	4.71	20	h6	H9
462.1-1325-066A0-XM	●	●	●	13.25	61.50	122.07	124.00	14.00	140.00	77.00	2.41	4.64	20	h6	H9
462.1-1330-066A0-XM	●	●	●	13.30	61.50	122.06	124.00	14.00	140.00	77.00	2.42	4.62	20	h6	H9
462.1-1340-066A0-XM	●	●	●	13.40	61.30	122.05	124.00	14.00	140.00	77.00	2.44	4.57	20	h6	H9
462.1-1349-061A0-XM	●	●	●	13.49	61.20	122.04	124.00	14.00	140.00	77.00	2.46	4.54	20	h6	H9
462.1-1350-061A0-XM	●	●	●	13.50	61.20	122.04	124.00	14.00	140.00	77.00	2.46	4.53	20	h6	H9
462.1-1355-061A0-XM	●	●	●	13.55	61.20	122.03	124.00	14.00	140.00	77.00	2.47	4.52	20	h6	H9
462.1-1365-061A0-XM	●	●	●	13.65	61.00	122.01	124.00	14.00	140.00	77.00	2.48	4.47	20	h6	H9
462.1-1370-061A0-XM	●	●	●	13.70	61.00	122.00	124.00	14.00	140.00	77.00	2.49	4.45	20	h6	H9
462.1-1375-061A0-XM	●	●	●	13.75	60.90	122.00	124.00	14.00	140.00	77.00	2.50	4.43	20	h6	H9
462.1-1380-062A0-XM	●	●	●	13.80	60.90	121.99	124.00	14.00	140.00	77.00	2.51	4.41	20	h6	H9
462.1-1389-063A0-XM	●	●	●	13.89	60.80	121.98	124.00	14.00	140.00	77.00	2.53	4.38	20	h6	H9
462.1-1410-063A0-XM	●	●	●	14.10	66.90	130.95	133.00	16.00	140.00	83.00	2.57	4.74	20	h6	H9
462.1-1420-063A0-XM	●	●	●	14.20	66.80	130.93	133.00	16.00	140.00	83.00	2.58	4.70	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

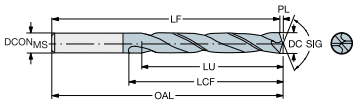
Metrico (mm)

	P	K	N													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1425-071A0-XM	●	●	●	14.25	66.80	130.93	133.00	16.00	140.00	83.00	2.59	4.69	20	h6	H9
462.1-1429-072A0-XM	●	●	●	14.29	66.70	130.92	133.00	16.00	140.00	83.00	2.60	4.67	20	h6	H9
462.1-1430-072A0-XM	●	●	●	14.30	66.70	130.92	133.00	16.00	140.00	83.00	2.60	4.66	20	h6	H9
462.1-1450-073A0-XM	●	●	●	14.50	66.50	130.89	133.00	16.00	140.00	83.00	2.64	4.59	20	h6	H9
462.1-1455-073A0-XM	●	●	●	14.55	66.50	130.88	133.00	16.00	140.00	83.00	2.65	4.57	20	h6	H9
462.1-1460-073A0-XM	●	●	●	14.60	66.40	130.87	133.00	16.00	140.00	83.00	2.66	4.55	20	h6	H9
462.1-1468-073A0-XM	●	●	●	14.68	66.40	130.86	133.00	16.00	140.00	83.00	2.67	4.52	20	h6	H9
462.1-1470-073A0-XM	●	●	●	14.70	66.40	130.86	133.00	16.00	140.00	83.00	2.67	4.52	20	h6	H9
462.1-1475-073A0-XM	●	●	●	14.75	66.30	130.85	133.00	16.00	140.00	83.00	2.68	4.49	20	h6	H9
462.1-1480-067A0-XM	●	●	●	14.80	66.30	130.85	133.00	16.00	140.00	83.00	2.69	4.48	20	h6	H9
462.1-1500-068A0-XM	●	●	●	15.00	66.10	130.82	133.00	16.00	140.00	83.00	2.73	4.41	20	h6	H9
462.1-1508-068A0-XM	●	●	●	15.08	66.00	130.80	133.00	16.00	140.00	83.00	2.74	4.38	20	h6	H9
462.1-1510-068A0-XM	●	●	●	15.10	66.00	130.80	133.00	16.00	140.00	83.00	2.75	4.37	20	h6	H9
462.1-1525-068A0-XM	●	●	●	15.25	65.90	130.78	133.00	16.00	140.00	83.00	2.78	4.32	20	h6	H9
462.1-1530-068A0-XM	●	●	●	15.30	65.80	130.77	133.00	16.00	140.00	83.00	2.78	4.30	20	h6	H9
462.1-1548-070A0-XM	●	●	●	15.48	65.60	130.75	133.00	16.00	140.00	83.00	2.82	4.24	20	h6	H9
462.1-1550-070A0-XM	●	●	●	15.50	65.60	130.74	133.00	16.00	140.00	83.00	2.82	4.23	20	h6	H9
462.1-1555-070A0-XM	●	●	●	15.55	65.60	130.74	133.00	16.00	140.00	83.00	2.83	4.22	20	h6	H9
462.1-1560-070A0-XM	●	●	●	15.60	65.50	130.73	133.00	16.00	140.00	83.00	2.84	4.20	20	h6	H9
462.1-1570-070A0-XM	●	●	●	15.70	65.50	130.71	133.00	16.00	140.00	83.00	2.86	4.17	20	h6	H9
462.1-1580-071A0-XM	●	●	●	15.80	65.40	130.70	133.00	16.00	140.00	83.00	2.88	4.14	20	h6	H9
462.1-1588-071A0-XM	●	●	●	15.88	65.30	130.69	133.00	16.00	140.00	83.00	2.89	4.11	20	h6	H9
462.1-1608-072A0-XM	●	●	●	16.08	73.70	140.66	143.00	18.00	140.00	93.00	2.93	4.58	20	h6	H9
462.1-1610-072A0-XM	●	●	●	16.10	73.70	140.66	143.00	18.00	140.00	93.00	2.93	4.58	20	h6	H9
462.1-1627-081A0-XM	●	●	●	16.27	73.50	140.63	143.00	18.00	140.00	93.00	2.96	4.52	20	h6	H9
462.1-1630-081A0-XM	●	●	●	16.30	73.40	140.63	143.00	18.00	140.00	93.00	2.97	4.50	20	h6	H9
462.1-1650-074A0-XM	●	●	●	16.50	73.10	140.60	143.00	18.00	140.00	93.00	3.00	4.43	20	h6	H9
462.1-1655-074A0-XM	●	●	●	16.55	73.10	140.59	143.00	18.00	140.00	93.00	3.01	4.42	20	h6	H9
462.1-1667-075A0-XM	●	●	●	16.67	72.90	140.57	143.00	18.00	140.00	93.00	3.03	4.37	20	h6	H9
462.1-1675-075A0-XM	●	●	●	16.75	72.80	140.56	143.00	18.00	140.00	93.00	3.05	4.35	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

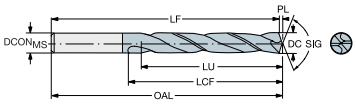
Metrico (mm)

	P	K	N													
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-1680-075A0-XM	●	●	●	16.80	72.70	140.55	143.00	18.00	140.00	93.00	3.06	4.33	20	h6	H9
462.1-1690-075A0-XM	●	●	●	16.90	72.50	140.54	143.00	18.00	140.00	93.00	3.08	4.29	20	h6	H9
462.1-1700-077A0-XM	●	●	●	17.00	72.40	140.52	143.00	18.00	140.00	93.00	3.09	4.26	20	h6	H9
462.1-1707-077A0-XM	●	●	●	17.07	72.30	140.51	143.00	18.00	140.00	93.00	3.11	4.24	20	h6	H9
462.1-1710-077A0-XM	●	●	●	17.10	72.30	140.51	143.00	18.00	140.00	93.00	3.11	4.23	20	h6	H9
462.1-1730-077A0-XM	●	●	●	17.30	72.00	140.48	143.00	18.00	140.00	93.00	3.15	4.16	20	h6	H9
462.1-1746-079A0-XM	●	●	●	17.46	71.70	140.46	143.00	18.00	140.00	93.00	3.18	4.11	20	h6	H9
462.1-1750-079A0-XM	●	●	●	17.50	71.70	140.45	143.00	18.00	140.00	93.00	3.18	4.10	20	h6	H9
462.1-1755-079A0-XM	●	●	●	17.55	71.60	140.45	143.00	18.00	140.00	93.00	3.19	4.08	20	h6	H9
462.1-1780-080A0-XM	●	●	●	17.80	71.20	140.41	143.00	18.00	140.00	93.00	3.24	4.00	20	h6	H9
462.1-1786-080A0-XM	●	●	●	17.86	71.10	140.40	143.00	18.00	140.00	93.00	3.25	3.98	20	h6	H9
462.1-1790-080A0-XM	●	●	●	17.90	71.10	140.39	143.00	18.00	140.00	93.00	3.26	3.97	20	h6	H9
462.1-1826-082A0-XM	●	●	●	18.26	79.10	150.34	153.00	20.00	140.00	101.00	3.32	4.33	20	h6	H9
462.1-1835-082A0-XM	●	●	●	18.35	79.00	150.33	153.00	20.00	140.00	101.00	3.34	4.31	20	h6	H9
462.1-1850-083A0-XM	●	●	●	18.50	79.00	150.31	153.00	20.00	140.00	101.00	3.37	4.27	20	h6	H9
462.1-1865-084A0-XM	●	●	●	18.65	78.90	150.29	153.00	20.00	140.00	101.00	3.39	4.23	20	h6	H9
462.1-1880-084A0-XM	●	●	●	18.80	78.80	150.26	153.00	20.00	140.00	101.00	3.42	4.19	20	h6	H9
462.1-1890-084A0-XM	●	●	●	18.90	78.80	150.25	153.00	20.00	140.00	101.00	3.44	4.17	20	h6	H9
462.1-1900-086A0-XM	●	●	●	19.00	78.70	150.23	153.00	20.00	140.00	101.00	3.46	4.14	20	h6	H9
462.1-1905-086A0-XM	●	●	●	19.05	78.70	150.23	153.00	20.00	140.00	101.00	3.47	4.13	20	h6	H9
462.1-1925-086A0-XM	●	●	●	19.25	78.60	150.20	153.00	20.00	140.00	101.00	3.50	4.08	20	h6	H9
462.1-1930-086A0-XM	●	●	●	19.30	78.60	150.19	153.00	20.00	140.00	101.00	3.51	4.07	20	h6	H9
462.1-1950-088A0-XM	●	●	●	19.50	78.50	150.16	153.00	20.00	140.00	101.00	3.54	4.03	20	h6	H9
462.1-1955-088A0-XM	●	●	●	19.55	78.40	150.15	153.00	20.00	140.00	101.00	3.56	4.01	20	h6	H9
462.1-1980-089A0-XM	●	●	●	19.80	78.30	150.12	153.00	20.00	140.00	101.00	3.60	3.95	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, punta in metallo duro integrale per multimateriali

Profondità nominale di foratura 5xD. Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlCrSiN

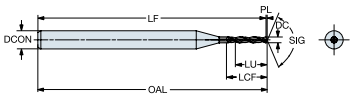
Metrico (mm)

	P	K	N												
Codice di ordinazione	**X2BM**	**X2BM**	**X2BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
462.1-0600-030A0-XM	●	●	●	6.00	30.87	81.13	82.00	6.00	140.00	44.00	1.09	5.14	20	h6	H9
462.1-0800-040A0-XM	●	●	●	8.00	41.16	89.83	91.00	8.00	140.00	53.00	1.46	5.14	20	h6	H9
462.1-1000-050A0-XM	●	●	●	10.00	50.10	101.54	103.00	10.00	140.00	61.00	1.82	5.01	20	h6	H9
462.1-1200-060A0-XM	●	●	●	12.00	58.10	116.25	118.00	12.00	140.00	71.00	2.18	4.84	20	h6	H9
462.1-1400-063A0-XM	●	●	●	14.00	60.60	121.96	124.00	14.00	140.00	77.00	2.55	4.33	20	h6	H9
462.1-1600-072A0-XM	●	●	●	16.00	65.20	130.67	133.00	16.00	140.00	83.00	2.91	4.07	20	h6	H9
462.1-1800-081A0-XM	●	●	●	18.00	70.90	140.38	143.00	18.00	140.00	93.00	3.28	3.94	20	h6	H9
462.1-2000-090A0-XM	●	●	●	20.00	78.20	150.09	153.00	20.00	140.00	101.00	3.64	3.91	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

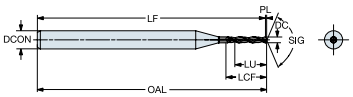
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0020-001A0-XM	●	●	●	●	●	●	0.20	1.20	37.95	38.00	3.00	130.00	1.50	0.05	6.00	h6	JS7
462.1-0021-001A0-XM	●	●	●	●	●	●	0.21	1.18	37.95	38.00	3.00	130.00	1.50	0.05	5.64	h6	JS7
462.1-0022-001A0-XM	●	●	●	●	●	●	0.22	1.17	37.95	38.00	3.00	130.00	1.50	0.05	5.32	h6	JS7
462.1-0023-001A0-XM	●	●	●	●	●	●	0.23	1.15	37.95	38.00	3.00	130.00	1.50	0.05	5.02	h6	JS7
462.1-0024-001A0-XM	●	●	●	●	●	●	0.24	1.14	37.94	38.00	3.00	130.00	1.50	0.06	4.75	h6	JS7
462.1-0025-001A0-XM	●	●	●	●	●	●	0.25	1.52	37.94	38.00	3.00	130.00	1.90	0.06	6.10	h6	JS7
462.1-0026-001A0-XM	●	●	●	●	●	●	0.26	1.51	37.94	38.00	3.00	130.00	1.90	0.06	5.81	h6	JS7
462.1-0027-001A0-XM	●	●	●	●	●	●	0.27	1.50	37.94	38.00	3.00	130.00	1.90	0.06	5.54	h6	JS7
462.1-0028-001A0-XM	●	●	●	●	●	●	0.28	1.48	37.93	38.00	3.00	130.00	1.90	0.07	5.29	h6	JS7
462.1-0029-001A0-XM	●	●	●	●	●	●	0.29	1.47	37.93	38.00	3.00	130.00	1.90	0.07	5.05	h6	JS7
462.1-0030-001A0-XM	●	●	●	●	●	●	0.30	1.35	37.93	38.00	3.00	130.00	1.80	0.07	4.50	h6	JS7
462.1-0031-001A0-XM	●	●	●	●	●	●	0.31	1.34	37.93	38.00	3.00	130.00	1.80	0.07	4.31	h6	JS7
462.1-0032-001A0-XM	●	●	●	●	●	●	0.32	1.32	37.93	38.00	3.00	130.00	1.80	0.07	4.13	h6	JS7
462.1-0033-001A0-XM	●	●	●	●	●	●	0.33	1.30	37.92	38.00	3.00	130.00	1.80	0.08	3.95	h6	JS7
462.1-0034-001A0-XM	●	●	●	●	●	●	0.34	1.29	37.92	38.00	3.00	130.00	1.80	0.08	3.79	h6	JS7
462.1-0035-001A0-XM	●	●	●	●	●	●	0.35	1.67	37.92	38.00	3.00	130.00	2.20	0.08	4.79	h6	JS7
462.1-0036-001A0-XM	●	●	●	●	●	●	0.36	1.66	37.92	38.00	3.00	130.00	2.20	0.08	4.61	h6	JS7
462.1-0037-001A0-XM	●	●	●	●	●	●	0.37	1.64	37.91	38.00	3.00	130.00	2.20	0.09	4.45	h6	JS7
462.1-0038-001A0-XM	●	●	●	●	●	●	0.38	1.63	37.91	38.00	3.00	130.00	2.20	0.09	4.29	h6	JS7
462.1-0039-002A0-XM	●	●	●	●	●	●	0.39	2.12	37.91	38.00	3.00	130.00	2.70	0.09	5.42	h6	JS7
462.1-0040-002A0-XM	●	●	●	●	●	●	0.40	2.10	37.91	38.00	3.00	130.00	2.70	0.09	5.25	h6	JS7
462.1-0041-002A0-XM	●	●	●	●	●	●	0.41	2.09	37.90	38.00	3.00	130.00	2.70	0.10	5.09	h6	JS7
462.1-0042-002A0-XM	●	●	●	●	●	●	0.42	2.07	37.90	38.00	3.00	130.00	2.70	0.10	4.93	h6	JS7
462.1-0043-002A0-XM	●	●	●	●	●	●	0.43	2.06	37.90	38.00	3.00	130.00	2.70	0.10	4.78	h6	JS7
462.1-0044-002A0-XM	●	●	●	●	●	●	0.44	2.04	37.90	38.00	3.00	130.00	2.70	0.10	4.64	h6	JS7
462.1-0045-002A0-XM	●	●	●	●	●	●	0.45	2.03	37.90	38.00	3.00	130.00	2.70	0.10	4.50	h6	JS7
462.1-0046-002A0-XM	●	●	●	●	●	●	0.46	2.01	37.89	38.00	3.00	130.00	2.70	0.11	4.37	h6	JS7
462.1-0047-001A0-XM	●	●	●	●	●	●	0.47	2.00	37.89	38.00	3.00	130.00	2.70	0.11	4.24	h6	JS7
462.1-0048-001A0-XM	●	●	●	●	●	●	0.48	1.98	37.89	38.00	3.00	130.00	2.70	0.11	4.13	h6	JS7
462.1-0049-002A0-XM	●	●	●	●	●	●	0.49	2.46	37.89	38.00	3.00	130.00	3.20	0.11	5.03	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0050-002A0-XM	●	●	●	●	●	●	0.50	2.45	37.88	38.00	3.00	130.00	3.20	0.12	4.90	h6	JS7
462.1-0051-002A0-XM	●	●	●	●	●	●	0.51	2.43	37.88	38.00	3.00	130.00	3.20	0.12	4.77	h6	JS7
462.1-0052-002A0-XM	●	●	●	●	●	●	0.52	2.42	37.88	38.00	3.00	130.00	3.20	0.12	4.65	h6	JS7
462.1-0053-002A0-XM	●	●	●	●	●	●	0.53	2.40	37.88	38.00	3.00	130.00	3.20	0.12	4.54	h6	JS7
462.1-0054-002A0-XM	●	●	●	●	●	●	0.54	2.79	37.87	38.00	3.00	130.00	3.60	0.13	5.17	h6	JS7
462.1-0055-002A0-XM	●	●	●	●	●	●	0.55	2.78	37.87	38.00	3.00	130.00	3.60	0.13	5.05	h6	JS7
462.1-0056-002A0-XM	●	●	●	●	●	●	0.56	2.76	37.87	38.00	3.00	130.00	3.60	0.13	4.93	h6	JS7
462.1-0057-002A0-XM	●	●	●	●	●	●	0.57	2.74	37.87	38.00	3.00	130.00	3.60	0.13	4.82	h6	JS7
462.1-0058-002A0-XM	●	●	●	●	●	●	0.58	2.73	37.86	38.00	3.00	130.00	3.60	0.14	4.71	h6	JS7
462.1-0059-002A0-XM	●	●	●	●	●	●	0.59	2.71	37.86	38.00	3.00	130.00	3.60	0.14	4.60	h6	JS7
462.1-0060-002A0-XM	●	●	●	●	●	●	0.60	2.70	37.86	38.00	3.00	130.00	3.60	0.14	4.50	h6	JS7
462.1-0061-002A0-XM	●	●	●	●	●	●	0.61	2.98	37.86	38.00	3.00	130.00	3.90	0.14	4.89	h6	JS7
462.1-0062-002A0-XM	●	●	●	●	●	●	0.62	2.97	37.86	38.00	3.00	130.00	3.90	0.14	4.79	h6	JS7
462.1-0063-002A0-XM	●	●	●	●	●	●	0.63	2.95	37.85	38.00	3.00	130.00	3.90	0.15	4.69	h6	JS7
462.1-0064-002A0-XM	●	●	●	●	●	●	0.64	2.94	37.85	38.00	3.00	130.00	3.90	0.15	4.59	h6	JS7
462.1-0065-002A0-XM	●	●	●	●	●	●	0.65	2.92	37.85	38.00	3.00	130.00	3.90	0.15	4.50	h6	JS7
462.1-0066-002A0-XM	●	●	●	●	●	●	0.66	2.91	37.85	38.00	3.00	130.00	3.90	0.15	4.41	h6	JS7
462.1-0067-002A0-XM	●	●	●	●	●	●	0.67	2.89	37.84	38.00	3.00	130.00	3.90	0.16	4.32	h6	JS7
462.1-0068-003A0-XM	●	●	●	●	●	●	0.68	3.48	37.84	38.00	3.00	130.00	4.50	0.16	5.12	h6	JS7
462.1-0069-003A0-XM	●	●	●	●	●	●	0.69	3.46	37.84	38.00	3.00	130.00	4.50	0.16	5.02	h6	JS7
462.1-0070-003A0-XM	●	●	●	●	●	●	0.70	3.45	37.84	38.00	3.00	130.00	4.50	0.16	4.93	h6	JS7
462.1-0071-003A0-XM	●	●	●	●	●	●	0.71	3.43	37.83	38.00	3.00	130.00	4.50	0.17	4.84	h6	JS7
462.1-0072-003A0-XM	●	●	●	●	●	●	0.72	3.42	37.83	38.00	3.00	130.00	4.50	0.17	4.75	h6	JS7
462.1-0073-003A0-XM	●	●	●	●	●	●	0.73	3.40	37.83	38.00	3.00	130.00	4.50	0.17	4.66	h6	JS7
462.1-0074-003A0-XM	●	●	●	●	●	●	0.74	3.39	37.83	38.00	3.00	130.00	4.50	0.17	4.58	h6	JS7
462.1-0075-003A0-XM	●	●	●	●	●	●	0.75	3.38	37.83	38.00	3.00	130.00	4.50	0.17	4.50	h6	JS7
462.1-0076-003A0-XM	●	●	●	●	●	●	0.76	3.86	37.82	38.00	3.00	130.00	5.00	0.18	5.08	h6	JS7
462.1-0077-003A0-XM	●	●	●	●	●	●	0.77	3.85	37.82	38.00	3.00	130.00	5.00	0.18	4.99	h6	JS7
462.1-0078-003A0-XM	●	●	●	●	●	●	0.78	3.83	37.82	38.00	3.00	130.00	5.00	0.18	4.91	h6	JS7
462.1-0079-003A0-XM	●	●	●	●	●	●	0.79	3.82	37.82	38.00	3.00	130.00	5.00	0.18	4.83	h6	JS7

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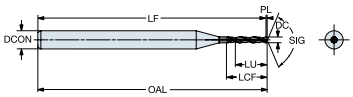
CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0080-003A0-XM	●	●	●	●	●	●	0.80	3.80	37.81	38.00	3.00	130.00	5.00	0.19	4.75	h6	JS7
462.1-0081-003A0-XM	●	●	●	●	●	●	0.81	3.79	37.81	38.00	3.00	130.00	5.00	0.19	4.67	h6	JS7
462.1-0082-003A0-XM	●	●	●	●	●	●	0.82	3.77	37.81	38.00	3.00	130.00	5.00	0.19	4.60	h6	JS7
462.1-0083-003A0-XM	●	●	●	●	●	●	0.83	3.76	37.81	38.00	3.00	130.00	5.00	0.19	4.52	h6	JS7
462.1-0084-003A0-XM	●	●	●	●	●	●	0.84	3.74	37.80	38.00	3.00	130.00	5.00	0.20	4.45	h6	JS7
462.1-0085-003A0-XM	●	●	●	●	●	●	0.85	3.72	37.80	38.00	3.00	130.00	5.00	0.20	4.38	h6	JS7
462.1-0086-004A0-XM	●	●	●	●	●	●	0.86	4.41	37.80	38.00	3.00	130.00	5.70	0.20	5.13	h6	JS7
462.1-0087-004A0-XM	●	●	●	●	●	●	0.87	4.39	37.80	38.00	3.00	130.00	5.70	0.20	5.05	h6	JS7
462.1-0088-004A0-XM	●	●	●	●	●	●	0.88	4.38	37.79	38.00	3.00	130.00	5.70	0.21	4.98	h6	JS7
462.1-0089-004A0-XM	●	●	●	●	●	●	0.89	4.36	37.79	38.00	3.00	130.00	5.70	0.21	4.90	h6	JS7
462.1-0090-004A0-XM	●	●	●	●	●	●	0.90	4.35	37.79	38.00	3.00	130.00	5.70	0.21	4.83	h6	JS7
462.1-0091-004A0-XM	●	●	●	●	●	●	0.91	4.34	37.79	38.00	3.00	130.00	5.70	0.21	4.76	h6	JS7
462.1-0092-004A0-XM	●	●	●	●	●	●	0.92	4.32	37.79	38.00	3.00	130.00	5.70	0.21	4.70	h6	JS7
462.1-0093-004A0-XM	●	●	●	●	●	●	0.93	4.30	37.78	38.00	3.00	130.00	5.70	0.22	4.63	h6	JS7
462.1-0094-004A0-XM	●	●	●	●	●	●	0.94	4.29	37.78	38.00	3.00	130.00	5.70	0.22	4.56	h6	JS7
462.1-0095-004A0-XM	●	●	●	●	●	●	0.95	4.28	37.78	38.00	3.00	130.00	5.70	0.22	4.50	h6	JS7
462.1-0096-005A0-XM	●	●	●	●	●	●	0.96	5.06	37.78	38.00	3.00	130.00	6.50	0.22	5.27	h6	JS7
462.1-0097-005A0-XM	●	●	●	●	●	●	0.97	5.05	37.77	38.00	3.00	130.00	6.50	0.23	5.20	h6	JS7
462.1-0098-005A0-XM	●	●	●	●	●	●	0.98	5.03	37.77	38.00	3.00	130.00	6.50	0.23	5.13	h6	JS7
462.1-0099-005A0-XM	●	●	●	●	●	●	0.99	5.01	37.77	38.00	3.00	130.00	6.50	0.23	5.07	h6	JS7
462.1-0100-005A0-XM	●	●	●	●	●	●	1.00	5.00	37.77	38.00	3.00	130.00	6.50	0.23	5.00	h6	JS7
462.1-0101-004A0-XM	●	●	●	●	●	●	1.01	4.99	37.76	38.00	3.00	130.00	6.50	0.24	4.94	h6	JS7
462.1-0102-004A0-XM	●	●	●	●	●	●	1.02	4.97	37.76	38.00	3.00	130.00	6.50	0.24	4.87	h6	JS7
462.1-0103-004A0-XM	●	●	●	●	●	●	1.03	4.95	37.76	38.00	3.00	130.00	6.50	0.24	4.81	h6	JS7
462.1-0104-004A0-XM	●	●	●	●	●	●	1.04	4.94	37.76	38.00	3.00	130.00	6.50	0.24	4.75	h6	JS7
462.1-0105-004A0-XM	●	●	●	●	●	●	1.05	4.93	37.76	38.00	3.00	130.00	6.50	0.24	4.69	h6	JS7
462.1-0106-005A0-XM	●	●	●	●	●	●	1.06	5.71	37.75	38.00	3.00	130.00	7.30	0.25	5.39	h6	JS7
462.1-0107-005A0-XM	●	●	●	●	●	●	1.07	5.70	37.75	38.00	3.00	130.00	7.30	0.25	5.32	h6	JS7
462.1-0108-005A0-XM	●	●	●	●	●	●	1.08	5.68	37.75	38.00	3.00	130.00	7.30	0.25	5.26	h6	JS7
462.1-0109-005A0-XM	●	●	●	●	●	●	1.09	5.66	37.75	38.00	3.00	130.00	7.30	0.25	5.20	h6	JS7

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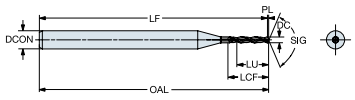
CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0110-005A0-XM	●	●	●	●	●	●	1.10	5.65	37.74	38.00	3.00	130.00	7.30	0.26	5.14	h6	JS7
462.1-0111-005A0-XM	●	●	●	●	●	●	1.11	5.64	37.74	38.00	3.00	130.00	7.30	0.26	5.08	h6	JS7
462.1-0112-005A0-XM	●	●	●	●	●	●	1.12	5.62	37.74	38.00	3.00	130.00	7.30	0.26	5.02	h6	JS7
462.1-0113-005A0-XM	●	●	●	●	●	●	1.13	5.61	37.74	38.00	3.00	130.00	7.30	0.26	4.96	h6	JS7
462.1-0114-005A0-XM	●	●	●	●	●	●	1.14	5.59	37.73	38.00	3.00	130.00	7.30	0.27	4.90	h6	JS7
462.1-0115-005A0-XM	●	●	●	●	●	●	1.15	5.57	37.73	38.00	3.00	130.00	7.30	0.27	4.85	h6	JS7
462.1-0116-006A0-XM	●	●	●	●	●	●	1.16	6.46	37.73	38.00	3.00	130.00	8.20	0.27	5.57	h6	JS7
462.1-0117-006A0-XM	●	●	●	●	●	●	1.17	6.45	37.73	38.00	3.00	130.00	8.20	0.27	5.51	h6	JS7
462.1-0118-006A0-XM	●	●	●	●	●	●	1.18	6.43	37.72	38.00	3.00	130.00	8.20	0.28	5.45	h6	JS7
462.1-0119-006A0-XM	●	●	●	●	●	●	1.19	6.41	37.72	38.00	3.00	130.00	8.20	0.28	5.39	h6	JS7
462.1-0120-006A0-XM	●	●	●	●	●	●	1.20	6.40	37.72	38.00	3.00	130.00	8.20	0.28	5.33	h6	JS7
462.1-0121-006A0-XM	●	●	●	●	●	●	1.21	6.39	37.72	38.00	3.00	130.00	8.20	0.28	5.28	h6	JS7
462.1-0122-006A0-XM	●	●	●	●	●	●	1.22	6.37	37.72	38.00	3.00	130.00	8.20	0.28	5.22	h6	JS7
462.1-0123-006A0-XM	●	●	●	●	●	●	1.23	6.36	37.71	38.00	3.00	130.00	8.20	0.29	5.17	h6	JS7
462.1-0124-006A0-XM	●	●	●	●	●	●	1.24	6.34	37.71	38.00	3.00	130.00	8.20	0.29	5.11	h6	JS7
462.1-0125-006A0-XM	●	●	●	●	●	●	1.25	6.32	37.71	38.00	3.00	130.00	8.20	0.29	5.06	h6	JS7
462.1-0126-006A0-XM	●	●	●	●	●	●	1.26	6.31	37.71	38.00	3.00	130.00	8.20	0.29	5.01	h6	JS7
462.1-0127-006A0-XM	●	●	●	●	●	●	1.27	6.30	37.70	38.00	3.00	130.00	8.20	0.30	4.96	h6	JS7
462.1-0128-006A0-XM	●	●	●	●	●	●	1.28	6.28	37.70	38.00	3.00	130.00	8.20	0.30	4.91	h6	JS7
462.1-0129-006A0-XM	●	●	●	●	●	●	1.29	6.26	37.70	38.00	3.00	130.00	8.20	0.30	4.86	h6	JS7
462.1-0130-006A0-XM	●	●	●	●	●	●	1.30	6.25	37.70	38.00	3.00	130.00	8.20	0.30	4.81	h6	JS7
462.1-0131-007A0-XM	●	●	●	●	●	●	1.31	7.24	37.69	38.00	3.00	130.00	9.20	0.31	5.52	h6	JS7
462.1-0132-007A0-XM	●	●	●	●	●	●	1.32	7.22	37.69	38.00	3.00	130.00	9.20	0.31	5.47	h6	JS7
462.1-0133-007A0-XM	●	●	●	●	●	●	1.33	7.20	37.69	38.00	3.00	130.00	9.20	0.31	5.42	h6	JS7
462.1-0134-007A0-XM	●	●	●	●	●	●	1.34	7.19	37.69	38.00	3.00	130.00	9.20	0.31	5.37	h6	JS7
462.1-0135-007A0-XM	●	●	●	●	●	●	1.35	7.18	37.69	38.00	3.00	130.00	9.20	0.31	5.31	h6	JS7
462.1-0136-007A0-XM	●	●	●	●	●	●	1.36	7.16	37.68	38.00	3.00	130.00	9.20	0.32	5.26	h6	JS7
462.1-0137-007A0-XM	●	●	●	●	●	●	1.37	7.14	37.68	38.00	3.00	130.00	9.20	0.32	5.22	h6	JS7
462.1-0138-007A0-XM	●	●	●	●	●	●	1.38	7.13	37.68	38.00	3.00	130.00	9.20	0.32	5.17	h6	JS7
462.1-0139-007A0-XM	●	●	●	●	●	●	1.39	7.11	37.68	38.00	3.00	130.00	9.20	0.32	5.12	h6	JS7

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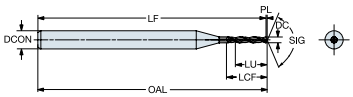
CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

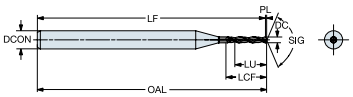
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**XOBM**	**XOBM**	**XOBM**	**XOBM**	**XOBM**	**XOBM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0140-007A0-XM	●	●	●	●	●	●	1.40	7.10	37.67	38.00	3.00	130.00	9.20	0.33	5.07	h6	JS7
462.1-0141-007A0-XM	●	●	●	●	●	●	1.41	7.09	37.67	38.00	3.00	130.00	9.20	0.33	5.02	h6	JS7
462.1-0142-007A0-XM	●	●	●	●	●	●	1.42	7.07	37.67	38.00	3.00	130.00	9.20	0.33	4.98	h6	JS7
462.1-0143-007A0-XM	●	●	●	●	●	●	1.43	7.05	37.67	38.00	3.00	130.00	9.20	0.33	4.93	h6	JS7
462.1-0144-007A0-XM	●	●	●	●	●	●	1.44	7.04	37.66	38.00	3.00	130.00	9.20	0.34	4.89	h6	JS7
462.1-0145-007A0-XM	●	●	●	●	●	●	1.45	7.03	37.66	38.00	3.00	130.00	9.20	0.34	4.84	h6	JS7
462.1-0146-007A0-XM	●	●	●	●	●	●	1.46	7.01	37.66	38.00	3.00	130.00	9.20	0.34	4.80	h6	JS7
462.1-0147-006A0-XM	●	●	●	●	●	●	1.47	6.99	37.66	38.00	3.00	130.00	9.20	0.34	4.76	h6	JS7
462.1-0148-006A0-XM	●	●	●	●	●	●	1.48	6.98	37.65	38.00	3.00	130.00	9.20	0.35	4.72	h6	JS7
462.1-0149-006A0-XM	●	●	●	●	●	●	1.49	6.97	37.65	38.00	3.00	130.00	9.20	0.35	4.67	h6	JS7
462.1-0150-006A0-XM	●	●	●	●	●	●	1.50	6.95	37.65	38.00	3.00	130.00	9.20	0.35	4.63	h6	JS7
462.1-0151-008A0-XM	●	●	●	●	●	●	1.51	8.94	37.65	38.00	3.00	130.00	11.20	0.35	5.92	h6	JS7
462.1-0152-008A0-XM	●	●	●	●	●	●	1.52	8.92	37.65	38.00	3.00	130.00	11.20	0.35	5.87	h6	JS7
462.1-0153-008A0-XM	●	●	●	●	●	●	1.53	8.90	37.64	38.00	3.00	130.00	11.20	0.36	5.82	h6	JS7
462.1-0154-008A0-XM	●	●	●	●	●	●	1.54	8.89	37.64	38.00	3.00	130.00	11.20	0.36	5.77	h6	JS7
462.1-0155-008A0-XM	●	●	●	●	●	●	1.55	8.88	37.64	38.00	3.00	130.00	11.20	0.36	5.73	h6	JS7
462.1-0156-008A0-XM	●	●	●	●	●	●	1.56	8.86	37.64	38.00	3.00	130.00	11.20	0.36	5.68	h6	JS7
462.1-0157-008A0-XM	●	●	●	●	●	●	1.57	8.85	37.63	38.00	3.00	130.00	11.20	0.37	5.63	h6	JS7
462.1-0158-008A0-XM	●	●	●	●	●	●	1.58	8.83	37.63	38.00	3.00	130.00	11.20	0.37	5.59	h6	JS7
462.1-0159-008A0-XM	●	●	●	●	●	●	1.59	8.81	37.63	38.00	3.00	130.00	11.20	0.37	5.54	h6	JS7
462.1-0160-008A0-XM	●	●	●	●	●	●	1.60	8.80	37.63	38.00	3.00	130.00	11.20	0.37	5.50	h6	JS7
462.1-0161-008A0-XM	●	●	●	●	●	●	1.61	8.78	37.62	38.00	3.00	130.00	11.20	0.38	5.46	h6	JS7
462.1-0162-008A0-XM	●	●	●	●	●	●	1.62	8.77	37.62	38.00	3.00	130.00	11.20	0.38	5.41	h6	JS7
462.1-0163-008A0-XM	●	●	●	●	●	●	1.63	8.76	37.62	38.00	3.00	130.00	11.20	0.38	5.37	h6	JS7
462.1-0164-008A0-XM	●	●	●	●	●	●	1.64	8.74	37.62	38.00	3.00	130.00	11.20	0.38	5.33	h6	JS7
462.1-0165-008A0-XM	●	●	●	●	●	●	1.65	8.73	37.62	38.00	3.00	130.00	11.20	0.38	5.29	h6	JS7
462.1-0166-008A0-XM	●	●	●	●	●	●	1.66	8.71	37.61	38.00	3.00	130.00	11.20	0.39	5.25	h6	JS7
462.1-0167-008A0-XM	●	●	●	●	●	●	1.67	8.69	37.61	38.00	3.00	130.00	11.20	0.39	5.21	h6	JS7
462.1-0168-008A0-XM	●	●	●	●	●	●	1.68	8.68	37.61	38.00	3.00	130.00	11.20	0.39	5.17	h6	JS7
462.1-0169-008A0-XM	●	●	●	●	●	●	1.69	8.66	37.61	38.00	3.00	130.00	11.20	0.39	5.13	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0170-008A0-XM	●	●	●	●	●	●	1.70	8.65	37.60	38.00	3.00	130.00	11.20	0.40	5.09	h6	JS7
462.1-0171-008A0-XM	●	●	●	●	●	●	1.71	8.64	37.60	38.00	3.00	130.00	11.20	0.40	5.05	h6	JS7
462.1-0172-008A0-XM	●	●	●	●	●	●	1.72	8.62	37.60	38.00	3.00	130.00	11.20	0.40	5.01	h6	JS7
462.1-0173-008A0-XM	●	●	●	●	●	●	1.73	8.60	37.60	38.00	3.00	130.00	11.20	0.40	4.97	h6	JS7
462.1-0174-008A0-XM	●	●	●	●	●	●	1.74	8.59	37.59	38.00	3.00	130.00	11.20	0.41	4.94	h6	JS7
462.1-0175-008A0-XM	●	●	●	●	●	●	1.75	8.57	37.59	38.00	3.00	130.00	11.20	0.41	4.90	h6	JS7
462.1-0176-008A0-XM	●	●	●	●	●	●	1.76	8.56	37.59	38.00	3.00	130.00	11.20	0.41	4.86	h6	JS7
462.1-0177-008A0-XM	●	●	●	●	●	●	1.77	8.55	37.59	38.00	3.00	130.00	11.20	0.41	4.83	h6	JS7
462.1-0178-008A0-XM	●	●	●	●	●	●	1.78	8.53	37.58	38.00	3.00	130.00	11.20	0.42	4.79	h6	JS7
462.1-0179-008A0-XM	●	●	●	●	●	●	1.79	8.52	37.58	38.00	3.00	130.00	11.20	0.42	4.76	h6	JS7
462.1-0180-008A0-XM	●	●	●	●	●	●	1.80	8.50	37.58	38.00	3.00	130.00	11.20	0.42	4.72	h6	JS7
462.1-0181-008A0-XM	●	●	●	●	●	●	1.81	8.48	37.58	38.00	3.00	130.00	11.20	0.42	4.69	h6	JS7
462.1-0182-008A0-XM	●	●	●	●	●	●	1.82	8.47	37.58	38.00	3.00	130.00	11.20	0.42	4.65	h6	JS7
462.1-0183-008A0-XM	●	●	●	●	●	●	1.83	8.45	37.57	38.00	3.00	130.00	11.20	0.43	4.62	h6	JS7
462.1-0184-008A0-XM	●	●	●	●	●	●	1.84	8.44	37.57	38.00	3.00	130.00	11.20	0.43	4.59	h6	JS7
462.1-0185-008A0-XM	●	●	●	●	●	●	1.85	8.43	37.57	38.00	3.00	130.00	11.20	0.43	4.55	h6	JS7
462.1-0186-008A0-XM	●	●	●	●	●	●	1.86	8.41	37.57	38.00	3.00	130.00	11.20	0.43	4.52	h6	JS7
462.1-0187-008A0-XM	●	●	●	●	●	●	1.87	8.40	37.56	38.00	3.00	130.00	11.20	0.44	4.49	h6	JS7
462.1-0188-008A0-XM	●	●	●	●	●	●	1.88	8.38	37.56	38.00	3.00	130.00	11.20	0.44	4.46	h6	JS7
462.1-0189-008A0-XM	●	●	●	●	●	●	1.89	8.36	37.56	38.00	3.00	130.00	11.20	0.44	4.43	h6	JS7
462.1-0190-008A0-XM	●	●	●	●	●	●	1.90	8.35	37.56	38.00	3.00	130.00	11.20	0.44	4.39	h6	JS7
462.1-0191-008A0-XM	●	●	●	●	●	●	1.91	8.34	37.55	38.00	3.00	130.00	11.20	0.45	4.36	h6	JS7
462.1-0192-008A0-XM	●	●	●	●	●	●	1.92	8.32	37.55	38.00	3.00	130.00	11.20	0.45	4.33	h6	JS7
462.1-0193-008A0-XM	●	●	●	●	●	●	1.93	8.31	37.55	38.00	3.00	130.00	11.20	0.45	4.30	h6	JS7
462.1-0194-008A0-XM	●	●	●	●	●	●	1.94	8.29	37.55	38.00	3.00	130.00	11.20	0.45	4.27	h6	JS7
462.1-0195-008A0-XM	●	●	●	●	●	●	1.95	8.27	37.55	38.00	3.00	130.00	11.20	0.45	4.24	h6	JS7
462.1-0196-008A0-XM	●	●	●	●	●	●	1.96	8.26	37.54	38.00	3.00	130.00	11.20	0.46	4.21	h6	JS7
462.1-0197-008A0-XM	●	●	●	●	●	●	1.97	8.24	37.54	38.00	3.00	130.00	11.20	0.46	4.19	h6	JS7
462.1-0198-008A0-XM	●	●	●	●	●	●	1.98	8.23	37.54	38.00	3.00	130.00	11.20	0.46	4.16	h6	JS7
462.1-0199-008A0-XM	●	●	●	●	●	●	1.99	8.22	37.54	38.00	3.00	130.00	11.20	0.46	4.13	h6	JS7

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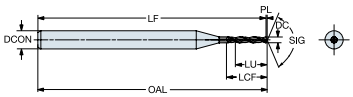
CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlN

Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0200-008A0-XM	●	●	●	●	●	●	2.00	8.20	37.53	38.00	3.00	130.00	11.20	0.47	4.10	h6	JS7
462.1-0201-009A0-XM	●	●	●	●	●	●	2.01	9.48	37.53	38.00	3.00	130.00	12.50	0.47	4.72	h6	JS7
462.1-0202-009A0-XM	●	●	●	●	●	●	2.02	9.47	37.53	38.00	3.00	130.00	12.50	0.47	4.69	h6	JS7
462.1-0203-009A0-XM	●	●	●	●	●	●	2.03	9.45	37.53	38.00	3.00	130.00	12.50	0.47	4.66	h6	JS7
462.1-0204-009A0-XM	●	●	●	●	●	●	2.04	9.44	37.52	38.00	3.00	130.00	12.50	0.48	4.63	h6	JS7
462.1-0205-009A0-XM	●	●	●	●	●	●	2.05	9.43	37.52	38.00	3.00	130.00	12.50	0.48	4.60	h6	JS7
462.1-0206-009A0-XM	●	●	●	●	●	●	2.06	9.41	37.52	38.00	3.00	130.00	12.50	0.48	4.57	h6	JS7
462.1-0207-009A0-XM	●	●	●	●	●	●	2.07	9.40	37.52	38.00	3.00	130.00	12.50	0.48	4.54	h6	JS7
462.1-0208-009A0-XM	●	●	●	●	●	●	2.08	9.38	37.52	38.00	3.00	130.00	12.50	0.48	4.51	h6	JS7
462.1-0209-009A0-XM	●	●	●	●	●	●	2.09	9.36	37.51	38.00	3.00	130.00	12.50	0.49	4.48	h6	JS7
462.1-0210-009A0-XM	●	●	●	●	●	●	2.10	9.35	37.51	38.00	3.00	130.00	12.50	0.49	4.45	h6	JS7
462.1-0211-009A0-XM	●	●	●	●	●	●	2.11	9.34	37.51	38.00	3.00	130.00	12.50	0.49	4.42	h6	JS7
462.1-0212-009A0-XM	●	●	●	●	●	●	2.12	9.32	37.51	38.00	3.00	130.00	12.50	0.49	4.40	h6	JS7
462.1-0213-009A0-XM	●	●	●	●	●	●	2.13	9.31	37.50	38.00	3.00	130.00	12.50	0.50	4.37	h6	JS7
462.1-0214-009A0-XM	●	●	●	●	●	●	2.14	9.29	37.50	38.00	3.00	130.00	12.50	0.50	4.34	h6	JS7
462.1-0215-009A0-XM	●	●	●	●	●	●	2.15	9.27	37.50	38.00	3.00	130.00	12.50	0.50	4.31	h6	JS7
462.1-0216-009A0-XM	●	●	●	●	●	●	2.16	9.26	37.50	38.00	3.00	130.00	12.50	0.50	4.29	h6	JS7
462.1-0217-009A0-XM	●	●	●	●	●	●	2.17	9.24	37.49	38.00	3.00	130.00	12.50	0.51	4.26	h6	JS7
462.1-0218-009A0-XM	●	●	●	●	●	●	2.18	9.23	37.49	38.00	3.00	130.00	12.50	0.51	4.23	h6	JS7
462.1-0219-009A0-XM	●	●	●	●	●	●	2.19	9.22	37.49	38.00	3.00	130.00	12.50	0.51	4.21	h6	JS7
462.1-0220-009A0-XM	●	●	●	●	●	●	2.20	9.20	37.49	38.00	3.00	130.00	12.50	0.51	4.18	h6	JS7
462.1-0221-009A0-XM	●	●	●	●	●	●	2.21	9.19	37.48	38.00	3.00	130.00	12.50	0.52	4.16	h6	JS7
462.1-0222-009A0-XM	●	●	●	●	●	●	2.22	9.17	37.48	38.00	3.00	130.00	12.50	0.52	4.13	h6	JS7
462.1-0223-009A0-XM	●	●	●	●	●	●	2.23	9.15	37.48	38.00	3.00	130.00	12.50	0.52	4.11	h6	JS7
462.1-0224-009A0-XM	●	●	●	●	●	●	2.24	9.14	37.48	38.00	3.00	130.00	12.50	0.52	4.08	h6	JS7
462.1-0225-009A0-XM	●	●	●	●	●	●	2.25	9.13	37.48	38.00	3.00	130.00	12.50	0.52	4.06	h6	JS7
462.1-0226-009A0-XM	●	●	●	●	●	●	2.26	9.11	37.47	38.00	3.00	130.00	12.50	0.53	4.03	h6	JS7
462.1-0227-009A0-XM	●	●	●	●	●	●	2.27	9.10	37.47	38.00	3.00	130.00	12.50	0.53	4.01	h6	JS7
462.1-0228-009A0-XM	●	●	●	●	●	●	2.28	9.08	37.47	38.00	3.00	130.00	12.50	0.53	3.98	h6	JS7
462.1-0229-009A0-XM	●	●	●	●	●	●	2.29	9.06	37.47	38.00	3.00	130.00	12.50	0.53	3.96	h6	JS7

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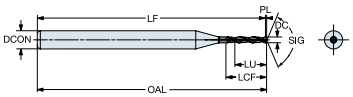
CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

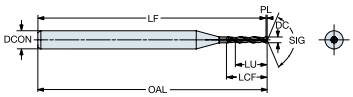
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0230-009A0-XM	●	●	●	●	●	●	2.30	9.05	37.46	38.00	3.00	130.00	12.50	0.54	3.93	h6	JS7
462.1-0231-009A0-XM	●	●	●	●	●	●	2.31	9.03	37.46	38.00	3.00	130.00	12.50	0.54	3.91	h6	JS7
462.1-0232-009A0-XM	●	●	●	●	●	●	2.32	9.02	37.46	38.00	3.00	130.00	12.50	0.54	3.89	h6	JS7
462.1-0233-009A0-XM	●	●	●	●	●	●	2.33	9.01	37.46	38.00	3.00	130.00	12.50	0.54	3.86	h6	JS7
462.1-0234-008A0-XM	●	●	●	●	●	●	2.34	8.99	37.45	38.00	3.00	130.00	12.50	0.55	3.84	h6	JS7
462.1-0235-008A0-XM	●	●	●	●	●	●	2.35	8.98	37.45	38.00	3.00	130.00	12.50	0.55	3.82	h6	JS7
462.1-0236-008A0-XM	●	●	●	●	●	●	2.36	8.96	37.45	38.00	3.00	130.00	12.50	0.55	3.80	h6	JS7
462.1-0237-008A0-XM	●	●	●	●	●	●	2.37	8.94	37.45	38.00	3.00	130.00	12.50	0.55	3.77	h6	JS7
462.1-0238-008A0-XM	●	●	●	●	●	●	2.38	8.93	37.45	38.00	3.00	130.00	12.50	0.55	3.75	h6	JS7
462.1-0239-008A0-XM	●	●	●	●	●	●	2.39	8.91	37.44	38.00	3.00	130.00	12.50	0.56	3.73	h6	JS7
462.1-0240-008A0-XM	●	●	●	●	●	●	2.40	8.90	37.44	38.00	3.00	130.00	12.50	0.56	3.71	h6	JS7
462.1-0241-008A0-XM	●	●	●	●	●	●	2.41	8.89	37.44	38.00	3.00	130.00	12.50	0.56	3.69	h6	JS7
462.1-0242-008A0-XM	●	●	●	●	●	●	2.42	8.87	37.44	38.00	3.00	130.00	12.50	0.56	3.67	h6	JS7
462.1-0243-008A0-XM	●	●	●	●	●	●	2.43	8.85	37.43	38.00	3.00	130.00	12.50	0.57	3.64	h6	JS7
462.1-0244-008A0-XM	●	●	●	●	●	●	2.44	8.84	37.43	38.00	3.00	130.00	12.50	0.57	3.62	h6	JS7
462.1-0245-008A0-XM	●	●	●	●	●	●	2.45	8.82	37.43	38.00	3.00	130.00	12.50	0.57	3.60	h6	JS7
462.1-0246-008A0-XM	●	●	●	●	●	●	2.46	8.81	37.43	38.00	3.00	130.00	12.50	0.57	3.58	h6	JS7
462.1-0247-008A0-XM	●	●	●	●	●	●	2.47	8.80	37.42	38.00	3.00	130.00	12.50	0.58	3.56	h6	JS7
462.1-0248-008A0-XM	●	●	●	●	●	●	2.48	8.78	37.42	38.00	3.00	130.00	12.50	0.58	3.54	h6	JS7
462.1-0249-008A0-XM	●	●	●	●	●	●	2.49	8.77	37.42	38.00	3.00	130.00	12.50	0.58	3.52	h6	JS7
462.1-0250-010A0-XM	●	●	●	●	●	●	2.50	10.25	37.42	38.00	3.00	130.00	14.00	0.58	4.10	h6	JS7
462.1-0251-010A0-XM	●	●	●	●	●	●	2.51	10.23	37.41	38.00	3.00	130.00	14.00	0.59	4.08	h6	JS7
462.1-0252-010A0-XM	●	●	●	●	●	●	2.52	10.22	37.41	38.00	3.00	130.00	14.00	0.59	4.06	h6	JS7
462.1-0253-010A0-XM	●	●	●	●	●	●	2.53	10.20	37.41	38.00	3.00	130.00	14.00	0.59	4.03	h6	JS7
462.1-0254-010A0-XM	●	●	●	●	●	●	2.54	10.19	37.41	38.00	3.00	130.00	14.00	0.59	4.01	h6	JS7
462.1-0255-010A0-XM	●	●	●	●	●	●	2.55	10.18	37.41	38.00	3.00	130.00	14.00	0.59	3.99	h6	JS7
462.1-0256-010A0-XM	●	●	●	●	●	●	2.56	10.16	37.40	38.00	3.00	130.00	14.00	0.60	3.97	h6	JS7
462.1-0257-010A0-XM	●	●	●	●	●	●	2.57	10.15	37.40	38.00	3.00	130.00	14.00	0.60	3.95	h6	JS7
462.1-0258-010A0-XM	●	●	●	●	●	●	2.58	10.13	37.40	38.00	3.00	130.00	14.00	0.60	3.93	h6	JS7
462.1-0259-010A0-XM	●	●	●	●	●	●	2.59	10.11	37.40	38.00	3.00	130.00	14.00	0.60	3.91	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

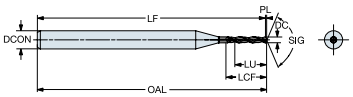
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0260-010A0-XM	●	●	●	●	●	●	2.60	10.10	37.39	38.00	3.00	130.00	14.00	0.61	3.88	h6	JS7
462.1-0261-010A0-XM	●	●	●	●	●	●	2.61	10.09	37.39	38.00	3.00	130.00	14.00	0.61	3.86	h6	JS7
462.1-0262-010A0-XM	●	●	●	●	●	●	2.62	10.07	37.39	38.00	3.00	130.00	14.00	0.61	3.84	h6	JS7
462.1-0263-010A0-XM	●	●	●	●	●	●	2.63	10.06	37.39	38.00	3.00	130.00	14.00	0.61	3.82	h6	JS7
462.1-0264-010A0-XM	●	●	●	●	●	●	2.64	10.04	37.38	38.00	3.00	130.00	14.00	0.62	3.80	h6	JS7
462.1-0265-010A0-XM	●	●	●	●	●	●	2.65	10.02	37.38	38.00	3.00	130.00	14.00	0.62	3.78	h6	JS7
462.1-0266-010A0-XM	●	●	●	●	●	●	2.66	10.01	37.38	38.00	3.00	130.00	14.00	0.62	3.76	h6	JS7
462.1-0267-009A0-XM	●	●	●	●	●	●	2.67	9.99	37.38	38.00	3.00	130.00	14.00	0.62	3.74	h6	JS7
462.1-0268-009A0-XM	●	●	●	●	●	●	2.68	9.98	37.38	38.00	3.00	130.00	14.00	0.62	3.72	h6	JS7
462.1-0269-009A0-XM	●	●	●	●	●	●	2.69	9.97	37.37	38.00	3.00	130.00	14.00	0.63	3.70	h6	JS7
462.1-0270-009A0-XM	●	●	●	●	●	●	2.70	9.95	37.37	38.00	3.00	130.00	14.00	0.63	3.69	h6	JS7
462.1-0271-009A0-XM	●	●	●	●	●	●	2.71	9.94	37.37	38.00	3.00	130.00	14.00	0.63	3.67	h6	JS7
462.1-0272-009A0-XM	●	●	●	●	●	●	2.72	9.92	37.37	38.00	3.00	130.00	14.00	0.63	3.65	h6	JS7
462.1-0273-009A0-XM	●	●	●	●	●	●	2.73	9.90	37.36	38.00	3.00	130.00	14.00	0.64	3.63	h6	JS7
462.1-0274-009A0-XM	●	●	●	●	●	●	2.74	9.89	37.36	38.00	3.00	130.00	14.00	0.64	3.61	h6	JS7
462.1-0275-009A0-XM	●	●	●	●	●	●	2.75	9.88	37.36	38.00	3.00	130.00	14.00	0.64	3.59	h6	JS7
462.1-0276-009A0-XM	●	●	●	●	●	●	2.76	9.86	37.36	38.00	3.00	130.00	14.00	0.64	3.57	h6	JS7
462.1-0277-009A0-XM	●	●	●	●	●	●	2.77	9.85	37.35	38.00	3.00	130.00	14.00	0.65	3.55	h6	JS7
462.1-0278-009A0-XM	●	●	●	●	●	●	2.78	9.83	37.35	38.00	3.00	130.00	14.00	0.65	3.54	h6	JS7
462.1-0279-009A0-XM	●	●	●	●	●	●	2.79	9.81	37.35	38.00	3.00	130.00	14.00	0.65	3.52	h6	JS7
462.1-0280-009A0-XM	●	●	●	●	●	●	2.80	9.80	37.35	38.00	3.00	130.00	14.00	0.65	3.50	h6	JS7
462.1-0281-009A0-XM	●	●	●	●	●	●	2.81	9.78	37.34	38.00	3.00	130.00	14.00	0.66	3.48	h6	JS7
462.1-0282-009A0-XM	●	●	●	●	●	●	2.82	9.77	37.34	38.00	3.00	130.00	14.00	0.66	3.46	h6	JS7
462.1-0283-009A0-XM	●	●	●	●	●	●	2.83	9.76	37.34	38.00	3.00	130.00	14.00	0.66	3.45	h6	JS7
462.1-0284-009A0-XM	●	●	●	●	●	●	2.84	9.74	37.34	38.00	3.00	130.00	14.00	0.66	3.43	h6	JS7
462.1-0285-009A0-XM	●	●	●	●	●	●	2.85	9.73	37.34	38.00	3.00	130.00	14.00	0.66	3.41	h6	JS7
462.1-0286-009A0-XM	●	●	●	●	●	●	2.86	9.71	37.33	38.00	3.00	130.00	14.00	0.67	3.40	h6	JS7
462.1-0287-009A0-XM	●	●	●	●	●	●	2.87	9.69	37.33	38.00	3.00	130.00	14.00	0.67	3.38	h6	JS7
462.1-0288-009A0-XM	●	●	●	●	●	●	2.88	9.68	37.33	38.00	3.00	130.00	14.00	0.67	3.36	h6	JS7
462.1-0289-009A0-XM	●	●	●	●	●	●	2.89	9.66	37.33	38.00	3.00	130.00	14.00	0.67	3.34	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlN

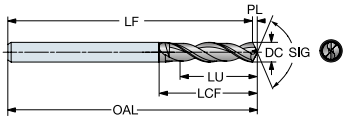
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0290-009A0-XM	●	●	●	●	●	●	2.90	9.65	37.32	38.00	3.00	130.00	14.00	0.68	3.33	h6	JS7
462.1-0291-009A0-XM	●	●	●	●	●	●	2.91	9.64	37.32	38.00	3.00	130.00	14.00	0.68	3.31	h6	JS7
462.1-0292-009A0-XM	●	●	●	●	●	●	2.92	9.62	37.32	38.00	3.00	130.00	14.00	0.68	3.29	h6	JS7
462.1-0293-009A0-XM	●	●	●	●	●	●	2.93	9.60	37.32	38.00	3.00	130.00	14.00	0.68	3.28	h6	JS7
462.1-0294-009A0-XM	●	●	●	●	●	●	2.94	9.59	37.31	38.00	3.00	130.00	14.00	0.69	3.26	h6	JS7
462.1-0295-009A0-XM	●	●	●	●	●	●	2.95	9.57	37.31	38.00	3.00	130.00	14.00	0.69	3.25	h6	JS7
462.1-0296-009A0-XM	●	●	●	●	●	●	2.96	9.56	37.31	38.00	3.00	130.00	14.00	0.69	3.23	h6	JS7
462.1-0297-009A0-XM	●	●	●	●	●	●	2.97	9.55	37.31	38.00	3.00	130.00	14.00	0.69	3.21	h6	JS7
462.1-0298-009A0-XM	●	●	●	●	●	●	2.98	9.53	37.31	38.00	3.00	130.00	14.00	0.69	3.20	h6	JS7
462.1-0299-009A0-XM	●	●	●	●	●	●	2.99	9.52	37.30	38.00	3.00	130.00	14.00	0.70	3.18	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Valori comuni dei dati

COATING

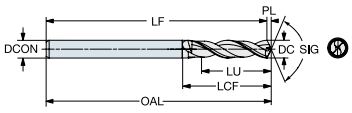
PVD TiAlN

Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**X0BM**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0300-009A0-XM	●	●	●	●	●	●	3.00	9.50	37.30	38.00	3.00	130.00	14.00	0.70	3.17	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

Adduzione esterna di refrigerante



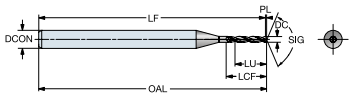
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0300-009A0-XM	●	●	●	●	●	●	3.00	9.50	37.30	38.00	3.00	130.00	14.00	0.70	3.17	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



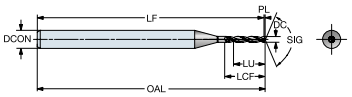
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**DCON$_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0003-000A0-XM	●	●	●	●	●	●	0.03	0.20	37.99	38.00	3.00	130.00	0.25	0.01	6.83	h6	JS7
462.1-0004-000A0-XM	●	●	●	●	●	●	0.04	0.24	37.99	38.00	3.00	130.00	0.30	0.01	6.00	h6	JS7
462.1-0005-000A0-XM	●	●	●	●	●	●	0.05	0.28	37.99	38.00	3.00	130.00	0.35	0.01	5.50	h6	JS7
462.1-0006-000A0-XM	●	●	●	●	●	●	0.06	0.31	37.99	38.00	3.00	130.00	0.40	0.01	5.17	h6	JS7
462.1-0007-000A0-XM	●	●	●	●	●	●	0.07	0.34	37.98	38.00	3.00	130.00	0.45	0.02	4.93	h6	JS7
462.1-0008-000A0-XM	●	●	●	●	●	●	0.08	0.38	37.98	38.00	3.00	130.00	0.50	0.02	4.75	h6	JS7
462.1-0009-000A0-XM	●	●	●	●	●	●	0.09	0.37	37.98	38.00	3.00	130.00	0.50	0.02	4.06	h6	JS7
462.1-0010-000A0-XM	●	●	●	●	●	●	0.10	0.35	37.98	38.00	3.00	130.00	0.50	0.02	3.50	h6	JS7
462.1-0011-000A0-XM	●	●	●	●	●	●	0.11	0.34	37.97	38.00	3.00	130.00	0.50	0.03	3.05	h6	JS7
462.1-0012-000A0-XM	●	●	●	●	●	●	0.12	0.32	37.97	38.00	3.00	130.00	0.50	0.03	2.67	h6	JS7
462.1-0013-000A0-XM	●	●	●	●	●	●	0.13	0.61	37.97	38.00	3.00	130.00	0.80	0.03	4.65	h6	JS7
462.1-0014-000A0-XM	●	●	●	●	●	●	0.14	0.59	37.97	38.00	3.00	130.00	0.80	0.03	4.21	h6	JS7
462.1-0015-000A0-XM	●	●	●	●	●	●	0.15	0.57	37.97	38.00	3.00	130.00	0.80	0.03	3.83	h6	JS7
462.1-0016-000A0-XM	●	●	●	●	●	●	0.16	0.86	37.96	38.00	3.00	130.00	1.10	0.04	5.38	h6	JS7
462.1-0017-000A0-XM	●	●	●	●	●	●	0.17	0.85	37.96	38.00	3.00	130.00	1.10	0.04	4.97	h6	JS7
462.1-0018-000A0-XM	●	●	●	●	●	●	0.18	0.83	37.96	38.00	3.00	130.00	1.10	0.04	4.61	h6	JS7
462.1-0019-000A0-XM	●	●	●	●	●	●	0.19	0.81	37.96	38.00	3.00	130.00	1.10	0.04	4.29	h6	JS7
462.1-0020-001A0-XM	●	●	●	●	●	●	0.20	1.20	37.95	38.00	3.00	130.00	1.50	0.05	6.00	h6	JS7
462.1-0021-001A0-XM	●	●	●	●	●	●	0.21	1.18	37.95	38.00	3.00	130.00	1.50	0.05	5.64	h6	JS7
462.1-0022-001A0-XM	●	●	●	●	●	●	0.22	1.17	37.95	38.00	3.00	130.00	1.50	0.05	5.32	h6	JS7
462.1-0023-001A0-XM	●	●	●	●	●	●	0.23	1.15	37.95	38.00	3.00	130.00	1.50	0.05	5.02	h6	JS7
462.1-0024-001A0-XM	●	●	●	●	●	●	0.24	1.14	37.94	38.00	3.00	130.00	1.50	0.06	4.75	h6	JS7
462.1-0025-001A0-XM	●	●	●	●	●	●	0.25	1.52	37.94	38.00	3.00	130.00	1.90	0.06	6.10	h6	JS7
462.1-0026-001A0-XM	●	●	●	●	●	●	0.26	1.51	37.94	38.00	3.00	130.00	1.90	0.06	5.81	h6	JS7
462.1-0027-001A0-XM	●	●	●	●	●	●	0.27	1.50	37.94	38.00	3.00	130.00	1.90	0.06	5.54	h6	JS7
462.1-0028-001A0-XM	●	●	●	●	●	●	0.28	1.48	37.93	38.00	3.00	130.00	1.90	0.07	5.29	h6	JS7
462.1-0029-001A0-XM	●	●	●	●	●	●	0.29	1.47	37.93	38.00	3.00	130.00	1.90	0.07	5.05	h6	JS7
462.1-0030-001A0-XM	●	●	●	●	●	●	0.30	1.35	37.93	38.00	3.00	130.00	1.80	0.07	4.50	h6	JS7
462.1-0031-001A0-XM	●	●	●	●	●	●	0.31	1.34	37.93	38.00	3.00	130.00	1.80	0.07	4.31	h6	JS7
462.1-0032-001A0-XM	●	●	●	●	●	●	0.32	1.32	37.93	38.00	3.00	130.00	1.80	0.07	4.13	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



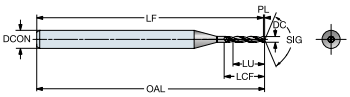
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0033-001A0-XM	●	●	●	●	●	●	0.33	1.30	37.92	38.00	3.00	130.00	1.80	0.08	3.95	h6	JS7
462.1-0034-001A0-XM	●	●	●	●	●	●	0.34	1.29	37.92	38.00	3.00	130.00	1.80	0.08	3.79	h6	JS7
462.1-0035-001A0-XM	●	●	●	●	●	●	0.35	1.67	37.92	38.00	3.00	130.00	2.20	0.08	4.79	h6	JS7
462.1-0036-001A0-XM	●	●	●	●	●	●	0.36	1.66	37.92	38.00	3.00	130.00	2.20	0.08	4.61	h6	JS7
462.1-0037-001A0-XM	●	●	●	●	●	●	0.37	1.64	37.91	38.00	3.00	130.00	2.20	0.09	4.45	h6	JS7
462.1-0038-001A0-XM	●	●	●	●	●	●	0.38	1.63	37.91	38.00	3.00	130.00	2.20	0.09	4.29	h6	JS7
462.1-0039-002A0-XM	●	●	●	●	●	●	0.39	2.12	37.91	38.00	3.00	130.00	2.70	0.09	5.42	h6	JS7
462.1-0040-002A0-XM	●	●	●	●	●	●	0.40	2.10	37.91	38.00	3.00	130.00	2.70	0.09	5.25	h6	JS7
462.1-0041-002A0-XM	●	●	●	●	●	●	0.41	2.09	37.90	38.00	3.00	130.00	2.70	0.10	5.09	h6	JS7
462.1-0042-002A0-XM	●	●	●	●	●	●	0.42	2.07	37.90	38.00	3.00	130.00	2.70	0.10	4.93	h6	JS7
462.1-0043-002A0-XM	●	●	●	●	●	●	0.43	2.06	37.90	38.00	3.00	130.00	2.70	0.10	4.78	h6	JS7
462.1-0044-002A0-XM	●	●	●	●	●	●	0.44	2.04	37.90	38.00	3.00	130.00	2.70	0.10	4.64	h6	JS7
462.1-0045-002A0-XM	●	●	●	●	●	●	0.45	2.03	37.90	38.00	3.00	130.00	2.70	0.10	4.50	h6	JS7
462.1-0046-002A0-XM	●	●	●	●	●	●	0.46	2.01	37.89	38.00	3.00	130.00	2.70	0.11	4.37	h6	JS7
462.1-0047-001A0-XM	●	●	●	●	●	●	0.47	2.00	37.89	38.00	3.00	130.00	2.70	0.11	4.24	h6	JS7
462.1-0048-001A0-XM	●	●	●	●	●	●	0.48	1.98	37.89	38.00	3.00	130.00	2.70	0.11	4.13	h6	JS7
462.1-0049-002A0-XM	●	●	●	●	●	●	0.49	2.46	37.89	38.00	3.00	130.00	3.20	0.11	5.03	h6	JS7
462.1-0050-002A0-XM	●	●	●	●	●	●	0.50	2.45	37.88	38.00	3.00	130.00	3.20	0.12	4.90	h6	JS7
462.1-0051-002A0-XM	●	●	●	●	●	●	0.51	2.43	37.88	38.00	3.00	130.00	3.20	0.12	4.77	h6	JS7
462.1-0052-002A0-XM	●	●	●	●	●	●	0.52	2.42	37.88	38.00	3.00	130.00	3.20	0.12	4.65	h6	JS7
462.1-0053-002A0-XM	●	●	●	●	●	●	0.53	2.40	37.88	38.00	3.00	130.00	3.20	0.12	4.54	h6	JS7
462.1-0054-002A0-XM	●	●	●	●	●	●	0.54	2.79	37.87	38.00	3.00	130.00	3.60	0.13	5.17	h6	JS7
462.1-0055-002A0-XM	●	●	●	●	●	●	0.55	2.78	37.87	38.00	3.00	130.00	3.60	0.13	5.05	h6	JS7
462.1-0056-002A0-XM	●	●	●	●	●	●	0.56	2.76	37.87	38.00	3.00	130.00	3.60	0.13	4.93	h6	JS7
462.1-0057-002A0-XM	●	●	●	●	●	●	0.57	2.74	37.87	38.00	3.00	130.00	3.60	0.13	4.82	h6	JS7
462.1-0058-002A0-XM	●	●	●	●	●	●	0.58	2.73	37.86	38.00	3.00	130.00	3.60	0.14	4.71	h6	JS7
462.1-0059-002A0-XM	●	●	●	●	●	●	0.59	2.71	37.86	38.00	3.00	130.00	3.60	0.14	4.60	h6	JS7
462.1-0060-002A0-XM	●	●	●	●	●	●	0.60	2.70	37.86	38.00	3.00	130.00	3.60	0.14	4.50	h6	JS7
462.1-0061-002A0-XM	●	●	●	●	●	●	0.61	2.98	37.86	38.00	3.00	130.00	3.90	0.14	4.89	h6	JS7
462.1-0062-002A0-XM	●	●	●	●	●	●	0.62	2.97	37.86	38.00	3.00	130.00	3.90	0.14	4.79	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



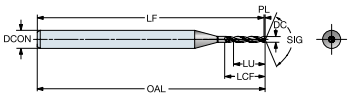
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**DCON$_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0063-002A0-XM	●	●	●	●	●	●	0.63	2.95	37.85	38.00	3.00	130.00	3.90	0.15	4.69	h6	JS7
462.1-0064-002A0-XM	●	●	●	●	●	●	0.64	2.94	37.85	38.00	3.00	130.00	3.90	0.15	4.59	h6	JS7
462.1-0065-002A0-XM	●	●	●	●	●	●	0.65	2.92	37.85	38.00	3.00	130.00	3.90	0.15	4.50	h6	JS7
462.1-0066-002A0-XM	●	●	●	●	●	●	0.66	2.91	37.85	38.00	3.00	130.00	3.90	0.15	4.41	h6	JS7
462.1-0067-002A0-XM	●	●	●	●	●	●	0.67	2.89	37.84	38.00	3.00	130.00	3.90	0.16	4.32	h6	JS7
462.1-0068-003A0-XM	●	●	●	●	●	●	0.68	3.48	37.84	38.00	3.00	130.00	4.50	0.16	5.12	h6	JS7
462.1-0069-003A0-XM	●	●	●	●	●	●	0.69	3.46	37.84	38.00	3.00	130.00	4.50	0.16	5.02	h6	JS7
462.1-0070-003A0-XM	●	●	●	●	●	●	0.70	3.45	37.84	38.00	3.00	130.00	4.50	0.16	4.93	h6	JS7
462.1-0071-003A0-XM	●	●	●	●	●	●	0.71	3.43	37.83	38.00	3.00	130.00	4.50	0.17	4.84	h6	JS7
462.1-0072-003A0-XM	●	●	●	●	●	●	0.72	3.42	37.83	38.00	3.00	130.00	4.50	0.17	4.75	h6	JS7
462.1-0073-003A0-XM	●	●	●	●	●	●	0.73	3.40	37.83	38.00	3.00	130.00	4.50	0.17	4.66	h6	JS7
462.1-0074-003A0-XM	●	●	●	●	●	●	0.74	3.39	37.83	38.00	3.00	130.00	4.50	0.17	4.58	h6	JS7
462.1-0075-003A0-XM	●	●	●	●	●	●	0.75	3.38	37.83	38.00	3.00	130.00	4.50	0.17	4.50	h6	JS7
462.1-0076-003A0-XM	●	●	●	●	●	●	0.76	3.86	37.82	38.00	3.00	130.00	5.00	0.18	5.08	h6	JS7
462.1-0077-003A0-XM	●	●	●	●	●	●	0.77	3.85	37.82	38.00	3.00	130.00	5.00	0.18	4.99	h6	JS7
462.1-0078-003A0-XM	●	●	●	●	●	●	0.78	3.83	37.82	38.00	3.00	130.00	5.00	0.18	4.91	h6	JS7
462.1-0079-003A0-XM	●	●	●	●	●	●	0.79	3.82	37.82	38.00	3.00	130.00	5.00	0.18	4.83	h6	JS7
462.1-0080-003A0-XM	●	●	●	●	●	●	0.80	3.80	37.81	38.00	3.00	130.00	5.00	0.19	4.75	h6	JS7
462.1-0081-003A0-XM	●	●	●	●	●	●	0.81	3.79	37.81	38.00	3.00	130.00	5.00	0.19	4.67	h6	JS7
462.1-0082-003A0-XM	●	●	●	●	●	●	0.82	3.77	37.81	38.00	3.00	130.00	5.00	0.19	4.60	h6	JS7
462.1-0083-003A0-XM	●	●	●	●	●	●	0.83	3.76	37.81	38.00	3.00	130.00	5.00	0.19	4.52	h6	JS7
462.1-0084-003A0-XM	●	●	●	●	●	●	0.84	3.74	37.80	38.00	3.00	130.00	5.00	0.20	4.45	h6	JS7
462.1-0085-003A0-XM	●	●	●	●	●	●	0.85	3.72	37.80	38.00	3.00	130.00	5.00	0.20	4.38	h6	JS7
462.1-0086-004A0-XM	●	●	●	●	●	●	0.86	4.41	37.80	38.00	3.00	130.00	5.70	0.20	5.13	h6	JS7
462.1-0087-004A0-XM	●	●	●	●	●	●	0.87	4.39	37.80	38.00	3.00	130.00	5.70	0.20	5.05	h6	JS7
462.1-0088-004A0-XM	●	●	●	●	●	●	0.88	4.38	37.79	38.00	3.00	130.00	5.70	0.21	4.98	h6	JS7
462.1-0089-004A0-XM	●	●	●	●	●	●	0.89	4.36	37.79	38.00	3.00	130.00	5.70	0.21	4.90	h6	JS7
462.1-0090-004A0-XM	●	●	●	●	●	●	0.90	4.35	37.79	38.00	3.00	130.00	5.70	0.21	4.83	h6	JS7
462.1-0091-004A0-XM	●	●	●	●	●	●	0.91	4.34	37.79	38.00	3.00	130.00	5.70	0.21	4.76	h6	JS7
462.1-0092-004A0-XM	●	●	●	●	●	●	0.92	4.32	37.79	38.00	3.00	130.00	5.70	0.21	4.70	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



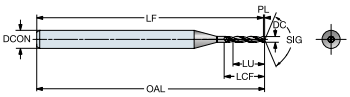
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0093-004A0-XM	●	●	●	●	●	●	0.93	4.30	37.78	38.00	3.00	130.00	5.70	0.22	4.63	h6	JS7
462.1-0094-004A0-XM	●	●	●	●	●	●	0.94	4.29	37.78	38.00	3.00	130.00	5.70	0.22	4.56	h6	JS7
462.1-0095-004A0-XM	●	●	●	●	●	●	0.95	4.28	37.78	38.00	3.00	130.00	5.70	0.22	4.50	h6	JS7
462.1-0096-005A0-XM	●	●	●	●	●	●	0.96	5.06	37.78	38.00	3.00	130.00	6.50	0.22	5.27	h6	JS7
462.1-0097-005A0-XM	●	●	●	●	●	●	0.97	5.05	37.77	38.00	3.00	130.00	6.50	0.23	5.20	h6	JS7
462.1-0098-005A0-XM	●	●	●	●	●	●	0.98	5.03	37.77	38.00	3.00	130.00	6.50	0.23	5.13	h6	JS7
462.1-0099-005A0-XM	●	●	●	●	●	●	0.99	5.01	37.77	38.00	3.00	130.00	6.50	0.23	5.07	h6	JS7
462.1-0100-005A0-XM	●	●	●	●	●	●	1.00	5.00	37.77	38.00	3.00	130.00	6.50	0.23	5.00	h6	JS7
462.1-0101-004A0-XM	●	●	●	●	●	●	1.01	4.99	37.76	38.00	3.00	130.00	6.50	0.24	4.94	h6	JS7
462.1-0102-004A0-XM	●	●	●	●	●	●	1.02	4.97	37.76	38.00	3.00	130.00	6.50	0.24	4.87	h6	JS7
462.1-0103-004A0-XM	●	●	●	●	●	●	1.03	4.95	37.76	38.00	3.00	130.00	6.50	0.24	4.81	h6	JS7
462.1-0104-004A0-XM	●	●	●	●	●	●	1.04	4.94	37.76	38.00	3.00	130.00	6.50	0.24	4.75	h6	JS7
462.1-0105-004A0-XM	●	●	●	●	●	●	1.05	4.93	37.76	38.00	3.00	130.00	6.50	0.24	4.69	h6	JS7
462.1-0106-005A0-XM	●	●	●	●	●	●	1.06	5.71	37.75	38.00	3.00	130.00	7.30	0.25	5.39	h6	JS7
462.1-0107-005A0-XM	●	●	●	●	●	●	1.07	5.70	37.75	38.00	3.00	130.00	7.30	0.25	5.32	h6	JS7
462.1-0108-005A0-XM	●	●	●	●	●	●	1.08	5.68	37.75	38.00	3.00	130.00	7.30	0.25	5.26	h6	JS7
462.1-0109-005A0-XM	●	●	●	●	●	●	1.09	5.66	37.75	38.00	3.00	130.00	7.30	0.25	5.20	h6	JS7
462.1-0110-005A0-XM	●	●	●	●	●	●	1.10	5.65	37.74	38.00	3.00	130.00	7.30	0.26	5.14	h6	JS7
462.1-0111-005A0-XM	●	●	●	●	●	●	1.11	5.64	37.74	38.00	3.00	130.00	7.30	0.26	5.08	h6	JS7
462.1-0112-005A0-XM	●	●	●	●	●	●	1.12	5.62	37.74	38.00	3.00	130.00	7.30	0.26	5.02	h6	JS7
462.1-0113-005A0-XM	●	●	●	●	●	●	1.13	5.61	37.74	38.00	3.00	130.00	7.30	0.26	4.96	h6	JS7
462.1-0114-005A0-XM	●	●	●	●	●	●	1.14	5.59	37.73	38.00	3.00	130.00	7.30	0.27	4.90	h6	JS7
462.1-0115-005A0-XM	●	●	●	●	●	●	1.15	5.57	37.73	38.00	3.00	130.00	7.30	0.27	4.85	h6	JS7
462.1-0116-006A0-XM	●	●	●	●	●	●	1.16	6.46	37.73	38.00	3.00	130.00	8.20	0.27	5.57	h6	JS7
462.1-0117-006A0-XM	●	●	●	●	●	●	1.17	6.45	37.73	38.00	3.00	130.00	8.20	0.27	5.51	h6	JS7
462.1-0118-006A0-XM	●	●	●	●	●	●	1.18	6.43	37.72	38.00	3.00	130.00	8.20	0.28	5.45	h6	JS7
462.1-0119-006A0-XM	●	●	●	●	●	●	1.19	6.41	37.72	38.00	3.00	130.00	8.20	0.28	5.39	h6	JS7
462.1-0120-006A0-XM	●	●	●	●	●	●	1.20	6.40	37.72	38.00	3.00	130.00	8.20	0.28	5.33	h6	JS7
462.1-0121-006A0-XM	●	●	●	●	●	●	1.21	6.39	37.72	38.00	3.00	130.00	8.20	0.28	5.28	h6	JS7
462.1-0122-006A0-XM	●	●	●	●	●	●	1.22	6.37	37.72	38.00	3.00	130.00	8.20	0.28	5.22	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



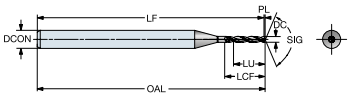
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**DCON$_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0123-006A0-XM	●	●	●	●	●	●	1.23	6.36	37.71	38.00	3.00	130.00	8.20	0.29	5.17	h6	JS7
462.1-0124-006A0-XM	●	●	●	●	●	●	1.24	6.34	37.71	38.00	3.00	130.00	8.20	0.29	5.11	h6	JS7
462.1-0125-006A0-XM	●	●	●	●	●	●	1.25	6.32	37.71	38.00	3.00	130.00	8.20	0.29	5.06	h6	JS7
462.1-0126-006A0-XM	●	●	●	●	●	●	1.26	6.31	37.71	38.00	3.00	130.00	8.20	0.29	5.01	h6	JS7
462.1-0127-006A0-XM	●	●	●	●	●	●	1.27	6.30	37.70	38.00	3.00	130.00	8.20	0.30	4.96	h6	JS7
462.1-0128-006A0-XM	●	●	●	●	●	●	1.28	6.28	37.70	38.00	3.00	130.00	8.20	0.30	4.91	h6	JS7
462.1-0129-006A0-XM	●	●	●	●	●	●	1.29	6.26	37.70	38.00	3.00	130.00	8.20	0.30	4.86	h6	JS7
462.1-0130-006A0-XM	●	●	●	●	●	●	1.30	6.25	37.70	38.00	3.00	130.00	8.20	0.30	4.81	h6	JS7
462.1-0131-007A0-XM	●	●	●	●	●	●	1.31	7.24	37.69	38.00	3.00	130.00	9.20	0.31	5.52	h6	JS7
462.1-0132-007A0-XM	●	●	●	●	●	●	1.32	7.22	37.69	38.00	3.00	130.00	9.20	0.31	5.47	h6	JS7
462.1-0133-007A0-XM	●	●	●	●	●	●	1.33	7.20	37.69	38.00	3.00	130.00	9.20	0.31	5.42	h6	JS7
462.1-0134-007A0-XM	●	●	●	●	●	●	1.34	7.19	37.69	38.00	3.00	130.00	9.20	0.31	5.37	h6	JS7
462.1-0135-007A0-XM	●	●	●	●	●	●	1.35	7.18	37.69	38.00	3.00	130.00	9.20	0.31	5.31	h6	JS7
462.1-0136-007A0-XM	●	●	●	●	●	●	1.36	7.16	37.68	38.00	3.00	130.00	9.20	0.32	5.26	h6	JS7
462.1-0137-007A0-XM	●	●	●	●	●	●	1.37	7.14	37.68	38.00	3.00	130.00	9.20	0.32	5.22	h6	JS7
462.1-0138-007A0-XM	●	●	●	●	●	●	1.38	7.13	37.68	38.00	3.00	130.00	9.20	0.32	5.17	h6	JS7
462.1-0139-007A0-XM	●	●	●	●	●	●	1.39	7.11	37.68	38.00	3.00	130.00	9.20	0.32	5.12	h6	JS7
462.1-0140-007A0-XM	●	●	●	●	●	●	1.40	7.10	37.67	38.00	3.00	130.00	9.20	0.33	5.07	h6	JS7
462.1-0141-007A0-XM	●	●	●	●	●	●	1.41	7.09	37.67	38.00	3.00	130.00	9.20	0.33	5.02	h6	JS7
462.1-0142-007A0-XM	●	●	●	●	●	●	1.42	7.07	37.67	38.00	3.00	130.00	9.20	0.33	4.98	h6	JS7
462.1-0143-007A0-XM	●	●	●	●	●	●	1.43	7.05	37.67	38.00	3.00	130.00	9.20	0.33	4.93	h6	JS7
462.1-0144-007A0-XM	●	●	●	●	●	●	1.44	7.04	37.66	38.00	3.00	130.00	9.20	0.34	4.89	h6	JS7
462.1-0145-007A0-XM	●	●	●	●	●	●	1.45	7.03	37.66	38.00	3.00	130.00	9.20	0.34	4.84	h6	JS7
462.1-0146-007A0-XM	●	●	●	●	●	●	1.46	7.01	37.66	38.00	3.00	130.00	9.20	0.34	4.80	h6	JS7
462.1-0147-006A0-XM	●	●	●	●	●	●	1.47	6.99	37.66	38.00	3.00	130.00	9.20	0.34	4.76	h6	JS7
462.1-0148-006A0-XM	●	●	●	●	●	●	1.48	6.98	37.65	38.00	3.00	130.00	9.20	0.35	4.72	h6	JS7
462.1-0149-006A0-XM	●	●	●	●	●	●	1.49	6.97	37.65	38.00	3.00	130.00	9.20	0.35	4.67	h6	JS7
462.1-0150-006A0-XM	●	●	●	●	●	●	1.50	6.95	37.65	38.00	3.00	130.00	9.20	0.35	4.63	h6	JS7
462.1-0151-008A0-XM	●	●	●	●	●	●	1.51	8.94	37.65	38.00	3.00	130.00	11.20	0.35	5.92	h6	JS7
462.1-0152-008A0-XM	●	●	●	●	●	●	1.52	8.92	37.65	38.00	3.00	130.00	11.20	0.35	5.87	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0153-008A0-XM	●	●	●	●	●	●	1.53	8.90	37.64	38.00	3.00	130.00	11.20	0.36	5.82	h6	JS7
462.1-0154-008A0-XM	●	●	●	●	●	●	1.54	8.89	37.64	38.00	3.00	130.00	11.20	0.36	5.77	h6	JS7
462.1-0155-008A0-XM	●	●	●	●	●	●	1.55	8.88	37.64	38.00	3.00	130.00	11.20	0.36	5.73	h6	JS7
462.1-0156-008A0-XM	●	●	●	●	●	●	1.56	8.86	37.64	38.00	3.00	130.00	11.20	0.36	5.68	h6	JS7
462.1-0157-008A0-XM	●	●	●	●	●	●	1.57	8.85	37.63	38.00	3.00	130.00	11.20	0.37	5.63	h6	JS7
462.1-0158-008A0-XM	●	●	●	●	●	●	1.58	8.83	37.63	38.00	3.00	130.00	11.20	0.37	5.59	h6	JS7
462.1-0159-008A0-XM	●	●	●	●	●	●	1.59	8.81	37.63	38.00	3.00	130.00	11.20	0.37	5.54	h6	JS7
462.1-0160-008A0-XM	●	●	●	●	●	●	1.60	8.80	37.63	38.00	3.00	130.00	11.20	0.37	5.50	h6	JS7
462.1-0161-008A0-XM	●	●	●	●	●	●	1.61	8.78	37.62	38.00	3.00	130.00	11.20	0.38	5.46	h6	JS7
462.1-0162-008A0-XM	●	●	●	●	●	●	1.62	8.77	37.62	38.00	3.00	130.00	11.20	0.38	5.41	h6	JS7
462.1-0163-008A0-XM	●	●	●	●	●	●	1.63	8.76	37.62	38.00	3.00	130.00	11.20	0.38	5.37	h6	JS7
462.1-0164-008A0-XM	●	●	●	●	●	●	1.64	8.74	37.62	38.00	3.00	130.00	11.20	0.38	5.33	h6	JS7
462.1-0165-008A0-XM	●	●	●	●	●	●	1.65	8.73	37.62	38.00	3.00	130.00	11.20	0.38	5.29	h6	JS7
462.1-0166-008A0-XM	●	●	●	●	●	●	1.66	8.71	37.61	38.00	3.00	130.00	11.20	0.39	5.25	h6	JS7
462.1-0167-008A0-XM	●	●	●	●	●	●	1.67	8.69	37.61	38.00	3.00	130.00	11.20	0.39	5.21	h6	JS7
462.1-0168-008A0-XM	●	●	●	●	●	●	1.68	8.68	37.61	38.00	3.00	130.00	11.20	0.39	5.17	h6	JS7
462.1-0169-008A0-XM	●	●	●	●	●	●	1.69	8.66	37.61	38.00	3.00	130.00	11.20	0.39	5.13	h6	JS7
462.1-0170-008A0-XM	●	●	●	●	●	●	1.70	8.65	37.60	38.00	3.00	130.00	11.20	0.40	5.09	h6	JS7
462.1-0171-008A0-XM	●	●	●	●	●	●	1.71	8.64	37.60	38.00	3.00	130.00	11.20	0.40	5.05	h6	JS7
462.1-0172-008A0-XM	●	●	●	●	●	●	1.72	8.62	37.60	38.00	3.00	130.00	11.20	0.40	5.01	h6	JS7
462.1-0173-008A0-XM	●	●	●	●	●	●	1.73	8.60	37.60	38.00	3.00	130.00	11.20	0.40	4.97	h6	JS7
462.1-0174-008A0-XM	●	●	●	●	●	●	1.74	8.59	37.59	38.00	3.00	130.00	11.20	0.41	4.94	h6	JS7
462.1-0175-008A0-XM	●	●	●	●	●	●	1.75	8.57	37.59	38.00	3.00	130.00	11.20	0.41	4.90	h6	JS7
462.1-0176-008A0-XM	●	●	●	●	●	●	1.76	8.56	37.59	38.00	3.00	130.00	11.20	0.41	4.86	h6	JS7
462.1-0177-008A0-XM	●	●	●	●	●	●	1.77	8.55	37.59	38.00	3.00	130.00	11.20	0.41	4.83	h6	JS7
462.1-0178-008A0-XM	●	●	●	●	●	●	1.78	8.53	37.58	38.00	3.00	130.00	11.20	0.42	4.79	h6	JS7
462.1-0179-008A0-XM	●	●	●	●	●	●	1.79	8.52	37.58	38.00	3.00	130.00	11.20	0.42	4.76	h6	JS7
462.1-0180-008A0-XM	●	●	●	●	●	●	1.80	8.50	37.58	38.00	3.00	130.00	11.20	0.42	4.72	h6	JS7
462.1-0181-008A0-XM	●	●	●	●	●	●	1.81	8.48	37.58	38.00	3.00	130.00	11.20	0.42	4.69	h6	JS7
462.1-0182-008A0-XM	●	●	●	●	●	●	1.82	8.47	37.58	38.00	3.00	130.00	11.20	0.42	4.65	h6	JS7

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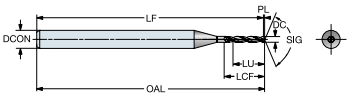
CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



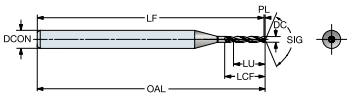
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**DCON$_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0183-008A0-XM	●	●	●	●	●	●	1.83	8.45	37.57	38.00	3.00	130.00	11.20	0.43	4.62	h6	JS7
462.1-0184-008A0-XM	●	●	●	●	●	●	1.84	8.44	37.57	38.00	3.00	130.00	11.20	0.43	4.59	h6	JS7
462.1-0185-008A0-XM	●	●	●	●	●	●	1.85	8.43	37.57	38.00	3.00	130.00	11.20	0.43	4.55	h6	JS7
462.1-0186-008A0-XM	●	●	●	●	●	●	1.86	8.41	37.57	38.00	3.00	130.00	11.20	0.43	4.52	h6	JS7
462.1-0187-008A0-XM	●	●	●	●	●	●	1.87	8.40	37.56	38.00	3.00	130.00	11.20	0.44	4.49	h6	JS7
462.1-0188-008A0-XM	●	●	●	●	●	●	1.88	8.38	37.56	38.00	3.00	130.00	11.20	0.44	4.46	h6	JS7
462.1-0189-008A0-XM	●	●	●	●	●	●	1.89	8.36	37.56	38.00	3.00	130.00	11.20	0.44	4.43	h6	JS7
462.1-0190-008A0-XM	●	●	●	●	●	●	1.90	8.35	37.56	38.00	3.00	130.00	11.20	0.44	4.39	h6	JS7
462.1-0191-008A0-XM	●	●	●	●	●	●	1.91	8.34	37.55	38.00	3.00	130.00	11.20	0.45	4.36	h6	JS7
462.1-0192-008A0-XM	●	●	●	●	●	●	1.92	8.32	37.55	38.00	3.00	130.00	11.20	0.45	4.33	h6	JS7
462.1-0193-008A0-XM	●	●	●	●	●	●	1.93	8.31	37.55	38.00	3.00	130.00	11.20	0.45	4.30	h6	JS7
462.1-0194-008A0-XM	●	●	●	●	●	●	1.94	8.29	37.55	38.00	3.00	130.00	11.20	0.45	4.27	h6	JS7
462.1-0195-008A0-XM	●	●	●	●	●	●	1.95	8.27	37.55	38.00	3.00	130.00	11.20	0.45	4.24	h6	JS7
462.1-0196-008A0-XM	●	●	●	●	●	●	1.96	8.26	37.54	38.00	3.00	130.00	11.20	0.46	4.21	h6	JS7
462.1-0197-008A0-XM	●	●	●	●	●	●	1.97	8.24	37.54	38.00	3.00	130.00	11.20	0.46	4.19	h6	JS7
462.1-0198-008A0-XM	●	●	●	●	●	●	1.98	8.23	37.54	38.00	3.00	130.00	11.20	0.46	4.16	h6	JS7
462.1-0199-008A0-XM	●	●	●	●	●	●	1.99	8.22	37.54	38.00	3.00	130.00	11.20	0.46	4.13	h6	JS7
462.1-0200-008A0-XM	●	●	●	●	●	●	2.00	8.20	37.53	38.00	3.00	130.00	11.20	0.47	4.10	h6	JS7
462.1-0201-009A0-XM	●	●	●	●	●	●	2.01	9.48	37.53	38.00	3.00	130.00	12.50	0.47	4.72	h6	JS7
462.1-0202-009A0-XM	●	●	●	●	●	●	2.02	9.47	37.53	38.00	3.00	130.00	12.50	0.47	4.69	h6	JS7
462.1-0203-009A0-XM	●	●	●	●	●	●	2.03	9.45	37.53	38.00	3.00	130.00	12.50	0.47	4.66	h6	JS7
462.1-0204-009A0-XM	●	●	●	●	●	●	2.04	9.44	37.52	38.00	3.00	130.00	12.50	0.48	4.63	h6	JS7
462.1-0205-009A0-XM	●	●	●	●	●	●	2.05	9.43	37.52	38.00	3.00	130.00	12.50	0.48	4.60	h6	JS7
462.1-0206-009A0-XM	●	●	●	●	●	●	2.06	9.41	37.52	38.00	3.00	130.00	12.50	0.48	4.57	h6	JS7
462.1-0207-009A0-XM	●	●	●	●	●	●	2.07	9.40	37.52	38.00	3.00	130.00	12.50	0.48	4.54	h6	JS7
462.1-0208-009A0-XM	●	●	●	●	●	●	2.08	9.38	37.52	38.00	3.00	130.00	12.50	0.48	4.51	h6	JS7
462.1-0209-009A0-XM	●	●	●	●	●	●	2.09	9.36	37.51	38.00	3.00	130.00	12.50	0.49	4.48	h6	JS7
462.1-0210-009A0-XM	●	●	●	●	●	●	2.10	9.35	37.51	38.00	3.00	130.00	12.50	0.49	4.45	h6	JS7
462.1-0211-009A0-XM	●	●	●	●	●	●	2.11	9.34	37.51	38.00	3.00	130.00	12.50	0.49	4.42	h6	JS7
462.1-0212-009A0-XM	●	●	●	●	●	●	2.12	9.32	37.51	38.00	3.00	130.00	12.50	0.49	4.40	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



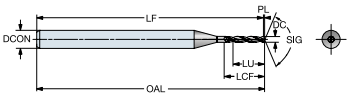
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0213-009A0-XM	●	●	●	●	●	●	2.13	9.31	37.50	38.00	3.00	130.00	12.50	0.50	4.37	h6	JS7
462.1-0214-009A0-XM	●	●	●	●	●	●	2.14	9.29	37.50	38.00	3.00	130.00	12.50	0.50	4.34	h6	JS7
462.1-0215-009A0-XM	●	●	●	●	●	●	2.15	9.27	37.50	38.00	3.00	130.00	12.50	0.50	4.31	h6	JS7
462.1-0216-009A0-XM	●	●	●	●	●	●	2.16	9.26	37.50	38.00	3.00	130.00	12.50	0.50	4.29	h6	JS7
462.1-0217-009A0-XM	●	●	●	●	●	●	2.17	9.24	37.49	38.00	3.00	130.00	12.50	0.51	4.26	h6	JS7
462.1-0218-009A0-XM	●	●	●	●	●	●	2.18	9.23	37.49	38.00	3.00	130.00	12.50	0.51	4.23	h6	JS7
462.1-0219-009A0-XM	●	●	●	●	●	●	2.19	9.22	37.49	38.00	3.00	130.00	12.50	0.51	4.21	h6	JS7
462.1-0220-009A0-XM	●	●	●	●	●	●	2.20	9.20	37.49	38.00	3.00	130.00	12.50	0.51	4.18	h6	JS7
462.1-0221-009A0-XM	●	●	●	●	●	●	2.21	9.19	37.48	38.00	3.00	130.00	12.50	0.52	4.16	h6	JS7
462.1-0222-009A0-XM	●	●	●	●	●	●	2.22	9.17	37.48	38.00	3.00	130.00	12.50	0.52	4.13	h6	JS7
462.1-0223-009A0-XM	●	●	●	●	●	●	2.23	9.15	37.48	38.00	3.00	130.00	12.50	0.52	4.11	h6	JS7
462.1-0224-009A0-XM	●	●	●	●	●	●	2.24	9.14	37.48	38.00	3.00	130.00	12.50	0.52	4.08	h6	JS7
462.1-0225-009A0-XM	●	●	●	●	●	●	2.25	9.13	37.48	38.00	3.00	130.00	12.50	0.52	4.06	h6	JS7
462.1-0226-009A0-XM	●	●	●	●	●	●	2.26	9.11	37.47	38.00	3.00	130.00	12.50	0.53	4.03	h6	JS7
462.1-0227-009A0-XM	●	●	●	●	●	●	2.27	9.10	37.47	38.00	3.00	130.00	12.50	0.53	4.01	h6	JS7
462.1-0228-009A0-XM	●	●	●	●	●	●	2.28	9.08	37.47	38.00	3.00	130.00	12.50	0.53	3.98	h6	JS7
462.1-0229-009A0-XM	●	●	●	●	●	●	2.29	9.06	37.47	38.00	3.00	130.00	12.50	0.53	3.96	h6	JS7
462.1-0230-009A0-XM	●	●	●	●	●	●	2.30	9.05	37.46	38.00	3.00	130.00	12.50	0.54	3.93	h6	JS7
462.1-0231-009A0-XM	●	●	●	●	●	●	2.31	9.03	37.46	38.00	3.00	130.00	12.50	0.54	3.91	h6	JS7
462.1-0232-009A0-XM	●	●	●	●	●	●	2.32	9.02	37.46	38.00	3.00	130.00	12.50	0.54	3.89	h6	JS7
462.1-0233-009A0-XM	●	●	●	●	●	●	2.33	9.01	37.46	38.00	3.00	130.00	12.50	0.54	3.86	h6	JS7
462.1-0234-008A0-XM	●	●	●	●	●	●	2.34	8.99	37.45	38.00	3.00	130.00	12.50	0.55	3.84	h6	JS7
462.1-0235-008A0-XM	●	●	●	●	●	●	2.35	8.98	37.45	38.00	3.00	130.00	12.50	0.55	3.82	h6	JS7
462.1-0236-008A0-XM	●	●	●	●	●	●	2.36	8.96	37.45	38.00	3.00	130.00	12.50	0.55	3.80	h6	JS7
462.1-0237-008A0-XM	●	●	●	●	●	●	2.37	8.94	37.45	38.00	3.00	130.00	12.50	0.55	3.77	h6	JS7
462.1-0238-008A0-XM	●	●	●	●	●	●	2.38	8.93	37.45	38.00	3.00	130.00	12.50	0.55	3.75	h6	JS7
462.1-0239-008A0-XM	●	●	●	●	●	●	2.39	8.91	37.44	38.00	3.00	130.00	12.50	0.56	3.73	h6	JS7
462.1-0240-008A0-XM	●	●	●	●	●	●	2.40	8.90	37.44	38.00	3.00	130.00	12.50	0.56	3.71	h6	JS7
462.1-0241-008A0-XM	●	●	●	●	●	●	2.41	8.89	37.44	38.00	3.00	130.00	12.50	0.56	3.69	h6	JS7
462.1-0242-008A0-XM	●	●	●	●	●	●	2.42	8.87	37.44	38.00	3.00	130.00	12.50	0.56	3.67	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



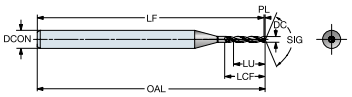
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0243-008A0-XM	●	●	●	●	●	●	2.43	8.85	37.43	38.00	3.00	130.00	12.50	0.57	3.64	h6	JS7
462.1-0244-008A0-XM	●	●	●	●	●	●	2.44	8.84	37.43	38.00	3.00	130.00	12.50	0.57	3.62	h6	JS7
462.1-0245-008A0-XM	●	●	●	●	●	●	2.45	8.82	37.43	38.00	3.00	130.00	12.50	0.57	3.60	h6	JS7
462.1-0246-008A0-XM	●	●	●	●	●	●	2.46	8.81	37.43	38.00	3.00	130.00	12.50	0.57	3.58	h6	JS7
462.1-0247-008A0-XM	●	●	●	●	●	●	2.47	8.80	37.42	38.00	3.00	130.00	12.50	0.58	3.56	h6	JS7
462.1-0248-008A0-XM	●	●	●	●	●	●	2.48	8.78	37.42	38.00	3.00	130.00	12.50	0.58	3.54	h6	JS7
462.1-0249-008A0-XM	●	●	●	●	●	●	2.49	8.77	37.42	38.00	3.00	130.00	12.50	0.58	3.52	h6	JS7
462.1-0250-010A0-XM	●	●	●	●	●	●	2.50	10.25	37.42	38.00	3.00	130.00	14.00	0.58	4.10	h6	JS7
462.1-0251-010A0-XM	●	●	●	●	●	●	2.51	10.23	37.41	38.00	3.00	130.00	14.00	0.59	4.08	h6	JS7
462.1-0252-010A0-XM	●	●	●	●	●	●	2.52	10.22	37.41	38.00	3.00	130.00	14.00	0.59	4.06	h6	JS7
462.1-0253-010A0-XM	●	●	●	●	●	●	2.53	10.20	37.41	38.00	3.00	130.00	14.00	0.59	4.03	h6	JS7
462.1-0254-010A0-XM	●	●	●	●	●	●	2.54	10.19	37.41	38.00	3.00	130.00	14.00	0.59	4.01	h6	JS7
462.1-0255-010A0-XM	●	●	●	●	●	●	2.55	10.18	37.41	38.00	3.00	130.00	14.00	0.59	3.99	h6	JS7
462.1-0256-010A0-XM	●	●	●	●	●	●	2.56	10.16	37.40	38.00	3.00	130.00	14.00	0.60	3.97	h6	JS7
462.1-0257-010A0-XM	●	●	●	●	●	●	2.57	10.15	37.40	38.00	3.00	130.00	14.00	0.60	3.95	h6	JS7
462.1-0258-010A0-XM	●	●	●	●	●	●	2.58	10.13	37.40	38.00	3.00	130.00	14.00	0.60	3.93	h6	JS7
462.1-0259-010A0-XM	●	●	●	●	●	●	2.59	10.11	37.40	38.00	3.00	130.00	14.00	0.60	3.91	h6	JS7
462.1-0260-010A0-XM	●	●	●	●	●	●	2.60	10.10	37.39	38.00	3.00	130.00	14.00	0.61	3.88	h6	JS7
462.1-0261-010A0-XM	●	●	●	●	●	●	2.61	10.09	37.39	38.00	3.00	130.00	14.00	0.61	3.86	h6	JS7
462.1-0262-010A0-XM	●	●	●	●	●	●	2.62	10.07	37.39	38.00	3.00	130.00	14.00	0.61	3.84	h6	JS7
462.1-0263-010A0-XM	●	●	●	●	●	●	2.63	10.06	37.39	38.00	3.00	130.00	14.00	0.61	3.82	h6	JS7
462.1-0264-010A0-XM	●	●	●	●	●	●	2.64	10.04	37.38	38.00	3.00	130.00	14.00	0.62	3.80	h6	JS7
462.1-0265-010A0-XM	●	●	●	●	●	●	2.65	10.02	37.38	38.00	3.00	130.00	14.00	0.62	3.78	h6	JS7
462.1-0266-010A0-XM	●	●	●	●	●	●	2.66	10.01	37.38	38.00	3.00	130.00	14.00	0.62	3.76	h6	JS7
462.1-0267-009A0-XM	●	●	●	●	●	●	2.67	9.99	37.38	38.00	3.00	130.00	14.00	0.62	3.74	h6	JS7
462.1-0268-009A0-XM	●	●	●	●	●	●	2.68	9.98	37.38	38.00	3.00	130.00	14.00	0.62	3.72	h6	JS7
462.1-0269-009A0-XM	●	●	●	●	●	●	2.69	9.97	37.37	38.00	3.00	130.00	14.00	0.63	3.70	h6	JS7
462.1-0270-009A0-XM	●	●	●	●	●	●	2.70	9.95	37.37	38.00	3.00	130.00	14.00	0.63	3.69	h6	JS7
462.1-0271-009A0-XM	●	●	●	●	●	●	2.71	9.94	37.37	38.00	3.00	130.00	14.00	0.63	3.67	h6	JS7
462.1-0272-009A0-XM	●	●	●	●	●	●	2.72	9.92	37.37	38.00	3.00	130.00	14.00	0.63	3.65	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® Dura 462, micropunta in metallo duro integrale per multimateriali

Adduzione esterna di refrigerante



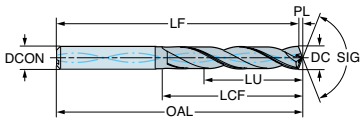
Metrico (mm)

	P	M	K	N	S	O											
Codice di ordinazione	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**X0BU**	**DC [mm]**	**LU [mm]**	**LF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LCF [mm]**	**PL [mm]**	**ULDR**	**TCDCON**	**TCHA**
462.1-0273-009A0-XM	●	●	●	●	●	●	2.73	9.90	37.36	38.00	3.00	130.00	14.00	0.64	3.63	h6	JS7
462.1-0274-009A0-XM	●	●	●	●	●	●	2.74	9.89	37.36	38.00	3.00	130.00	14.00	0.64	3.61	h6	JS7
462.1-0275-009A0-XM	●	●	●	●	●	●	2.75	9.88	37.36	38.00	3.00	130.00	14.00	0.64	3.59	h6	JS7
462.1-0276-009A0-XM	●	●	●	●	●	●	2.76	9.86	37.36	38.00	3.00	130.00	14.00	0.64	3.57	h6	JS7
462.1-0277-009A0-XM	●	●	●	●	●	●	2.77	9.85	37.35	38.00	3.00	130.00	14.00	0.65	3.55	h6	JS7
462.1-0278-009A0-XM	●	●	●	●	●	●	2.78	9.83	37.35	38.00	3.00	130.00	14.00	0.65	3.54	h6	JS7
462.1-0279-009A0-XM	●	●	●	●	●	●	2.79	9.81	37.35	38.00	3.00	130.00	14.00	0.65	3.52	h6	JS7
462.1-0280-009A0-XM	●	●	●	●	●	●	2.80	9.80	37.35	38.00	3.00	130.00	14.00	0.65	3.50	h6	JS7
462.1-0281-009A0-XM	●	●	●	●	●	●	2.81	9.78	37.34	38.00	3.00	130.00	14.00	0.66	3.48	h6	JS7
462.1-0282-009A0-XM	●	●	●	●	●	●	2.82	9.77	37.34	38.00	3.00	130.00	14.00	0.66	3.46	h6	JS7
462.1-0283-009A0-XM	●	●	●	●	●	●	2.83	9.76	37.34	38.00	3.00	130.00	14.00	0.66	3.45	h6	JS7
462.1-0284-009A0-XM	●	●	●	●	●	●	2.84	9.74	37.34	38.00	3.00	130.00	14.00	0.66	3.43	h6	JS7
462.1-0285-009A0-XM	●	●	●	●	●	●	2.85	9.73	37.34	38.00	3.00	130.00	14.00	0.66	3.41	h6	JS7
462.1-0286-009A0-XM	●	●	●	●	●	●	2.86	9.71	37.33	38.00	3.00	130.00	14.00	0.67	3.40	h6	JS7
462.1-0287-009A0-XM	●	●	●	●	●	●	2.87	9.69	37.33	38.00	3.00	130.00	14.00	0.67	3.38	h6	JS7
462.1-0288-009A0-XM	●	●	●	●	●	●	2.88	9.68	37.33	38.00	3.00	130.00	14.00	0.67	3.36	h6	JS7
462.1-0289-009A0-XM	●	●	●	●	●	●	2.89	9.66	37.33	38.00	3.00	130.00	14.00	0.67	3.34	h6	JS7
462.1-0290-009A0-XM	●	●	●	●	●	●	2.90	9.65	37.32	38.00	3.00	130.00	14.00	0.68	3.33	h6	JS7
462.1-0291-009A0-XM	●	●	●	●	●	●	2.91	9.64	37.32	38.00	3.00	130.00	14.00	0.68	3.31	h6	JS7
462.1-0292-009A0-XM	●	●	●	●	●	●	2.92	9.62	37.32	38.00	3.00	130.00	14.00	0.68	3.29	h6	JS7
462.1-0293-009A0-XM	●	●	●	●	●	●	2.93	9.60	37.32	38.00	3.00	130.00	14.00	0.68	3.28	h6	JS7
462.1-0294-009A0-XM	●	●	●	●	●	●	2.94	9.59	37.31	38.00	3.00	130.00	14.00	0.69	3.26	h6	JS7
462.1-0295-009A0-XM	●	●	●	●	●	●	2.95	9.57	37.31	38.00	3.00	130.00	14.00	0.69	3.25	h6	JS7
462.1-0296-009A0-XM	●	●	●	●	●	●	2.96	9.56	37.31	38.00	3.00	130.00	14.00	0.69	3.23	h6	JS7
462.1-0297-009A0-XM	●	●	●	●	●	●	2.97	9.55	37.31	38.00	3.00	130.00	14.00	0.69	3.21	h6	JS7
462.1-0298-009A0-XM	●	●	●	●	●	●	2.98	9.53	37.31	38.00	3.00	130.00	14.00	0.69	3.20	h6	JS7
462.1-0299-009A0-XM	●	●	●	●	●	●	2.99	9.52	37.30	38.00	3.00	130.00	14.00	0.70	3.18	h6	JS7

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura fino a 8xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

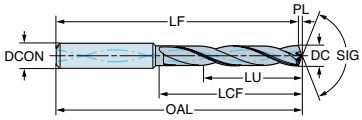
Metrico (mm)

	M												
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-0600-020A1-MM	●	6.00	20.00	28.00	66.00	6.00	140.00	64.91	1.09	3.33	20	h6	H9
860.1-0600-035A1-MM	●	6.00	35.00	44.00	82.00	6.00	140.00	80.91	1.09	5.83	20	h6	H9
860.1-0800-029A1-MM	●	8.00	29.00	41.00	79.00	8.00	140.00	77.54	1.46	3.63	20	h6	H9
860.1-0800-043A1-MM	●	8.00	43.00	53.00	91.00	8.00	140.00	89.54	1.46	5.38	20	h6	H9
860.1-1000-035A1-MM	●	10.00	35.00	47.00	89.00	10.00	140.00	87.18	1.82	3.50	20	h6	H9
860.1-1000-049A1-MM	●	10.00	49.00	61.00	103.00	10.00	140.00	101.18	1.82	4.90	20	h6	H9
860.1-1200-040A1-MM	●	12.00	40.00	55.00	102.00	12.00	140.00	99.82	2.18	3.33	20	h6	H9
860.1-1200-056A1-MM	●	12.00	56.00	71.00	118.00	12.00	140.00	115.82	2.18	4.67	20	h6	H9
860.1-1400-060A1-MM	●	14.00	60.00	77.00	124.00	14.00	140.00	121.45	2.55	4.29	20	h6	H9
860.1-1420-045A1-MM	●	14.20	45.00	65.00	115.00	16.00	140.00	112.42	2.58	3.17	20	h6	H9
860.1-1600-045A1-MM	●	16.00	45.00	65.00	115.00	16.00	140.00	112.09	2.91	2.81	20	h6	H9
860.1-1600-063A1-MM	●	16.00	63.00	83.00	133.00	16.00	140.00	130.09	2.91	3.94	20	h6	H9
860.1-1800-051A1-MM	●	18.00	51.00	73.00	123.00	18.00	140.00	119.72	3.28	2.83	20	h6	H9
860.1-1800-071A1-MM	●	18.00	71.00	93.00	143.00	18.00	140.00	139.72	3.28	3.94	20	h6	H9
860.1-2000-055A1-MM	●	20.00	55.00	79.00	131.00	20.00	140.00	127.36	3.64	2.75	20	h6	H9
860.1-2000-077A1-MM	●	20.00	77.00	101.00	153.00	20.00	140.00	149.36	3.64	3.85	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

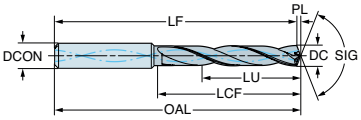
Metrico (mm)

	M													
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-0300-014A1-MM	●	3.00	14.00	20.00	62.00	6.00	140.00	61.45	0.55	4.67	20	h6	H9
860.1-0310-014A1-MM	●	3.10	14.00	20.00	62.00	6.00	140.00	61.44	0.56	4.52	20	h6	H9
860.1-0318-014A1-MM	●	3.17	14.00	20.00	62.00	6.00	140.00	61.42	0.58	4.41	20	h6	H9
860.1-0320-014A1-MM	●	3.20	14.00	20.00	62.00	6.00	140.00	61.42	0.58	4.38	20	h6	H9
860.1-0325-014A1-MM	●	3.25	14.00	20.00	62.00	6.00	140.00	61.41	0.59	4.31	20	h6	H9
860.1-0330-014A1-MM	●	3.30	14.00	20.00	62.00	6.00	140.00	61.40	0.60	4.24	20	h6	H9
860.1-0340-014A1-MM	●	3.40	14.00	20.00	62.00	6.00	140.00	61.38	0.62	4.12	20	h6	H9
860.1-0350-014A1-MM	●	3.50	14.00	20.00	62.00	6.00	140.00	61.36	0.64	4.00	20	h6	H9
860.1-0357-014A1-MM	●	3.57	14.00	20.00	62.00	6.00	140.00	61.35	0.65	3.92	20	h6	H9
860.1-0360-014A1-MM	●	3.60	14.00	20.00	62.00	6.00	140.00	61.35	0.65	3.89	20	h6	H9
860.1-0370-014A1-MM	●	3.70	14.00	20.00	62.00	6.00	140.00	61.33	0.67	3.78	20	h6	H9
860.1-0380-017A1-MM	●	3.80	17.00	24.00	66.00	6.00	140.00	65.31	0.69	4.47	20	h6	H9
860.1-0390-017A1-MM	●	3.90	17.00	24.00	66.00	6.00	140.00	65.29	0.71	4.36	20	h6	H9
860.1-0397-017A1-MM	●	3.97	17.00	24.00	66.00	6.00	140.00	65.28	0.72	4.28	20	h6	H9
860.1-0400-017A1-MM	●	4.00	17.00	24.00	66.00	6.00	140.00	65.27	0.73	4.25	20	h6	H9
860.1-0410-017A1-MM	●	4.10	17.00	24.00	66.00	6.00	140.00	65.25	0.75	4.15	20	h6	H9
860.1-0420-017A1-MM	●	4.20	17.00	24.00	66.00	6.00	140.00	65.24	0.76	4.05	20	h6	H9
860.1-0430-017A1-MM	●	4.30	17.00	24.00	66.00	6.00	140.00	65.22	0.78	3.95	20	h6	H9
860.1-0437-017A1-MM	●	4.37	17.00	24.00	66.00	6.00	140.00	65.21	0.80	3.89	20	h6	H9
860.1-0440-017A1-MM	●	4.40	17.00	24.00	66.00	6.00	140.00	65.20	0.80	3.86	20	h6	H9
860.1-0450-017A1-MM	●	4.50	17.00	24.00	66.00	6.00	140.00	65.18	0.82	3.78	20	h6	H9
860.1-0460-017A1-MM	●	4.60	17.00	24.00	66.00	6.00	140.00	65.16	0.84	3.70	20	h6	H9
860.1-0465-017A1-MM	●	4.65	17.00	24.00	66.00	6.00	140.00	65.15	0.85	3.66	20	h6	H9
860.1-0470-017A1-MM	●	4.70	17.00	24.00	66.00	6.00	140.00	65.14	0.86	3.62	20	h6	H9
860.1-0476-020A1-MM	●	4.76	20.00	28.00	66.00	6.00	140.00	65.13	0.87	4.20	20	h6	H9
860.1-0480-020A1-MM	●	4.80	20.00	28.00	66.00	6.00	140.00	65.13	0.87	4.17	20	h6	H9
860.1-0490-020A1-MM	●	4.90	20.00	28.00	66.00	6.00	140.00	65.11	0.89	4.08	20	h6	H9
860.1-0500-020A1-MM	●	5.00	20.00	28.00	66.00	6.00	140.00	65.09	0.91	4.00	20	h6	H9
860.1-0510-020A1-MM	●	5.10	20.00	28.00	66.00	6.00	140.00	65.07	0.93	3.92	20	h6	H9
860.1-0516-020A1-MM	●	5.16	20.00	28.00	66.00	6.00	140.00	65.06	0.94	3.88	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

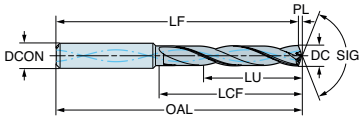
Metrico (mm)

	M												
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-0520-020A1-MM	●	5.20	20.00	28.00	66.00	6.00	140.00	65.05	0.95	3.85	20	h6	H9
860.1-0530-020A1-MM	●	5.30	20.00	28.00	66.00	6.00	140.00	65.04	0.96	3.77	20	h6	H9
860.1-0540-020A1-MM	●	5.40	20.00	28.00	66.00	6.00	140.00	65.02	0.98	3.70	20	h6	H9
860.1-0550-020A1-MM	●	5.50	20.00	28.00	66.00	6.00	140.00	65.00	1.00	3.64	20	h6	H9
860.1-0555-020A1-MM	●	5.55	20.00	28.00	66.00	6.00	140.00	64.99	1.01	3.60	20	h6	H9
860.1-0556-020A1-MM	●	5.56	20.00	28.00	66.00	6.00	140.00	64.99	1.01	3.60	20	h6	H9
860.1-0560-020A1-MM	●	5.60	20.00	28.00	66.00	6.00	140.00	64.98	1.02	3.57	20	h6	H9
860.1-0570-020A1-MM	●	5.70	20.00	28.00	66.00	6.00	140.00	64.96	1.04	3.51	20	h6	H9
860.1-0580-020A1-MM	●	5.80	20.00	28.00	66.00	6.00	140.00	64.94	1.06	3.45	20	h6	H9
860.1-0590-020A1-MM	●	5.90	20.00	28.00	66.00	6.00	140.00	64.93	1.07	3.39	20	h6	H9
860.1-0595-020A1-MM	●	5.95	20.00	28.00	66.00	6.00	140.00	64.92	1.08	3.36	20	h6	H9
860.1-0610-024A1-MM	●	6.10	24.00	34.00	79.00	8.00	140.00	77.89	1.11	3.93	20	h6	H9
860.1-0620-024A1-MM	●	6.20	24.00	34.00	79.00	8.00	140.00	77.87	1.13	3.87	20	h6	H9
860.1-0630-024A1-MM	●	6.30	24.00	34.00	79.00	8.00	140.00	77.85	1.15	3.81	20	h6	H9
860.1-0635-024A1-MM	●	6.35	24.00	34.00	79.00	8.00	140.00	77.84	1.16	3.78	20	h6	H9
860.1-0640-024A1-MM	●	6.40	24.00	34.00	79.00	8.00	140.00	77.83	1.16	3.75	20	h6	H9
860.1-0650-024A1-MM	●	6.50	24.00	34.00	79.00	8.00	140.00	77.82	1.18	3.69	20	h6	H9
860.1-0660-024A1-MM	●	6.60	24.00	34.00	79.00	8.00	140.00	77.80	1.20	3.64	20	h6	H9
860.1-0670-024A1-MM	●	6.70	24.00	34.00	79.00	8.00	140.00	77.78	1.22	3.58	20	h6	H9
860.1-0675-024A1-MM	●	6.75	24.00	34.00	79.00	8.00	140.00	77.77	1.23	3.56	20	h6	H9
860.1-0680-024A1-MM	●	6.80	24.00	34.00	79.00	8.00	140.00	77.76	1.24	3.53	20	h6	H9
860.1-0690-024A1-MM	●	6.90	24.00	34.00	79.00	8.00	140.00	77.74	1.26	3.48	20	h6	H9
860.1-0700-024A1-MM	●	7.00	24.00	34.00	79.00	8.00	140.00	77.73	1.27	3.43	20	h6	H9
860.1-0710-029A1-MM	●	7.10	29.00	41.00	79.00	8.00	140.00	77.71	1.29	4.08	20	h6	H9
860.1-0714-029A1-MM	●	7.14	29.00	41.00	79.00	8.00	140.00	77.70	1.30	4.06	20	h6	H9
860.1-0720-029A1-MM	●	7.20	29.00	41.00	79.00	8.00	140.00	77.69	1.31	4.03	20	h6	H9
860.1-0730-029A1-MM	●	7.30	29.00	41.00	79.00	8.00	140.00	77.67	1.33	3.97	20	h6	H9
860.1-0740-029A1-MM	●	7.40	29.00	41.00	79.00	8.00	140.00	77.65	1.35	3.92	20	h6	H9
860.1-0750-029A1-MM	●	7.50	29.00	41.00	79.00	8.00	140.00	77.64	1.37	3.87	20	h6	H9
860.1-0754-029A1-MM	●	7.54	29.00	41.00	79.00	8.00	140.00	77.63	1.37	3.85	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

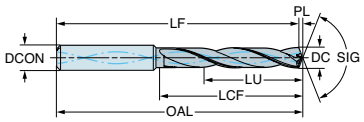
Metrico (mm)

	M													
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-0760-029A1-MM	●	7.60	29.00	41.00	79.00	8.00	140.00	77.62	1.38	3.82	20	h6	H9
860.1-0770-029A1-MM	●	7.70	29.00	41.00	79.00	8.00	140.00	77.60	1.40	3.77	20	h6	H9
860.1-0780-029A1-MM	●	7.80	29.00	41.00	79.00	8.00	140.00	77.58	1.42	3.72	20	h6	H9
860.1-0790-029A1-MM	●	7.90	29.00	41.00	79.00	8.00	140.00	77.56	1.44	3.67	20	h6	H9
860.1-0794-029A1-MM	●	7.94	29.00	41.00	79.00	8.00	140.00	77.56	1.45	3.65	20	h6	H9
860.1-0810-035A1-MM	●	8.10	35.00	47.00	89.00	10.00	140.00	87.53	1.47	4.32	20	h6	H9
860.1-0820-035A1-MM	●	8.20	35.00	47.00	89.00	10.00	140.00	87.51	1.49	4.27	20	h6	H9
860.1-0830-035A1-MM	●	8.30	35.00	47.00	89.00	10.00	140.00	87.49	1.51	4.22	20	h6	H9
860.1-0833-035A1-MM	●	8.33	35.00	47.00	89.00	10.00	140.00	87.48	1.52	4.20	20	h6	H9
860.1-0840-035A1-MM	●	8.40	35.00	47.00	89.00	10.00	140.00	87.47	1.53	4.17	20	h6	H9
860.1-0850-035A1-MM	●	8.50	35.00	47.00	89.00	10.00	140.00	87.45	1.55	4.12	20	h6	H9
860.1-0860-035A1-MM	●	8.60	35.00	47.00	89.00	10.00	140.00	87.43	1.57	4.07	20	h6	H9
860.1-0870-035A1-MM	●	8.70	35.00	47.00	89.00	10.00	140.00	87.42	1.58	4.02	20	h6	H9
860.1-0873-035A1-MM	●	8.73	35.00	47.00	89.00	10.00	140.00	87.41	1.59	4.01	20	h6	H9
860.1-0880-035A1-MM	●	8.80	35.00	47.00	89.00	10.00	140.00	87.40	1.60	3.98	20	h6	H9
860.1-0890-035A1-MM	●	8.90	35.00	47.00	89.00	10.00	140.00	87.38	1.62	3.93	20	h6	H9
860.1-0900-035A1-MM	●	9.00	35.00	47.00	89.00	10.00	140.00	87.36	1.64	3.89	20	h6	H9
860.1-0910-035A1-MM	●	9.10	35.00	47.00	89.00	10.00	140.00	87.34	1.66	3.85	20	h6	H9
860.1-0913-035A1-MM	●	9.13	35.00	47.00	89.00	10.00	140.00	87.34	1.66	3.83	20	h6	H9
860.1-0920-035A1-MM	●	9.20	35.00	47.00	89.00	10.00	140.00	87.33	1.67	3.80	20	h6	H9
860.1-0930-035A1-MM	●	9.30	35.00	47.00	89.00	10.00	140.00	87.31	1.69	3.76	20	h6	H9
860.1-0940-035A1-MM	●	9.40	35.00	47.00	89.00	10.00	140.00	87.29	1.71	3.72	20	h6	H9
860.1-0950-035A1-MM	●	9.50	35.00	47.00	89.00	10.00	140.00	87.27	1.73	3.68	20	h6	H9
860.1-0953-035A1-MM	●	9.52	35.00	47.00	89.00	10.00	140.00	87.27	1.73	3.67	20	h6	H9
860.1-0960-035A1-MM	●	9.60	35.00	47.00	89.00	10.00	140.00	87.25	1.75	3.65	20	h6	H9
860.1-0970-035A1-MM	●	9.70	35.00	47.00	89.00	10.00	140.00	87.24	1.76	3.61	20	h6	H9
860.1-0980-035A1-MM	●	9.80	35.00	47.00	89.00	10.00	140.00	87.22	1.78	3.57	20	h6	H9
860.1-0990-035A1-MM	●	9.90	35.00	47.00	89.00	10.00	140.00	87.20	1.80	3.54	20	h6	H9
860.1-0992-035A1-MM	●	9.92	35.00	47.00	89.00	10.00	140.00	87.19	1.80	3.53	20	h6	H9
860.1-1010-040A1-MM	●	10.10	40.00	55.00	102.00	12.00	140.00	100.16	1.84	3.96	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

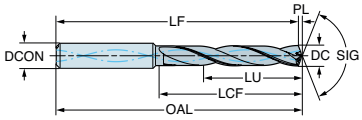
Metrico (mm)

	M												
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-1020-040A1-MM	●	10.20	40.00	55.00	102.00	12.00	140.00	100.14	1.86	3.92	20	h6	H9
860.1-1030-040A1-MM	●	10.30	40.00	55.00	102.00	12.00	140.00	100.13	1.87	3.88	20	h6	H9
860.1-1032-040A1-MM	●	10.32	40.00	55.00	102.00	12.00	140.00	100.12	1.88	3.88	20	h6	H9
860.1-1040-040A1-MM	●	10.40	40.00	55.00	102.00	12.00	140.00	100.11	1.89	3.85	20	h6	H9
860.1-1050-040A1-MM	●	10.50	40.00	55.00	102.00	12.00	140.00	100.09	1.91	3.81	20	h6	H9
860.1-1060-040A1-MM	●	10.60	40.00	55.00	102.00	12.00	140.00	100.07	1.93	3.77	20	h6	H9
860.1-1070-040A1-MM	●	10.70	40.00	55.00	102.00	12.00	140.00	100.05	1.95	3.74	20	h6	H9
860.1-1072-040A1-MM	●	10.72	40.00	55.00	102.00	12.00	140.00	100.05	1.95	3.73	20	h6	H9
860.1-1080-040A1-MM	●	10.80	40.00	55.00	102.00	12.00	140.00	100.04	1.97	3.70	20	h6	H9
860.1-1090-040A1-MM	●	10.90	40.00	55.00	102.00	12.00	140.00	100.02	1.98	3.67	20	h6	H9
860.1-1100-040A1-MM	●	11.00	40.00	55.00	102.00	12.00	140.00	100.00	2.00	3.64	20	h6	H9
860.1-1110-040A1-MM	●	11.10	40.00	55.00	102.00	12.00	140.00	99.98	2.02	3.60	20	h6	H9
860.1-1111-040A1-MM	●	11.11	40.00	55.00	102.00	12.00	140.00	99.98	2.02	3.60	20	h6	H9
860.1-1120-040A1-MM	●	11.20	40.00	55.00	102.00	12.00	140.00	99.96	2.04	3.57	20	h6	H9
860.1-1130-040A1-MM	●	11.30	40.00	55.00	102.00	12.00	140.00	99.94	2.06	3.54	20	h6	H9
860.1-1140-040A1-MM	●	11.40	40.00	55.00	102.00	12.00	140.00	99.93	2.08	3.51	20	h6	H9
860.1-1150-040A1-MM	●	11.50	40.00	55.00	102.00	12.00	140.00	99.91	2.09	3.48	20	h6	H9
860.1-1151-040A1-MM	●	11.51	40.00	55.00	102.00	12.00	140.00	99.90	2.10	3.48	20	h6	H9
860.1-1160-040A1-MM	●	11.60	40.00	55.00	102.00	12.00	140.00	99.89	2.11	3.45	20	h6	H9
860.1-1170-040A1-MM	●	11.70	40.00	55.00	102.00	12.00	140.00	99.87	2.13	3.42	20	h6	H9
860.1-1180-040A1-MM	●	11.80	40.00	55.00	102.00	12.00	140.00	99.85	2.15	3.39	20	h6	H9
860.1-1190-040A1-MM	●	11.90	40.00	55.00	102.00	12.00	140.00	99.83	2.17	3.36	20	h6	H9
860.1-1210-043A1-MM	●	12.10	43.00	60.00	107.00	14.00	140.00	104.80	2.20	3.55	20	h6	H9
860.1-1220-043A1-MM	●	12.20	43.00	60.00	107.00	14.00	140.00	104.78	2.22	3.52	20	h6	H9
860.1-1230-043A1-MM	●	12.30	43.00	60.00	107.00	14.00	140.00	104.76	2.24	3.50	20	h6	H9
860.1-1250-043A1-MM	●	12.50	43.00	60.00	107.00	14.00	140.00	104.72	2.28	3.44	20	h6	H9
860.1-1260-043A1-MM	●	12.60	43.00	60.00	107.00	14.00	140.00	104.71	2.29	3.41	20	h6	H9
860.1-1270-043A1-MM	●	12.70	43.00	60.00	107.00	14.00	140.00	104.69	2.31	3.39	20	h6	H9
860.1-1280-043A1-MM	●	12.80	43.00	60.00	107.00	14.00	140.00	104.67	2.33	3.36	20	h6	H9
860.1-1290-043A1-MM	●	12.90	43.00	60.00	107.00	14.00	140.00	104.65	2.35	3.33	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 3xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

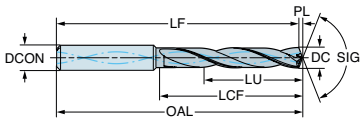
Metrico (mm)

	M													
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-1300-043A1-MM	●	13.00	43.00	60.00	107.00	14.00	140.00	104.63	2.37	3.31	20	h6	H9
860.1-1310-043A1-MM	●	13.10	43.00	60.00	107.00	14.00	140.00	104.62	2.38	3.28	20	h6	H9
860.1-1330-043A1-MM	●	13.30	43.00	60.00	107.00	14.00	140.00	104.58	2.42	3.23	20	h6	H9
860.1-1349-043A1-MM	●	13.49	43.00	60.00	107.00	14.00	140.00	104.54	2.45	3.19	20	h6	H9
860.1-1350-043A1-MM	●	13.50	43.00	60.00	107.00	14.00	140.00	104.54	2.46	3.19	20	h6	H9
860.1-1380-043A1-MM	●	13.80	43.00	60.00	107.00	14.00	140.00	104.49	2.51	3.12	20	h6	H9
860.1-1400-043A1-MM	●	14.00	43.00	60.00	107.00	14.00	140.00	104.45	2.55	3.07	20	h6	H9
860.1-1429-045A1-MM	●	14.29	45.00	65.00	115.00	16.00	140.00	112.40	2.60	3.15	20	h6	H9
860.1-1440-045A1-MM	●	14.40	45.00	65.00	115.00	16.00	140.00	112.38	2.62	3.13	20	h6	H9
860.1-1450-045A1-MM	●	14.50	45.00	65.00	115.00	16.00	140.00	112.36	2.64	3.10	20	h6	H9
860.1-1475-045A1-MM	●	14.75	45.00	65.00	115.00	16.00	140.00	112.32	2.68	3.05	20	h6	H9
860.1-1480-045A1-MM	●	14.80	45.00	65.00	115.00	16.00	140.00	112.31	2.69	3.04	20	h6	H9
860.1-1500-045A1-MM	●	15.00	45.00	65.00	115.00	16.00	140.00	112.27	2.73	3.00	20	h6	H9
860.1-1510-045A1-MM	●	15.10	45.00	65.00	115.00	16.00	140.00	112.25	2.75	2.98	20	h6	H9
860.1-1520-045A1-MM	●	15.20	45.00	65.00	115.00	16.00	140.00	112.23	2.77	2.96	20	h6	H9
860.1-1530-045A1-MM	●	15.30	45.00	65.00	115.00	16.00	140.00	112.22	2.78	2.94	20	h6	H9
860.1-1550-045A1-MM	●	15.50	45.00	65.00	115.00	16.00	140.00	112.18	2.82	2.90	20	h6	H9
860.1-1580-045A1-MM	●	15.80	45.00	65.00	115.00	16.00	140.00	112.13	2.88	2.85	20	h6	H9
860.1-1588-045A1-MM	●	15.88	45.00	65.00	115.00	16.00	140.00	112.11	2.89	2.83	20	h6	H9
860.1-1650-051A1-MM	●	16.50	51.00	73.00	123.00	18.00	140.00	120.00	3.00	3.09	20	h6	H9
860.1-1700-051A1-MM	●	17.00	51.00	73.00	123.00	18.00	140.00	119.91	3.09	3.00	20	h6	H9
860.1-1750-051A1-MM	●	17.50	51.00	73.00	123.00	18.00	140.00	119.82	3.18	2.91	20	h6	H9
860.1-1850-055A1-MM	●	18.50	55.00	79.00	131.00	20.00	140.00	127.63	3.37	2.97	20	h6	H9
860.1-1900-055A1-MM	●	19.00	55.00	79.00	131.00	20.00	140.00	127.54	3.46	2.89	20	h6	H9
860.1-1950-055A1-MM	●	19.50	55.00	79.00	131.00	20.00	140.00	127.45	3.55	2.82	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

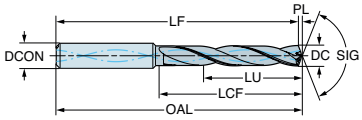
Metrico (mm)

	M												
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-0300-019A1-MM	●	3.00	19.00	24.00	66.00	6.00	140.00	65.45	0.55	6.33	20	h6	H9
860.1-0310-019A1-MM	●	3.10	19.00	24.00	66.00	6.00	140.00	65.44	0.56	6.13	20	h6	H9
860.1-0318-019A1-MM	●	3.17	19.00	24.00	66.00	6.00	140.00	65.42	0.58	5.98	20	h6	H9
860.1-0320-019A1-MM	●	3.20	19.00	24.00	66.00	6.00	140.00	65.42	0.58	5.94	20	h6	H9
860.1-0325-019A1-MM	●	3.25	19.00	24.00	66.00	6.00	140.00	65.41	0.59	5.85	20	h6	H9
860.1-0330-019A1-MM	●	3.30	19.00	24.00	66.00	6.00	140.00	65.40	0.60	5.76	20	h6	H9
860.1-0340-019A1-MM	●	3.40	19.00	24.00	66.00	6.00	140.00	65.38	0.62	5.59	20	h6	H9
860.1-0350-019A1-MM	●	3.50	19.00	24.00	66.00	6.00	140.00	65.36	0.64	5.43	20	h6	H9
860.1-0357-019A1-MM	●	3.57	19.00	24.00	66.00	6.00	140.00	65.35	0.65	5.32	20	h6	H9
860.1-0360-019A1-MM	●	3.60	19.00	24.00	66.00	6.00	140.00	65.35	0.65	5.28	20	h6	H9
860.1-0370-019A1-MM	●	3.70	19.00	24.00	66.00	6.00	140.00	65.33	0.67	5.14	20	h6	H9
860.1-0380-029A1-MM	●	3.80	29.00	36.00	74.00	6.00	140.00	73.31	0.69	7.63	20	h6	H9
860.1-0390-029A1-MM	●	3.90	29.00	36.00	74.00	6.00	140.00	73.29	0.71	7.44	20	h6	H9
860.1-0397-029A1-MM	●	3.97	29.00	36.00	74.00	6.00	140.00	73.28	0.72	7.31	20	h6	H9
860.1-0400-029A1-MM	●	4.00	29.00	36.00	74.00	6.00	140.00	73.27	0.73	7.25	20	h6	H9
860.1-0410-029A1-MM	●	4.10	29.00	36.00	74.00	6.00	140.00	73.25	0.75	7.07	20	h6	H9
860.1-0420-029A1-MM	●	4.20	29.00	36.00	74.00	6.00	140.00	73.24	0.76	6.90	20	h6	H9
860.1-0430-029A1-MM	●	4.30	29.00	36.00	74.00	6.00	140.00	73.22	0.78	6.74	20	h6	H9
860.1-0437-029A1-MM	●	4.37	29.00	36.00	74.00	6.00	140.00	73.21	0.80	6.64	20	h6	H9
860.1-0440-029A1-MM	●	4.40	29.00	36.00	74.00	6.00	140.00	73.20	0.80	6.59	20	h6	H9
860.1-0450-029A1-MM	●	4.50	29.00	36.00	74.00	6.00	140.00	73.18	0.82	6.44	20	h6	H9
860.1-0460-029A1-MM	●	4.60	29.00	36.00	74.00	6.00	140.00	73.16	0.84	6.30	20	h6	H9
860.1-0465-029A1-MM	●	4.65	29.00	36.00	74.00	6.00	140.00	73.15	0.85	6.24	20	h6	H9
860.1-0470-029A1-MM	●	4.70	29.00	36.00	74.00	6.00	140.00	73.14	0.86	6.17	20	h6	H9
860.1-0476-035A1-MM	●	4.76	35.00	44.00	82.00	6.00	140.00	81.13	0.87	7.35	20	h6	H9
860.1-0480-035A1-MM	●	4.80	35.00	44.00	82.00	6.00	140.00	81.13	0.87	7.29	20	h6	H9
860.1-0490-035A1-MM	●	4.90	35.00	44.00	82.00	6.00	140.00	81.11	0.89	7.14	20	h6	H9
860.1-0500-035A1-MM	●	5.00	35.00	44.00	82.00	6.00	140.00	81.09	0.91	7.00	20	h6	H9
860.1-0510-035A1-MM	●	5.10	35.00	44.00	82.00	6.00	140.00	81.07	0.93	6.86	20	h6	H9
860.1-0516-035A1-MM	●	5.16	35.00	44.00	82.00	6.00	140.00	81.06	0.94	6.78	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

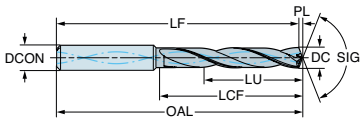
Metrico (mm)

	M													
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-0520-035A1-MM	●	5.20	35.00	44.00	82.00	6.00	140.00	81.05	0.95	6.73	20	h6	H9
860.1-0530-035A1-MM	●	5.30	35.00	44.00	82.00	6.00	140.00	81.04	0.96	6.60	20	h6	H9
860.1-0540-035A1-MM	●	5.40	35.00	44.00	82.00	6.00	140.00	81.02	0.98	6.48	20	h6	H9
860.1-0550-035A1-MM	●	5.50	35.00	44.00	82.00	6.00	140.00	81.00	1.00	6.36	20	h6	H9
860.1-0555-035A1-MM	●	5.55	35.00	44.00	82.00	6.00	140.00	80.99	1.01	6.31	20	h6	H9
860.1-0556-035A1-MM	●	5.56	35.00	44.00	82.00	6.00	140.00	80.99	1.01	6.30	20	h6	H9
860.1-0560-035A1-MM	●	5.60	35.00	44.00	82.00	6.00	140.00	80.98	1.02	6.25	20	h6	H9
860.1-0570-035A1-MM	●	5.70	35.00	44.00	82.00	6.00	140.00	80.96	1.04	6.14	20	h6	H9
860.1-0580-035A1-MM	●	5.80	35.00	44.00	82.00	6.00	140.00	80.94	1.06	6.03	20	h6	H9
860.1-0590-035A1-MM	●	5.90	35.00	44.00	82.00	6.00	140.00	80.93	1.07	5.93	20	h6	H9
860.1-0595-035A1-MM	●	5.95	35.00	44.00	82.00	6.00	140.00	80.92	1.08	5.88	20	h6	H9
860.1-0610-043A1-MM	●	6.10	43.00	53.00	91.00	8.00	140.00	89.89	1.11	7.05	20	h6	H9
860.1-0620-043A1-MM	●	6.20	43.00	53.00	91.00	8.00	140.00	89.87	1.13	6.94	20	h6	H9
860.1-0630-043A1-MM	●	6.30	43.00	53.00	91.00	8.00	140.00	89.85	1.15	6.83	20	h6	H9
860.1-0635-043A1-MM	●	6.35	43.00	53.00	91.00	8.00	140.00	89.84	1.16	6.77	20	h6	H9
860.1-0640-043A1-MM	●	6.40	43.00	53.00	91.00	8.00	140.00	89.83	1.16	6.72	20	h6	H9
860.1-0650-043A1-MM	●	6.50	43.00	53.00	91.00	8.00	140.00	89.82	1.18	6.62	20	h6	H9
860.1-0660-043A1-MM	●	6.60	43.00	53.00	91.00	8.00	140.00	89.80	1.20	6.52	20	h6	H9
860.1-0670-043A1-MM	●	6.70	43.00	53.00	91.00	8.00	140.00	89.78	1.22	6.42	20	h6	H9
860.1-0675-043A1-MM	●	6.75	43.00	53.00	91.00	8.00	140.00	89.77	1.23	6.37	20	h6	H9
860.1-0680-043A1-MM	●	6.80	43.00	53.00	91.00	8.00	140.00	89.76	1.24	6.32	20	h6	H9
860.1-0690-043A1-MM	●	6.90	43.00	53.00	91.00	8.00	140.00	89.74	1.26	6.23	20	h6	H9
860.1-0700-043A1-MM	●	7.00	43.00	53.00	91.00	8.00	140.00	89.73	1.27	6.14	20	h6	H9
860.1-0710-043A1-MM	●	7.10	43.00	53.00	91.00	8.00	140.00	89.71	1.29	6.06	20	h6	H9
860.1-0714-043A1-MM	●	7.14	43.00	53.00	91.00	8.00	140.00	89.70	1.30	6.02	20	h6	H9
860.1-0720-043A1-MM	●	7.20	43.00	53.00	91.00	8.00	140.00	89.69	1.31	5.97	20	h6	H9
860.1-0730-043A1-MM	●	7.30	43.00	53.00	91.00	8.00	140.00	89.67	1.33	5.89	20	h6	H9
860.1-0740-043A1-MM	●	7.40	43.00	53.00	91.00	8.00	140.00	89.65	1.35	5.81	20	h6	H9
860.1-0750-043A1-MM	●	7.50	43.00	53.00	91.00	8.00	140.00	89.64	1.37	5.73	20	h6	H9
860.1-0754-043A1-MM	●	7.54	43.00	53.00	91.00	8.00	140.00	89.63	1.37	5.70	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

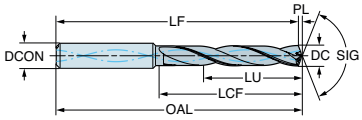
Metrico (mm)

	M												
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-0760-043A1-MM	●	7.60	43.00	53.00	91.00	8.00	140.00	89.62	1.38	5.66	20	h6	H9
860.1-0770-043A1-MM	●	7.70	43.00	53.00	91.00	8.00	140.00	89.60	1.40	5.58	20	h6	H9
860.1-0780-043A1-MM	●	7.80	43.00	53.00	91.00	8.00	140.00	89.58	1.42	5.51	20	h6	H9
860.1-0790-043A1-MM	●	7.90	43.00	53.00	91.00	8.00	140.00	89.56	1.44	5.44	20	h6	H9
860.1-0794-043A1-MM	●	7.94	43.00	53.00	91.00	8.00	140.00	89.56	1.45	5.42	20	h6	H9
860.1-0810-049A1-MM	●	8.10	49.00	61.00	103.00	10.00	140.00	101.53	1.47	6.05	20	h6	H9
860.1-0820-049A1-MM	●	8.20	49.00	61.00	103.00	10.00	140.00	101.51	1.49	5.98	20	h6	H9
860.1-0830-049A1-MM	●	8.30	49.00	61.00	103.00	10.00	140.00	101.49	1.51	5.90	20	h6	H9
860.1-0833-049A1-MM	●	8.33	49.00	61.00	103.00	10.00	140.00	101.48	1.52	5.88	20	h6	H9
860.1-0840-049A1-MM	●	8.40	49.00	61.00	103.00	10.00	140.00	101.47	1.53	5.83	20	h6	H9
860.1-0850-049A1-MM	●	8.50	49.00	61.00	103.00	10.00	140.00	101.45	1.55	5.76	20	h6	H9
860.1-0860-049A1-MM	●	8.60	49.00	61.00	103.00	10.00	140.00	101.43	1.57	5.70	20	h6	H9
860.1-0870-049A1-MM	●	8.70	49.00	61.00	103.00	10.00	140.00	101.42	1.58	5.63	20	h6	H9
860.1-0873-049A1-MM	●	8.73	49.00	61.00	103.00	10.00	140.00	101.41	1.59	5.61	20	h6	H9
860.1-0880-049A1-MM	●	8.80	49.00	61.00	103.00	10.00	140.00	101.40	1.60	5.57	20	h6	H9
860.1-0890-049A1-MM	●	8.90	49.00	61.00	103.00	10.00	140.00	101.38	1.62	5.51	20	h6	H9
860.1-0900-049A1-MM	●	9.00	49.00	61.00	103.00	10.00	140.00	101.36	1.64	5.44	20	h6	H9
860.1-0910-049A1-MM	●	9.10	49.00	61.00	103.00	10.00	140.00	101.34	1.66	5.38	20	h6	H9
860.1-0913-049A1-MM	●	9.13	49.00	61.00	103.00	10.00	140.00	101.34	1.66	5.37	20	h6	H9
860.1-0920-049A1-MM	●	9.20	49.00	61.00	103.00	10.00	140.00	101.33	1.67	5.33	20	h6	H9
860.1-0930-049A1-MM	●	9.30	49.00	61.00	103.00	10.00	140.00	101.31	1.69	5.27	20	h6	H9
860.1-0940-049A1-MM	●	9.40	49.00	61.00	103.00	10.00	140.00	101.29	1.71	5.21	20	h6	H9
860.1-0950-049A1-MM	●	9.50	49.00	61.00	103.00	10.00	140.00	101.27	1.73	5.16	20	h6	H9
860.1-0953-049A1-MM	●	9.52	49.00	61.00	103.00	10.00	140.00	101.27	1.73	5.14	20	h6	H9
860.1-0960-049A1-MM	●	9.60	49.00	61.00	103.00	10.00	140.00	101.25	1.75	5.10	20	h6	H9
860.1-0970-049A1-MM	●	9.70	49.00	61.00	103.00	10.00	140.00	101.24	1.76	5.05	20	h6	H9
860.1-0980-049A1-MM	●	9.80	49.00	61.00	103.00	10.00	140.00	101.22	1.78	5.00	20	h6	H9
860.1-0990-049A1-MM	●	9.90	49.00	61.00	103.00	10.00	140.00	101.20	1.80	4.95	20	h6	H9
860.1-0992-049A1-MM	●	9.92	49.00	61.00	103.00	10.00	140.00	101.19	1.80	4.94	20	h6	H9
860.1-1010-056A1-MM	●	10.10	56.00	71.00	118.00	12.00	140.00	116.16	1.84	5.54	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING
PVD TiAlSiN

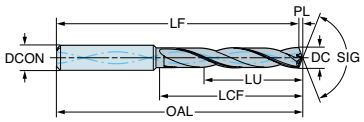
Metrico (mm)

	M													
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-1020-056A1-MM	●	10.20	56.00	71.00	118.00	12.00	140.00	116.14	1.86	5.49	20	h6	H9
860.1-1030-056A1-MM	●	10.30	56.00	71.00	118.00	12.00	140.00	116.13	1.87	5.44	20	h6	H9
860.1-1032-056A1-MM	●	10.32	56.00	71.00	118.00	12.00	140.00	116.12	1.88	5.43	20	h6	H9
860.1-1040-056A1-MM	●	10.40	56.00	71.00	118.00	12.00	140.00	116.11	1.89	5.38	20	h6	H9
860.1-1050-056A1-MM	●	10.50	56.00	71.00	118.00	12.00	140.00	116.09	1.91	5.33	20	h6	H9
860.1-1060-056A1-MM	●	10.60	56.00	71.00	118.00	12.00	140.00	116.07	1.93	5.28	20	h6	H9
860.1-1070-056A1-MM	●	10.70	56.00	71.00	118.00	12.00	140.00	116.05	1.95	5.23	20	h6	H9
860.1-1072-056A1-MM	●	10.72	56.00	71.00	118.00	12.00	140.00	116.05	1.95	5.23	20	h6	H9
860.1-1080-056A1-MM	●	10.80	56.00	71.00	118.00	12.00	140.00	116.04	1.97	5.19	20	h6	H9
860.1-1090-056A1-MM	●	10.90	56.00	71.00	118.00	12.00	140.00	116.02	1.98	5.14	20	h6	H9
860.1-1100-056A1-MM	●	11.00	56.00	71.00	118.00	12.00	140.00	116.00	2.00	5.09	20	h6	H9
860.1-1110-056A1-MM	●	11.10	56.00	71.00	118.00	12.00	140.00	115.98	2.02	5.05	20	h6	H9
860.1-1111-056A1-MM	●	11.11	56.00	71.00	118.00	12.00	140.00	115.98	2.02	5.04	20	h6	H9
860.1-1120-056A1-MM	●	11.20	56.00	71.00	118.00	12.00	140.00	115.96	2.04	5.00	20	h6	H9
860.1-1130-056A1-MM	●	11.30	56.00	71.00	118.00	12.00	140.00	115.94	2.06	4.96	20	h6	H9
860.1-1140-056A1-MM	●	11.40	56.00	71.00	118.00	12.00	140.00	115.93	2.08	4.91	20	h6	H9
860.1-1150-056A1-MM	●	11.50	56.00	71.00	118.00	12.00	140.00	115.91	2.09	4.87	20	h6	H9
860.1-1151-056A1-MM	●	11.51	56.00	71.00	118.00	12.00	140.00	115.90	2.10	4.87	20	h6	H9
860.1-1160-056A1-MM	●	11.60	56.00	71.00	118.00	12.00	140.00	115.89	2.11	4.83	20	h6	H9
860.1-1170-056A1-MM	●	11.70	56.00	71.00	118.00	12.00	140.00	115.87	2.13	4.79	20	h6	H9
860.1-1180-056A1-MM	●	11.80	56.00	71.00	118.00	12.00	140.00	115.85	2.15	4.75	20	h6	H9
860.1-1190-056A1-MM	●	11.90	56.00	71.00	118.00	12.00	140.00	115.83	2.17	4.71	20	h6	H9
860.1-1210-060A1-MM	●	12.10	60.00	77.00	124.00	14.00	140.00	121.80	2.20	4.96	20	h6	H9
860.1-1220-060A1-MM	●	12.20	60.00	77.00	124.00	14.00	140.00	121.78	2.22	4.92	20	h6	H9
860.1-1230-060A1-MM	●	12.30	60.00	77.00	124.00	14.00	140.00	121.76	2.24	4.88	20	h6	H9
860.1-1250-060A1-MM	●	12.50	60.00	77.00	124.00	14.00	140.00	121.72	2.28	4.80	20	h6	H9
860.1-1260-060A1-MM	●	12.60	60.00	77.00	124.00	14.00	140.00	121.71	2.29	4.76	20	h6	H9
860.1-1270-060A1-MM	●	12.70	60.00	77.00	124.00	14.00	140.00	121.69	2.31	4.72	20	h6	H9
860.1-1280-060A1-MM	●	12.80	60.00	77.00	124.00	14.00	140.00	121.67	2.33	4.69	20	h6	H9
860.1-1290-060A1-MM	●	12.90	60.00	77.00	124.00	14.00	140.00	121.65	2.35	4.65	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 860-MM, punta in metallo duro integrale per ISO-M

Profondità nominale di foratura 5xD. Adduzione interna di refrigerante



Valori comuni dei dati

COATING

PVD TiAlSiN

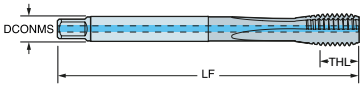
Metrico (mm)

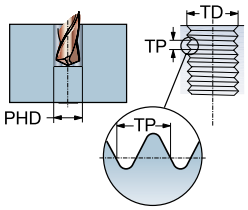
	M												
Codice di ordinazione	**M2BM**	**DC [mm]**	**LU [mm]**	**LCF [mm]**	**OAL [mm]**	**$DCON_{MS}$ [mm]**	**SIG [deg]**	**LF [mm]**	**PL [mm]**	**ULDR**	**CP [bar]**	**TCDCON**	**TCHA**
860.1-1300-060A1-MM	●	13.00	60.00	77.00	124.00	14.00	140.00	121.63	2.37	4.62	20	h6	H9
860.1-1310-060A1-MM	●	13.10	60.00	77.00	124.00	14.00	140.00	121.62	2.38	4.58	20	h6	H9
860.1-1330-060A1-MM	●	13.30	60.00	77.00	124.00	14.00	140.00	121.58	2.42	4.51	20	h6	H9
860.1-1349-060A1-MM	●	13.49	60.00	77.00	124.00	14.00	140.00	121.54	2.45	4.45	20	h6	H9
860.1-1350-060A1-MM	●	13.50	60.00	77.00	124.00	14.00	140.00	121.54	2.46	4.44	20	h6	H9
860.1-1380-060A1-MM	●	13.80	60.00	77.00	124.00	14.00	140.00	121.49	2.51	4.35	20	h6	H9
860.1-1420-063A1-MM	●	14.20	63.00	83.00	133.00	16.00	140.00	130.42	2.58	4.44	20	h6	H9
860.1-1429-063A1-MM	●	14.29	63.00	83.00	133.00	16.00	140.00	130.40	2.60	4.41	20	h6	H9
860.1-1440-063A1-MM	●	14.40	63.00	83.00	133.00	16.00	140.00	130.38	2.62	4.38	20	h6	H9
860.1-1450-063A1-MM	●	14.50	63.00	83.00	133.00	16.00	140.00	130.36	2.64	4.34	20	h6	H9
860.1-1475-063A1-MM	●	14.75	63.00	83.00	133.00	16.00	140.00	130.32	2.68	4.27	20	h6	H9
860.1-1480-063A1-MM	●	14.80	63.00	83.00	133.00	16.00	140.00	130.31	2.69	4.26	20	h6	H9
860.1-1500-063A1-MM	●	15.00	63.00	83.00	133.00	16.00	140.00	130.27	2.73	4.20	20	h6	H9
860.1-1510-063A1-MM	●	15.10	63.00	83.00	133.00	16.00	140.00	130.25	2.75	4.17	20	h6	H9
860.1-1520-063A1-MM	●	15.20	63.00	83.00	133.00	16.00	140.00	130.23	2.77	4.14	20	h6	H9
860.1-1530-063A1-MM	●	15.30	63.00	83.00	133.00	16.00	140.00	130.22	2.78	4.12	20	h6	H9
860.1-1550-063A1-MM	●	15.50	63.00	83.00	133.00	16.00	140.00	130.18	2.82	4.06	20	h6	H9
860.1-1580-063A1-MM	●	15.80	63.00	83.00	133.00	16.00	140.00	130.13	2.88	3.99	20	h6	H9
860.1-1588-063A1-MM	●	15.88	63.00	83.00	133.00	16.00	140.00	130.11	2.89	3.97	20	h6	H9
860.1-1650-071A1-MM	●	16.50	71.00	93.00	143.00	18.00	140.00	140.00	3.00	4.30	20	h6	H9
860.1-1700-071A1-MM	●	17.00	71.00	93.00	143.00	18.00	140.00	139.91	3.09	4.18	20	h6	H9
860.1-1750-071A1-MM	●	17.50	71.00	93.00	143.00	18.00	140.00	139.82	3.18	4.06	20	h6	H9
860.1-1850-077A1-MM	●	18.50	77.00	101.00	153.00	20.00	140.00	149.63	3.37	4.16	20	h6	H9
860.1-1900-077A1-MM	●	19.00	77.00	101.00	153.00	20.00	140.00	149.54	3.46	4.05	20	h6	H9
860.1-1950-077A1-MM	●	19.50	77.00	101.00	153.00	20.00	140.00	149.45	3.55	3.95	20	h6	H9

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature diritte

Tipo di filetto: metrico





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

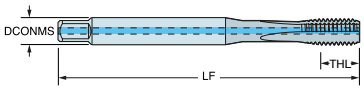
Metrico (mm)

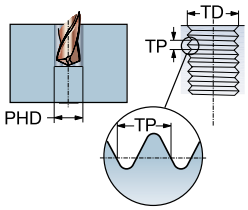
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	$DCON_{MS}$ [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM104DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	15.00	3	6.00	DIN371	C = 2-3xTP
T100-PM106DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	15.00	3	6.00	DIN371	E = 1,5-2xTP
T100-PM104DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	3	6.80	DIN371	C = 2-3xTP
T100-PM104DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	C = 2-3xTP
T100-PM106DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	E = 1,5-2xTP
T100-PM105DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	3	10.30	DIN376	C = 2-3xTP
T100-PM107DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	3	10.30	DIN376	E = 1,5-2xTP
T100-PM105DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	3	12.00	DIN376	C = 2-3xTP
T100-PM107DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	3	12.00	DIN376	E = 1,5-2xTP
T100-PM105DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	3	14.50	DIN376	C = 2-3xTP
T100-PM107DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	3	14.50	DIN376	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature diritte

Tipo di filetto: metrico





Valori comuni dei dati

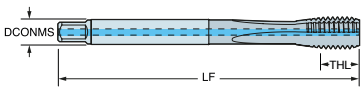
SUBSTRATE	COATING
HSS-E-PM	PVD TiN

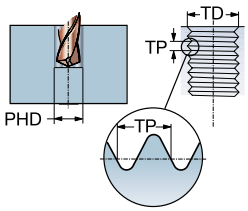
Metrico (mm)

Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	$DCON_{MS}$ [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	P												
T100-PM175JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	150.00	20.00	3	8.50	JIS-B-4430	C = 2-3xTP
T100-PM175JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	150.00	23.00	3	10.30	JIS-B-4430	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

Tipo di filetto: metrico





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

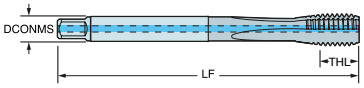
Metrico (mm)

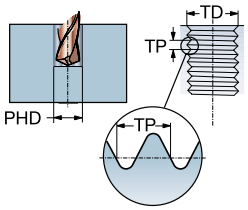
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	$DCON_{MS}$ [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
	P												
T100-PM104AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.00	3	6.80	DIN/ANSI	C = 2-3xTP
T100-PM104AA-M10	●	M 10	1.50	10.00	9.68	38.50	6HX	100.00	20.00	3	8.50	DIN/ANSI	C = 2-3xTP
T100-PM105AA-M12	●	M 12	1.75	12.00	9.32	55.00	6HX	110.00	23.00	3	10.30	DIN/ANSI	C = 2-3xTP
T100-PM105AA-M16	●	M 16	2.00	16.00	12.19	55.00	6HX	110.00	25.00	3	14.50	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature diritte

Tipo di filetto: metrico a passo fine





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

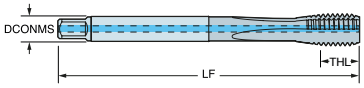
Metrico (mm)

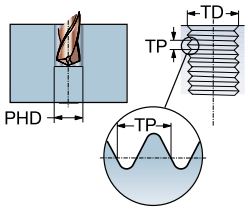
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	$DCON_{MS}$ [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM104AB-M8X075	●	MF 8x0.75	0.75	8.00	8.08	36.00	6HX	80.00	15.00	3	7.30	DIN/ANSI	C = 2-3xTP
T100-PM104AB-M10X100	●	MF 10x1	1.00	10.00	9.68	43.00	6HX	90.00	18.00	3	9.00	DIN/ANSI	C = 2-3xTP
T100-PM104AB-M10X125	●	MF 10x1.25	1.25	10.00	9.68	48.00	6HX	100.00	20.00	3	8.80	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M12X100	●	MF 12x1	1.00	12.00	9.32	50.00	6HX	100.00	21.00	3	11.00	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M12X125	●	MF 12x1.25	1.25	12.00	9.32	50.00	6HX	100.00	21.00	3	10.80	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	50.00	6HX	100.00	21.00	3	10.60	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M14X100	●	MF 14x1	1.00	14.00	10.90	50.00	6HX	100.00	21.00	3	13.00	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M14X125	●	MF 14x1.25	1.25	14.00	10.90	50.00	6HX	100.00	21.00	3	12.80	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	50.00	6HX	100.00	21.00	3	12.70	DIN/ANSI	C = 2-3xTP
T100-PM105AB-M16X150	●	MF 16x1.5	1.50	16.00	12.19	50.00	6HX	100.00	21.00	3	14.70	DIN/ANSI	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature diritte

Tipo di filetto: UNC





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

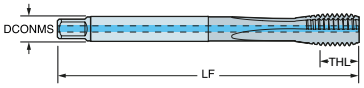
Metrico (mm)

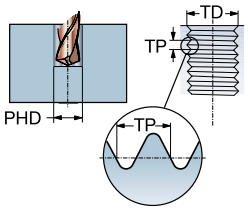
	P												
Codice di ordinazione	**P1PL**	**TDZ**	**TD [mm]**	**$DCON_{MS}$ [mm]**	**TPI**	**LU [mm]**	**TCTR**	**LF [mm]**	**THL [mm]**	**NOF**	**PHD [mm]**	**BSG**	**THCHT**
T100-PM106AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	16.00	3	5.10	DIN/ANSI	E = 1,5-2xTP
T100-PM104AE-5/16	●	UNC 5/16-18	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.70	DIN/ANSI	C = 2-3xTP
T100-PM106AE-5/16	●	UNC 5/16-18	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.70	DIN/ANSI	E = 1,5-2xTP
T100-PM104AE-3/8	●	UNC 3/8-16	9.52	9.68	16	39.00	2BX	100.00	21.30	3	8.00	DIN/ANSI	C = 2-3xTP
T100-PM106AE-3/8	●	UNC 3/8-16	9.52	9.68	16	39.00	2BX	100.00	21.30	3	8.00	DIN/ANSI	E = 1,5-2xTP
T100-PM105AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2BX	100.00	20.10	3	9.40	DIN/ANSI	C = 2-3xTP
T100-PM107AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2BX	100.00	20.10	3	9.40	DIN/ANSI	E = 1,5-2xTP
T100-PM105AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	23.10	3	10.80	DIN/ANSI	C = 2-3xTP
T100-PM107AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	23.10	3	10.80	DIN/ANSI	E = 1,5-2xTP
T100-PM105AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	23.10	3	13.60	DIN/ANSI	C = 2-3xTP
T100-PM107AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	23.10	3	13.60	DIN/ANSI	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature diritte

Tipo di filetto: UNF





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

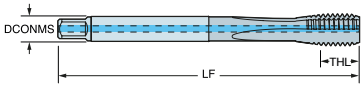
Metrico (mm)

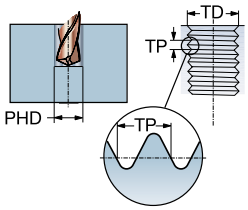
	P												
Codice di ordinazione	**P1PL**	**TDZ**	**TD [mm]**	**DCON$_{MS}$ [mm]**	**TPI**	**LU [mm]**	**TCTR**	**LF [mm]**	**THL [mm]**	**NOF**	**PHD [mm]**	**BSG**	**THCHT**
T100-PM106AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	16.00	3	5.50	DIN/ANSI	E = 1,5-2xTP
T100-PM104AF-5/16	●	UNF 5/16-24	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.90	DIN/ANSI	C = 2-3xTP
T100-PM104AF-3/8	●	UNF 3/8-24	9.52	9.68	24	37.50	2BX	100.00	20.00	4	28.00	DIN/ANSI	C = 2-3xTP
T100-PM106AF-3/8	●	UNF 3/8-24	9.52	9.68	24	37.50	2BX	100.00	20.00	3	10.60	DIN/ANSI	E = 1,5-2xTP
T100-PM105AF-7/16	●	UNF 7/16-20	11.11	8.20	20	48.00	2BX	100.00	20.00	3	9.90	DIN/ANSI	C = 2-3xTP
T100-PM105AF-1/2	●	UNF 1/2-20	12.70	9.32	20	50.00	2BX	110.00	21.00	3	7.15	DIN/ANSI	C = 2-3xTP
T100-PM107AF-1/2	●	UNF 1/2-20	12.70	9.32	20	50.00	2BX	110.00	21.00	3	13.00	DIN/ANSI	E = 1,5-2xTP
T100-PM105AF-5/8	●	UNF 5/8-18	15.88	12.19	18	50.00	2BX	110.00	21.00	3	9.00	DIN/ANSI	C = 2-3xTP
T100-PM107AF-5/8	●	UNF 5/8-18	15.88	12.19	18	50.00	2BX	110.00	21.00	3	14.50	DIN/ANSI	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature diritte

Tipo di filetto: metrico a passo fine





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

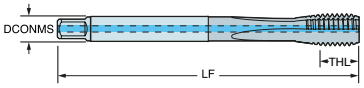
Metrico (mm)

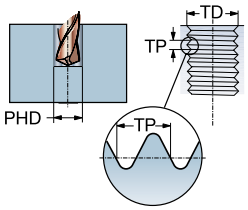
		P												
Codice di ordinazione	**P1PL**	**TDZ**	**TP [mm]**	**TD [mm]**	**DCON$_{MS}$ [mm]**	**LU [mm]**	**TCTR**	**LF [mm]**	**THL [mm]**	**NOF**	**PHD [mm]**	**BSG**	**THCHT**
T100-PM107DB-M6X075	●	MF 6x0.75	0.75	6.00	4.50	40.00	6HX	80.00	15.00	3	5.30	DIN374	E = 1,5-2xTP
T100-PM105DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	36.00	6HX	80.00	15.00	3	7.30	DIN374	C = 2-3xTP
T100-PM105DB-M8X100	●	MF 8x1	1.00	8.00	6.00	38.00	6HX	90.00	18.00	3	7.15	DIN374	C = 2-3xTP
T100-PM107DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	36.00	6HX	80.00	15.00	3	7.30	DIN374	E = 1,5-2xTP
T100-PM107DB-M8X100	●	MF 8x1	1.00	8.00	6.00	38.00	6HX	90.00	18.00	3	7.15	DIN374	E = 1,5-2xTP
T100-PM105DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	18.00	3	9.00	DIN374	C = 2-3xTP
T100-PM105DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	100.00	20.00	3	8.80	DIN374	C = 2-3xTP
T100-PM107DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	18.00	3	9.00	DIN374	E = 1,5-2xTP
T100-PM107DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	100.00	20.00	3	8.80	DIN374	E = 1,5-2xTP
T100-PM105DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	3	11.00	DIN374	C = 2-3xTP
T100-PM105DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	3	10.80	DIN374	C = 2-3xTP
T100-PM107DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	3	11.00	DIN374	E = 1,5-2xTP
T100-PM107DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	3	10.80	DIN374	E = 1,5-2xTP
T100-PM105DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	21.00	3	13.00	DIN374	C = 2-3xTP
T100-PM105DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	21.00	3	12.80	DIN374	C = 2-3xTP
T100-PM105DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	3	12.70	DIN374	C = 2-3xTP
T100-PM107DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	21.00	3	13.00	DIN374	E = 1,5-2xTP
T100-PM107DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	21.00	3	12.80	DIN374	E = 1,5-2xTP
T100-PM107DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	3	12.70	DIN374	E = 1,5-2xTP
T100-PM105DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	3	14.70	DIN374	C = 2-3xTP
T100-PM107DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	3	14.70	DIN374	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature diritte

Tipo di filetto: metrico





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrico (mm)

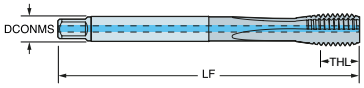
	P

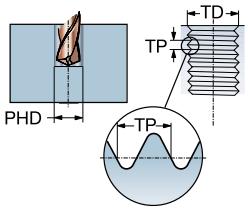
Codice di ordinazione	P1PL	TDZ	TP [mm]	TD [mm]	$DCON_{MS}$ [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
T100-PM105JA-M7	●	M 7	1.00	7.00	6.20	30.00	6HX	65.00	15.00	3	6.00	JIS-B-4430	C = 2-3xTP
T100-PM105JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	C = 2-3xTP
T100-PM107JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	E = 1,5-2xTP
T100-PM105JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JIS-B-4430	C = 2-3xTP
T100-PM107JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JIS-B-4430	E = 1,5-2xTP
T100-PM105JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	3	10.30	JIS-B-4430	C = 2-3xTP
T100-PM107JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	3	10.30	JIS-B-4430	E = 1,5-2xTP
T100-PM105JA-M14	●	M 14	2.00	14.00	10.50	44.00	6HX	88.00	25.00	3	12.00	JIS-B-4430	C = 2-3xTP
T100-PM107JA-M14	●	M 14	2.00	14.00	10.50	44.00	6HX	88.00	25.00	3	12.00	JIS-B-4430	E = 1,5-2xTP
T100-PM105JA-M16	●	M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	3	14.50	JIS-B-4430	C = 2-3xTP
T100-PM107JA-M16	●	M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	3	14.50	JIS-B-4430	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 100, maschio a tagliare con scanalature diritte

Tipo di filetto: metrico a passo fine





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

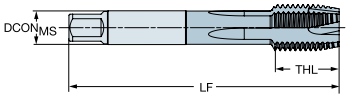
Metrico (mm)

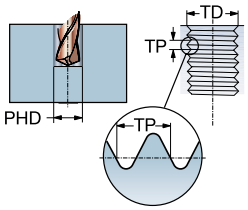
	P												
Codice di ordinazione	**P1PL**	**TDZ**	**TP [mm]**	**TD [mm]**	**DCON$_{MS}$ [mm]**	**LU [mm]**	**TCTR**	**LF [mm]**	**THL [mm]**	**NOF**	**PHD [mm]**	**BSG**	**THCHT**
T100-PM105JB-M8X075	●	MF 8x0.75	0.75	8.00	6.20	35.00	6HX	62.00	15.00	3	7.30	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M8X100	●	MF 8x1	1.00	8.00	6.20	35.00	6HX	70.00	18.00	3	7.15	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M8X100	●	MF 8x1	1.00	8.00	6.20	35.00	6HX	70.00	18.00	3	7.15	JIS-B-4436	E = 1,5-2xTP
T100-PM105JB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	70.00	18.00	3	9.00	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	75.00	20.00	3	8.80	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	70.00	18.00	3	9.00	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	75.00	20.00	3	8.80	JIS-B-4436	E = 1,5-2xTP
T100-PM105JB-M12X100	●	MF 12x1	1.00	12.00	8.50	50.00	6HX	70.00	21.00	3	11.00	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	50.00	6HX	80.00	21.00	3	10.80	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	50.00	6HX	82.00	21.00	3	10.60	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M12X100	●	MF 12x1	1.00	12.00	8.50	50.00	6HX	70.00	21.00	3	11.00	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	50.00	6HX	80.00	21.00	3	10.80	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	50.00	6HX	82.00	21.00	3	10.60	JIS-B-4436	E = 1,5-2xTP
T100-PM105JB-M14X100	●	MF 14x1	1.00	14.00	10.50	50.00	6HX	70.00	21.00	3	13.00	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M14X125	●	MF 14x1.25	1.25	14.00	10.50	50.00	6HX	88.00	21.00	3	12.80	JIS-B-4436	C = 2-3xTP
T100-PM105JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	50.00	6HX	88.00	21.00	3	12.70	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M14X100	●	MF 14x1	1.00	14.00	10.50	50.00	6HX	70.00	21.00	3	13.00	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M14X125	●	MF 14x1.25	1.25	14.00	10.50	50.00	6HX	88.00	21.00	3	12.70	JIS-B-4436	E = 1,5-2xTP
T100-PM107JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	50.00	6HX	88.00	21.00	3	14.70	JIS-B-4436	E = 1,5-2xTP
T100-PM105JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	50.00	6HX	95.00	21.00	3	14.70	JIS-B-4436	C = 2-3xTP
T100-PM107JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	50.00	6HX	95.00	21.00	3	16.60	JIS-B-4436	E = 1,5-2xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 200, maschio a tagliare con punta elicoidale

Tipo di filetto: metrico





Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

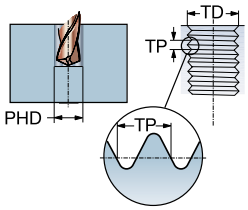
Metrico (mm)

	P	S												
Codice di ordinazione	**D110**	**D110**	**TDZ**	**TP [mm]**	**TD [mm]**	**$DCON_{MS}$ [mm]**	**LU [mm]**	**TCTR**	**LF [mm]**	**THL [mm]**	**NOF**	**PHD [mm]**	**BSG**	**THCHT**
T200-PD101DA-M24	●	○	M 24	3.00	24.00	18.00	91.00	6HX	160.00	38.00	4	21.00	DIN376	Imbocco B = 3,5-5xTP

● = Scelta prioritaria ○ = Buona scelta

CoroTap® 300, maschio a tagliare con scanalature elicoidali

Tipo di filetto: metrico



Valori comuni dei dati

SUBSTRATE	COATING
HSS-E-PM	PVD TiAlN

Metrico (mm)

	P	S													
Codice di ordinazione	**D110**	**D110**	**TDZ**	**TP [mm]**	**TD [mm]**	**DCON$_{MS}$ [mm]**	**LU [mm]**	**TCTR**	**LF [mm]**	**THL [mm]**	**NOF**	**PHD [mm]**	**BSG**	**THCHT**
T300-PD101DA-M24	●	○	M 24	3.00	24.00	18.00	91.00	6HX	160.00	30.00	4	21.00	DIN376	C = 2-3xTP

● = Scelta prioritaria ○ = Buona scelta

sandvik.coromant.com/corodrillde10

CoroDrill® DE10

Volumi elevati di foratura con la massima perfezione

CoroDrill® DE10, la nuova punta a cuspide intercambiabile ad alte prestazioni per realizzare forature corte con la massima perfezione ed efficienza in tutti i materiali.

Applicazione

— Per forature a volumi elevati in tutti i settori
— I componenti tipici sono piastre per scambiatori di calore, componentistica automotive, alberi, pompe e valvole, flange e travi strutturali in acciaio con profilo a I e H
— Tolleranza foro H9/H10
— Utilizzabile in varie applicazioni di foratura

P M K N S H

Campi di applicazione ISO

Caratteristiche e vantaggi

— Gli avanzamenti elevati consentono di raggiungere velocità di avanzamento più elevate, aumentare la produttività e ridurre i costi per foro
— L'interfaccia di bloccaggio in pretensionamento brevettata e la robusta geometria della cuspide sono ideali per una foratura sicura ed efficiente
— La struttura dell'interfaccia offre capacità di centraggio ottimali, per fori più dritti e tolleranze più strette
— Un'unica geometria per tutti i materiali e assenza di punta pilota si traducono in scorte più ridotte
— Geometria elicoidale ottimizzata con due canali per refrigerante a elica, per un'evacuazione truciolo perfetta e una qualità del foro ideale

Avanzamenti elevati all'insegna della produttività

Consente avanzamenti più elevati del 40%, con un aumento incredibile della produttività e un'efficienza costi ineguagliabile. Inoltre, anche le emissioni di CO_2 per operazione si riducono di circa il 20%.

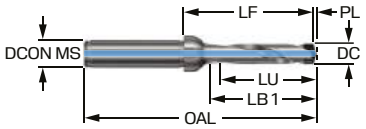
40%
Aumento dell'avanzamento*

-20%
Emissioni di CO_2 per operazione

*Valore registrato tramite confronto con competitor in ambiente cliente.

CoroDrill® DE10, punta a testa intercambiabile

Stelo cilindrico



Metrico (mm)

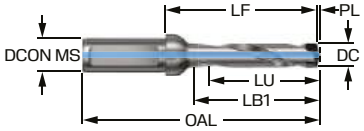
Codice di ordinazione	DCN [mm]	DCX [mm]	LU [mm]	TCHA	$DCON_{MS}$ [mm]	LF [mm]	OAL [mm]	LB [mm]	PL [mm]	CP [bar]	RPMX [1/min]
DE10-D0900-090A12-3	9.00	9.49	29.77	H9	12.00	40.10	86.40	30.5	1.30	10	77500
DE10-D0900-090A12-5	9.00	9.49	48.75	H9	12.00	58.90	105.20	49.3	1.30	10	42000
DE10-D0900-090A12-8	9.00	9.49	77.22	H9	12.00	87.10	133.40	77.5	1.30	10	21500
DE10-D0950-095A12-3	9.50	9.99	31.07	H9	12.00	41.73	88.10	32.2	1.37	10	75000
DE10-D0950-095A12-5	9.50	9.99	50.87	H9	12.00	61.53	107.90	52.0	1.37	10	40500
DE10-D0950-095A12-8	9.50	9.99	80.57	H9	12.00	91.23	137.60	81.7	1.37	10	20500

Imperiale (pollici)

Codice di ordinazione	DCN [inch]	DCX [inch]	LU [inch]	TCHA	$DCON_{MS}$ [inch]	LF [inch]	OAL [inch]	LB [inch]	PL [inch]	CP [lbf/in2]	RPMX [1/min]
DE10-D0900-090O12-3	0.354	0.374	1.172	H9	0.500	1.579	3.402	1.201	0.051	145	77500
DE10-D0900-090O12-5	0.354	0.374	1.919	H9	0.500	2.319	4.142	1.941	0.051	145	42000
DE10-D0900-090O12-8	0.354	0.374	3.040	H9	0.500	3.429	5.252	3.051	0.051	145	21500
DE10-D0950-095O12-3	0.374	0.393	1.223	H9	0.500	1.643	3.469	1.268	0.054	145	74500
DE10-D0950-095O12-5	0.374	0.393	2.003	H9	0.500	2.422	4.248	2.047	0.054	145	40000
DE10-D0950-095O12-8	0.374	0.393	3.172	H9	0.500	3.592	5.417	3.217	0.054	145	20500

CoroDrill® DE10, punta a testa intercambiabile

Stelo ISO 9766

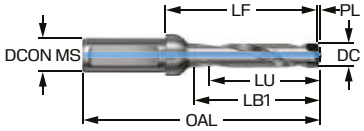


Metrico (mm)

Codice di ordinazione	DCN [mm]	DCX [mm]	LU [mm]	TCHA	$DCON_{MS}$ [mm]	LF [mm]	OAL [mm]	LB [mm]	PL [mm]	CP [bar]	RPMX [1/min]
DE10-D1000-100L16-3	10.00	10.49	32.91	H9	16.00	45.26	94.70	33.9	1.44	10	68000
DE10-D1000-100L16-5	10.00	10.49	53.89	H9	16.00	66.06	115.50	54.7	1.44	10	37000
DE10-D1000-100L16-8	10.00	10.49	85.36	H9	16.00	97.26	146.70	85.9	1.44	10	19000
DE10-D1050-105L16-3	10.50	10.99	34.21	H9	16.00	46.69	96.20	35.5	1.51	10	66500
DE10-D1050-105L16-5	10.50	10.99	56.01	H9	16.00	68.49	118.00	57.3	1.51	10	36000
DE10-D1050-105L16-8	10.50	10.99	88.71	H9	16.00	101.19	150.70	90.0	1.51	10	18500
DE10-D1100-110L16-3	11.00	11.49	36.05	H9	16.00	48.22	97.80	37.1	1.58	10	65000
DE10-D1100-110L16-5	11.00	11.49	59.03	H9	16.00	71.02	120.60	59.9	1.58	10	35000
DE10-D1100-110L16-8	11.00	11.49	93.50	H9	16.00	105.22	154.80	94.1	1.58	10	18000
DE10-D1150-115L16-3	11.50	11.99	37.35	H9	16.00	49.65	99.30	38.7	1.65	10	63500
DE10-D1150-115L16-5	11.50	11.99	61.15	H9	16.00	73.45	123.10	62.5	1.65	10	34000
DE10-D1150-115L16-8	11.50	11.99	96.85	H9	16.00	109.15	158.80	98.2	1.65	10	17500
DE10-D1200-120L16-3	12.00	12.49	39.19	H9	16.00	51.18	100.90	40.4	1.72	10	62000
DE10-D1200-120L16-5	12.00	12.49	64.17	H9	16.00	75.98	125.70	65.2	1.72	10	33000
DE10-D1200-120L16-8	12.00	12.49	101.64	H9	16.00	113.18	162.90	102.4	1.72	10	16500
DE10-D1250-125L16-3	12.50	12.99	40.49	H9	16.00	52.61	102.40	41.9	1.79	10	60500
DE10-D1250-125L16-5	12.50	12.99	66.29	H9	16.00	78.41	128.20	67.7	1.79	10	32500
DE10-D1250-125L16-8	12.50	12.99	104.99	H9	16.00	117.11	166.90	106.4	1.79	10	16000
DE10-D1300-130L16-3	13.00	13.49	42.33	H9	16.00	54.14	104.00	43.6	1.86	10	59000
DE10-D1300-130L16-5	13.00	13.49	69.31	H9	16.00	80.94	130.80	70.4	1.86	10	31500
DE10-D1300-130L16-8	13.00	13.49	109.78	H9	16.00	121.14	171.00	110.6	1.86	10	16000
DE10-D1350-135L16-3	13.50	13.99	43.62	H9	16.00	55.68	105.60	45.2	1.92	10	58000
DE10-D1350-135L16-5	13.50	13.99	71.42	H9	16.00	83.48	133.40	73.0	1.92	10	30500
DE10-D1350-135L16-8	13.50	13.99	113.12	H9	16.00	125.18	175.10	114.7	1.92	10	15500
DE10-D1400-140L20-3	14.00	14.99	46.74	H9	20.00	62.16	114.20	48.4	2.04	10	50000
DE10-D1400-140L20-5	14.00	14.99	76.54	H9	20.00	91.96	144.00	78.2	2.04	10	26500
DE10-D1400-140L20-8	14.00	14.99	121.24	H9	20.00	136.66	188.70	122.9	2.04	10	13500
DE10-D1500-150L20-3	15.00	15.99	49.90	H9	20.00	65.10	117.30	51.6	2.20	10	48000
DE10-D1500-150L20-5	15.00	15.99	81.70	H9	20.00	96.90	149.10	83.4	2.20	10	25500
DE10-D1500-150L20-8	15.00	15.99	129.40	H9	20.00	144.60	196.80	131.1	2.20	10	13000
DE10-D1600-160L20-3	16.00	16.99	53.04	H9	20.00	68.06	120.40	54.9	2.34	10	46500
DE10-D1600-160L20-5	16.00	16.99	86.84	H9	20.00	101.86	154.20	88.7	2.34	10	24500
DE10-D1600-160L20-8	16.00	16.99	137.54	H9	20.00	152.56	204.90	139.4	2.34	10	12000
DE10-D1700-170L20-3	17.00	17.99	56.18	H9	20.00	71.02	123.50	58.1	2.48	10	45000

CoroDrill® DE10, punta a testa intercambiabile

Stelo ISO 9766



Metrico (mm)

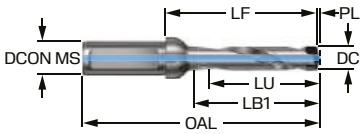
Codice di ordinazione	DCN [mm]	DCX [mm]	LU [mm]	TCHA	$DCON_{MS}$ [mm]	LF [mm]	OAL [mm]	LB [mm]	PL [mm]	CP [bar]	RPMX [1/min]
DE10-D1700-170L20-5	17.00	17.99	91.98	H9	20.00	106.82	159.30	93.9	2.48	10	23500
DE10-D1700-170L20-8	17.00	17.99	145.68	H9	20.00	160.52	213.00	147.6	2.48	10	11500

Imperiale (pollici)

Codice di ordinazione	DCN [inch]	DCX [inch]	LU [inch]	TCHA	$DCON_{MS}$ [inch]	LF [inch]	OAL [inch]	LB [inch]	PL [inch]	CP [lbf/in2]	RPMX [1/min]
DE10-D1000-100LX16-3	0.394	0.413	1.296	H9	0.625	1.782	3.728	1.335	0.057	145	68000
DE10-D1000-100LX16-5	0.394	0.413	2.122	H9	0.625	2.601	4.547	2.154	0.057	145	37000
DE10-D1000-100LX16-8	0.394	0.413	3.361	H9	0.625	3.829	5.776	3.382	0.057	145	19000
DE10-D1050-105LX16-3	0.413	0.433	1.347	H9	0.625	1.838	3.787	1.398	0.059	145	66500
DE10-D1050-105LX16-5	0.413	0.433	2.205	H9	0.625	2.696	4.646	2.256	0.059	145	36000
DE10-D1050-105LX16-8	0.413	0.433	3.493	H9	0.625	3.984	5.933	3.543	0.059	145	18500
DE10-D1100-110LX16-3	0.433	0.452	1.419	H9	0.625	1.898	3.850	1.461	0.062	145	65000
DE10-D1100-110LX16-5	0.433	0.452	2.324	H9	0.625	2.796	4.748	2.358	0.062	145	35000
DE10-D1100-110LX16-8	0.433	0.452	3.681	H9	0.625	4.143	6.094	3.705	0.062	145	18000
DE10-D1150-115LX16-3	0.453	0.472	1.470	H9	0.625	1.955	3.909	1.524	0.065	145	63500
DE10-D1150-115LX16-5	0.453	0.472	2.407	H9	0.625	2.892	4.846	2.461	0.065	145	34000
DE10-D1150-115LX16-8	0.453	0.472	3.813	H9	0.625	4.297	6.252	3.866	0.065	145	17000
DE10-D1200-120LX16-3	0.472	0.492	1.543	H9	0.625	2.015	3.972	1.591	0.068	145	62000
DE10-D1200-120LX16-5	0.472	0.492	2.526	H9	0.625	2.991	4.949	2.567	0.068	145	33000
DE10-D1200-120LX16-8	0.472	0.492	4.002	H9	0.625	4.456	6.413	4.031	0.068	145	16500
DE10-D1250-125LX16-3	0.492	0.511	1.594	H9	0.625	2.071	4.031	1.650	0.070	145	60500
DE10-D1250-125LX16-5	0.492	0.511	2.610	H9	0.625	3.087	5.047	2.665	0.070	145	32000
DE10-D1250-125LX16-8	0.492	0.511	4.133	H9	0.625	4.611	6.571	4.189	0.070	145	16500
DE10-D1300-130LX16-3	0.512	0.531	1.667	H9	0.625	2.131	4.094	1.713	0.073	145	59000
DE10-D1300-130LX16-5	0.512	0.531	2.729	H9	0.625	3.187	5.150	2.768	0.073	145	31500
DE10-D1300-130LX16-8	0.512	0.531	4.322	H9	0.625	4.769	6.732	4.351	0.073	145	16000
DE10-D1350-135LX16-3	0.531	0.551	1.717	H9	0.625	2.192	4.157	1.776	0.076	145	58000

CoroDrill® DE10, punta a testa intercambiabile

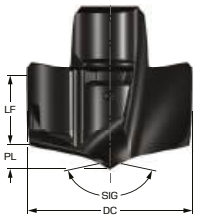
Stelo ISO 9766



Imperiale (pollici)

Codice di ordinazione	DCN [inch]	DCX [inch]	LU [inch]	TCHA	$DCON_{MS}$ [inch]	LF [inch]	OAL [inch]	LB [inch]	PL [inch]	CP [lbf/in2]	RPMX [1/min]
DE10-D1350-135LX16-5	0.531	0.551	2.812	H9	0.625	3.287	5.252	2.871	0.076	145	30500
DE10-D1350-135LX16-8	0.531	0.551	4.454	H9	0.625	4.928	6.894	4.513	0.076	145	15500
DE10-D1400-140LX19-3	0.551	0.590	1.840	H9	0.750	2.447	4.496	1.901	0.080	145	49500
DE10-D1400-140LX19-5	0.551	0.590	3.013	H9	0.750	3.620	5.669	3.075	0.080	145	26500
DE10-D1400-140LX19-8	0.551	0.590	4.773	H9	0.750	5.380	7.429	4.834	0.080	145	13500
DE10-D1500-150LX19-3	0.591	0.630	1.965	H9	0.750	2.563	4.618	2.030	0.087	145	48000
DE10-D1500-150LX19-5	0.591	0.630	3.217	H9	0.750	3.815	5.870	3.282	0.087	145	25500
DE10-D1500-150LX19-8	0.591	0.630	5.094	H9	0.750	5.693	7.748	5.160	0.087	145	13000
DE10-D1600-160LX19-3	0.630	0.669	2.088	H9	0.750	2.680	4.740	2.158	0.092	145	46500
DE10-D1600-160LX19-5	0.630	0.669	3.419	H9	0.750	4.010	6.071	3.489	0.092	145	24500
DE10-D1600-160LX19-8	0.630	0.669	5.415	H9	0.750	6.006	8.067	5.485	0.092	145	12000
DE10-D1700-170LX19-3	0.669	0.708	2.212	H9	0.750	2.796	4.862	2.286	0.098	145	45000
DE10-D1700-170LX19-5	0.669	0.708	3.621	H9	0.750	4.206	6.272	3.696	0.098	145	23500
DE10-D1700-170LX19-8	0.669	0.708	5.735	H9	0.750	6.320	8.386	5.810	0.098	145	11500

CoroDrill® DE10, punta

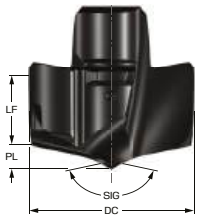


Metrico (mm)

	P		M		K		N		S		H				
Codice di ordinazione	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**4334**	**SSC**	**LF [mm]**	**PL [mm]**	**DC [mm]**	**SIG [deg]**
DE10-0900-090-M5	○	●	●	●	○	○	○	○	●	○	○	090	3.81	1.27	9.00	158.00
DE10-0910-090-M5	○	●	●	●	○	○	○	○	●	○	○	090	3.81	1.28	9.10	158.00
DE10-0920-090-M5	○	●	●	●	○	○	○	○	●	○	○	090	3.80	1.29	9.20	158.00
DE10-0930-090-M5	○	●	●	●	○	○	○	○	●	○	○	090	3.79	1.30	9.30	158.00
DE10-0940-090-M5	○	●	●	●	○	○	○	○	●	○	○	090	3.78	1.31	9.40	158.00
DE10-0950-095-M5	○	●	●	●	○	○	○	○	●	○	○	095	4.03	1.34	9.50	158.00
DE10-0952-095-M5	○	●	●	●	○	○	○	○	●	○	○	095	4.03	1.35	9.52	158.00
DE10-0960-095-M5	○	●	●	●	○	○	○	○	●	○	○	095	4.03	1.35	9.60	158.00
DE10-0970-095-M5	○	●	●	●	○	○	○	○	●	○	○	095	4.02	1.36	9.70	158.00
DE10-0980-095-M5	○	●	●	●	○	○	○	○	●	○	○	095	4.01	1.37	9.80	158.00
DE10-0990-095-M5	○	●	●	●	○	○	○	○	●	○	○	095	4.00	1.38	9.90	158.00
DE10-1000-100-M5	○	●	●	●	○	○	○	○	●	○	○	100	4.24	1.41	10.00	158.00
DE10-1010-100-M5	○	●	●	●	○	○	○	○	●	○	○	100	4.23	1.42	10.10	158.00
DE10-1020-100-M5	○	●	●	●	○	○	○	○	●	○	○	100	4.22	1.43	10.20	158.00
DE10-1030-100-M5	○	●	●	●	○	○	○	○	●	○	○	100	4.22	1.44	10.30	158.00
DE10-1040-100-M5	○	●	●	●	○	○	○	○	●	○	○	100	4.21	1.45	10.40	158.00
DE10-1050-105-M5	○	●	●	●	○	○	○	○	●	○	○	105	4.46	1.48	10.50	158.00
DE10-1060-105-M5	○	●	●	●	○	○	○	○	●	○	○	105	4.45	1.49	10.60	158.00
DE10-1070-105-M5	○	●	●	●	○	○	○	○	●	○	○	105	4.45	1.50	10.70	158.00
DE10-1080-105-M5	○	●	●	●	○	○	○	○	●	○	○	105	4.44	1.51	10.80	158.00
DE10-1090-105-M5	○	●	●	●	○	○	○	○	●	○	○	105	4.43	1.52	10.90	158.00
DE10-1100-110-M5	○	●	●	●	○	○	○	○	●	○	○	110	4.67	1.55	11.00	158.00
DE10-1110-110-M5	○	●	●	●	○	○	○	○	●	○	○	110	4.66	1.56	11.10	158.00
DE10-1111-110-M5	○	●	●	●	○	○	○	○	●	○	○	110	4.66	1.56	11.11	158.00
DE10-1120-110-M5	○	●	●	●	○	○	○	○	●	○	○	110	4.65	1.57	11.20	158.00
DE10-1130-110-M5	○	●	●	●	○	○	○	○	●	○	○	110	4.65	1.58	11.30	158.00
DE10-1140-110-M5	○	●	●	●	○	○	○	○	●	○	○	110	4.64	1.59	11.40	158.00
DE10-1150-115-M5	○	●	●	●	○	○	○	○	●	○	○	115	4.88	1.62	11.50	158.00
DE10-1160-115-M5	○	●	●	●	○	○	○	○	●	○	○	115	4.87	1.63	11.60	158.00
DE10-1170-115-M5	○	●	●	●	○	○	○	○	●	○	○	115	4.86	1.64	11.70	158.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DE10, punta

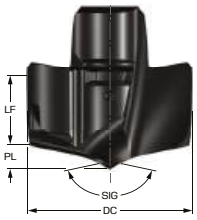


Metrico (mm)

	P		M		K		N		S		H				
Codice di ordinazione	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**4334**	**SSC**	**LF [mm]**	**PL [mm]**	**DC [mm]**	**SIG [deg]**
DE10-1180-115-M5	○	●	●	●	○	○	○	○	●	○	○	115	4.86	1.65	11.80	158.00
DE10-1190-115-M5	○	●	●	●	○	○	○	○	●	○	○	115	4.85	1.65	11.90	158.00
DE10-1200-120-M5	○	●	●	●	○	○	○	○	●	○	○	120	5.10	1.69	12.00	158.00
DE10-1210-120-M5	○	●	●	●	○	○	○	○	●	○	○	120	5.09	1.70	12.10	158.00
DE10-1220-120-M5	○	●	●	●	○	○	○	○	●	○	○	120	5.08	1.71	12.20	158.00
DE10-1230-120-M5	○	●	●	●	○	○	○	○	●	○	○	120	5.08	1.72	12.30	158.00
DE10-1240-120-M5	○	●	●	●	○	○	○	○	●	○	○	120	5.07	1.72	12.40	158.00
DE10-1250-125-M5	○	●	●	●	○	○	○	○	●	○	○	125	5.31	1.76	12.50	158.00
DE10-1260-125-M5	○	●	●	●	○	○	○	○	●	○	○	125	5.30	1.77	12.60	158.00
DE10-1270-125-M5	○	●	●	●	○	○	○	○	●	○	○	125	5.29	1.78	12.70	158.00
DE10-1280-125-M5	○	●	●	●	○	○	○	○	●	○	○	125	5.29	1.79	12.80	158.00
DE10-1290-125-M5	○	●	●	●	○	○	○	○	●	○	○	125	5.28	1.79	12.90	158.00
DE10-1300-130-M5	○	●	●	●	○	○	○	○	●	○	○	130	5.53	1.83	13.00	158.00
DE10-1310-130-M5	○	●	●	●	○	○	○	○	●	○	○	130	5.52	1.84	13.10	158.00
DE10-1320-130-M5	○	●	●	●	○	○	○	○	●	○	○	130	5.51	1.85	13.20	158.00
DE10-1330-130-M5	○	●	●	●	○	○	○	○	●	○	○	130	5.50	1.85	13.30	158.00
DE10-1340-130-M5	○	●	●	●	○	○	○	○	●	○	○	130	5.50	1.86	13.40	158.00
DE10-1350-135-M5	○	●	●	●	○	○	○	○	●	○	○	135	5.74	1.90	13.50	158.00
DE10-1360-135-M5	○	●	●	●	○	○	○	○	●	○	○	135	5.73	1.91	13.60	158.00
DE10-1370-135-M5	○	●	●	●	○	○	○	○	●	○	○	135	5.72	1.91	13.70	158.00
DE10-1380-135-M5	○	●	●	●	○	○	○	○	●	○	○	135	5.72	1.92	13.80	158.00
DE10-1390-135-M5	○	●	●	●	○	○	○	○	●	○	○	135	5.71	1.93	13.90	158.00
DE10-1400-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.94	1.99	14.00	158.00
DE10-1410-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.93	2.00	14.10	158.00
DE10-1420-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.92	2.01	14.20	158.00
DE10-1429-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.91	2.02	14.29	158.00
DE10-1430-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.91	2.02	14.30	158.00
DE10-1440-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.90	2.02	14.40	158.00
DE10-1450-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.89	2.03	14.50	158.00
DE10-1460-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.89	2.04	14.60	158.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DE10, punta

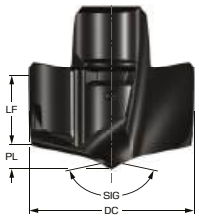


Metrico (mm)

	P		M		K		N		S		H				
Codice di ordinazione	2334	4334	2334	4334	2334	4334	2334	4334	2334	4334	4334	**SSC**	**LF [mm]**	**PL [mm]**	**DC [mm]**	**SIG [deg]**
DE10-1470-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.88	2.05	14.70	158.00
DE10-1480-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.87	2.06	14.80	158.00
DE10-1490-140-M5	○	●	●	●	○	○	○	○	●	○	○	140	5.86	2.06	14.90	158.00
DE10-1500-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.35	2.13	15.00	158.00
DE10-1510-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.35	2.14	15.10	158.00
DE10-1520-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.34	2.15	15.20	158.00
DE10-1530-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.33	2.15	15.30	158.00
DE10-1540-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.32	2.16	15.40	158.00
DE10-1550-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.31	2.17	15.50	158.00
DE10-1560-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.31	2.18	15.60	158.00
DE10-1570-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.30	2.19	15.70	158.00
DE10-1580-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.29	2.20	15.80	158.00
DE10-1588-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.28	2.20	15.88	158.00
DE10-1590-150-M5	○	●	●	●	○	○	○	○	●	○	○	150	6.28	2.20	15.90	158.00
DE10-1600-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.78	2.27	16.00	158.00
DE10-1610-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.78	2.28	16.10	158.00
DE10-1613-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.77	2.28	16.13	158.00
DE10-1620-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.77	2.29	16.20	158.00
DE10-1630-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.76	2.29	16.30	158.00
DE10-1640-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.75	2.30	16.40	158.00
DE10-1650-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.74	2.31	16.50	158.00
DE10-1660-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.73	2.32	16.60	158.00
DE10-1670-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.73	2.33	16.70	158.00
DE10-1680-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.72	2.33	16.80	158.00
DE10-1690-160-M5	○	●	●	●	○	○	○	○	●	○	○	160	6.71	2.34	16.90	158.00
DE10-1700-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.21	2.41	17.00	158.00
DE10-1710-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.20	2.42	17.10	158.00
DE10-1720-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.20	2.42	17.20	158.00
DE10-1730-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.19	2.43	17.30	158.00
DE10-1740-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.18	2.44	17.40	158.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DE10, punta



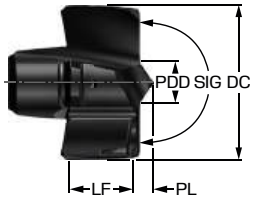
Metrico (mm)

	P		M		K		N		S		H					
Codice di ordinazione	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**2334**	**4334**	**4334**	**SSC**	**LF [mm]**	**PL [mm]**	**DC [mm]**	**SIG [deg]**
DE10-1746-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.18	2.44	17.46	158.00
DE10-1750-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.17	2.45	17.50	158.00
DE10-1760-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.16	2.46	17.60	158.00
DE10-1770-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.16	2.46	17.70	158.00
DE10-1780-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.15	2.47	17.80	158.00
DE10-1790-170-M5	○	●	●	●	○	○	○	○	●	○	○	170	7.14	2.48	17.90	158.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DE10, punta

Per fori a fondo piano



Metrico (mm)

		P	M	K	N	S	H					
	Codice di ordinazione	**4334**	**4334**	**4334**	**4334**	**4334**	**4334**	**SSC**	**LF [mm]**	**PL [mm]**	**DC [mm]**	**SIG [deg]**
NUOVO	DE10-0900-090-M5F	●	●	○	○	○	○	090	3.76	0.91	9.00	180.00
NUOVO	DE10-0950-095-M5F	●	●	○	○	○	○	095	3.98	0.96	9.50	180.00
NUOVO	DE10-0952-095-M5F	●	●	○	○	○	○	095	3.98	0.95	9.52	180.00
NUOVO	DE10-1000-100-M5F	●	●	○	○	○	○	100	4.18	1.00	10.00	180.00
NUOVO	DE10-1050-105-M5F	●	●	○	○	○	○	105	4.40	1.05	10.50	180.00
NUOVO	DE10-1100-110-M5F	●	●	○	○	○	○	110	4.60	1.10	11.00	180.00
NUOVO	DE10-1111-110-M5F	●	●	○	○	○	○	110	4.60	1.10	11.11	180.00
NUOVO	DE10-1150-115-M5F	●	●	○	○	○	○	115	4.81	1.15	11.50	180.00
NUOVO	DE10-1200-120-M5F	●	●	○	○	○	○	120	5.03	1.20	12.00	180.00
NUOVO	DE10-1250-125-M5F	●	●	○	○	○	○	125	5.23	1.25	12.50	180.00
NUOVO	DE10-1270-125-M5F	●	●	○	○	○	○	125	5.24	1.25	12.70	180.00
NUOVO	DE10-1300-130-M5F	●	●	○	○	○	○	130	5.45	1.30	13.00	180.00
NUOVO	DE10-1350-135-M5F	●	●	○	○	○	○	135	5.66	1.35	13.50	180.00
NUOVO	DE10-1400-140-M5F	●	●	○	○	○	○	140	5.85	1.42	14.00	180.00
NUOVO	DE10-1429-140-M5F	●	●	○	○	○	○	140	5.85	1.41	14.29	180.00
NUOVO	DE10-1450-140-M5F	●	●	○	○	○	○	140	5.86	1.41	14.50	180.00
NUOVO	DE10-1500-150-M5F	●	●	○	○	○	○	150	6.26	1.52	15.00	180.00
NUOVO	DE10-1550-150-M5F	●	●	○	○	○	○	150	6.27	1.51	15.50	180.00
NUOVO	DE10-1588-150-M5F	●	●	○	○	○	○	150	6.27	1.50	15.88	180.00
NUOVO	DE10-1600-160-M5F	●	●	○	○	○	○	160	6.69	1.61	16.00	180.00
NUOVO	DE10-1613-160-M5F	●	●	○	○	○	○	160	6.69	1.61	16.13	180.00
NUOVO	DE10-1650-160-M5F	●	●	○	○	○	○	160	6.69	1.61	16.50	180.00
NUOVO	DE10-1700-170-M5F	●	●	○	○	○	○	170	7.11	1.71	17.00	180.00
NUOVO	DE10-1746-170-M5F	●	●	○	○	○	○	170	7.11	1.71	17.46	180.00
NUOVO	DE10-1750-170-M5F	●	●	○	○	○	○	170	7.12	1.70	17.50	180.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DE10, punta

Ottimizzato per ghisa, ISO K

Metrico (mm)

		P	K					
	Codice di ordinazione	**3334**	**3334**	**SSC**	**LF [mm]**	**PL [mm]**	**DC [mm]**	**SIG [deg]**
NUOVO	DE10-0900-090-M5C	○	●	090	3.33	1.76	9.00	158.00
NUOVO	DE10-0910-090-M5C	○	●	090	3.32	1.76	9.10	158.00
NUOVO	DE10-0920-090-M5C	○	●	090	3.32	1.77	9.20	158.00
NUOVO	DE10-0930-090-M5C	○	●	090	3.31	1.78	9.30	158.00
NUOVO	DE10-0940-090-M5C	○	●	090	3.30	1.79	9.40	158.00
NUOVO	DE10-0950-095-M5C	○	●	095	3.53	1.85	9.50	158.00
NUOVO	DE10-0952-095-M5C	○	●	095	3.53	1.85	9.52	158.00
NUOVO	DE10-0960-095-M5C	○	●	095	3.52	1.86	9.60	158.00
NUOVO	DE10-0970-095-M5C	○	●	095	3.51	1.87	9.70	158.00
NUOVO	DE10-0980-095-M5C	○	●	095	3.50	1.88	9.80	158.00
NUOVO	DE10-0990-095-M5C	○	●	095	3.49	1.88	9.90	158.00
NUOVO	DE10-1000-100-M5C	○	●	100	3.71	1.94	10.00	158.00
NUOVO	DE10-1010-100-M5C	○	●	100	3.70	1.96	10.10	158.00
NUOVO	DE10-1020-100-M5C	○	●	100	3.69	1.97	10.20	158.00
NUOVO	DE10-1030-100-M5C	○	●	100	3.68	1.97	10.30	158.00
NUOVO	DE10-1040-100-M5C	○	●	100	3.67	1.98	10.40	158.00
NUOVO	DE10-1050-105-M5C	○	●	105	3.90	2.04	10.50	158.00
NUOVO	DE10-1060-105-M5C	○	●	105	3.89	2.05	10.60	158.00
NUOVO	DE10-1070-105-M5C	○	●	105	3.89	2.06	10.70	158.00
NUOVO	DE10-1080-105-M5C	○	●	105	3.88	2.07	10.80	158.00
NUOVO	DE10-1090-105-M5C	○	●	105	3.87	2.08	10.90	158.00
NUOVO	DE10-1100-110-M5C	○	●	110	4.09	2.14	11.00	158.00
NUOVO	DE10-1110-110-M5C	○	●	110	4.08	2.15	11.10	158.00
NUOVO	DE10-1111-110-M5C	○	●	110	4.08	2.15	11.11	158.00
NUOVO	DE10-1120-110-M5C	○	●	110	4.07	2.15	11.20	158.00
NUOVO	DE10-1130-110-M5C	○	●	110	4.06	2.16	11.30	158.00
NUOVO	DE10-1140-110-M5C	○	●	110	4.05	2.17	11.40	158.00
NUOVO	DE10-1150-115-M5C	○	●	115	4.27	2.23	11.50	158.00
NUOVO	DE10-1160-115-M5C	○	●	115	4.26	2.24	11.60	158.00
NUOVO	DE10-1170-115-M5C	○	●	115	4.25	2.25	11.70	158.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DE10, punta

Ottimizzato per ghisa, ISO K

Metrico (mm)

		P	K					
	Codice di ordinazione	**3334**	**3334**	**SSC**	**LF [mm]**	**PL [mm]**	**DC [mm]**	**SIG [deg]**
NUOVO	DE10-1180-115-M5C	○	●	115	4.25	2.26	11.80	158.00
NUOVO	DE10-1190-115-M5C	○	●	115	4.24	2.27	11.90	158.00
NUOVO	DE10-1200-120-M5C	○	●	120	4.47	2.33	12.00	158.00
NUOVO	DE10-1210-120-M5C	○	●	120	4.46	2.33	12.10	158.00
NUOVO	DE10-1220-120-M5C	○	●	120	4.45	2.34	12.20	158.00
NUOVO	DE10-1230-120-M5C	○	●	120	4.44	2.35	12.30	158.00
NUOVO	DE10-1240-120-M5C	○	●	120	4.43	2.36	12.40	158.00
NUOVO	DE10-1250-125-M5C	○	●	125	4.65	2.42	12.50	158.00
NUOVO	DE10-1260-125-M5C	○	●	125	4.64	2.43	12.60	158.00
NUOVO	DE10-1270-125-M5C	○	●	125	4.63	2.44	12.70	158.00
NUOVO	DE10-1280-125-M5C	○	●	125	4.63	2.45	12.80	158.00
NUOVO	DE10-1290-125-M5C	○	●	125	4.62	2.45	12.90	158.00
NUOVO	DE10-1300-130-M5C	○	●	130	4.85	2.51	13.00	158.00
NUOVO	DE10-1310-130-M5C	○	●	130	4.84	2.52	13.10	158.00
NUOVO	DE10-1320-130-M5C	○	●	130	4.83	2.53	13.20	158.00
NUOVO	DE10-1330-130-M5C	○	●	130	4.82	2.54	13.30	158.00
NUOVO	DE10-1340-130-M5C	○	●	130	4.81	2.55	13.40	158.00
NUOVO	DE10-1350-135-M5C	○	●	135	5.03	2.61	13.50	158.00
NUOVO	DE10-1360-135-M5C	○	●	135	5.02	2.62	13.60	158.00
NUOVO	DE10-1370-135-M5C	○	●	135	5.01	2.62	13.70	158.00
NUOVO	DE10-1380-135-M5C	○	●	135	5.01	2.63	13.80	158.00
NUOVO	DE10-1390-135-M5C	○	●	135	5.00	2.64	13.90	158.00
NUOVO	DE10-1400-140-M5C	○	●	140	5.18	2.75	14.00	158.00
NUOVO	DE10-1410-140-M5C	○	●	140	5.17	2.76	14.10	158.00
NUOVO	DE10-1420-140-M5C	○	●	140	5.16	2.76	14.20	158.00
NUOVO	DE10-1429-140-M5C	○	●	140	5.15	2.77	14.29	158.00
NUOVO	DE10-1430-140-M5C	○	●	140	5.15	2.77	14.30	158.00
NUOVO	DE10-1440-140-M5C	○	●	140	5.14	2.78	14.40	158.00
NUOVO	DE10-1450-140-M5C	○	●	140	5.13	2.79	14.50	158.00
NUOVO	DE10-1460-140-M5C	○	●	140	5.13	2.80	14.60	158.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DE10, punta

Ottimizzato per ghisa, ISO K

Metrico (mm)

		P	K					
	Codice di ordinazione	**3334**	**3334**	**SSC**	**LF [mm]**	**PL [mm]**	**DC [mm]**	**SIG [deg]**
NUOVO	DE10-1470-140-M5C	○	●	140	5.12	2.81	14.70	158.00
NUOVO	DE10-1480-140-M5C	○	●	140	5.11	2.82	14.80	158.00
NUOVO	DE10-1490-140-M5C	○	●	140	5.10	2.83	14.90	158.00
NUOVO	DE10-1500-150-M5C	○	●	150	5.55	2.93	15.00	158.00
NUOVO	DE10-1510-150-M5C	○	●	150	5.54	2.94	15.10	158.00
NUOVO	DE10-1520-150-M5C	○	●	150	5.53	2.95	15.20	158.00
NUOVO	DE10-1530-150-M5C	○	●	150	5.52	2.96	15.30	158.00
NUOVO	DE10-1540-150-M5C	○	●	150	5.51	2.97	15.40	158.00
NUOVO	DE10-1550-150-M5C	○	●	150	5.50	2.98	15.50	158.00
NUOVO	DE10-1560-150-M5C	○	●	150	5.50	2.99	15.60	158.00
NUOVO	DE10-1570-150-M5C	○	●	150	5.49	3.00	15.70	158.00
NUOVO	DE10-1580-150-M5C	○	●	150	5.48	3.01	15.80	158.00
NUOVO	DE10-1588-150-M5C	○	●	150	5.47	3.01	15.88	158.00
NUOVO	DE10-1590-150-M5C	○	●	150	5.47	3.02	15.90	158.00
NUOVO	DE10-1600-160-M5C	○	●	160	5.93	3.12	16.00	158.00
NUOVO	DE10-1610-160-M5C	○	●	160	5.92	3.13	16.10	158.00
NUOVO	DE10-1613-160-M5C	○	●	160	5.92	3.14	16.13	158.00
NUOVO	DE10-1620-160-M5C	○	●	160	5.91	3.14	16.20	158.00
NUOVO	DE10-1630-160-M5C	○	●	160	5.90	3.15	16.30	158.00
NUOVO	DE10-1640-160-M5C	○	●	160	5.89	3.16	16.40	158.00
NUOVO	DE10-1650-160-M5C	○	●	160	5.88	3.17	16.50	158.00
NUOVO	DE10-1660-160-M5C	○	●	160	5.87	3.18	16.60	158.00
NUOVO	DE10-1670-160-M5C	○	●	160	5.87	3.19	16.70	158.00
NUOVO	DE10-1680-160-M5C	○	●	160	5.86	3.20	16.80	158.00
NUOVO	DE10-1690-160-M5C	○	●	160	5.85	3.20	16.90	158.00
NUOVO	DE10-1700-170-M5C	○	●	170	6.31	3.31	17.00	158.00
NUOVO	DE10-1710-170-M5C	○	●	170	6.30	3.32	17.10	158.00
NUOVO	DE10-1720-170-M5C	○	●	170	6.29	3.33	17.20	158.00
NUOVO	DE10-1730-170-M5C	○	●	170	6.28	3.34	17.30	158.00
NUOVO	DE10-1740-170-M5C	○	●	170	6.27	3.35	17.40	158.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DE10, punta

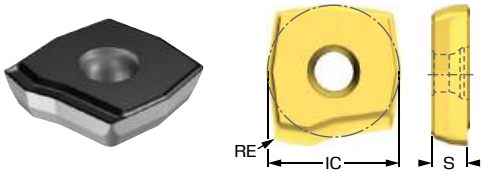
Ottimizzato per ghisa, ISO K

Metrico (mm)

	Codice di ordinazione	3334 P	3334 K	SSC	LF [mm]	PL [mm]	DC [mm]	SIG [deg]
NUOVO	DE10-1746-170-M5C	○	●	170	6.27	3.35	17.46	158.00
NUOVO	DE10-1750-170-M5C	○	●	170	6.26	3.36	17.50	158.00
NUOVO	DE10-1760-170-M5C	○	●	170	6.25	3.37	17.60	158.00
NUOVO	DE10-1770-170-M5C	○	●	170	6.25	3.37	17.70	158.00
NUOVO	DE10-1780-170-M5C	○	●	170	6.24	3.38	17.80	158.00
NUOVO	DE10-1790-170-M5C	○	●	170	6.23	3.39	17.90	158.00

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® DS20, inserto per foratura

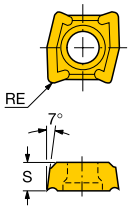


Metrico (mm)

			Codice di ordinazione	P 1344	M 1344	K 1344	N 1344	S 1344	H 1344	SSC	S [mm]	RE [mm]	IC [mm]
avanzamento medio	L5S		DS20-0407-C-L5S	○	○	○	○	○	○	04C	3.20	0.3	11.08
			DS20-0508-C-L5S	○	○	○	○	○	○	05C	3.50	0.3	13.36
		NUOVO	DS20-0608-C-L5S	○	○	○	○	○	○	06C	3.90	0.3	17.46

● = Scelta prioritaria ○ = Buona scelta

CoroDrill® 881, inserto per foratura

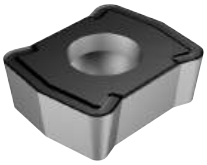


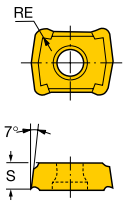
Metrico (mm)

			P	M	K	N	S	H			
		Codice di ordinazione	**4344**	**4344**	**4344**	**4344**	**4344**	**4344**	**SSC**	**S [mm]**	**RE [mm]**
avanzamento medio	**53**	881-02 02 04M-P-GM1	●	●	●	●	●	●	02	2.38	0.4
		881-03 03 08M-P-GM1	●	●	●	●	●	●	03	3.17	0.8
		881-04 03 08M-P-GM1	●	●	●	●	●	●	04	3.17	0.8

● = Scelta prioritaria ○ = Buona scelta

Inserto Coromant® U per foratura





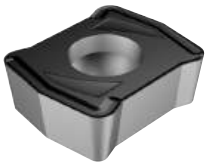
Metrico (mm)

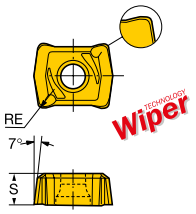
			P	M	K	N	S	H			
		Codice di ordinazione	4344	4344	4344	4344	4344	4344	SSC	S [mm]	RE [mm]
avanzamento medio	53	LCMX 02 02 04C-53	○	○	○	○	○	○	02	2.38	0.4
		LCMX 02 02 04TC-53	○		○				02	2.38	0.4
		LCMX 03 03 08T-53	○	○	○	○	○	○	03	3.17	0.8
		LCMX 04 03 08 T-53	○	○	○	○	○	○	04	3.17	0.8

● = Scelta prioritaria ○ = Buona scelta

Inserto Coromant® U per foratura

Tecnologia Wiper



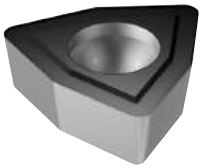


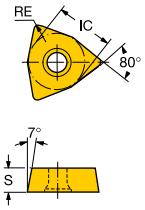
Metrico (mm)

			P	M	K			
		Codice di ordinazione	**4344**	**4344**	**4344**	**SSC**	**S [mm]**	**RE [mm]**
avanzamento medio	**WM**	LCMX 03 03 04R-WM	●	●	●	03	3.17	0.4
		LCMX 04 03 04R-WM	●	●	●	04	3.17	0.4

● = Scelta prioritaria ○ = Buona scelta

Inserto Coromant® U per foratura





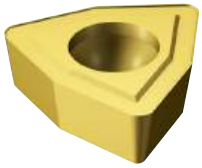
Metrico (mm)

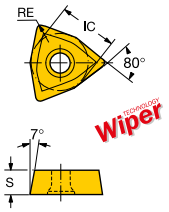
		Codice di ordinazione	P 4344	M 4344	K 4344	N 4344	S 4344	H 4344	SSC	S [mm]	RE [mm]	IC [mm]
avanzamento medio	53	WCMX 05 03 08 R-53	○	○	○	○	○	○	05	3.17	0.8	7.94
		WCMX 05 03 08 T-53	○	○	○	○	○	○	05	3.17	0.8	7.94
		WCMX 06 T3 08 R-53	○	○	○	○	○	○	06	3.97	0.8	9.52
		WCMX 06 T3 08 T-53	○	○	○	○	○	○	06	3.97	0.8	9.52
		WCMX 08 04 12 R-53	○	○	○	○	○	○	08	4.76	1.2	12.70
		WCMX 08 04 12 T-53	○	○	○	○	○	○	08	4.76	1.2	12.70

● = Scelta prioritaria ○ = Buona scelta

Inserto Coromant® U per foratura

Tecnologia Wiper





Metrico (mm)

			P	M	K				
		Codice di ordinazione	4344	4344	4344	SSC	S [mm]	RE [mm]	IC [mm]
avanzamento medio	WM	WCMX 05 03 04R-WM	●	●	●	05	3.17	0.4	7.94
		WCMX 06 T3 04R-WM	●	●	●	06	3.97	0.4	9.52

● = Scelta prioritaria ○ = Buona scelta

sandvik.coromant.com/coroborebr20

CoroBore® BR20

Utensili a tagliente doppio per la barenatura di sgrossatura, per la massima flessibilità

CoroBore® BR20 è un utensile multifunzione a tagliente doppio per la barenatura di sgrossatura. Il sistema è costituito da adattatori dotati di slitte, supporti e piastre di copertura corrispondenti, che permettono all'utensile di lavorare vari materiali in condizioni diverse.

Caratteristiche

- Il sistema è costituito da adattatori dotati di slitte, supporti e piastre di copertura corrispondenti
- Ampia gamma diametri per ogni misura utensile
- La scala incisa al laser sull'adattatore rende semplice e intuitiva l'impostazione del diametro della testina
- Possibilità di barenatura in tirata tramite l'utilizzo di un'esclusiva slitta e piastra di copertura
- Refrigerante ad alta precisione con ugelli all'interno delle slitte, per indirizzarne il flusso con precisione

P M K N S H

Campi di applicazione ISO

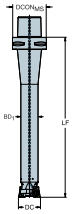
Vantaggi

- Funzionamento su sporgenze più lunghe e a profondità di taglio maggiori
- Inserti standard con qualità e geometrie moderne ottimizzate, per funzionare più a lungo e con una maggiore produttività
- Gli inserti, pensati appositamente per le operazioni di barenatura di sgrossatura, consentono di ridurre le interruzioni, con una truciolabilità eccellente

CoroBore® BR20 con tecnologia Silent Tools™

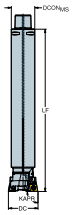
La soluzione perfetta quando si lavora con sporgenze più lunghe. Quando si utilizzano prodotti Silent Tools™, è possibile raddoppiare la profondità di taglio salvaguardando la produttività della barenatura.

CoroBore® BR20, utensile Silent Tools™ a doppio tagliente per la barenatura di sgrossatura



Metrico (mm)

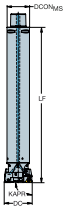
Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
BR20D-36CC06F-C3M	28.00	36.00	3	32.00	90.0	4.00	184.00	203.00	25.0	70	2



Metrico (mm)

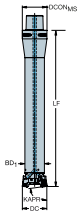
Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
BR20D-116CC12F-C6M	89.00	116.00	3	63.00	90.0	13.50	400.00	438.00	80.0	70	2
BR20D-116CC12F-C6S	89.00	116.00	3	63.00	90.0	13.50	300.00	338.00	80.0	70	2
BR20D-150CC12F-C6S	115.00	150.00	3	63.00	90.0	17.50	300.00	338.00	104.0	70	2
BR20D-150CC12F-C8S	115.00	150.00	3	80.00	90.0	17.50	410.00	458.00	104.0	70	2
BR20D-71CC12F-C5S	55.00	71.00	3	50.00	90.0	8.00	260.00	290.00	50.0	70	2
BR20D-90CC12F-C5S	70.00	90.00	3	50.00	90.0	10.00	260.00	290.00	63.0	70	2

CoroBore® BR20, utensile Silent Tools™ a doppio tagliente per la barenatura di sgrossatura



Metrico (mm)

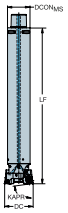
Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
BR20D-116TC16F-C6M	89.00	116.00	3	63.00	90.0	13.50	400.00	438.00	80.0	70	2
BR20D-116TC16F-C6S	89.00	116.00	3	63.00	90.0	13.50	300.00	338.00	80.0	70	2
BR20D-150TC16F-C6S	115.00	150.00	3	63.00	90.0	17.50	300.00	338.00	104.0	70	2
BR20D-150TC16F-C8S	115.00	150.00	3	80.00	90.0	17.50	410.00	458.00	104.0	70	2
BR20D-36TC09F-C3M	28.00	36.00	3	32.00	90.0	4.00	184.00	203.00	25.0	70	2
BR20D-71TC16F-C5S	55.00	71.00	3	50.00	90.0	8.00	260.00	290.00	50.0	70	2
BR20D-90TC16F-C5S	70.00	90.00	3	50.00	90.0	10.00	260.00	290.00	63.0	70	2



Metrico (mm)

Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
BR20D-36SP06Y-C3M	28.00	36.00	3	32.00	84.0	4.00	184.00	203.00	25.0	70	2

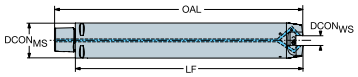
CoroBore® BR20, utensile Silent Tools™ a doppio tagliente per la barenatura di sgrossatura



Metrico (mm)

Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
BR20D-116SP12Y-C6M	89.00	116.00	3	63.00	84.0	13.50	400.00	438.00	80.0	70	2
BR20D-116SP12Y-C6S	89.00	116.00	3	63.00	84.0	13.50	300.00	338.00	80.0	70	2
BR20D-150SP12Y-C6S	115.00	150.00	3	63.00	84.0	17.50	300.00	338.00	104.0	70	2
BR20D-150SP12Y-C8S	115.00	150.00	3	80.00	84.0	17.50	410.00	458.00	104.0	70	2
BR20D-71SP12Y-C5S	55.00	71.00	3	50.00	84.0	8.00	260.00	290.00	50.0	70	2
BR20D-90SP12Y-C5S	70.00	90.00	3	50.00	84.0	10.00	260.00	290.00	63.0	70	2

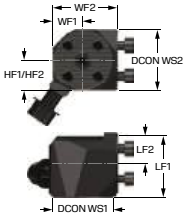
Silent Tools™, adattatore con accoppiamento Coromant Capto® per CoroBore® BR20



Metrico (mm)

Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	LF_1 [mm]	LF_2 [mm]	WF_1 [mm]	WF_2 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
C3-BR20D-B-173	28.00	36.00	3	32.00	173.00	172.80	2.55	2.55	192.00	25.0	70
C5-BR20D-E-242	55.00	71.00	3	50.00	242.00	241.70	6.25	6.25	272.00	50.0	70
C5-BR20D-F-240	70.00	90.00	3	50.00	240.00	239.70	8.00	8.00	270.00	63.0	70
C6-BR20D-G-278	89.00	116.00	3	63.00	278.00	277.70	12.00	12.00	316.00	80.0	70
C6-BR20D-G-378	89.00	116.00	3	63.00	378.00	377.70	12.00	12.00	416.00	80.0	70
C6-BR20D-H-278	115.00	150.00	3	63.00	278.00	277.70	27.00	27.00	316.00	104.0	70
C8-BR20D-H-388	115.00	150.00	3	80.00	388.00	387.70	27.00	27.00	436.00	104.0	70

Cartuccia CoroBore® XL per CoroTurn® SL



Metrico (mm)

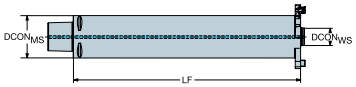
Codice di ordinazione	CNSC	LF_1 [mm]	LF_2 [mm]	WF_1 [mm]	WF_2 [mm]	HF_1 [mm]	OAH [mm]	OAL [mm]	OAW [mm]	CP [bar]
S12-R820XL2SL40-018	2	40.00	18.00	19.50	42.00	20.0	44.2	42.30	44.80	70

Adattatore per slitta per CoroBore® XL

Metrico (mm)

Codice di ordinazione	ADJLX [mm]	LF [mm]	OAH [mm]	OAL [mm]	OAW [mm]
S17-R820XLS12-012A	14.00	12.00	104.0	56.30	79.24
S24-R820XLS12-012A	22.00	12.00	92.0	62.30	110.37

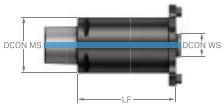
Adattatore Silent Tools™ con accoppiamento Coromant Capto® per CoroBore® XL



Metrico (mm)

Codice di ordinazione	CNSC	$DCON_{MS}$ [mm]	$DCON_{WS1}$ [mm]	LF_1 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
C8-R822XLA33-F230	3	80.00	33.00	230.00	278.00	80.0	70
C8-R822XLA33-F320	3	80.00	33.00	320.00	368.00	80.0	70

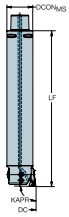
Coromant Capto® per corpo utensile CoroBore® XL



Metrico (mm)

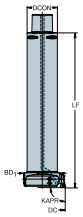
Codice di ordinazione	CNSC	$DCON_{MS}$ [mm]	$DCON_{WS1}$ [mm]	LF_1 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
C8-R822XLA33-A140	3	80.00	33.00	140.00	195.00	120.0	70

CoroBore® 825, Silent Tools™, utensile a un tagliente per barenatura di precisione



Metrico (mm)

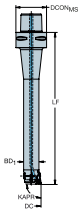
Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
825D-70TC11U-C5S	55.00	70.00	3	50.00	92.0	7.50	260.00	290.00	50.0	70	1
825D-87TC11U-C6S	69.00	87.00	3	63.00	92.0	9.00	300.00	338.00	63.0	70	1



Metrico (mm)

Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAH [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
825D-107TC11U-C6S	86.00	107.00	3	63.00	92.0	10.50	300.00	64.0	338.00	80.0	70	1
825D-137TC11U-C6S	106.00	137.00	3	63.00	92.0	15.50	300.00	64.0	338.00	100.0	70	1
825D-167TC11U-C6M	136.00	167.00	3	63.00	92.0	15.50	300.00	64.0	338.00	130.0	70	1
825D-167TC11U-C8XS	136.00	167.00	3	80.00	92.0	15.50	410.00	81.0	458.00	130.0	70	1
825D-87TC11U-C5S	69.00	87.00	3	50.00	92.0	9.00	260.00	51.0	290.00	63.0	70	1

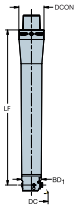
CoroBore® 825, Silent Tools™, utensile a un tagliente per barenatura di precisione



Metrico (mm)

Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
825D-36TC06U-C3M	28.00	36.00	3	32.00	92.0	4.00	184.00	203.00	25.0	70	1

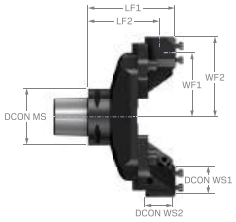
Coromant Capto® per corpo utensile antivibrante CoroBore® 825



Metrico (mm)

Codice di ordinazione	CNSC	$DCON_{MS}$ [mm]	LF_1 [mm]	WF_1 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
C3-R825A-FAB173	3	32.00	173.00	9.00	200.50	25.0	70
C5-R825C-FAE237	3	50.00	237.00	17.50	286.00	50.0	70
C5-R825C-FAF237	3	50.00	237.00	24.50	286.00	63.0	70
C6-R825C-FAF277	3	63.00	277.00	24.50	334.00	63.0	70
C6-R825C-FAG277	3	63.00	277.00	33.00	334.00	80.0	70
C6-R825C-FAH277	3	63.00	277.00	43.00	334.00	100.0	70
C6-R825C-FAI277	3	63.00	277.00	58.00	334.00	130.0	70
C8-R825C-FAI387	3	80.00	387.00	58.00	454.00	130.0	70

Coromant Capto® per adattatore CoroTurn® SL

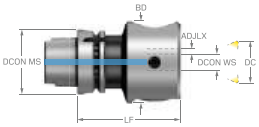


Metrico (mm)

Codice di ordinazione	CNSC	$DCON_{MS}$ [mm]	$DCON_{WS1}$ [mm]	$DCON_{WS2}$ [mm]	ADJLX [mm]	LF_1 [mm]	LF_2 [mm]	WF_1 [mm]	WF_2 [mm]	OAH [mm]	OAL [mm]	OAW [mm]
820-228-2SL40-C8	3	80.00	40.00	40.00	26.00	122.00	100.00	51.50	70.00	104.0	170.00	200.00
820-278-2SL40-C8	3	80.00	40.00	40.00	26.00	122.00	100.00	76.50	95.00	104.0	170.00	250.00
820-328-2SL40-C8	3	80.00	40.00	40.00	26.00	122.00	100.00	101.50	120.00	104.0	170.00	300.00
820-378-2SL40-C8	3	80.00	40.00	40.00	26.00	122.00	100.00	126.50	145.00	104.0	170.00	350.00

Adattatore con accoppiamento HSK per testina di barenatura fine

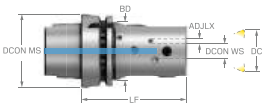
Interfaccia lato macchina HSK A/C



Metrico (mm)

Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	$DCON_{WS1}$ [mm]	STDLET	LF_1 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
392.41037A-10012076C	3.00	26.00	1	100.00	12.00	A	76.00	126.00	50.0	20
392.41037A-63 20 100B	17.00	36.00	1	63.00	20.00	A	100.00	132.00	80.0	20
392.41037A-6312063C	3.00	26.00	1	63.00	12.00	A	63.00	95.00	50.0	20
392.41037A-6316085B	3.00	32.00	1	63.00	16.00	A	85.00	117.00	63.0	20

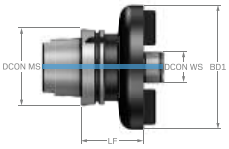
Interfaccia lato macchina HSK A/C

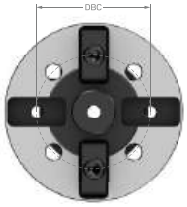


Codice di ordinazione	DCN [mm]	DCX [mm]	CNSC	$DCON_{MS}$ [mm]	$DCON_{WS1}$ [mm]	STDLET	LF_1 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
392.41037B-6312090C	3.00	26.00	1	63.00	12.00	A	90.00	122.00	50.0	20

Adattatore con accoppiamento HSK per CoroBore® XL

Interfaccia lato macchina HSK A/C

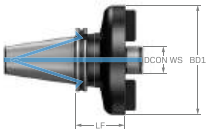




Metrico (mm)

Codice di ordinazione	CNSC	$DCON_{MS}$ [mm]	$DCON_{WS1}$ [mm]	STDLET	LF_1 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
392.410XL-10040 080A	1	100.00	40.00	A	80.00	130.00	160.0	20

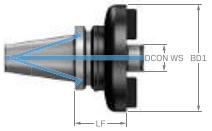
Adattatore con accoppiamento ISO 7388-1 per CoroBore® XL

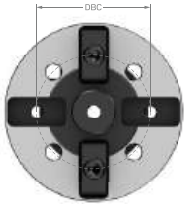


Metrico (mm)

Codice di ordinazione	CNSC	$DCON_{WS1}$ [mm]	STDLET	LF_1 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
392B.140XL-5040 075	7	40.00	AD/AF	75.00	176.80	160.0	20

Adattatore con accoppiamento MAS-BT 403 per CoroBore® XL

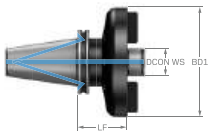




Metrico (mm)

Codice di ordinazione	CNSC	$DCON_{WS1}$ [mm]	LF_1 [mm]	OAL [mm]	BD_1 [mm]	CP [bar]
392B.58XL-5040 080	7	40.00	80.00	181.80	160.0	20

Adattatore con accoppiamento CAT-V per CoroBore® XL



Imperiale (pollici)

Codice di ordinazione	CNSC	$DCON_{WS1}$ [inch]	LF_1 [inch]	OAL [inch]	BD_1 [inch]	CP [lbf/in2]
A392B.45XL-5040 075	7	1.575	2.953	6.961	6.299	290

Per saperne di più su Silent Tools™:
sandvik.coromant.com/silenttools

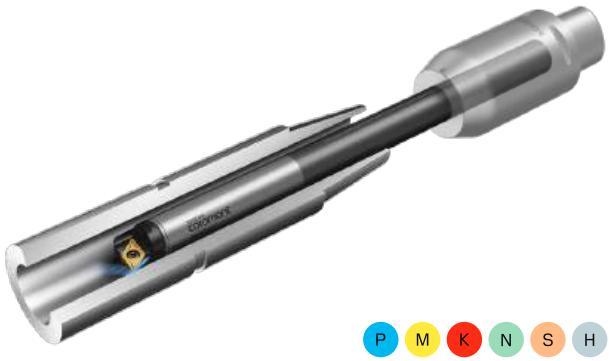
Silent Tools™

Adattatori di tornitura e testine di taglio di prossima generazione

Silent Tools™ è il marchio commerciale di una famiglia di portautensili per tornitura, fresatura e foratura. I portautensili sono progettati per ridurre al minimo le vibrazioni, grazie a un dispositivo di smorzamento integrato nel corpo utensile.

Caratteristiche

— Sistema di smorzamento avanzato all'interno del corpo utensile, aggiornato con tutte le nuove funzioni delle tecnologie di smorzamento disponibili
— Capacità di adduzione interna di refrigerante fino a 80 bar (1160 PSI)
— Setup ottimizzato, maggiore ripetibilità di lavorazione e monitoraggio della salute dell'utensile con il dispositivo digitale Tool Status Checker



P M K N S H
Campi di applicazione ISO

Vantaggi

— Un prodotto antivibrante di prim'ordine, aggiornato con tutte le nuove funzioni delle tecnologie di smorzamento disponibili
— Lavorazione più sicura sulle lunghe sporgenze con riduzione del rischio di interruzioni e incidenti
— Migliore finitura superficiale
— Maggiore produttività grazie alla capacità di aumentare la velocità di avanzamento, mantenendo gli stessi livelli di stabilità
— Minor costo per componente

La perfezione a portata di mano per uno smorzamento eccellente

— Un tempo il dispositivo antivibrante richiedeva la regolazione di precisione, ma ora viene calibrato e assemblato automaticamente da una macchina
— Questa automazione consente una superficie di frequenza estremamente precisa e prevedibile, perfettamente adatta alla sporgenza e all'applicazione previste per l'adattatore

Adattatore Silent Tools™ con accoppiamento Coromant Capto® per CoroTurn® SL

Valori comuni dei dati

CP [bar]
80

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT30D-C3 16 092-16	32.00	16.00	16.0	74.0	90.00	92.0	92.0	3	1	111.60	2.0
HT30D-C3 20 120-20	32.00	20.00	20.0	102.0	120.00	120.0	120.0	3	1	139.60	3.0
HT30D-C3 25 130-25	32.00	25.00	25.0	112.0	130.00	130.0	130.0	3	1	139.60	3.7
HT30D-C3 25 180-25	32.00	25.00	25.0	161.6	180.00	180.0	180.0	3	1	199.60	3.7
HT30D-C3 32 160-32	32.00	32.00	32.0	160.0	160.00	160.0	160.0	3	1	179.32	8.8
HT30D-C3 32 224-32	32.00	32.00	32.0	224.0	224.00	224.0	224.0	3	1	243.32	8.8
HT30D-C4 16 092-16	40.00	16.00	16.0	69.0	92.00	92.0	92.0	3	1	116.60	2.0
HT30D-C4 20 120-20	40.00	20.00	20.0	97.0	120.00	120.0	120.0	3	1	144.60	3.0
HT30D-C4 25 130-25	40.00	25.00	25.0	107.0	130.00	130.0	130.0	3	1	154.60	3.7
HT30D-C4 25 180-25	40.00	25.00	25.0	154.0	180.00	180.0	180.0	3	1	204.60	3.7
HT30D-C4 32 160-32	40.00	32.00	32.0	137.0	160.00	160.0	160.0	3	1	184.32	8.8
HT30D-C4 32 224-32	40.00	32.00	32.0	200.1	224.00	224.0	224.0	3	1	248.32	8.8
HT30D-C4 40 208-40	40.00	40.00	40.0	208.0	208.00	208.0	208.0	3	1	232.32	15.0
HT30D-C4 40 288-40	40.00	40.00	40.0	288.0	288.00	288.0	288.0	3	1	312.33	15.0
HT30D-C5 16 092-16	50.00	16.00	16.0	69.0	92.00	92.0	92.0	3	1	122.60	2.0
HT30D-C5 20 120-20	50.00	20.00	20.0	97.0	120.00	120.0	120.0	3	1	150.60	3.0
HT30D-C5 25 130-25	50.00	25.00	25.0	107.0	130.00	130.0	130.0	3	1	160.60	3.7
HT30D-C5 25 180-25	50.00	25.00	25.0	154.0	180.00	180.0	180.0	3	1	210.60	3.7
HT30D-C5 25 230-25	50.00	25.00	25.0	204.0	230.00	230.0	230.0	3	1	260.60	3.7
HT30D-C5 32 160-32	50.00	32.00	32.0	137.0	160.00	160.0	160.0	3	1	190.32	8.8
HT30D-C5 32 224-32	50.00	32.00	32.0	198.0	224.00	224.0	224.0	3	1	254.30	8.8
HT30D-C5 32 288-32	50.00	32.00	32.0	262.0	288.00	288.0	288.0	3	1	318.33	8.8
HT30D-C5 40 208-40	50.00	40.00	40.0	185.0	208.00	208.0	208.0	3	1	238.32	15.0
HT30D-C5 40 288-40	50.00	40.00	40.0	263.1	288.00	288.0	288.0	3	1	318.33	15.0
HT30D-C5 40 368-40	50.00	40.00	40.0	343.1	368.00	368.0	368.0	3	1	398.33	15.0
HT30D-C6 16 092-16	63.00	16.00	16.0	67.0	92.00	92.0	92.0	3	1	130.60	2.0
HT30D-C6 20 120-20	63.00	20.00	20.0	95.0	120.00	120.0	120.0	3	1	158.60	3.0
HT30D-C6 25 130-25	63.00	25.00	25.0	105.0	130.00	130.0	130.0	3	1	168.60	3.7
HT30D-C6 25 180-25	63.00	25.00	25.0	152.0	180.00	180.0	180.0	3	1	218.60	3.7
HT30D-C6 25 230-25	63.00	25.00	25.0	202.0	230.00	230.0	230.0	3	1	268.60	3.7
HT30D-C6 32 160-32	63.00	32.00	32.0	135.0	160.00	160.0	160.0	3	1	198.32	8.8
HT30D-C6 32 224-32	63.00	32.00	32.0	196.0	224.00	224.0	224.0	3	1	262.33	8.8
HT30D-C6 32 288-32	63.00	32.00	32.0	260.0	288.00	288.0	288.0	3	1	326.33	8.8
HT30D-C6 40 208-40	63.00	40.00	40.0	183.0	208.00	208.0	208.0	3	1	246.32	15.0

Adattatore Silent Tools™ con accoppiamento Coromant Capto® per CoroTurn® SL

Valori comuni dei dati

CP [bar]
80

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT30D-C6 40 288-40	63.00	40.00	40.0	260.0	288.00	288.0	288.0	3	1	326.33	15.0
HT30D-C6 40 368-40	63.00	40.00	40.0	340.0	368.00	368.0	368.0	3	1	406.33	15.0
HT30D-C8 25 130-25	80.00	25.00	25.0	97.0	130.00	130.0	130.0	3	1	178.60	3.7
HT30D-C8 25 180-25	80.00	25.00	25.0	144.0	180.00	180.0	180.0	3	1	228.60	3.7
HT30D-C8 25 230-25	80.00	25.00	25.0	194.0	230.00	230.0	230.0	3	1	278.60	3.7
HT30D-C8 32 160-32	80.00	32.00	32.0	127.0	160.00	160.0	160.0	3	1	208.32	8.8
HT30D-C8 32 224-32	80.00	32.00	32.0	188.0	224.00	224.0	224.0	3	1	272.33	8.8
HT30D-C8 32 288-32	80.00	32.00	32.0	252.0	288.00	288.0	288.0	3	1	336.33	8.8
HT30D-C8 40 208-40	80.00	40.00	40.0	175.0	224.00	224.0	224.0	3	1	256.33	15.0
HT30D-C8 40 288-40	80.00	40.00	40.0	252.0	288.00	288.0	288.0	3	1	336.33	15.0
HT30D-C8 40 368-40	80.00	40.00	40.0	332.0	368.00	368.0	368.0	3	1	416.33	15.0

Adattatore Silent Tools™ con accoppiamento Coromant Capto® per CoroTurn® SL

Valori comuni dei dati

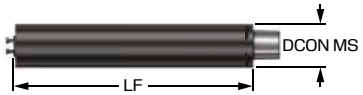
CP [bar]	TQ [Nm]
80	15.0

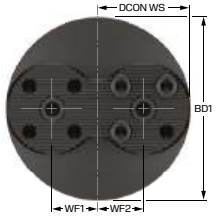
Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	WF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-C5 50 268L40	50.00	40.00	50.0	268.0	268.00	5.00	268.0	268.0	3	1	298.33
HT30D-C5 50 268R40	50.00	40.00	50.0	268.0	268.00	5.00	268.0	268.0	3	1	298.33
HT30D-C5 50 368L40	50.00	40.00	50.0	368.0	368.00	5.00	368.0	368.0	3	1	398.33
HT30D-C5 50 368R40	50.00	40.00	50.0	368.0	368.00	5.00	368.0	368.0	3	1	398.33
HT30D-C5 50 468L40	50.00	40.00	50.0	468.0	468.00	5.00	468.0	468.0	3	1	498.33
HT30D-C5 50 468R40	50.00	40.00	50.0	468.0	468.00	5.00	468.0	468.0	3	1	498.33
HT30D-C6 50 268L40	63.00	40.00	50.0	243.0	268.00	5.00	268.0	268.0	3	1	306.33
HT30D-C6 50 268R40	63.00	40.00	50.0	243.0	268.00	5.00	268.0	268.0	3	1	306.33
HT30D-C6 50 368L40	63.00	40.00	50.0	340.0	368.00	5.00	368.0	368.0	3	1	406.33
HT30D-C6 50 368R40	63.00	40.00	50.0	340.0	368.00	5.00	368.0	368.0	3	1	406.33
HT30D-C6 50 468L40	63.00	40.00	50.0	440.0	468.00	5.00	468.0	468.0	3	1	506.33
HT30D-C6 50 468R40	63.00	40.00	50.0	440.0	468.00	5.00	468.0	468.0	3	1	506.33
HT30D-C6 60 328L40	63.00	40.00	60.0	304.6	328.00	10.00	328.0	328.0	3	1	366.33
HT30D-C6 60 328R40	63.00	40.00	60.0	304.6	328.00	10.00	328.0	328.0	3	1	366.33
HT30D-C6 60 448L40	63.00	40.00	60.0	424.6	448.00	10.00	448.0	448.0	3	1	486.33
HT30D-C6 60 448R40	63.00	40.00	60.0	424.6	448.00	10.00	448.0	448.0	3	1	486.33
HT30D-C6 60 568L40	63.00	40.00	60.0	544.6	568.00	10.00	568.0	568.0	3	1	606.33
HT30D-C6 60 568R40	63.00	40.00	60.0	544.6	568.00	10.00	568.0	568.0	3	1	606.33
HT30D-C8 50 268L40	80.00	40.00	50.0	235.0	268.00	5.00	268.0	268.0	3	1	316.33
HT30D-C8 50 268R40	80.00	40.00	50.0	235.0	268.00	5.00	268.0	268.0	3	1	316.23
HT30D-C8 50 368L40	80.00	40.00	50.0	332.0	368.00	5.00	368.0	368.0	3	1	416.33
HT30D-C8 50 368R40	80.00	40.00	50.0	332.0	368.00	5.00	368.0	368.0	3	1	416.33
HT30D-C8 50 468L40	80.00	40.00	50.0	432.0	468.00	5.00	468.0	468.0	3	1	516.33
HT30D-C8 50 468R40	80.00	40.00	50.0	432.0	468.00	5.00	468.0	468.0	3	1	516.33
HT30D-C8 60 328L40	80.00	40.00	60.0	295.0	328.00	10.00	328.0	328.0	3	1	376.33
HT30D-C8 60 328R40	80.00	40.00	60.0	295.0	328.00	10.00	328.0	328.0	3	1	376.33
HT30D-C8 60 448L40	80.00	40.00	60.0	412.0	448.00	10.00	448.0	448.0	3	1	496.33
HT30D-C8 60 448R40	80.00	40.00	60.0	412.0	448.00	10.00	448.0	448.0	3	1	496.33
HT30D-C8 60 568L40	80.00	40.00	60.0	532.0	568.00	10.00	568.0	568.0	3	1	616.33
HT30D-C8 60 568R40	80.00	40.00	60.0	532.0	568.00	10.00	568.0	568.0	3	1	616.33

R = Destro, L = Sinistro

Adattatore Silent Tools™ con accoppiamento Coromant Capto® per CoroTurn® SL





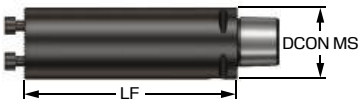
Valori comuni dei dati

CP [bar]	TQ [Nm]
80	15.0

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	LF_2 [mm]	WF_1 [mm]	WF_2 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-C10 100 968-40-2	100.00	40.00	100.0	968.0	968.00	968.00	30.00	30.00	968.0	968.0	3	1	1048.50
HT30D-C1080 768-40-2	100.00	40.00	80.0	726.0	768.00	768.00	20.00	20.00	768.0	768.0	3	1	848.50
HT30D-C8 80 448-40-2	80.00	40.00	80.0	448.0	448.00	365.00	20.00	20.00	448.0	448.0	3	1	413.33
HT30D-C8 80 608-40-2	80.00	40.00	80.0	608.0	608.00	608.00	20.00	20.00	608.0	608.0	3	1	656.33
HT30D-C8 80 768-40-2	80.00	40.00	80.0	768.0	768.00	768.00	20.00	20.00	768.0	768.0	3	1	816.33

Adattatore Silent Tools™ con accoppiamento Coromant Capto® per CoroTurn® SL

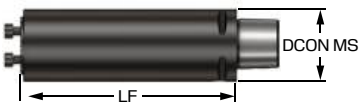


Valori comuni dei dati

OHN [mm]	OHX [mm]	CP [bar]	TQ [Nm]
120.0	120.0	80	15.0

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	CNSC	CXSC	OAL [mm]
HT40D-C4 40 120-40	40.00	40.00	40.0	120.0	120.00	3	1	144.32
HT40D-C5 40 120-40	50.00	40.00	40.0	97.0	120.00	3	1	150.32
HT40D-C6 40 120-40	63.00	40.00	40.0	95.0	120.00	3	1	158.32



Valori comuni dei dati

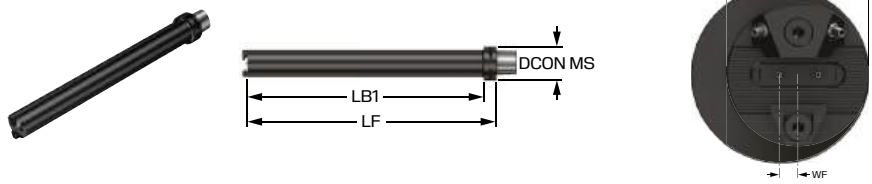
CP [bar]	TQ [Nm]
80	15.0

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	WF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT40D-C5 50 150L40	50.00	40.00	50.0	150.0	150.00	5.00	150.0	150.0	3	1	180.32
HT40D-C5 50 150R40	50.00	40.00	50.0	150.0	150.00	5.00	150.0	150.0	3	1	180.32
HT40D-C6 50 150L40	63.00	40.00	50.0	125.0	150.00	5.00	150.0	150.0	3	1	188.32
HT40D-C6 50 150R40	63.00	40.00	50.0	125.0	150.00	5.00	150.0	150.0	3	1	188.32
HT40D-C6 60 180L40	63.00	40.00	60.0	156.6	180.00	10.00	180.0	180.0	3	1	218.32
HT40D-C6 60 180R40	63.00	40.00	60.0	156.6	180.00	10.00	180.0	180.0	3	1	218.32
HT40D-C8 60 180L40	80.00	40.00	60.0	147.0	180.00	10.00	180.0	180.0	3	1	228.32
HT40D-C8 60 180R40	80.00	40.00	60.0	147.0	180.00	10.00	180.0	180.0	3	1	228.32

Metrico (mm)

Adattatore Silent Tools™ con accoppiamento Coromant Capto® per cambio rapido CoroTurn® SL



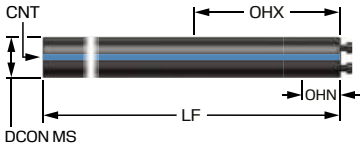
Valori comuni dei dati

CP [bar]	TQ [Nm]
80	50.0

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	WF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-C10 100 955L80	100.00	80.00	100.0	955.0	955.00	10.00	955.0	955.0	3	5	1035.50
HT30D-C10 100 955R80	100.00	80.00	100.0	955.0	955.00	10.00	955.0	955.0	3	5	1035.50
HT30D-C10 80 755-80	100.00	80.00	80.0	713.0	755.00	0.00	755.0	755.0	3	5	835.50
HT30D-C6 80 355-80	63.00	80.00	80.0	355.0	355.00	0.00	355.0	355.0	3	5	393.33
HT30D-C8 80 435-80	80.00	80.00	80.0	435.0	435.00	0.00	435.0	435.0	3	5	483.33

Adattatore Silent Tools™ con accoppiamento a stelo cilindrico per CoroTurn® SL



Valori comuni dei dati

CP [bar]
80

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	CNT	BD_1 [mm]	LB [mm]	LF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT30D-CY16 156-16	16.00	16.00	G 1/8-28	16.0	156.0	156.00	55.0	92.0	1	1	156.27	2.0
HT30D-CY20 200-20	20.00	20.00	G 1/4-19	20.0	200.0	200.00	70.0	120.0	1	1	200.27	3.0
HT30D-CY25 255-25	25.00	25.00	G 1/4-19	25.0	255.0	255.00	88.0	155.0	1	1	255.27	3.7
HT30D-CY25 330-25	25.00	25.00	G 1/4-19	25.0	330.0	330.00	155.0	230.0	1	1	330.27	3.7

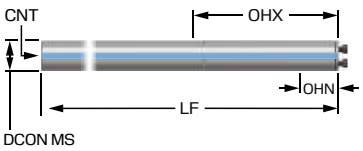
Valori comuni dei dati

CP [lbf/in2]
1160

Imperiale (pollici)

Codice di ordinazione	$DCON_{MS}$ [inch]	$DCON_{WS}$ [inch]	CNT	BD_1 [inch]	LB [inch]	LF_1 [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]	TQ [ft]
HT30D-CYA10 156-16	0.625	0.630	G 1/8-28	0.630	6.142	6.142	2.165	3.661	1	1	6.152	1.5
HT30D-CYA12 190-20	0.750	0.787	G 1/8-28	0.787	7.480	7.480	3.071	4.488	1	1	7.491	2.2
HT30D-CYA16 260-25	1.000	0.984	G 1/4-19	1.000	10.236	10.236	3.346	6.260	1	1	10.247	2.7
HT30D-CYA16 336-25	1.000	0.984	G 1/4-19	1.000	13.213	13.228	6.102	9.252	1	1	13.239	2.7

Adattatore Silent Tools™ con accoppiamento a stelo cilindrico per CoroTurn® SL



Valori comuni dei dati

CP [bar]
80

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT31D-CY16 204-16	16.00	16.00	16.0	204.0	204.00	96.0	140.0	1	1	204.27	2.0
HT31D-CY20 260-20	20.00	20.00	20.0	260.0	260.00	120.0	180.0	1	1	260.27	3.0

Valori comuni dei dati

CP [lbf/in2]
1160

Imperiale (pollici)

Codice di ordinazione	$DCON_{MS}$ [inch]	$DCON_{WS}$ [inch]	BD_1 [inch]	LB [inch]	LF_1 [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]	TQ [ft]
HT31D-CYA10 204-16	0.625	0.630	0.630	8.031	8.031	3.150	5.551	1	1	8.042	1.5
HT31D-CYA12 260-20	0.750	0.787	0.787	10.236	10.236	4.016	7.244	1	1	10.247	2.2

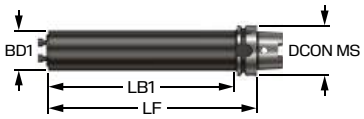
Adattatore Silent Tools™ con accoppiamento HSK per CoroTurn® SL

Valori comuni dei dati

CP [bar]
80

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT30D-HT06 32 160-32	63.00	32.00	32.0	131.0	160.00	160.0	160.0	1	1	191.90	8.8
HT30D-HT06 40 208-40	63.00	40.00	40.0	179.0	208.00	208.0	208.0	1	1	239.90	15.0
HT30D-HT10 40 208-40	100.00	40.00	40.0	176.0	208.00	208.0	208.0	1	1	257.90	15.0



Valori comuni dei dati

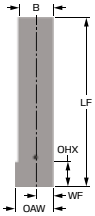
CP [bar]	TQ [Nm]
80	15.0

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	BD_1 [mm]	LB [mm]	LF_1 [mm]	WF_1 [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-HT06 50 268R40	63.00	40.00	50.0	239.0	268.00	5.00	268.0	268.0	1	1	299.90
HT30D-HT10 50 268R40	100.00	40.00	50.0	236.0	268.00	5.00	268.0	268.0	1	1	317.90
HT30D-HT10 60 328R40	100.00	40.00	60.0	296.0	328.00	10.00	328.0	328.0	1	1	377.90

R = Destro, L = Sinistro

QS™ Micro, adattatore a stelo



Valori comuni dei dati

OHX [mm]	OAL [mm]	CP [bar]
12.0	80.00	150

Metrico (mm)

Codice di ordinazione	CNT	H [mm]	LF_1 [mm]	LF_2 [mm]	WF_1 [mm]	WF_2 [mm]	HF_1 [mm]	HF_2 [mm]	OHN [mm]	CNSC	CXSC	OAW [mm]	OAH [mm]
QSM12-N1012	M6	10.00	80.00	80.00	5.00	5.00	5.0	5.0	12.0	3	1	16.00	12.0
QSM12-N1212	M6	12.00	80.00	80.00	6.00	6.00	6.0	6.0	12.0	3	1	16.00	12.0
QSM16-N1616	M6	16.00	80.00	80.00	8.00	8.00	8.0	8.0	12.0	3	1	18.00	16.0
QSM16-N2020	M6	20.00	80.00		8.00		8.0		10.0	3	1	20.00	20.0

Valori comuni dei dati

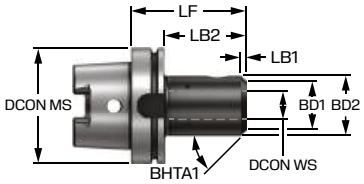
OHX [inch]	OAL [inch]	CP [lbf/in2]
0.472	3.150	2176

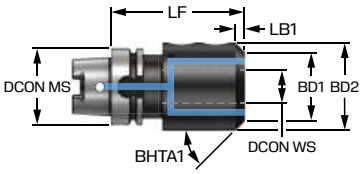
Imperiale (pollici)

Codice di ordinazione	CNT	H [inch]	LF_1 [inch]	LF_2 [inch]	WF_1 [inch]	WF_2 [inch]	HF_1 [inch]	HF_2 [inch]	OHN [inch]	CNSC	CXSC	OAW [inch]	OAH [inch]
QSM12-N0608	M6	0.375	3.150	3.150	0.188	0.188	0.188	0.188	0.472	3	1	0.630	0.472
QSM12-N08	M6	0.500	3.150	3.150	0.250	0.250	0.236	0.236	0.472	3	1	0.644	0.500
QSM16-N10	M6	0.625	3.150	3.150	0.313	0.313	0.315	0.315	0.472	3	1	0.706	0.625
QSM16-N12	M6	0.750	3.150		0.315		0.315		0.394	3	1	0.787	0.750

Adattatore con accoppiamento HSK per Weldon

Interfaccia lato macchina HSK A/C





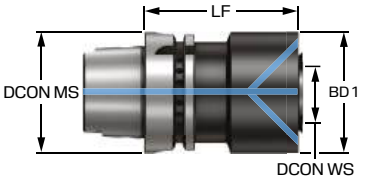
Valori comuni dei dati

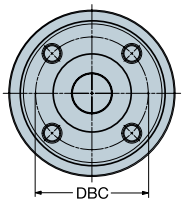
CP [lbf/in2]
1160

Codice di ordinazione	$DCON_{MS}$ [inch]	$DCON_{WS}$ [inch]	LF [inch]	LB_1 [inch]	LB_2 [inch]	LB_3 [inch]	CNSC	CXSC	BD_1 [inch]	BD_2 [inch]	BD_3 [inch]	$BHTA_1$ [deg]	TQ [ft]	RPMX [1/min]
HA06-AWE06-B025-060	2.480	0.250	2.362	0.110	1.142	2.362	1	9	0.772	0.992	2.480	30.0	2.2	20500
HA06-AWE09-B030-075	2.480	0.375	2.953	0.295	1.732	2.953	1	9	0.819	1.161	2.480	30.0	7.4	20500
HA06-AWE12-B036-080	2.480	0.500	3.150	0.295	2.126	3.150	1	9	1.067	1.409	2.480	30.0	8.9	20500
HA06-AWE15-B041-080	2.480	0.625	3.150	0.295	2.126	3.150	1	9	1.272	1.614	2.480	30.0	11.1	20500
HA06-AWE19-B044-085	2.480	0.750	3.346	0.295	2.323	3.346	1	9	1.409	1.752	2.480	30.0	14.8	20500
HA06-AWE25-B057-105	2.480	1.000	4.134	0.295	3.110	4.134	1	9	1.906	2.248	2.480	30.0	18.4	20500
HA06-AWE31-B063-110	2.480	1.250	4.331	0.295	4.331		1	9	2.138	2.480		30.0	33.2	20500
HA10-AWE06-B025-075	3.937	0.250	2.953	0.110	1.260	2.953	1	9	0.772	0.992	3.937	30.0	2.2	12500
HA10-AWE09-B030-085	3.937	0.375	3.346	0.295	1.654	3.346	1	9	0.819	1.161	3.937	30.0	7.4	12500
HA10-AWE12-B036-090	3.937	0.500	3.543	0.295	1.929	3.543	1	9	1.067	1.409	3.937	30.0	8.9	12500
HA10-AWE15-B041-095	3.937	0.625	3.740	0.295	2.126	3.740	1	9	1.272	1.614	3.937	30.0	11.1	12500
HA10-AWE19-B044-090	3.937	0.750	3.543	0.295	2.087	3.543	1	9	1.409	1.752	3.937	30.0	14.8	12500
HA10-AWE25-B057-100	3.937	1.000	3.937	0.295	2.598	3.937	1	9	1.906	2.248	3.937	30.0	18.4	12500
HA10-AWE31-B063-100	3.937	1.250	3.937	0.295	2.795	3.937	1	9	2.138	2.480	3.937	30.0	33.2	12500
HA10-AWE38-B070-110	3.937	1.500	4.331	0.295	3.189	4.331	1	9	2.413	2.756	3.937	30.0	33.2	12500
HA10-AWE50-B093-135	3.937	2.000	5.315	0.295	4.173	5.315	1	9	3.339	3.681	3.937	30.0	44.3	12500

Adattatore con accoppiamento HSK a manicotto con viti di trascinamento

Interfaccia lato macchina HSK A/C





Valori comuni dei dati

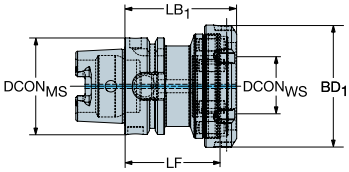
CP [bar]
80

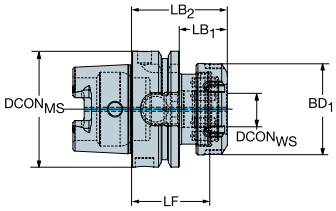
Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]	TQ [Nm]	RPMX [1/min]
HA06-X10-032-055A	63.00	10.00	55.00	28.0	55.0	1	4	32.0	63.0	6.4	12000
HA06-X22-040-060A	63.00	22.00	60.00	33.0	60.0	1	4	40.0	63.0	3.9	11000
HA06-X32-063-080A	63.00	32.00	80.00	80.0		1	4	63.0		6.4	10000

Adattatore con accoppiamento HSK a MDI

Interfaccia lato macchina HSK A/C/T





Valori comuni dei dati

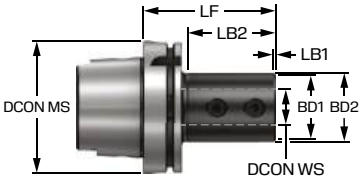
CP [bar]
80

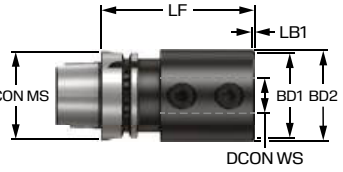
Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]	TQ [Nm]	RPMX [1/min]
HT06-DM20-N-042A	63.00	20.00	42.00	26.0	52.0	1	1	49.7	63.0	135.0	20000
HT06-DM25-N-050A	63.00	25.00	50.00	34.0	60.0	1	1	62.7	63.0	170.0	20000
HT06-DM32-N-050A	63.00	32.00	50.00	60.0		1	1	67.7		200.0	20000
HT06-DM40-N-061A	63.00	40.00	61.00	73.0		1	1	79.7		230.0	20500
HT10-DM25-N-048A	100.00	25.00	48.00	29.0	58.0	1	1	62.7	100.0	170.0	12500
HT10-DM32-N-048A	100.00	32.00	48.00	29.0	58.0	1	1	67.7	100.0	200.0	12500
HT10-DM40-N-048A	100.00	40.00	48.00	31.0	60.0	1	1	79.7	100.0	230.0	12500
HT10-DM50-N-055A	100.00	50.00	55.00	40.0	69.0	1	1	94.7	100.0	250.0	12500

Adattatore con accoppiamento HSK secondo ISO 9766

Interfaccia lato macchina HSK A/C





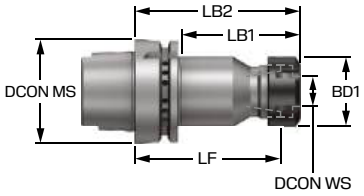
Valori comuni dei dati

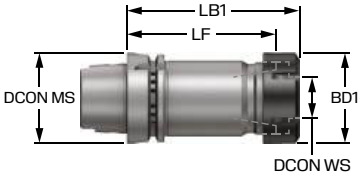
CP [bar]
80

Metrico (mm)

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	LB_3 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]	BD_3 [mm]	$BHTA_1$ [deg]	TQ [Nm]	RPMX [1/min]
HT06-DR16-A036-080	63.00	16.00	80.00	2.0	54.0	80.0	1	1	32.0	36.0	63.0	45.0	10.0	20500
HT06-DR20-A040-080	63.00	20.00	80.00	2.0	54.0	80.0	1	1	36.0	40.0	63.0	45.0	12.0	20500
HT06-DR25-A045-090	63.00	25.00	90.00	2.0	64.0	90.0	1	1	41.0	45.0	63.0	45.0	20.0	20500
HT06-DR32-A052-090	63.00	32.00	90.00	2.0	64.0	90.0	1	1	48.0	52.0	63.0	45.0	30.0	20500
HT06-DR40-A065-110	63.00	40.00	110.00	2.0	110.0		1	1	61.0	65.0		45.0	40.0	20500
HT08-DR20-A040-085	80.00	20.00	85.00	2.0	59.0	85.0	1	1	36.0	40.0	80.0	45.0	12.0	14000
HT08-DR25-A045-090	80.00	25.00	90.00	2.0	64.0	90.0	1	1	41.0	45.0	80.0	45.0	20.0	14000
HT08-DR32-A052-095	80.00	32.00	95.00	2.0	69.0	95.0	1	1	48.0	52.0	80.0	45.0	30.0	14000
HT08-DR40-A065-110	80.00	40.00	110.00	2.0	84.0	110.0	1	1	61.0	65.0	80.0	45.0	40.0	14000
HT10-DR16-A036-090	100.00	16.00	90.00	2.0	49.0	90.0	1	1	32.0	36.0	100.0	45.0	10.0	12500
HT10-DR20-A040-090	100.00	20.00	90.00	2.0	49.0	90.0	1	1	36.0	40.0	100.0	45.0	12.0	12500
HT10-DR25-A045-100	100.00	25.00	100.00	2.0	66.0	100.0	1	1	41.0	45.0	100.0	45.0	20.0	12500
HT10-DR32-A052-100	100.00	32.00	100.00	2.0	66.0	100.0	1	1	48.0	52.0	100.0	45.0	30.0	12500
HT10-DR40-A065-110	100.00	40.00	110.00	2.0	76.0	110.0	1	1	61.0	65.0	100.0	45.0	40.0	12500
HT10-DR50-A075-120	100.00	50.00	120.00	2.0	86.0	120.0	1	1	71.0	75.0	100.0	45.0	45.0	12500

Adattatore con accoppiamento HSK per pinza elastica ER



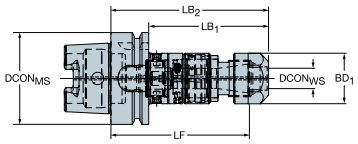


Valori comuni dei dati

CP [bar]
80

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]	RPMX [1/min]
HA04-ER25-A042-062	40.00	26.00	50.00	62.0		1	1	42.0		30000
HA05-ER32-A050-072	50.00	33.00	59.00	72.0		1	1	50.0		25000
HA06-ER16-A028-100	63.00	17.00	89.40	71.1	100.0	1	1	28.0	63.0	20500
HA06-ER20-A034-100	63.00	21.00	88.50	71.1	100.0	1	1	34.0	63.0	20500
HA06-ER25-A042-100	63.00	26.00	88.00	74.0	100.0	1	1	42.0	63.0	20500
HA06-ER32-A050-100	63.00	33.00	87.00	74.0	100.0	1	1	50.0	63.0	20500
HA06-ER40-A063-120	63.00	41.00	105.00	120.0		1	1	63.0		20500
HA10-ER20-A034-100	100.00	21.00	88.50	64.5	100.0	1	1	34.0	100.0	12500
HA10-ER25-A042-100	100.00	26.00	88.00	65.0	100.0	1	1	42.0	100.0	12500
HA10-ER32-A050-100	100.00	33.00	87.00	71.0	100.0	1	1	50.0	100.0	12500
HA10-ER40-A063-120	100.00	41.00	105.00	91.0	120.0	1	1	63.0	100.0	12500
HA10-ER50-A078-130	100.00	52.00	109.00	101.0	130.0	1	1	78.0	100.0	12500

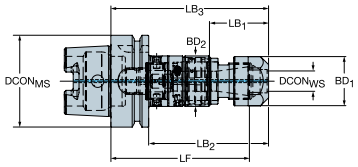
CoroChuck® 970, mandrino di maschiatura con accoppiamento HSK



Valori comuni dei dati

CP [bar]
80

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	CNSC	CXSC	RPMX [1/min]
970-HA06-32-131A	63.00	32.80	121.70	105.2	131.2	1	1	8000
970-HA10-32-138A	100.00	32.80	128.20	108.7	137.7	1	1	8000
970-HA10-40-164A	100.00	40.80	146.60	129.1	158.0	1	1	8000

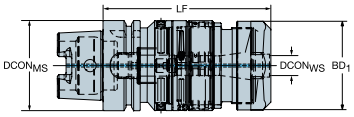


Valori comuni dei dati

CP [bar]
80

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	LB_3 [mm]	CNSC	CXSC	RPMX [1/min]
970-HA06-20-108A	63.00	20.80	95.10	35.3	77.1	103.1	1	1	8000
970-HA06-25-128A	63.00	25.80	114.00	37.1	96.5	122.5	1	1	8000
970-HA10-20-115A	100.00	20.80	101.60	35.3	80.5	109.6	1	1	8000
970-HA10-25-134A	100.00	25.80	120.50	37.1	100.0	129.0	1	1	8000

CoroChuck® 970, mandrino di maschiatura con accoppiamento HSK

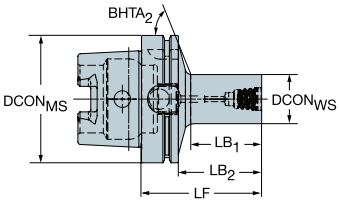


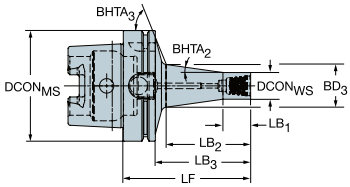
Valori comuni dei dati

CP [bar]
80

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	CNSC	CXSC	RPMX [1/min]
970-HA06-40-160A	63.00	41.00	143.10	154.5	1	1	8000

Adattatore con accoppiamento HSK per Coromant® EH



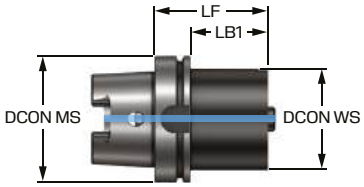


Valori comuni dei dati

CP [bar]
100

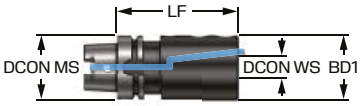
Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	LB_3 [mm]	LB_4 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]	BD_3 [mm]	BD_4 [mm]	$BHTA_2$ [deg]	TQ [Nm]	RPMX [1/min]
HA04-EH10-10-040	40.00	9.60	40.00	13.0	20.0	40.0		1	1	9.6	9.6	40.0		59.1	12.0	30000
HA04-EH12-12-043	40.00	11.60	43.00	16.3	23.0	43.0		1	1	11.6	11.6	40.0		58.0	15.0	30000
HA04-EH16-16-048	40.00	15.40	48.00	21.9	28.0	48.0		1	1	15.4	15.4	40.0		55.0	30.0	30000
HA04-EH20-20-045	40.00	19.20	45.00	19.4	25.0	45.0		1	1	19.2	19.2	40.0		50.0	50.0	30000
HA05-EH10-10-047	50.00	9.60	47.00	13.0	21.0	47.0		1	1	9.6	9.6	50.0		63.0	12.0	25000
HA05-EH12-12-050	50.00	11.60	50.00	16.3	24.0	50.0		1	1	11.6	11.6	50.0		62.0	15.0	25000
HA05-EH16-16-055	50.00	15.40	55.00	21.8	29.0	55.0		1	1	15.4	15.4	50.0		60.0	30.0	25000
HA05-EH20-20-052	50.00	19.20	52.00	19.3	26.0	52.0		1	1	19.2	19.2	50.0		58.0	50.0	25000
HA05-EH25-25-057	50.00	24.10	57.00	24.9	31.0	57.0		1	1	24.1	24.1	50.0		54.0	65.0	25000
HA06-EH10-10-049	63.00	9.60	49.00	13.5	23.0	49.0		1	1	9.6	9.6	63.0		66.0	12.0	20500
HA06-EH10-10-062	63.00	9.60	62.00	10.0	27.9	36.0	62.0	1	1	9.6	9.6	14.6	63.0	8.0	12.0	20500
HA06-EH12-12-051	63.00	11.60	51.00	15.8	25.0	51.0		1	1	11.6	11.6	63.0		65.0	15.0	20500
HA06-EH12-12-068	63.00	11.60	68.00	12.0	34.3	42.0	68.0	1	1	11.6	11.6	17.9	63.0	8.0	15.0	20500
HA06-EH16-16-056	63.00	15.40	56.00	21.3	30.0	56.0		1	1	15.4	15.4	63.0		65.0	30.0	20500
HA06-EH16-16-078	63.00	15.40	78.00	16.0	45.1	52.0	78.0	1	1	15.4	15.4	23.6	63.0	8.0	30.0	20500
HA06-EH20-20-053	63.00	19.20	53.00	18.8	27.0	53.0		1	1	19.2	19.2	63.0		63.0	50.0	20500
HA06-EH20-20-091	63.00	19.20	91.00	20.0	59.0	65.0	91.0	1	1	19.2	19.2	30.1	63.0	8.0	50.0	20500
HA06-EH25-25-059	63.00	24.10	59.00	25.5	33.0	59.0		1	1	24.1	24.1	63.0		61.0	65.0	20500
HA06-EH25-25-105	63.00	24.10	105.00	25.0	74.0	79.0	105.0	1	1	24.1	24.1	37.6	63.0	8.0	65.0	20500
HA10-EH20-20-100	100.00	19.20	100.00	20.0	60.3	71.0	100.0	1	1	19.2	19.2	30.5	100.0	8.0	50.0	12500
HA10-EH25-25-115	100.00	24.10	115.00	25.0	76.4	86.0	115.0	1	1	24.1	24.1	38.6	100.0	8.0	65.0	12500

Adattatore con accoppiamento HSK per VL



Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]
HA10-VL80-080-090	100.00	80.00	90.00	61.0	90.0	1	1	80.0	100.0

HSK per adattatore stelo cilindrico

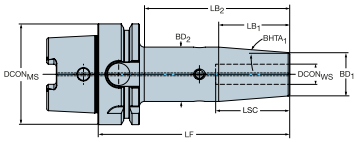


Valori comuni dei dati

CP [bar]
80

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF_1 [mm]	LB [mm]	CNSC	CXSC	BD_1 [mm]
HT06-131-00118-25	63.00	25.00	118.00	118.0	1	7	63.0
HT06-131-00132-40	63.00	40.00	132.00	132.0	1	7	80.0

HSK per mandrino a bloccaggio termico

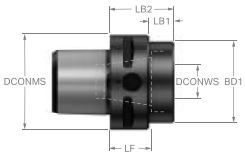


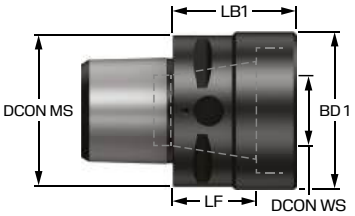
Valori comuni dei dati

CP [bar]
10

Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	LB_3 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]	BD_3 [mm]	$BHTA_1$ [deg]	RPMX [1/min]
HA06-SH06Q-S-160	63.00	6.00	160.00	38.1	134.0	160.0	1	1	21.0	27.0	63.0	4.5	20500
HA06-SH06Q-S-200	63.00	6.00	200.00	38.1	134.0	200.0	1	1	21.0	27.0	63.0	4.5	20500
HA06-SH10Q-S-160	63.00	10.00	160.00	50.8	134.0	160.0	1	1	24.0	32.0	63.0	4.5	20500
HA06-SH10Q-S-200	63.00	10.00	200.00	50.8	134.0	200.0	1	1	24.0	32.0	63.0	4.5	20500
HA06-SH12Q-S-160	63.00	12.00	160.00	50.8	134.0	160.0	1	1	24.0	32.0	63.0	4.5	20500
HA06-SH12Q-S-200	63.00	12.00	200.00	50.8	134.0	200.0	1	1	24.0	32.0	63.0	4.5	20500
HA06-SH20Q-S-160	63.00	20.00	160.00	57.2	134.0	160.0	1	1	33.0	42.0	63.0	4.5	20500
HA06-SH20Q-S-200	63.00	20.00	200.00	57.2	134.0	200.0	1	1	33.0	42.0	63.0	4.5	20500

Adattatore con accoppiamento Coromant Capto® per pinza elastica ER





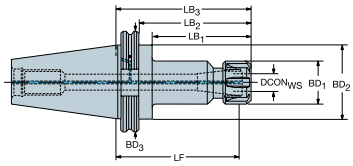
Metrico (mm)

	Codice di ordinazione	$DCON_{MS}$ [mm]	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	CNSC	CXSC	BD_1 [mm]	BD_2 [mm]
NUOVO	C4-W-391.14-16026-A	40.00	17.00	15.40	6.0	26.0	3	1	34.0	40.0
NUOVO	C4-W-391.14-25035-A	40.00	26.00	23.00	35.0		3	1	43.0	
	C5-W-391.14-25034-A	50.00	26.00	22.00	13.0	34.0	3	1	43.0	50.0
	C5-W-391.14-32041-A	50.00	33.00	28.00	41.0		3	1	52.0	

Imperiale (pollici)

	Codice di ordinazione	$DCON_{MS}$ [inch]	$DCON_{WS}$ [inch]	LF [inch]	LB_1 [inch]	LB_2 [inch]	CNSC	CXSC	BD_1 [inch]	BD_2 [inch]
NUOVO	C4-W-391.14-16026-A	1.575	0.669	0.606	0.236	1.024	3	1	1.339	1.575
NUOVO	C4-W-391.14-25035-A	1.575	1.024	0.906	1.378		3	1	1.693	
	C5-W-391.14-25034-A	1.969	1.024	0.866	0.512	1.339	3	1	1.693	1.969
	C5-W-391.14-32041-A	1.969	1.299	1.102	1.614		3	1	2.047	

Adattatore con accoppiamento BIG-PLUS CAT-V per pinza elastica ER



Valori comuni dei dati

CP [bar]
80

Metrico (mm)

Codice di ordinazione	$DCON_{WS}$ [mm]	LF [mm]	LB_1 [mm]	LB_2 [mm]	LB_3 [mm]	CNSC	CXSC	CRKS	BD_1 [mm]	BD_2 [mm]	BD_3 [mm]	RPMX [1/min]
A392.54514-4016067	17.00	56.40	29.0	47.0	67.0	7	1	Pollici 5/8”-11	28.0	44.5	63.5	18000
A392.54514-4016105	17.00	94.40	64.0	85.0	105.0	7	1	Pollici 5/8”-11	28.0	44.5	63.5	18000
A392.54514-4020070	21.00	58.50	31.0	50.0	70.0	7	1	Pollici 5/8”-11	34.0	44.5	63.5	18000
A392.54514-4020105	21.00	93.50	66.0	85.0	105.0	7	1	Pollici 5/8”-11	34.0	44.5	63.5	18000
A392.54514-4032079	33.00	66.00	59.0	79.0		7	1	Pollici 5/8”-11	50.0	63.5		18000
A392.54514-4032105	33.00	92.00	85.0	105.0		7	1	Pollici 5/8”-11	50.0	63.5		18000
A392.54514-5032105	33.00	92.00	63.0	85.0	105.0	7	1	Pollici 1”-8	50.0	69.8	98.4	12000
A392.54514-5032156	33.00	143.00	114.0	136.0	156.0	7	1	Pollici 1”-8	50.0	69.8	98.4	12000

Valori comuni dei dati

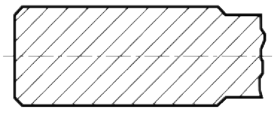
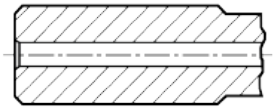
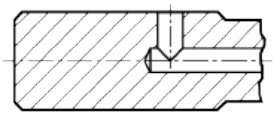
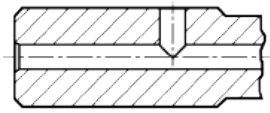
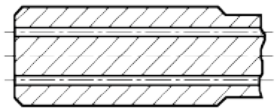
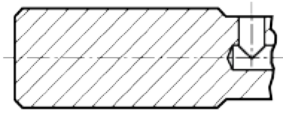
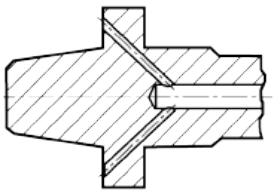
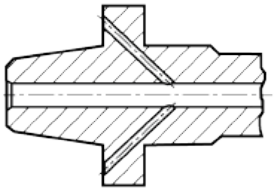
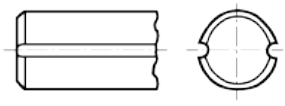
CP [lbf/in2]
1160

Imperiale (pollici)

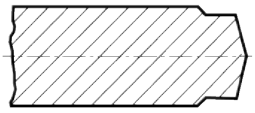
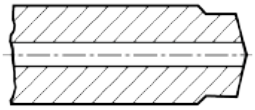
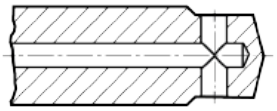
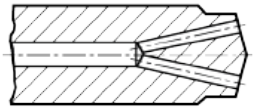
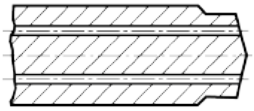
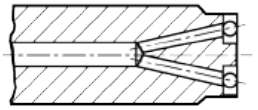
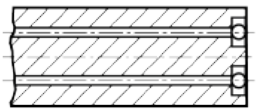
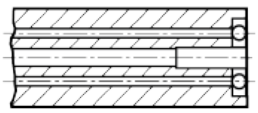
Codice di ordinazione	$DCON_{WS}$ [inch]	LF [inch]	LB_1 [inch]	LB_2 [inch]	LB_3 [inch]	CNSC	CXSC	CRKS	BD_1 [inch]	BD_2 [inch]	BD_3 [inch]	RPMX [1/min]
A392.54514-4016067	0.669	2.220	1.142	1.850	2.638	7	1	Pollici 5/8”-11	1.102	1.750	2.500	18000
A392.54514-4016105	0.669	3.717	2.520	3.346	4.134	7	1	Pollici 5/8”-11	1.102	1.750	2.500	18000
A392.54514-4020070	0.827	2.303	1.220	1.969	2.756	7	1	Pollici 5/8”-11	1.339	1.750	2.500	18000
A392.54514-4020105	0.827	3.681	2.598	3.346	4.134	7	1	Pollici 5/8”-11	1.339	1.750	2.500	18000
A392.54514-4032079	1.299	2.598	2.323	3.110		7	1	Pollici 5/8”-11	1.969	2.500		18000
A392.54514-4032105	1.299	3.622	3.346	4.134		7	1	Pollici 5/8”-11	1.969	2.500		18000
A392.54514-5032105	1.299	3.622	2.480	3.346	4.134	7	1	Pollici 1”-8	1.969	2.750	3.874	12000
A392.54514-5032156	1.299	5.630	4.488	5.354	6.142	7	1	Pollici 1”-8	1.969	2.750	3.874	12000

Informazioni sull'adduzione di refrigerante

Codice tipo con ingresso refrigerante (CNSC)

Codice	Descrizione	Immagine
0	Senza entrata refrigerante	
1	Entrata assiale concentrica	
2	Entrata radiale	
3	Entrata assiale concentrica e radiale	
4	Entrata assiale concentrica su cerchio	
5	Entrata radiale prima dell'adattatore	
6	Decentrata su flangia	
7	Decentrata su flangia e assiale	
8	Decentrata sulle scanalature dello stelo	

Codice tipo di uscita refrigerante (CXSC)

Codice	Descrizione	Immagine
0	Senza uscita refrigerante	
1	Uscita assiale concentrica	
2	Uscita radiale	
3	Uscita assiale inclinata	
4	Assiale concentrica su cerchio	
5	Uscita assiale inclinata con ugello, regolabile	
6	Uscita decentrata con ugelli, regolabile	
7	Uscita mirata assiale inclinata con ugello	
8	Assiale concentrico o disassato con ugello, regolabile	

Parametri degli utensili da taglio secondo ISO 13399

Tutti gli utensili da taglio sono definiti da una serie di parametri conformi allo standard ISO 13399. In questo elenco, troverete sia i parametri degli utensili da taglio che le relative definizioni.

Parametro	Definizione
ADINTMS	Interfaccia adattatore lato macchina
ADINTWS	Interfaccia adattatore lato pezzo
AERMX	Rapporto massimo dell'impegno di lavoro
ALP	Angolo di spoglia inferiore assiale
AN	Angolo di spoglia inferiore principale
ANN	Angolo di spoglia inferiore secondario
APMX	Massima profondità di taglio
AXGSUP	Direzione supporto scanalatura assiale
AZ	Profondità tuffo massima
B	Larghezza dello stelo
BAMS	Angolo del corpo lato macchina
BAWS	Angolo del corpo, lato pezzo
BBD	Bilanciato in fase di progettazione
BBR	Bilanciato mediante prova rotazionale
BD	Diametro del corpo
BHTA	Angolo semiconico del corpo
BLMC	Codice metodo di bilanciamento
BMC	Codice del materiale del corpo
BN	Ampiezza della superficie
BS	Lunghezza del tagliente raschiante
BSG	Gruppo standard di base
BSR	Raggio del tagliente raschiante
CBMD	Boring external
CCC	center cutting capability
CCONWS	Numero collegamenti lato pezzo
CDX	Profondità di taglio massima
CEDC	Numero di taglienti
CGX	Componente X per il posizionamento del baricentro
CGY	Componente Y per il posizionamento del baricentro
CGZ	Componente Z per il posizionamento del baricentro
CHW	Larghezza dello smusso angolare
CICT	Numero di elementi di taglio
CND	Diametro ingresso refrigerante
CNSC	Codice tipo ingresso refrigerante
CNT	Misura del filetto all'ingresso refrigerante
COATING	Rivestimento
CONARWS	Disposizione dei collegamenti lato pezzo
CP	Pressione refrigerante
CPDF	Passo di taglio differenziato
CRKS	Misura della filettatura della bussola di bloccaggio del collegamento
CTPT	Tipo di operazione

CUTDIA	Diametro massimo di troncatura del pezzo
CUTINT_MASTER	Parte 2 identificativi interfaccia articoli da taglio
CUTINT_SIZESHAPE	Misura e forma dell'inserto
CW	Larghezza di taglio
CWTOLL	Tolleranza inferiore larghezza di taglio
CWTOLU	Tolleranza superiore larghezza di taglio
CXSC	Codice tipo di uscita refrigerante
CXST	Tipo di adduzione uscita refrigerante
CZC	Codice misura collegamento
CZC MS	Codice misura collegamento, lato macchina
CZC WS	Codice misura collegamento, lato pezzo
D1	Diametro del foro di fissaggio
DAH	Diametro del foro di accesso
DAXIN	Diametro minimo interno della scanalatura assiale
DAXN	Diametro minimo esterno della scanalatura assiale
DAXX	Diametro massimo esterno della scanalatura assiale
DBC	Diametro cerchio fori per bulloni
DC	Diametro di taglio
DCB	Diametro del foro di collegamento
DCBN	Diametro minimo interno di collegamento
DCBX	Diametro massimo interno di collegamento
DCF	Diametro di taglio al contatto della faccia
DCN	Diametro di taglio minimo
DCON	Diametro di collegamento
DCONMS	Diametro di collegamento, lato macchina
DCONWS	Diametro di collegamento, lato pezzo
DCP	tasca per chip dati
DCPS	dimensioni della tasca per chip dati
DCSFMS	Diametro superficie di contatto, lato macchina
DCSFWS	Diametro superficie di contatto, lato pezzo
DCTOLL	Tolleranza del diametro di taglio inferiore
DCTOLU	Tolleranza del diametro di taglio superiore
DCX	Diametro di taglio massimo
DFC	diametro funzionale
DHUB	Diametro del mozzo
DIX	Diametro massimo di interferenza con il dispositivo di cambio utensili
DMIN	Diametro minimo del foro
DMM	Diametro stelo
DN	Diametro del collo
DPC	Proprietà di smorzamento
DSGN	Tipo
FHA	Angolo d'elica della scanalatura
FLGT	Spessore della flangia
FTDZ	Per misura del diametro della filettatura
GAMF	Angolo di spoglia superiore radiale
GAMO	Angolo di spoglia superiore ortogonale
GAMP	Angolo di spoglia superiore assiale
GAN	Angolo di spoglia superiore dell'inserto
GB	Angolo della superficie

GRADE	Qualità
H	Altezza dello stelo
HAND	Versione
HBL	Lunghezza offset fondo della testina
HDD	Diametro testina
HEAD_TYPE	Tipo di testina
HF	Altezza funzionale
HRY	Punto più basso dal piano di riferimento
HTB	Altezza del corpo
HTH	Altezza
HTY	Tipo di foro
IC	Diametro del cerchio inscritto
IEP	Proprietà tagliente interrotto
IFS	Codice del tipo di montaggio dell'inserto
INSL	Lunghezza inserto
IZC	Codice dimensione inserto
KAP	kappa (rot. asse Z)
KAPR	Angolo del tagliente dell'utensile
KCH	Smusso angolare
KGRP_INT	Interfaccia con impugnatura a chiave
KGRPS	Dimensioni della parte rotante
KGRPTP	Caratteristica geometrica della parte rotante
KRINS	Angolo d'attacco principale
L	Lunghezza del tagliente
LAMS	Angolo di inclinazione
LB	Lunghezza del corpo
LCF	Lunghezza curvatura del truciolo
LE	Lunghezza effettiva del tagliente
LF	Lunghezza funzionale
LGR	Lunghezza di riaffilatura
LH	Lunghezza testina
LIG	Lunghezza di interferenza tagliente
LOCAP	Proprietà di aiuto al posizionamento
LPR	Lunghezza sporgente
LS	Lunghezza stelo
LSC	Lunghezza di bloccaggio
LSCN	Lunghezza minima di bloccaggio
LSCX	Lunghezza massima di bloccaggio
LSD	Lunghezza stelo fisso
LU	Lunghezza utilizzabile (max consigliata)
MHD	Distanza del foro di montaggio
MIID	Identificazione dell'inserto campione
MMCC	Codice momento torcente preregolato
MMCX	Coppia di taglio massima
MRAT	Angolo di rotazione principale dell'utensile
MTP	Codice del tipo di bloccaggio
NOF	Numero di scanalature
NORGMX	Riaffilature massime
OAH	Altezza totale

OAL	Lunghezza totale
OAW	Larghezza totale
OHN	Sporgenza minima
OHX	Sporgenza massima
PHD	Diametro del foro prelavorato
PHDX	Diametro massimo del foro prelavorato
PHT	Tipo di foro prelavorato
PL	Lunghezza punta
PRFRAD	Raggio del profilo
PRSPC	Specifica del profilo
PSIR	Angolo di attacco dell'utensile
PSIRL	Angolo del tagliente principale di sinistra
PSIRR	Angolo del tagliente principale di destra
RADH	Altezza del corpo radiale
RADW	Larghezza del corpo radiale
RE	Raggio di punta
REEQ	Raggio di punta equivalente
REL	Raggio di punta sinistro
RER	Raggio di punta destro
RETOLL	Tolleranza inferiore raggio di punta
RETOLU	Tolleranza superiore raggio di punta
RIDOP	Senso di rotazione invertito lato uscita
RMPX	Angolo massimo lavorazione del piano inclinato
RPMX	Velocità rotazionale massima
S	Spessore dell'inserto
SC	Codice della forma dell'inserto
SCREW_TYPE	Tipo di vite
SDL	Lunghezza diametro a gradini
SEAL	Proprietà di tenuta
SEP	Proprietà incorporata del sensore
SIG	Angolo di punta
SPA	Angolo del profilo della sfera
SSC	Codice misura sede inserto
STA	Angolo incluso del gradino
SUBSTRATE	Substrato
TA	Angolo conico
TCDC	Classe di tolleranza diametro di taglio
TCDCON	Tolleranza diametro stelo
TCDMM	Tolleranza diametro stelo
TCHA	Tolleranza ottenibile del foro
TCL	Lunghezza smusso della filettatura
TCT	Classe di tolleranza dell'utensile
TCTR	Classe di tolleranza della filettatura
TD	Diametro del filetto
TDZ	Misura del diametro della filettatura
TFLA	Lunghezza flottante del maschio in avanti
TFLB	Lunghezza flottante del maschio indietro
TG	Gradiente conico
THBTP	Proprietà conicità posteriore della filettatura

THCA	Angolo di correzione elica della filettatura
THCHT	Tipo smusso della filettatura
THDH	Senso filettatura
THFT	Tipo di forma
THL	Lunghezza della filettatura
THLGTH	Lunghezza filettatura
THUB	Spessore del mozzo
TP	Passo del filetto
TPI	Filetti per pollice
TPIN	Filetti per pollice minimi
TPIX	Filetti per pollice massimi
TPN	Passo del filetto minimo
TPX	Passo del filetto massimo
TQ	Momento torcente
TSYC	Codice tipo utensile
ULDR	Rapporto lunghezza/diametro utilizzabile
W1	Larghezza inserto
WB	Larghezza del corpo
WEP	Proprietà tagliente raschiante
WF	Larghezza funzionale
WSC	Larghezza di bloccaggio
WT	Peso dell'articolo
XYPFEEDIR	Direzione di avanzamento piano XY
ZEFF	Numero di taglienti effettivi sulla faccia
ZEFP	Numero di taglienti effettivi periferici
ZWX	Numero massimo di inserti raschianti

Scegliete la sostenibilità con i nostri programmi di riciclo e ricondizionamento

In Sandvik Coromant ci impegniamo per la sostenibilità e la riduzione della nostra impronta ambientale. I nostri programmi di riciclo e ricondizionamento sono pensati non solo per giovare al pianeta ma anche per offrire soluzioni pratiche per i nostri clienti e fornitori.

Programma di ricondizionamento

Estendete la durata dei vostri utensili in metallo duro integrale con il nostro programma di ricondizionamento. Perché investire in nuovi utensili quando potete risparmiare in termini di costi e risorse rigenerando quelli già in vostro possesso? Il nostro servizio di ricondizionamento non solo migliora la longevità degli utensili ma aiuta anche a ridurre i rifiuti nelle discariche. Se non avete ancora sperimentato i vantaggi del nostro servizio di ricondizionamento, è arrivato il momento di provarlo e scoprire la differenza in prima persona.

Contattate il vostro referente Sandvik per sapere quali sono i requisiti di ricondizionamento locali.

Programma di riciclo

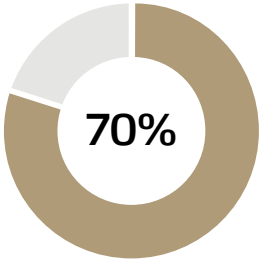
Unitevi a noi nel nostro obiettivo di promuovere la sostenibilità grazie al nostro innovativo programma di riciclo. Partecipando al nostro programma di riacquisto, potrete contribuire a rendere il settore più rispettoso dell'ambiente con un'esperienza senza problemi. Il nostro processo di riciclo certificato garantisce il minimo sforzo da parte vostra, semplificando il vostro contributo per un futuro più sostenibile.

Scegliete Sandvik Coromant come vostro partner per il riciclo e generate un impatto positivo oggi stesso.

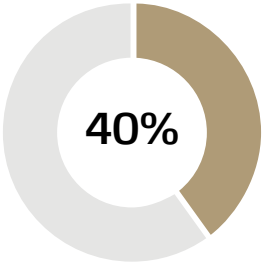
Riciclo: per il rispetto dell'ambiente

Vantaggi per l'ambiente

Con ogni intervento di ricondizionamento ottenete sempre utensili di qualità costante, mentre il costo diminuisce drasticamente.



La produzione a partire da materiali riciclati consente una riduzione del 40% delle emissioni di biossido di carbonio.



Scoprite di più sulle nostre iniziative dedicate alla sostenibilità: **www.sandvik.coromant.com/services**